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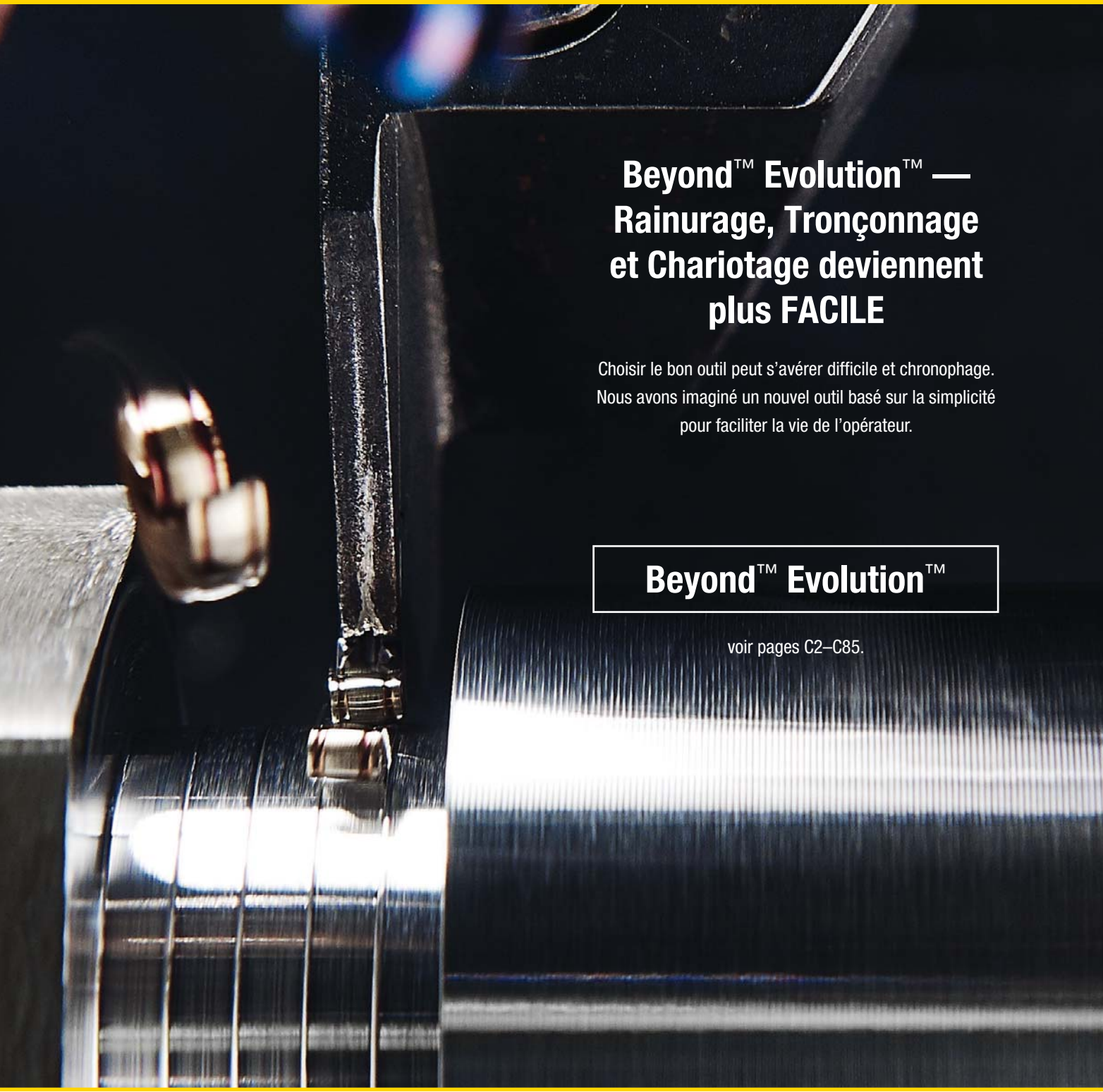
KENNAMETAL®

CATALOGUE
GÉNÉRAL 2018

VOLUME UN | OUTILS DE **TOURNAGE**

Tournage ISO | Rainurage & Tronçonnage | Filetage | Applications spécifiques



Beyond™ Evolution™ — Rainurage, Tronçonnage et Chariotage deviennent plus FACILE

Choisir le bon outil peut s'avérer difficile et chronophage. Nous avons imaginé un nouvel outil basé sur la simplicité pour faciliter la vie de l'opérateur.

Beyond™ Evolution™

voir pages C2–C85.

Depuis ses débuts en 1938, Kennametal a appris comment améliorer la fabrication et la profitabilité — en vous proposant des produits et services sans pareils afin de réduire les coûts d'exploitation et les délais.

Vous trouverez dans ces quelque 900+ pages les dernières nouveautés en matière de produits de tournage, sans oublier des services d'exception — tous étudiés pour augmenter votre productivité globale, même dans les applications d'usinage les plus délicates.

Faites confiance à Kennametal pour booster la compétitivité de votre production. Pour en savoir plus, contactez votre représentant ou un distributeur Kennametal agréé.

Rendez-nous visite sur **kennametal.com.**

POWERED BY NOVO™

Volume Un • Outils de tournage

Ce Catalogue est Composé de Deux Volumes — Volume Un: Outils de Tournage / Volume Deux: Outils Tournants

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Tournage

AVANTAGES DES PRODUITS

BEYOND™ EVOLUTION™

Pour plus de détails, voir la section C.

Kennametal est fière de présenter la gamme Beyond™ Evolution™. Ce programme innovant se caractérise par sa simplicité et révolutionne les techniques actuelles de rainurage et de tronçonnage. Polyvalent et flexible, le système hautes performances de la gamme Beyond™ Evolution™ facilite la sélection de l'outil. C'est le premier programme du marché à être présent dans toutes les applications de rainurage et de tronçonnage avec jusqu'à 35% d'outils en moins que ses concurrents. Le système de lubrification breveté dirige le liquide de refroidissement sur les arêtes de coupe, juste en dessous du copeau, avec une grande précision.

C'est la meilleure méthode qui soit pour dissiper la chaleur dans les applications de rainurage et de tronçonnage.

beyond™ EVOLUTION™

BEYOND™ DRIVE™

Pour plus de détails, voir la Section B.

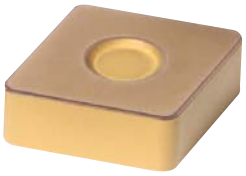
Le rendement des plaquettes Beyond™ Drive™ ISO pour le tournage est jusqu'à 50% supérieur. Le traitement de surface avancé réduit la contrainte et améliore l'adhérence du revêtement. La couche extérieure couleur bronze permet une meilleure identification visuelle de l'usure et augmente l'utilisation de la plaquette. Les nuances PVD KCU10™ et KCU25™ répondant à la technologie Beyond™ résistent aux températures élevées qui sont associées à l'usinage des alliages tenaces. Grâce à une tenue de coupe améliorée de 30 à 40%, les secteurs de la mécanique générale, des transports, de l'aéronautique, de l'énergie et du terrassement voient augmenter leur profitabilité. Le revêtement PVD aide à conserver la maîtrise du copeau et à réduire au maximum l'usure des arêtes de la plaquette lors des opérations de tournage, de rainurage et de tronçonnage dans une gamme étendue de matériaux et d'applications.

beyond™ DRIVE™

TOURNAGE DE LA FONTE AVEC LA KBK45™

Pour plus de détails, voir la Section B.

La nuance KBK45 est une nouvelle nuance à fort % de CBN conçue pour l'usinage hautes performances sur la fonte grise, comme dans le cas des disques de freins ou des volants moteur. Elle permet de limiter les gaspillages de pointes inutilisées, de réduire le coût par arête (CPP) en conservant les changements d'outil d'une équipe à l'autre, et d'améliorer la productivité grâce à des produits plus fiables. La KBK45 offre un excellent coût par pièce.



TOURNAGE DUR AVEC KBH20™

Pour plus de détails, voir la Section B.

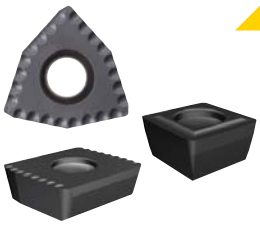
La KBH20 est la nuance PcBN idéale pour le tournage dur en coupe continue à légèrement interrompue, et jusqu'à une interruption de degré moyen. Sa structure et les différentes préparations d'arêtes permettent d'obtenir des tolérances pièces précises, d'excellents états de surface et une parfaite intégrité de surface — même à vitesses élevées.

La nuance KBH20 est un nouveau substrat pour des applications comme les pièces cémentées du type engrenages, arbres et autres éléments de transmission. Le revêtement nano-composite améliore la vitesse et la tenue de coupe.

La préparation d'arête a été améliorée pour une tenue de coupe supérieure, des performances fiables et un meilleur état de surface.

Perçage

AVANTAGES DES PRODUITS



DRILL FIX™ DFSP™

FORETS À PLAQUETTES DS ET LP

Pour plus de détails, voir la section J (Volume Deux).

DFSP est le nouveau nom du programme de perçage à plaquette élargi Drill Fix DFS™. La plage de diamètres standard s'étend désormais de 14–55mm dans les rapports L/D 2 x D, 3 x D, 4 x D et 5 x D. La gamme DFSP associe l'économie d'une plaquette extérieure carrée et l'excellente capacité de centrage d'une plaquette intérieure trigone. Ces forets à plaquettes offrent un meilleur débit-copeau associé à un état de surface et une rectitude du trou excellents. Les nouvelles plaquettes avec brise-copeau DS et LP s'utilisent avec les forets Drill Fix DFSP, DFT™ et HTS, mais aussi avec les forets modulaires KSEM PLUS™. Elles assurent une excellente formation du copeau sur les aciers bas carbone et autres matières à copeau long.

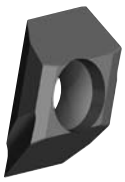
KENTIP™ FS

LA FUSION PARFAITE D'UN CARBURE MONOBLOC ET D'UN FORET INDEXABLE

Pour plus de détails, voir la section H (Volume Deux).

Le nouveau foret modulaire KenTIP FS couvre plus d'applications et offre de meilleures performances par rapport aux autres systèmes modulaires, tout en offrant des économies de coûts substantielles et des simplifications de gestion magasin.

- 3 géométries de pointe, 3 nuances haute performance, 3 types de queue.
- Gamme de diamètres 6–26mm
- Jusqu'à une profondeur de 12 x D.
- Pour le perçage de l'acier, l'acier inoxydable et la fonte.



COUNTERFIX MICRO

UNE PETITE PLAQUETTE QUI FAIT TOUTE LA DIFFÉRENCE !

Pour plus de détails, voir la section H (Volume Deux).

Les nouvelles plaquettes tangentielles CounterFix Micro (CFM) offrent une nouvelle solution pour améliorer les performances en perçage, chanfreinage et lamage. Elles autorisent des incréments très rapprochés pour les forets étagés personnalisés, une tenue de coupe par arête supérieure et un meilleur état de surface.

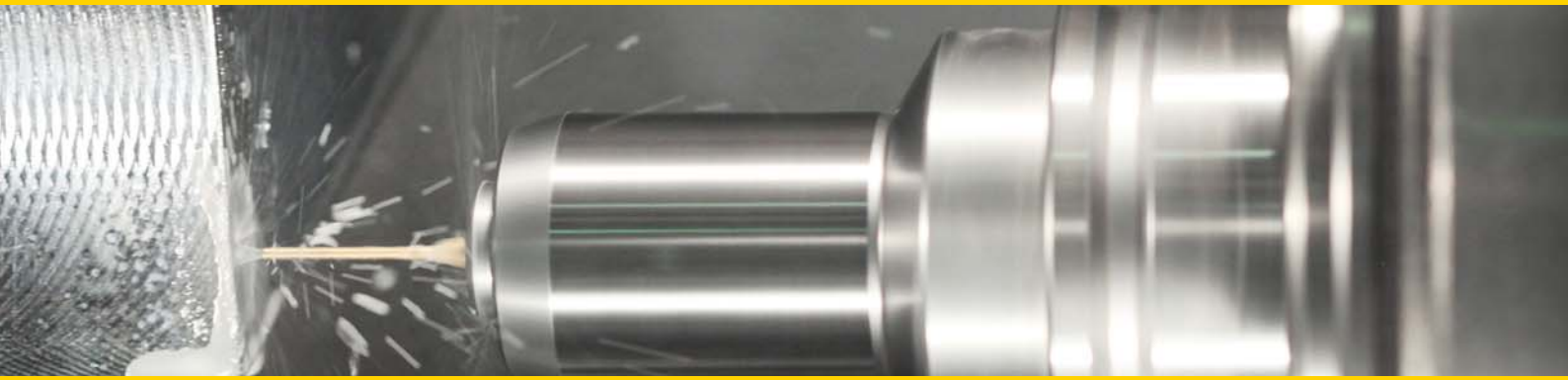
Les plaquettes CFM peuvent être utilisées avec les produits KenTIP, KSEM™ et Drill Fix, mais aussi avec les outils de lamage à plaquette réalisés sur commande.

CounterFix Micro sera disponible pour les KenTIP FS spéciaux sur demande en 2018.

NOUVEAUX FORETS SGL AVEC ARROSAGE INTERNE POUR L'ACIER INOXYDABLE

Pour plus de détails, voir la section G (Volume Deux).

La toute nouvelle séries de forets carbure monobloc B21 SGL est spécialement recommandée pour les aciers Inoxydables, offrant des performances élevées et une longue durée de vie dans les alliages haute température et l'acier ordinaire, également.
En combinant les caractéristiques uniques de Kennametal, telles que la toute nouvelle géométrie de pointe SGL brevetée, une conception unique des goujures, et un revêtement de la meilleure qualité sur un seul outil, le foret B21 * SGL est le meilleur outil pour un très haut débit copeau en production.
La toute nouvelle série B27 SGL est conçue spécifiquement pour le perçage profond jusqu'à 40 x D dans l'acier inoxydable et les alliages à haute température.



NOUVEAUX FORETS KMH POUR MATÉRIAUX DURS

Pour plus de détails, voir la section G (Volume Deux).

Les nouveaux forets en carbure monobloc KMH sont conçus pour le perçage des matériaux durs jusqu'à 65 HRC.Les séries de foret B94 sans arrosage interne est spécifiquement conçue pour percer des matériaux trempés et ou cémentés en utilisant un liquide de refroidissement. Avec son angle de pointe à 145°, il est parfaitement adapté comme foret pilote pour la série des forets B95 avec arrosage interne et un angle de pointe à 140° pour des perçages plus profondes.

Les deux séries disposent d'une âme renforcée pour améliorer la rigidité du foret, avec une arête de coupe incurvée avec chanfrein de bec pour éviter l'écaillage des listels et d'augmenter la tenue de coupe dans les matériaux difficiles.

ALÉSOIRS À DISQUE RMR™ ET RHR™

Pour plus de détails, voir la section K (Volume Deux).

Performances, qualité et réaffûtabilité identiques à celles des alésoirs carbure monobloc pour les diamètres 14–42,5mm. Les alésoirs de cette catégorie ont généralement des inserts carbure brasés sur un corps acier. Les nouveaux modèles RMR et RHR de Kennametal présentent un disque de carbure monobloc qui est brasé sur le corps acier. Cela permet plus de réaffûtages que pour un alésoir à insert classique, et donc une diminution significative du coût par trou. Le nouveau revêtement KCU05 conserve l'état de surface deux fois plus longtemps que les revêtements conventionnels appliqués sur les alésoirs, selon la matière de la pièce à usiner.

GOTAP™

TARAUDS HSS-E POLYVALENTS

Pour plus de détails, voir la section M (Volume Deux).

Grâce à sa géométrie optimisée et à son revêtement PVD, notre gamme de tarauds polyvalents GOTap tarauds adaptés à une grande diversité de matières ductiles comme l'acier inoxydable, les aciers au carbone et alliés, la fonte ductile et la fonte d'aluminium. Mais la polyvalence du GOtap ne s'arrête pas là : en effet, il peut être utilisé dans de nombreuses machines-outils et de conditions d'usinage. Le nouveau GOtap TC polyvalent peut tarauder les trous borgnes avec des porte-outils en tension/compression sans présenter les problèmes de dimensionnement dus aux avances trop importantes. Cette polyvalence est gage de réduction des coûts de stockage sans perte de productivité, de régularité de la tenue de coupe et de qualité de finition du filet.

Fraises en carbure monobloc

AVANTAGES DES PRODUITS

DUO-λOCK®

Pour plus de détails, voir la section Q (Volume II).

Duo-Lock™ est une nouvelle connexion révolutionnaire pour fraises carbure monobloc. Le concept de tête amovible associe grande concentricité et répétabilité longitudinale élevées avec un maximum de stabilité, formant une interface précise et quasi incassable pour les applications de fraisage difficiles.

- **Le rainurage égal au diamètre jusqu'à 1 x D augmente le débit-copeau et améliore sensiblement la productivité.**
- **La longueur de l'arête de coupe standard de 1,5 x D réduit le nombre de passes.**
- **Paramètres de coupe et tenue d'outil comparables à ceux des outils en carbure monobloc hautes performances.**

DUO-λOCK®
by HAIMER® and Kennametal

LA FAMILLE HARVI™ III

Pour plus de détails, voir la section P (Volume II).

Les fraises HARVI III constituent le premier choix pour l'usinage et le profilage des alliages hautes températures, en ébauche comme en finition. La nuance Beyond KCSM15™ offre une tenue de coupe exceptionnelle et un débit-copeau maximum dans le titane et l'acier inoxydable, ainsi que d'excellents états de surface.

- **Bout hémisphérique conique pour les opérations complexes d'usinage suivant 5 axes.**
- **Bout hémisphérique pour profilage 3D.**
- **Bout plat pour la semi-finition et la finition.**

beyond

FRAISES CÉRAMIQUE MONOBLOC BEYOND™ EADE

Pour plus de détails, voir la section P (Volume II).

Les fraises céramique monobloc Beyond™ EADE offrent une productivité supérieure dans l'ébauche des alliages hautes températures à base de nickel. En plus d'un temps d'usinage réduit, les fraises céramique EADE atteignent des tenues de coupe sensiblement supérieures à celles des outils en carbure monobloc.

— La nuance Beyond KYS40™ autorise des vitesses de coupe allant jusqu'à 1000 m/mn.

beyond

PROGRAMME GOMILL™ GP

Pour plus de détails, voir la section Q (Volume II).

Les outils Gomill GP permettent la plongée, le rainurage et le profilage avec une longue tenue de coupe dans une gamme étendue de matières à usiner. Cette gamme est conçue pour offrir des débits-copeaux maximum et de bons états de surface à un excellent rapport qualité/prix.

— Un seul outil pour l'ébauche et la finition.

— Excellent rapport qualité/prix.

— Nuances multicouches KC633M™ pour une tenue de coupe élevée.

Fraisage à plaquettes

AVANTAGES DES PRODUITS

MILL 4-11™ ET MILL 4-15™

Pour plus de détails, voir la section T (Volume II).

Les séries Mill 4™ et Mill 4-15™ sont spécialement conçues pour obtenir d'excellents résultats en termes d'état de surface et de débit-copeau dans les applications de surfaçage-dressage. De conception unique, elles peuvent travailler par passes multiples (en avalant) avec des résultats remarquables.

La Mill 4-11 peut être utilisée dans toute une série de matériaux comme l'acier, l'acier inoxydable, la fonte, les non-ferreux et les alliages hautes températures, de l'ébauche à la finition. La Mill 4-15 convient pour l'acier, l'acier inoxydable, la fonte et le titane, de l'ébauche à la finition.

MILL 16™

Pour plus de détails, voir la section S (Volume II).

La nouvelle série Mill 16™ est un programme personnalisé pour l'ébauche de pièces de fonte (CGI, DCI, GCI) comme les culasses, les blocs-moteurs, les carters et boîtes de vitesses ainsi que toutes autres opérations de surfaçage dans la fonte.

KCSM40™

NOUVELLE NUANCE POUR LE FRAISAGE DU TITANE

Une nuance révolutionnaire pour l'ébauche et la semi-finition dans le titane et l'acier inoxydable — Gamme d'applications S40, M30.

Disponible dans les programmes de fraisage à plaquette suivants : Mill 1-10™, Mill 1-14™, Mill 1-18™, Mill 4-11™, Mill 4-15™, Dodeka™ Mini, Dodeka, Dodeka MAX™, MEGA™, KSOM™ Mini, KSOM™, KSRM™, NGE™, KSSM™ 90, KSSM8+™, Rodeka™, Stellram® 5230, Stellram 7713 et Stellram 7792.

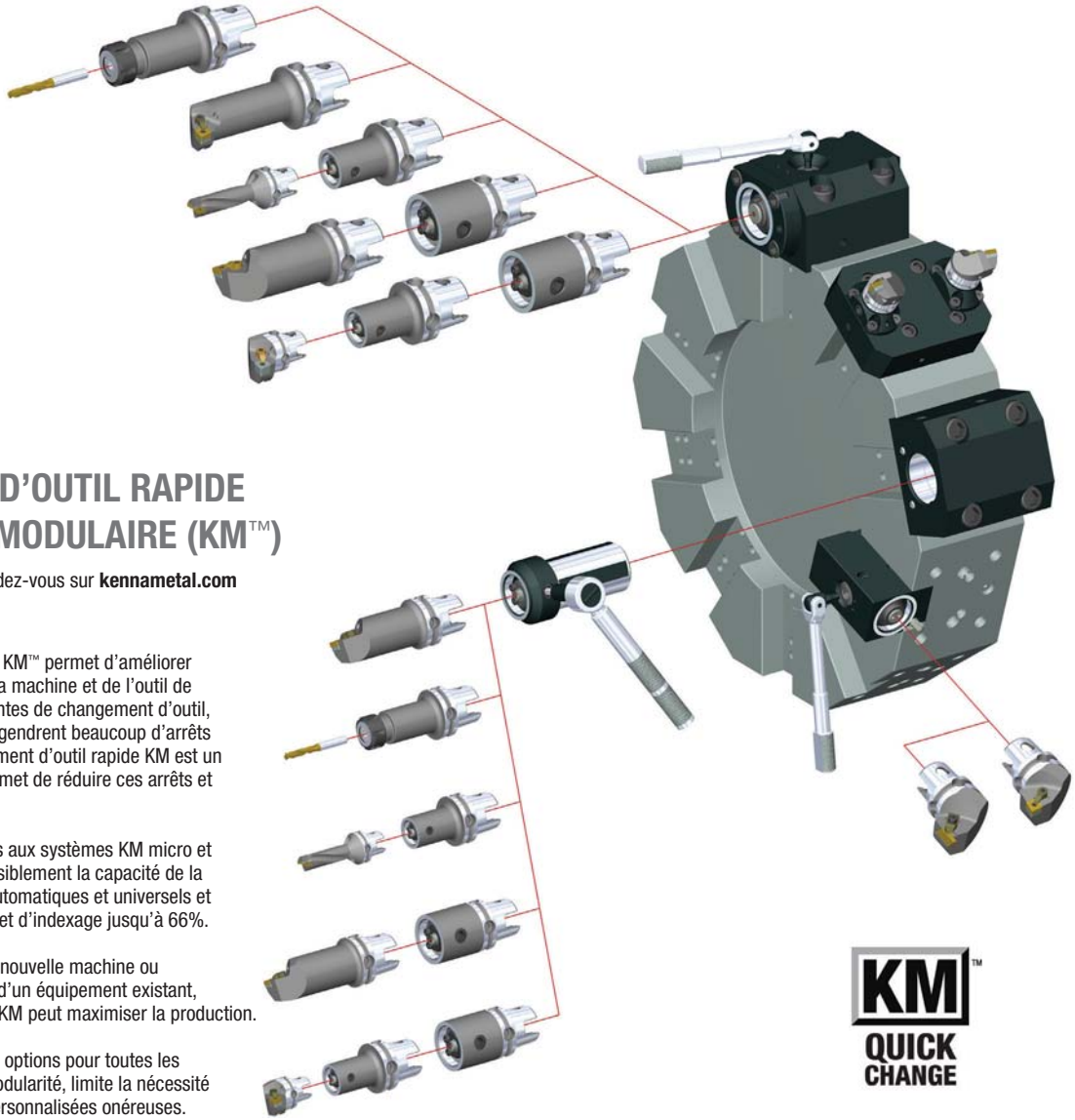
SÉRIE STELLRAM® 7792VX GRANDE AVANCE

Pour plus de détails, voir la section V (Volume II).

La série 7792VX est conçue pour les applications de fraisage à grande avance nécessitant un état de surface supérieur. Les fraises 7792VX sont destinées à de nombreuses applications dont le surfaçage, l'usinage de poches, le ramping, l'interpolation hélicoïdale et la plongée. Elles permettent d'usiner dans tous les matériaux, dont l'acier, l'inox, la fonte et les alliages hautes températures.

Systèmes d’outils

AVANTAGES DES PRODUITS



CHANGEMENT D’OUTIL RAPIDE KENNAMETAL MODULAIRE (KM™)

Pour plus d’informations, rendez-vous sur **kennametal.com** ou **kennametal.com/novo**.

Le changement d’outil rapide KM™ permet d’améliorer sensiblement l’utilisation de la machine et de l’outil de coupe. Les opérations fréquentes de changement d’outil, de réglage et de calibrage engendrent beaucoup d’arrêts machine onéreux. Le changement d’outil rapide KM est un système plus efficace qui permet de réduire ces arrêts et d’augmenter la productivité.

De plus, on peut avoir recours aux systèmes KM micro et KM mini pour augmenter sensiblement la capacité de la machine-outil sur les tours automatiques et universels et réduire les temps de réglage et d’indexage jusqu’à 66%.

Que ce soit pour équiper une nouvelle machine ou pour améliorer le rendement d’un équipement existant, le changement d’outil rapide KM peut maximiser la production.

La gamme KM comprend des options pour toutes les applications et, grâce à sa modularité, limite la nécessité de recourir à des solutions personnalisées onéreuses.

KM™ QUICK CHANGE

KM4X™

Pour plus d'informations, rendez-vous sur **kennametal.com** ou **kennametal.com/novo**.

L'interface de broche KM4X est conçue pour les travaux lourds. Elle est plus spécialement destinée aux éléments structurels. Ces adaptateurs tournants et statiques absorbent une capacité de flexion 3x plus importante que les modèles concurrents similaires.

- Configuration rigide grâce à une force de serrage plus importante.
- Les broches sont à connexion frontale, ce qui permet d'y accéder facilement.
- Vitesses de coupe maximum élevées.
- Convient à la plupart des applications.
- Peut être utilisé avec toute une plage de vitesses et de couples faibles ou élevés.
- KM4X possible sur les broches avec HSK.
- Maintien du contact du cône à des vitesses élevées.

OUTILS MOTORISÉS ET STATIQUES

Pour plus d'informations, rendez-vous sur **kennametal.com** ou **kennametal.com/novo**.

Transformez votre tour à commande numérique en solution multitâche avec des unités de serrage motorisées adaptées à la tourelle pour les applications tournantes et des outils statiques pour une flexibilité optimale dans le changement rapide. Que ce soit en fraisage, perçage, taraudage, alésage ou pour des applications fixes, vous pouvez optimiser l'utilisation de votre machine grâce aux outils et solutions Kennametal. Disponible en plusieurs formats KM™ pour davantage de polyvalence et de productivité.

- Options à 0 et 90° disponibles en standard.
- Vitesses jusqu'à) 12 000 tr/mn pour un débit-copeau élevé.
- Rapports de multiplication de 1:1 et 1:2 proposés pour augmenter la vitesse ou le couple.
- Configurations standard pour de nombreux constructeurs et personnalisables pour la plupart des tourelles.
- Solutions de changement rapide pour applications fixes et tournantes afin de maximiser le rendement de la machine.

BARRES D'ALÉSAGE AJUSTABLES

Pour plus d'informations, rendez-vous sur **kennametal.com** ou **kennametal.com/novo**.

Les barres d'alésage ajustables Kennametal permettent d'améliorer la productivité tout en réglant les problèmes de broutage et autres dans les opérations d'alésage profond.

Kennametal améliore sa gamme de barres d'alésage ajustables :

- Procédé d'ajustage optimisé en usine garantissant un réglage précis avec le porte-à-faux maximum.
- Nitruration des barres d'alésage en acier pour une meilleure résistance à l'usure.
- Suppression des plats sur les barres d'alésage ajustables pour une meilleure stabilité et un maintien correct de l'outil.
- Ajout d'un léger plat sur le manchon de raccordement permettant de pouvoir utiliser un outil de centrage en hauteur.
- Amélioration du processus d'assemblage.

Kennametal sur Internet

kennametal.com

RECHERCHER LES DERNIÈRES INFORMATIONS SUR LE PRODUIT

Que vous soyez spécialisé dans le tournage, le fraisage ou le perçage, Kennametal a les outils hautes performances qu'il vous faut. Nous proposons des solutions standard et personnalisées pour une gamme étendue d'applications.

Renseignez-vous sur nos récentes campagnes et nos derniers catalogues.

Inscrivez-vous sur Konnect pour connaître toutes les fonctionnalités du site de commande en ligne de Kennametal.

NOUS CONTACTER

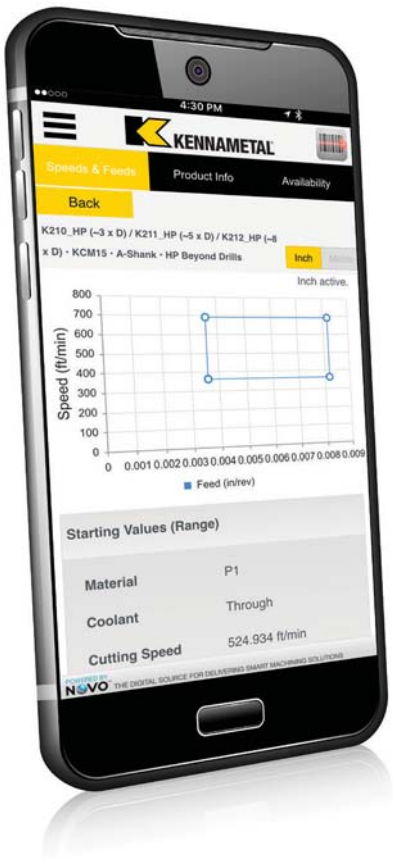
Nos clients sont pour nous très importants. Nous avons à cœur d'offrir à nos clients le meilleur service de la profession. Si vous avez une remarque ou une question, n'hésitez pas à nous en faire part. Nous nous efforçons de répondre à nos clients sous 24 heures.

TROUVEZ UN DISTRIBUTEUR AGRÉÉ KENNAMETAL DANS VOTRE RÉGION.

Kennametal propose des produits et services de renommée mondiale. Nos distributeurs nous connaissent et, chose plus importante, vous connaissent. Ils savent mieux que quiconque comment mettre la présence mondiale de Kennametal à votre service — dans votre secteur d'activité, votre région et pour vos affaires.

Appli mobile

L'appli mobile Kennametal permet d'accéder facilement aux informations sur les produits, aux calculateurs et à bien d'autres choses encore à partir d'appareils iPhone® et Android™.



CARACTÉRISTIQUES

Pour accéder à l'ensemble des informations sur un produit, scanner le code-barres figurant sur l'emballage de l'outil Kennametal ou faire une recherche par la référence catalogue du produit.

Les informations produit comprennent une image de l'outil, ses dimensions, les nuances, et les caractéristiques du produit.

Voir la disponibilité des produits sur les différents sites mondiaux.

Obtenir les vitesses et avances en inch et valeurs métriques pour tous les produits de coupe.

Voir les conseils techniques pour des solutions aux problèmes d'usinage courants.

Contacter le support client directement depuis l'appli.

CALCULATEURS D'USINAGE

Voir les paramètres pour les applications de fraisage et de perçage.

Calculs effectués en pouces et en métrique.

COMMANDER

Pour acheter, connectez-vous à l'aide de vos identifiants Konnect.

OÙ LA TROUVER ?

Télécharger l'appli gratuite dès aujourd'hui depuis iTunes® ou le Google Play™ store.

ANDROID APP ON Google play

Available on the App Store

Service et assistance

Support Applications Clients (CAS)

Trouvez une solution rapide et fiable à vos problèmes d'usinage les plus complexes.

Notre Support applications clients (CAS) est la ressource leader de la profession en matière de conception des outils et de résolution des problèmes.

Accessibilité à une expertise éprouvée dans le domaine de l'usinage.

Partout dans le monde, les ingénieurs Applications clients Kennametal assistent les clients et les ingénieurs dans la sélection d'outils et leur prodiguent des conseils techniques pour l'ensemble de la gamme Kennametal.

EXCELLENCE DU SERVICE	Réponse téléphonique immédiate.
	Solutions techniques rapides.
	Gestion efficace du cas.
SERVICES	Paramètres de coupe.
	Optimisation des processus.
	Support pièces détachées.
	Sélection d'outils.
	Dépannage.
DES OUTILS ET UNE TECHNOLOGIE HORS PAIRS	Base de données Matières.
	Calculateurs de coupe.
	Experts en performances des outils.

Pays	Langue	Tél.	E-mail
Australie	anglais	1800 666 667	ap-kmt.techsupport@kennametal.com
Autriche	allemand	0800 202873	eu.techsupport@kennametal.com
Belgique	Anglais/français	0800 80850	eu.techsupport@kennametal.com
Chine	chinois	400 889 2238	k-cn.techsupport@kennametal.com
Danemark	anglais	808 89298	na.techsupport@kennametal.com
Finlande	anglais	0800 919412	na.techsupport@kennametal.com
France	français	080 5540 367	eu.techsupport@kennametal.com
Allemagne	allemand	0800 0006651	eu.techsupport@kennametal.com
Inde	anglais	1 800 103 5227	in.techsupport@kennametal.com
Israël	anglais	1809 449889	na.techsupport@kennametal.com
Italie	italien	800 916561	eu.techsupport@kennametal.com
Japon	anglais	03 3820 2855	ap-kmt.techsupport@kennametal.com
Corée du Sud	anglais	+82 2 2100 6100	ap-kmt.techsupport@kennametal.com
Malaisie	anglais	1800 812 990	ap-kmt.techsupport@kennametal.com
Mexique	Espagne	1800 253 0758	na.techsupport@kennametal.com
Pays-Bas	anglais	0800 0201 130	eu.techsupport@kennametal.com
Nouvelle-Zélande	anglais	0800 450 941	ap-kmt.techsupport@kennametal.com
Norvège	anglais	800 10080	na.techsupport@kennametal.com
Pologne	polonais	0080 04411887	eu.techsupport@kennametal.com
Russie (filaire)	russe	8800 5556394	eu.techsupport@kennametal.com
Russie (cellulaire)	russe	+7 8005556394	eu.techsupport@kennametal.com
Singapour	anglais	1800 6221031	ap-kmt.techsupport@kennametal.com
Afrique du Sud	anglais	0800 981643	na.techsupport@kennametal.com
Suède	anglais	020799246	na.techsupport@kennametal.com
Taïwan	anglais	0800 666 197	ap-kmt.techsupport@kennametal.com
Thaïlande	anglais	1800 4417820	ap-kmt.techsupport@kennametal.com
Royaume-Uni	anglais	0800 032 8339	na.techsupport@kennametal.com
Ukraine	russe	0800502664	eu.techsupport@kennametal.com
États-Unis	anglais	800 835 3668	na.techsupport@kennametal.com

Les numéros indiqués ne concernent que le pays d'origine.

RECHERCHE CONNUE DE NOVO

Les fonctions Advise et Select (conseil et sélection) de l'application NOVO™ sont venues améliorer la recherche dans le catalogue, vous permettant de gagner du temps et de l'argent.

CONSEIL

Elles vous donnent des conseils d'utilisation à partir de quelques règles simples:

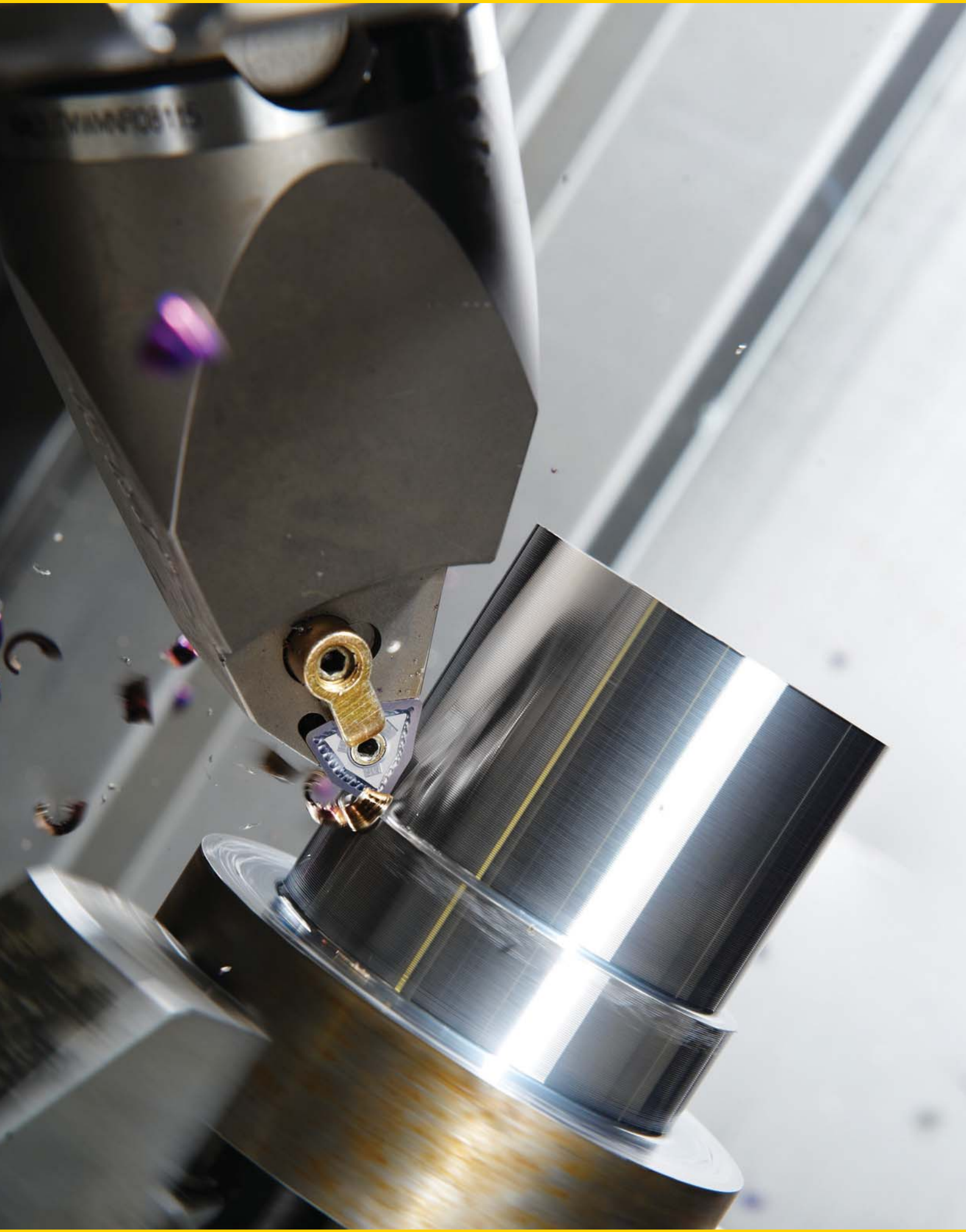
- Définir l'opération d'usinage (surfaçage, rainurage, trou borgne, etc.)
- Appliquer les contraintes (géométrie, matériau, tolérance, etc.)
- Paramétrer la séquence d'usinage (opérations simples ou en plusieurs passes, ébauche et finition, etc.)
- Recevoir les résultats triés

SÉLECTION

Une méthode de sélection d'outils de coupe dans une arborescence en passant soit par une recherche hiérarchique, soit par une recherche par paramètres.

- Si vous savez ce que vous cherchez, vous pouvez faire une recherche rapide en entrant une référence catalogue ou une désignation de produit.
- Un système de filtres ou attributs "intelligents" permet de réduire la quantité des solutions possibles.
- Une fois l'outil recherché sélectionné, l'application NOVO fait apparaître les options d'éléments de coupe et d'adaptateurs qui correspondent.

Grâce à l'application NOVO, vous pouvez désormais bénéficier sur vos machines des bons outils, dans le bon ordre. Résultat : une production zéro défaut pour accélérer toutes les tâches et obtenir le maximum de chaque équipe. **kennametal.com/novo**



Tournage

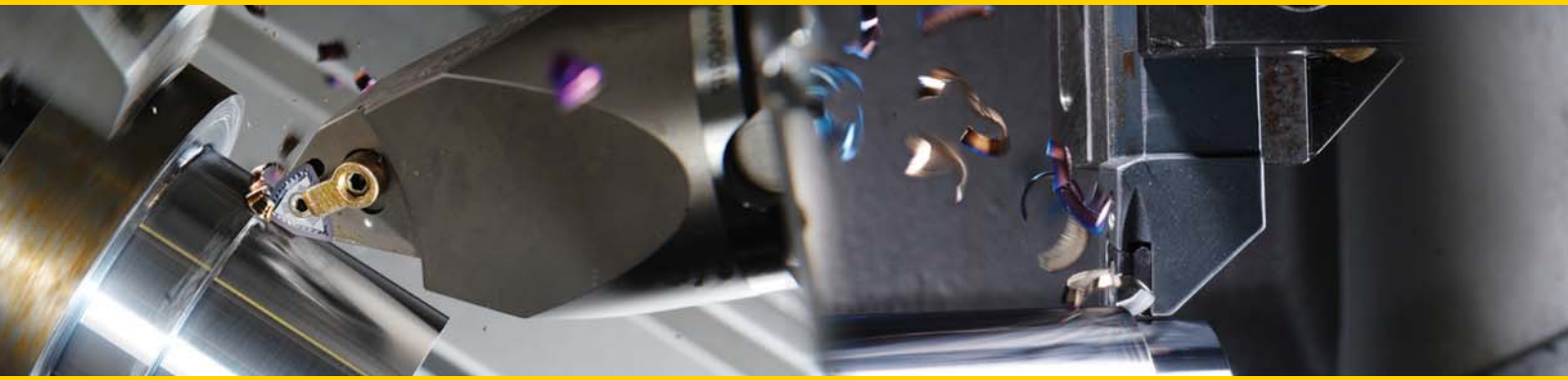
Présentation du Tournage A2–A3

Tournage ISO B1–B387

Rainurage & Tronçonnage C1–C179

Filetage D1–D110

Applications spécifiques E1–E65



Produits de tournage

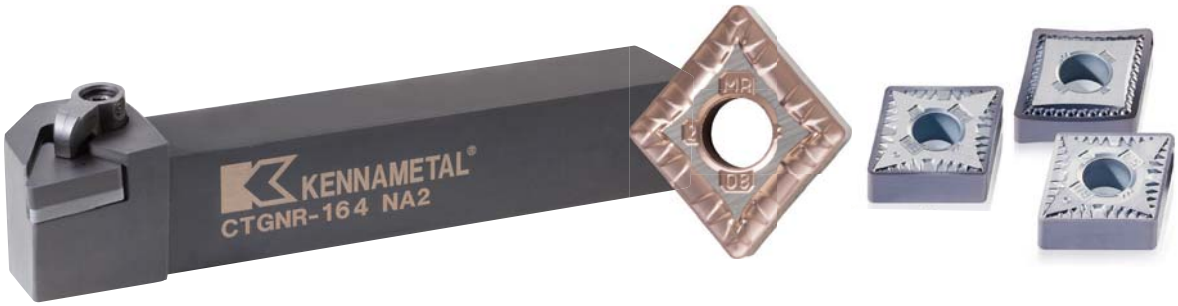
Nos toutes dernières innovations en matière d'usinage sont conçues pour une plus grande productivité, une meilleure tenue de coupe et une polyvalence accrue.

Pour davantage d'informations sur les derniers produits et services de Kennametal, contactez votre représentant/distributeur agréé ou rendez-vous sur **kennametal.com**.

TOURNAGE ISO

Pour plus de détails, voir la Section B.

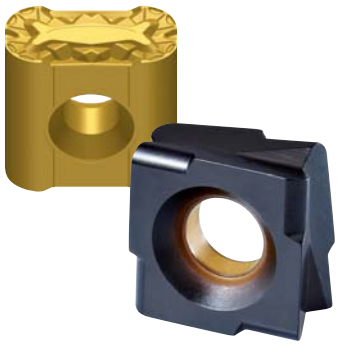
- Plaquettes Négatives
- Porte-outils, barres d'alésage, cartouches et cartouche vissée pour plaquettes négatives.
- Plaquettes positives
- Porte-outils, barres d'alésage, cartouches et cartouche vissée pour plaquettes positives.
- Plaquettes nuances avancées pour usiner :
  — Fonte
  — Aciers trempés
  — Alliages hautes températures
- Plaquettes PCD.
- Porte-outils, barres d'alésage, cartouches et têtes vissées à utiliser avec des plaquettes nuances avancées.
- Barres ajustables.



FILETAGE, RAINURAGE ET TRONCONNAGE (TG&C)

Pour plus de détails, voir sections C et D.

- Beyond™ Evolution™ rainurage, tronçonnage et chariotage
- A4™ Rainurage et Chariotage
- Rainurage Top Notch™
- Filetage Top Notch
- Filetage Laydown Threading



SPECIFIQUES A L'APPLICATION

Pour plus de détails, voir la section E.

- Tournage Fix-Perfect™
- Profilage Top Notch
- Outils pour l'usinage des rails et roues ferroviaires
- K-Lock™

Tournage ISO

Système de Sélection Plaquette de Kennametal **B2–B21**

Nuances Kennametal, Description Nuance/Zone d'utilisation **B22–B29**

Zone de fractionnement de la Géométrie, Avances, Profondeur de coupe, et Zone d'application **B30–B35**

Porte-outil, barre d'alésage et présentation des cartouches; Codes ISO **B36–B45**

Plaquettes négatives, porte-outils, barres d'alésage, cartouches et têtes vissées Kenloc **B46–B165**

Plaquettes négatives, porte-outils, barres d'alésage, cartouches et têtes vissées Kendex **B166–B174**

Plaquettes positives vissées, porte-outils, barres d'alésage, cartouches et têtes vissées **B175–B273**

Plaquettes matières avancées, porte-outils, barres d'alésage, cartouches et têtes vissées **B274–B378**

Matières avancées pour l'usinage de la fonte B278–B300

Matières avancées pour le tournage dur B302–B324

Matières avancées pour l'usinage des alliages hautes températuress B326–B337

Plaquettes PCD B338–B352

Porte-outils, barres d'alésage, cartouches et têtes vissées B353–B378

Barres d'alésage ajustables **B380–B387**

Applications sur Mobile

L'application mobile Kennametal permet d'accéder facilement aux informations sur les produits et les calculateurs sur les appareils iPhone® et Android™. Nous avons mis en évidence Quelques-unes des caractéristiques clés ...

Il y a une application pour ça.

VITESSES & AVANCES

Affiche les informations sur les vitesses et les avances en fonction des matériaux usinés.

PRODUIT DISPONIBILITE

Vérifie la disponibilité mondiale des produits. Affiche les quantités disponibles en fournissant votre identifiant de connexion.

CALCULATEURS

Utilise nos calculateurs pour les paramètres d'usinage en fraisage et perçage.

En scannant simplement le code barres sur la boite de plaquette, vous pouvez trouver les meilleures performances les conditions de coupe pour la durée de vie de l'outil, le temps de d'usinage et le contrôle des copeaux.

REMARQUE : L'application est actuellement disponible uniquement dans la version anglaise. Nous avons l'intention de traduire l'application dans différentes langues avec les versions futures.

Google play

Available on the App Store

Plaquettes de tournage, porte-outils et barres d'alésage ISO

Les machines CNC modernes et les installations de production flexibles nécessitent des outils très polyvalents. Les plaquettes, les porte-outils et les barres d'alésage de Kennametal à haute performance sont conçus pour traiter toutes les applications de tournage. Que vous tournez de l'acier ou du titane, ou que vous réalisez des opérations de finition ou d'ébauche lourde, nous avons la solution pour répondre à vos besoins.

Caractéristiques et avantages

Nouvelles plaquettes Beyond™ Drive™

- Conçu pour améliorer la productivité.
- Le traitement après-revêtement réduit la contrainte et améliore l'adhérence du revêtement.
- Ténacité et résistance à l'usure améliorées.
- Usure de plaquette mieux détectée.

Nuances PVD Beyond™

Nuance KCU10™

- Meilleure résistance à l'usure et vitesses de coupe plus importantes à des températures accrues.
- L'idéal après les aciers inoxydables et les alliages hautes températures.
- Meilleure résistance à l'entaille à la profondeur de coupe.
- A utiliser de la finition aux travaux moyens.

Nuance KCU25™

- Ténacité supérieure des arêtes de coupe.
- Excellente résistance à l'usure.
- A utiliser des travaux moyens à l'ébauche.

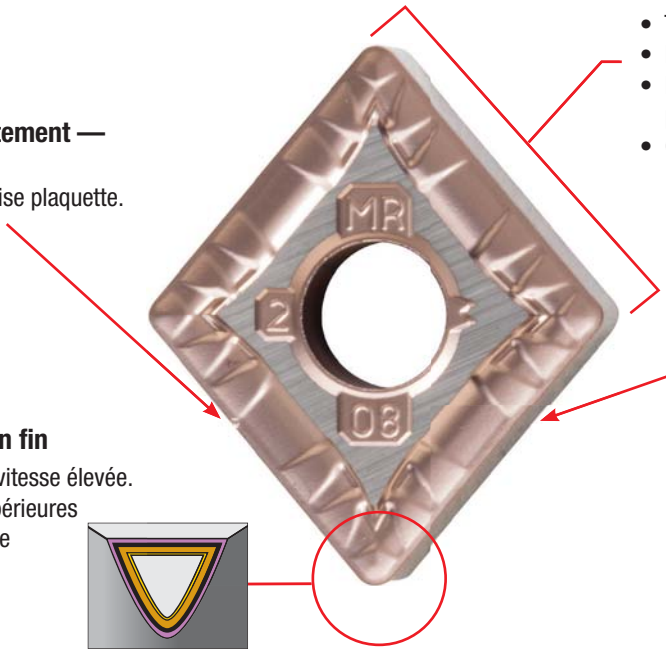
Solutions Kennametal pour le Tournage par

P	Acier	Plaquettes Carbure et Cermet
M	Acier inoxydable	Plaquettes Carbure
K	Fonte	Plaquettes Carbure, Céramique ou PcBN
N	Matériaux non ferreux	Plaquettes Carbure ou PCD
S	Alliages réfractaires	Plaquettes Carbure, Céramique, PcBN ou PCD
H	Matériaux trempés	Plaquettes Céramique ou PcBN

Beyond™ Drive™ • Reneignements sur la technologie

Traitement après revêtement
- Ténacité des arêtes supérieure.
- Longue tenue de coupe prévisible.
- Réduction des entailles à la profondeur de coupe.
- Gamme étendue d'applications.

Rectification après revêtement — Dessus — dessous
- Apporte une meilleure assise plaquette.



Arêtes de coupe micropolies
- Ténacité des arêtes supérieure.
- Surface lisse réduisant les forces, la friction et l'adhérence du copeau.

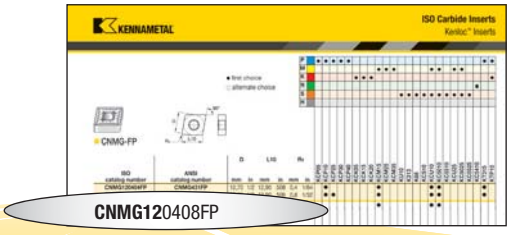
Couche d'alumine à grain fin
- Intégrité du revêtement à vitesse élevée.
- Productivité et fiabilité supérieures aux températures de coupe élevées.

TiN/MT-TiCN/TiCN/Al_2O_3/TiOCN

Porte-outils, barres d'alésage et cartouches

Comment fonctionnent les références catalogue ?

Chaque caractère de la référence catalogue correspond à une caractéristique du produit désigné. Aidez-vous des explications ci-dessous et des images pour décoder la référence.



CNMG120408FP

C — Forme de plaquette

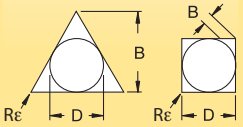
H	Hexagonale à 120°	
O	Octogonale à 135°	
P	Pentagonale à 108°	
R	Ronde —	
S	Carrée à 90°	
T	Triangulaire à 60°	
C **D** **E** **M** **V**	Rhombique 80° 55° 75° 86° 35°	
W	Trigone à 80° aux angles de pointe élargis	
L	Rectangulaire à 90°	
A **B** **N/K**	Parallélogramme 85° 82° 55°	

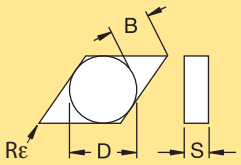
N — Angle de dépouille de la plaquette

A	3°	
B	5°	
C	7°	
D	15°	
E	20°	
F	25°	
G	30°	
N	0°	
P	11°	
O	Autres angles de dépouille nécessitant une description.	

M — Classe de tolérance

Les tolérances s'appliquent avant préparation d'arête et revêtement.





D = Diamètre théorique du cercle inscrit de la plaquette
S = Épaisseur
B = Voir figures ci-dessous

G — Caractéristiques de la plaquette

N	
R	
F	
A	
M	
G	
W	
T	
Q	
U	
B	
H	
C	
J	
X	Conception spéciale

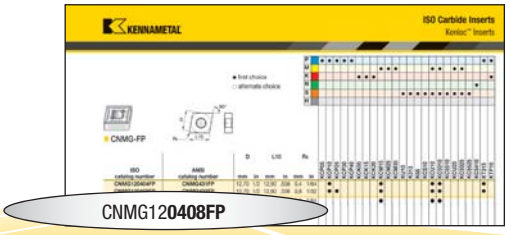
12 — Dimension

Code de longueur d'arête de coupe en inch : "L10".

"D" mm	C	D	R	S	T	V	W
3,97	S4	04	03	03	06	–	–
4,76	04	05	04	04	08	08	S3
5,56	05	06	05	05	09	09	03
6,00	–	–	06	–	–	–	–
6,35	06	07	06	06	11	11	04
7,94	08	09	07	07	13	13	05
8,00	–	–	08	–	–	–	–
9,52	09	11	09	09	16	16	06
10,00	–	–	10	–	–	–	–
11,11	11	13	11	11	19	19	07
12,00	–	–	12	–	–	–	–
12,70	12	15	12	12	22	22	08
14,29	14	17	14	14	24	24	09
15,88	16	19	15	15	27	27	10
16,00	–	–	16	–	–	–	–
17,46	17	21	17	17	30	30	11
19,05	19	23	19	19	33	33	13
20,00	–	–	20	–	–	–	–
22,22	22	27	22	22	38	38	15
25,00	–	–	25	–	–	–	–
25,40	25	31	25	25	44	44	17
31,75	32	38	31	31	54	54	21
32,00	–	–	32	–	–	–	–

classe de tolérance	tolérance sur "D"	tolérance sur "B"	tolérance sur "S"
C	±0,025	±0,013	±0,025
H	±0,013	±0,013	±0,025
E	±0,025	±0,025	±0,025
G	±0,025	±0,025	±0,013
M	Voir les tableaux de la page suivante		±0,013
U	Voir les tableaux de la page suivante		±0,013

En vous reportant à ce guide facile d'emploi, vous identifierez aisément le produit qui correspond à vos besoins.



04	08			FP
Épaisseur S	Rayon de pointe "Rε"	Sens de la plaquette *(en option)*	Arête de coupe *(en option)*	Brise-copeau *(en option)*

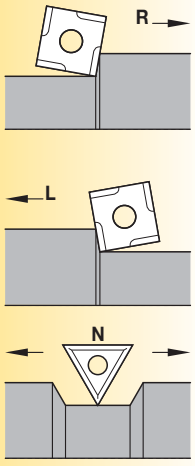
symbole	épaisseur
mm	mm
—	0,79
T0	1,00
01	1,59
T1	1,98
02	2,38
03	3,18
T3	3,97
04	4,76
05	5,56
06	6,35
07	7,94
9	9,52
11	11,11
12	12,70

symbole	rayon de pointe	
mm	mm	
X0	0,04	
01	0,1	
02	0,2	
04	0,4	
08	0,8	
12	1,2	
16	1,6	
20	2,0	
24	2,4	
28	2,8	
32	3,2	
00		plaquette ronde
M0		
—		

R = À droite

L = À gauche

N = Neutre



F vive

E arrondi

T chanfrein

S chanfrein et arrondi

K double chanfrein

P double chanfrein et arrondi

F	= Vive
FF	= Superfinition
FN	= Finition Négative
MN	= Semi-finition Négative
MR	= Semi-finition
RN	= Ébauche Négative
UN	= Moyen universel
FP	= Finition Positive
MP	= Semi-finition positive
RP	= Ébauche Positive
RM	= Semifinition
Droite	= Travaux d'ébauche lourde
FW	= Plaquette de planage pour la finition
MW	= Plaquette de planage pour la semi-finition
FS	= Finition, Arête vive
MS	= Semifinition
RW	= Plaquette de planage pour l'ébauche
HP	= Super-Positive
UP	= Universal Positive
K	= Brise-copeau à avance légère
UF	= Micro-finition
LF	= Travaux Légers (Finition)
MF	= Semi-finition
E	= Arrondi uniquement
T	= Témoin négatif
S	= Témoin négatif plus arrondi
MP-K	= Semi-finition positive
MG-P	= Semi-finition positive

	± tolérance sur "D"			
	Classe de tolérance M			Classe de tolérance U
"D"	Formes S, T, C, R, & W	Forme D	Forme V	Formes S, T & C
mm	mm	mm	mm	mm
3,97	0,05	–	–	–
4,76	0,05	–	–	0,08
5,56	0,05	0,05	0,05	0,08
6,35	0,05	0,05	0,05	0,08
7,94	0,05	0,05	0,05	0,08
9,52	0,05	0,05	0,05	0,08
11,11	0,08	0,08	0,08	0,13
12,70	0,08	0,08	0,08	0,13
14,29	0,08	0,08	0,08	0,13
15,88	0,10	0,10	0,10	0,18
17,46	0,10	0,10	0,10	0,18
19,05	0,10	0,10	0,10	0,18
22,22	0,13	–	–	0,25
25,40	0,13	–	–	0,25
31,75	0,15	–	–	0,25

	± tolérance sur "B"			
	Classe de tolérance M			Classe de tolérance U
"D"	Formes S, T, C, R, & W	Forme D	Forme V	Formes S, T & C
mm	mm	mm	mm	mm
3,97	0,08	–	–	–
4,76	0,08	–	–	0,13
5,56	0,08	0,11	–	0,13
6,35	0,08	0,11	–	0,13
7,94	0,08	0,11	–	0,13
9,52	0,08	0,11	0,18	0,13
11,11	0,13	0,15	–	–
12,70	0,13	0,15	0,25	0,20
14,29	0,13	0,15	–	–
15,88	0,15	0,18	–	0,27
17,46	0,15	0,18	–	0,27
19,05	0,15	0,18	–	0,27
22,22	0,15	–	–	0,38
25,40	0,18	–	–	0,38
31,75	0,20	–	–	0,38

Un système de nuances, de géométries et de conseils d'application pour trouver la solution optimale à vos besoins d'usinage. Trouver l'outil de coupe avec contrôle du copeau Kennametal qui donnera le meilleur résultat pour votre application et la matière à usiner est un jeu d'enfant !

Nuance • Beyond™ • Beyond™ Drive™

K	C	P	M	25	B
Marque	Matériau plaquette	Principaux groupe matière *(ISO 513)*	Groupe matière secondaire *(en option)*	Gamme d'applications	Evolutions futures *(en option)*
K = Kennametal	**Ébauche** = carbure, non revêtu **C** = carbure, revêtu **T** = Cermet **Y** = Céramique **D** = PCD **B** = PcBN	P Acier M Acier inoxydable K Fonte N Matériaux non ferreux S Alliages réfractaires H Matériaux trempés U Usinage universel		**dureté maxi** 5 superfinition 10 finition 15 20 semi-finition à ébauche 25 30 35 ébauche 40 45 50 travaux d'ébauche lourde **ténacité maxi**	**B** = Beyond™ Drive™ **C** = 3ème génération etc.

REMARQUE : La gamme d'applications ne s'applique pas aux nuances PcBN.

Plaquettes positives

Plaquettes vissées

- Les plaquettes vissées constituent votre premier choix pour le tournage inter de toutes les matières et le tournage exter sur les tours petits à moyens.
- Existent en géométries à surface plate et avec brise-copeau, avec périphéries matricée et rectifiée. Conviennent à toutes les matières à usiner.

Voir pages :
Carbure : B175–B273
Matériaux avancés : B284–B351

Plaquettes Kendex™ et avec assise en V

- Les plaquettes Kendex positives et avec assise en V constituent votre premier choix pour un usinage productif des alliages hautes températures sur tours moyens et grands.
- Existent en géométries à surface plate avec périphérie rectifiée.

Voir pages :
Carbure : B166–B168
Matériaux avancés : B284–B351

Plaquettes de profilage Top Notch™

- Premier choix pour le profilage en série.
- Le concept de fixation unique de la plaquette assure une rigidité optimale.
- Existe en géométrie à brise-copeau, avec périphéries matricée et rectifiée. Conviennent à toutes les matières à usiner.

Voir pages E20–E43 pour la liste des produits.

Plaquettes K-Lock™

- Les plaquettes K-Lock sont idéales pour le profilage et l'usinage de gorges profondes.
- Un système de fixation unique de la plaquette assure un parfait dégagement du copeau.
- Disponibles en style matricé ou rectifié de précision.

Voir page E62–E65 pour la liste des produits.

Plaquettes négatives

Plaquettes Kenloc™

- Les plaquettes Kenloc constituent votre premier choix pour les opérations d'usinage général de toutes les matières sur tours moyens et grands.
- Les plaquettes Kenloc sont particulièrement économiques lors de débit-copeau important.
- Existent en géométries à surface plate et avec brise-copeau, avec périphéries matricées et rectifiées. Conviennent à toutes les matières à usiner.

Voir pages :
Carbure : B46–B165
Matériaux avancés : B284–B351

Plaquettes Kendex

- Les plaquettes céramique Kendex sont idéales pour l'usinage productif d'alliages hautes températures.
- Les plaquettes à angle de coupe négatif Kendex sont aussi recommandées pour l'usinage des matières trempées et de la fonte.
- Existent en géométries à surface plate avec périphéries matricée et rectifiée.
- Nous vous proposons également un grand choix de porte-outils standard.

Voir pages B284–B351 pour la liste des produits.

Plaquettes de tournage Top Notch

- Les plaquettes de tournage céramique Top Notch sont recommandées pour l'ébauche et la finition à grande vitesse des pièces en fonte.
- Existent en géométries à surface plate avec périphéries matricées et rectifiées.

Voir pages B284–B351 pour la liste des produits.

Plaquettes Fix-Perfect™

- Conception tangentielle et système de serrage rigide.

Voir les pages E2–E18 pour la liste des produits.

Plaquette pour chemin de fer

- Conçu pour l'usinage de roues et d'essieux de chemin de fer.

Voir les pages E44–E61 pour la liste des produits.

Système de sélection de plaquette

Mode d'emploi

Avec le système de sélection de plaquettes en trois étapes de Kennametal, sélectionner l'outil le plus productif est simple comme bonjour. Les outils recommandés sont classés en six groupes de matières à usiner afin d'affiner la sélection.

Exemple :
Six groupes de matières à usiner

1 • Sélectionner la géométrie de la plaquette

Soit : profondeur de coupe = 1mm
avance = 0,4mm
Inconnue : géométrie de plaquette
Solution : -MN

2 • Sélectionner la nuance

Soit : conditions de coupe : coupe légèrement interrompue
Géométrie : -MN
Inconnue : nuance
Solution : KCP25B

3 • Sélectionner la vitesse de coupe

Soit : nuance KCP25B
conditions de coupe : CK15
Inconnue : vitesse de coupe
Solution : 280 m/mn

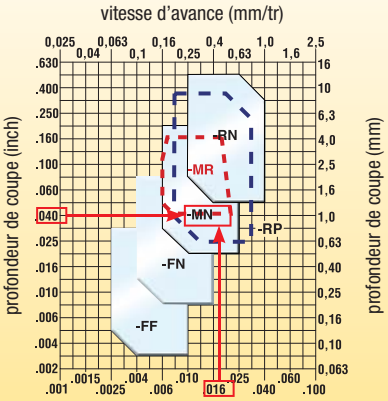
Besoin d'aide pour sélectionner un produit ?
Contactez le service Support Applications Clients de Kennametal pour plus d'informations.
Pour connaître le numéro de téléphone pour votre pays, rendez-vous sur kennametal.com.

1 • Sélectionner la géométrie de la plaquette

P	Acier
M	Acier inoxydable
K	Fonte
N	Matériaux non ferreux
S	Alliages réfractaires
H	Matériaux trempés

beyond™ beyond™ DRIVE™

Plaquettes négatives



*-RP –Géométrie complémentaire pour les matériaux haute résistance

2 • Sélectionner la nuance

conditions de coupe	-FF	-FN	-MN	-RN	-RP	-11	-UF	-LF	-FP	-MF	-MP
coupe fortement interrompue	KCP10B/ KCP10	KCP25B/ KCP25	KCP30B/ KCP30	KCP30B/ KCP30/ KCP40B/ KCP40	KCP30B/ KCP30/ KCP40B/ KCP40	–	KCU10/ KCP25B/ KCP25	KCP25B/ KCP25	KCU25/ KCP25B/ KCP25	KCP40B/ KCP40B	KCP40B/ KCP40B
coupe légèrement interrompue	KCP10B/ KCP10	KCP25B/ KCP25	KCP25B/ KCP25	KCP30B/ KCP30/ KCP40B/ KCP40	KCP30B/ KCP30/ KCP40B/ KCP40	–	KCU10/ KCP25B/ KCP25	KCP25B/ KCP25	KCP25B/ KCP25	KCP25B/ KCP25	KCP25B/ KCP25
profondeur de coupe variable, croûte de fonderie ou croûte de forge	KCP05B/ KCP05/ KT315	KCP10B/ KCP10	KCP10B/ KCP10	KCP30B/ KCP30/ KCP40B/ KCP40	KCP30B/ KCP30/ KCP40B/ KCP40	KT315	KCP10B/ KCP10	KCP10B/ KCP10	KCP10B/ KCP10	KCP10B/ KCP10	KCP10B/ KCP10

3 • Sélectionner la vitesse de coupe

Acier bas carbone (<0,3% C) et acier de décolletage — **vitesse de coupe — m/mn (SFM)** — **Conditions initiales**

groupe matière	nuance	135 (450)	180 (600)	225 (800)	275 (900)	320 (1050)	360 (1200)	410 (1350)	455 (1500)	495 (1650)	m/mn	SFM
P1	KCP05B/KCP05/KTP10							◁▷			435	1450
	KCP10B/KCP10							◁▷			395	1320
	KCP25B/KCP25				◁▷						275	925
	KCP30B/KCP30/KCP40B/KCP40			◁▷							210	700

Nouveau guide de sélection des groupes d'usinabilité Beyond™ :

Pour optimiser les vitesses recommandées, des sous-groupes Beyond ont été ajoutés à chacun des six groupes d'usinabilité.

matière	code ISO du groupe d'usinabilité	numéros des sous-groupes
acier	P	1–6
acier inoxydable	M	1–3
fonte	K	1–3
matériaux non ferreux	N	1–8
alliages hautes températures	S	1–4
matériaux trempés	H	1

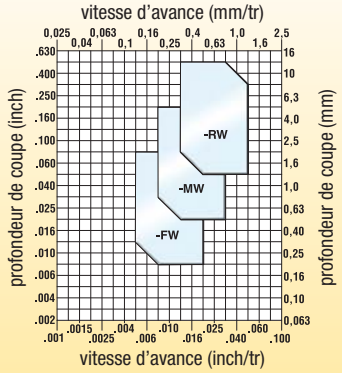
1 • Sélectionner la géométrie de la plaquette

Plaquettes de planage négatives

-RW
Plaquette de planage pour l'ébauche

-MW
Plaquette de planage pour la semi-finition

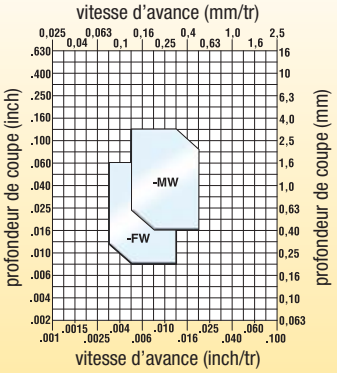
-FW
Plaquette de planage pour la finition



Plaquettes de planage positives

-MW
Plaquette de planage pour la semi-finition

-FW
Plaquette de planage pour la finition



2 • Sélectionner la nuance

conditions de coupe	Géométrie de plaquette négative			Géométrie de plaquette positive	
	-FW	-MW	-RW	-FW	-MW
coupe fortement interrompue	–	–	KCP25B/KCP25	–	KCP25B/KCP25
coupe légèrement interrompue	KCP10B/KCP10	KCP25B/KCP25	KCP25B/KCP25	KCP25B/KCP25	KCP25B/KCP25
profondeur de coupe variable, croûte de fonderie ou croûte de forge	KCP05B/KCP05/ KT315	KCP10B/KCP10	KCP10B/KCP10	KCP10B/KCP10/ KCK20B/KCK20	KCP10B/KCP10
coupe douce, surface pré-usinée	KCP05B/KCP05/ KT315	KCP05B/KCP05	KCP10B/KCP10	KCP10B/KCP10/ KT315	KT315

1 • Sélectionner la géométrie de la plaquette

Plaquettes négatives

-RN

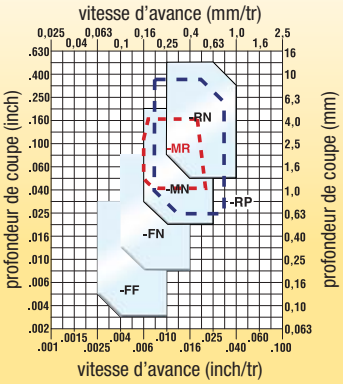
-RP* (positive)

-MR
Semi-finition

-MN
Usinage moyen

-FN
Finition

-FF
Superfinition



*-RP –Géométrie complémentaire pour les matériaux haute résistance

Plaquettes positives

-MF

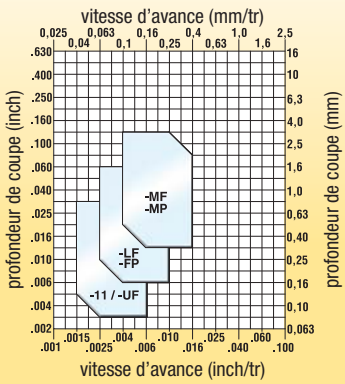
-MP
Positive
Usinage moyen

-LF

-FP
Positive
Finition

-11

-UF
Superfinition



2 • Sélectionner la nuance

conditions de coupe	Géométrie de plaquette négative							Géométrie de plaquette positive				
	-FF	-FN	-MN	-MR	-RN	-RP	-11	-UF	-LF	-FP	-MF	-MP
coupe fortement interrompue	KCP10B/ KCP10	KCP25B/ KCP25	KCP30B/ KCP30	–	KCP30B/ KCP40B	KCP30B/ KCP40B	–	KCU10/ KCP25B/ KCP25	KCP25B/ KCP25	KCP25B/ KCP25	KCP40B/ KCP40	KCM25B/ KCM25
coupe légèrement interrompue	KCP10B/ KCP10	KCP25B/ KCP25	KCP25B/ KCP25	KCP25B/ KCP25	KCP25B/ KCP25	KCP25B/ KCP25	–	KCU10/ KCP25B/ KCP25	KCP25B/ KCP25	KCP25B/ KCP25	KCP25B/ KCP25	KCP25B/ KCP25
profondeur de coupe variable, croûte de fonderie ou croûte de forge	KCP05B/ KCP05/ KT315	KCP10B/ KCP10	KCP10B/ KCP10	KCP10B/ KCP10	KCP10B/ KCP10	KCP10B/ KCP10	KT315	KCP10B/ KCP10	KCP10B/ KCP10	KCP10B/ KCP10	KCP10B/ KCP10	KCP10B/ KCP10
coupe douce, surface pré-usinée	KCP05B/ KCP05/ KT315	KCP05B/ KCP05	KCP05B/ KCP05	KCP10B/ KCP10/ KCK15B	KCP05B/ KCP10	KCP05B/ KCP10	KT315	KCP05B/ KCP05	KCP05B/ KCP05/ KT315	KCP05B/ KCP05/ KTP10	KCP05B/ KCP05	KCP05B/ KCP05

3 • Sélectionner la vitesse de coupe

Acier bas carbone (<0,3% C) et acier de décolletage — vitesse de coupe — m/mn (SFM) — Conditions initiales ◁▷

groupe matière	nuance	135 (450)	180 (600)	225 (800)	275 (900)	320 (1050)	360 (1200)	410 (1350)	455 (1500)	495 (1650)	m/mn	SFM
P0/P1	KCP05B/KCP05/KCPK05							◁▷			435	1450
	KCP10B/KCP10						◁▷				395	1320
	KCP25B/KCP25				◁▷						275	925
	KCP30B/KCP30/KCP40B/KCP40		◁▷								210	700
	KT315/KTP10								◁▷		440	1450
	KCU10			◁▷							280	925

Aciers moyen et haut carbone (>0.3% C) — vitesse de coupe — m/mn (SFM) — Conditions initiales ◁▷

groupe matière	nuance	135 (450)	180 (600)	225 (800)	275 (900)	320 (1050)	360 (1200)	410 (1350)	455 (1500)	495 (1650)	m/mn	SFM
P2	KCP05B/KCP05/KCPK05				◁▷						240	800
	KCP10B/KCP10			◁▷							265	880
	KCP25B/KCP25		◁▷								195	650
	KCP30B/KCP30/KCP40B/KCP40			◁▷							150	500
	KT315/KTP10				◁▷						270	880
	KCU10	◁▷									200	650

Aciers à outils et aciers alliés (≤330 HB) (≤35 HRC) — vitesse de coupe — m/mn (SFM) — Conditions initiales ◁▷

groupe matière	nuance	135 (450)	180 (600)	225 (800)	275 (900)	320 (1050)	360 (1200)	410 (1350)	455 (1500)	495 (1650)	m/mn	SFM
P3	KCP05B/KCP05/KCPK05			◁▷							205	680
	KCP10B/KCP10		◁▷								190	630
	KCP25B/KCP25	◁▷									155	510
	KCP30B/KCP30/KCP40B/KCP40	◁▷									120	400
	KT315/KTP10			◁▷							210	680
	KCU10		◁▷								155	510

Aciers à outils et aciers alliés (340–450 HB) (36–48 HRC) — vitesse de coupe — m/mn (SFM) — Conditions initiales ◁▷

groupe matière	nuance	60 (200)	90 (300)	120 (400)	150 (500)	180 (600)	210 (700)	240 (800)	270 (900)	300 (1000)	m/mn	SFM
P4	KCP05B/KCP05/KCPK05				◁▷						160	530
	KCP10B/KCP10				◁▷						145	480
	KCP25B/KCP25			◁▷							105	360
	KCP30B/KCP30/KCP40B/KCP40		◁▷								95	325
	KT315/KTP10					◁▷					210	530
	KCU10			◁▷							110	360

Aciers inoxydables ferritiques, martensitiques et PH (≤330 HB) (≤35 HRC) — vitesse de coupe — m/mn (SFM) — Conditions initiales ◁▷

groupe matière	nuance	120 (400)	150 (500)	180 (600)	210 (700)	240 (800)	270 (900)	300 (1000)	330 (1100)	360 (1200)	m/mn	SFM
P5	KCP05B/KCP05/KCPK05					◁▷					240	800
	KCP10B/KCP10				◁▷						215	720
	KCP25B/KCP25			◁▷							195	650
	KCP30B/KCP30/KCP40B/KCP40		◁▷								135	450
	KT315/KTP10					◁▷					250	800
	KCU10				◁▷						200	660

Aciers inoxydables ferritiques, martensitiques et PH (340–450 HB) (36–48 HRC) — vitesse de coupe — m/mn (SFM) — Conditions initiales ◁▷

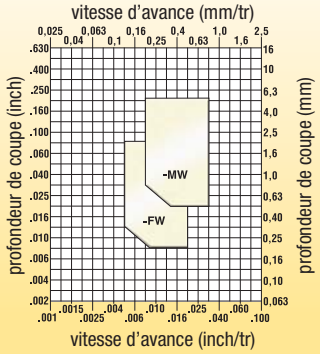
groupe matière	nuance	105 (350)	135 (450)	165 (550)	195 (650)	225 (750)	255 (850)	285 (950)	315 (1050)	345 (1150)	m/mn	SFM
P6	KCP05B/KCP05/KCPK05				◁▷						200	660
	KCP10B/KCP10			◁▷							180	600
	KCP25B/KCP25		◁▷								150	500
	KCP30B/KCP30/KCP40B/KCP40	◁▷									105	350
	KT315/KTP10				◁▷						200	660
	KCU10			◁▷							150	500

1 • Sélectionner la géométrie de la plaquette

Plaquettes de planage négatives

-MW
Plaquette de plan age pour la semi-finition

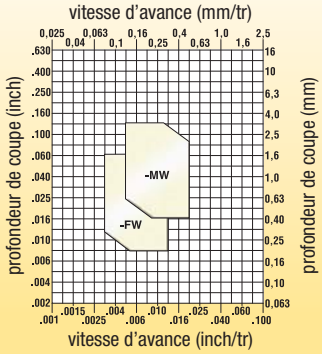
-FW
Plaquette de planage pour la finition



Plaquettes de planage positives

-MW
Plaquette de plan age pour la semi-finition

-FW
Plaquette de planage pour la finition



2 • Sélectionner la nuance

conditions de coupe		Géométrie de plaquette négative -FW	Géométrie de plaquette négative -MW	Géométrie de plaquette positive -FW	Géométrie de plaquette positive -MW
coupe fortement interrompue		–	–	–	–
coupe légèrement interrompue		KCM15B/KCM15	KCM25B/KCM25	KCM15B/KCM15	KCM15B/KCM15
profondeur de coupe variable, croûte de fonderie ou croûte de forge		KCM15B/KCM15/ KCU10	KCM15B/KCM15	KCU10	KCU10
coupe douce, surface pré-usinée		KCM15B/KCM15/ KT315	KCM15B/KCM15	KT315	KT315

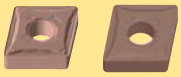
1 • Sélectionner la géométrie de la plaquette

Plaquettes négatives

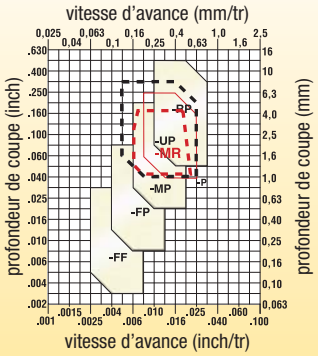
-RP -P
Ébauche

-MR
Semi- finition

-MP -UP
Usinage moyen



-FP -FF
Finition



Plaquettes positives

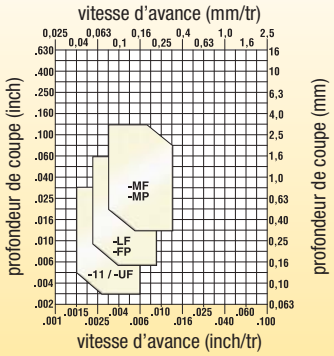
-MP
Usinage moyen

-LF

..GT-LF
Finition

-11

-UF
Superfinition



2 • Sélectionner la nuance

conditions de coupe		Géométrie de plaquette négative -FF	-FP	-MP/-UP	-P/-RP	-MR
coupe fortement interrompue		KCU10	KCM15B/KCM15	KCM35B/KCM35	KCM35B/KCM35	KCM35B/KCM35
coupe légèrement interrompue		KCU10	KCM15B/KCM15	KCM25B/KCM25	KCM25B/KCM25	KCM25B/KCM25
profondeur de coupe variable, croûte de fonderie ou croûte de forge		KT315	KCM15B/KCM15/ KCU10	KCM15B/KCM15	KCM15B/KCM15/ KCM25B/KCM25	KCM15B/KCM15
coupe douce, surface pré-usinée		KT315	KCM15B/KCM15/ KT315	KCM15B/KCM15/ KCU10	KCU10	KCM15B/KCM15

(suite)

2 • Sélectionner la nuance *(suite)*

conditions de coupe		Géométrie de plaquette positive -11	-UF	-LF	-MP/-MF	-FP	..GT-LF
coupe fortement interrompue		–	KCU25	KCM35B/KCM35	KCM25B/KCM25	KCU25/KCM25B/ KCM25	KCU25
coupe légèrement interrompue		–	KCU10	KCM25B/KCM25	KCM25B/KCM25	KCM15B/KCM15	KCU25
profondeur de coupe variable, croûte de fonderie ou croûte de forge		KT315	–	KCM15B/KCU10	KCM15B/KCM15	KCU10	KCU10
coupe douce, surface pré-usinée		KT315	–	KCM15B/KCM15/ KT315	KCM15B/KCM15	KTP10	KCU10

3 • Sélectionner la vitesse de coupe

Acier inoxydable austénitique — vitesse de coupe — m/mn (SFM) — Conditions initiales ◁▷

groupe matière	nuance	90 (300)	135 (450)	180 (600)	225 (800)	270 (900)	315 (1050)	360 (1200)	405 (1350)	450 (1500)	m/mn	SFM
M1	KCM15B/KCM15			◁▷							180	600
	KCM25B/KCM25		◁▷								150	500
	KCM35B/KCM35	◁▷									120	400
	KT315				◁▷						230	750
	KCU10			◁▷							215	700
	KCU25		◁▷								180	550

Acier inoxydable austénitique — vitesse de coupe — m/mn (SFM) — Conditions initiales ◁▷

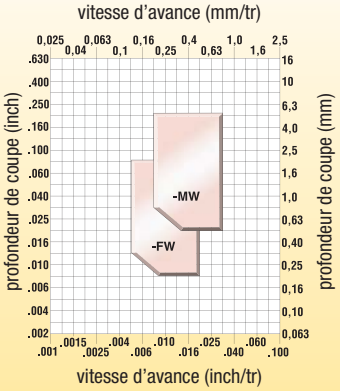
groupe matière	nuance	90 (300)	135 (450)	180 (600)	225 (800)	270 (900)	315 (1050)	360 (1200)	405 (1350)	450 (1500)	m/mn	SFM
M2	KCM15B/KCM15			◁▷							165	550
	KCM25B/KCM25		◁▷								140	450
	KCM35B/KCM35	◁▷									105	350
	KT315				◁▷						215	700
	KCU10			◁▷							200	650
	KCU25		◁▷								165	500

Acier inoxydable austénitique : Duplex (austéno-ferritique) — vitesse de coupe — m/mn (SFM) — Conditions initiales ◁▷

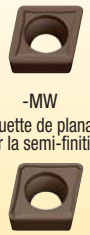
groupe matière	nuance	90 (300)	135 (450)	180 (600)	225 (800)	270 (900)	315 (1050)	360 (1200)	405 (1350)	450 (1500)	m/mn	SFM
M3	KCM15B/KCM15			◁▷							150	500
	KCM25B/KCM25		◁▷								120	400
	KCM35B/KCM35	◁▷									90	300
	KT315				◁▷						200	650
	KCU10			◁▷							185	600
	KCU25		◁▷								150	450

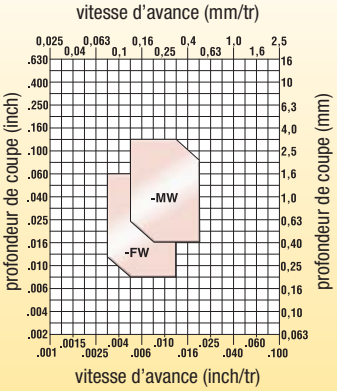
1 • Sélectionner la géométrie de la plaquette

Plaquettes de planage négatives



Plaquettes de planage positives





2 • Sélectionner la nuance

Fonte grise

	Géométrie de plaquette négative			Géométrie de plaquette positive	
conditions de coupe	**-FW**	**-T-20FW**	**-S...MW...**	**-FW**	**-MW**
coupe fortement interrompue	–	KY3500	KB1345	–	KCK15B/KCK15/ KCK20B/KCK20
coupe légèrement interrompue	KCK15B/KCK15	KY3500	KB1345	KCK20B/KCK20	KCK15B/KCK15/ KCK20B/KCK20
profondeur de coupe variable, croûte de fonderie ou croûte de forge	KCK05B/KCK05/ KT315	KYK10	KB1345	KCK20B/KCK20	KCK15B/KCK15/ KCK20B/KCK20
coupe douce, surface pré-usinée	KCK05B/KCK05/ KT315	KYK25	KB1345	KCK20B/ KT315	KCK15B/KCK15/ KCK20B/KCK20/KT315

Fonte ductile

	Géométrie de plaquette négative		Géométrie de plaquette positive	
conditions de coupe	**-FW**	**-T-20FW**	**-FW**	**-MW**
coupe fortement interrompue	–	–	–	–
coupe légèrement interrompue	KCK15B/ KCK15	KY3500	KCK20B/ KCK20	KCK20B/ KCK20
profondeur de coupe variable, croûte de fonderie ou croûte de forge	KCK05B/KCK05/ KT315	KYK10	KCK20B/ KCK20	KCK20B/ KCK20
coupe douce, surface pré-usinée	KCK05B/KCK05/ KT315	KYK25	KCK20B/KCK20/ KT315	KCK20B/KCK20/ KT315

3 • Sélectionner la vitesse de coupe

Fonte grise — **vitesse de coupe — m/mn (SFM)** — **Conditions initiales** ◁▷

groupe matière	nuance	60 (200)	150 (500)	240 (800)	330 (1100)	420 (1400)	510 (1700)	600 (2000)	690 (2300)	780 (2600)	m/mn	SFM
K1	KCK05B/KCK05					◁▷					450	1500
	KCK15B/KCK15				◁▷						360	1200
	KCK20B/KCK20/KCPK05				◁▷						300	1000
	KT315				◁▷						275	900

Fonte ductile, à graphite compacté et malléable (résistance à la traction<80 KSI) — **vitesse de coupe — m/mn (SFM)** — **Conditions initiales** ◁▷

groupe matière	nuance	60 (200)	150 (500)	240 (800)	330 (1100)	420 (1400)	510 (1700)	600 (2000)	690 (2300)	780 (2600)	m/mn	SFM
K2	KCK05B/KCK05				◁▷						360	1200
	KCK15B/KCK15			◁▷							270	900
	KCK20B/KCK20/KCPK05			◁▷							240	800
	KT315			◁▷							275	900

Fonte ductile, à graphite compacté et malléable (résistance à la traction > 80 KSI) — **vitesse de coupe — m/mn (SFM)** — **Conditions initiales** ◁▷

groupe matière	nuance	60 (200)	150 (500)	240 (800)	330 (1100)	420 (1400)	510 (1700)	600 (2000)	690 (2300)	780 (2600)	m/mn	SFM
K3	KCK05B/KCK05			◁▷							240	800
	KCK15B/KCK15			◁▷							215	725
	KCK20B/KCK20/KCPK05		◁▷								210	700
	KT315			◁▷							230	750

1 • Sélectionner la géométrie de la plaquette

Plaquettes négatives

Semi-finition

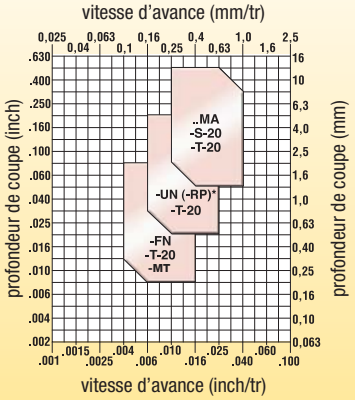
Ébauche

Usinage moyen

Finition

Finition

Finition

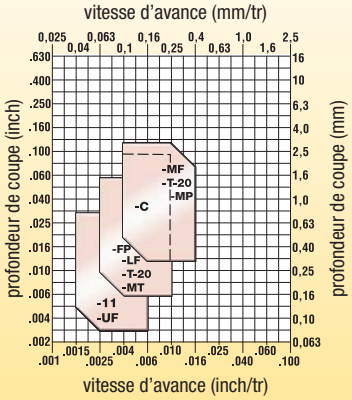


Plaquettes positives

Usinage moyen

Finition

Superfinition



* Géométrie pouvant être utilisée en semi-finition pour réduire la pression de l'outil sur les matériaux haute résistance.

2 • Sélectionner la nuance

Fonte grise

conditions de coupe	Géométrie de plaquette négative				Géométrie de plaquette positive			
	-FN	-MR	-UN(-RP)	-MA	-LF	-FP	-MF	-MP
coupe fortement interrompue	KCK15B/ KCK15	KCP25B/ KCP25/ KCP10B/KCP10	KCK20B/ KCK20	KCK20B/ KCK20	KCK20B/ KCK20	KCK20B/ KCK20	KCK20B/ KCK20	KCK20B/ KCK20
coupe légèrement interrompue	KCK15B/ KCK15	KCP10B/ KCP10/ KCP25B/KCP25	KCK20B/ KCK20	KCK20B/ KCK20	KCK20B/ KCK20	KCK20B/ KCK20	KCK20B/ KCK20	KCK20B/ KCK20
profondeur de coupe variable, croûte de fonderie ou croûte de forge	KCK05B/ KCK05/ KT315	KCK15B/ KCK15	KCK15B/ KCK15	KCK15B/ KCK15	KCK15B/ KCK15	KCK20B/ KCK20	KCK15B/ KCK15	KCK20B/ KCK20
coupe douce, surface pré-usinée	KCK05B/ KCK05/ KT315	KCK15B/ KCK15	KCK05B/ KCK05	KCK05B/ KCK05	KCK05B/ KCK05	KCK20B/ KCK20	KCK15B/ KCK15	KCK20B/ KCK20

Fonte ductile

conditions de coupe	Géométrie de plaquette négative				Géométrie de plaquette positive			
	-FN	-UN(-RP)	-MA	-11/-UF	-LF	-MF	-FP	-MP
coupe fortement interrompue	KCK15B/ KCK15	KCK20B/ KCK20	KCK20B/ KCK20	–	KCK20B/ KCK20	KCK20B/ KCK20	KCK20B/ KCK20	KCK20B/ KCK20
coupe légèrement interrompue	KCK15B/ KCK15	KCK20B/ KCK20	KCK20B/ KCK20	KCU10	KCK20B/ KCK20	KCK20B/ KCK20	KCK20B/ KCK20	KCK20B/ KCK20
profondeur de coupe variable, croûte de fonderie ou croûte de forge	KCK05B/ KCK05/ KT315	KCK15B/ KCK15	KCK15B/ KCK15	KCU10	KCK15B/ KCK15	KCK15B/ KCK15	KCK20B/ KCK20	KCK20B/ KCK20
coupe douce, surface pré-usinée	KCK05B/ KCK05/ KT315	KCK05B/ KCK05	KCK05B/ KCK05	KT315	KCU10	KCK15B/ KCK15	KCK20B/ KCK20	KCK20B/ KCK20

(suite)

3 • Sélectionner la vitesse de coupe *(suite)*

(La vitesse optimum dépend de la qualité de la fonderie et de la disposition).

Fonte grise — vitesse de coupe — m/mn (SFM)

groupe matière	nuance	60 (200)	180 (600)	305 (1000)	430 (1400)	550 (1800)	675 (2200)	800 (2600)	920 (3000)	1040 (3400)	1160 (3800)	Conditions initiales m/mn	SFM
K1	KT315		◇									275	900
	KB1340/KB1345							◇				760	2500
	KCK05B/KCK05			◇								450	1500
	KCK15B/KCK15			◇								360	1200
	KCK20B/KCK20/KCPK05			◇								300	1000

Fonte ductile, à graphite compacté et malléable (résistance à la traction <600 MPa) — vitesse de coupe — m/mn (SFM)

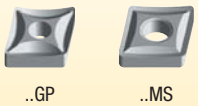
groupe matière	nuance	90 (300)	135 (450)	180 (600)	225 (750)	275 (900)	320 (1050)	360 (1200)	410 (1350)	460 (1500)	500 (1650)	550 (1800)	600 (1950)	Conditions initiales m/mn	SFM
K2	KT315					◇								275	900
	KCU10			◇										200	650
	KCK05B/KCK05						◇							360	1200
	KCK15B/KCK15						◇							270	900
	KCK20B/KCK20/KCPK05				◇									240	800

Fonte ductile, à graphite compacté et malléable (résistance à la traction >600 MPa) — vitesse de coupe — m/mn (SFM)

groupe matière	nuance	90 (300)	135 (450)	180 (600)	225 (750)	275 (900)	320 (1050)	360 (1200)	410 (1350)	460 (1500)	500 (1650)	550 (1800)	600 (1950)	Conditions initiales m/mn	SFM
K3	KT315				◇									230	750
	KCU10			◇										150	500
	KCK05B/KCK05				◇									240	800
	KCK15B/KCK15			◇										215	725
	KCK20B/KCK20/KCPK05		◇											210	700

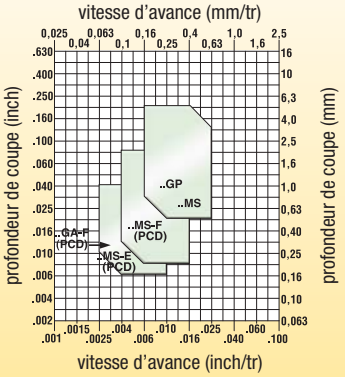
1 • Sélectionner la géométrie de la plaquette

Plaquettes négatives



..GP ..MS

Semi-finition



Plaquettes positives

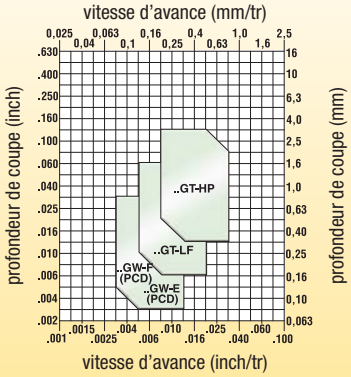
..GT-HP

Semi-finition

..GT-LF

Finition

..GW-F (PCD) ..GW-E (PCD)



2 • Sélectionner la nuance

		Géométrie de plaquette négative		Géométrie de plaquette positive	
conditions de coupe		**..GP**	**..MS**	**..GT-LF**	**..GT-HP**
coupe fortement interrompue		**KC5410/K313**	**KC5410**	**–**	**KC5410**
coupe légèrement interrompue		**KC5410/K313**	**KC5410**	**KC5410**	**KC5410**
profondeur de coupe variable, croûte de fonderie ou croûte de forge		**KC5410/K313**	**KC5410**	**KC5410**	**KC5410**
coupe douce, surface pré-usinée		**KC5410/K313**	**KC5410**	**KC5410**	**KC5410**

3 • Sélectionner la vitesse de coupe

Alliages d'aluminium à basse teneur en silicium (hypo-eutectiques <12,2% Si) et alliages de magnésium

vitesse de coupe — m/mn (SFM) **Conditions initiales** ◁▷

groupe matière	nuance	250 (800)	500 (1600)	750 (2400)	1000 (3200)	1250 (4000)	1500 (4800)	1750 (5600)	2000 (6400)	2250 (7200)	2500 (8000)	m/mn	SFM
N1	**KC5410**		◁▷									550	1800

Autres vitesses de coupe recommandées pour divers matériaux à usiner

Cuivre, laiton ou zinc basé sur un indice d'usinabilité de 70–100 — vitesse de coupe — m/mn (SFM) — Conditions initiales ◁▷

groupe matière	nuance	250 (800)	500 (1600)	750 (2400)	1000 (3200)	m/mn	SFM
N4	KC5410	◁▷				275	900
	K313	◁▷				260	850

Nylon, plastiques, caoutchoucs, dérivés phénoliques, résines, fibre de verre et verre — vitesse de coupe — m/mn (SFM) — Conditions initiales ◁▷

groupe matière	nuance	250 (800)	500 (1600)	750 (2400)	1000 (3200)	m/mn	SFM
N5	KC5410	◁▷				170	550

Composites au graphite, carbone : Alliages pour brosse Kevlar et graphite (280–400 HB) (30–43 HRC) — vitesse de coupe — m/mn (SFM) — Conditions initiales ◁▷

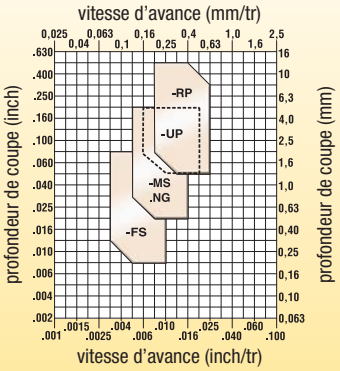
groupe matière	nuance	250 (800)	500 (1600)	750 (2400)	1000 (3200)	m/mn	SFM
N6	KC5410	◁▷				200	650

Alliages d'étain, matricés : ASTM 823, alliages 1, 2, 3, 11 — vitesse de coupe — m/mn (SFM) — Conditions initiales ◁▷

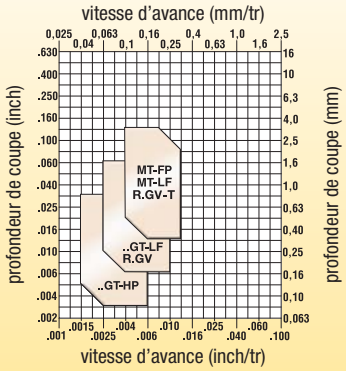
groupe matière	nuance	250 (800)	500 (1600)	750 (2400)	1000 (3200)	m/mn	SFM
N8	KC5410	◁▷				215	700
	K313	◁▷				180	600

1 • Sélectionner la géométrie de la plaquette

Plaquettes négatives



Plaquettes positives



2 • Sélectionner la nuance

conditions de coupe	-FS	-MS	-UP	-RP
	Géométrie de plaquette négative			
coupe fortement interrompue	KCU25	KCU25	KCM35B	KCM25B/ KCM35B
coupe légèrement interrompue	KCU10	KCU25	KCM25B	KCM15B
profondeur de coupe variable, croûte de fonderie ou croûte de forge	KCU10	KCU10	KCM15B	KCU25
coupe douce, surface pré-usinée	KCU10/K313	KCU10/K313	KCU10	KCU10

conditions de coupe	MT-FP	..GT-HP	MT-LF	..GT-LF
	Géométrie de plaquette positive			
coupe fortement interrompue	KCU25	–	KCU25	KCU25
coupe légèrement interrompue	KCU25	KCU25	KCU25	KCU25
profondeur de coupe variable, croûte de fonderie ou croûte de forge	KCU10/KU10	KCU10	KCU10	KCU10
coupe douce, surface pré-usinée	KCU10/KU10	KCU10/K313	KCU10/K313	KCU10/K313

3 • Sélectionner la vitesse de coupe

Alliages hautes températures à base de fer
(135–320 HB) (≤34 HRC)

groupe matière	nuance	vitesse de coupe — m/mn (SFM) 15 (50)	45 (150)	75 (250)	105 (350)	140 (450)	170 (550)	200 (650)	230 (750)	260 (850)	290 (950)	310 (1050)	350 (1150)	380 (1250)	Conditions initiales m/mn	SFM
S1	K313/KU10		◁▷												30	100
	KCU10			◁▷											55	180
	KCU25		◁▷												40	125
	KCM15B/KCM15			◁▷											55	180
	KCM25B/KCM25/KCM35B/KCM35		◁▷												40	125

Alliages à base de cobalt, alliages hautes températures
(150–425 HB) (≤45 HRC)

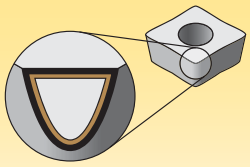
groupe matière	nuance	vitesse de coupe — m/mn (SFM) 15 (50)	45 (150)	75 (250)	105 (350)	140 (450)	170 (550)	200 (650)	230 (750)	260 (850)	290 (950)	310 (1050)	350 (1150)	380 (1250)	Conditions initiales m/mn	SFM
S2	K313/KU10		◁▷												35	110
	KCU10			◁▷											60	195
	KCU25		◁▷												30	100
	KCM15B/KCM15			◁▷											60	195
	KCM25B/KCM25/KCM35B/KCM35		◁▷												30	100

Alliages hautes températures à base de nickel
(140–475 HB) (≤48 HRC)

groupe matière	nuance	vitesse de coupe — m/mn (SFM) 15 (50)	45 (150)	75 (250)	105 (350)	140 (450)	170 (550)	200 (650)	230 (750)	260 (850)	290 (950)	310 (1050)	350 (1150)	380 (1250)	Conditions initiales m/mn	SFM
S3	K313/KU10		◁▷												40	125
	KCU10			◁▷											70	225
	KCU25		◁▷												40	125
	KCM15B/KCM15			◁▷											70	225
	KCM25B/KCM25/KCM35B/KCM35		◁▷												40	125

Titane et Alliages de Titane
(110–450 HB) (≤48 HRC)

groupe matière	nuance	vitesse de coupe — m/mn (SFM) 15 (50)	45 (150)	75 (250)	105 (350)	140 (450)	170 (550)	200 (650)	230 (750)	260 (850)	290 (950)	310 (1050)	350 (1150)	380 (1250)	Conditions initiales m/mn	SFM
S4	K313/KU10		◁▷												45	150
	KCU10			◁▷											70	225
	KCU25		◁▷												55	175
	KCM15B/KCM15			◁▷											70	225
	KCM25B/KCM25/KCM35B/KCM35		◁▷												55	175

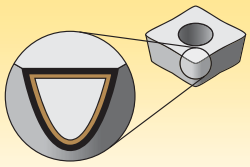


Les revêtements offrent une possibilité d'usinage à grande vitesse et conviennent de la finition à l'ébauche légère.

P	Acier
M	Acier inoxydable
K	Fonte
N	Matériaux non ferreux
S	Alliages réfractaires
H	Matériaux trempés

résistance à l'usure ⟷ **ténacité**

	Revêtement		Revêtement Désignation des nuances		05	10	15	20	25	30	35	40	45
Nuances de carbure non revêtues	K313	—	**Composition :** Nuance à grain fin de WC/Co non allié et dur à faible teneur en liant. **Application :** Exceptionnelle résistance à l'usure de l'arête associée à une très grande dureté pour l'usinage du titane, des fontes, des aciers inoxydables austénitiques, des métaux non ferreux, des non-métalliques et de la plupart des alliages réfractaires. Résistance supérieure à la déformation plastique et à l'entaille à la profondeur de coupe. Bon contrôle de la granulométrie pour réduire les défauts mineurs contribuant à une tenue de coupe longue et fiable.	M									
				K									
				N									
				S									
	K68	—	**Composition :** Nuance à grain fin de WC/Co, allié et dur, à faible teneur en liant. **Application :** La nuance K68 présente une excellente résistance à l'abrasion pour l'usinage des fontes, aciers inoxydables austénitiques, métaux non ferreux, non-métalliques, et des alliages hautes températures en alternative à la nuance K313. Nuance universelle pour matériaux non ferreux.	M									
				K									
				N									
				S									
Nuances de carbure revêtu PVD	KCS10	—	**Composition :** Nuance avancée de carbure de tungstène à grain fin revêtu PVD-AlTiN. **Application :** La nuance KC5510 est spécialement conçue pour l'usinage des alliages hautes températures à grande productivité. Le substrat de carbure de tungstène à grain fin présente une ténacité et une résistance à la déformation excellentes, et le revêtement PVD avancé permet de doubler les vitesses de coupe par rapport aux outils de coupe revêtus PVD conventionnels.	P									
				M									
				K									
				N									
				S									
				H									
	KCU10	—	**Composition :** Revêtement PVD multicouche sur substrat carbure non allié très résistant à la déformation. Le nouveau revêtement améliore la stabilité d'arête dans une plage étendue de vitesses et d'avances. **Application :** La nuance KCU10™ est idéale dans la finition des travaux généraux sur la plupart des matériaux, dans une plage étendue de vitesses et d'avances. Excellente pour l'usinage de la plupart des aciers, aciers inoxydables, fontes, matériaux non ferreux et alliages hautes températures avec une ténacité de l'arête/une résistance à l'entaille améliorées et des vitesses de coupe/avances plus importantes. beyond	P									
				M									
				K									
				N									
				S									
				H									

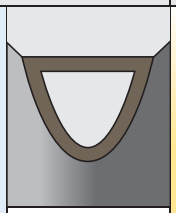
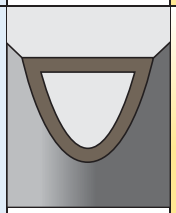
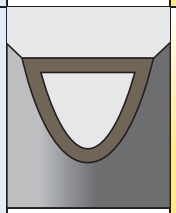
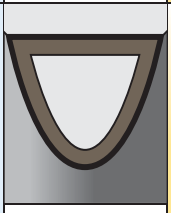


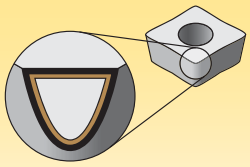
Les revêtements offrent une possibilité d'usinage à grande vitesse et conviennent de la finition à la semi-finition.

P	Acier
M	Acier inoxydable
K	Fonte
N	Matériaux non ferreux
S	Alliages réfractaires
H	Matériaux trempés

résistance à l'usure ⟷ ténacité

Nuances de carbure revêtu PVD

Revêtement	Revêtement Désignation des nuances		05	10	15	20	25	30	35	40	45
KCU25  —	**Composition :** Nuance PVD avancée composée d'un revêtement dur AlTiN sur substrat non allié à grain fin. Le nouveau revêtement améliore la stabilité d'arête dans une plage étendue de vitesses et d'avances. **Application :** La nuance KCU25™ est idéale pour l'usinage général de la plupart des aciers, aciers inoxydables, alliages hautes températures, fontes, matériaux non ferreux et du titane dans une plage de vitesses et d'avances étendue, avec une meilleure ténacité de l'arête autorisant la coupe interrompue et les vitesses d'avance élevées. beyond	P				■	■	■			
		M				■	■	■			
		K				■	■	■			
		N				■	■	■			
		S				■	■	■			
KC5010  —	**Composition :** Revêtement PVD AlTiN multicouche sur substrat carbure non allié très résistant à la déformation. **Application :** Le KC5010™ est idéale de la finition aux travaux généraux sur la plupart des matériaux à des vitesses supérieures. Excellent pour l'usinage de la plupart des aciers, aciers inoxydables, fontes, matériaux non ferreux et alliages hautes températures en conditions stables. Il donne également de bons résultats sur les matériaux trempés et à copeaux courts.	P		■	■	■					
		M		■	■	■					
		K	■	■	■	■					
		N		■	■	■					
		S		■	■	■					
		H		■							
KC5025  —	**Composition :** Nuance revêtue PVD-AlTiN avec substrat non allié très tenace à grain ultra-fin. **Application :** Pour applications générales sur la plupart des aciers, les aciers inoxydables, alliages hautes températures, le titane, les fontes et matériaux non ferreux. Petite à moyenne vitesses, coupe interrompue et vitesses d'avance élevées possibles.	P				■	■	■			
		M				■	■	■			
		K				■	■	■			
		N				■	■	■			
		S				■	■	■			
KC5410  —	**Composition :** Revêtement PVD-TiB_2 sur substrat non allié très résistant à la déformation. **Application :** Conçu pour l'ébauche, la semi-finition et la finition de l'aluminium de décolletage (hypo-eutectique<12,2% Si), des alliages d'aluminium et des alliages de magnésium. Plus dur que les revêtements TiN et TiAlN, le TiB_2 présente une surface très lisse qui réduit la friction et la formation d'arêtes rapportées, améliore le dégagement des copeaux et la résistance à l'usure. Pas de formation d'arête rapportée en raison de la très faible affinité avec l'aluminium. Substrat non allié à grain fin se caractérisant par des arêtes vives, une surface lisse, ainsi qu'une résistance à la déformation plastique et une intégrité d'arête excellentes. Les plaquettes rectifiées en périphérie sont polies avant revêtement et présentent une arête tranchante. Les plaquettes matricées sont légèrement rayonnées.										
		N	■	■	■	■					



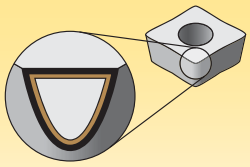
Les revêtements offrent une possibilité d'usinage à grande vitesse et conviennent de la finition à la semi-finition.

P	Acier
M	Acier inoxydable
K	Fonte
N	Matériaux non ferreux
S	Alliages réfractaires
H	Matériaux trempés

résistance à l'usure ⟷ ténacité

Nuances de carbure revêtu CVD

Revêtement	Revêtement Désignation des nuances	05	10	15	20	25	30	35	40	45
KCP05B	**Composition :** Substrat innovant, très résistant à la déformation et enrichi au cobalt muni d'un revêtement spécial MTCVD TiCN-Al_2O_3-TiOCN très adhérent. **Application :** Pour la finition à la semi-finition de la plupart des aciers, les aciers inoxydables PH, ferritiques et martensitiques et les fontes. Excellente combinaison de ténacité d'arêtes et de résistance à la déformation. Ce nouveau revêtement subit un traitement de pointe après déposition qui assure une productivité élevée ainsi qu'une tenue de coupe prévisible importante et un état de surface supérieur. beyond DRIVE	P	K
KCP05	**Composition :** Substrat innovant, très résistant à la déformation et enrichi au cobalt muni d'un revêtement spécial MTCVD-TiCN-Al_2O_3 très adhérent. **Application :** Pour la finition à la semi-finition de la plupart des aciers, les aciers inoxydables PH, ferritiques et martensitiques et les fontes. Excellente combinaison de ténacité d'arêtes et de résistance à la déformation. Ce nouveau revêtement subit un traitement de pointe après déposition qui assure une productivité élevée ainsi qu'une tenue de coupe prévisible importante et un état de surface supérieur. beyond	P	K
KCPK05	**Composition :** Substrat résistant à la déformation enrichi au cobalt allié à un épais revêtement MTCVD TiCN-Al_2O_3. **Application :** Pour le tournage à grande productivité des aciers et aciers inoxydables PH en coupe continue à légèrement interrompue. Cette nuance offre une excellente combinaison de ténacité et de résistance à l'usure à grande vitesse, ce qui permet une production de pièces en acier extrêmement rapide. L'alliance unique du substrat et du revêtement qu'elle offre en fait également une nuance idéale pour l'ébauche dans la fonte nécessitant une bonne résistance à la formation de copeaux. beyond	P	K
KCP10B	**Composition :** Nuance spéciale de carbure enrichi au cobalt avec revêtement MTCVD TiCN-Al_2O_3-TiOCN épais pour une résistance à l'usure maximum. **Application :** Excellente nuance de la finition à la semi-finition pour toute une variété de matières, parmi lesquelles la plupart des aciers, les aciers inoxydables ferritiques et martensitiques et les fontes. Le substrat de carbure enrichi au cobalt offre une bonne combinaison de résistance à la déformation et de ténacité des arêtes, alors que le revêtement épais assure une excellente résistance à l'usure en cratère et à l'abrasion en usinage à grande vitesse. Le revêtement lisse assure une bonne résistance à la formation d'arêtes rapportées et au micro-écaillage et donne d'excellents états de surface. beyond DRIVE	P	K
KCP10	**Composition :** Nuance spéciale de carbure enrichi au cobalt avec revêtement MTCVD TiCN-Al_2O_3 épais pour une résistance à l'usure maximum. **Application :** Excellente nuance de la finition à la semi-finition pour toute une variété de matières, parmi lesquelles la plupart des aciers, les aciers inoxydables ferritiques et martensitiques et les fontes. Le substrat en carbure enrichi au cobalt offre une bonne combinaison de résistance à la déformation et de ténacité des arêtes, alors que le revêtement épais assure une excellente résistance à l'usure en cratère et à l'abrasion en usinage à grande vitesse. Le revêtement lisse assure une bonne résistance à la formation d'arêtes rapportées et au micro-écaillage et donne d'excellents états de surface. beyond	P	K



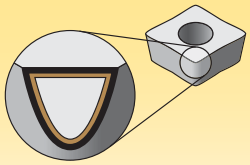
Les revêtements offrent une possibilité d'usinage à grande vitesse et conviennent pour la finition à la semi-finition.

P	Acier
M	Acier inoxydable
K	Fonte
N	Matériaux non ferreux
S	Alliages réfractaires
H	Matériaux trempés

résistance à l'usure ⟷ ténacité

Nuances de carbure revêtu CVD

Revêtement	Revêtement Désignation des nuances		05	10	15	20	25	30	35	40	45
KCP25B	**Composition :** Nuance de carbure tenace enrichie au cobalt, munie d'un revêtement multicouche MTCVD TiCN-Al_2O_3 présentant une excellente adhérence entre les couches. **Application :** Nuance polyvalente idéale pour le tournage de la plupart des aciers et des aciers inoxydables ferritiques et martensitiques. Par sa conception, ce substrat présente une bonne résistance à la déformation et une excellente ténacité des arêtes. Les couches de revêtement offrent une bonne résistance à l'usure pour une plage étendue de conditions d'usinage et le traitement après revêtement réduit le micro-écaillage et renforce l'adhérence du revêtement au substrat, d'où une tenue de coupe importante et un meilleur état de surface. beyond DRIVE™	P				■	■	■			
		K						■	■	■	
KCP25	**Composition :** Nuance de carbure tenace enrichie au cobalt, munie d'un revêtement multicouche MTCVD TiCN-Al_2O_3 présentant une excellente adhérence entre les couches. **Application :** Nuance polyvalente idéale pour le tournage de la plupart des aciers et des aciers inoxydables ferritiques et martensitiques. Par sa conception, ce substrat présente une bonne résistance à la déformation et une excellente ténacité des arêtes. Les couches de revêtement offrent une bonne résistance à l'usure pour une plage étendue de conditions d'usinage et le traitement après revêtement réduit le micro-écaillage et renforce l'adhérence du revêtement au substrat, d'où une tenue de coupe importante et un meilleur état de surface. beyond™	P				■	■	■			
		K						■	■	■	
KCP30B	**Composition :** Nuance de carbure enrichi au cobalt tenace avec revêtement multicouche MTCVD TiCN-Al_2O_3-TiOCN avancé. **Application :** De la semi-finition à l'ébauche de tous les aciers au carbone, aciers alliés et aciers inoxydables. La conception du substrat fournit une résistance de plaquette supérieure requise pour cette application, et le revêtement multicouche augmente la résistance à l'usure de la plaquette, ce qui donne une longue durée de vie de l'outil. beyond DRIVE™	P						■	■	■	
		M				■	■				
KCP30	**Composition :** Nuance de carbure enrichi au cobalt tenace avec revêtement multicouche MTCVD TiCN-Al_2O_3 avancé. **Application :** De la semi-finition à l'ébauche de tous les aciers au carbone, aciers alliés et aciers inoxydables. La conception du substrat fournit une résistance de plaquette supérieure requise pour cette application, et le revêtement multicouche augmente la résistance à l'usure de la plaquette, ce qui donne une longue durée de vie de l'outil. beyond™	P						■	■	■	
		M				■	■				



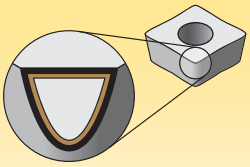
Les revêtements offrent une possibilité d'usinage à grande vitesse et conviennent de la finition à la semi-finition.

P	Acier
M	Acier inoxydable
K	Fonte
N	Matériaux non ferreux
S	Alliages réfractaires
H	Matériaux trempés

résistance à l'usure ⟷ ténacité

Nuances de carbure revêtu CVD

Revêtement	Revêtement Désignation des nuances		05	10	15	20	25	30	35	40	45
KCP40B	**Composition :** Nuance de carbure tenace avec revêtement MTCVD TiCN-Al_2O_3-TiOCN mince. **Application :** Pour les travaux d'ébauche lourds dans l'acier allié, les aciers au carbone et les aciers inoxydables. La combinaison substrat/revêtement assure à cette nuance une incroyable ténacité et une grande sécurité d'usinage, ce qui donne un débit-copeau élevé même dans les coupes fortement interrompues. beyond DRIVE™	P							■	■	■
		M				■	■	■			
KCP40	**Composition :** Nuance de carbure tenace avec revêtement MTVCVD TiCN-Al_2O_3 mince. **Application :** Pour les travaux d'ébauche lourds dans l'acier allié, les aciers au carbone et les aciers inoxydables. La combinaison substrat/revêtement assure à cette nuance une incroyable ténacité et une grande sécurité d'usinage, ce qui donne un débit-copeau élevé même dans les coupes fortement interrompues. beyond	P							■	■	■
		M				■	■	■			
KCK05B	**Composition :** Revêtement multicouche MTCVD TiCN-Al_2O_3-TiOCN de moyenne épaisseur sur substrat carbure très résistant à la déformation. **Application :** Destiné à l'usinage grande vitesse de la fonte grise et ductile. L'architecture substrat/revêtement et le traitement après revêtement constituent un avantage décisif en termes de tenue de coupe, en particulier dans l'usinage de la fonte grise et de la fonte ductile présentant une grande résistance à la traction, lorsque stabilité dimensionnelle de la pièce et fiabilité de la tenue de coupe sont des facteurs importants. Excellent dans la coupe continue et à profondeurs de coupe variables. beyond DRIVE™	P	■								
		K	■	■	■						
KCK05	**Composition :** Revêtement multicouche MTCVD TiCN-Al_2O_3 de moyenne épaisseur sur substrat carbure très résistant à la déformation. **Application :** Destiné à l'usinage grande vitesse de la fonte grise et ductile. L'architecture substrat/revêtement et le traitement après revêtement constituent un avantage décisif en termes de tenue de coupe, en particulier dans l'usinage de la fonte grise et de la fonte ductile présentant une grande résistance à la traction, lorsque stabilité dimensionnelle de la pièce et fiabilité de la tenue de coupe sont des facteurs importants. Excellent dans la coupe continue et à profondeurs de coupe variables. beyond	P	■								
		K	■	■	■						
KCK15B	**Composition :** Revêtement multicouche MTCVD TiCN-Al_2O_3-TiOCN épais sur substrat carbure destiné à l'usinage de la fonte. **Application :** Performances régulières dans l'usinage grande vitesse de la fonte grise et ductile. La conception du substrat augmente la tenue de coupe de la plaquette durant l'usinage à grande vitesse avec une déformation minimale. L'épais revêtement CVD et le revêtement final assurent une excellente résistance à l'usure ainsi qu'une tenue de coupe longue et régulière. Peut être utilisé en coupe continue à légèrement interrompue. beyond DRIVE™	P	■	■							
		K		■	■	■	■				

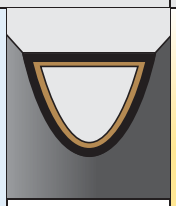
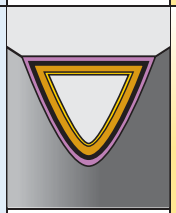
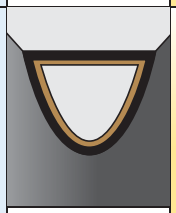
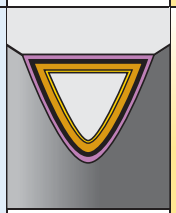


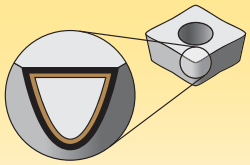
Les revêtements offrent une possibilité d'usinage à grande vitesse et conviennent de la finition à la semi-finition.

P	Acier
M	Acier inoxydable
K	Fonte
N	Matériaux non ferreux
S	Alliages réfractaires
H	Matériaux trempés

résistance à l'usure ⟷ ténacité

Nuances de carbure revêtu CVD

Revêtement	Revêtement Désignation des nuances	05	10	15	20	25	30	35	40	45
KCK15  —	**Composition :** Revêtement multicouche MTCVD TiCN-Al_2O_3 épais sur substrat carbure destiné à l'usinage de la fonte. **Application :** Performances régulières dans l'usinage grande vitesse de la fonte grise et ductile. La conception du substrat augmente la tenue de coupe de la plaquette durant l'usinage à grande vitesse avec une déformation minimale. L'épais revêtement CVD et le revêtement final assurent une excellente résistance à l'usure ainsi qu'une tenue de coupe longue et régulière. Peut être utilisé en coupe continue à légèrement interrompue. beyond	P	K							
KCK20B  —	**Composition :** Revêtement MTCVD TICN-Al_2O_3-TiOCN particulièrement tenace sur substrat résistant à l'usure. **Application :** Nuance spécialement conçue pour maximiser l'adhérence du revêtement et la ténacité d'arête, donc idéale pour la coupe interrompue avec arrosage sur la fonte grise ou ductile. Elle convient pour une gamme étendue d'applications de la finition à l'ébauche lorsqu'il s'agit d'augmenter la productivité quand résistance et fiabilité sont requises. beyond DRIVE	P	K							
KCK20  —	**Composition :** Revêtement spécial MTCVD TICN-Al_2O_3 particulièrement tenace sur substrat résistant à l'usure. **Application :** Nuance spécialement conçue pour maximiser l'adhérence du revêtement et la ténacité d'arête, donc idéale pour la coupe interrompue avec arrosage sur la fonte grise ou ductile. Elle convient pour une gamme étendue d'applications de la finition à l'ébauche lorsqu'il s'agit d'augmenter la productivité quand résistance et fiabilité sont requises. beyond	P	K							
KCM15B  —	**Composition :** Nuance de carbure avec revêtement multicouche MTCVD TiCN-Al2O3. **Application :** Excellente nuance de la finition à la semi-finition de l'acier inoxydable austénitique à grande vitesse et de nombreux aciers de la gamme P20–P25. La nuance KCM15B, associée à des géométries uniques, a été conçue pour résister à l'entaille à la profondeur de coupe et pour minimiser la formation de bavures. Le traitement après revêtement réduit la contrainte résiduelle, améliore l'adhérence du revêtement, diminue le micro-écaillage et la formation d'arêtes rapportées et donne un meilleur état de surface. beyond DRIVE	P	M							



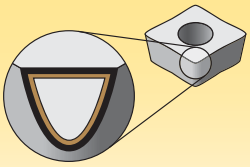
Les revêtements offrent une possibilité d'usinage à grande vitesse et conviennent de la finition à la semi-finition.

P	Acier
M	Acier inoxydable
K	Fonte
N	Matériaux non ferreux
S	Alliages réfractaires
H	Matériaux trempés

résistance à l'usure ⟷ ténacité

Nuances de carbure revêtu CVD

Revêtement	Revêtement Désignation des nuances		05	10	15	20	25	30	35	40	45
KCM15	**Composition :** Nuance de carbure avec revêtement multicouche MTCVD TiCN-Al_2O_3. **Application :** Excellente nuance pour la finition à la semi-finition de l'acier inoxydable austénitique à grande vitesse et de nombreux aciers de la gamme P20–P25. La nuance KCM15, associée à des géométries uniques, a été conçue pour résister à l'entaille à la profondeur de coupe et pour minimiser la formation de bavures. Le traitement après revêtement réduit la contrainte résiduelle, améliore l'adhérence du revêtement, diminue le micro-écaillage et la formation d'arêtes rapportées et donne un meilleur état de surface. beyond	P										
		M										
KCM25B	**Composition :** Nuance de carbure multicouche revêtu MTCVD TiCN-Al_2O_3-TiOCN. **Application :** Cette nuance revêtue CVD est conçue pour les travaux généraux sur l'acier inoxydable austénitique à vitesse et avance modérées. La nuance offre une extraordinaire combinaison de ténacité, de résistance à la formation d'arêtes rapportées et de résistance à l´usure dans les applications sur l'acier inoxydable. beyond DRIVE	P										
		M										
KCM25	**Composition :** Revêtement multicouche CVD constitué de couches MTCVD de TiCN-Al_2O_3 sur un substrat de carbure tenace enrichi au cobalt. **Application :** Cette nuance revêtue CVD est conçue pour les travaux généraux sur l'acier inoxydable austénitique à vitesse et avance modérées. La nuance offre une extraordinaire combinaison de ténacité, de résistance à la formation d'arêtes rapportées et de résistance à l´usure dans les applications sur l'acier inoxydable. beyond	P										
		M										
KCM35B	**Composition :** Revêtement multicouche MTCVD TiCN-Al_2O_3-TiOCN sur substrat ultra tenace. **Application :** Conçu pour les opérations d'usinage de l'acier inoxydable moulé les plus difficiles. Le substrat résiste aux coupes fortement interrompues, tandis que le revêtement offre la résistance à l'usure nécessaire à une tenue de coupe prolongée. La surface polie résiste à la formation d'arêtes rapportées, même à faible vitesse de coupe. Disponible dans des dimensions et géométries de plaquettes adaptées aux avances et profondeurs de coupe importantes. beyond DRIVE	P										
		M										
KCM35	**Composition :** Revêtement multicouche MTCVD TiCN-Al_2O_3 sur substrat ultra tenace. **Application :** Conçu pour les opérations d'usinage de l'acier inoxydable moulé les plus difficiles. Le substrat résiste aux coupes fortement interrompues, tandis que le revêtement offre la résistance à l'usure nécessaire à une tenue de coupe prolongée. La surface polie résiste à la formation d'arêtes rapportées, même à faible vitesse de coupe. Disponible dans des dimensions et géométries de plaquettes adaptées aux avances et profondeurs de coupe importantes. beyond	P										
		M										

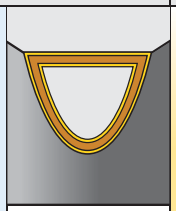
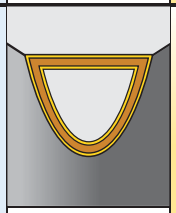


Les revêtements offrent une possibilité d'usinage à grande vitesse et conviennent de la finition à la semi-finition.

P	Acier
M	Acier inoxydable
K	Fonte
N	Matériaux non ferreux
S	Alliages réfractaires
H	Matériaux trempés

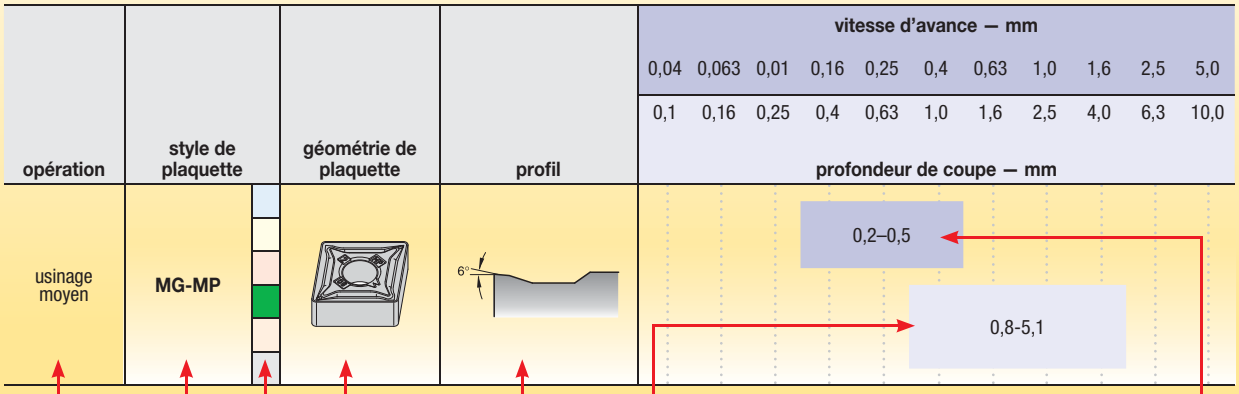
résistance à l'usure ⟷ ténacité

Nuances de cermet revêtu PVD

Revêtement	Revêtement Désignation des nuances		05	10	15	20	25	30	35	40	45
KT315  —	**Composition :** Nuance cermet avec revêtement PVD TiN/TiCN/TiN multicouche pour le tournage. **Application :** Idéal de la finition à grande vitesse à la semi-finition de la plupart des aciers au carbone, aciers alliés et aciers inoxydables. Donne aussi d'excellents résultats sur la fonte et la fonte ductile. Assure une tenue de coupe longue et constante et d'excellents états de surface sur les pièces en finition.	P									
		M									
		K									
KTP10  —	**Composition :** Nuance cermet avec revêtement PVD TiN/TiCN/TiN multicouche pour le tournage. **Application :** Idéal de la finition à grande vitesse à la semi-finition de la plupart des aciers au carbone, aciers alliés et aciers inoxydables. Donne aussi d'excellents résultats sur la fonte et la fonte ductile. Assure une tenue de coupe longue et constante et d'excellents états de surface sur les pièces en finition.	P									
		M									
		K									

Choisir la géométrie — en fonction de la vitesse d'avance et de la profondeur de coupe.

P	Acier
M	Acier inoxydable
K	Fonte
N	Non ferreux
S	Alliages hautes températures
H	Matériaux trempés



Vitesses d'avance —
pour un résultat optimum, choisir une avance de 60% en partant du centre de la plage

Profondeurs de coupe —
pour toutes les plaquettes du programme, choisir les plus petites pour l'usinage léger et les plus grandes pour l'usinage lourd

Image de la plaquette

Géométrie de brise-copeau —
section du rayon de pointe de la plaquette

Principal groupe matières

P	Acier
M	Acier inoxydable
K	Fonte
N	Non ferreux
S	Alliages hautes températures
H	Matériaux trempés

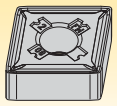
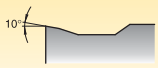
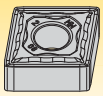
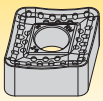
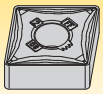
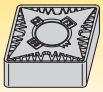
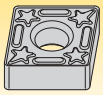
Désignation de la géométrie de brise-copeau —
exemple : MG-MP = CNMG-432MP

Opération d'usinage —
à quoi la géométrie de plaquette est-elle destinée ?

NOTA: Pour obtenir des recommandations détaillées sur la nuance et la géométrie, faites référence au système de sélection Kennametal Beyond™ aux pages B8–B21.

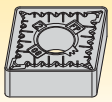
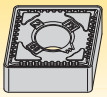
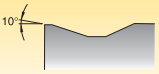
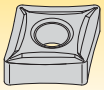
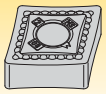
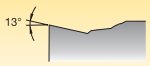
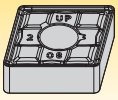
Choisir la géométrie — en fonction de la vitesse d'avance et de la profondeur de coupe.

P	Acier
M	Acier inoxydable
K	Fonte
N	Non ferreux
S	Alliages hautes températures
H	Matériaux trempés

opération	style de plaquette	géométrie de plaquette	profil	vitesse d'avance — mm	profondeur de coupe — mm
planage finition	**MG-FW**			0,04 0,063 0,1 0,16 0,25 0,4 0,63 1,0 1,6 2,5 5,0	0,1 0,16 0,25 0,4 0,63 1,0 1,6 2,5 4,0 6,3 10,0
planage semi finition	**MG-MW**			0,3–0,6	0,8–5,1
planage ébauche	**MM-RW**			0,3–1,3	1,3–12,7
super finition	**MG-FF**			0,05–0,25	0,08–2,0
finition arête vive	**GG-FS** rectifiée avec précision			0,07–0,25	0,20–2,0
finition	**GG-LF** rectifiée avec précision			0,1–0,5	0,5–3,0

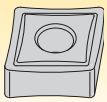
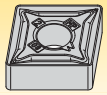
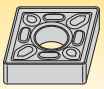
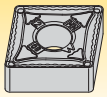
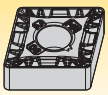
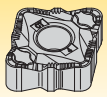
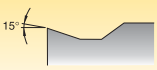
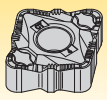
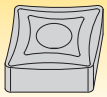
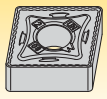
Choisir la géométrie — en fonction de la vitesse d'avance et de la profondeur de coupe.

P	Acier
M	Acier inoxydable
K	Fonte
N	Non ferreux
S	Alliages hautes températures
H	Matériaux trempés

opération	style de plaquette	géométrie de plaquette	profil	vitesse d'avance — mm : 0,04 / 0,063 / 0,1 / 0,16 / 0,25 / 0,4 / 0,63 / 1,0 / 1,6 / 2,5 / 5,0 — profondeur de coupe — mm : 0,1 / 0,16 / 0,25 / 0,4 / 0,63 / 1,0 / 1,6 / 2,5 / 4,0 / 6,3 / 10,0
finition	**MG-FP**			0,1–0,3 ; 0,25–2,5
	MG-FN			0,1–0,3 ; 0,3–2,5
	MP-K			0,1–0,3 ; 0,2–2,5
semi-finition arête vive	**MG-MS**			0,12–0,35 ; 0,76–5,0
usinage moyen	**MG-UP**			0,2–0,6 ; 1–6,4

Choisir la géométrie — en fonction de la vitesse d'avance et de la profondeur de coupe.

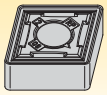
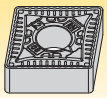
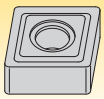
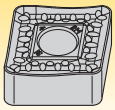
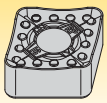
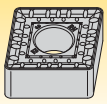
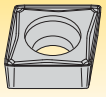
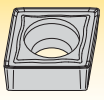
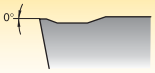
P	Acier
M	Acier inoxydable
K	Fonte
N	Non ferreux
S	Alliages hautes températures
H	Matériaux trempés

opération	style de plaquette	géométrie de plaquette	profil	vitesse d'avance — mm 0,04 0,063 0,01 0,16 0,25 0,4 0,63 1,0 1,6 2,5 5,0 profondeur de coupe — mm 0,1 0,16 0,25 0,4 0,63 1,0 1,6 2,5 4,0 6,3 10,0
usinage moyen	_GP*			0,3–0,5 0,5–3,2
	MG-MP			0,15–0,5 0,8–5,1
	MG-P			0,15–0,5 0,75–5,0
	MG-MN			0,15–0,5 0,5–5,1
	MG-MR			0,15–0,55 1,5–6,3
	MG-CT tournage exter			0,13–0,5 1,0–3,0
	MG-CT dressage extérieur			0,25–0,5 0,25–1,0
	-MS non réversible			0,15–0,4 0,6–2,3
	MG-UN			0,2–0,5 0,8–3,8

*Les géométries 35° et 55° sont non réversibles.

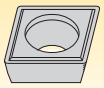
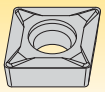
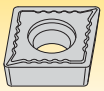
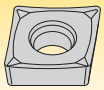
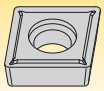
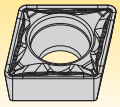
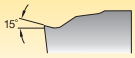
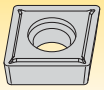
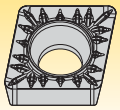
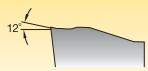
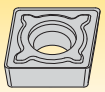
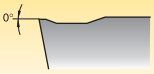
Choisir la géométrie — en fonction de la vitesse d'avance et de la profondeur de coupe.

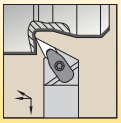
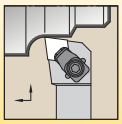
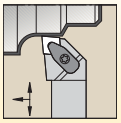
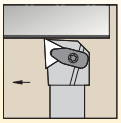
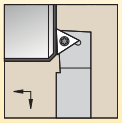
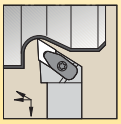
P	Acier
M	Acier inoxydable
K	Fonte
N	Non ferreux
S	Alliages hautes températures
H	Matériaux trempés

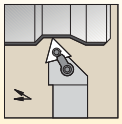
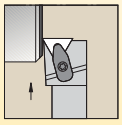
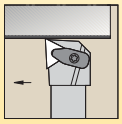
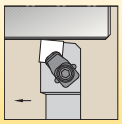
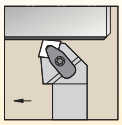
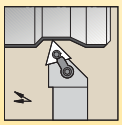
opération	style de plaquette	géométrie de plaquette	profil	vitesse d'avance — mm: 0,04 / 0,063 / 0,01 / 0,16 / 0,25 / 0,4 / 0,63 / 1,0 / 1,6 / 2,5 / 5,0 — profondeur de coupe — mm: 0,1 / 0,16 / 0,25 / 0,4 / 0,63 / 1,0 / 1,6 / 2,5 / 4,0 / 6,3 / 10,0
ébauche	**MG-RP**			0,2–0,6 1,1–6,4
Ébauche lourde	**MG-RN**			0,3–0,63 1,1–5,7
	MG			0,3–0,8 1,1–5,7
	MM-RM non réversible			0,3–1,0 1,3–12,7
	MM-RP non réversible			0,2–1,0 1,3–10,0
	MM-RH non réversible			0,4–1,3 1,3–12,7
planage finition	**MT-FW**			0,08–0,35 0,2–1,5
planage, semi finition	**MT-MW**			0,12–0,5 0,4–3,3

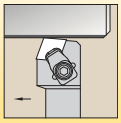
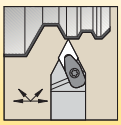
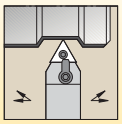
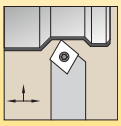
Choisir la géométrie — en fonction de la vitesse d'avance et de la profondeur de coupe.

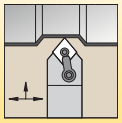
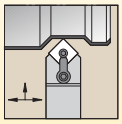
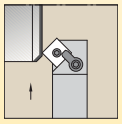
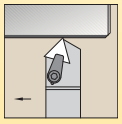
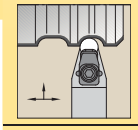
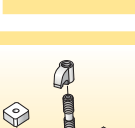
P	Acier
M	Acier inoxydable
K	Fonte
N	Non ferreux
S	Alliages hautes températures
H	Matériaux trempés

opération	style de plaquette	géométrie de plaquette	profil	vitesse d'avance — mm 0,04 0,063 0,01 0,16 0,25 0,4 0,63 1,0 1,6 2,5 5,0 profondeur de coupe — mm 0,1 0,16 0,25 0,4 0,63 1,0 1,6 2,5 4,0 6,3 10,0
superfinition	**_GM** rectifiée avec précision			0,05–0,2 0,2–1,0
	MT-11			0,08–0,25 0,2–1,3
	.MT-UF			0,05–0,25 0,1–1,3
finition	**GT-HP** rectifiée avec précision			0,2–0,4 0,6–2,3
	GT-LF rectifiée avec précision			0,2–0,4 0,8–2,3
	MT-FP			0,063–0,25 0,16–1,6
	MT-LF			0,2–0,4 0,8–2,3
usinage moyen	**MT-MP**			0,15–0,4 0,4–2,3
	MT-MF			0,2–0,4 1,1–2,3

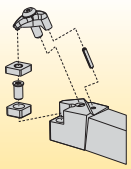
trajectoire d'outil	forme de la plaquette	type de fixation	Tournage	Profilage	Surfaçage	Plongée	Chanfreinage	page(s)
Angle d'inclinaison à 117,5°								
	V 35°	Kenloc™	●	●	●			B151
		Kenclamp™	●		●			B150
Angle d'inclinaison à 107,5°								
	D 55°	Vissée	●	●				B213
		TNT	●	●		●		B151
	V 35°	Vissée	●	●				B265
Angle d'inclinaison à 97,5°								
	E 75°	MTS	●		●			–
Angle d'inclinaison à 95°								
	C 80°	Kenloc	●	●	●			B62
		Kenclamp	●	●	●			B59
		Kenlever™	●	●	●			B65
		Vissée	●	●	●			B180, B193
		MTS	●	●	●			B358
	W 80°	Kenloc	●	●	●			B162
		Kenclamp	●	●	●			B161
		Kenlever	●	●	●			B163
		Vissée	●	●	●			B271
		MTS	●	●	●			B369
		Wedgelock™	●	●	●			B162
Angle d'inclinaison à 93°								
	D 55°	Kenloc	●	●				B86
		Kenclamp	●	●				B85
		Kenlever	●	●				B87
		Vissée	●	●				B210
		MTS	●	●				B360
	V 35°	Kenloc	●	●				B151
		Kenclamp	●	●				B149
		Vissée	●	●				B267
	T 60°	Wedgelock	●	●				B133

trajectoire d'outil	forme de la plaquette	type de fixation	Tournage	Profilage	Surfaçage	Plongée	Chanfreinage	page(s)
Angle d'inclinaison à 90°								
	C 80°	Vissée	●	●	●			B179
	D 55°	Vissée	●	●	●			B209
	V 35°	Vissée	●	●	●			B266
	T 60°	Kenloc	●	●	●	●		B133
		Kenclamp	●	●	●			B132
		Kenlever	●	●	●			B135
		Vissée	●	●	●			B247
		TNT	●	●	●			–
		Wedgelock	●	●	●			B133
Angle d'inclinaison à 85°								
	S 90°	MTS	●		●			B366
Angle d'inclinaison à 75°								
	C 80°	Kenloc	●	●	●			B61
		Kenclamp	●	●	●			B58
		Kenlever	●		●			B64
		TNT	●	●				–
		Vissée	●		●			B180
		MTS	●					B356
	S 90°	Kenloc	●		●			B108
		Kenclamp	●		●			B105
		Kenlever	●	●	●			B111
		Vissée	●	●	●			B233
		MTS	●	●	●			B364
Angle d'inclinaison à 72,5°								
	V 35°	Kenloc	●	●				B152
		Kenclamp		●				B150
		Vissée	●	●				B268

trajectoire d'outil	forme de la plaquette	type de fixation	Tournage	Profilage	Surfaçage	Plongée	Chanfreinage	page(s)
Angle d'attaque à 70°								
	E 75°	**Kenloc™**	●	●				–
Angle d'attaque à 63°								
	D 55°	**Kenloc**	●	●				B85
Angle d'attaque à 62,5°								
	D 55°	**Kenloc**	●	●	●			B86
		Kenlever	●	●	●			B88
		Vissée	●	●				B211
Angle d'attaque à 60°								
 	T 60°	**Kenloc**	●	●	●			B133

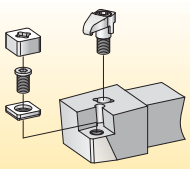
trajectoire d'outil	forme de la plaquette	type de fixation	Tournage	Profilage	Surfaçage	Plongée	Chanfreinage	page(s)
Angle d'attaque à 50°								
	V 80°	**Kenloc**	●	●	●			B63
Angle d'attaque à 45°								
	C 80°	**Kenloc**	●	●	●			B60
		Kendex™	●	●	●			B66
		Vissée	●	●	●			B192
  	S 90°	**Kenloc**	●	●	●			B109
		Kenclamp	●	●	●			B105
		Kenlever™	●	●	●			B111
		Kendex	●	●	●			–
		Vissée	●	●	●			B233
		MTS	●	●	●			B213
	T 60°	**Kenlever**	●	●	●			B86
 	R	**Kenloc**	●	●	●			B95
		Kenclamp	●	●	●			–
		Fix-Perfect™	●	●	●			–
		Vissée	●	●	●			B227
		MTS	●	●	●			B365

Types de serrage



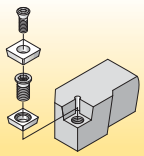
Kenclamp

- Utilise des plaquettes négatives Kenloc™.
- Le modèle de bride unique assure un serrage rigide.
- Garantit l'assise et la répétabilité de la plaquette.
- Broutage réduit et tenue de coupe prolongée.



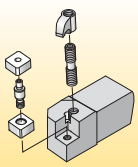
Système d'outil modulaire de type MTS

- Système éprouvé pour une fixation stable des plaquettes céramique dans les opérations de tournage et de profilage.
- Dimensions de plaquettes standard – 80°, 75°, 55°, carrées et trigones.
- Système offrant davantage de flexibilité que les systèmes de fixation standard pour plaquettes Kendex et Kenloc.



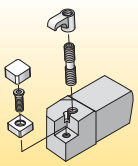
Vissées

- Fixation à vis par le haut pour plaquettes vissées.



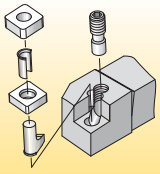
Style Kenloc

- Utilise des plaquettes négatives Kenloc™.
- Levier de fixation et bride pour une meilleure rigidité.
- Possibilité d'emploi d'un grand choix de plaquettes.
- Outils utilisables avec ou sans bride.



Kendex

- Utilise des plaquettes Kendex.
- Option brise-copeau pour les plaquettes céramique.
- Possibilité d'emploi d'un grand choix de plaquettes.

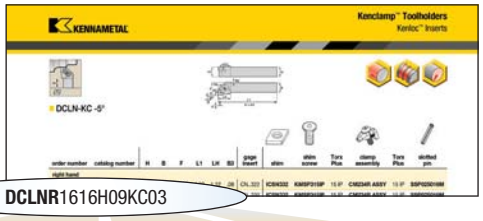


Style Kenlever

- Système éprouvé pour une fixation stable des plaquettes céramique dans les opérations de tournage et de profilage.
- Peut être utilisé avec des plaquettes Kendex ou Kenloc, avec des éléments de serrage en option.

Comment fonctionnent les références catalogue ?

Chaque caractère de la référence catalogue correspond à une caractéristique du produit désigné. Aidez-vous des explications ci-dessous et des images pour décoder la référence.



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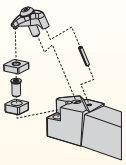
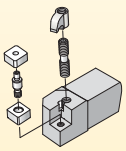
D

Méthode de fixation de la plaquette

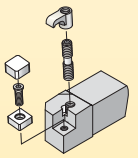
D — Kenclamp™



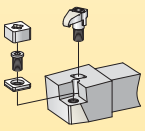
M — Kenloc™



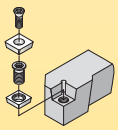
C — Kendex™



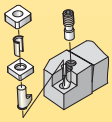
N — Profilage Top Notch™



S — Vissée

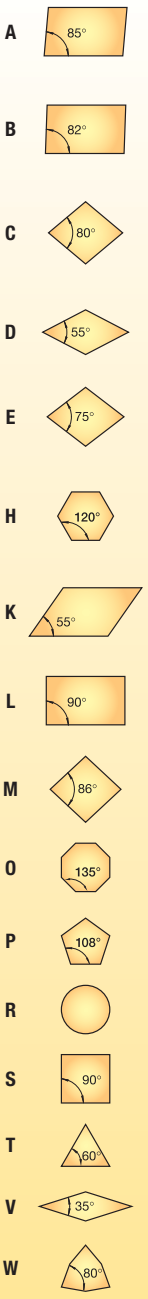


P — Kenlever™



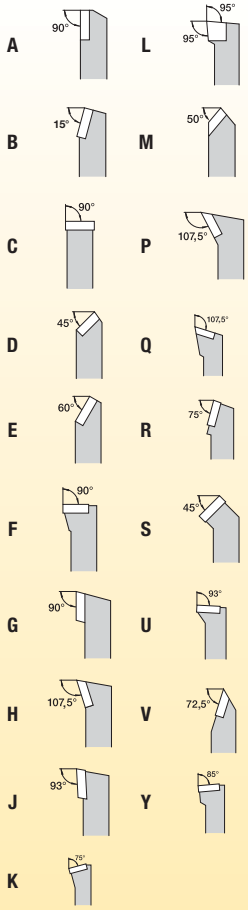
C

Forme de plaquette



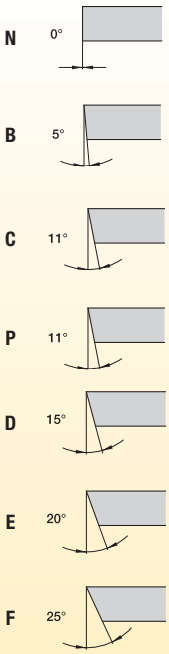
L

Type d'outil ou angle d'attaque



N

Angle de dépouille de la plaquette



R

Sens de l'outil

R =
À droite

L =
À gauche

N =
Neutre

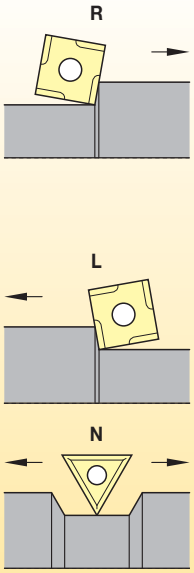
S

Informations complémentaires

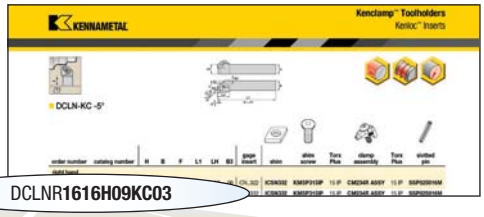
C =
Logement profond pour plaquette céramique

S =
Logement simple, face d'appui

F =
Queue droite, pas de décalage

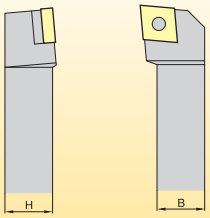


En vous reportant à ce guide facile d'emploi, vous identifierez aisément le produit qui correspond à vos besoins.



DCLNR**1616H09KC03**

16 16 — Dimensions du corps



Les 7ème et 8ème chiffres indiquent la section du porte-outil.

- Si la largeur "B" ou la hauteur "H" s'exprime par un nombre à un seul chiffre, celui-ci est précédé d'un 0 (zéro).

Exemple : 8,0mm = 08

H — Longueur d'outil

L1	ISO
32	A
40	B
50	C
60	D
70	E
80	F
90	G
100	H
110	J
125	K
140	L
150	M
160	N
170	P
180	Q
200	R
250	S
300	T
350	U
400	V
450	W
500	Y
Conception spéciale	X

09 — Dimension de plaquette

Longueur de l'arête de coupe L10

H	Hexagonale 120°	**C**	Rhombique 80°
O	Octogonale 135°	**D**	55°
P	Pentagonale 108°	**E**	75°
S	Carrée 90°	**M**	86°
T	Triangulaire 60°	**V**	35°
R	Arrondi —	**W**	Trigone 80° aux angles de pointe élargis
		L	Rectangulaire 90°
		A	Parallélogramme 85°
		B	82°
		K	55°

KC — Informations complémentaires

KC =
Kenclamp™

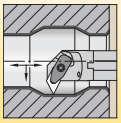
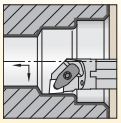
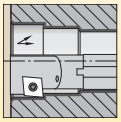
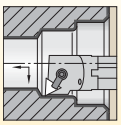
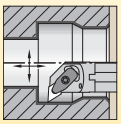
H4 =
Système de fixation Wedgelock™

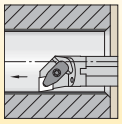
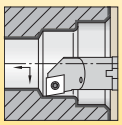
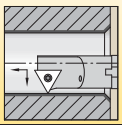
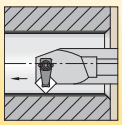
M =
Système de serrage MTS pour plaquettes céramique et PcBN

03 — Épaisseur de la plaquette *(en option)*

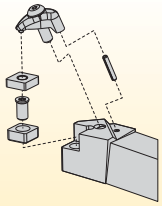
04 = 4,76mm

06 = 6,35mm

trajectoire d'outil	forme de la plaquette	type de fixation	Alésage	Alésage Arrière	Profilage	page(s)
Angle d'inclinaison à 117,5°						
	D 55°	**KenClamp™**	●		●	B89
Angle d'inclinaison à 107,5°						
	D 55°	**Kenclamp**	●	●	●	B89
		Vissée	●	●		B212, B217
	V 35°	**Vissée**	●	●	●	B268
Angle d'inclinaison à 95°						
 	C 80°	**Kenloc™**	●		●	B67
		Kenclamp™	●		●	B66
		Vissée	●		●	B182, B196
		Kenlever™	●		●	B68
		MTS	●		●	B372
	E 75°	**MTS**	●		●	–
	T 60°	**Vissée**	●		●	B250
	W 80°	**Kenloc**	●			B164
		Kenclamp	●		●	B163
		Kenlever	●		●	B165
		Vissée	●		●	B271
		MTS	●		●	B374
Angle d'inclinaison à 93°						
 	C 55°	**Kenloc**	●	●	●	B90
		Kenclamp	●	●	●	B90
		Vissée	●		●	B212, B217
		MTS	●		●	–
	V 35°	**Kenloc**	●		●	B153
		Kenclamp	●	●		B152
		Vissée	●	●	●	B269
	T 60°	**Kendex™**	●		●	B371
	W 80°	**Vissée**	●		●	B272

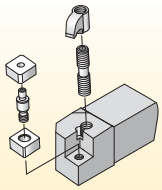
trajectoire d'outil	forme de la plaquette	type de fixation	Alésage	Alésage Arrière	Profilage	page(s)
Angle d'inclinaison à 90°						
 	C 80°	**Vissée**	●		●	B182, B194
	T 60°	**Kenloc**	●			B137
		Kenclamp	●		●	B137
		Kenlever	●		●	B138
		Kendex	●		●	–
		Vissée	●			B248, B257
Angle d'inclinaison à 75°						
	C 80°	**Vissée**	●			B195
	S 90°	**Kenloc**	●			B114
		Kenclamp	●			B113
		Kenlever	●			B114
		Kendex	●			–
		Vissée	●			B233
	T 60°	**MTS**	●			–
		Kendex	●			–
Angle d'attaque à 60°						
	T 60°	**Vissée**	●		●	–
Angle d'attaque à 45°						
	S 90°	**MTS**	●			B373

Types de serrage



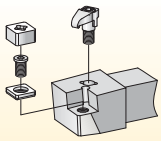
Kenclamp™

- Utilise des plaquettes négatives Kenloc™.
- Le modèle de bride unique assure un serrage rigide.
- Garantit l'assise et la répétabilité de la plaquette.
- Broutage réduit et tenue de coupe prolongée.



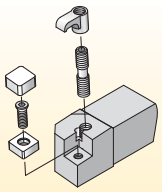
Style Kenloc™

- Utilise des plaquettes négatives Kenloc™.
- Levier de fixation et bride pour une meilleure rigidité.
- Possibilité d'emploi d'un grand choix de plaquettes.
- Outils utilisables avec ou sans bride.



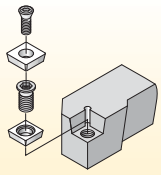
MTS

- Système éprouvé pour une fixation stable des plaquettes céramique dans les opérations de tournage et de profilage.
- Dimensions de plaquettes standard – 80°, 75°, 55°, carrées et trigones.
- Système offrant davantage de flexibilité que les systèmes de fixation standard pour plaquettes Kendex et Kenloc.



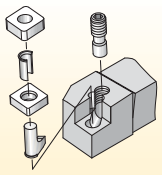
Style Kendex™

- Utilise des plaquettes Kendex.
- Option brise-copeau pour les plaquettes céramique.
- Possibilité d'emploi d'un grand choix de plaquettes.



Vissées

- Fixation à vis par le haut pour plaquettes vissées.

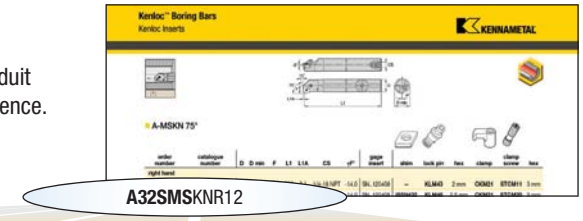


Style Kenlever™

- Système éprouvé pour une fixation stable des plaquettes céramique dans les opérations de tournage et de profilage.
- Peut être utilisé avec des plaquettes Kendex ou Kenloc, avec des éléments de serrage en option.

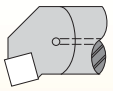
Comment fonctionnent les références catalogue ?

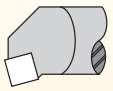
Chaque caractère de la référence catalogue correspond à une caractéristique du produit désigné. Aidez-vous des explications ci-dessous et des images pour décoder la référence.

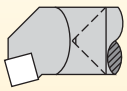


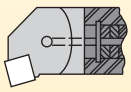
A

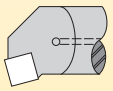
Type de barre

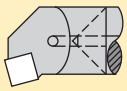
A

Barre acier avec arrosage

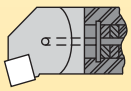
S

Barre acier sans arrosage

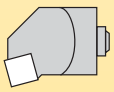
C

Barre carbure

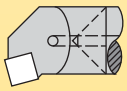
D

Barre DeVibrator avec arrosage

D

Barre d'alésage réglable avec arrosage

E

Barre carbure avec arrosage

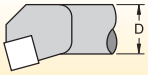
B

DeVibrator

H

Tête interchangeable

L

Barre en métal lourd avec arrosage

32

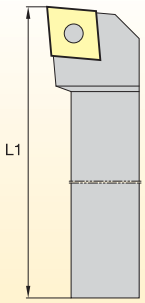
Diamètre de la barre



Métrique :
Un nombre à deux chiffres indique que le diamètre est exprimé en mm.
Si le diamètre s'exprime par un nombre à un seul chiffre, celui-ci est précédé d'un 0 (zéro).
Exemple : 8mm = 08

S

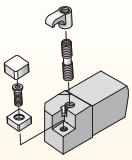
Longueur de la barre

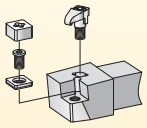


L1		ISO
32	=	A
40	=	B
50	=	C
60	=	D
70	=	E
80	=	F
90	=	G
100	=	H
110	=	J
125	=	K
140	=	L
150	=	M
160	=	N
170	=	P
180	=	Q
200	=	R
250	=	S
300	=	T
350	=	U
400	=	V
450	=	W
500	=	Y
Spécial Longueur	=	X

M

Méthode de fixation de la plaquette

C

Kendex™

N

Profilage Top Notch™

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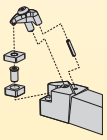
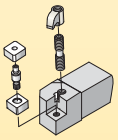
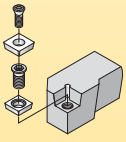

Kenclamp™

M

Kenloc™

S

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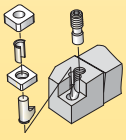
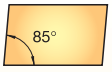

Kenlever™

S

Forme de plaquette

A


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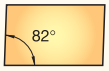

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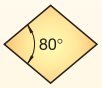

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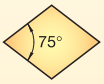
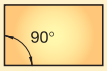


H

K

L


M

O

P

R

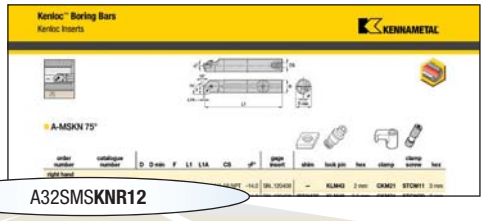
S

T

V

W

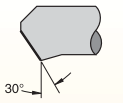
En vous reportant à ce guide facile d'emploi, vous identifierez aisément le produit qui correspond à vos besoins.

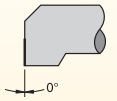


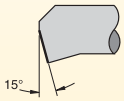
A32SMS**KNR12**

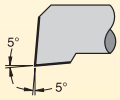
K	**N**	**R**	**12**	
Type de barre ou angle d'attaque	Angle de dépouille de la plaquette	Sens de l'outil	Dimension de l'arête de coupe plaquette L10	Informations complémentaires

K

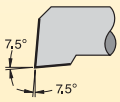
E 

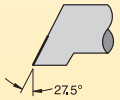
F 

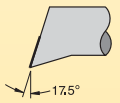
K 

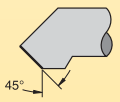
L 

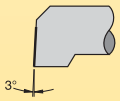
(plaquettes de style E)

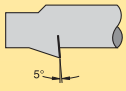
L 

P 

Q 

S 

U 

X 

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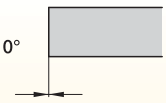
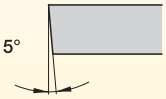
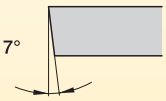
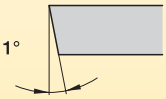
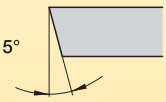
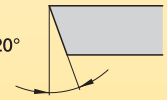
N 0° 

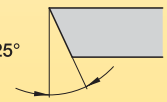
B 5° 

C 7° 

P 11° 

D 15° 

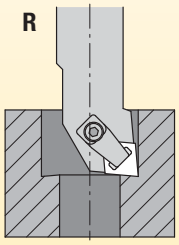
E 20° 

F 25° 

R

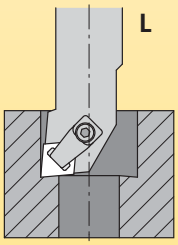
R =

Barre d'alésage à droite



L =

Barre d'alésage à gauche



12

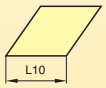
H

O

P

S

T

CDE MV 

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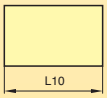
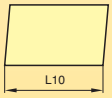
L 

A B K 

R

M... =

Systèmes de serrage TNT/MTS pour plaquettes céramique et PcBN

D =

Logement double

AP5 =

Axiale positive

KC =

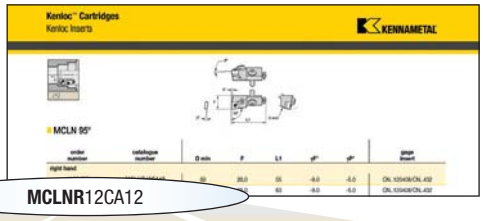
Kenclamp™

+ =

Épaisseur de la plaquette

Comment fonctionnent les références catalogue ?

Chaque caractère de la référence catalogue correspond à une caractéristique du produit désigné. Aidez-vous des explications ci-dessous et des images pour décoder la référence.

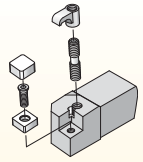


MCLNR12CA12

M

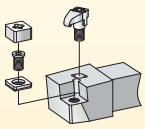
Système de Fixation Plaquette

C



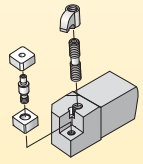
Kendex™

N



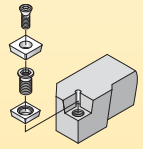
Profilage Top Notch™

M



Kenloc™

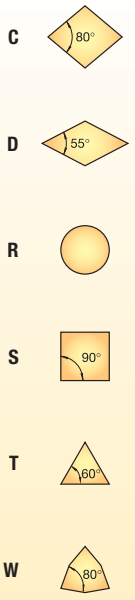
S



Vissée

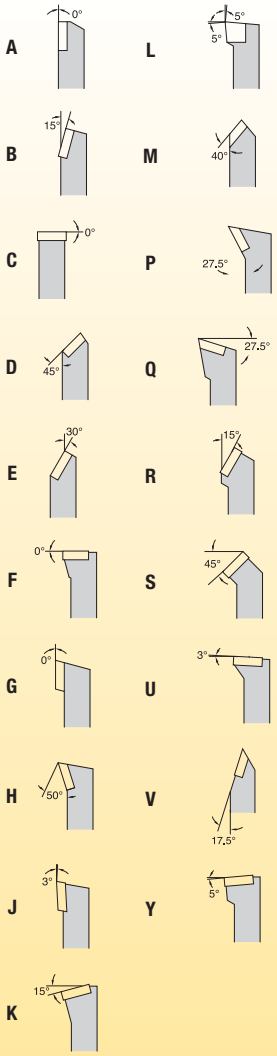
C

Forme de plaquette



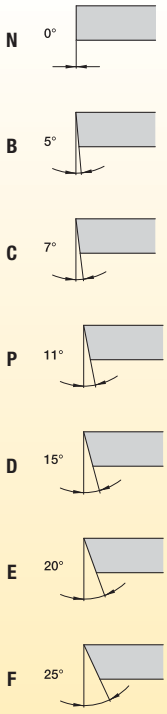
L

Type d'outil ou angle d'attaque



N

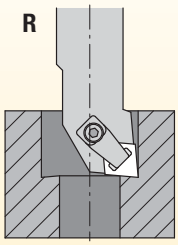
Angle de dépouille de la plaquette



R

Sens de l'outil

R =
Barre d'alésage à droite



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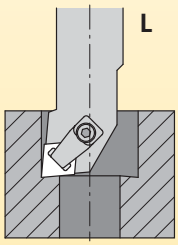
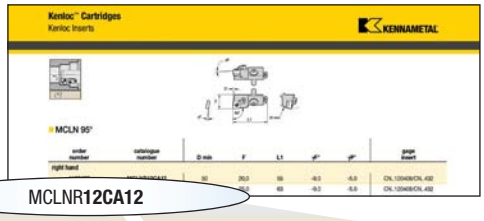
Barre d'alésage à gauche



En vous reportant à ce guide facile d'emploi, vous identifierez aisément le produit qui correspond à vos besoins.

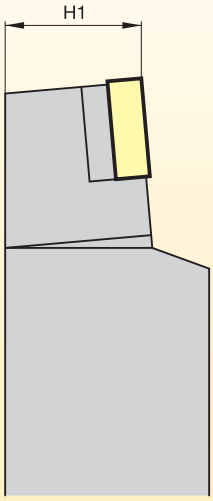


MCLNR**12CA12**

12

Dimension de cartouche

H1 = Hauteur de l'arête de coupe sur cartouche, en millimètres



C

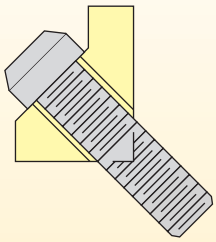
Code d'identification de la cartouche

C = Cartouche

A

Modèle de fixation de la cartouche

A = Angle selon ISO 5611



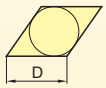
12

Dimension de plaquette

Longueur de l'arête de coupe D

C

D



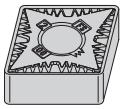
R

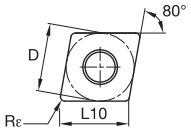
S

T

W

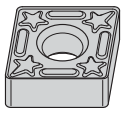
● premier choix
○ choix alternatif

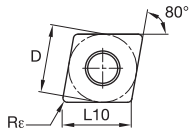




CNGG-FS

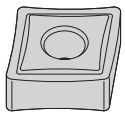
Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
				P ●	●	●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	○	●	●	●	●	●	●	●		●
				M								○	○							●	●	●	●	●	●		●	●	●	●	●	●		●
				K ○	○	○	○	○	○					●	●	●	●	●	●							●	●	●	●	●	●	●		●
				N																							●	●	●	●	●	●	●	
				S																							●	●	●	●	●	●		
				H																														
CNGG120401FS	12,70	12,90	0,1	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–
CNGG120402FS	12,70	12,90	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	–	–	–
CNGG120404FS	12,70	12,90	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	●	–	–
CNGG120408FS	12,70	12,90	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	●	–	–

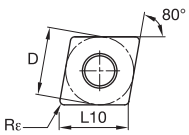




CNGG-LF

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
CNGG120401LF	12,70	12,90	0,1	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–
CNGG120402LF	12,70	12,90	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–
CNGG120404LF	12,70	12,90	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–
CNGG120408LF	12,70	12,90	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–
CNGG120412LF	12,70	12,90	1,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–



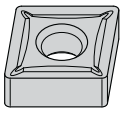


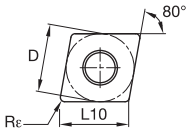
CNGP

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
CNGP120401	12,70	12,90	0,1	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	●	–
CNGP120402	12,70	12,90	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	●	–
CNGP120404	12,70	12,90	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	–	●	–	●	–
CNGP120408	12,70	12,90	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	–	●	–	●	–
CNGP120412	12,70	12,90	1,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	●	–	●	–
CNGP120416	12,70	12,90	1,6	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–

REMARQUE : Plaquettes indexables pour bridage P.

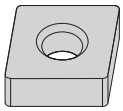
● premier choix
○ choix alternatif

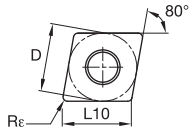




CNGP-K

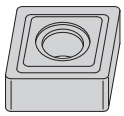
Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
P				●	●	●	●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	●	●	●	●	●	●	●		●
M												○	○							●	●	●	●	●	●		●	●	●	●	●	●		●
K				○	○	○	○	○	○					●	●	●	●	●	●							●	●	●	●	●	●	●		●
N																											●	●	●	●	●	●	●	
S																											●	●	●	●	●	●		
H																																		
CNGP120408K	12,70	12,90	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–
CNGP160612K	15,88	16,12	1,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–

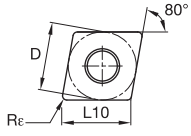




CNMA

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
CNMA120404	12,70	12,90	0,4	–	–	–	–	–	–	–	–	–	–	●	–	●	●	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMA120408	12,70	12,90	0,8	–	–	–	–	–	–	–	–	–	–	–	●	●	●	●	●	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–
CNMA120412	12,70	12,90	1,2	–	–	–	–	–	–	–	–	–	–	–	●	●	●	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMA120416	12,70	12,90	1,6	–	–	–	–	–	–	–	–	–	–	●	●	●	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMA160608	15,88	16,12	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMA160612	15,88	16,12	1,2	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMA160616	15,88	16,12	1,6	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMA190612	19,05	19,34	1,2	–	–	–	–	–	–	–	–	–	–	–	●	●	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMA190616	19,05	19,34	1,6	–	–	–	–	–	–	–	–	–	–	–	●	–	●	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

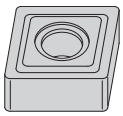


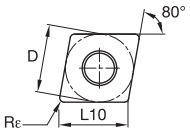


CNMG

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
CNMG120404B	12,70	12,90	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–
CNMG120408	12,70	12,90	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	●	–	–	–
CNMG120412	12,70	12,90	1,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–
CNMG190612	19,05	19,34	1,2	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	–	–
CNMG190616	19,05	19,34	1,6	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMG250924	25,40	25,79	2,4	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

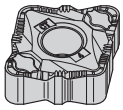
● premier choix
○ choix alternatif

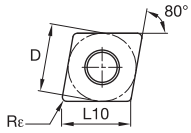




CNMG-33

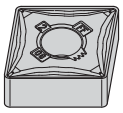
Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
P				●	●	●	●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	●	●	●	●	●	●	●		●
M												○	○							●	●	●	●	●	●		●	●	●	●	●	●		●
K				○	○	○	○	○	○					●	●	●	●	●	●							●	●	●	●	●	●	●		●
N																											●	●	●	●	●	●	●	
S																											●	●	●	●	●	●		
H																																		
CNMG12040833	12,70	12,90	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●

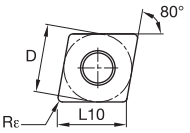




CNMG-CT

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
CNMG120408CT	12,70	12,90	0,8	–	●	●	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–
CNMG120412CT	12,70	12,90	1,2	–	–	●	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMG120416CT	12,70	12,90	1,6	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

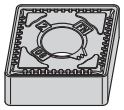


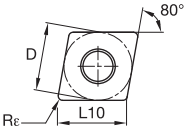


CNMG-FF

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
CNMG090304FF	9,53	9,67	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–
CNMG090308FF	9,53	9,67	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–
CNMG120404FF	12,70	12,90	0,4	–	●	●	●	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	●	–	●	–	–	●
CNMG120408FF	12,70	12,90	0,8	–	●	●	●	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	●	–	●	–	–	●

● premier choix
○ choix alternatif

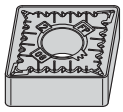


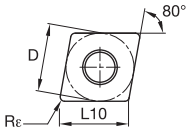


CNMG-FN

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
				P ●	●	●	●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	●	●	●	●	●	●	●		●
				M								○	○							●	●	●	●	●	●		●	●	●	●	●	●		●
				K ○	○	○	○	○	○					●	●	●	●	●	●							●	●	●	●	●	●	●		●
				N																							●	●	●	●	●	●	●	
				S																							●	●	●	●	●	●		
				H																														
CNMG090304FN	9,53	9,67	0,4	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●
CNMG090308FN	9,53	9,67	0,8	–	–	●	●	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMG120402FN	12,70	12,90	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	●
CNMG120404FN	12,70	12,90	0,4	–	●	●	●	●	●	–	–	–	–	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●
CNMG120408FN	12,70	12,90	0,8	–	●	●	●	●	●	–	–	–	–	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●
CNMG120412FN	12,70	12,90	1,2	–	–	●	–	●	●	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●
CNMG120416FN	12,70	12,90	1,6	–	–	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

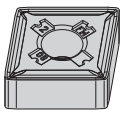
REMARQUE : Plaquettes indexables pour bridage P.

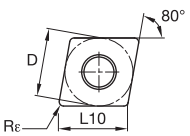




CNMG-FP

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
CNMG120404FP	12,70	12,90	0,4	–	–	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	●	–	●	–	–	●
CNMG120408FP	12,70	12,90	0,8	–	–	●	–	●	●	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	–	–	–	–	●	–	●	–	–	●
CNMG120412FP	12,70	12,90	1,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	●	–	–	–	–	–

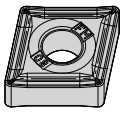


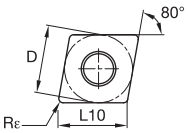


CNMG-FW

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
CNMG120404FW	12,70	12,90	0,4	–	●	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	●
CNMG120408FW	12,70	12,90	0,8	●	●	●	●	–	–	–	–	–	–	–	–	●	–	–	–	●	–	–	–	–	–	–	–	–	●	–	●	–	–	●
CNMG120412FW	12,70	12,90	1,2	–	●	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	●

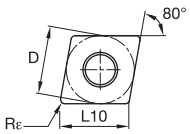
● premier choix
○ choix alternatif





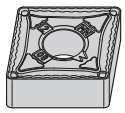
CNMG-FM

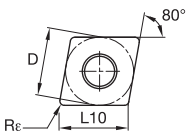
Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
				P	●	●	●	●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	●	●	●	●	●	●	●		●
				M									○	○							●	●	●	●	●	●		●	●	●	●	●	●		●
				K	○	○	○	○	○	○					●	●	●	●	●	●							●	●	●	●	●	●	●		●
				N																							●	●	●	●	●	●	●	
				S																							●	●	●	●	●	●		
				H																														
CNMG120412FM	12,70	12,90	1,2	–	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–



CNMG-LF

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
CNMG120402LF	12,70	12,90	0,2	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMG120404LF	12,70	12,90	0,4	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMG120408LF	12,70	12,90	0,8	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–



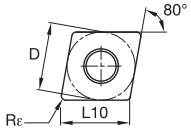


CNMG-MN

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
CNMG090304MN	9,53	9,67	0,4	–	–	–	●	●	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMG090308MN	9,53	9,67	0,8	–	–	●	●	●	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMG090312MN	9,53	9,67	1,2	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMG120404MN	12,70	12,90	0,4	–	–	●	●	●	●	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMG120408MN	12,70	12,90	0,8	●	●	●	●	●	●	●	●	●	●	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–
CNMG120412MN	12,70	12,90	1,2	–	●	●	●	●	●	●	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMG120416MN	12,70	12,90	1,6	–	–	●	●	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMG160608MN	15,88	16,12	0,8	–	–	●	●	●	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMG160612MN	15,88	16,12	1,2	–	–	●	●	●	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMG160616MN	15,88	16,12	1,6	–	–	●	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMG190608MN	19,05	19,34	0,8	–	–	–	●	●	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMG190612MN	19,05	19,34	1,2	–	–	–	●	●	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMG190616MN	19,05	19,34	1,6	–	–	●	–	●	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMG190624MN	19,05	19,34	2,4	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

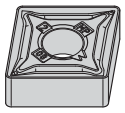
● premier choix
○ choix alternatif

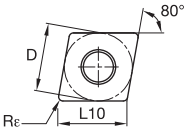
		KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
P		●	●	●	●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	●	●	●	●	●	●	●		●
M										○	○							●	●	●	●	●	●		●	●	●	●	●	●		●
K		○	○	○	○	○	○					●	●	●	●	●	●							●	●	●	●	●	●	●		●
N																									●	●	●	●	●	●	●	
S																									●	●	●	●	●	●		
H																																



CNMU-MN

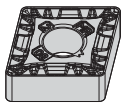
Réf. catalogue ISO	D	L10	Rε																														
CNMU120612MN	12,70	12,90	1,2	●	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMU120616MN	12,70	12,90	1,6	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

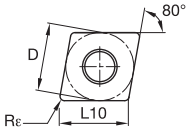




CNMG-MP

Réf. catalogue ISO	D	L10	Rε																														
CNMG090308MP	9,53	9,67	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	●	–	–	–	–	–	●	–	●	–	–	–	–
CNMG120404MP	12,70	12,90	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	●	●	●	–	–	–	●	–	●	–	–	–	–
CNMG120408MP	12,70	12,90	0,8	–	–	–	●	●	●	–	–	–	–	–	–	–	–	●	●	●	●	●	●	–	–	–	●	●	●	●	–	–	–
CNMG120412MP	12,70	12,90	1,2	–	–	–	●	–	●	–	–	–	–	–	–	–	–	●	●	●	●	–	●	–	–	–	●	●	●	–	–	–	–
CNMG120416MP	12,70	12,90	1,6	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–
CNMG160608MP	15,88	16,12	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	●	–	●	–	–	–	●	–	●	–	–	–	–
CNMG160612MP	15,88	16,12	1,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	●	–	–	–	–	–	●	●	●	–	–	–	–
CNMG160616MP	15,88	16,12	1,6	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	●	–	–	–	–
CNMG190608MP	19,05	19,34	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	●	–	–	–	–	–	–	–	●	–	–	–	–
CNMG190612MP	19,05	19,34	1,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	–	–	–	–	–	●	●	–	–	–	–	–
CNMG190616MP	19,05	19,34	1,6	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	●	–	–	●	–	–	–	–

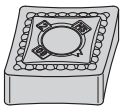


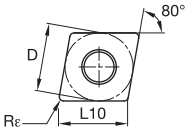


CNMG-MR

Réf. catalogue ISO	D	L10	Rε																														
CNMG120404MR	12,70	12,90	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMG120408MR	12,70	12,90	0,8	–	–	●	–	●	–	●	–	–	–	●	–	–	–	●	●	●	●	–	●	●	–	–	●	–	–	–	–	–	–
CNMG120412MR	12,70	12,90	1,2	–	–	●	–	●	–	–	–	–	–	●	–	–	–	●	●	●	●	–	●	●	–	–	●	–	–	–	–	–	–
CNMG120416MR	12,70	12,90	1,6	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMG160608MR	15,88	16,12	0,8	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMG160612MR	15,88	16,12	1,2	–	–	●	–	●	–	–	–	–	●	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMG160616MR	15,88	16,12	1,6	–	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMG190612MR	19,05	19,34	1,2	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–
CNMG190616MR	15,88	16,12	1,6	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

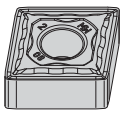
● premier choix
○ choix alternatif

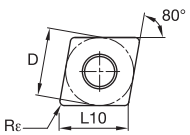




CNMG-MS

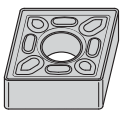
				KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
Réf. catalogue ISO	**D**	**L10**	**Rε**																															
CNMG120401MS	12,70	12,90	0,1	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	●	–	–
CNMG120402MS	12,70	12,90	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	●	–	–
CNMG120404MS	12,70	12,90	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	●	●	●	–	–
CNMG120408MS	12,70	12,90	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	●	●	●	–	–
CNMG120412MS	12,70	12,90	1,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	●	●	●	–	–
CNMG120416MS	12,70	12,90	1,6	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	●	–	–
CNMG160608MS	15,88	16,12	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	●	–	–
CNMG160612MS	15,88	16,12	1,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	●	●	●	–	–
CNMG190608MS	19,05	19,34	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	●	–	–
CNMG190612MS	19,05	19,34	1,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	●	–	–
CNMG190616MS	19,05	19,34	1,6	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	–

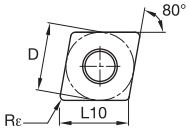




CNMG-MW

				KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
Réf. catalogue ISO	**D**	**L10**	**Rε**																															
CNMG120408MW	12,70	12,90	0,8	–	●	●	●	●	●	–	–	–	–	–	–	●	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–
CNMG120412MW	12,70	12,90	1,2	–	●	●	●	●	●	–	–	–	–	–	–	●	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–

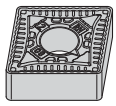


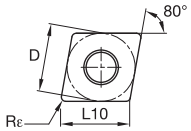


CNMG-P

				KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
Réf. catalogue ISO	**D**	**L10**	**Rε**																															
CNMG120404P	12,70	12,90	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–
CNMG120408P	12,70	12,90	0,8	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	●	–	●	–	●	–	–	–
CNMG120412P	12,70	12,90	1,2	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–
CNMG190612P	19,05	19,34	1,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–

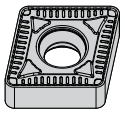
● premier choix
○ choix alternatif

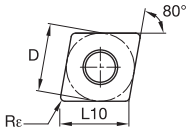




CNMG-RN

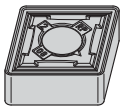
		KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
P		●	●	●	●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	●	●	●	●	●	●	●		●
M										○	○							●	●	●	●	●	●		●	●	●	●	●	●		●
K		○	○	○	○	○	○					●	●	●	●	●	●							●	●	●	●	●	●	●		●
N																									●	●	●	●	●	●	●	
S																									●	●	●	●	●	●		
H																																
Réf. catalogue ISO	D	L10	Rε																													
CNMG120408RN	12,70	12,90	0,8	–	●	●	●	●	●	●	●	●	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMG120412RN	12,70	12,90	1,2	–	–	●	●	●	●	●	●	●	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–
CNMG120416RN	12,70	12,90	1,6	–	–	●	●	●	●	–	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMG160608RN	15,88	16,12	0,8	–	–	●	–	●	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMG160612RN	15,88	16,12	1,2	–	–	●	●	●	●	●	●	●	●	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–
CNMG160616RN	15,88	16,12	1,6	–	–	●	●	●	●	–	–	●	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–
CNMG190608RN	19,05	19,34	0,8	–	–	●	–	●	●	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMG190612RN	19,05	19,34	1,2	–	–	●	●	●	●	●	●	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMG190616RN	19,05	19,34	1,6	–	–	●	–	●	●	●	●	●	●	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–
CNMG190624RN	19,05	19,34	2,4	–	–	–	–	●	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

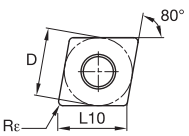




CNMU-RN

		KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
Réf. catalogue ISO	D	L10	Rε																													
CNMU120412RN	12,70	12,90	1,2	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

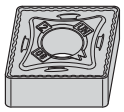


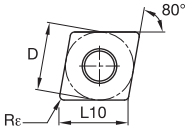


CNMG-RP

		KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
Réf. catalogue ISO	D	L10	Rε																													
CNMG120404RP	12,70	12,90	0,4	–	–	–	●	●	●	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	–	–	●	●	●	●	–	–
CNMG120408RP	12,70	12,90	0,8	●	●	●	●	●	●	–	●	–	●	●	●	●	●	●	●	●	●	●	●	–	–	–	●	●	●	●	–	–
CNMG120412RP	12,70	12,90	1,2	–	●	●	●	●	●	●	●	–	●	●	●	●	●	●	–	●	●	●	●	–	–	–	●	●	●	●	–	–
CNMG120416RP	12,70	12,90	1,6	–	–	●	●	●	●	–	–	–	–	–	–	●	–	–	–	●	●	–	●	–	–	–	●	●	●	–	–	–
CNMG160608RP	15,88	16,12	0,8	–	–	–	●	●	●	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	●	●	–	●	–	–
CNMG160612RP	15,88	16,12	1,2	–	–	●	●	●	●	–	●	●	●	–	●	●	●	●	–	●	●	●	●	●	–	–	●	●	●	●	–	–
CNMG160616RP	15,88	16,12	1,6	–	–	●	●	●	●	–	–	–	–	–	–	–	●	–	–	●	●	–	–	●	–	–	–	●	–	●	–	–
CNMG190612RP	19,05	19,34	1,2	–	–	●	–	●	●	–	●	●	–	–	–	●	–	–	–	●	●	–	●	–	–	–	●	●	●	●	–	–
CNMG190616RP	19,05	19,34	1,6	–	–	–	●	●	–	–	●	–	–	–	–	–	–	–	–	●	●	–	●	●	–	–	●	●	–	–	–	–

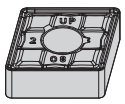
● premier choix
○ choix alternatif

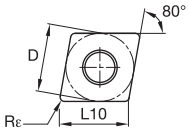




CNMG-UN

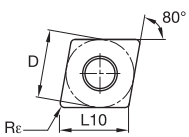
Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
P				●	●	●	●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	●	●	●	●	●	●	●		●
M												○	○							●	●	●	●	●	●		●	●	●	●	●	●		●
K				○	○	○	○	○	○					●	●	●	●	●	●							●	●	●	●	●	●	●		●
N																											●	●	●	●	●	●	●	
S																											●	●	●	●	●	●		
H																																		
CNMG120404UN	12,70	12,90	0,4	–	–	–	–	–	–	–	–	–	–	–	●	●	●	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMG120408UN	12,70	12,90	0,8	–	–	–	–	–	–	–	–	–	–	–	●	●	●	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMG120412UN	12,70	12,90	1,2	–	–	–	–	–	–	–	–	–	–	●	●	●	●	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMG120416UN	12,70	12,90	1,6	–	–	–	–	–	–	–	–	–	–	●	–	●	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMG160608UN	15,88	16,12	0,8	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMG160612UN	15,88	16,12	1,2	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMG160616UN	15,88	16,12	1,6	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMG190608UN	19,05	19,34	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMG190612UN	19,05	19,34	1,2	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMG190616UN	19,05	19,34	1,6	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–





CNMG-UP

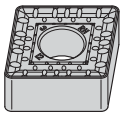
Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
CNMG120404UP	12,70	12,90	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	●	–	–	–	–	–	–	–	●	–	–	–
CNMG120408UP	12,70	12,90	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	●	●	●	–	–	–	●	–	●	–	–	–
CNMG120412UP	12,70	12,90	1,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	–	–	–	–	–	●	–	●	–	–	–
CNMG160608UP	15,88	16,12	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–	–	–	–	–	–	–
CNMG160612UP	15,88	16,12	1,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	●	–	–	–	●	–	–	–	–	–
CNMG190612UP	19,05	19,34	1,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	●	–	–	–	–	–	–	–	–	–
CNMG190616UP	19,05	19,34	1,6	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–

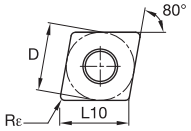


CNMM-MR

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
CNMM120408MR	12,70	12,90	0,8	–	–	–	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMM160612MR	15,88	16,12	1,2	–	–	–	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMM160616MR	15,88	16,12	1,6	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMM190616MR	19,05	19,34	1,6	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

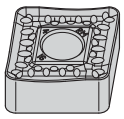
● premier choix
○ choix alternatif

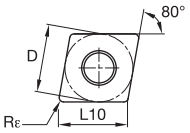




CNMM-RH

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
P				●	●	●	●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	●	●	●	●	●	●	●		●
M												○	○							●	●	●	●	●	●		●	●	●	●	●	●		●
K				○	○	○	○	○	○					●	●	●	●	●	●							●	●	●	●	●	●	●		●
N																											●	●	●	●	●	●	●	
S																											●	●	●	●	●	●		
H																																		
CNMM190612RH	19,05	19,34	1,2	–	–	–	–	–	●	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMM190616RH	19,05	19,34	1,6	–	–	●	–	●	–	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMM190624RH	19,05	19,34	2,4	–	–	●	●	●	●	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMM250924RH	25,40	25,79	2,4	–	–	–	●	●	●	●	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

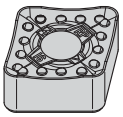


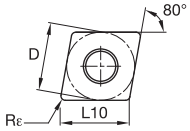


CNMM-RM

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
CNMM120408RM	12,70	12,90	0,8	–	–	–	●	●	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMM120412RM	12,70	12,90	1,2	–	–	●	●	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMM160612RM	15,88	16,12	1,2	–	–	●	●	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMM160616RM	15,88	16,12	1,6	–	–	●	●	●	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMM160624RM	15,88	16,12	2,4	–	–	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMM190612RM	19,05	19,34	1,2	–	–	–	●	●	●	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMM190616RM	19,05	19,34	1,6	–	–	●	●	●	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMM190624RM	19,05	19,34	2,4	–	–	–	–	●	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMM250924RM	25,40	25,79	2,4	–	–	–	●	●	●	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

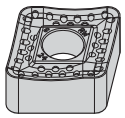
● premier choix
○ choix alternatif

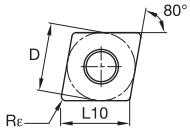




CNMM-RP

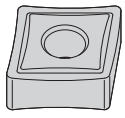
Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
P				●	●	●	●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	●	●	●	●	●	●	●		●
M												○	○							●	●	●	●	●	●		●	●	●	●	●	●		●
K				○	○	○	○	○	○					●	●	●	●	●	●							●	●	●	●	●	●	●		●
N																											●	●	●	●	●	●	●	
S																											●	●	●	●	●	●		
H																																		
CNMM120408RP	12,70	12,90	0,8	–	●	–	●	●	–	–	–	–	●	–	–	–	–	–	–	–	–	●	●	–	–	–	–	–	–	–	–	–	–	–
CNMM120412RP	12,70	12,90	1,2	–	–	●	–	●	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMM120416RP	12,70	12,90	1,6	–	–	–	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMM160608RP	15,88	16,12	0,8	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMM160612RP	15,88	16,12	1,2	–	–	●	●	–	●	–	–	–	●	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–
CNMM160616RP	15,88	16,12	1,6	–	–	●	●	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	●	–	–	–	–	–	–	–	–
CNMM160624RP	15,88	16,12	2,4	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMM190612RP	19,05	19,34	1,2	–	–	–	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–
CNMM190616RP	19,05	19,34	1,6	–	–	●	●	●	●	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–
CNMM190624RP	19,05	19,34	2,4	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–
CNMM250924RP	25,40	25,79	2,4	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

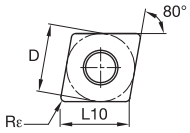




CNMM-RW

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
CNMM190624RW	19,05	19,34	2,4	–	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMM250924RW	25,40	25,79	2,4	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

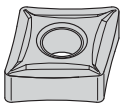


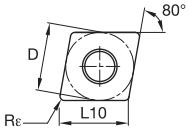


CNMP

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
CNMP120404	12,70	12,90	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	–	●	–
CNMP120408	12,70	12,90	0,8	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	–	●	–
CNMP120412	12,70	12,90	1,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–
CNMP160608	15,88	16,12	0,8	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMP190612	19,05	19,34	1,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–

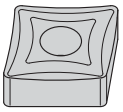
● premier choix
○ choix alternatif

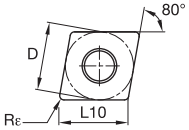




CNMP-K

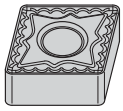
Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
				P		●	●	●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	●	●	●	●	●	●	●		●
				M									○	○							●	●	●	●	●	●		●	●	●	●	●	●		●
				K		○	○	○	○	○	○					●	●	●	●	●	●							●	●	●	●	●	●	●		●
				N																							●	●	●	●	●	●	●	●	
				S																							●	●	●	●	●	●			
				H																														
CNMP120404K	12,70	12,90	0,4	–	–	●	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMP120408K	12,70	12,90	0,8	–	–	●	●	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

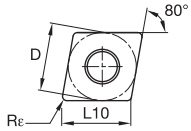




CNMS

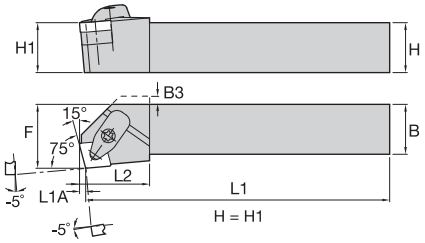
Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
CNMS120408	12,70	12,90	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	●	–
CNMS160608	15,88	16,12	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–
CNMS190608	19,05	19,34	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	●	–
CNMS190612	19,05	19,34	1,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–

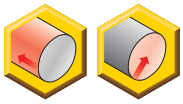




CNMG-MG

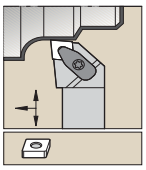
Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
CNMG120408MG	12,70	12,90	0,8	–	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–
CNMG120412MG	12,70	12,90	1,2	–	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMG120416MG	12,70	12,90	1,6	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMG160612MG	15,88	16,12	1,2	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMG160616MG	15,88	16,12	1,6	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CNMG190612MG	19,05	19,34	1,2	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

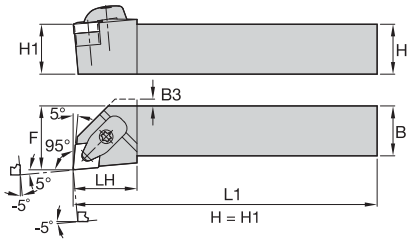




DCKN-KC 75°

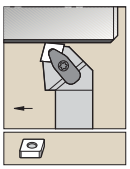
Réf. commande	Réf. catalogue	H	B	F	L1	LH	L1A	B3	plaquette	sous-plaquette	vis de sous-plaquette	Torx Plus	ensemble bride	Torx Plus	goupille fendue	pion d'arrêt en option
à droite																
2273083	**DCKNR2020K12KC04**	20	20	25,0	125	32,0	3,1	6,0	CN..120408	**ICSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM4615IP**
1875200	**DCKNR2525M12KC04**	25	25	32,0	150	32,0	3,1	–	CN..120408	**ICSN443**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM4615IP**
2273084	**DCKNR3225P12KC04**	32	25	32,0	170	32,0	3,1	–	CN..120408	**ICSN443**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**
2273085	**DCKNR3232P16KC06**	32	32	40,0	170	32,0	3,8	–	CN..160612	**ICSN543**	**KMSP515IP**	15 IP	**CM209R ASSY**	15 IP	**SSP025016M**	**KLM58L15IP**
à gauche																
2273087	**DCKNL2020K12KC04**	20	20	25,0	125	32,0	3,1	6,0	CN..120408	**ICSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM4615IP**
1875204	**DCKNL2525M12KC04**	25	25	32,0	150	32,0	3,1	–	CN..120408	**ICSN443**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM4615IP**
2273088	**DCKNL3225P12KC04**	32	25	32,0	170	32,0	3,1	–	CN..120408	**ICSN443**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**

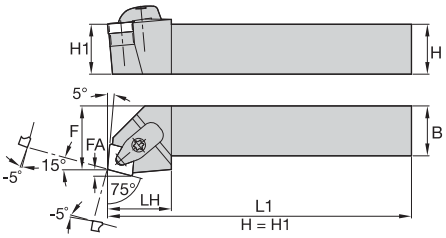


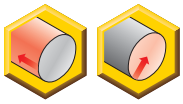


DCLN-KC 95°

Réf. commande	Réf. catalogue	H	B	F	L1	LH	B3	plaquette	sous-plaquette	vis de sous-plaquette	Torx Plus	ensemble bride	Torx Plus	goupille fendue	pion d'arrêt en option
à droite															
2417296	**DCLNR1616H09KC03**	16	16	20,0	100	30,0	6,0	CN..090308	**ICSN332**	**KMSP315IP**	9 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM34L9IP**
1875199	**DCLNR2020K12KC04**	20	20	25,0	125	32,0	4,0	CN..120408	**ICSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM4615IP**
1875193	**DCLNR2525M12KC04**	25	25	32,0	150	32,0	—	CN..120408	**ICSN443**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**
1875212	**DCLNR2525M16KC06**	25	25	32,0	150	33,0	—	CN..160612	**ICSN543**	**KMSP515IP**	15 IP	**CM209R ASSY**	15 IP	**SSP025016M**	**KLM58L15IP**
1875223	**DCLNR3225P12KC04**	32	25	32,0	170	32,0	—	CN..120408	**ICSN443**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**
1875232	**DCLNR3225P16KC06**	32	25	32,0	170	33,0	—	CN..160612	**ICSN543**	**KMSP515IP**	15 IP	**CM209R ASSY**	15 IP	**SSP025016M**	**KLM58L15IP**
1875224	**DCLNR3232P16KC06**	32	32	40,0	170	33,0	—	CN..160612	**ICSN543**	**KMSP515IP**	15 IP	**CM209R ASSY**	15 IP	**SSP025016M**	**KLM58L15IP**
2273091	**DCLNR3232P19KC06**	32	32	40,0	170	40,0	—	CN..190612	**ICSN643**	**KMSP625IP**	25 IP	**CM210R ASSY**	25 IP	**SSP025016M**	**KLM68L25IP**
2273092	**DCLNR4040S19KC06**	40	40	50,0	250	40,0	—	CN..190612	**ICSN643**	**KMSP625IP**	25 IP	**CM210R ASSY**	25 IP	**SSP025016M**	**KLM68L25IP**
à gauche															
1875194	**DCLNL2020K12KC04**	20	20	25,0	125	32,0	4,0	CN..120408	**ICSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM4615IP**
1875196	**DCLNL2525M12KC04**	25	25	32,0	150	32,0	—	CN..120408	**ICSN443**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**
1875205	**DCLNL2525M16KC06**	25	25	32,0	150	33,0	—	CN..160612	**ICSN543**	**KMSP515IP**	15 IP	**CM209R ASSY**	15 IP	**SSP025016M**	**KLM58L15IP**
1875231	**DCLNL3225P12KC04**	32	25	32,0	170	32,0	—	CN..120408	**ICSN443**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**
1875230	**DCLNL3225P16KC06**	32	25	32,0	170	33,0	—	CN..160612	**ICSN543**	**KMSP515IP**	15 IP	**CM209R ASSY**	15 IP	**SSP025016M**	**KLM58L15IP**
1875225	**DCLNL3232P16KC06**	32	32	40,0	170	33,0	—	CN..160612	**ICSN543**	**KMSP515IP**	15 IP	**CM209R ASSY**	15 IP	**SSP025016M**	**KLM58L15IP**
2273093	**DCLNL3232P19KC06**	32	32	40,0	170	40,0	—	CN..190612	**ICSN643**	**KMSP625IP**	25 IP	**CM210R ASSY**	25 IP	**SSP025016M**	**KLM68L25IP**
2273094	**DCLNL4040S19KC06**	40	40	50,0	250	40,0	—	CN..190612	**ICSN643**	**KMSP625IP**	25 IP	**CM210R ASSY**	25 IP	**SSP025016M**	**KLM68L25IP**

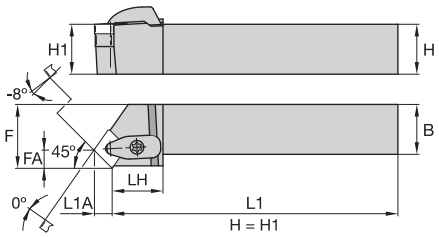






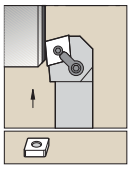
DCRN-KC 75°

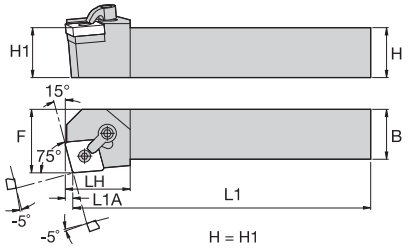
Réf. commande	Réf. catalogue	H	B	F	L1	LH	FA	plaquette	sous-plaquette	vis de sous-plaquette	Torx Plus	ensemble bride	Torx Plus	goupille fendue	pion d'arrêt en option
à droite															
1875226	**DCRNR2020K12KC04**	20	20	25,0	125	32,0	3,3	CN..120408	**ICSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM4615IP**
1875201	**DCRNR2525M12KC04**	25	25	32,0	150	32,0	3,3	CN..120408	**ICSN443**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**
2273095	**DCRNR3225P12KC04**	32	25	32,0	170	32,0	3,3	CN..120408	**ICSN443**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**
2273097	**DCRNR3232P19KC06**	32	32	40,0	170	38,0	4,9	CN..190612	**ICSN643**	**KMSP625IP**	25 IP	**CM210R ASSY**	25 IP	**SSP025016M**	**KLM68L25IP**
à gauche															
1875206	**DCRNL2525M12KC04**	25	25	32,0	150	32,0	3,3	CN..120408	**ICSN443**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**
2273099	**DCRNL3232P16KC06**	32	32	40,0	170	38,0	4,1	CN..160612	**ICSN543**	**KMSP515IP**	15 IP	**CM209R ASSY**	15 IP	**SSP025016M**	**KLM58L15IP**

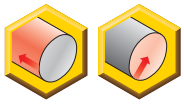


DCSN-KC 45°

Réf. commande	Réf. catalogue	H	B	F	L1	LH	FA	L1A	plaquette	sous-plaquette	vis de sous-plaquette	Torx Plus	ensemble bride	Torx Plus	goupille fendue	pion d'arrêt en option
à droite																
2273101	**DCSNR2020K12KC04**	20	20	25,0	125	35,0	8,2	8,5	CN..120408	**ICSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM4615IP**
2273102	**DCSNR2525M12KC04**	25	25	32,0	150	35,0	8,2	8,5	CN..120408	**ICSN443**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**
à gauche																
2273104	**DCSNL2525M12KC04**	25	25	32,0	150	35,0	8,2	8,5	CN..120408	**ICSN443**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**

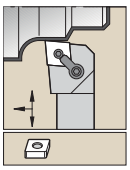


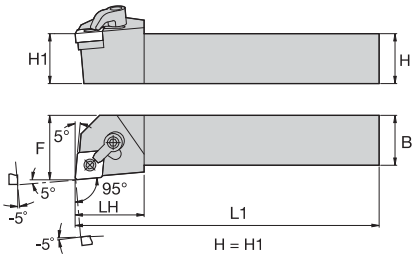




MCKN 75°

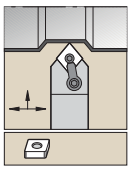
Réf. commande	Réf. catalogue	H	B	F	L1	LH	L1A	plaquette	sous-plaquette	goupille d'arrêt	six pans	bride	vis de serrage	six pans
à droite														
1102236	**MCKNR2525M12**	25	25	32,0	150	32,0	3,1	CN..120408	**ICSN432**	**KLM46**	2.5 mm	**CKM21**	**STCM20**	3 mm
1102237	**MCKNR3225P12**	32	25	32,0	170	32,0	3,1	CN..120408	**ICSN432**	**KLM46**	2.5 mm	**CKM21**	**STCM20**	3 mm
1102240	**MCKNR3225P16**	32	25	32,0	170	33,0	3,6	CN..160612	**ICSN533**	**KLM58**	3 mm	**CKM21**	**STCM20**	3 mm
à gauche														
1102729	**MCKNL2525M12**	25	25	32,0	150	32,0	3,1	CN..120408	**ICSN432**	**KLM46**	2.5 mm	**CKM21**	**STCM20**	3 mm
1099253	**MCKNL3225P16**	32	25	32,0	170	33,0	3,6	CN..160612	**ICSN533**	**KLM58**	3 mm	**CKM21**	**STCM20**	3 mm
1102728	**MCKNL3232P19**	32	32	40,0	170	38,0	4,4	CN..190612	**ICSN633**	**KLM68**	4 mm	**CKM12**	**STCM4**	4 mm

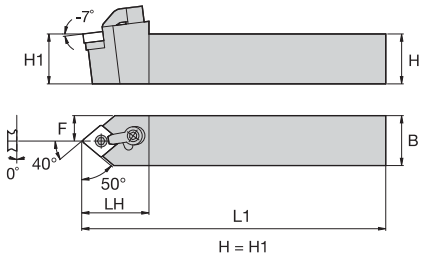


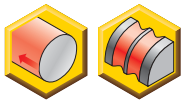


MCLN 95°

Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	sous-plaquette	goupille d'arrêt	six pans	bride	vis de serrage	six pans
à droite													
1100939	**MCLNR1616H09**	16	16	20,0	100	25,0	CN..090308	–	**KLM33**	2 mm	**CKM6**	**STCM5**	2.5 mm
1101710	**MCLNR1616H12**	16	16	20,0	100	32,0	CN..120408	**ICSN432**	**KLM46**	2.5 mm	**CKM21**	**STCM20**	3 mm
1099132	**MCLNR2020K09**	20	20	25,0	125	25,0	CN..090308	**ICSN332**	**KLM34L**	2 mm	**CKM6**	**STCM5**	2.5 mm
1099133	**MCLNR2020K12**	20	20	25,0	125	32,0	CN..120408	**ICSN432**	**KLM46**	2.5 mm	**CKM21**	**STCM20**	3 mm
1100943	**MCLNR2525M09**	25	25	32,0	150	25,0	CN..090308	**ICSN332**	**KLM34L**	2 mm	**CKM6**	**STCM5**	2.5 mm
1101711	**MCLNR2525M12**	25	25	32,0	150	32,0	CN..120408	**ICSN432**	**KLM46**	2.5 mm	**CKM21**	**STCM20**	3 mm
1101641	**MCLNR2525M16**	25	25	32,0	150	33,0	CNMA160612	**ICSN533**	**KLM58**	3 mm	**CKM21**	**STCM20**	3 mm
1101704	**MCLNR2525M19**	25	25	32,0	150	38,0	CN..190612	**ICSN633**	**KLM68**	4 mm	**CKM12**	**STCM4**	4 mm
1101712	**MCLNR3225P12**	32	25	32,0	170	32,0	CN..120408	**ICSN432**	**KLM46**	2.5 mm	**CKM21**	**STCM20**	3 mm
1101642	**MCLNR3225P16**	32	25	32,0	170	33,0	CN..160612	**ICSN533**	**KLM58**	3 mm	**CKM21**	**STCM20**	3 mm
1101705	**MCLNR3225P19**	32	25	32,0	170	38,0	CN..190612	**ICSN633**	**KLM68**	4 mm	**CKM12**	**STCM4**	4 mm
3595785	**MCLNR3232P12**	32	32	40,5	171	32,0	CN..120408	**ICSN432**	**KLM46**	2.5 mm	**CKM21**	**STCM20**	3 mm
3595787	**MCLNR3232P16**	32	32	40,5	171	33,0	CN..160612	**ICSN533**	**KLM58**	3 mm	**CKM21**	**STCM20**	3 mm
1101706	**MCLNR3232P19**	32	32	40,0	170	38,0	CN..190612	**ICSN633**	**KLM68**	4 mm	**CKM12**	**STCM4**	4 mm
1101707	**MCLNR4040R19**	40	40	50,0	200	38,0	CN..190612	**ICSN633**	**KLM68**	4 mm	**CKM12**	**STCM4**	4 mm
à gauche													
1100938	**MCLNL1616H09**	16	16	20,0	100	25,0	CN..090308	–	**KLM33**	2 mm	**CKM6**	**STCM5**	2.5 mm
1102539	**MCLNL1616H12**	16	16	20,0	100	32,0	CN..120408	**ICSN432**	**KLM46**	2.5 mm	**CKM21**	**STCM20**	3 mm
1102540	**MCLNL2020K12**	20	20	25,0	125	32,0	CN..120408	**ICSN432**	**KLM46**	2.5 mm	**CKM21**	**STCM20**	3 mm
1102541	**MCLNL2525M12**	25	25	32,0	150	32,0	CN..120408	**ICSN432**	**KLM46**	2.5 mm	**CKM21**	**STCM20**	3 mm
1102440	**MCLNL2525M16**	25	25	32,0	150	33,0	CNMA160612	**ICSN533**	**KLM58**	3 mm	**CKM21**	**STCM20**	3 mm
1102534	**MCLNL2525M19**	25	25	32,0	150	38,0	CN..190612	**ICSN633**	**KLM68**	4 mm	**CKM12**	**STCM4**	4 mm
1102542	**MCLNL3225P12**	32	25	32,0	170	32,0	CN..120408	**ICSN432**	**KLM46**	2.5 mm	**CKM21**	**STCM20**	3 mm
1102442	**MCLNL3225P16**	32	25	32,0	170	33,0	CN..160612	**ICSN533**	**KLM58**	3 mm	**CKM21**	**STCM20**	3 mm
1102535	**MCLNL3225P19**	32	25	32,0	170	38,0	CN..190612	**ICSN633**	**KLM68**	4 mm	**CKM12**	**STCM4**	4 mm
3595786	**MCLNL3232P12**	32	32	40,5	171	32,0	CN..120408	**ICSN432**	**KLM46**	2.5 mm	**CKM21**	**STCM20**	3 mm
3595788	**MCLNL3232P16**	32	32	40,5	171	33,0	CN..160612	**ICSN533**	**KLM58**	3 mm	**CKM21**	**STCM20**	3 mm
1102536	**MCLNL3232P19**	32	32	40,0	170	38,0	CN..190612	**ICSN633**	**KLM68**	4 mm	**CKM12**	**STCM4**	4 mm
1102537	**MCLNL4040R19**	40	40	50,0	200	38,0	CN..190612	**ICSN633**	**KLM68**	4 mm	**CKM12**	**STCM4**	4 mm

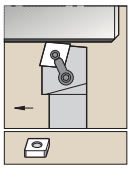


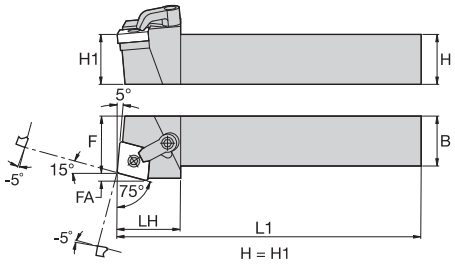


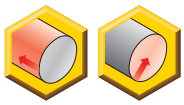


MCMN 50°

Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	sous-plaquette	goupille d'arrêt	six pans	bride	vis de serrage	six pans
1101708	**MCMNN2020K12**	61	20	10,0	125	32,0	CN..120408	**ICSN432**	**KLM46**	2.5 mm	**CKM21**	**STCM20**	3 mm
1101709	**MCMNN2525M12**	86	25	12,9	150	32,0	CN..120408	**ICSN432**	**KLM46**	2.5 mm	**CKM21**	**STCM20**	3 mm
1102538	**MCMNN3225P16**	94	32	12,9	170	38,0	CN..160612	**ICSN533**	**KLM58**	3 mm	**CKM21**	**STCM20**	3 mm
1102239	**MCMNN4040R19**	117	40	20,0	200	42,0	CN..190612	**ICSN633**	**KLM68**	4 mm	**CKM12**	**STCM4**	4 mm

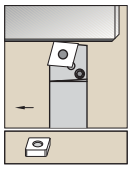


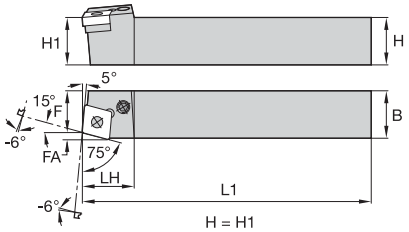


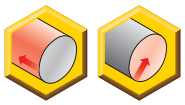


MCRN 75°

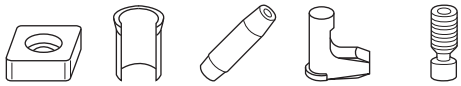
Réf. commande	Réf. catalogue	H	B	F	L1	LH	FA	plaquette	sous-plaquette	goupille d'arrêt	six pans	bride	vis de serrage	six pans
à droite														
1101638	**MCRNR2020K12**	20	20	25,0	125	32,0	3,3	CN..120408	**ICSN432**	**KLM46**	2.5 mm	**CKM21**	**STCM20**	3 mm
1101639	**MCRNR2525M12**	25	25	32,0	150	32,0	3,3	CN..120408	**ICSN432**	**KLM46**	2.5 mm	**CKM21**	**STCM20**	3 mm
1101640	**MCRNR3225P12**	32	25	32,0	170	32,0	3,3	CN..120408	**ICSN432**	**KLM46**	2.5 mm	**CKM21**	**STCM20**	3 mm
1102732	**MCRNR3232P16**	32	32	32,0	170	33,0	4,2	CN..160612	**ICSN533**	**KLM58**	3 mm	**CKM21**	**STCM20**	3 mm
1101643	**MCRNR3232P19**	32	32	40,0	170	38,0	4,6	CN..190612	**ICSN633**	**KLM68**	4 mm	**CKM12**	**STCM4**	4 mm
à gauche														
1102437	**MCRNL2525M12**	25	25	32,0	150	32,0	3,3	CN..120408	**ICSN432**	**KLM46**	2.5 mm	**CKM21**	**STCM20**	3 mm
1102439	**MCRNL3225P12**	32	25	32,0	170	32,0	3,3	CN..120408	**ICSN432**	**KLM46**	2.5 mm	**CKM21**	**STCM20**	3 mm
1102241	**MCRNL3232P16**	32	32	32,0	170	33,0	4,2	CN..160612	**ICSN533**	**KLM58**	3 mm	**CKM21**	**STCM20**	3 mm
1102443	**MCRNL3232P19**	32	32	40,0	170	38,0	4,6	CN..190612	**ICSN633**	**KLM68**	4 mm	**CKM12**	**STCM4**	4 mm



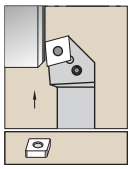


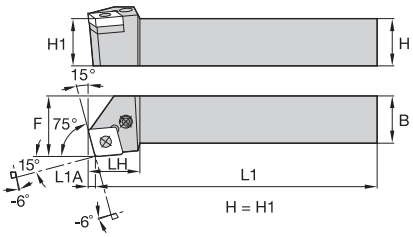


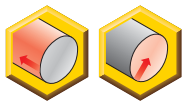
PcBN 75°



Réf. commande	Réf. catalogue	H	B	F	L1	LH	FA	plaquette	sous-plaquette	goupille de sous-plaquette	poinçon	levier	vis de levier	Torx Plus
à droite														
1244779	**PCBNR2525M12**	25	25	22,0	150	26,0	3,1	CN..120408	**512.112**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
1244635	**PCBNR2525M16**	25	25	22,0	150	28,0	4,2	CN..160612	**512.117**	**513.025**	**515.022**	**511.025**	**514.125**	15 IP
1244636	**PCBNR3225P12**	32	25	22,0	170	28,0	3,1	CN..120408	**512.112**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
1244637	**PCBNR3225P16**	32	25	22,0	170	28,0	4,2	CN..160612	**512.117**	**513.025**	**515.022**	**511.025**	**514.125**	15 IP
1244638	**PCBNR3232P16**	32	32	27,0	170	38,0	4,2	CN..160612	**512.117**	**513.025**	**515.022**	**511.025**	**514.125**	15 IP
1244795	**PCBNR3232P19**	32	32	27,0	170	38,0	4,6	CN..190612	**512.123**	**513.033**	**515.022**	**511.033**	**514.133**	25 IP
1192373	**PCBNR4040S19**	40	40	35,0	250	38,0	4,6	CN..190612	**512.123**	**513.033**	**515.022**	**511.033**	**514.133**	25 IP
à gauche														
1244630	**PCBNL2020K12**	20	20	17,0	125	26,0	3,1	CN..120408	**512.112**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
1244859	**PCBNL2525M12**	25	25	22,0	150	26,0	3,1	CN..120408	**512.112**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
1244631	**PCBNL2525M16**	25	25	22,0	150	28,0	4,2	CN..160612	**512.117**	**513.025**	**515.022**	**511.025**	**514.125**	15 IP
1244794	**PCBNL3232P16**	32	32	27,0	170	38,0	4,2	CN..160612	**512.117**	**513.025**	**515.022**	**511.025**	**514.125**	15 IP
1244633	**PCBNL3232P19**	32	32	27,0	170	38,0	4,6	CN..190612	**512.123**	**513.033**	**515.022**	**511.033**	**514.133**	25 IP
1192372	**PCBNL4040S19**	40	40	35,0	250	38,0	4,6	CN..190612	**512.123**	**513.033**	**515.022**	**511.033**	**514.133**	25 IP

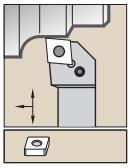


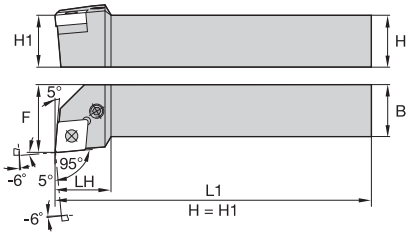




PCKN 75°

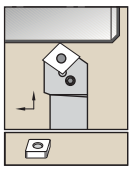
Réf. commande	Réf. catalogue	H	B	F	L1	LH	L1A	plaquette	sous-plaquette	goupille de sous-plaquette	poinçon	levier	vis de levier	Torx Plus
à droite														
1244649	**PCKNR2020K12**	20	20	25,0	125	23,0	3,1	CN..120408	**512.112**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
1244797	**PCKNR2525M12**	25	25	32,0	150	23,0	3,1	CN..120408	**512.112**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
1244775	**PCKNR2525M16**	25	25	32,0	150	30,0	3,8	CN..160612	**512.117**	**513.025**	**515.022**	**511.025**	**514.125**	15 IP
1244650	**PCKNR3225P12**	32	25	32,0	170	26,0	3,1	CN..120408	**512.112**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
1244776	**PCKNR3225P16**	32	25	32,0	170	30,0	3,8	CN..160612	**512.117**	**513.025**	**515.022**	**511.025**	**514.125**	15 IP
1244798	**PCKNR3232P19**	32	32	40,0	170	37,5	4,6	CN..190612	**512.123**	**513.033**	**515.022**	**511.033**	**514.133**	25 IP
à gauche														
1244646	**PCKNL2020K12**	20	20	25,0	125	23,0	3,1	CN..120408	**512.112**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
1244780	**PCKNL2525M12**	25	25	32,0	150	23,0	3,1	CN..120408	**512.112**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
1244647	**PCKNL3225P12**	32	25	32,0	170	26,0	3,1	CN..120408	**512.112**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
1244777	**PCKNL3225P16**	32	25	32,0	170	30,0	3,8	CN..160612	**512.117**	**513.025**	**515.022**	**511.025**	**514.125**	15 IP
1244648	**PCKNL3232P19**	32	32	40,0	170	37,5	4,6	CN..190612	**512.123**	**513.033**	**515.022**	**511.033**	**514.133**	25 IP

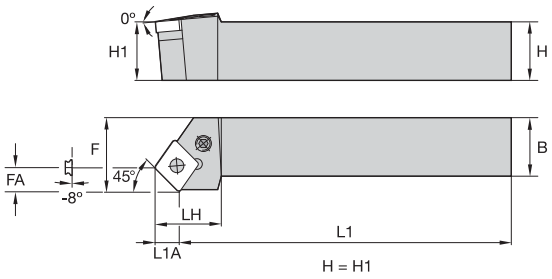




PCLN 95°

Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	sous-plaquette	goupille de sous-plaquette	poinçon	levier	vis de levier	Torx Plus
à droite													
1244809	**PCLNR1616H12**	16	16	20,0	100	26,0	CN..120408	**512.112**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
1244810	**PCLNR2020K12**	20	20	25,0	125	26,0	CN..120408	**512.112**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
1108097	**PCLNR2525M12**	25	25	32,0	150	26,0	CN..120408	**512.112**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
1192378	**PCLNR2525M16**	25	25	32,0	150	28,0	CN..160612	**512.117**	**513.025**	**515.022**	**511.025**	**514.125**	15 IP
1244652	**PCLNR2525M19**	25	25	32,0	150	36,0	CN..190612	**512.123**	**513.033**	**515.022**	**511.033**	**514.133**	25 IP
1244811	**PCLNR3225P12**	32	25	32,0	170	26,0	CN..120408	**512.112**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
1244812	**PCLNR3225P16**	32	25	32,0	170	38,0	CN..160612	**512.117**	**513.025**	**515.022**	**511.025**	**514.125**	15 IP
1244653	**PCLNR3225P19**	32	25	32,0	170	38,0	CN..190612	**512.123**	**513.033**	**515.022**	**511.033**	**514.133**	25 IP
1236864	**PCLNR3232P16**	32	32	40,0	170	36,0	CN..160612	**512.117**	**513.025**	**515.022**	**511.025**	**514.125**	15 IP
1244813	**PCLNR3232P19**	32	32	40,0	170	36,0	CN..190612	**512.123**	**513.033**	**515.022**	**511.033**	**514.133**	25 IP
1192379	**PCLNR4040S19**	40	40	50,0	250	36,0	CN..190612	**512.123**	**513.033**	**515.022**	**511.033**	**514.133**	25 IP
à gauche													
1244799	**PCLNL1616H12**	16	16	20,0	100	26,0	CN..120408	**512.112**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
1156962	**PCLNL2020K12**	20	20	25,0	125	26,0	CN..120408	**512.112**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
1192375	**PCLNL2525M12**	25	25	32,0	150	26,0	CN..120408	**512.112**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
1192376	**PCLNL2525M16**	25	25	32,0	150	28,0	CN..160612	**512.117**	**513.025**	**515.022**	**511.025**	**514.125**	15 IP
1244800	**PCLNL2525M19**	25	25	32,0	150	36,0	CN..190612	**512.123**	**513.033**	**515.022**	**511.033**	**514.133**	25 IP
1244858	**PCLNL3225P12**	32	25	32,0	170	26,0	CN..120408	**512.112**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
1244802	**PCLNL3225P16**	32	25	32,0	170	38,0	CN..160612	**512.117**	**513.025**	**515.022**	**511.025**	**514.125**	15 IP
1244803	**PCLNL3225P19**	32	25	32,0	170	38,0	CN..190612	**512.123**	**513.033**	**515.022**	**511.033**	**514.133**	25 IP
1244804	**PCLNL3232P16**	32	32	40,0	170	36,0	CN..160612	**512.117**	**513.025**	**515.022**	**511.025**	**514.125**	15 IP
1244805	**PCLNL3232P19**	32	32	40,0	170	36,0	CN..190612	**512.123**	**513.033**	**515.022**	**511.033**	**514.133**	25 IP
1192377	**PCLNL4040S19**	40	40	50,0	250	36,0	CN..190612	**512.123**	**513.033**	**515.022**	**511.033**	**514.133**	25 IP

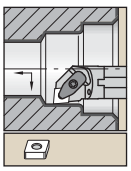




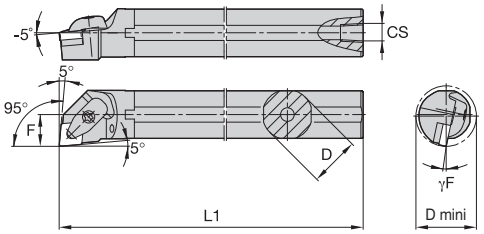
PCSN 45°

Réf. commande	Réf. catalogue	H	B	F	L1	LH	FA	L1A	plaquette	sous-plaquette	goupille de sous-plaquette	poinçon	levier	vis de levier	Torx Plus
à droite															
1244656	**PCSNR2020K12**	20	20	25,0	125	26,0	8,3	8,5	CN..120408	**512.112**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
1244818	**PCSNR2525M12**	25	25	32,0	150	28,0	8,3	8,5	CN..120408	**512.112**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
1244657	**PCSNR3225P12**	32	25	32,0	170	29,0	8,3	8,5	CN..120408	**512.112**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
1244819	**PCSNR3232P19**	32	32	40,0	170	37,5	12,5	12,7	CN..190612	**512.123**	**513.033**	**515.022**	**511.033**	**514.133**	25 IP
à gauche															
1244654	**PCSNL2020K12**	20	20	25,0	125	26,0	8,3	8,5	CN..120408	**512.112**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
1244655	**PCSNL2525M12**	25	25	32,0	150	28,0	8,3	8,5	CN..120408	**512.112**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
1284109	**PCSNL3225P12**	32	25	32,0	170	29,0	8,3	8,5	CN..120408	**512.112**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
1244817	**PCSNL3232P19**	32	32	40,0	170	37,5	12,5	12,7	CN..190612	**512.123**	**513.033**	**515.022**	**511.033**	**514.133**	25 IP

Barres d'alésage Kenclamp™

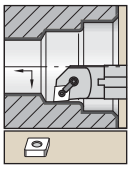


Corps acier avec arrosage interne.

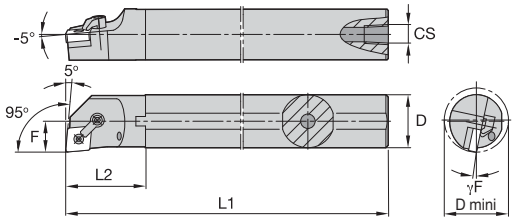


A-DCLN-KC 95°

Réf. commande	Réf. catalogue	D	D mini	F	L1	CS	γF°	plaquette	sous-plaquette	vis de sous-plaquette	Torx Plus	ensemble bride	goupille fendue	Torx Plus
à droite														
2441867	**A25RDCLNR12KC04**	25	32,0	17,0	200	1/4-18 NPT	-12.0	CN.120408	**–**	**–**	15 IP	**CM234R ASSY**	**SSP025016M**	15 IP
2441931	**A32SDCLNR12KC04**	32	40,0	22,0	250	1/4-18 NPT	-12.0	CN.120408	**ICSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	**SSP025016M**	15 IP
2441933	**A40TDCLNR12KC04**	40	50,0	27,0	300	1/4-18 NPT	-9.0	CN..120408	**ICSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	**SSP025016M**	15 IP
à gauche														
2441930	**A25RDCLNL12KC04**	25	32,0	17,0	200	1/4-18 NPT	-12.0	CN.120408	**–**	**–**	15 IP	**CM234R ASSY**	**SSP025016M**	15 IP
2441932	**A32SDCLNL12KC04**	32	40,0	22,0	250	1/4-18 NPT	-12.0	CN.120408	**ICSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	**SSP025016M**	15 IP
2441934	**A40TDCLNL12KC04**	40	50,0	27,0	300	1/4-18 NPT	-9.0	CN.120408	**ICSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	**SSP025016M**	15 IP
2441938	**A40TDCLNL16KC06**	40	50,0	27,0	300	1/4-18 NPT	-12.0	CN..160612	**ICSN533**	**KMSP515IP**	15 IP	**CM209R ASSY**	**SSP025018M**	15 IP

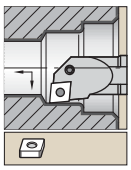


Corps acier avec arrosage interne.

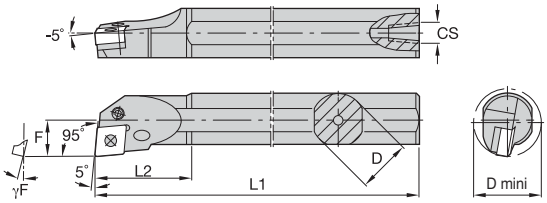


A-MCLN 95°

Réf. commande	Réf. catalogue	D	D mini	F	L1	L2	CS	γF°	plaquette	sous-plaquette	goupille d'arrêt	six pans	bride	vis de serrage	six pans
à droite															
1098767	**A25RMCLNR09**	25	32,0	17,0	200	40,0	1/4-18 NPT	-12.0	CN..090308	**–**	**KLM33**	2 mm	**CKM6**	**STCM5**	2.5 mm
1098088	**A25RMCLNR12**	25	32,0	17,0	200	33,0	1/4-18 NPT	-12.0	CN..120408	**–**	**KLM43**	2 mm	**CKM21**	**STCM11**	3 mm
1098090	**A32SMCLNR12**	32	40,0	22,0	250	–	1/4-18 NPT	-12.0	CN..120408	**ICSN432**	**KLM46**	2.5 mm	**CKM21**	**STCM20**	3 mm
1098092	**A40TMCLNR12**	40	50,0	27,0	300	–	1/4-18 NPT	-12.0	CN..120408	**ICSN432**	**KLM46**	2.5 mm	**CKM21**	**STCM20**	3 mm
1098096	**A40TMCLNR16**	40	50,0	27,0	300	–	1/4-18 NPT	-11.0	CN..160612	**ICSN533**	**KLM58**	3 mm	**CKM21**	**STCM20**	3 mm
1098094	**A50UMCLNR12**	50	63,0	35,0	350	–	1/4-18 NPT	-12.0	CN..120408	**ICSN432**	**KLM46**	2.5 mm	**CKM21**	**STCM20**	3 mm
1098098	**A50UMCLNR16**	50	63,0	35,0	350	–	1/4-18 NPT	-12.0	CN..160608	**ICSN533**	**KLM58**	3 mm	**CKM21**	**STCM20**	3 mm
1098100	**A50UMCLNR19**	50	63,0	35,0	350	–	1/4-18 NPT	-12.0	CN..190608	**ICSN633**	**KLM68**	4 mm	**CKM12**	**STCM4**	4 mm
à gauche															
1098089	**A25RMCLNL12**	25	32,0	17,0	200	33,0	1/4-18 NPT	-12.0	CN..120408	**–**	**KLM43**	2 mm	**CKM21**	**STCM11**	3 mm
1098091	**A32SMCLNL12**	32	40,0	22,0	250	–	1/4-18 NPT	-12.0	CN..120408	**ICSN432**	**KLM46**	2.5 mm	**CKM21**	**STCM20**	3 mm
1098093	**A40TMCLNL12**	40	50,0	27,0	300	–	1/4-18 NPT	-12.0	CN..120408	**ICSN432**	**KLM46**	2.5 mm	**CKM21**	**STCM20**	3 mm
1098097	**A40TMCLNL16**	40	50,0	27,0	300	–	1/4-18 NPT	-11.0	CN..160608	**ICSN533**	**KLM58**	3 mm	**CKM21**	**STCM20**	3 mm
1098095	**A50UMCLNL12**	50	63,0	35,0	350	–	1/4-18 NPT	-7.0	CN..120408	**ICSN432**	**KLM46**	2.5 mm	**CKM21**	**STCM20**	3 mm
1098099	**A50UMCLNL16**	50	63,0	35,0	350	–	1/4-18 NPT	-12.0	CN..160608	**ICSN533**	**KLM58**	3 mm	**CKM21**	**STCM20**	3 mm
1098101	**A50UMCLNL19**	50	63,0	35,0	350	–	1/4-18 NPT	-12.0	CN..190608	**ICSN633**	**KLM68**	4 mm	**CKM12**	**STCM4**	4 mm



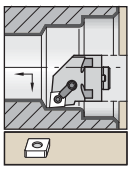
Queue acier avec arrosages internes.



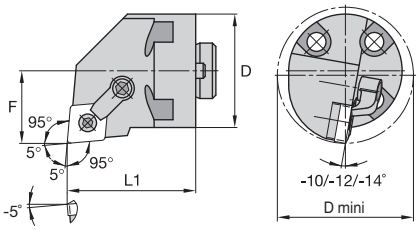
A-PCLN 95°

Réf. commande	Réf. catalogue	D	D mini	F	L1	L2	CS	γF°	plaquette	sous-plaquette	goupille de sous-plaquette	pion	levier	vis de levier	Torx Plus
à droite															
2447150	**A25TPCLNR12**	25	32,0	17,0	300	40	1/4-18 NPT	-12.0	CN..120408	–	–	–	**511.022**	**514.122**	10 IP
2447152	**A32UPCLNR12**	32	40,0	22,0	350	50	1/4-18 NPT	-10.0	CN..120408	**512.112**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
2447476	**A32UPCLNR16**	32	50,0	22,0	350	50	1/4-18 NPT	-10.0	CN..160612	**512.117**	**513.025**	**515.022**	**511.025**	**514.125**	15 IP
2447533	**A40VPCLNR12**	40	50,0	27,0	400	55	1/4-18 NPT	-10.0	CN..120408	**512.112**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
2447478	**A40VPCLNR16**	40	50,0	27,0	400	55	1/4-18 NPT	-11.0	CN..160612	**512.117**	**513.025**	**515.022**	**511.025**	**514.125**	15 IP
à gauche															
2447151	**A25TPCLNL12**	25	32,0	17,0	300	40	1/4-18 NPT	-12.0	CN..120408	–	–	–	**511.022**	**514.122**	10 IP
2447473	**A32UPCLNL12**	32	40,0	22,0	350	50	1/4-18 NPT	-10.0	CN..120408	**512.112**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
2447534	**A40VPCLNL12**	40	50,0	27,0	400	55	1/4-18 NPT	-10.0	CN..120408	**512.112**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
2447479	**A40VPCLNL16**	40	50,0	27,0	400	55	1/4-18 NPT	-11.0	CN..160612	**512.117**	**513.025**	**515.022**	**511.025**	**514.125**	15 IP

Têtes d'alésage Kenloc™

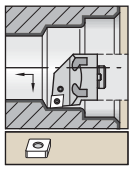


Avec arrosage interne.

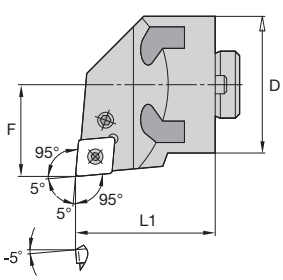


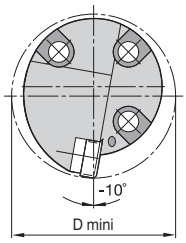
H-MCLN 95°

Réf. commande	Réf. catalogue	D	D mini	F	L1	plaquette	sous-plaquette	goupille d'arrêt	six pans	bride	vis de serrage	six pans
à droite												
3612156	**H32MCLNR12**	32	40,0	22,0	41	CN..120408	**ICSN432**	**KLM46**	2.5 mm	**CKM21**	**STCM20**	3 mm
3612178	**H50MCLNR12**	50	63,0	35,0	41	CN..120408	**ICSN432**	**KLM46**	2.5 mm	**CKM20**	**STCM20**	3 mm
1099102	**H50MCLNR19**	50	63,0	35,0	41	CN..190612	**ICSN633**	**KLM68**	4 mm	**CKM12**	**STCM4**	4 mm



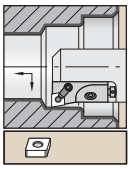
Avec arrosage interne.

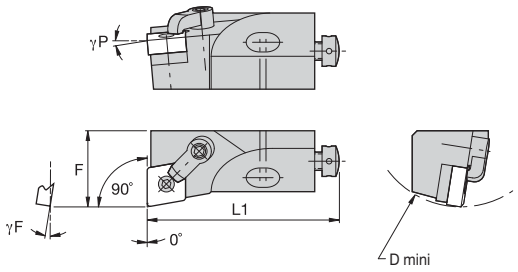




H-PCLN 95°

Réf. commande	Réf. catalogue	D	D mini	F	L1	plaquette	sous-plaquette	goupille de sous-plaquette	levier	poinçon	vis de levier	six pans
à droite												
1861493	**H32PCLNR12**	32	40,0	22,0	41	CN..120408	**512.112**	**513.023**	**514.123**	**515.018**	**514.123**	15 IP
1861500	**H40PCLNR12**	40	50,0	27,0	41	CN..120408	**512.112**	**513.023**	**514.123**	**515.018**	**514.123**	15 IP
1861517	**H50PCLNR12**	50	63,0	35,0	41	CN..120408	**512.112**	**513.023**	**514.123**	**515.018**	**514.123**	15 IP
à gauche												
1861501	**H40PCLNL12**	40	50,0	27,0	41	CN..120408	**512.112**	**513.023**	**514.123**	**515.018**	**514.123**	15 IP
1861518	**H50PCLNL12**	50	63,0	35,0	41	CN..120408	**512.112**	**513.023**	**514.123**	**515.018**	**514.123**	15 IP

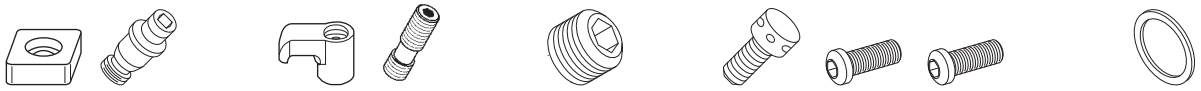




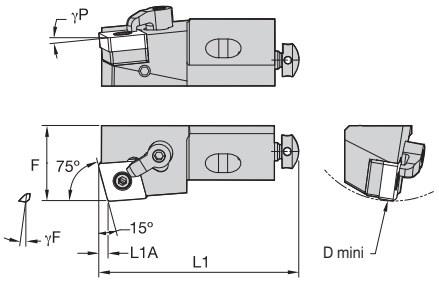
MCFN 90°

Réf. commande	Réf. catalogue	D mini	F	L1	γF°	γP°	plaquette
à droite							
3331146	**MCFNR10CA09**	40	14,0	50	-9.0	-9.0	CN..090308/CN..322
3346236	**MCFNR12CA12**	50	20,0	55	-9.0	-5.0	CN..120408/CN..432
2074433	**MCFNR16CA12**	60	25,0	63	-9.0	-5.0	CN..120408/CN..432
3330195	**MCFNR20CA12**	70	25,0	70	-9.0	-5.0	CN..120408\CN..432
à gauche							
3331145	**MCFNL10CA09**	40	14,0	50	-9.0	-9.0	CN..090308/CN..322
1906272	**MCFNL12CA12**	50	20,0	55	-9.0	-5.0	CN..120408/CN..432

Pièces détachées



D mini	sous-plaquette	goupille d'arrêt	six pans	bride	vis de serrage	six pans	vis de réglage radial	six pans	vis de réglage axial	vis d'assem-blage	vis d'assem-blage	six pans	rondelle
40	**–**	**KLM33**	2 mm	**CKM36**	**STCM38**	2 mm	**KUAM28**	2 mm	**KUAM30**	**191.405**	**–**	4 mm	**CSWM 060 050**
50	**–**	**KLM43**	2 mm	**CKM34**	**STCM38**	2 mm	**KUAM22**	2 mm	**KUAM31**	**–**	**191.406**	4 mm	**CSWM 060 050**
60	**ICSN432**	**KLM46S**	2.5 mm	**CKM34**	**STCM9**	2.5 mm	**KUAM25**	2.5 mm	**KUAM32**	**–**	**191.407**	5 mm	**CSWM 080 050**
70	**ICSN432**	**KLM46**	2.5 mm	**CKM34**	**STCM9**	2.5 mm	**KUAM25**	2.5 mm	**KUAM32**	**–**	**191.407**	5 mm	**CSWM 080 050**

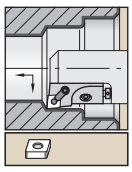


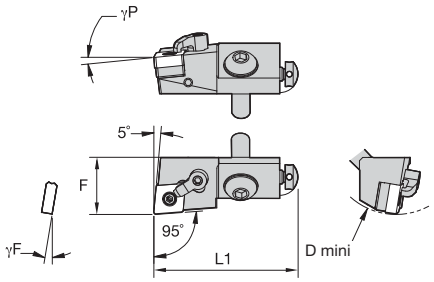
MCKN 75°

Réf. commande	Réf. catalogue	D mini	F	L1	L1A	γF°	γP°	plaquette
à droite								
3346238	**MCKNR12CA12**	50	20,0	55	3	-9.0	-5.0	CN..120408/CN..432
3330222	**MCKNR16CA12**	60	25,0	63	3	-9.0	-5.0	CN..120408/CN..432
à gauche								
3346237	**MCKNL12CA12**	50	20,0	55	3	-9.0	-5.0	CN..120408/CN..432

Pièces détachées

D mini	sous-plaquette	goupille d'arrêt	six pans	bride	vis de serrage	six pans	vis de réglage radial	six pans	vis de réglage axial	vis d'assem-blage	six pans	rondelle
50	–	**KLM43**	2 mm	**CKM34**	**STCM38**	2 mm	**KUAM22**	2 mm	**KUAM31**	**191.406**	4 mm	**CSWM 060 050**
60	**ICSN432**	**KLM46S**	2.5 mm	**CKM34**	**STCM9**	2.5 mm	**KUAM25**	2.5 mm	**KUAM32**	**191.407**	5 mm	**CSWM 080 050**





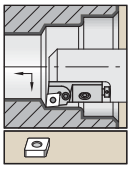
MCLN 95°

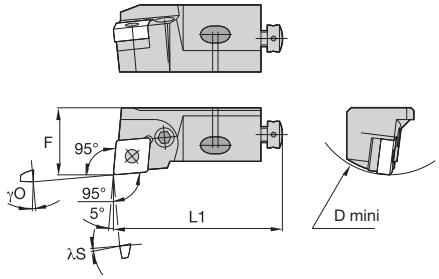
Réf. commande	Réf. catalogue	D mini	F	L1	γF°	γP°	plaquette
à droite							
1100493	**MCLNR12CA12**	50	20,0	55	-9.0	-5.0	CN..120408/CN..432
1282100	**MCLNR16CA12**	60	25,0	63	-9.0	-5.0	CN..120408/CN..432
3330197	**MCLNR20CA12**	70	25,0	70	-9.0	-5.0	CN..120408/CN..432
3332803	**MCLNR25CA12**	100	32,0	100	-9.0	-5.0	CN..120408/CN..432
3332804	**MCLNR25CA16**	100	32,0	100	-9.0	-5.0	CN..160612/CN..543
3332805	**MCLNR25CA19**	100	32,0	100	-9.0	-5.0	CN..190612/CN..643
à gauche							
2077947	**MCLNL12CA12**	50	20,0	55	-9.0	-5.0	CN..120408/CN..432
3330273	**MCLNL16CA12**	60	25,0	63	-9.0	-5.0	CN..120408/CN..432
3330196	**MCLNL20CA12**	70	25,0	70	-9.0	-5.0	CN..120408/CN..432
3332362	**MCLNL25CA19**	100	32,0	100	-9.0	-5.0	CN..190612/CN..643

REMARQUE : Choisir les pièces détachées en fonction de D mini et de la dimension de plaquette sélectionnée.

Pièces détachées

D min	sous-plaquette	goupille d'arrêt	six pans	bride	vis de serrage	six pans	vis de réglage radial	six pans	vis de réglage axial	vis d'assem-blage	vis d'assem-blage	six pans	rondelle
50	**–**	**KLM43**	2 mm	**CKM34**	**STCM38**	2 mm	**KUAM22**	2 mm	**KUAM31**	**191.406**	**–**	4 mm	**CSWM 060 050**
60	**ICSN432**	**KLM46S**	2.5 mm	**CKM34**	**STCM9**	2.5 mm	**KUAM25**	2.5 mm	**KUAM32**	**191.407**	**–**	5 mm	**CSWM 080 050**
70	**ICSN432**	**KLM46**	2.5 mm	**CKM34**	**STCM9**	2.5 mm	**KUAM25**	2.5 mm	**KUAM32**	**191.407**	**–**	5 mm	**CSWM 080 050**
100	**ICSN633**	**KLM68**	4 mm	**CKM35**	**STCM8**	4 mm	**KUAM27**	4 mm	**KUAM32**	**–**	**MS364**	8 mm	**CSWM 100 080**
100	**ICSN432**	**KLM46**	2.5 mm	**CKM37**	**STCM40**	2.5 mm	**KUAM25**	2.5 mm	**KUAM32**	**–**	**MS364**	8 mm	**CSWM 100 080**
100	**ICSN533**	**KLM58**	3 mm	**CKM41**	**STCM20**	3 mm	**KUAM26**	3 mm	**KUAM32**	**–**	**MS364**	8 mm	**CSWM 100 080**
100	**ICSN633**	**KLM68**	4 mm	**CKM35**	**STCM8**	4 mm	**KUAM27**	4 mm	**KUAM32**	**–**	**MS364**	8 mm	**CSWM 100 080**





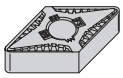
PCLN 95°

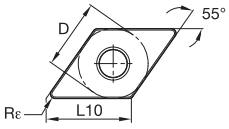
Réf. commande	Réf. catalogue	D mini	F	L1	λS°	γO°	plaquette
à droite							
1244444	**PCLNR12CA-12**	50	20,0	55	-6.0	-9.0	CN..120408/CN..432
1244496	**PCLNR16CA-12**	60	25,0	63	-6.0	-7.0	CN..120408/CN..432
à gauche							
1244443	**PCLNL16CA-12**	60	25,0	63	-6.0	-7.0	CN..120408/CN..432

Pièces détachées

D min	sous-plaquette	goupille de sous-plaquette	levier	vis de levier	dimension de clé - vis d'attaque	vis de réglage radial	six pans	vis de réglage axial	vis d'assem-blage	six pans	rondelle
50	**–**	**–**	**511.022**	**514.122**	10 IP	**KUAM28**	2 mm	**KUAM31**	**191.406**	4 mm	**CSWM 060 050**
60	**512.112**	**513.023**	**511.023**	**514.123**	15 IP	**KUAM23**	2.5 mm	**KUAM32**	**191.407**	5 mm	**CSWM 080 050**

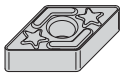
● premier choix
○ choix alternatif

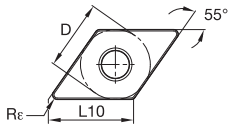




DNGG-FS

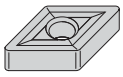
Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
				P ●	●	●	●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	●	●	●	●	●	●	●		●
				M								○	○							●	●	●	●	●	●		●	●	●	●	●	●		●
				K ○	○	○	○	○	○					●	●	●	●	●	●							●	●	●	●	●	●	●		●
				N																							●	●	●	●	●	●	●	
				S																							●	●	●	●	●	●		
				H																														
DNGG110402FS	9,53	11,63	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–
DNGG110404FS	9,53	11,63	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–
DNGG110408FS	9,53	11,63	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–
DNGG150401FS	12,70	15,50	0,1	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–
DNGG150402FS	12,70	15,50	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–
DNGG150404FS	12,70	15,50	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	●	–	–
DNGG150604FS	12,70	15,50	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–
DNGG150408FS	12,70	15,50	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	–	–	–
DNGG150608FS	12,70	15,50	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–
DNGG150412FS	12,70	15,50	1,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–

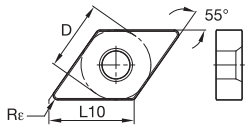




DNGG-LF

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
DNGG150402LF	12,70	15,50	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–
DNGG150404LF	12,70	15,50	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–
DNGG150408LF	12,70	15,50	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–

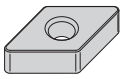


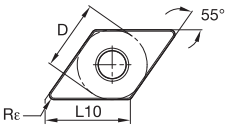


DNGP

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
DNGP150401	12,70	15,50	0,1	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–
DNGP150402	12,70	15,50	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	●	–
DNGP150404	12,70	15,50	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	●	–	●	–
DNGP150604	12,70	15,50	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–	●	–
DNGP150408	12,70	15,50	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	●	–	●	–
DNGP150608	12,70	15,50	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–

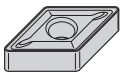
● premier choix
○ choix alternatif

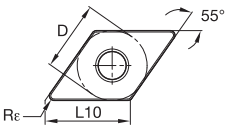




DNMA

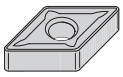
Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
DNMA110408	9,53	11,63	0,8	–	–	–	–	–	–	–	–	–	–	–	●	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
DNMA150408	12,70	15,50	0,8	–	–	–	–	–	–	–	–	–	–	–	●	–	●	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
DNMA150608	12,70	15,50	0,8	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
DNMA150412	12,70	15,50	1,2	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
DNMA150612	12,70	15,50	1,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
DNMA150416	12,70	15,50	1,6	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

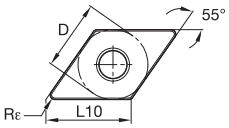




DNMG

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
DNMG150408B	12,70	15,50	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–

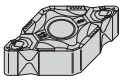


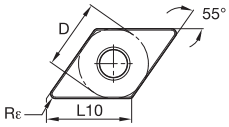


DNMG-33

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
DNMG11040433	9,53	11,63	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●
DNMG11040833	9,53	11,63	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●
DNMG15060433	12,70	15,50	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●
DNMG15060833	12,70	15,50	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●

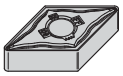
● premier choix
○ choix alternatif

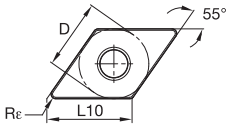




DNMG-CT

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
DNMG110412CT	9,53	11,62	1,2	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
DNMG110408CT	9,53	11,63	0,8	–	●	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
DNMG150604CT	12,70	15,50	0,3	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
DNMG150404CT	12,70	15,50	0,4	–	–	–	●	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–
DNMG150408CT	12,70	15,50	0,8	–	–	●	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–
DNMG150608CT	12,70	15,50	0,8	–	–	●	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
DNMG150412CT	12,70	15,50	1,2	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–
DNMG150612CT	12,70	15,50	1,2	●	●	●	●	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–

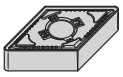


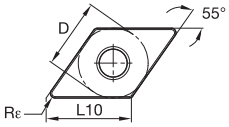


DNMG-FF

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
DNMG110404FF	9,53	11,63	0,4	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	●
DNMG110408FF	9,53	11,63	0,8	●	●	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	●
DNMG150404FF	12,70	15,50	0,4	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	●	–	●	–	–	●
DNMG150604FF	12,70	15,50	0,4	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	●
DNMG150408FF	12,70	15,50	0,8	–	●	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	●
DNMG150608FF	12,70	15,50	0,8	–	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	●

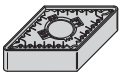
● premier choix
○ choix alternatif

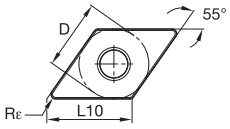




DNMG-FN

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
DNMG110404FN	9,53	11,63	0,4	–	●	●	●	●	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●
DNMG110408FN	9,53	11,63	0,8	–	●	●	●	●	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●
DNMG110412FN	9,53	11,63	1,2	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
DNMG150404FN	12,70	15,50	0,4	–	●	●	●	●	●	–	–	–	–	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●
DNMG150604FN	12,70	15,50	0,4	–	●	●	●	●	●	–	–	–	–	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●
DNMG150408FN	12,70	15,50	0,8	–	●	●	●	●	●	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	●
DNMG150608FN	12,70	15,50	0,8	–	●	●	●	●	●	–	–	–	–	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●
DNMG150412FN	12,70	15,50	1,2	–	●	●	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●
DNMG150612FN	12,70	15,50	1,2	–	●	●	●	–	●	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●

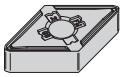


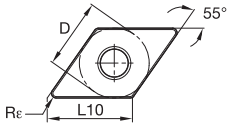


DNMG-FP

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
DNMG110404FP	9,53	11,63	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	–	●	–	–	●	–	●	–	–	–
DNMG110408FP	9,53	11,63	0,8	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	●	–	–	●	–	●	–	–	●
DNMG150404FP	12,70	15,50	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	●	–	●	–	–	●
DNMG150604FP	12,70	15,50	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	●	–	●	–	–	–
DNMG150408FP	12,70	15,50	0,8	–	–	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	●	–	●	–	–	●
DNMG150608FP	12,70	15,50	0,8	–	–	●	●	●	●	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	●	–	●	–	–	–
DNMG150412FP	12,70	15,50	1,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–
DNMG150612FP	12,70	15,50	1,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	●

● premier choix
○ choix alternatif

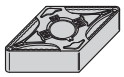


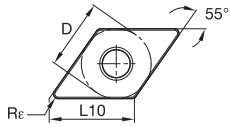


DNMG-FW

P		●	●	●	●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	●	●	●	●	●	●	●		●
M										○	○							●	●	●	●	●	●		●	●	●	●	●	●		●
K		○	○	○	○	○	○					●	●	●	●	●	●							●	●	●	●	●	●	●		●
N																									●	●	●	●	●	●	●	
S																									●	●	●	●	●	●		
H																																

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
DNMG110404FW	9,53	11,63	0,4	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	●
DNMG110408FW	9,53	11,63	0,8	–	●	●	●	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	●
DNMG150404FW	12,70	15,50	0,4	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	●
DNMG150408FW	12,70	15,50	0,4	–	●	●	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	●
DNMG150604FW	12,70	15,50	0,4	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–
DNMG150608FW	12,70	15,50	0,4	–	●	●	●	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–

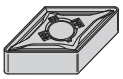


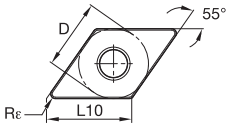


DNMG-MN

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
DNMG110404MN	9,53	11,63	0,4	–	●	●	–	●	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
DNMG110408MN	9,53	11,63	0,8	–	●	●	●	●	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
DNMG110412MN	9,53	11,63	1,2	–	–	–	●	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
DNMG150404MN	12,70	15,50	0,4	–	–	●	●	●	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
DNMG150604MN	12,70	15,50	0,4	–	–	●	●	●	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
DNMG150408MN	12,70	15,50	0,8	●	–	●	●	●	●	●	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–
DNMG150608MN	12,70	15,50	0,8	●	–	●	●	●	●	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
DNMG150412MN	12,70	15,50	1,2	–	●	●	–	●	●	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
DNMG150612MN	12,70	15,50	1,2	–	–	●	●	●	●	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
DNMG150616MN	12,70	15,50	1,6	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
DNMG190612MN	15,88	19,38	1,2	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

● premier choix
○ choix alternatif

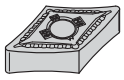


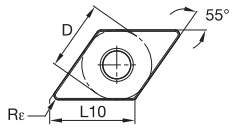


DNMG-MP

P		●	●	●	●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	●	●	●	●	●	●	●		●
M										○	○							●	●	●	●	●	●		●	●	●	●	●	●		●
K		○	○	○	○	○	○					●	●	●	●	●	●								●	●	●	●	●	●		●
N																									●	●	●	●	●	●	●	
S																									●	●	●	●	●	●		
H																																

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
DNMG110408MP	9,53	11,63	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	–	–	–	–	–	●	–	●	–	–	–
DNMG110412MP	9,53	11,63	1,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–
DNMG150404MP	12,70	15,50	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	●	–	●	–	–	–	●	–	●	–	–	–
DNMG150604MP	12,70	15,50	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	●	–	●	–	–	–	●	–	●	–	–	–
DNMG150408MP	12,70	15,50	0,8	–	–	–	●	–	●	–	–	–	–	–	–	–	–	–	–	●	–	●	●	–	●	–	–	–	●	–	●	–	–	–
DNMG150608MP	12,70	15,50	0,8	–	–	–	●	–	●	–	–	–	–	–	–	–	–	–	–	●	●	●	●	–	●	–	–	–	●	●	●	–	–	–
DNMG150412MP	12,70	15,50	1,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	●	–	●	–	–	–
DNMG150612MP	12,70	15,50	1,2	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	–	–	–	●	●	●	–	–	–





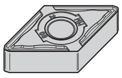
DNMG-MS

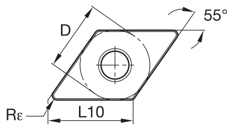
Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
DNMG110408MS	9,53	11,63	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	●	–	–
DNMG150401MS	12,70	15,50	0,1	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–
DNMG150402MS	12,70	15,50	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	–	–	–
DNMG150404MS	12,70	15,50	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	●	●	●	–	–
DNMG150604MS	12,70	15,50	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	●	●	●	–	–
DNMG150408MS	12,70	15,50	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	●	●	●	–	–
DNMG150608MS	12,70	15,50	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	●	●	●	–	–
DNMG150412MS	12,70	15,50	1,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	–	–	–
DNMG150612MS	12,70	15,50	1,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	●	–	–

Tournage ISO

● premier choix
○ choix alternatif

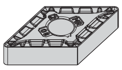
	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
P	●	●	●	●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	●	●	●	●	●	●	●		●
M									○	○							●	●	●	●	●	●		●	●	●	●	●	●		●
K	○	○	○	○	○	○					●	●	●	●	●	●							●	●	●	●	●	●	●		●
N																								●	●	●	●	●	●	●	
S																								●	●	●	●	●	●		
H																															

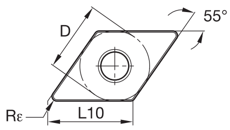




DNMG-MW

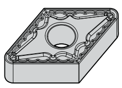
Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
DNMG150408MW	12,70	15,50	0,4	–	●	●	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
DNMG150608MW	12,70	15,50	0,4	–	●	●	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–
DNMG150412MW	12,70	15,50	0,8	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
DNMG150612MW	12,70	15,50	0,8	–	●	●	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

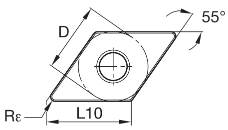




DNMG-MR

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
DNMG110408MR	9,53	11,63	0,8	–	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
DNMG150408MR	12,70	15,50	0,8	–	–	●	–	●	–	●	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	●	–	–	●	–	–	–	–	–
DNMG150608MR	12,70	15,50	0,8	–	–	●	–	●	–	–	–	–	–	–	–	●	–	–	–	●	–	●	●	–	–	–	–	–	●	–	–	–	–	–
DNMG150412MR	12,70	15,50	1,2	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–
DNMG150612MR	12,70	15,50	1,2	–	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
DNMG150616MR	12,70	15,50	1,6	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

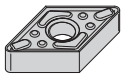


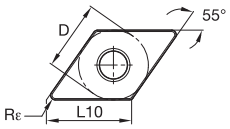


DNMG-MG

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
DNMG150612MG	12,70	15,50	1,2	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
DNMG150616MG	12,70	15,50	1,6	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

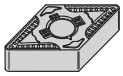
● premier choix
○ choix alternatif

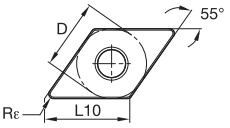




DNMG-P

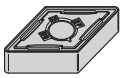
Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
P				●	●	●	●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	●	●	●	●	●	●	●	●	●
M												○	○							●	●	●	●	●	●		●	●	●	●	●	●		●
K				○	○	○	○	○	○					●	●	●	●	●	●							●	●	●	●	●	●	●		●
N																											●	●	●	●	●	●	●	
S																											●	●	●	●	●	●		
H																																		
DNMG150404P	12,70	15,50	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–
DNMG150408P	12,70	15,50	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–
DNMG150608P	12,70	15,50	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–

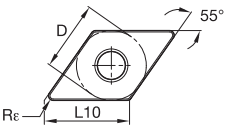




DNMG-RN

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
DNMG150408RN	12,70	15,50	0,8	–	–	●	●	●	●	●	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
DNMG150608RN	12,70	15,50	0,8	–	●	●	●	●	●	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
DNMG150412RN	12,70	15,50	1,2	–	–	●	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–
DNMG150612RN	12,70	15,50	1,2	–	●	●	●	●	●	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–
DNMG150416RN	12,70	15,50	1,6	–	–	–	–	–	●	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
DNMG150616RN	12,70	15,50	1,6	–	–	–	●	●	●	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
DNMG190608RN	15,88	19,38	0,8	–	–	●	–	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
DNMG190612RN	15,88	19,38	1,2	–	–	●	–	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

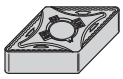


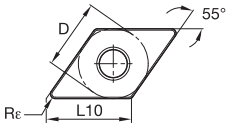


DNMG-RP

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
DNMG110408RP	9,53	11,63	0,8	–	–	–	●	●	–	–	–	–	–	–	–	–	–	●	–	–	●	–	–	–	–	–	–	–	●	●	●	–	–	–
DNMG110412RP	9,53	11,63	1,2	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
DNMG150408RP	12,70	15,50	0,8	–	–	●	●	●	●	–	–	–	–	–	●	–	–	●	●	–	●	●	●	–	●	–	–	–	●	●	●	●	–	–
DNMG150608RP	12,70	15,50	0,8	–	●	●	●	●	●	–	●	–	–	–	–	●	–	–	●	–	●	●	●	–	–	–	–	–	●	●	●	●	–	–
DNMG150412RP	12,70	15,50	1,2	–	–	●	–	●	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	●	●	–	–	–	–
DNMG150612RP	12,70	15,50	1,2	–	–	●	●	●	●	–	–	–	–	–	●	–	●	●	●	–	–	–	●	●	–	–	–	–	●	●	–	–	–	–
DNMG150416RP	12,70	15,50	1,6	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–
DNMG150616RP	12,70	15,50	1,6	–	–	●	●	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–

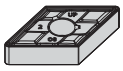
● premier choix
○ choix alternatif

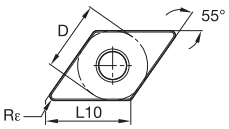




DNMG-UN

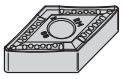
Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
				P ●	●	●	●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	●	●	●	●	●	●	●		●
				M								○	○							●	●	●	●	●	●		●	●	●	●	●	●		●
				K ○	○	○	○	○	○					●	●	●	●	●	●							●	●	●	●	●	●	●		●
				N																							●	●	●	●	●	●	●	
				S																							●	●	●	●	●	●		
				H																														
DNMG110408UN	9,53	11,63	0,8	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–
DNMG110412UN	9,53	11,63	1,2	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–
DNMG150408UN	12,70	15,50	0,8	–	–	–	–	–	–	–	–	–	–	–	●	●	●	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–
DNMG150608UN	12,70	15,50	0,8	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–
DNMG150412UN	12,70	15,50	1,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
DNMG150612UN	12,70	15,50	1,2	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–
DNMG150416UN	12,70	15,50	1,6	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–
DNMG150616UN	12,70	15,50	1,6	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–

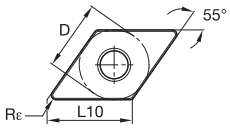




DNMG-UP

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
DNMG110408UP	9,53	11,63	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–
DNMG150404UP	12,70	15,50	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–	–	–	●	–	–	–	–	–
DNMG150604UP	12,70	15,50	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–
DNMG150408UP	12,70	15,50	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	–	●	–	–	–	●	–	●	–	–	–
DNMG150608UP	12,70	15,50	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	–	–	–	●	–	●	–	–	–

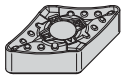


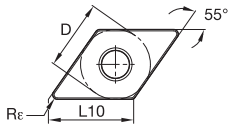


DNMM-RM

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
DNMM150408RM	12,70	15,50	0,8	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
DNMM150608RM	12,70	15,50	0,8	–	–	–	●	●	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
DNMM150412RM	12,70	15,50	1,2	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
DNMM150612RM	12,70	15,50	1,2	–	–	–	●	●	●	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
DNMM150616RM	12,70	15,50	1,6	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

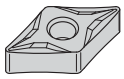
● premier choix
○ choix alternatif

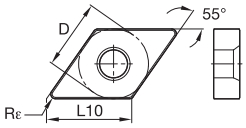




DNMM-RP

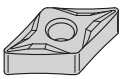
Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
P				●	●	●	●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	●	●	●	●	●	●	●		●
M												○	○							●	●	●	●	●	●		●	●	●	●	●	●		●
K				○	○	○	○	○	○					●	●	●	●	●	●							●	●	●	●	●	●	●		●
N																											●	●	●	●	●	●	●	
S																											●	●	●	●	●	●		
H																																		
DNMM150608RP	12,70	15,50	0,8	–	–	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
DNMM150612RP	12,70	15,50	1,2	–	–	●	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
DNMM150616RP	12,70	15,50	1,6	–	–	●	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

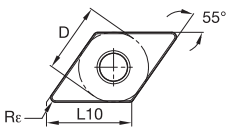




DNMP

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
DNMP150404	12,70	15,50	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–
DNMP150408	12,70	15,50	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–
DNMP150412	12,70	15,50	1,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–

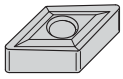


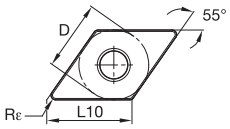


DNMP-K

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
DNMP110408K	9,53	11,63	0,8	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
DNMP150404K	12,70	15,50	0,4	–	–	–	–	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
DNMP150604K	12,70	15,50	0,4	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
DNMP150408K	12,70	15,50	0,8	–	–	●	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
DNMP150608K	12,70	15,50	0,8	–	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
DNMP150412K	12,70	15,50	1,2	–	–	●	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

● premier choix
○ choix alternatif





DNMS

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
P				●	●	●	●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	●	●	●	●	●	●	●		●
M												○	○							●	●	●	●	●	●		●	●	●	●	●	●		●
K				○	○	○	○	○	○					●	●	●	●	●	●							●	●	●	●	●	●	●		●
N																											●	●	●	●	●	●	●	
S																											●	●	●	●	●	●		
H																																		
DNMS150408	12,70	15,50	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	●	–

Applications sur Mobile

L'application mobile Kennametal permet d'accéder facilement aux informations sur les produits et les calculateurs sur les appareils iPhone® et Android™. Nous avons mis en évidence Quelques-unes des caractéristiques clés ...

Il y a une application pour ça.

VITESSES & AVANCES

Affiche les informations sur les vitesses et les avances en fonction des matériaux usinés.

PRODUIT DISPONIBILITE

Vérifie la disponibilité mondiale des produits. Affiche les quantités disponibles en fournissant votre identifiant de connexion.

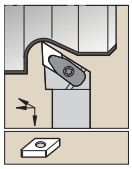
CALCULATEURS

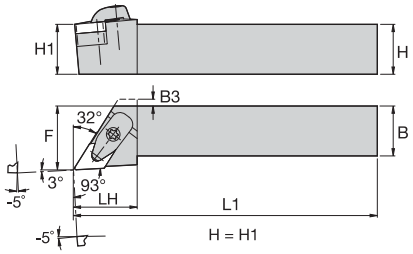
Utilise nos calculateurs pour les paramètres d'usinage en fraisage et perçage.

En scannant simplement le code barres sur la boite de plaquette, vous pouvez trouver les meilleures performances les conditions de coupe pour la durée de vie de l'outil, le temps de d'usinage et le contrôle des copeaux.

REMARQUE : L'application est actuellement disponible uniquement dans la version anglaise. Nous avons l'intention de traduire l'application dans différentes langues avec les versions futures.

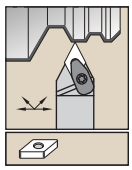
Google play
Available on the App Store

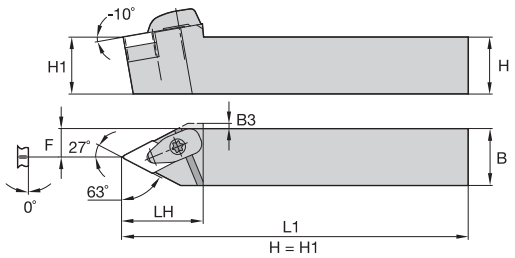




DDJN-KC 93°

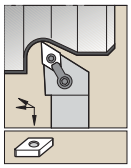
Réf. commande	Réf. catalogue	H	B	F	L1	LH	B3	plaquette	sous-plaquette	vis de sous-plaquette	Torx Plus	ensemble bride	Torx Plus	goupille fendue	pion d'arrêt en option
à droite															
2273105	**DDJNR2020K11KC04**	20	20	25,0	125	30,0	2,0	DN..110408	**IDSN322**	**KMSP315IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM34L9IP**
1875197	**DDJNR2020K15KC06**	20	20	25,0	125	32,0	4,0	DN..150608	**IDSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**
2273106	**DDJNR2525M11KC04**	25	25	32,0	150	30,0	—	DN..110408	**IDSN322**	**KMSP315IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM34L9IP**
1875191	**DDJNR2525M15KC06**	25	25	32,0	150	32,0	—	DN..150608	**IDSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**
1875208	**DDJNR3225P15KC06**	32	25	32,0	170	32,0	—	DN..150608	**IDSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**
1875227	**DDJNR3232P15KC06**	32	32	40,0	170	32,0	—	DN..150608	**IDSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**
à gauche															
2273107	**DDJNL2020K11KC04**	20	20	25,0	125	30,0	2,0	DN..110408	**IDSN322**	**KMSP315IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM34L9IP**
1875198	**DDJNL2020K15KC06**	20	20	25,0	125	32,0	4,0	DN..150608	**IDSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**
2273108	**DDJNL2525M11KC04**	25	25	32,0	150	30,0	—	DN..110408	**IDSN322**	**KMSP315IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM34L9IP**
1875192	**DDJNL2525M15KC06**	25	25	32,0	150	32,0	—	DN..150608	**IDSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**
1875207	**DDJNL3225P15KC06**	32	25	32,0	170	32,0	—	DN..150608	**IDSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**
1875209	**DDJNL3232P15KC06**	32	32	40,0	171	32,0	—	DN..150608	**IDSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**

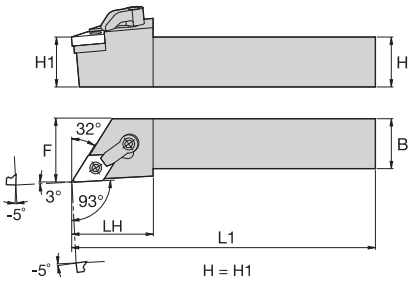


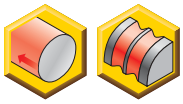


DDNN-KC 63°

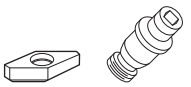
Réf. commande	Réf. catalogue	H	B	F	L1	LH	B3	plaquette	sous-plaquette	vis de sous-plaquette	Torx Plus	ensemble bride	Torx Plus	goupille fendue	pion d'arrêt en option
à droite															
2273111	**DDNNR2020K15KC06**	20	20	10,0	125	40,0	2,5	DN..150608	**IDSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**
2273112	**DDNNR2525M15KC06**	25	25	13,0	150	40,0	—	DN..150608	**IDSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**

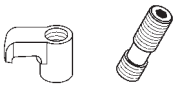




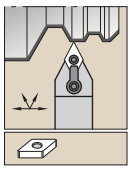


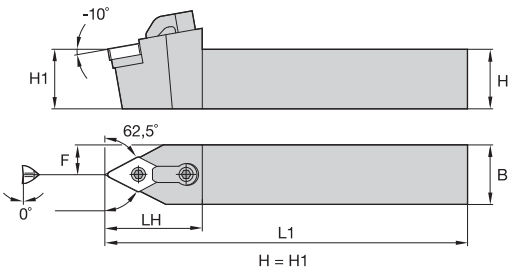
MDJN 93°

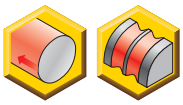




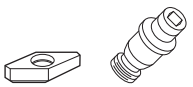
Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	sous-plaquette	goupille d'arrêt	six pans	bride	vis de serrage	six pans
à droite													
1100936	**MDJNR1616H11**	16	16	20,0	100	32,0	DN..110408	**IDSN322**	**KLM34L**	2 mm	**CKM7**	**STCM5**	2.5 mm
1101286	**MDJNR2020K11**	20	20	25,0	125	32,0	DN..110408	**IDSN322**	**KLM34L**	2 mm	**CKM7**	**STCM5**	2.5 mm
1101356	**MDJNR2020K15**	20	20	25,0	125	36,0	DN..150608	**IDSN432**	**KLM46L**	2.5 mm	**CKM22**	**STCM20**	3 mm
1101288	**MDJNR2525M11**	25	25	32,0	150	32,0	DN..110408	**IDSN322**	**KLM34L**	2 mm	**CKM7**	**STCM5**	2.5 mm
1101357	**MDJNR2525M15**	25	25	32,0	150	36,0	DN..150608	**IDSN432**	**KLM46L**	2.5 mm	**CKM22**	**STCM20**	3 mm
1101358	**MDJNR3225P15**	32	25	32,0	170	36,0	DN..150608	**IDSN432**	**KLM46L**	2.5 mm	**CKM22**	**STCM20**	3 mm
3638550	**MDJNR3232P15**	32	32	40,5	173	32,0	DN..150608	**IDSN432**	**KLM46L**	2.5 mm	**CKM22**	**STCM20**	3 mm
à gauche													
1101285	**MDJNL2020K11**	20	20	25,0	125	32,0	DN..110408	**IDSN322**	**KLM34L**	2 mm	**CKM7**	**STCM5**	2.5 mm
1101287	**MDJNL2525M11**	25	25	32,0	150	32,0	DN..110408	**IDSN322**	**KLM34L**	2 mm	**CKM7**	**STCM5**	2.5 mm
1102316	**MDJNL2525M15**	25	25	32,0	150	36,0	DN..150608	**IDSN432**	**KLM46L**	2.5 mm	**CKM22**	**STCM20**	3 mm
1102317	**MDJNL3225P15**	32	25	32,0	170	32,0	DN..150608	**IDSN432**	**KLM46L**	2.5 mm	**CKM22**	**STCM20**	3 mm
3638551	**MDJNL3232P15**	32	32	40,5	173	32,0	DN..150608	**IDSN432**	**KLM46L**	2.5 mm	**CKM22**	**STCM20**	3 mm

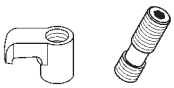




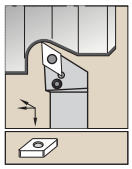


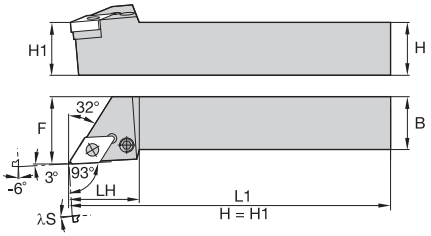
MDNN 62,5°

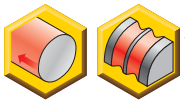




Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	sous-plaquette	goupille d'arrêt	six pans	bride	vis de serrage	six pans
à droite													
1101636	**MDNNR2525M15**	68	25	12,5	150	41,0	DN..150608	**IDSN432**	**KLM46L**	2.5 mm	**CKM22**	**STCM20**	3 mm
1101637	**MDNNR3225P15**	88	32	12,5	170	41,0	DN..150608	**IDSN432**	**KLM46L**	2.5 mm	**CKM22**	**STCM20**	3 mm
à gauche													
1102434	**MDNNL2525M15**	68	25	12,5	150	41,0	DN..150608	**IDSN432**	**KLM46L**	2.5 mm	**CKM22**	**STCM20**	3 mm
1102435	**MDNNL3225P15**	88	32	12,5	170	41,0	DN..150608	**IDSN432**	**KLM46L**	2.5 mm	**CKM22**	**STCM20**	3 mm

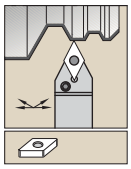


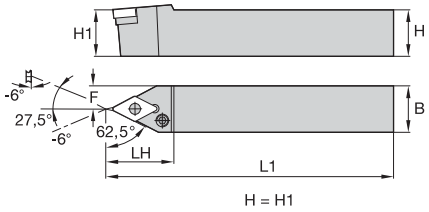


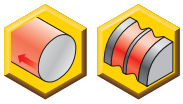


PDJN 93°

Réf. commande	Réf. catalogue	H	B	F	L1	LH	λS°	plaquette	sous-plaquette	goupille de sous-plaquette	poinçon	levier	vis de levier	Torx Plus
à droite														
1244752	**PDJNR1616H11**	16	16	20,0	100	24,0	-6.0	DN..110408	**512.060**	**513.060**	**515.018**	**511.060**	**514.118**	10 IP
1192382	**PDJNR2020K11**	20	20	25,0	125	30,0	-7.0	DN..110408	**512.060**	**513.060**	**515.018**	**511.060**	**514.118**	10 IP
1192383	**PDJNR2020K15**	20	20	25,0	125	36,0	-7.0	DN..150608	**512.153**	**513.023**	**515.018**	**511.024**	**514.128**	15 IP
1192384	**PDJNR2525M11**	25	25	32,0	150	30,0	-7.0	DN..110408	**512.060**	**513.060**	**515.018**	**511.060**	**514.118**	10 IP
1192385	**PDJNR2525M15**	25	25	32,0	150	36,0	-7.0	DN..150608	**512.153**	**513.023**	**515.018**	**511.024**	**514.128**	15 IP
1156969	**PDJNR3225P15**	32	25	32,0	170	36,0	-7.0	DN..150608	**512.153**	**513.023**	**515.018**	**511.024**	**514.128**	15 IP
1236865	**PDJNR3232P15**	32	32	40,0	170	36,0	-7.0	DN..150608	**512.153**	**513.023**	**515.018**	**511.024**	**514.128**	15 IP
1244784	**PDJNR4025R15**	40	25	32,0	200	36,0	-7.0	DN..150608	**512.153**	**513.023**	**515.018**	**511.024**	**514.128**	15 IP
à gauche														
1244751	**PDJNL1616H11**	16	16	20,0	100	24,0	-6.0	DN..110408	**512.060**	**513.060**	**515.018**	**511.060**	**514.118**	10 IP
1244658	**PDJNL2020K11**	20	20	25,0	125	30,0	-7.0	DN..110408	**512.060**	**513.060**	**515.018**	**511.060**	**514.118**	10 IP
1244820	**PDJNL2020K15**	20	20	25,0	125	36,0	-7.0	DN..150608	**512.153**	**513.023**	**515.018**	**511.024**	**514.128**	15 IP
1192380	**PDJNL2525M11**	25	25	32,0	150	30,0	-7.0	DN..110408	**512.060**	**513.060**	**515.018**	**511.060**	**514.118**	10 IP
1156968	**PDJNL2525M15**	25	25	32,0	150	36,0	-7.0	DN..150608	**512.153**	**513.023**	**515.018**	**511.024**	**514.128**	15 IP
1244781	**PDJNL3225P15**	32	25	32,0	170	36,0	-7.0	DN..150608	**512.153**	**513.023**	**515.018**	**511.024**	**514.128**	15 IP
1244821	**PDJNL3232P15**	32	32	40,0	170	36,0	-7.0	DN..150608	**512.153**	**513.023**	**515.018**	**511.024**	**514.128**	15 IP
1192381	**PDJNL4025R15**	40	25	32,0	200	36,0	-7.0	DN..150608	**512.153**	**513.023**	**515.018**	**511.024**	**514.128**	15 IP

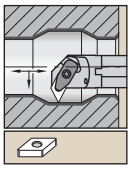




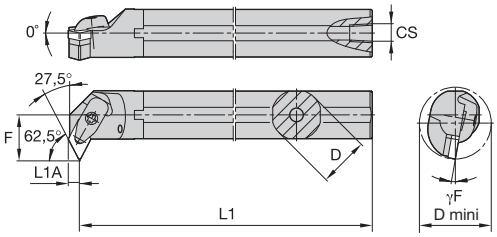


PDNN 62,5°

Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	sous-plaquette	goupille de sous-plaquette	poinçon	levier	vis de levier	Torx Plus
à droite													
1244756	**PDNNR2020K11**	20	20	10,0	125	24,0	DN..110408	**512.060**	**513.060**	**515.018**	**511.060**	**514.118**	10 IP
1244824	**PDNNR2020K15**	20	20	10,0	125	36,0	DN..150608	**512.153**	**513.023**	**515.018**	**511.024**	**514.128**	15 IP
1244773	**PDNNR2525M15**	25	25	12,5	150	36,0	DN..150608	**512.153**	**513.023**	**515.018**	**511.024**	**514.128**	15 IP
1244825	**PDNNR4025M15**	40	25	12,5	150	36,0	DN..150608	**512.153**	**513.023**	**515.018**	**511.024**	**514.128**	15 IP
à gauche													
1244754	**PDNNL2020K11**	20	20	10,0	125	24,0	DN..110408	**512.060**	**513.060**	**515.018**	**511.060**	**514.118**	10 IP
1244822	**PDNNL2020K15**	20	20	10,0	125	36,0	DN..150608	**512.153**	**513.023**	**515.018**	**511.024**	**514.128**	15 IP
1244659	**PDNNL2525M11**	25	25	12,5	150	30,0	DN..110408	**512.060**	**513.060**	**515.018**	**511.060**	**514.118**	10 IP
1244785	**PDNNL2525M15**	25	25	12,5	150	36,0	DN..150608	**512.153**	**513.023**	**515.018**	**511.024**	**514.128**	15 IP
1244823	**PDNNL4025M15**	40	25	12,5	150	36,0	DN..150608	**512.153**	**513.023**	**515.018**	**511.024**	**514.128**	15 IP

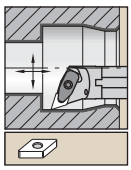


Corps acier avec arrosage interne.

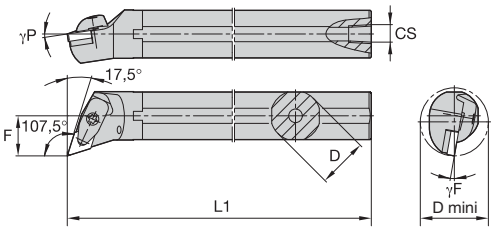


A-DDPN-KC 117,5°

Réf. commande	Réf. catalogue	D	D mini	F	L1	L1A	CS	γF°	plaquette	sous-plaquette	vis de sous-plaquette	Torx Plus	ensemble bride	goupille fendue	Torx Plus
à droite															
2441957	**A25RDDPNR11KC04**	25	37,0	22,0	200	4,8	1/4-18 NPT	-10.0	DN..110408	**IDSN322**	**KMSP315IP**	15 IP	**CM234R ASSY**	**SSP025016M**	15 IP
2441959	**A32SDDPNR15KC06**	32	45,0	27,0	250	6,5	1/4-18 NPT	-12.0	DN..150608	**IDSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	**SSP025016M**	15 IP
2441961	**A40TDDPNR15KC06**	40	52,0	30,0	300	6,6	1/4-18 NPT	-10.0	DN..150608	**IDSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	**SSP025016M**	15 IP
à gauche															
2441960	**A32SDDPNL15KC06**	32	45,0	27,0	250	—	1/4-18 NPT	-12.0	DN..150608	**IDSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	**SSP025016M**	15 IP
2441962	**A40TDDPNL15KC06**	40	52,0	30,0	300	6,6	1/4-18 NPT	-10.0	DN..150608	**IDSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	**SSP025016M**	15 IP

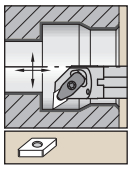


Corps acier avec arrosage interne.

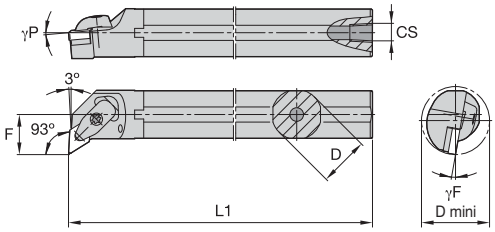


A-DDQN-KC 107,5°

Réf. commande	Réf. catalogue	D	D mini	F	L1	CS	γF°	γP°	plaquette	sous-plaquette	vis de sous-plaquette	Torx Plus	ensemble bride	goupille fendue	Torx Plus
à droite															
2441951	**A25RDDQNR11KC04**	25	32,0	17,0	200	1/4-18 NPT	-11.0	-7.0	DN..110408	—	—	—	**CM234R ASSY**	**SSP025016M**	15 IP
2441953	**A32SDDQNR15KC06**	32	40,0	22,0	250	1/4-18 NPT	-12.0	-10.0	DN..150608	**IDSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	**SSP025016M**	15 IP
2441955	**A40TDDQNR15KC06**	40	50,0	27,0	300	1/4-18 NPT	-10.0	-10.0	DN..150608	**IDSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	**SSP025016M**	15 IP
à gauche															
2441952	**A25RDDQNL11KC04**	25	32,0	17,0	200	1/4-18 NPT	-11.0	-7.0	DN..110408	—	—	—	**CM234R ASSY**	**SSP025016M**	15 IP
2441954	**A32SDDQNL15KC06**	32	40,0	22,0	250	1/4-18 NPT	-12.0	-10.0	DN..150608	**IDSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	**SSP025016M**	15 IP
2441956	**A40TDDQNL15KC06**	40	50,0	27,0	300	1/4-18 NPT	-10.0	-10.0	DN..150608	**IDSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	**SSP025016M**	15 IP

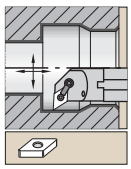


Corps acier avec arrosage interne.

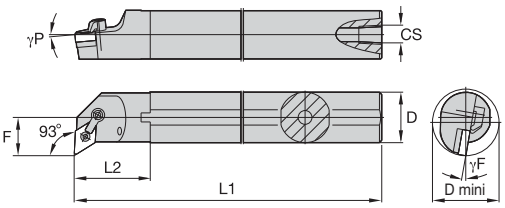


A-DDUN-KC 93°

Réf. commande	Réf. catalogue	D	D mini	F	L1	CS	γF°	γP°	plaquette	sous-plaquette	vis de sous-plaquette	Torx Plus	ensemble bride	goupille fendue	Torx Plus
à droite															
2441939	**A25RDDUNR11KC04**	25	32,0	17,0	200	1/4-18 NPT	-12.0	-5.0	DN..110408	–	–	–	**CM234R ASSY**	**SSP025016M**	15 IP
2441941	**A32SDDUNR11KC04**	32	40,0	22,0	250	1/4-18 NPT	-12.0	-5.0	DN..110408	**IDSN322**	**KMSP315IP**	15 IP	**CM234R ASSY**	**SSP025016M**	15 IP
2441945	**A32SDDUNR15KC06**	32	40,0	22,0	250	1/4-18 NPT	-12.0	-6.0	DN..150608	**IDSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	**SSP025016M**	15 IP
2441947	**A40TDDUNR15KC06**	40	50,0	27,0	300	1/4-18 NPT	-9.0	-5.0	DN..150608	**IDSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	**SSP025016M**	15 IP
2441949	**A50UDDUNR15KC06**	50	63,0	35,0	350	1/4-18 NPT	-7.0	-5.0	DN..150608	**IDSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	**SSP025016M**	15 IP
à gauche															
2441940	**A25RDDUNL11KC04**	25	32,0	17,0	200	1/4-18 NPT	-12.0	-5.0	DN..110408	–	–	–	**CM234R ASSY**	**SSP025016M**	15 IP
2441942	**A32SDDUNL11KC04**	32	40,0	22,0	250	1/4-18 NPT	-12.0	-5.0	DN..110408	**IDSN322**	**KMSP315IP**	15 IP	**CM234R ASSY**	**SSP025016M**	15 IP
2441946	**A32SDDUNL15KC06**	32	40,0	22,0	250	1/4-18 NPT	-12.0	-6.0	DN..150608	**IDSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	**SSP025016M**	15 IP
2441948	**A40TDDUNL15KC06**	40	50,0	27,0	300	1/4-18 NPT	-9.0	-5.0	DN..150608	**IDSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	**SSP025016M**	15 IP
2441950	**A50UDDUNL15KC06**	50	63,0	35,0	350	1/4-18 NPT	-7.0	-5.0	DN..150608	**IDSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	**SSP025016M**	15 IP



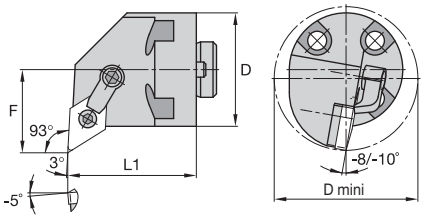
Corps acier avec arrosage interne.



A-MDUN 93°

Réf. commande	Réf. catalogue	D	D mini	F	L1	L2	CS	γF°	γP°	plaquette	sous-plaquette	goupille d'arrêt	six pans	bride	vis de serrage	six pans
à droite																
1098769	**A25RMDUNR11**	25	32,0	17,0	200	40,0	1/4-18 NPT	-14.0	-5.0	DN..110408	–	**KLM33L**	2 mm	**CKM7**	**STCM5**	2.5 mm
1098102	**A25RMDUNR15**	25	32,0	17,0	200	–	1/4-18 NPT	-14.0	-5.0	DN..150408	**IDSN432**	**KLM46L**	2.5 mm	**CKM22**	**STCM11**	3 mm
1098770	**A32SMDUNR11**	32	40,0	22,0	250	50,0	1/4-18 NPT	-12.0	-5.0	DN..110408	**IDSN322**	**KLM34L**	2 mm	**CKM7**	**STCM5**	2.5 mm
1098104	**A32SMDUNR15**	32	40,0	22,0	250	–	1/4-18 NPT	-12.0	-6.0	DN..150608	**IDSN432**	**KLM46L**	2.5 mm	**CKM22**	**STCM20**	3 mm
1098106	**A40TMDUNR15**	40	50,0	27,0	300	–	1/4-18 NPT	-9.0	-5.0	DN..150608	**IDSN432**	**KLM46L**	2.5 mm	**CKM22**	**STCM20**	3 mm
1098108	**A50UMDUNR15**	50	63,0	35,0	350	–	1/4-18 NPT	-7.0	-5.0	DN..150608	**IDSN432**	**KLM46L**	2.5 mm	**CKM22**	**STCM20**	3 mm
à gauche																
1098779	**A25RMDUNL11**	25	32,0	17,0	200	40,0	1/4-18 NPT	-14.0	-5.0	DN..110408	–	**KLM33L**	2 mm	**CKM7**	**STCM5**	2.5 mm
1098103	**A25RMDUNL15**	25	32,0	17,0	200	–	1/4-18 NPT	-14.0	-5.0	DN..150408	**IDSN432**	**KLM46L**	2.5 mm	**CKM22**	**STCM11**	3 mm
1098780	**A32SMDUNL11**	32	40,0	22,0	250	50,0	1/4-18 NPT	-12.0	-5.0	DN..110408	**IDSN322**	**KLM34L**	2 mm	**CKM7**	**STCM5**	2.5 mm
1098105	**A32SMDUNL15**	32	40,0	22,0	250	–	1/4-18 NPT	-12.0	-6.0	DN..150608	**IDSN432**	**KLM46L**	2.5 mm	**CKM22**	**STCM20**	3 mm
1098107	**A40TMDUNL15**	40	50,0	27,0	300	–	1/4-18 NPT	-9.0	-5.0	DN..150608	**IDSN432**	**KLM46L**	2.5 mm	**CKM22**	**STCM20**	3 mm
1098109	**A50UMDUNL15**	50	63,0	35,0	350	–	1/4-18 NPT	-7.0	-5.0	DN..150608	**IDSN432**	**KLM46L**	2.5 mm	**CKM22**	**STCM20**	3 mm

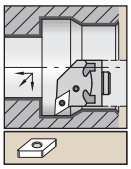
Avec arrosage interne.



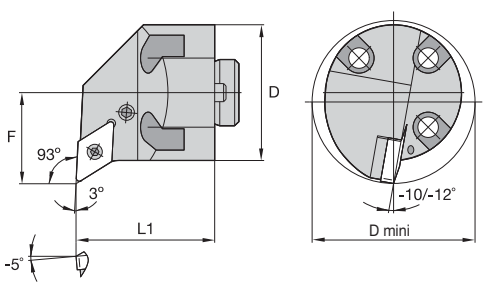
H-MDUN 93°

Réf. commande	Réf. catalogue	D	D mini	F	L1	plaquette	sous-plaquette	goupille d'arrêt	six pans	bride	vis de serrage	six pans
à droite												
1099094	**H40MDUNR15**	40	50,0	27,0	41	DN..150608	**IDSN432**	**KLM46L**	2.5 mm	**CKM22**	**STCM20**	3 mm
à gauche												
3612192	**H50MDUNL19**	50	63,0	35,0	41	DN..190612	**IDSN533**	**KLM58**	3 mm	**CKM12**	**STCM4**	4 mm

Têtes d'alésage Kenlever™

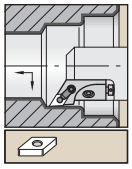


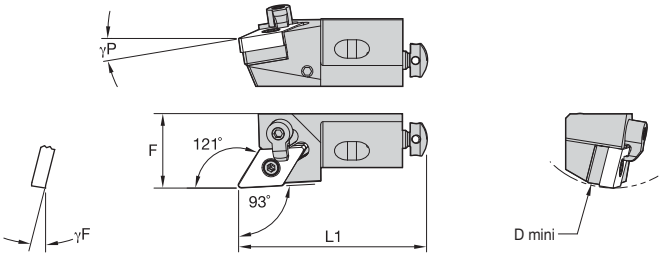
Avec arrosage interne.



H-PDUN 93°

Réf. commande	Réf. catalogue	D	D mini	F	L1	plaquette	sous-plaquette	goupille de sous-plaquette	pion	levier	vis de levier	Torx Plus
à droite												
1861496	**H32PDUNR15**	32	43,0	25,0	41	DN..150608	**512.153**	**513.023**	**515.018**	**511.024**	**514.128**	15 IP
1861519	**H50PDUNR15**	50	63,0	35,0	41	DN..150608	**512.153**	**513.023**	**515.018**	**511.024**	**514.128**	15 IP
à gauche												
1861520	**H50PDUNL15**	50	63,0	35,0	41	DN..150608	**512.153**	**513.023**	**515.018**	**511.024**	**514.128**	15 IP



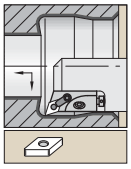


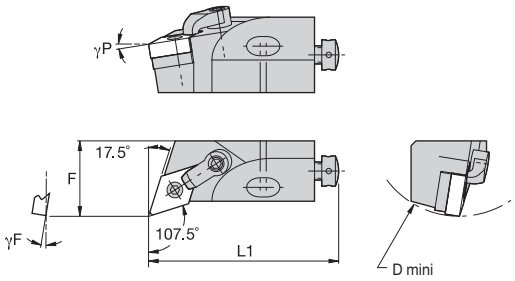
MDJN 93°

Réf. commande	Réf. catalogue	D mini	F	L1	γF°	γP°	plaquette
à droite							
3346241	**MDJNR12CA11**	50	20,0	55	-9.0	-9.0	DN..110408/DN..322
3330275	**MDJNR16CA15**	60	25,0	63	-9.0	-9.0	DN..150408/DN..432
3330199	**MDJNR20CA15**	70	25,0	70	-8.5	-8.5	DN..150408/DN..3.532
à gauche							
3346240	**MDJNL12CA11**	50	20,0	55	-9.0	-9.0	DN..110408/DN..322
3330274	**MDJNL16CA15**	60	25,0	63	-9.0	-9.0	DN..150408/DN..432

Pièces détachées

D mini	sous-plaquette	goupille d'arrêt	six pans	bride	vis de serrage	six pans	vis de réglage radial	six pans	vis de réglage axial	vis d'assem-blage	six pans	rondelle
50	**–**	**KLM33L**	2 mm	**CKM34**	**STCM38**	2 mm	**KUAM22**	2 mm	**KUAM31**	**191.406**	4 mm	**CSWM 060 050**
60	**IDSN432**	**KLM46S**	2.5 mm	**CKM36**	**STCM9**	2.5 mm	**KUAM25**	2.5 mm	**KUAM32**	**191.407**	5 mm	**CSWM 080 050**
70	**IDSN432**	**KLM46**	2.5 mm	**CKM41**	**STCM40**	2.5 mm	**KUAM25**	2.5 mm	**KUAM32**	**191.407**	5 mm	**CSWM 080 050**





MDQN 107,5°

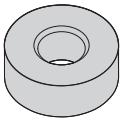
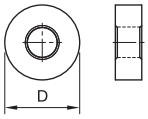
Réf. commande	Réf. catalogue	D mini	F	L1	γF°	γP°	plaquette
à droite							
3330277	**MDQNR16CA15**	60	25,0	63	-9.0	-6.0	DN..150408/DN..432
3330201	**MDQNR20CA15**	70	25,0	70	-9.0	-8.0	DN..150408/DN..432
à gauche							
3330276	**MDQNL16CA15**	60	25,0	63	-9.0	-6.0	DN..150408/DN..432
3330200	**MDQNL20CA15**	70	25,0	70	-9.0	-8.0	DN..150408/DN..432

Pièces détachées

D mini	sous-plaquette	goupille d'arrêt	six pans	bride	vis de serrage	six pans	vis de réglage radial	six pans	vis de réglage axial	vis d'assem-blage	six pans	rondelle
60	**IDSN432**	**KLM46S**	2.5 mm	**CKM36**	**STCM9**	2.5 mm	**KUAM25**	2.5 mm	**KUAM32**	**191.407**	5 mm	**CSWM 080 050**
70	**IDSN432**	**KLM46**	2.5 mm	**CKM34**	**STCM9**	2.5 mm	**KUAM25**	2.5 mm	**KUAM32**	**191.407**	5 mm	**CSWM 080 050**

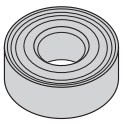
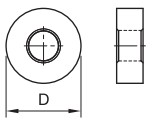
● premier choix
○ choix alternatif

RNMA

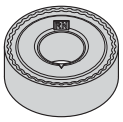
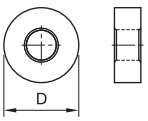
Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
P				●	●	●	●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	●	●	●	●	●	●	●		●
M												○	○							●	●	●	●	●	●		●	●	●	●	●	●		●
K				○	○	○	○	○	○					●	●	●	●	●	●								●	●	●	●	●	●		●
N																											●	●	●	●	●	●	●	
S																											●	●	●	●	●	●		
H																																		
RNMA120400	12,70	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–
RNMA150600	15,88	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–

RNMG

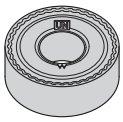
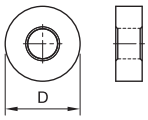
Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
RNMG190600	19,05	–	–	–	–	–	–	–	●	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–

RNMG-RN

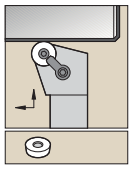



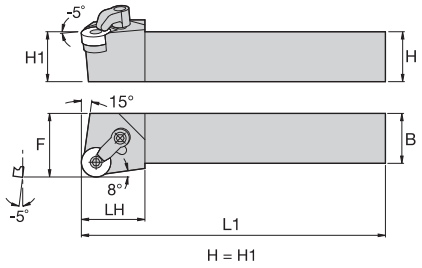
Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
RNMG090300RN	9,53	–	–	–	–	–	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
RNMG120400RN	12,70	–	–	–	–	●	●	●	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–
RNMG150600RN	15,88	–	–	–	–	–	–	●	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
RNMG190600RN	19,05	–	–	–	–	–	–	●	●	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–
RNMG250900RN	25,40	–	–	–	–	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

RNMG-UN

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
RNMG120400UN	12,70	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–



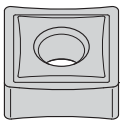


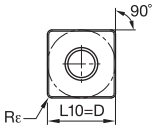
MRGN

Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	sous-plaquette	goupille d'arrêt	six pans	bride	vis de serrage	six pans
à droite													
1102086	**MRGNR2525M12**	25	25	32,0	150	32,0	RN..120400	**IRSN43**	**KLM46**	2.5 mm	**CKM21**	**STCM20**	3 mm
à gauche													
1102699	**MRGNL2525M12**	25	25	32,0	150	32,0	RN..120400	**IRSN43**	**KLM46**	2.5 mm	**CKM21**	**STCM20**	3 mm

● premier choix
○ choix alternatif

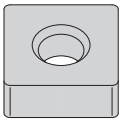
		KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
P		●	●	●	●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	●	●	●	●	●	●	●		●
M										○	○							●	●	●	●	●	●		●	●	●	●	●	●		●
K		○	○	○	○	○	○					●	●	●	●	●	●							●	●	●	●	●	●	●		●
N																									●	●	●	●	●	●	●	
S																									●	●	●	●	●	●		
H																																

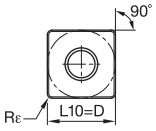




SNGP

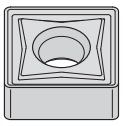
Réf. catalogue ISO	D	L10	Rε																													
SNGP120404	12,70	12,70	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–
SNGP120408	12,70	12,70	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–

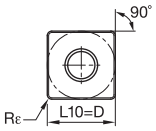




SNMA

Réf. catalogue ISO	D	L10	Rε																													
SNMA120408	12,70	12,70	0,8	–	–	–	–	–	–	–	–	–	–	–	●	–	●	●	–	–	–	–	–	–	–	–	●	–	–	–	–	–
SNMA120412	12,70	12,70	1,2	–	–	–	–	–	–	–	–	–	–	–	●	●	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–
SNMA150612	15,88	15,88	1,2	–	–	–	–	–	–	–	–	–	–	–	●	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–
SNMA190612	19,05	19,05	1,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	●	–	–	–	–	–
SNMA190616	19,05	19,05	1,6	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–

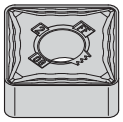


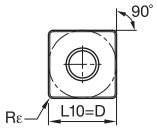


SNMG

Réf. catalogue ISO	D	L10	Rε																													
SNMG120408	12,70	12,70	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–
SNMG120412	12,70	12,70	1,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–
SNMG190612	19,05	19,05	1,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–
SNMG190616	19,05	19,05	1,6	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
SNMG250924	25,40	25,40	2,4	–	–	–	–	●	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–

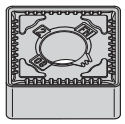
● premier choix
○ choix alternatif

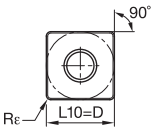




SNMG-FF

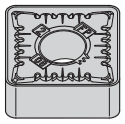
Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
P				●	●	●	●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	●	●	●	●	●	●	●		●
M												○	○							●	●	●	●	●	●		●	●	●	●	●	●		●
K				○	○	○	○	○	○					●	●	●	●	●	●							●	●	●	●	●	●	●		●
N																											●	●	●	●	●	●	●	
S																											●	●	●	●	●	●		
H																																		
SNMG090304FF	9,53	9,53	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–
SNMG090308FF	9,53	9,53	0,8	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	●
SNMG120408FF	12,70	12,70	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–

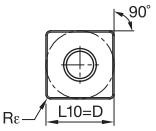




SNMG-FN

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
SNMG090308FN	9,53	9,53	0,8	–	–	–	●	–	–	–	–	–	–	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
SNMG120404FN	12,70	12,70	0,4	–	●	●	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
SNMG120408FN	12,70	12,70	0,8	–	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●
SNMG120412FN	12,70	12,70	1,2	–	–	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
SNMG120416FN	12,70	12,70	1,6	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

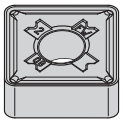


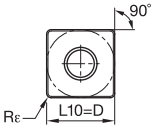


SNMG-FP

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
SNMG120404FP	12,70	12,70	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	●	–	–	–	–	–
SNMG120408FP	12,70	12,70	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	–	–	–	●	–	–	–	–	–

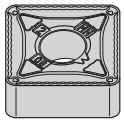
● premier choix
○ choix alternatif

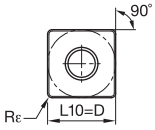




SNMG-FW

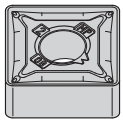
				KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
	P			●	●	●	●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	●	●	●	●	●	●	●		●
	M											○	○							●	●	●	●	●	●		●	●	●	●	●	●		●
	K			○	○	○	○	○	○					●	●	●	●	●	●							●	●	●	●	●	●	●		●
	N																										●	●	●	●	●	●	●	
	S																										●	●	●	●	●	●		
	H																																	
Réf. catalogue ISO	D	L10	Rε																															
SNMG120408FW	12,70	12,70	0,8	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
SNMG120412FW	12,70	12,70	1,2	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●

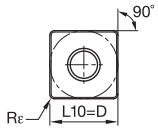




SNMG-MN

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
SNMG090308MN	9,53	9,53	0,8	–	–	●	●	●	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
SNMG090312MN	9,53	9,53	1,2	–	–	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
SNMG120404MN	12,70	12,70	0,4	–	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
SNMG120408MN	12,70	12,70	0,8	–	–	●	●	●	●	●	●	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
SNMG120412MN	12,70	12,70	1,2	–	–	●	●	●	●	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
SNMG120416MN	12,70	12,70	1,6	–	–	–	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
SNMG150612MN	15,88	15,88	1,2	–	–	●	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
SNMG150616MN	15,88	15,88	1,6	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
SNMG190612MN	19,05	19,05	1,2	–	–	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
SNMG190616MN	19,05	19,05	1,6	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

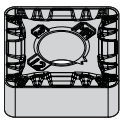


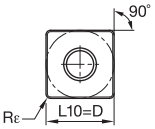


SNMG-MP

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
SNMG120408MP	12,70	12,70	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	●	●	–	–	–	–	●	–	●	–	–	–
SNMG120412MP	12,70	12,70	1,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	–	●	–	–	–	●	●	●	–	–	–
SNMG120416MP	12,70	12,70	1,6	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–
SNMG150608MP	15,88	15,88	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	●	–	–	–	–	–	–	–	–	–
SNMG150612MP	15,88	15,88	1,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	–	–	–	–	–	●	–	●	–	–	–
SNMG150616MP	15,88	15,88	1,6	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	●	–	–	–	–	–
SNMG190612MP	19,05	19,05	1,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	–	●	–	–	–	–	–	–	–	–	–
SNMG190616MP	19,05	19,05	1,6	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–

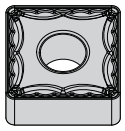
● premier choix
○ choix alternatif

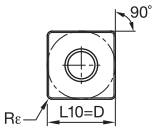




SNMG-MR

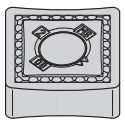
Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
P				●	●	●	●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	●	●	●	●	●	●	●		●
M												○	○							●	●	●	●	●	●		●	●	●	●	●	●		●
K				○	○	○	○	○	○					●	●	●	●	●	●							●	●	●	●	●	●	●		●
N																											●	●	●	●	●	●	●	
S																											●	●	●	●	●	●		
H																																		
SNMG120408MR	12,70	12,70	0,8	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	●	–	–	–	–	–
SNMG120412MR	12,70	12,70	1,2	–	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	●	–	–	–	–	–
SNMG150612MR	15,88	15,88	1,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	●	–	–	–	–	–	–	–	–

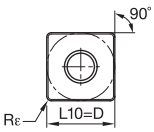




SNMG-MG

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
SNMG120416MG	12,70	12,70	1,6	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–



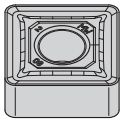


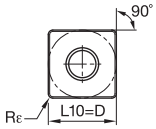
SNMG-MS

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
SNMG120408MS	12,70	12,70	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	●	–	–
SNMG120412MS	12,70	12,70	1,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	–	–	–
SNMG150608MS	15,88	15,88	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–
SNMG150612MS	15,88	15,88	1,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–
SNMG190612MS	19,05	19,05	1,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–

● premier choix
○ choix alternatif

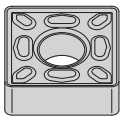
		KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
P		●	●	●	●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	●	●	●	●	●	●	●		●
M										○	○							●	●	●	●	●	●		●	●	●	●	●	●		●
K		○	○	○	○	○	○					●	●	●	●	●	●							●	●	●	●	●	●	●		●
N																									●	●	●	●	●	●	●	
S																									●	●	●	●	●	●		
H																																

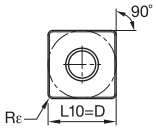




SNMG-MW

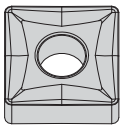
Réf. catalogue ISO	D	L10	Rε
SNMG120408MW	12,70	12,70	0,8
SNMG120412MW	12,70	12,70	1,2

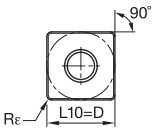




SNMG-P

Réf. catalogue ISO	D	L10	Rε
SNMG120412P	12,70	12,70	1,2

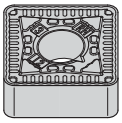


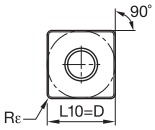


SNMG-RM

Réf. catalogue ISO	D	L10	Rε
SNMG250924RM	25,40	25,40	2,4

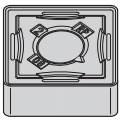
● premier choix
○ choix alternatif

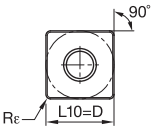




SNMG-RN

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
SNMG090412RN	9,53	9,53	1,2	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
SNMG120408RN	12,70	12,70	0,8	–	–	–	●	●	●	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
SNMG120412RN	12,70	12,70	1,2	–	–	●	●	●	●	●	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–
SNMG120416RN	12,70	12,70	1,6	–	–	●	–	●	●	–	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
SNMG150608RN	15,88	15,88	0,8	–	–	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
SNMG150612RN	15,88	15,88	1,2	–	–	●	–	●	●	–	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–
SNMG150616RN	15,88	15,88	1,6	–	–	–	–	●	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–
SNMG190608RN	19,05	19,05	0,8	–	–	–	–	●	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
SNMG190612RN	19,05	19,05	1,2	–	–	●	–	●	●	●	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
SNMG190616RN	19,05	19,05	1,6	–	–	–	●	●	●	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–
SNMG190624RN	19,05	19,05	2,4	–	–	–	–	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
SNMG250924RN	25,40	25,40	2,4	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

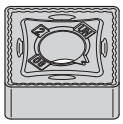


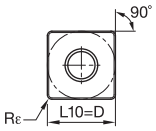


SNMG-RP

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
SNMG120408RP	12,70	12,70	0,8	–	●	–	●	●	●	–	–	–	–	–	–	–	–	●	●	–	–	–	●	–	●	–	–	–	●	●	●	●	–	–
SNMG120412RP	12,70	12,70	1,2	–	●	●	●	●	●	–	●	–	●	–	●	●	●	–	●	–	–	●	●	–	–	–	–	–	●	●	●	●	–	–
SNMG120416RP	12,70	12,70	1,6	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	●	–	–
SNMG150612RP	15,88	15,88	1,2	–	–	●	–	●	●	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	●	●	–	–	–	–
SNMG150616RP	15,88	15,88	1,6	–	–	●	–	–	●	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–	–	–	–	–	●	–	–	–	–
SNMG190612RP	19,05	19,05	1,2	–	–	–	●	●	–	–	–	–	●	–	–	–	–	–	–	–	–	●	–	–	●	–	–	–	●	●	●	●	–	–
SNMG190616RP	19,05	19,05	1,6	–	–	–	●	–	–	–	–	–	●	–	–	–	–	–	●	–	–	●	●	–	–	●	–	–	●	●	–	●	–	–

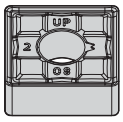
● premier choix
○ choix alternatif

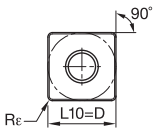




SNMG-UN

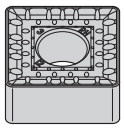
Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
P				●	●	●	●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	●	●	●	●	●	●	●		●
M												○	○							●	●	●	●	●	●		●	●	●	●	●	●		●
K				○	○	○	○	○	○					●	●	●	●	●	●							●	●	●	●	●	●	●		●
N																											●	●	●	●	●	●	●	
S																											●	●	●	●	●	●		
H																																		
SNMG120408UN	12,70	12,70	0,8	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
SNMG120412UN	12,70	12,70	1,2	–	–	–	–	–	–	–	–	–	–	●	–	●	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
SNMG120416UN	12,70	12,70	1,6	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
SNMG150612UN	15,88	15,88	1,2	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
SNMG150616UN	15,88	15,88	1,6	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
SNMG190612UN	19,05	19,05	1,2	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
SNMG190616UN	19,05	19,05	1,6	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

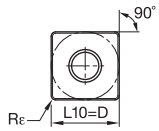




SNMG-UP

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
SNMG120408UP	12,70	12,70	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	●	–	–	–
SNMG120412UP	12,70	12,70	1,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–	–	–	–	–	–	–
SNMG150612UP	15,88	15,88	1,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–	–	–	●	–	–	–	–	–

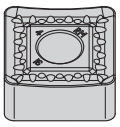


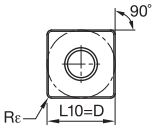


SNMM-RH

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
SNMM190612RH	19,05	19,05	1,2	–	–	–	–	●	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
SNMM190616RH	19,05	19,05	1,6	–	–	–	●	●	●	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
SNMM190624RH	19,05	19,05	2,4	–	–	–	●	●	●	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
SNMM250724RH	25,40	25,40	2,4	–	–	●	●	●	●	–	●	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
SNMM250924RH	25,40	25,40	2,4	–	–	●	●	●	●	–	●	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

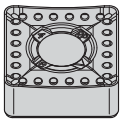
● premier choix
○ choix alternatif

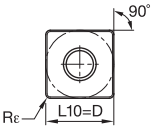




SNMM-RM

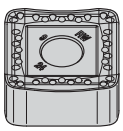
Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
P				●	●	●	●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	●	●	●	●	●	●	●		●
M												○	○							●	●	●	●	●	●		●	●	●	●	●	●		●
K				○	○	○	○	○	○					●	●	●	●	●	●							●	●	●	●	●	●	●		●
N																											●	●	●	●	●	●	●	
S																											●	●	●	●	●	●		
H																																		
SNMM120408RM	12,70	12,70	0,8	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
SNMM120412RM	12,70	12,70	1,2	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
SNMM150612RM	15,88	15,88	1,2	–	–	–	●	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
SNMM150616RM	15,88	15,88	1,6	–	–	–	●	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
SNMM190612RM	19,05	19,05	1,2	–	–	–	●	●	●	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
SNMM190616RM	19,05	19,05	1,6	–	–	–	●	●	●	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
SNMM190624RM	19,05	19,05	2,4	–	–	–	–	●	●	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
SNMM250724RM	25,40	25,40	2,4	–	–	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
SNMM250924RM	25,40	25,40	2,4	–	–	–	–	–	●	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

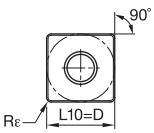




SNMM-RP

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
SNMM120408RP	12,70	12,70	0,8	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–
SNMM120412RP	12,70	12,70	1,2	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–
SNMM150612RP	15,88	15,88	1,2	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
SNMM150616RP	15,88	15,88	1,6	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–
SNMM190612RP	19,05	19,05	1,2	–	–	–	–	–	●	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
SNMM190616RP	19,05	19,05	1,6	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	●	●	–	–	–	–	–	–	–	–	–	–	–
SNMM190624RP	19,05	19,05	2,4	–	–	–	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–
SNMM250724RP	25,40	25,40	2,4	–	–	–	–	–	●	–	–	–	●	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–
SNMM250924RP	25,40	25,40	2,4	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	–	–	–	–	–	–	–	–



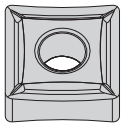


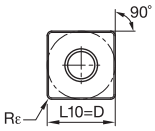
SNMM-RW

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
SNMM190624RW	19,05	19,05	2,4	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
SNMM250724RW	25,40	25,40	2,4	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

● premier choix
○ choix alternatif

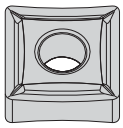
SNMP

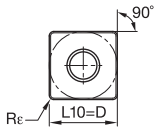




Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
P				●	●	●	●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	●	●	●	●	●	●	●		●
M												○	○							●	●	●	●	●	●		●	●	●	●	●	●		●
K				○	○	○	○	○	○					●	●	●	●	●	●							●	●	●	●	●	●	●		●
N																											●	●	●	●	●	●	●	
S																											●	●	●	●	●	●		
H																																		
SNMP190612	19,05	19,05	1,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	–	–	–

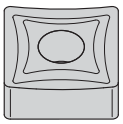
SNMP-K

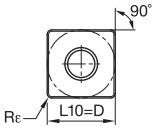




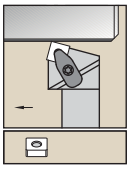
Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
SNMP120408K	12,70	12,70	0,8	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

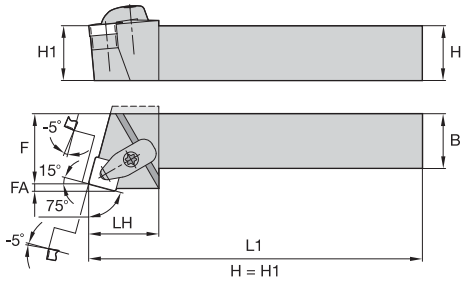
SNMS

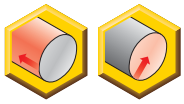




Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
SNMS120408	12,70	12,70	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–
SNMS190612	19,05	19,05	1,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	●	–

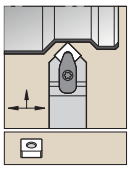


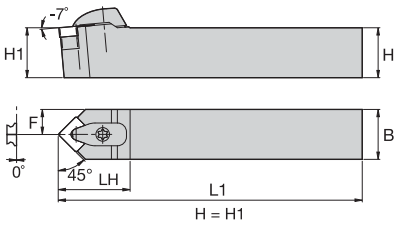




DSBN-KC 75°

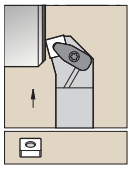
Réf. commande	Réf. catalogue	H	B	F	L1	LH	FA	plaquette	sous-plaquette	vis de sous-plaquette	Torx Plus	ensemble bride	Torx Plus	goupille fendue	pion d'arrêt en option
à gauche															
1875215	DSBNL2525M12KC04	25	25	22,0	150	32,0	3,0	SN..120408	ISSN443	KMSP415IP	15 IP	CM234R ASSY	15 IP	SSP025016M	KLM46L15IP

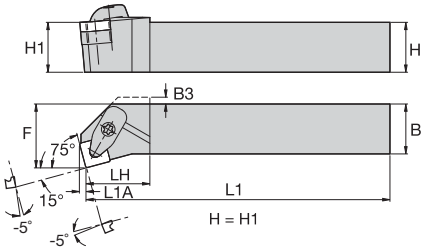


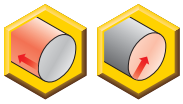


DSDN-KC 45°

Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	sous-plaquette	vis de sous-plaquette	Torx Plus	ensemble bride	Torx Plus	goupille fendue	pion d'arrêt en option
1875210	DSDNN2020K12KC04	20	20	10,0	125	36,0	SN..120408	ISSN433	KMSP415IP	15 IP	CM234R ASSY	15 IP	SSP025016M	KLM4615IP
1875211	DSDNN2525M12KC04	25	25	12,0	150	36,0	SN..120408	ISSN443	KMSP415IP	15 IP	CM234R ASSY	15 IP	SSP025016M	KLM46L15IP
1875216	DSDNN2525M15KC06	25	25	12,0	150	42,0	SN..150612	ISSN543	KMSP515IP	15 IP	CM209R ASSY	15 IP	SSP025016M	KLM58L15IP
2273139	DSDNN3232P19KC06	32	32	15,5	170	44,0	SN..190612	ISSN643	KMSP625IP	25 IP	CM210R ASSY	25 IP	SSP025016M	KLM68L25IP
2456320	DSDNN4040S25KC09	40	40	19,5	250	59,0	SN..250924	ISSN846	KMSP825IP	25 IP	CM236R ASSY	25 IP	SSP025018M	KLM81025IP

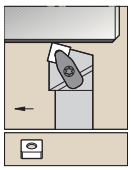


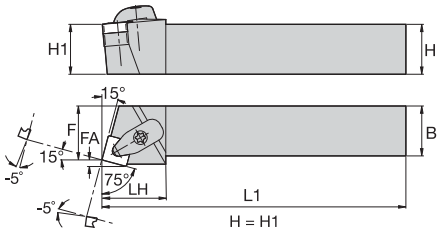


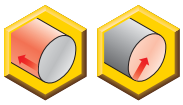


DSKN-KC 75°

Réf. commande	Réf. catalogue	H	B	F	L1	LH	L1A	B3	plaquette	sous-plaquette	vis de sous-plaquette	Torx Plus	ensemble bride	Torx Plus	goupille fendue	pion d'arrêt en option
à droite																
1875219	**DSKNR2525M12KC04**	25	25	32,0	150	32,0	3,1	4,0	SN..120408	**ISSN443**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**
à gauche																
1875220	**DSKNL2525M12KC04**	25	25	32,0	150	32,0	3,1	4,0	SN..120408	**ISSN443**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**

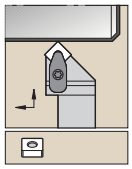


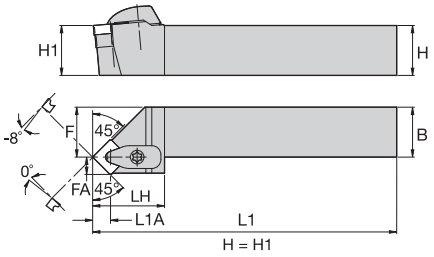




DSRN-KC 75°

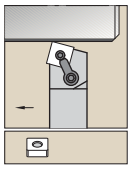
Réf. commande	Réf. catalogue	H	B	F	L1	LH	FA	plaquette	sous-plaquette	vis de sous-plaquette	Torx Plus	ensemble bride	Torx Plus	goupille fendue	pion d'arrêt en option
à droite															
1875228	**DSRNR2525M12KC04**	25	25	27,0	150	32,0	3,3	SN..120408	**ISSN443**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**
2456321	**DSRNR4040S25KC09**	40	40	43,0	250	52,0	6,1	SN..250924	**ISSN846**	**KMSP825IP**	25 IP	**CM236R ASSY**	25 IP	**SSP025018M**	**KLM81025IP**
à gauche															
2456322	**DSRNL4040S25KC09**	40	40	43,0	250	52,0	6,1	SN..250924	**ISSN846**	**KMSP825IP**	25 IP	**CM236R ASSY**	25 IP	**SSP025018M**	**KLM81025IP**

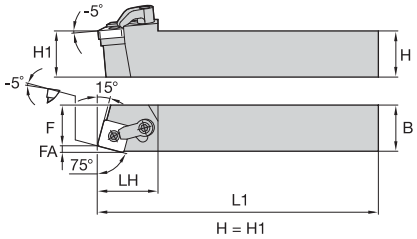


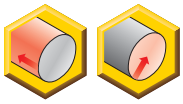


DSSN-KC 45°

Réf. commande	Réf. catalogue	H	B	F	L1	LH	FA	L1A	plaquette	sous-plaquette	vis de sous-plaquette	Torx Plus	ensemble bride	Torx Plus	goupille fendue	pion d'arrêt en option
à droite																
1875202	**DSSNR2020K12KC04**	20	20	25,0	125	36,0	8,4	8,7	SN..120408	**ISSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM4615IP**
1875195	**DSSNR2525M12KC04**	25	25	32,0	150	36,0	8,4	9,6	SN..120408	**ISSN443**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**
2273156	**DSSNR3225P12KC04**	32	25	32,0	170	35,4	8,4	8,7	SN..120408	**ISSN443**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**
à gauche																
1875203	**DSSNL2525M12KC04**	25	25	32,0	150	36,0	8,4	8,7	SN..120408	**ISSN443**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**

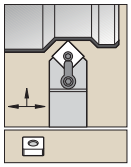


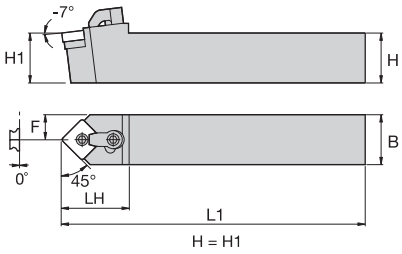




MSBN 75°

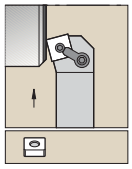
Réf. commande	Réf. catalogue	H	B	F	L1	LH	FA	plaquette	sous-plaquette	goupille d'arrêt	six pans	bride	vis de serrage	six pans
à droite														
1101893	**MSBNR3232P19**	32	32	27,0	170	40,0	4,6	SN..190612	**ISSN633**	**KLM68**	4 mm	**CKM12**	**STCM4**	4 mm
1101954	**MSBNR4040R19**	40	40	35,0	200	40,0	4,6	SN..190612	**ISSN633**	**KLM68**	4 mm	**CKM12**	**STCM4**	4 mm
1100937	**MSBNR2020K12**	61	20	17,0	125	32,0	3,1	SN..120408	**ISSN433**	**KLM46**	2.5 mm	**CKM21**	**STCM20**	3 mm
1101359	**MSBNR2525M15**	80	25	22,0	150	35,0	3,8	SN..150612	**ISSN533**	**KLM58**	3 mm	**CKM21**	**STCM20**	3 mm
1100941	**MSBNR2525M12**	86	25	22,0	150	32,0	3,1	SN..120408	**ISSN433**	**KLM46**	2.5 mm	**CKM21**	**STCM20**	3 mm
1101361	**MSBNR3232P15**	100	32	27,0	170	35,0	3,8	SN..150612	**ISSN533**	**KLM58**	3 mm	**CKM21**	**STCM20**	3 mm
1101289	**MSBNR3225P12**	106	32	22,0	170	32,0	3,1	SN..120408	**ISSN433**	**KLM46**	2.5 mm	**CKM21**	**STCM20**	3 mm
à gauche														
1102640	**MSBNL3232P19**	32	32	27,0	170	40,0	4,6	SN..190612	**ISSN633**	**KLM68**	4 mm	**CKM12**	**STCM4**	4 mm
1099148	**MSBNL4040R19**	40	40	35,0	200	40,0	4,6	SN..190612	**ISSN633**	**KLM68**	4 mm	**CKM12**	**STCM4**	4 mm
1102242	**MSBNL2020K12**	61	20	17,0	125	32,0	3,1	SN..120408	**ISSN433**	**KLM46**	2.5 mm	**CKM21**	**STCM20**	3 mm
1102318	**MSBNL2525M15**	80	25	22,0	150	35,0	3,8	SN..150612	**ISSN533**	**KLM58**	3 mm	**CKM21**	**STCM20**	3 mm
1102243	**MSBNL2525M12**	86	25	22,0	150	32,0	3,1	SN..120408	**ISSN433**	**KLM46**	2.5 mm	**CKM21**	**STCM20**	3 mm
1102319	**MSBNL3232P15**	100	32	27,0	170	35,0	3,8	SN..150612	**ISSN533**	**KLM58**	3 mm	**CKM21**	**STCM20**	3 mm
1102314	**MSBNL3225P12**	106	32	22,0	170	32,0	3,1	SN..120408	**ISSN433**	**KLM46**	2.5 mm	**CKM21**	**STCM20**	3 mm

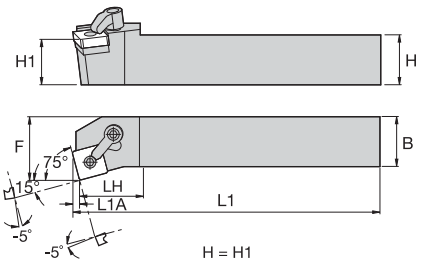


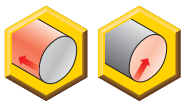


MSDN 45°

Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	sous-plaquette	goupille d'arrêt	six pans	bride	vis de serrage	six pans
1101891	**MSDNN2525M12**	25	25	12,0	150	32,0	SN..120408	**ISSN432**	**KLM46**	2.5 mm	**CKM21**	**STCM20**	3 mm
1101889	**MSDNN1616H09**	44	16	8,0	100	28,0	SN..090308	**ISSN332**	**KLM34L**	2 mm	**CKM19**	**STCM9**	2.5 mm
1101890	**MSDNN2020K12**	61	20	10,0	125	32,0	SN..120408	**ISSN432**	**KLM46**	2.5 mm	**CKM21**	**STCM20**	3 mm
1101892	**MSDNN2525M15**	80	25	12,5	150	35,0	SN..150612	**ISSN533**	**KLM58**	3 mm	**CKM21**	**STCM20**	3 mm
1101888	**MSDNN3232P19**	86	32	16,0	170	42,0	SN..190612	**ISSN633**	**KLM68**	4 mm	**CKM12**	**STCM4**	4 mm
1101713	**MSDNN3225P12**	106	32	12,5	170	32,0	SN..120408	**ISSN432**	**KLM46**	2.5 mm	**CKM21**	**STCM20**	3 mm

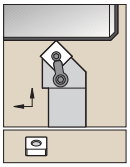


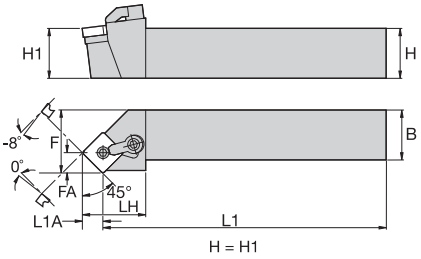




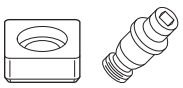
MSKN 75°

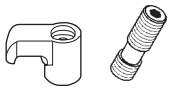
Réf. commande	Réf. catalogue	H	B	F	L1	LH	L1A	plaquette	sous-plaquette	goupille d'arrêt	six pans	bride	vis de serrage	six pans
à droite														
1101886	**MSKNR2525M12**	25	25	32,0	150	32,0	3,1	SN..120408	**ISSN432**	**KLM46**	2.5 mm	**CKM21**	**STCM20**	3 mm
1101957	**MSKNR3232P19**	32	32	40,0	170	40,0	4,6	SN..190612	**ISSN633**	**KLM68**	4 mm	**CKM12**	**STCM4**	4 mm
à gauche														
1102637	**MSKNL2525M12**	25	25	32,0	150	32,0	3,1	SN..120408	**ISSN432**	**KLM46**	2.5 mm	**CKM21**	**STCM20**	3 mm
1102638	**MSKNL3225P12**	32	25	32,0	170	32,0	3,1	SN..120408	**ISSN432**	**KLM46**	2.5 mm	**CKM21**	**STCM20**	3 mm
1099158	**MSKNL3232P15**	32	32	40,0	170	35,0	3,7	SN..150612	**ISSN533**	**KLM58**	3 mm	**CKM21**	**STCM20**	3 mm
1102641	**MSKNL3232P19**	32	32	40,0	170	40,0	4,6	SN..190612	**ISSN633**	**KLM68**	4 mm	**CKM12**	**STCM4**	4 mm



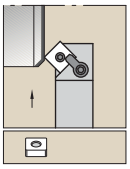


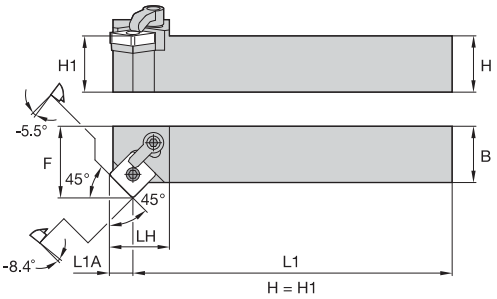
MSSN 45°



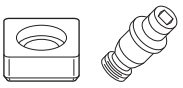


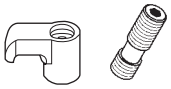
Réf. commande	Réf. catalogue	H	B	F	L1	LH	FA	L1A	plaquette	sous-plaquette	goupille d'arrêt	six pans	bride	vis de serrage	six pans
à droite															
1102166	**MSSNR3232P19**	32	32	40,0	170	40,0	12,5	12,5	SN..190612	**ISSN633**	**KLM68**	4 mm	**CKM12**	**STCM4**	4 mm
1102164	**MSSNR2020K12**	71	20	25,0	125	32,0	8,4	9,6	SN..120408	**ISSN433**	**KLM46**	2.5 mm	**CKM21**	**STCM20**	3 mm
1102165	**MSSNR2525M12**	96	25	32,0	150	32,0	8,4	9,6	SN..120408	**ISSN433**	**KLM46**	2.5 mm	**CKM21**	**STCM20**	3 mm
à gauche															
1102717	**MSSNL2020K12**	20	20	25,0	125	32,0	8,4	8,3	SN..120408	**ISSN433**	**KLM46**	2.5 mm	**CKM21**	**STCM20**	3 mm
1102719	**MSSNL3232P19**	32	32	40,0	170	40,0	12,5	12,5	SN..190612	**ISSN633**	**KLM68**	4 mm	**CKM12**	**STCM4**	4 mm
1102718	**MSSNL2525M12**	96	25	32,0	150	32,0	8,4	9,6	SN..120408	**ISSN433**	**KLM46**	2.5 mm	**CKM21**	**STCM20**	3 mm



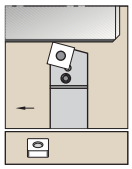


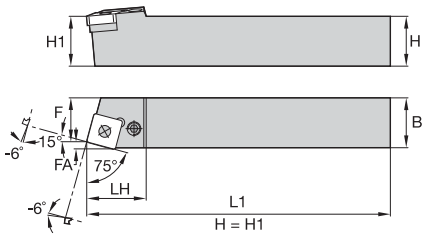
MSZN 45°

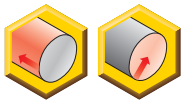




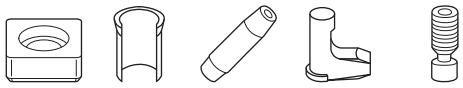
Réf. commande	Réf. catalogue	H	B	F	L1	LH	L1A	plaquette	sous-plaquette	goupille d'arrêt	six pans	bride	vis de serrage	six pans
à droite														
1101884	**MSZNR2525M12**	25	25	32,0	150	25,0	8,5	SN..120408	**ISSN432**	**KLM46**	2.5 mm	**CKM21**	**STCM20**	3 mm
à gauche														
1102634	**MSZNL2525M12**	25	25	32,0	150	25,0	8,5	SN..120408	**ISSN432**	**KLM46**	2.5 mm	**CKM21**	**STCM20**	3 mm



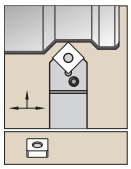


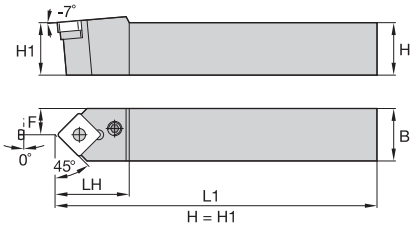


PSBN 75°

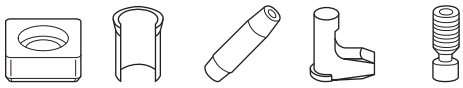


Réf. commande	Réf. catalogue	H	B	F	L1	LH	FA	plaquette	sous-plaquette	goupille de sous-plaquette	poinçon	levier	vis de levier	Torx Plus
à droite														
1244833	**PSBNR2020K12**	20	20	17,0	125	26,0	3,1	SN..120408	**512.063**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
1244677	**PSBNR2525M12**	25	25	22,0	150	26,0	3,1	SN..120408	**512.063**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
1244834	**PSBNR2525M15**	25	25	22,0	150	36,0	3,8	SN..150608	**512.025**	**513.025**	**515.022**	**511.025**	**514.125**	15 IP
1244678	**PSBNR3225P12**	32	25	22,0	170	26,0	3,1	SN..120408	**512.063**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
1244680	**PSBNR3232P15**	32	32	27,0	170	33,0	3,8	SN..150608	**512.025**	**513.025**	**515.022**	**511.025**	**514.125**	15 IP
1244681	**PSBNR3232P19**	32	32	27,0	170	40,0	4,6	SN..190612	**512.083**	**513.033**	**515.022**	**511.033**	**514.133**	25 IP
1244682	**PSBNR4040S19**	40	40	35,0	250	38,0	4,6	SN..190612	**512.083**	**513.033**	**515.022**	**511.033**	**514.133**	25 IP
1244683	**PSBNR4040S25**	40	40	35,0	250	47,0	5,9	SN..250724	**512.092**	**513.038**	**515.028**	**511.038**	**514.138**	30 IP
à gauche														
1244774	**PSBNL2020K12**	20	20	17,0	125	26,0	3,1	SN..120408	**512.063**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
1244668	**PSBNL2525M12**	25	25	22,0	150	26,0	3,1	SN..120408	**512.063**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
1244669	**PSBNL2525M15**	25	25	22,0	150	36,0	3,8	SN..150608	**512.025**	**513.025**	**515.022**	**511.025**	**514.125**	15 IP
1244672	**PSBNL3232P15**	32	32	27,0	170	33,0	3,8	SN..150608	**512.025**	**513.025**	**515.022**	**511.025**	**514.125**	15 IP
1244673	**PSBNL3232P19**	32	32	27,0	170	40,0	4,6	SN..190612	**512.083**	**513.033**	**515.022**	**511.033**	**514.133**	25 IP
1244674	**PSBNL4040S19**	40	40	35,0	250	38,0	4,6	SN..190612	**512.083**	**513.033**	**515.022**	**511.033**	**514.133**	25 IP
1244675	**PSBNL4040S25**	40	40	35,0	250	47,0	5,9	SN..250724	**512.092**	**513.038**	**515.028**	**511.038**	**514.138**	30 IP

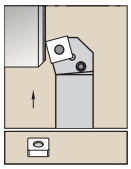


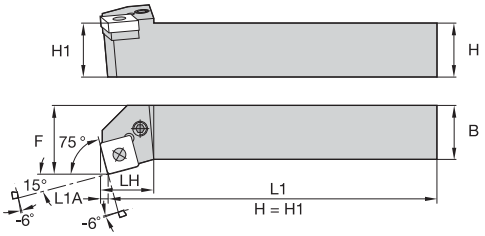


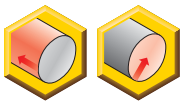
PSDN 45°



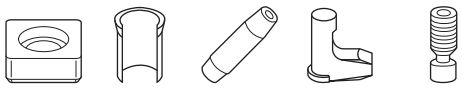
Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	sous-plaquette	goupille de sous-plaquette	poinçon	levier	vis de levier	Torx Plus
1244686	**PSDNN1616H09**	16	16	8,0	100	22,0	SN..090308	**512.053**	**513.019**	**515.018**	**511.018**	**514.118**	10 IP
1244863	**PSDNN2020K12**	20	20	10,0	125	26,0	SN..120408	**512.063**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
1156970	**PSDNN2525M12**	25	25	12,5	150	26,0	SN..120408	**512.063**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
1244687	**PSDNN3225P12**	32	25	12,5	170	28,0	SN..120408	**512.063**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
1244688	**PSDNN3225P19**	32	25	12,5	170	40,0	SN..190612	**512.083**	**513.033**	**515.022**	**511.033**	**514.133**	25 IP
1244835	**PSDNN3232P19**	32	32	16,0	170	40,0	SN..190612	**512.083**	**513.033**	**515.022**	**511.033**	**514.133**	25 IP
1147356	**PSDNN4040S25**	40	40	20,0	250	50,0	SN..250724	**512.092**	**513.038**	**515.028**	**511.038**	**514.138**	30 IP



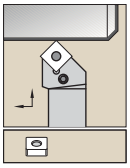


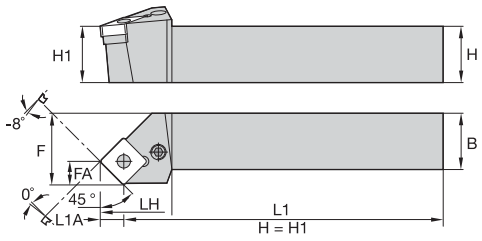


PSKN 75°



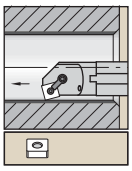
Réf. commande	Réf. catalogue	H	B	F	L1	LH	L1A	plaquette	sous-plaquette	goupille de sous-plaquette	poinçon	levier	vis de levier	Torx Plus
à droite														
1244699	**PSKNR2020K12**	20	20	25,0	125	23,0	3,1	SN..120408	**512.063**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
1244836	**PSKNR2525M12**	25	25	32,0	150	23,0	3,1	SN..120408	**512.063**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
1244701	**PSKNR3232P15**	32	32	40,0	170	32,0	3,8	SN..150608	**512.025**	**513.025**	**515.022**	**511.025**	**514.125**	15 IP
1244702	**PSKNR3232P19**	32	32	40,0	170	37,5	4,6	SN..190612	**512.083**	**513.033**	**515.022**	**511.033**	**514.133**	25 IP
à gauche														
1244690	**PSKNL2525M12**	25	25	32,0	150	23,0	3,1	SN..120408	**512.063**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
1244693	**PSKNL3232P19**	32	32	40,0	170	37,5	4,6	SN..190612	**512.083**	**513.033**	**515.022**	**511.033**	**514.133**	25 IP



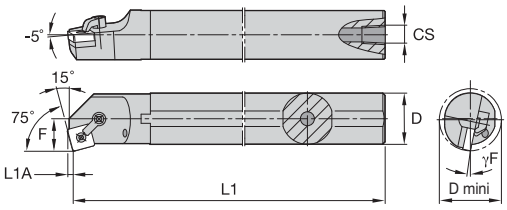


PSSN 45°

Réf. commande	Réf. catalogue	H	B	F	L1	LH	FA	L1A	plaquette	sous-plaquette	goupille de sous-plaquette	poinçon	levier	vis de levier	Torx Plus
à droite															
1244718	**PSSNR2020K09**	20	20	25,0	125	26,0	6,1	6,1	SN..090308	**512.053**	**513.019**	**515.018**	**511.018**	**514.118**	10 IP
1244837	**PSSNR2020K12**	20	20	25,0	125	28,0	8,3	8,3	SN..120408	**512.063**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
1156961	**PSSNR2525M12**	25	25	32,0	150	28,0	8,3	8,3	SN..120408	**512.063**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
1244719	**PSSNR2525M15**	25	25	32,0	150	32,0	10,2	10,2	SN..150608	**512.025**	**513.025**	**515.022**	**511.025**	**514.125**	15 IP
1244720	**PSSNR3225P12**	32	25	32,0	170	29,0	8,3	8,3	SN..120408	**512.063**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
1244722	**PSSNR3232P15**	32	32	40,0	170	32,0	10,0	11,5	SN..150612	**512.025**	**513.025**	**515.022**	**511.025**	**514.125**	15 IP
1244838	**PSSNR3232P19**	32	32	40,0	170	37,5	12,5	12,5	SN..190612	**512.083**	**513.033**	**515.022**	**511.033**	**514.133**	25 IP
1244723	**PSSNR4040S19**	40	40	50,0	250	37,5	12,5	12,5	SN..190612	**512.083**	**513.033**	**515.022**	**511.033**	**514.133**	25 IP
à gauche															
1244709	**PSSNL2020K12**	20	20	25,0	125	28,0	8,3	8,3	SN..120408	**512.063**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
1244789	**PSSNL2525M12**	25	25	32,0	150	28,0	8,3	8,3	SN..120408	**512.063**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
1244710	**PSSNL2525M15**	25	25	32,0	150	32,0	10,2	10,2	SN..150608	**512.025**	**513.025**	**515.022**	**511.025**	**514.125**	15 IP
1244711	**PSSNL3225P12**	32	25	32,0	170	29,0	8,3	8,3	SN..120408	**512.063**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
1244714	**PSSNL3232P19**	32	32	40,0	170	37,5	12,5	12,5	SN..190612	**512.083**	**513.033**	**515.022**	**511.033**	**514.133**	25 IP
1244715	**PSSNL4040S19**	40	40	50,0	250	37,5	12,5	12,5	SN..190612	**512.083**	**513.033**	**515.022**	**511.033**	**514.133**	25 IP

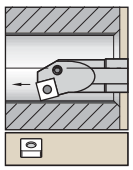


Corps acier avec arrosage interne.

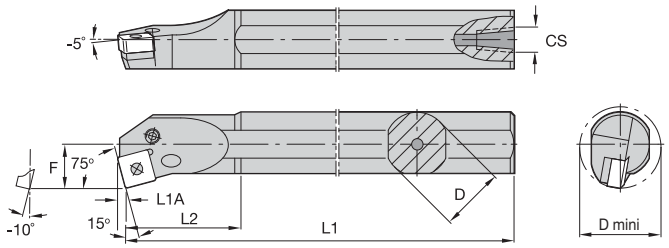


A-MSKN 75°

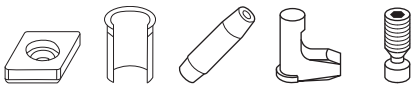
Réf. commande	Réf. catalogue	D	D mini	F	L1	L1A	CS	γF°	plaquette	sous-plaquette	goupille d'arrêt	six pans	bride	vis de serrage	six pans
à droite															
1098116	**A40TMSKNR12**	40	50,0	27,0	300	3,1	1/4-18 NPT	-10.0	SN..120408	**ISSN432**	**KLM46**	2.5 mm	**CKM21**	**STCM20**	3 mm
1098120	**A50UMSKNR19**	50	63,0	35,0	350	4,6	1/4-18 NPT	-12.0	SN..190608	**ISSN633**	**KLM68**	4 mm	**CKM12**	**STCM4**	4 mm
à gauche															
1098115	**A32SMSKNL12**	32	40,0	22,0	250	3,1	1/4-18 NPT	-14.0	SN..120408	**ISSN432**	**KLM46**	2.5 mm	**CKM21**	**STCM20**	3 mm
1098117	**A40TMSKNL12**	40	50,0	27,0	300	3,1	1/4-18 NPT	-10.0	SN..120408	**ISSN432**	**KLM46**	2.5 mm	**CKM21**	**STCM20**	3 mm



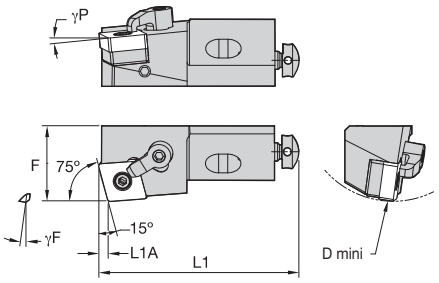
Queue acier avec arrosages internes.



A-PSKN 75°



Réf. commande	Réf. catalogue	D	D mini	F	L1	L2	L1A	CS	plaquette	sous-plaquette	goupille de sous-plaquette	pion	levier	vis de levier	Torx Plus
à droite															
2447480	**A25TPSKNR12**	25	30,0	17,0	300	43	3,0	1/4-18 NPT	SN..120408	**–**	**–**	**–**	**511.022**	**514.122**	10 IP
2447482	**A32UPSKNR12**	32	40,0	22,0	350	52	3,0	1/4-18 NPT	SN..120408	**512.063**	**513.023**	**515.018**	**511.023**	**514.124**	15 IP



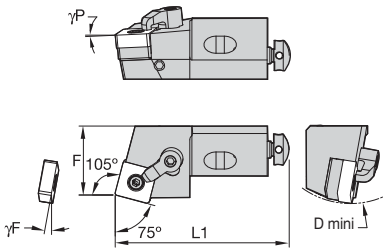
MSKN 75°

Réf. commande	Réf. catalogue	D mini	F	L1	L1A	γF°	γP°	plaquette
à droite								
2114011	**MSKNR10CA09**	40	14,0	50	2,2	-9.0	-5.0	SN..090308/SN..322
2114013	**MSKNR12CA12**	50	20,0	55	3,0	-9.0	-5.0	SN..120408/SN..432
2074430	**MSKNR16CA12**	60	25,0	63	3,0	-9.0	-5.0	SN..120408/SN..432
2072222	**MSKNR20CA15**	70	25,0	70	3,7	-9.0	-5.0	SN..150612/SN..543
2987166	**MSKNR25CA19**	100	32,0	100	4,6	-9.0	-5.0	SN..190612/SN..543
à gauche								
3346242	**MSKNL12CA12**	50	20,0	55	3,0	-9.0	-5.0	SN..120408/SN..432
3330202	**MSKNL20CA15**	70	25,0	70	3,7	-9.0	-5.0	SN..150612/SN..543

REMARQUE : Choisir les pièces détachées en fonction de D mini et de la dimension de plaquette sélectionnée.

Pièces détachées

D mini	sous-plaquette	goupille d'arrêt	six pans	bride	vis de serrage	six pans	vis de réglage radial	six pans	vis de réglage axial	vis d'assem-blage	vis d'assem-blage	vis d'assem-blage	six pans	rondelle
40	**–**	**KLM33**	2 mm	**CKM36**	**STCM38**	2 mm	**KUAM28**	2 mm	**KUAM30**	**191.405**	**–**	**–**	4 mm	**CSWM 060 050**
50	**–**	**KLM43**	2 mm	**CKM34**	**STCM38**	2 mm	**KUAM22**	2 mm	**KUAM31**	**–**	**191.406**	**–**	4 mm	**CSWM 060 050**
60	**ISSN432**	**KLM46S**	2.5 mm	**CKM34**	**STCM9**	2.5 mm	**KUAM25**	2.5 mm	**KUAM32**	**–**	**191.407**	**–**	5 mm	**CSWM 080 050**
70	**SKSN566K**	**KLM54**	2.5 mm	**CKM37**	**STCM40**	2.5 mm	**KUAM25**	2.5 mm	**KUAM32**	**–**	**191.407**	**–**	5 mm	**CSWM 080 050**
100	**ISSN633**	**KLM68**	4 mm	**CKM35**	**STCM8**	4 mm	**KUAM27**	4 mm	**KUAM32**	**–**	**–**	**MS364**	8 mm	**CSWM 100 080**

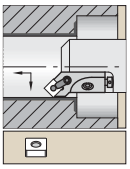


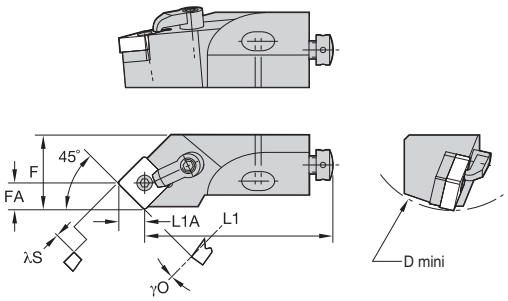
MSRN 75°

Réf. commande	Réf. catalogue	D mini	F	L1	γF°	γP°	plaquette
à droite							
1098436	**MSRNR10CA09**	40	14,0	50	-9.0	-5.0	SN..090308/SN..322
2078231	**MSRNR12CA12**	50	20,0	55	-9.0	-5.0	SN..120408/SN..432
2074432	**MSRNR16CA12**	60	25,0	63	-9.0	-5.0	SN..120408/SN..432
à gauche							
1282803	**MSRNL12CA12**	50	20,0	55	-9.0	-5.0	SN..120408/SN..432
3330279	**MSRNL16CA12**	60	25,0	63	-9.0	-5.0	SN..120408/SN..432
3330203	**MSRNL20CA15**	70	25,0	70	-9.0	-5.0	SN..150612/SN..543

Pièces détachées

D mini	sous-plaquette	goupille d'arrêt	six pans	bride	vis de serrage	six pans	vis de réglage radial	six pans	vis de réglage axial	vis d'assem-blage	vis d'assem-blage	six pans	rondelle
40	**–**	**KLM33**	2 mm	**CKM36**	**STCM38**	2 mm	**KUAM28**	2 mm	**KUAM30**	**191.405**	**–**	4 mm	**CSWM 060 050**
50	**–**	**KLM43**	2 mm	**CKM34**	**STCM38**	2 mm	**KUAM22**	2 mm	**KUAM31**	**–**	**191.406**	4 mm	**CSWM 060 050**
60	**ISSN432**	**KLM46S**	2.5 mm	**CKM34**	**STCM9**	2.5 mm	**KUAM25**	2.5 mm	**KUAM32**	**–**	**191.407**	5 mm	**CSWM 080 050**
70	**SKSN566K**	**KLM54**	2.5 mm	**CKM37**	**STCM40**	2.5 mm	**KUAM25**	2.5 mm	**KUAM32**	**–**	**191.407**	5 mm	**CSWM 080 050**



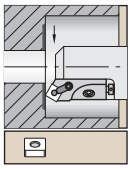


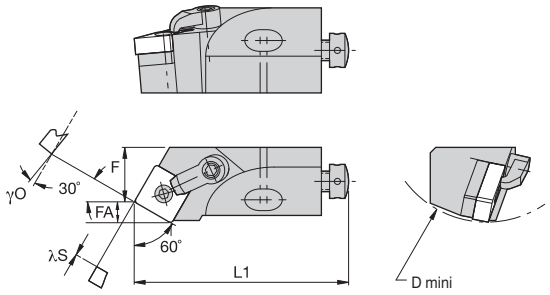
MSSN 45°

Réf. commande	Réf. catalogue	D mini	F	L1	L1A	λS°	γO°	plaquette
à droite								
1339367	**MSSNR10CA09**	40	14,0	44	6,1	-13.0	0.0	SN..090308/SN..322
1282807	**MSSNR12CA12**	50	20,0	47	8,3	-13.0	0.0	SN..120408/SN..432
3330281	**MSSNR16CA12**	60	25,0	53	8,3	-13.0	0.0	SN..120408/SN..432
3330206	**MSSNR20CA15**	70	25,0	60	10,3	-13.0	0.0	SN..150612/SN..543
à gauche								
2071758	**MSSNL10CA09**	40	14,0	44	6,1	-13.0	0.0	SN..090308/SN..322
2071739	**MSSNL12CA12**	50	20,0	47	8,3	-13.0	0.0	SN..120408/SN..432

Pièces détachées

D mini	sous-plaquette	goupille d'arrêt	six pans	bride	vis de serrage	six pans	vis de réglage radial	six pans	vis de réglage axial	vis d'assem-blage	vis d'assem-blage	six pans	rondelle
40	–	**KLM33**	2 mm	**CKM36**	**STCM38**	2 mm	**KUAM28**	2 mm	**KUAM30**	**191.405**	–	4 mm	**CSWM 060 050**
50	–	**KLM43**	2 mm	**CKM34**	**STCM38**	2 mm	**KUAM22**	2 mm	**KUAM31**	–	**191.406**	4 mm	**CSWM 060 050**
60	**ISSN432**	**KLM46S**	2.5 mm	**CKM36**	**STCM9**	2.5 mm	**KUAM25**	2.5 mm	**KUAM32**	–	**191.407**	5 mm	**CSWM 080 050**
70	**SKSN566K**	**KLM54**	2.5 mm	**CKM37**	**STCM40**	2.5 mm	**KUAM25**	2.5 mm	**KUAM32**	–	**191.407**	5 mm	**CSWM 080 050**



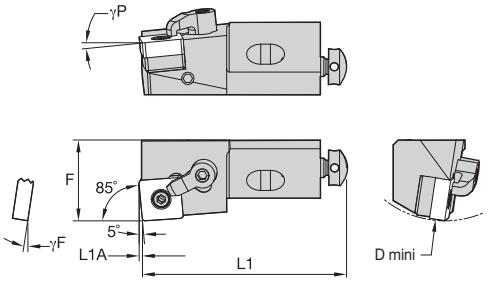


MSTN 60°

Réf. commande	Réf. catalogue	D mini	F	L1	FA	λS°	γO°	plaquette
à droite								
3331149	**MSTNR10CA09**	40,0	9,0	50	13,3	-11.0	0.0	SN..090308/SN..322
2074904	**MSTNR12CA12**	50,0	13,0	55	5,9	-11.0	0.0	SN..120408/SN..432

Pièces détachées

D mini	goupille d'arrêt	six pans	bride	vis de serrage	six pans	vis de réglage radial	six pans	vis de réglage axial	vis d'assem-blage	vis d'assem-blage	six pans	rondelle
40	**KLM33**	2 mm	**CKM36**	**STCM38**	2 mm	**KUAM28**	2 mm	**KUAM30**	**191.405**	**–**	4 mm	**CSWM 060 050**
50	**KLM43**	2 mm	**CKM34**	**STCM38**	2 mm	**KUAM22**	2 mm	**KUAM31**	**–**	**191.406**	4 mm	**CSWM 060 050**



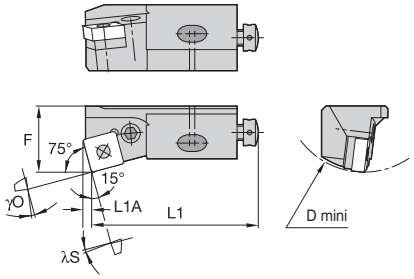
MSYN 85°

Réf. commande	Réf. catalogue	D mini	F	L1	L1A	γF°	γP°	plaquette
à droite								
2114015	**MSYNR10CA09**	40	14,0	50	0,8	-9.0	-5.0	SN..090308/SN..322
3346274	**MSYNR12CA12**	50	20,0	55	1,0	-9.0	-5.0	SN..120408/SN..432
3330283	**MSYNR16CA12**	60	25,0	63	1,0	-9.0	-5.0	SN..120408/SN..432
1098465	**MSYNR25CA19**	100	32,0	100	1,5	-9.0	-5.0	SN..190612/SN..643
à gauche								
3331150	**MSYNL10CA09**	40	14,0	50	0,8	-9.0	-5.0	SN..090308/SN..322
3346273	**MSYNL12CA12**	50	20,0	55	1,0	-9.0	-5.0	SN..120408/SN..432
1098691	**MSYNL20CA15**	70	25,0	70	1,3	-9.0	-5.0	SN..150612/SN..543

REMARQUE : Choisir les pièces détachées en fonction de D mini et de la dimension de plaquette sélectionnée.

Pièces détachées

D mini	sous-plaquette	goupille d'arrêt	six pans	bride	vis de serrage	six pans	vis de réglage radial	six pans	vis de réglage axial	vis d'assem-blage	vis d'assem-blage	vis d'assem-blage	six pans	rondelle
40	**–**	**KLM33**	2 mm	**CKM36**	**STCM38**	2 mm	**KUAM28**	2 mm	**KUAM30**	**191.405**	**–**	**–**	4 mm	**CSWM 060 050**
50	**–**	**KLM43**	2 mm	**CKM34**	**STCM38**	2 mm	**KUAM22**	2 mm	**KUAM31**	**–**	**191.406**	**–**	4 mm	**CSWM 060 050**
60	**ISSN432**	**KLM46S**	2.5 mm	**CKM36**	**STCM9**	2.5 mm	**KUAM25**	2.5 mm	**KUAM32**	**–**	**191.407**	**–**	5 mm	**CSWM 080 050**
70	**SKSN566K**	**KLM54**	2.5 mm	**CKM37**	**STCM40**	2.5 mm	**KUAM25**	2.5 mm	**KUAM33**	**–**	**191.407**	**–**	6 mm	**CSWM 080 050**
100	**ISSN633**	**KLM68**	4 mm	**CKM34**	**STCM8**	4 mm	**KUAM27**	4 mm	**KUAM33**	**–**	**–**	**MS364**	8 mm	**CSWM 100 080**

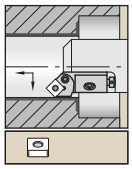


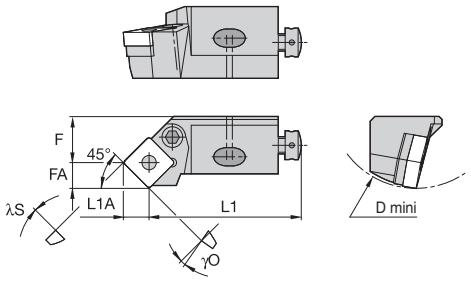
PSKN 75°

Réf. commande	Réf. catalogue	D mini	F	L1	L1A	λS°	γO°	plaquette
à droite								
1188639	**PSKNR12CA-12**	50	20,0	55	3,1	-8.0	-6.0	SN..120408/SN..432

Pièces détachées

D mini	levier	vis de levier	dimension de clé - vis d'attaque	vis de réglage radial	six pans	vis de réglage axial	vis d'assemblage	six pans	rondelle
50	**511.022**	**514.122**	10 IP	**KUAM28**	2 mm	**KUAM31**	**191.406**	4 mm	**CSWM 060 050**





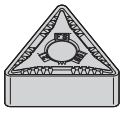
PSSN 45°

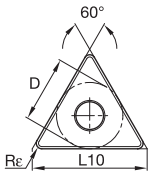
Réf. commande	Réf. catalogue	D mini	F	L1	FA	L1A	λS°	γO°	γP°	plaquette
à droite										
1244455	**PSSNR12CA-12**	50,0	20,0	47	8,7	8,3	-10.0	0.0	–	SN..120408/SN..432
à gauche										
1244452	**PSSNL12CA12**	50,0	11,3	47	8,7	8,3	0.0	0.0	-10.0 deg	SN..120408/SN..432

Pièces détachées

D min	levier	vis de levier	dimension de clé - vis d'attaque	vis de réglage radial	six pans	vis de réglage axial	vis d'assemblage	six pans	rondelle
50	**511.022**	**514.122**	10 IP	**KUAM28**	2 mm	**KUAM31**	**191.406**	4 mm	**CSWM 060 050**

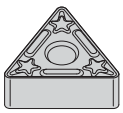
● premier choix
○ choix alternatif

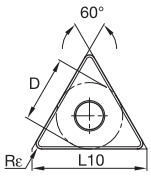




TNGG-FS

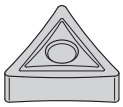
Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
P				●	●	●	●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	●	●	●	●	●	●	●		●
M												○	○							●	●	●	●	●	●		●	●	●	●	●	●		●
K				○	○	○	○	○	○					●	●	●	●	●	●							●	●	●	●	●	●	●		●
N																											●	●	●	●	●	●	●	
S																											●	●	●	●	●	●		
H																																		
TNGG160402FS	9,53	16,50	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–
TNGG160404FS	9,53	16,50	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	●	–	–
TNGG220408FS	12,70	22,00	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–

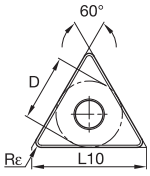




TNGG-LF

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
TNGG160402LF	9,53	16,50	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–
TNGG160404LF	9,53	16,50	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–
TNGG160408LF	9,53	16,50	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–

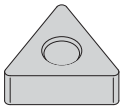


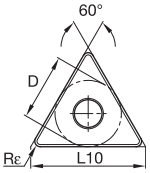


TNGP

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
TNGP160402	9,53	16,50	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–
TNGP160404	9,53	16,50	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	●	–
TNGP160408	9,53	16,50	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	●	–

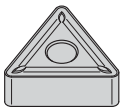
● premier choix
○ choix alternatif

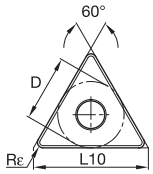




TNMA

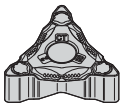
Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
TNMA160408	9,53	16,50	0,8	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	●	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–
TNMA160412	9,53	16,50	1,2	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
TNMA160416	9,53	16,50	1,6	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
TNMA220408	12,70	22,00	0,8	–	–	–	–	–	–	–	–	–	–	–	●	–	–	●	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–
TNMA220412	12,70	22,00	1,2	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
TNMA270616	15,88	27,50	1,6	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

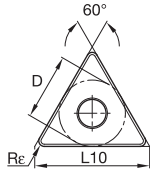




TNMG

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
TNMG220412	12,70	22,00	1,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–
TNMG330924	19,05	33,00	2,4	–	–	–	–	–	●	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–





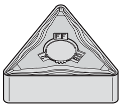
TNMG-CT

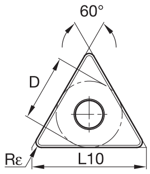
Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
TNMG160408CT	9,53	16,50	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–

Tournage ISO

● premier choix
○ choix alternatif

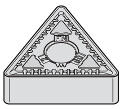
	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
P	●	●	●	●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	●	●	●	●	●	●	●		●
M									○	○							●	●	●	●	●	●		●	●	●	●	●	●		●
K	○	○	○	○	○	○					●	●	●	●	●	●							●	●	●	●	●	●	●		●
N																								●	●	●	●	●	●	●	
S																								●	●	●	●	●	●		
H																															

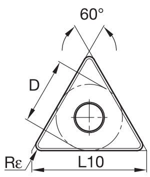




TNMG-FF

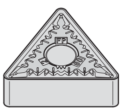
Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
TNMG110304FF	6,35	11,00	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–
TNMG110308FF	6,35	11,00	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–
TNMG160404FF	9,53	16,50	0,4	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	●	–	●	–	–	●
TNMG160408FF	9,53	16,50	0,8	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	●

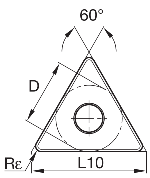




TNMG-FN

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
TNMG110304FN	6,35	11,00	0,4	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
TNMG110308FN	6,35	11,00	0,8	–	–	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
TNMG160404FN	9,53	16,50	0,4	–	●	●	●	●	●	–	–	–	–	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●
TNMG160408FN	9,53	16,50	0,8	●	–	●	●	●	●	–	–	–	–	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●
TNMG160412FN	9,53	16,50	1,2	–	●	●	–	–	●	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●
TNMG220404FN	12,70	22,00	0,4	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
TNMG220408FN	12,70	22,00	0,8	–	–	●	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
TNMG220412FN	12,70	22,00	1,2	–	–	●	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

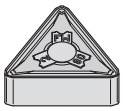


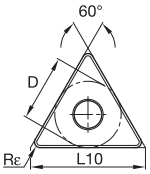


TNMG-FP

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
TNMG160404FP	9,53	16,50	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	●	–	●	–	–	●
TNMG160408FP	9,53	16,50	0,8	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	●	–	●	–	–	●
TNMG160412FP	9,53	16,50	1,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	●	–	●	–	–	–
TNMG220404FP	12,70	22,00	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	–	–	–	●	–	●	–	–	–
TNMG220408FP	12,70	22,00	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	●	–	–	–	–	–

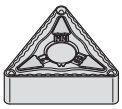
● premier choix
○ choix alternatif

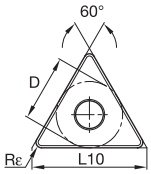




TNMG-FW

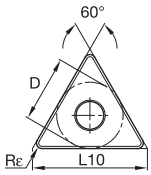
Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
TNMG160404FW	9,53	16,50	0,2	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	●
TNMG160408FW	9,53	16,50	0,4	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●
TNMG160412FW	9,53	16,50	1,2	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●





TNMG-MN

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
TNMG160404MN	9,53	16,50	0,4	–	–	●	●	●	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
TNMG160408MN	9,53	16,50	0,8	–	●	●	●	●	●	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
TNMG160412MN	9,53	16,50	1,2	–	–	●	–	●	●	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
TNMG220404MN	12,70	22,00	0,4	–	–	–	●	●	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
TNMG220408MN	12,70	22,00	0,8	–	–	●	●	●	●	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
TNMG220412MN	12,70	22,00	1,2	–	–	●	–	●	●	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

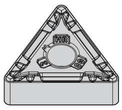


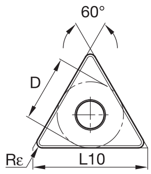
TNMG-MP

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
TNMG160404MP	9,53	16,50	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	●	●	–	–	–	–	●	–	●	–	–	–
TNMG160408MP	9,53	16,50	0,8	–	–	–	–	●	●	–	–	–	–	–	–	–	–	–	–	●	●	●	●	●	●	–	–	–	●	–	●	–	–	–
TNMG160412MP	9,53	16,50	1,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	●	–	–	–	–	–	–	–	●	–	–	–
TNMG220408MP	12,70	22,00	0,8	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	●	–	–	–	–	–	●	–	●	–	–	–
TNMG220412MP	12,70	22,00	1,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	–	–	–	–	●	–	–	–
TNMG220416MP	12,70	22,00	1,6	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	–	–	–	–	●	–	–	–

● premier choix
○ choix alternatif

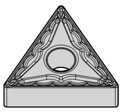
	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
P	●	●	●	●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	●	●	●	●	●	●	●		●
M									○	○							●	●	●	●	●	●		●	●	●	●	●	●		●
K	○	○	○	○	○	○					●	●	●	●	●	●							●	●	●	●	●	●	●		●
N																								●	●	●	●	●	●	●	
S																								●	●	●	●	●	●		
H																															

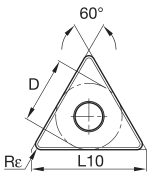




TNMG-MR

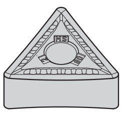
Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
TNMG160408MR	9,53	16,50	0,8	–	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	–	–	–	–	–	–	–	–
TNMG160412MR	9,53	16,50	1,2	–	–	●	–	●	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
TNMG220408MR	12,70	22,00	0,8	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–
TNMG220412MR	12,70	22,00	1,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–
TNMG270612MR	15,88	27,50	1,2	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

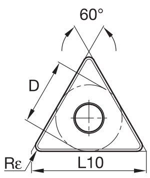




TNMG-MG

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
TNMG160408MG	9,53	16,50	0,8	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

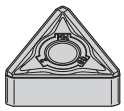


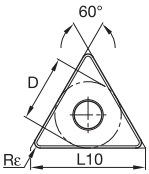


TNMG-MS

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
TNMG160402MS	9,53	16,50	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	●	–	–
TNMG160404MS	9,53	16,50	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	●	–	–
TNMG160408MS	9,53	16,50	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	●	–	–
TNMG220404MS	12,70	22,00	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	●	–	–
TNMG220408MS	12,70	22,00	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	●	●	●	–	–
TNMG220412MS	12,70	22,00	1,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	–
TNMG270608MS	15,88	27,50	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–
TNMG270616MS	15,88	27,50	1,6	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–

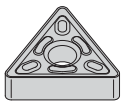
● premier choix
○ choix alternatif

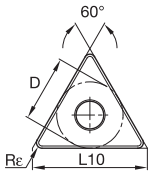




TNMG-MW

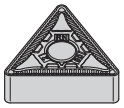
Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
P				●	●	●	●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	●	●	●	●	●	●	●		●
M												○	○							●	●	●	●	●	●		●	●	●	●	●	●		●
K				○	○	○	○	○	○					●	●	●	●	●	●							●	●	●	●	●	●	●		●
N																											●	●	●	●	●	●	●	
S																											●	●	●	●	●	●		
H																																		
TNMG160408MW	9,53	16,50	0,8	–	●	–	●	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
TNMG160412MW	9,53	16,50	1,2	–	–	●	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

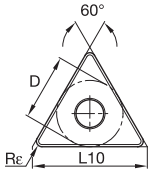




TNMG-P

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
TNMG160404P	9,53	16,50	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–
TNMG160408P	9,53	16,50	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–
TNMG220404P	12,70	22,00	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–
TNMG220408P	12,70	22,00	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–
TNMG220412P	12,70	22,00	1,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–

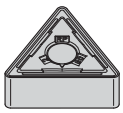


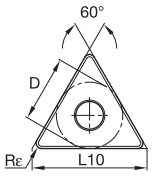


TNMG-RN

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
TNMG160408RN	9,53	16,50	0,8	–	–	●	●	●	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
TNMG160412RN	9,53	16,50	1,2	–	–	●	–	●	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
TNMG220408RN	12,70	22,00	0,8	–	–	●	–	●	●	●	●	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
TNMG220412RN	12,70	22,00	1,2	–	–	●	●	●	●	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
TNMG220416RN	12,70	22,00	1,6	–	–	–	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
TNMG270608RN	15,88	27,50	0,8	–	–	–	●	●	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
TNMG270612RN	15,88	27,50	1,2	–	–	●	●	–	●	●	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
TNMG270616RN	15,88	27,50	1,6	–	–	–	●	●	●	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
TNMG330924RN	19,05	33,00	2,4	–	–	●	–	●	●	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

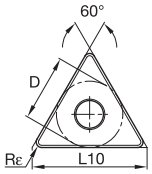
● premier choix
○ choix alternatif





TNMG-RP

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
P				●	●	●	●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	●	●	●	●	●	●	●		●
M												○	○							●	●	●	●	●	●		●	●	●	●	●	●		●
K				○	○	○	○	○	○					●	●	●	●	●	●							●	●	●	●	●	●	●		●
N																											●	●	●	●	●	●	●	
S																											●	●	●	●	●	●		
H																																		
TNMG160408RP	9,53	16,50	0,8	–	●	●	●	●	●	–	●	–	–	–	●	–	–	–	●	–	●	–	●	–	–	–	–	–	●	●	●	●	–	–
TNMG160412RP	9,53	16,50	1,2	–	●	●	●	●	●	–	–	–	–	–	–	–	–	–	●	–	–	–	●	–	●	–	–	–	–	●	–	●	–	–
TNMG160416RP	9,53	16,50	1,6	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
TNMG220408RP	12,70	22,00	0,8	–	–	●	–	●	●	–	–	●	–	–	–	–	–	●	–	–	–	●	●	–	–	–	–	–	●	●	●	●	–	–
TNMG220412RP	12,70	22,00	1,2	–	–	–	●	●	–	–	–	–	●	–	–	–	–	–	–	–	–	●	●	–	–	–	–	–	●	●	–	–	–	–
TNMG220416RP	12,70	22,00	1,6	–	–	–	●	●	–	–	–	–	–	–	–	–	●	–	–	–	–	–	●	–	–	–	–	–	–	●	–	–	–	–
TNMG220432RP	12,70	22,00	3,2	–	–	●	–	●	–	–	●	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–
TNMG270612RP	15,88	27,50	1,2	–	–	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	●	–	–	–	●	●	●	–	–	–
TNMG270616RP	15,88	27,50	1,6	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	●	–	–	–	–	–
TNMG330924RP	19,05	33,00	2,4	–	–	–	–	–	●	–	–	●	●	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	●	–	–	–	–	–

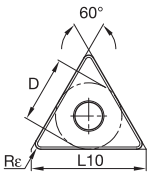


TNMG-UN

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
TNMG160408UN	9,53	16,50	0,8	–	–	–	–	–	–	–	–	–	–	–	●	●	●	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
TNMG160412UN	9,53	16,50	1,2	–	–	–	–	–	–	–	–	–	–	●	●	●	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
TNMG160416UN	9,53	16,50	1,6	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
TNMG220408UN	12,70	22,00	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
TNMG220412UN	12,70	22,00	1,2	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
TNMG220416UN	12,70	22,00	1,6	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

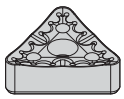
● premier choix
○ choix alternatif

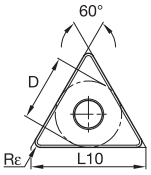
		KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
P		●	●	●	●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	●	●	●	●	●	●	●		●
M										○	○							●	●	●	●	●	●		●	●	●	●	●	●		●
K		○	○	○	○	○	○					●	●	●	●	●	●							●	●	●	●	●	●	●		●
N																									●	●	●	●	●	●	●	
S																									●	●	●	●	●	●		
H																																



TNMG-UP

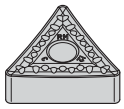
Réf. catalogue ISO	D	L10	Rε																													
TNMG160404UP	9,53	16,50	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–
TNMG160408UP	9,53	16,50	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	●	–	–	–	–	–	–	–	–	–	–
TNMG220408UP	12,70	22,00	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–	–	–	–	–	–

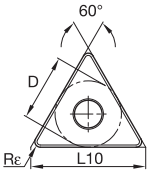




TNMM-MR

Réf. catalogue ISO	D	L10	Rε																													
TNMM330924MR	19,05	33,00	2,4	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

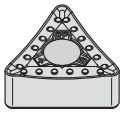


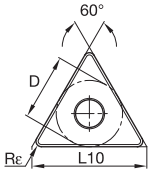


TNMM-RM

Réf. catalogue ISO	D	L10	Rε																													
TNMM160408RM	9,53	16,50	0,8	–	–	–	–	●	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
TNMM160412RM	9,53	16,50	1,2	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
TNMM220408RM	12,70	22,00	0,8	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
TNMM220412RM	12,70	22,00	1,2	–	–	–	–	●	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
TNMM220416RM	12,70	22,00	1,6	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
TNMM270612RM	15,88	27,50	1,2	–	–	–	–	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
TNMM270616RM	15,88	27,50	1,6	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

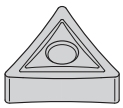
● premier choix
○ choix alternatif

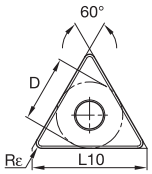




TNMM-RP

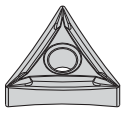
Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
P				●	●	●	●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	●	●	●	●	●	●	●		●
M												○	○							●	●	●	●	●	●		●	●	●	●	●	●		●
K				○	○	○	○	○	○					●	●	●	●	●	●							●	●	●	●	●	●	●		●
N																											●	●	●	●	●	●	●	
S																											●	●	●	●	●	●		
H																																		
TNMM220408RP	12,70	22,00	0,8	–	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
TNMM220412RP	12,70	22,00	1,2	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–
TNMM220416RP	12,70	22,00	1,6	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

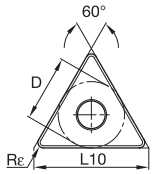




TNMP

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
TNMP160404	9,53	16,50	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–
TNMP160408	9,53	16,50	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–
TNMP220416	12,70	22,00	1,6	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–

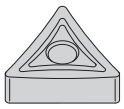


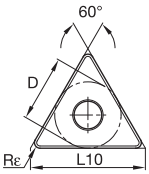


TNMP-K

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
TNMP160404K	9,53	16,50	0,4	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
TNMP160408K	9,53	16,50	0,8	–	–	–	●	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
TNMP220408K	12,70	22,00	0,8	–	–	–	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

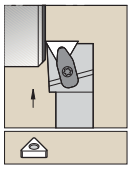
● premier choix
○ choix alternatif

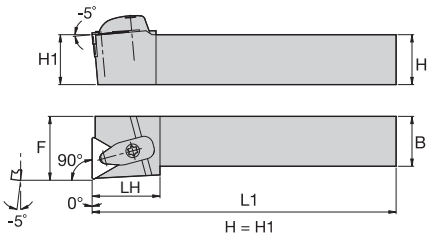


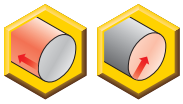


TNMS

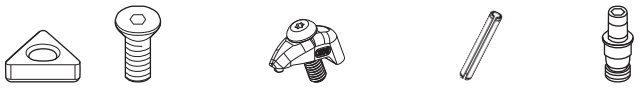
Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
P				●	●	●	●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	●	●	●	●	●	●		●
M												○	○							●	●	●	●	●	●		●	●	●	●	●	●		●
K				○	○	○	○	○	○					●	●	●	●	●	●							●	●	●	●	●	●	●		●
N																											●	●	●	●	●	●	●	
S																											●	●	●	●	●	●		
H																																		
TNMS160404	9,53	16,50	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–
TNMS160408	9,53	16,50	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–
TNMS220408	12,70	22,00	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	●	–



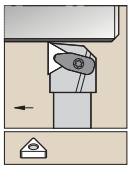


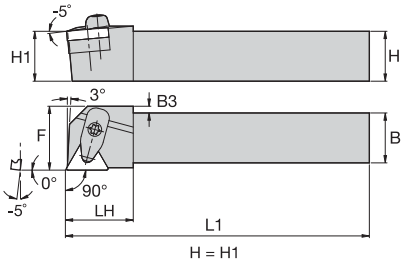


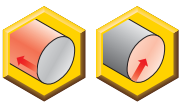
DTFN-KC 90°



Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	sous-plaquette	vis de sous-plaquette	Torx Plus	ensemble bride	Torx Plus	goupille fendue	pion d'arrêt en option
à droite														
2273392	**DTFNR2020K16KC04**	20	20	25,0	125	32,0	TN..160408	**ITSN323**	**KMSP315IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM34L9IP**
à gauche														
1875233	**DTFNL2525M22KC04**	25	25	32,0	150	34,0	TN..220408	**ITSN443**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**

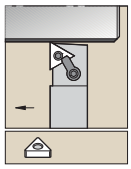


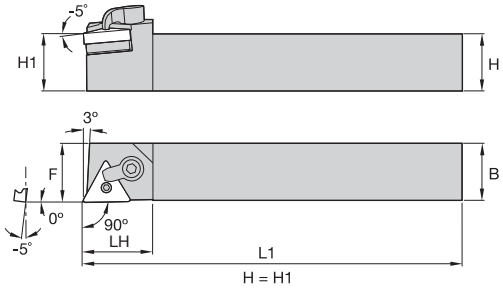




DTGN-KC 90°

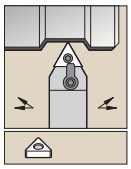
Réf. commande	Réf. catalogue	H	B	F	L1	LH	B3	plaquette	sous-plaquette	vis de sous-plaquette	Torx Plus	ensemble bride	Torx Plus	goupille fendue	pion d'arrêt en option
à droite															
2273440	**DTGNR2020K16KC04**	20	20	25,0	125	25,0	6,5	TN..160408	**ITSN323**	**KMSP315IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM34L9IP**
2273441	**DTGNR2525M16KC04**	25	25	32,0	150	25,0	—	TN..160408	**ITSN323**	**KMSP315IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM34L9IP**
1875222	**DTGNR2525M22KC04**	25	25	32,0	150	32,0	3,0	TN..220408	**ITSN443**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**
à gauche															
1875234	**DTGNL2525M22KC04**	25	25	32,0	150	32,0	3,0	TN..220408	**ITSN443**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**

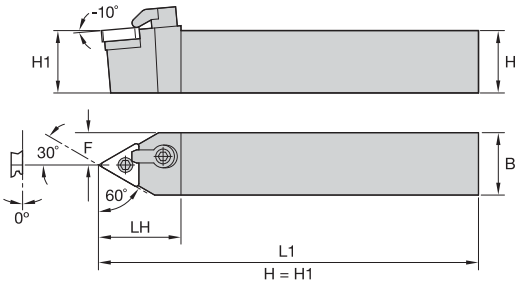


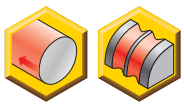


MTAN-S 90°

Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	sous-plaquette	goupille d'arrêt	six pans	bride	vis de serrage	six pans
à droite													
1102172	**MTANRS2020K16**	20	20	20,5	125	32,0	TN..160408	**ITSN322**	**KLM34L**	2 mm	**CKM21**	**STCM20**	3 mm
1102173	**MTANRS2525M16**	25	25	25,5	150	30,0	TN..160408	**ITSN322**	**KLM34L**	2 mm	**CKM21**	**STCM20**	3 mm
à gauche													
1102726	**MTANLS2525M16**	25	25	25,5	150	32,0	TN..160408	**ITSN322**	**KLM34L**	2 mm	**CKM21**	**STCM20**	3 mm

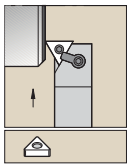


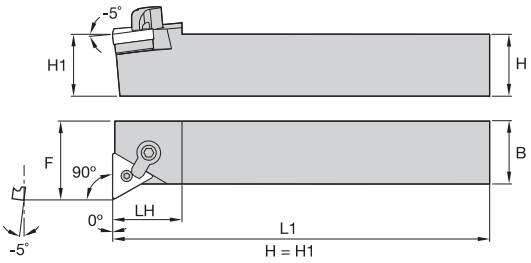




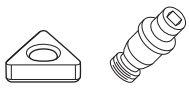
MTEN-S 60°

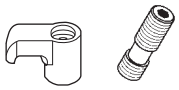
Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	sous-plaquette	goupille d'arrêt	six pans	bride	vis de serrage	six pans
1102169	**MTENNS2020K16**	20	20	10,0	125	32,0	TN..160408	**ITSN322**	**KLM34L**	2 mm	**CKM21**	**STCM20**	3 mm
1102170	**MTENNS2525M16**	25	25	12,0	150	32,0	TN..160408	**ITSN322**	**KLM34L**	2 mm	**CKM21**	**STCM20**	3 mm
1102171	**MTENNS2525M22**	25	25	12,0	150	35,0	TN..220408	**ITSN433**	**KLM46**	2.5 mm	**CKM9**	**STCM4**	4 mm
1102168	**MTENNS3225P22**	32	25	12,0	170	35,0	TN..220408	**ITSN433**	**KLM46**	2.5 mm	**CKM9**	**STCM4**	4 mm



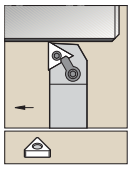


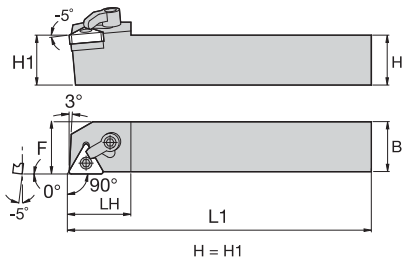
MTFN 90°



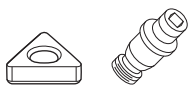


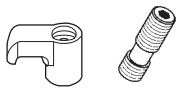
Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	sous-plaquette	goupille d'arrêt	six pans	bride	vis de serrage	six pans
à droite													
1101961	**MTFNR2525M16**	25	25	32,0	150	32,0	TN..160408	**ITSN322**	**KLM34L**	2 mm	**CKM20**	**STCM11**	3 mm
à gauche													
1102643	**MTFNL2020K16**	20	20	25,0	125	32,0	TN..160408	**ITSN322**	**KLM34L**	2 mm	**CKM20**	**STCM11**	3 mm
1102694	**MTFNL2525M16**	25	25	32,0	150	32,0	TN..160408	**ITSN322**	**KLM34L**	2 mm	**CKM20**	**STCM11**	3 mm



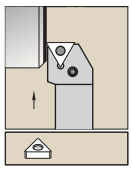


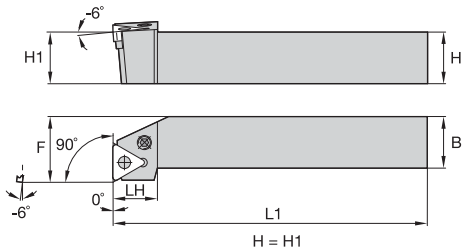
MTGN 90°

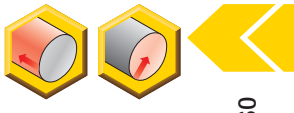




Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	sous-plaquette	goupille d'arrêt	six pans	bride	vis de serrage	six pans
à droite													
1102091	**MTGNR2525M22**	25	25	32,0	150	32,0	TN..220408	**ITSN433**	**KLM46**	2.5 mm	**CKM9**	**STCM4**	4 mm
1102088	**MTGNR1616H16**	36	25	20,0	100	32,0	TN..160408	**ITSN322**	**KLM34L**	2 mm	**CKM20**	**STCM11**	3 mm
1102090	**MTGNR2525M16**	86	32	32,0	150	32,0	TN..160408	**ITSN322**	**KLM34L**	2 mm	**CKM21**	**STCM20**	3 mm
1102093	**MTGNR3232P22**	106	32	40,0	170	32,0	TN..220408	**ITSN433**	**KLM46**	2.5 mm	**CKM9**	**STCM4**	4 mm
à gauche													
1102714	**MTGNL2525M16**	86	32	32,0	150	32,0	TN..160408	**ITSN322**	**KLM34L**	2 mm	**CKM21**	**STCM20**	3 mm
1102715	**MTGNL2525M22**	86	38	32,0	150	32,0	TN..220408	**ITSN433**	**KLM46**	2.5 mm	**CKM9**	**STCM4**	4 mm
1102716	**MTGNL3232P22**	106	25	40,0	170	32,0	TN..220408	**ITSN433**	**KLM46**	2.5 mm	**CKM9**	**STCM4**	4 mm

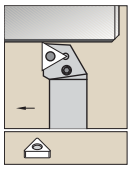


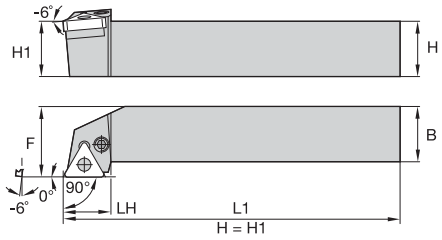


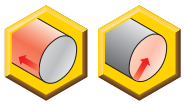


PTFN 90°

Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	sous-plaquette	goupille de sous-plaquette	poinçon	levier	vis de levier	six pans
à droite													
1244843	**PTFNR2020K16**	20	20	25,0	125	20,0	TN..160408	**512.013**	**513.018**	**515.018**	**511.018**	**514.118**	10 IP
1244844	**PTFNR2525M16**	25	25	32,0	150	20,0	TN..160408	**512.013**	**513.018**	**515.018**	**511.018**	**514.118**	10 IP
à gauche													
1244839	**PTFNL2020K16**	20	20	25,0	125	20,0	TN..160408	**512.013**	**513.018**	**515.018**	**511.018**	**514.118**	10 IP
1244726	**PTFNL2525M16**	25	25	32,0	150	20,0	TN..160408	**512.013**	**513.018**	**515.018**	**511.018**	**514.118**	10 IP

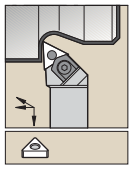


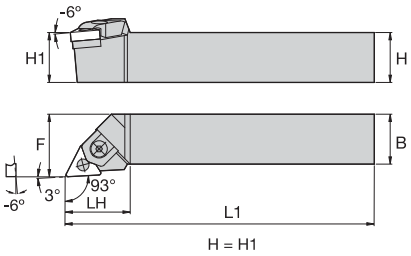


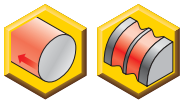


PTGN 90°

Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	sous-plaquette	goupille de sous-plaquette	poinçon	levier	vis de levier	six pans
à droite													
1156972	**PTGNR1616H16**	16	16	20,0	100	20,0	TN..160408	**512.013**	**513.018**	**515.018**	**511.018**	**514.118**	10 IP
1244850	**PTGNR2020K16**	20	20	25,0	125	20,0	TN..160408	**512.013**	**513.018**	**515.018**	**511.018**	**514.118**	10 IP
1192394	**PTGNR2525M16**	25	25	32,0	150	20,0	TN..160408	**512.013**	**513.018**	**515.018**	**511.018**	**514.118**	10 IP
1244851	**PTGNR2525M22**	25	25	32,0	150	26,0	TN..220408	**512.023**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
à gauche													
1244791	**PTGNL1616H16**	16	16	20,0	100	20,0	TN..160408	**512.013**	**513.018**	**515.018**	**511.018**	**514.118**	10 IP
1244848	**PTGNL2020K16**	20	20	25,0	125	20,0	TN..160408	**512.013**	**513.018**	**515.018**	**511.018**	**514.118**	10 IP
1244792	**PTGNL2525M16**	25	25	32,0	150	20,0	TN..160408	**512.013**	**513.018**	**515.018**	**511.018**	**514.118**	10 IP
1244778	**PTGNL2525M22**	25	25	32,0	150	26,0	TN..220408	**512.023**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP



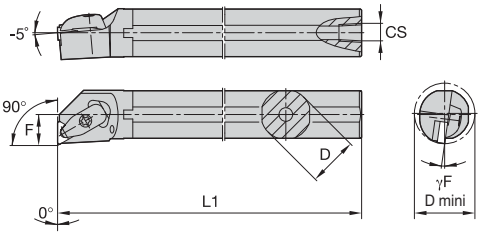




MTJN 93°

Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	sous-plaquette	goupille de sous-plaquette	ensemble bride	six pans
à droite											
1192350	**MTJNR2020K16H4**	20	20	25,0	125	32,0	TN..160408	**512.125**	**513.125**	**551.125**	3 mm
1192352	**MTJNR2525M16H4**	25	25	32,0	150	32,0	TN..160408	**512.125**	**513.125**	**551.125**	3 mm
1245000	**MTJNR2525M22H4**	25	25	32,0	150	36,0	TN..220408	**512.126**	**513.126**	**551.126**	3 mm
1244998	**MTJNR3225P16H4**	32	25	32,0	170	32,0	TN..160408	**512.125**	**513.125**	**551.125**	3 mm
1244999	**MTJNR3225P22H4**	32	25	32,0	170	36,0	TN..220408	**512.126**	**513.126**	**551.126**	3 mm
à gauche											
1244996	**MTJNL2020K16H4**	20	20	25,0	125	32,0	TN..160408	**512.125**	**513.125**	**551.125**	3 mm
1245002	**MTJNL2525M16H4**	25	25	32,0	150	32,0	TN..160408	**512.125**	**513.125**	**551.125**	3 mm
1245001	**MTJNL2525M22H4**	25	25	32,0	150	36,0	TN..220408	**512.126**	**513.126**	**551.126**	3 mm
1244997	**MTJNL3225P16H4**	32	25	32,0	170	32,0	TN..160408	**512.125**	**513.125**	**551.125**	3 mm

Corps acier avec arrosage interne.

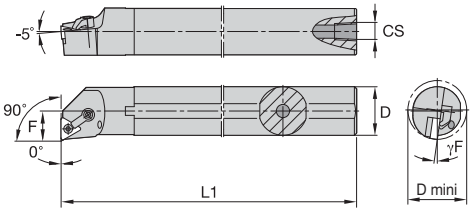


A-DTFN-KC 90°

Réf. commande	Réf. catalogue	D	D mini	F	L1	CS	γF°	plaquette	sous-plaquette	vis de sous-plaquette	Torx Plus	ensemble bride	goupille fendue	Torx Plus
à droite														
2441866	**A25RDTFNR16KC04**	25	32,0	17,0	200	1/4-18 NPT	-14.0	TN..160408	**ITSN323**	**KMSP315IP**	15 IP	**CM234R ASSY**	**SSP025016M**	15 IP
2441870	**A32SDTFNR16KC04**	32	40,0	22,0	250	1/4-18 NPT	-12.0	TN..160408	**ITSN323**	**KMSP315IP**	15 IP	**CM234R ASSY**	**SSP025016M**	15 IP
à gauche														
2441869	**A25RDTFNL16KC04**	25	32,0	17,0	200	1/4-18 NPT	-14.0	TN..160408	**ITSN323**	**KMSP315IP**	15 IP	**CM234R ASSY**	**SSP025016M**	15 IP

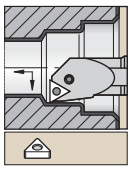
Barres d'alésage Kenloc™

Corps acier avec arrosage interne.

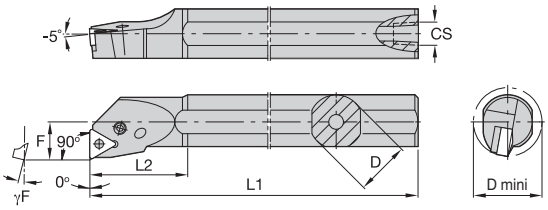


A-MTFN 90°

Réf. commande	Réf. catalogue	D	D mini	F	L1	CS	γF°	plaquette	sous-plaquette	goupille d'arrêt	six pans	bride	vis de serrage	six pans
à droite														
1098121	**A25RMTFNR16**	25	32,0	17,0	200	1/4-18 NPT	-14.0	TN..160408	**ITSN322**	**KLM34L**	2 mm	**CKM21**	**STCM20**	3 mm
1098123	**A32SMTFNR16**	32	40,0	22,0	250	1/4-18 NPT	-12.0	TN..160408	**ITSN322**	**KLM34L**	2 mm	**CKM21**	**STCM20**	3 mm
1098125	**A40TMTFNR16**	40	50,0	27,0	300	1/4-18 NPT	-9.0	TN..160408	**ITSN322**	**KLM34L**	2 mm	**CKM21**	**STCM20**	3 mm
à gauche														
1098122	**A25RMTFNL16**	25	32,0	17,0	200	1/4-18 NPT	-14.0	TN..160408	**ITSN322**	**KLM34L**	2 mm	**CKM21**	**STCM20**	3 mm
1098124	**A32SMTFNL16**	32	40,0	22,0	250	1/4-18 NPT	-12.0	TN..160408	**ITSN322**	**KLM34L**	2 mm	**CKM21**	**STCM20**	3 mm

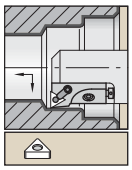


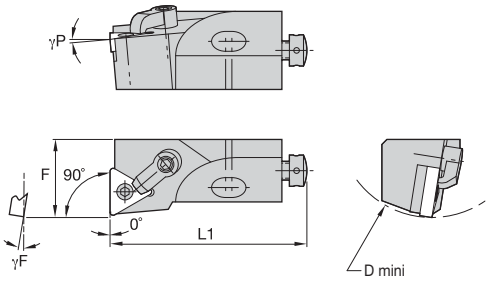
Queue acier avec arrosages internes.



A-PTFN 90°

Réf. commande	Réf. catalogue	D	D mini	F	L1	L2	CS	γF°	plaquette	sous-plaquette	goupille de sous-plaquette	pion	levier	vis de levier	Torx Plus
à droite															
2447535	**A16RPTFNR11**	16	20,0	11,0	200	28	1/8-27 NPT	-14.0	TN..110304	–	–	–	**511.011**	**514.111**	8 IP
2447536	**A20SPTFNR11**	20	25,0	13,0	250	30	1/8-27 NPT	-12.0	TN..110304	–	–	–	**511.011**	**514.111**	8 IP
2447537	**A25TPTFNR16**	25	32,0	17,0	300	40	1/4-18 NPT	-12.0	TN..160408	**512.013**	**513.018**	**515.018**	**511.018**	**514.118**	10 IP
2447539	**A32UPTFNR16**	32	40,0	22,0	350	50	1/4-18 NPT	-10.0	TN..160408	**512.013**	**513.018**	**515.018**	**511.018**	**514.118**	10 IP
2447504	**A40VPTFNR22**	40	48,0	27,0	400	55	1/4-18 NPT	-10.0	TN..220408	**512.023**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
à gauche															
2447489	**A20SPTFNL11**	20	25,0	13,0	250	30	1/8-27 NPT	-12.0	TN..110304	–	–	–	**511.011**	**514.111**	8 IP
2447538	**A25TPTFNL16**	25	32,0	17,0	300	40	1/4-18 NPT	-12.0	TN..160408	**512.013**	**513.018**	**515.018**	**511.018**	**514.118**	10 IP
2447503	**A32UPTFNL16**	32	40,0	22,0	350	50	1/4-18 NPT	-10.0	TN..160408	**512.013**	**513.018**	**515.018**	**511.018**	**514.118**	10 IP



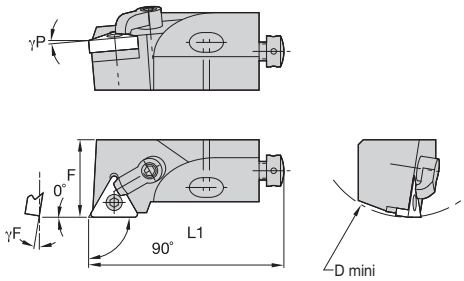


MTFN 90°

Réf. commande	Réf. catalogue	D mini	F	L1	γF°	γP°	plaquette
à droite							
2078236	**MTFNR12CA16**	50	20,0	55	-9.0	-5.0	TN..160408/TN..332
2074429	**MTFNR16CA16**	60	25,0	63	-9.0	-5.0	TN..160408/TN..332
3330208	**MTFNR20CA22**	70	25,0	70	-9.0	-5.0	TN..220408/TN..432
à gauche							
2057426	**MTFNL12CA16**	50	20,0	55	-9.0	-5.0	TN..160408/TN..332
2193621	**MTFNL16CA16**	60	25,0	63	-9.0	-5.0	TN..160408/TN..332
3330207	**MTFNL20CA22**	70	25,0	70	-9.0	-5.0	TN..220408/TN..432

Pièces détachées

D mini	sous-plaquette	goupille d'arrêt	six pans	bride	vis de serrage	six pans	vis de réglage radial	six pans	vis de réglage axial	vis d'assem-blage	six pans	rondelle
50	**–**	**KLM33L**	2 mm	**CKM34**	**STCM38**	2 mm	**KUAM22**	2 mm	**KUAM31**	**191.406**	4 mm	**CSWM 060 050**
60	**ITSN322**	**KLM34L**	2 mm	**CKM34**	**STCM9**	2 mm	**KUAM25**	2 mm	**KUAM32**	**191.407**	5 mm	**CSWM 080 050**
70	**ITSN433**	**KLM46**	2.5 mm	**CKM35**	**STCM37**	2.5 mm	**KUAM25**	2.5 mm	**KUAM32**	**191.407**	5 mm	**CSWM 080 050**

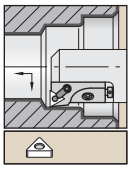


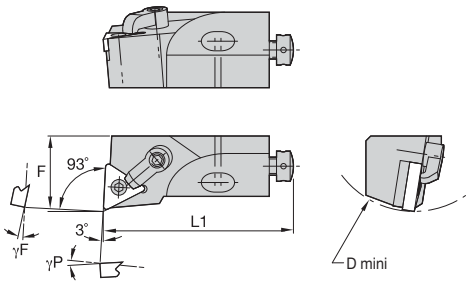
MTGN 90°

Réf. commande	Réf. catalogue	D mini	F	L1	γF°	γP°	plaquette
à droite							
2114041	**MTGNR12CA16**	50	20,0	55	-9.0	-5.0	TN..160408/TN..332
3330285	**MTGNR16CA16**	60	25,0	63	-9.0	-5.0	TN..160408/TN..332
à gauche							
3346275	**MTGNL12CA16**	50	20,0	55	-9.0	-5.0	TN..160408/TN..332
3330209	**MTGNL20CA22**	70	25,0	70	-9.0	-5.0	TN..220408/TN..432

Pièces détachées

D mini	sous-plaquette	goupille d'arrêt	six pans	bride	vis de serrage	six pans	vis de réglage radial	six pans	vis de réglage axial	vis d'assem-blage	six pans	rondelle
50	**–**	**KLM33L**	2 mm	**CKM34**	**STCM38**	2 mm	**KUAM22**	2 mm	**KUAM31**	**191.406**	4 mm	**CSWM 060 050**
60	**ITSN322**	**KLM34L**	2 mm	**CKM34**	**STCM9**	2.5 mm	**KUAM25**	2.5 mm	**KUAM32**	**191.407**	5 mm	**CSWM 080 050**
70	**ITSN433**	**KLM46**	2.5 mm	**CKM35**	**STCM37**	2.5 mm	**KUAM25**	2.5 mm	**KUAM32**	**191.407**	5 mm	**CSWM 080 050**





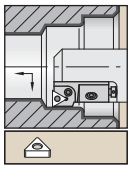
MTUN 93°

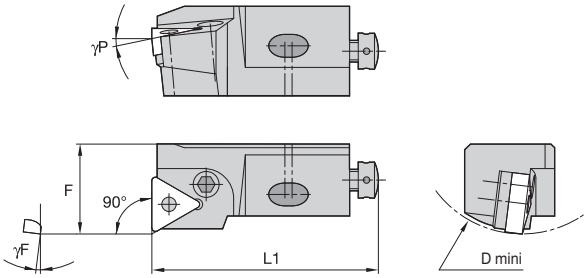
Réf. commande	Réf. catalogue	D mini	F	L1	γF°	γP°	plaquette
à droite							
1098536	**MTUNR20CA22**	70	25,0	70	-9.0	-5.0	TN..220408/TN..432
à gauche							
1098529	**MTUNL12CA16**	50	20,0	55	-9.0	-5.0	TN..160408/TN..332
1098535	**MTUNL16CA16**	60	25,0	63	-9.0	-5.0	TN..160408/TN..332

REMARQUE : Choisir les pièces détachées en fonction de D mini et de la dimension de plaquette sélectionnée.

Pièces détachées

D mini	sous-plaquette	goupille d'arrêt	six pans	bride	vis de serrage	six pans	vis de réglage radial	six pans	vis de réglage axial	vis d'assem-blage	six pans	rondelle
50	**–**	**KLM33L**	2 mm	**CKM34**	**STCM38**	2 mm	**KUAM22**	2 mm	**KUAM31**	**191.406**	4 mm	**CSWM 060 050**
60	**ITSN322**	**KLM34L**	2 mm	**CKM34**	**STCM9**	2.5 mm	**KUAM25**	2.5 mm	**KUAM32**	**191.407**	5 mm	**CSWM 080 050**
70	**ITSN433**	**KLM46**	–	**CKM35**	**STCM37**	2.5 mm	**KUAM25**	2.5 mm	**KUAM33**	**191.407**	5 mm	**CSWM 080 050**





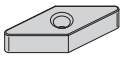
PTFN 90°

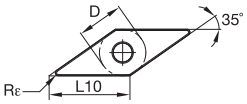
Réf. commande	Réf. catalogue	D mini	F	L1	γF°	γP°	plaquette
à droite							
1188641	**PTFNR12CA-16**	50	20,0	55	-7.0	-6.0	TN..160408/TN..332
à gauche							
1244457	**PTFNL12CA-16**	50	20,0	55	-7.0	-6.0	TN..160408/TN..332

Pièces détachées

D mini	levier	vis de levier	dimension de clé - vis d'attaque	vis de réglage radial	six pans	vis de réglage axial	vis d'assemblage	six pans	rondelle
50	**511.030**	**514.112**	8 IP	**KUAM28**	2 mm	**KUAM31**	**191.406**	4 mm	**CSWM 060 050**

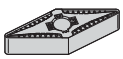
● premier choix
○ choix alternatif

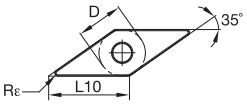




VNGA

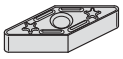
Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
VNGA160404	9,53	16,61	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–
VNGA160408	9,53	16,61	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–

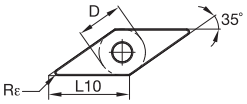




VNGG-FS

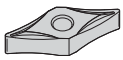
Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
VNGG160401FS	9,53	16,61	0,1	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–
VNGG160402FS	9,53	16,61	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	–	–	–
VNGG160404FS	9,53	16,61	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	●	–	–
VNGG160408FS	9,53	16,61	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	●	–	–

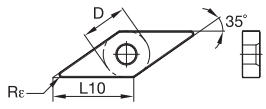




VNGG-LF

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
VNGG160402LF	9,53	16,61	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–
VNGG160404LF	9,53	16,61	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–
VNGG160408LF	9,53	16,61	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	●	–	–	–
VNGG220408LF	12,70	22,14	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–

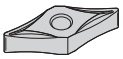


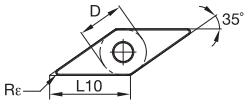


VNGP

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
VNGP160401	9,53	16,61	0,1	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	●	–
VNGP160402	9,53	16,61	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	●	–
VNGP220404	12,70	22,14	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–
VNGP220408	12,70	22,14	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	●	–	–	–

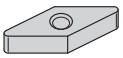
● premier choix
○ choix alternatif

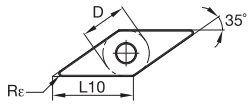




VNGP-K

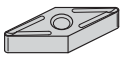
Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
VNGP160404K	9,53	16,61	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	●	–	–	–
VNGP160408K	9,53	16,61	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	●	–	–	–
VPGP443K	12,70	22,14	1,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–

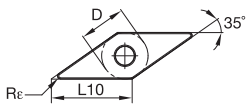




VNMA

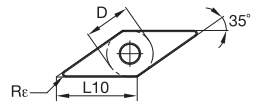
Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
VNMA160408	9,53	16,61	0,8	–	–	–	–	–	–	–	–	–	–	–	●	●	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–





VNMG

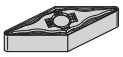
Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
VNMG160408	9,53	16,61	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–
VNMG160412	9,53	16,61	1,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–
VNMG220408	12,70	22,14	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–
VNMG220412	12,70	22,14	1,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–

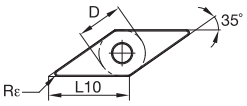


VNMG-LF

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
VNMG160408LF	9,53	16,61	0,8	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
VNMG220404LF	12,70	22,14	0,4	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
VNMG220408LF	12,70	22,14	0,8	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

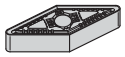
● premier choix
○ choix alternatif

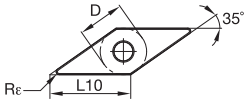




VNMG-FF

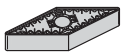
Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
P				●	●	●	●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	●	●	●	●	●	●	●		●
M												○	○							●	●	●	●	●	●		●	●	●	●	●	●		●
K				○	○	○	○	○	○					●	●	●	●	●	●							●	●	●	●	●	●	●		●
N																											●	●	●	●	●	●	●	
S																											●	●	●	●	●	●		
H																																		
VNMG160404FF	9,53	16,61	0,4	–	●	●	●	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	●	–	●	–	●
VNMG160408FF	9,53	16,61	0,8	–	●	●	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	●

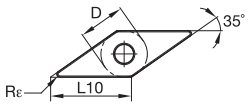




VNMG-FN

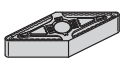
Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
VNMG160404FN	9,53	16,61	0,4	–	●	●	●	●	●	–	–	–	–	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●
VNMG160408FN	9,53	16,61	0,8	–	●	●	●	●	●	–	–	–	–	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●

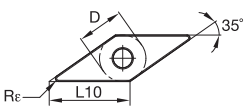




VNMG-FP

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
VNMG160404FP	9,53	16,61	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	●	–	●	–	–	●
VNMG160408FP	9,53	16,61	0,8	–	–	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	●	–	●	–	–	●

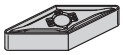


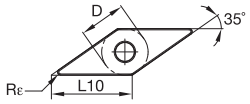


VNMG-MN

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
VNMG160404MN	9,53	16,61	0,4	–	–	●	●	●	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
VNMG160408MN	9,53	16,61	0,8	●	●	●	●	●	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
VNMG160412MN	9,53	16,61	1,2	–	–	–	●	●	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

● premier choix
○ choix alternatif

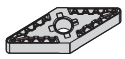


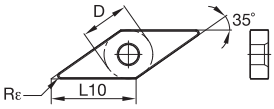


VNMG-MP

	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
P	●	●	●	●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	●	●	●	●	●	●	●		●
M									○	○							●	●	●	●	●	●		●	●	●	●	●	●		●
K	○	○	○	○	○	○					●	●	●	●	●	●							●	●	●	●	●	●	●		●
N																								●	●	●	●	●	●	●	
S																								●	●	●	●	●	●		
H																															

Réf. catalogue ISO	D	L10	Rε																													
VNMG160404MP	9,53	16,61	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	●	–	●	–	–	●	–	●	–	–	–
VNMG160408MP	9,53	16,61	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	●	–	●	–	–	●	–	●	–	–	–
VNMG160412MP	9,53	16,61	1,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	●	–	●	–	–	–

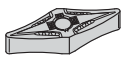


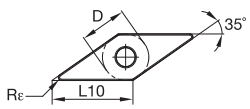


VNMG-MR

	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
P	●	●	●	●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	●	●	●	●	●	●	●		●
M									○	○							●	●	●	●	●	●		●	●	●	●	●	●		●
K	○	○	○	○	○	○					●	●	●	●	●	●							●	●	●	●	●	●	●		●
N																								●	●	●	●	●	●	●	
S																								●	●	●	●	●	●		
H																															

Réf. catalogue ISO	D	L10	Rε																													
VNMG160412MR	9,52	16,61	1,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–
VNMG160408MR	9,53	16,61	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

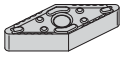


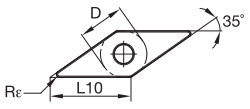


VNMG-MS

	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
P	●	●	●	●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	●	●	●	●	●	●	●		●
M									○	○							●	●	●	●	●	●		●	●	●	●	●	●		●
K	○	○	○	○	○	○					●	●	●	●	●	●							●	●	●	●	●	●	●		●
N																								●	●	●	●	●	●	●	
S																								●	●	●	●	●	●		
H																															

Réf. catalogue ISO	D	L10	Rε																													
VNMG160401MS	9,53	16,61	0,1	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	–	–	–
VNMG160402MS	9,53	16,61	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	●	●	●	–	–
VNMG160404MS	9,53	16,61	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	●	●	●	–	–
VNMG160408MS	9,53	16,61	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	●	●	●	–	–
VNMG220404MS	12,70	22,14	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	–	–	–
VNMG220408MS	12,70	22,14	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	●	–	–



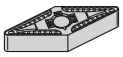


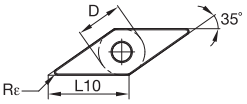
VNMG-P

	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
P	●	●	●	●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	●	●	●	●	●	●	●		●
M									○	○							●	●	●	●	●	●		●	●	●	●	●	●		●
K	○	○	○	○	○	○					●	●	●	●	●	●							●	●	●	●	●	●	●		●
N																								●	●	●	●	●	●	●	
S																								●	●	●	●	●	●		
H																															

Réf. catalogue ISO	D	L10	Rε																													
VNMG160404P	9,53	16,61	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–
VNMG160408P	9,53	16,61	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	●	–	–	–

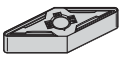
● premier choix
○ choix alternatif

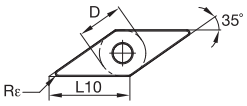




VNMG-RN

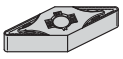
Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
P				●	●	●	●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	●	●	●	●	●	●	●		●
M												○	○							●	●	●	●	●	●		●	●	●	●	●	●		●
K				○	○	○	○	○	○					●	●	●	●	●	●							●	●	●	●	●	●	●		●
N																											●	●	●	●	●	●	●	
S																											●	●	●	●	●	●		
H																																		
VNMG160408RN	9,53	16,61	0,8	–	–	●	●	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
VNMG160412RN	9,53	16,61	1,2	–	–	–	●	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
VNMG220408RN	12,70	22,14	0,8	–	–	●	●	●	●	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
VNMG220412RN	12,70	22,14	1,2	–	–	–	●	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

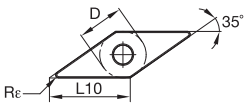




VNMG-RP

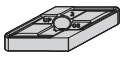
Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
VNMG160408RP	9,53	16,61	0,8	–	–	–	●	–	●	–	–	–	–	–	–	–	●	●	–	–	●	–	–	–	–	–	–	–	●	●	●	–	–	–
VNMG160412RP	9,53	16,61	1,2	–	–	–	●	–	●	–	–	–	–	–	–	●	●	–	●	–	–	–	●	–	–	–	–	–	●	●	–	●	–	–

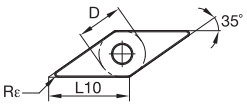




VNMG-UN

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
VNMG160404UN	9,53	16,61	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
VNMG160408UN	9,53	16,61	0,8	–	–	–	–	–	–	–	–	–	–	●	–	●	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

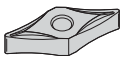


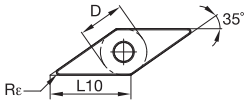


VNMG-UP

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
VNMG160404UP	9,53	16,61	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–	–	–	–	–	●	–	–	–
VNMG160408UP	9,53	16,61	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–	–	–	●	–	●	–	–	–
VNMG160412UP	9,53	16,61	1,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–

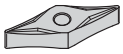
● premier choix
○ choix alternatif

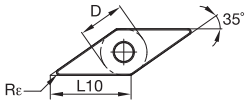




VNMP

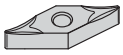
Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
VNMP160404	9,53	16,61	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	–	–	–
VNMP160408	9,53	16,61	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	–	–	–

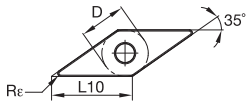




VNMP-K

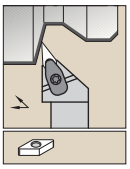
Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
VNMP160404K	9,53	16,61	0,4	–	–	●	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–
VNMP160408K	9,53	16,61	0,8	–	–	●	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–

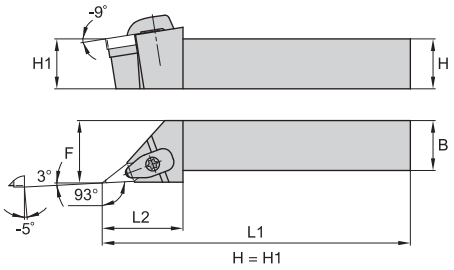


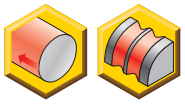


VNMS

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
VNMS160404	9,53	16,61	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	●	–
VNMS160408	9,53	16,61	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	●	–

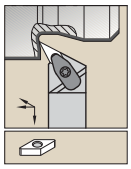


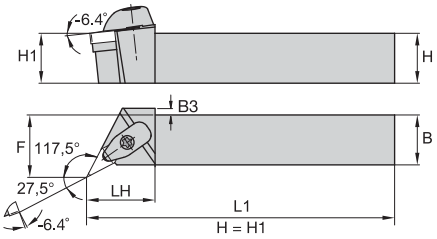


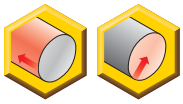


DVJN-KC 93°

Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	sous-plaquette	vis de sous-plaquette	Torx Plus	ensemble bride	Torx Plus	goupille fendue	pion d'arrêt en option
à droite														
2439399	**DVJNR2020K16KC04**	20	20	25,0	125	46,0	VN..160408	**IVSN322**	**KMSP315IP**	15 IP	**CM215R ASSY**	15 IP	**SSP025016M**	**KLM34L9IP**
2439401	**DVJNR2525M16KC04**	25	25	32,0	150	46,0	VN..160408	**IVSN322**	**KMSP315IP**	15 IP	**CM215R ASSY**	15 IP	**SSP025016M**	**KLM34L9IP**
2439443	**DVJNR3225P16KC04**	32	25	32,0	170	46,0	VN..160408	**IVSN322**	**KMSP315IP**	15 IP	**CM215R ASSY**	15 IP	**SSP025016M**	**KLM34L9IP**
à gauche														
2439400	**DVJNL2020K16KC04**	20	20	25,0	125	46,0	VN..160408	**IVSN322**	**KMSP315IP**	15 IP	**CM215R ASSY**	15 IP	**SSP025016M**	**KLM34L9IP**
2439402	**DVJNL2525M16KC04**	25	25	32,0	150	46,0	VN..160408	**IVSN322**	**KMSP315IP**	15 IP	**CM215R ASSY**	15 IP	**SSP025016M**	**KLM34L9IP**
2439444	**DVJNL3225P16KC04**	32	25	32,0	170	46,0	VN..160408	**IVSN322**	**KMSP315IP**	15 IP	**CM215R ASSY**	15 IP	**SSP025016M**	**KLM34L9IP**

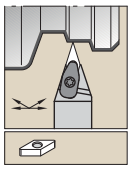


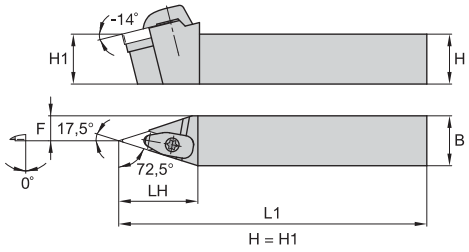




DVON-KC 117,5°

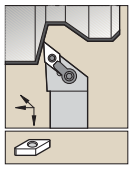
Réf. commande	Réf. catalogue	H	B	F	L1	LH	B3	plaquette	sous-plaquette	vis de sous-plaquette	Torx Plus	ensemble bride	Torx Plus	goupille fendue	pion d'arrêt en option
à droite															
2439449	**DVONR2020K16KC04**	20	20	27,0	125	38,0	5,0	VN..160408	**IVSN322**	**KMSP315IP**	15 IP	**CM215R ASSY**	15 IP	**SSP025016M**	**KLM34L9IP**
2439451	**DVONR2525M16KC04**	25	25	32,0	150	38,0	–	VN..160408	**IVSN322**	**KMSP315IP**	15 IP	**CM215R ASSY**	15 IP	**SSP025016M**	**KLM34L9IP**
2439453	**DVONR3225P16KC04**	32	25	32,0	170	38,0	–	VN..160408	**IVSN322**	**KMSP315IP**	15 IP	**CM215R ASSY**	15 IP	**SSP025016M**	**KLM34L9IP**
à gauche															
2439450	**DVONL2020K16KC04**	20	20	27,0	125	38,0	5,0	VN..160408	**IVSN322**	**KMSP315IP**	15 IP	**CM215R ASSY**	15 IP	**SSP025016M**	**KLM34L9IP**
2439452	**DVONL2525M16KC04**	25	25	32,0	150	38,0	–	VN..160408	**IVSN322**	**KMSP315IP**	15 IP	**CM215R ASSY**	15 IP	**SSP025016M**	**KLM34L9IP**
2439454	**DVONL3225P16KC04**	32	25	32,0	170	38,0	–	VN..160408	**IVSN322**	**KMSP315IP**	15 IP	**CM215R ASSY**	15 IP	**SSP025016M**	**KLM34L9IP**

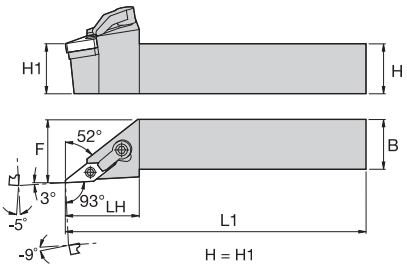




DVVN-KC 72,5°

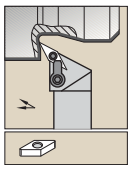
Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	sous-plaquette	vis de sous-plaquette	Torx Plus	ensemble bride	Torx Plus	goupille fendue	pion d'arrêt en option
2439455	**DVVNN2020K16KC04**	20	20	10,0	150	48,0	VN..160408	**IVSN322**	**KMSP315IP**	15 IP	**CM215R ASSY**	15 IP	**SSP025016M**	**KLM34L9IP**
2439456	**DVVNN2525M16KC04**	25	25	12,0	150	48,0	VN..160408	**IVSN322**	**KMSP315IP**	15 IP	**CM215R ASSY**	15 IP	**SSP025016M**	**KLM34L9IP**

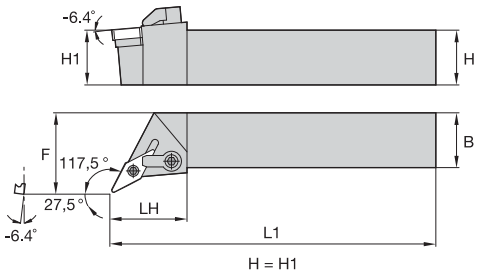




MVJN 93°

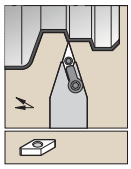
Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	sous-plaquette	goupille d'arrêt	six pans	bride	vis de serrage	six pans
à droite													
1101362	**MVJNR2020K16**	20	20	25,0	125	37,0	VN..160408	**IVSN322**	**KLM34L**	2 mm	**CKM31**	**STCM20**	3 mm
1101634	**MVJNR2525M16**	25	25	32,0	150	37,0	VN..160408	**IVSN322**	**KLM34L**	2 mm	**CKM31**	**STCM20**	3 mm
1101363	**MVJNR3225P16**	32	25	32,0	170	37,0	VN..160408	**IVSN322**	**KLM34L**	2 mm	**CKM31**	**STCM20**	3 mm
1101635	**MVJNR3225P22**	32	25	32,0	170	50,0	VN..220408	**IVSN432**	**KLM46**	2.5 mm	**CKM26**	**STCM4**	4 mm
3612649	**MVJNR3232P16**	32	32	40,5	171	37,0	VN..160408	**IVSN322**	**KLM34L**	2 mm	**CKM31**	**STCM20**	3 mm
à gauche													
1102320	**MVJNL2020K16**	20	20	25,0	125	37,0	VN..160408	**IVSN322**	**KLM34L**	2 mm	**CKM31**	**STCM20**	3 mm
1102321	**MVJNL2525M16**	25	25	32,0	150	37,0	VN..160408	**IVSN322**	**KLM34L**	2 mm	**CKM31**	**STCM20**	3 mm
1102322	**MVJNL3225P16**	32	25	32,0	170	37,0	VN..160408	**IVSN322**	**KLM34L**	2 mm	**CKM31**	**STCM20**	3 mm
1102323	**MVJNL3225P22**	32	25	32,0	170	50,0	VN..220408	**IVSN432**	**KLM46**	2.5 mm	**CKM26**	**STCM4**	4 mm
3612650	**MVJNL3232P16**	32	32	40,5	170	37,0	VN..160408	**IVSN322**	**KLM34L**	2 mm	**CKM31**	**STCM20**	3 mm

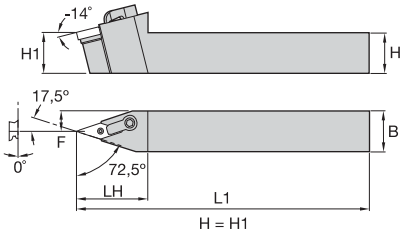


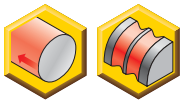


MVON 117,5°

Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	sous-plaquette	goupille d'arrêt	six pans	bride	vis de serrage	six pans
à droite													
1102238	**MVONR2525M16**	25	25	32,0	150	30,0	VN..160408	**IVSN322**	**KLM34L**	2 mm	**CKM6**	**STCM5**	2.5 mm
à gauche													
1102730	**MVONL2525M16**	25	25	32,0	150	30,0	VN..160408	**IVSN322**	**KLM34L**	2 mm	**CKM6**	**STCM5**	2.5 mm

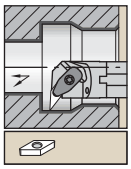




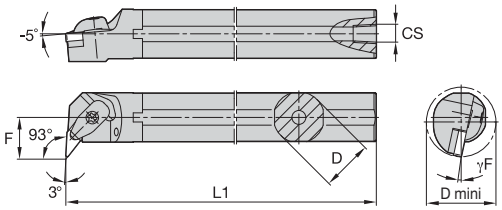


MVVN 72,5°

Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	sous-plaquette	goupille d'arrêt	six pans	bride	vis de serrage	six pans
1102723	**MVVNN2525M22**	25	25	12,0	150	55,0	VN..220408	**IVSN432**	**KLM46**	2.5 mm	**CKM26**	**STCM4**	4 mm
1102720	**MVVNN2020K16**	42	20	10,0	125	42,0	VN..160408	**IVSN322**	**KLM34L**	2 mm	**CKM31**	**STCM20**	3 mm
1102721	**MVVNN2525M16**	66	25	12,5	150	42,0	VN..160408	**IVSN322**	**KLM34L**	2 mm	**CKM31**	**STCM20**	3 mm
1102722	**MVVNN3225P16**	86	32	12,5	170	42,0	VN..160408	**IVSN322**	**KLM34L**	2 mm	**CKM31**	**STCM20**	3 mm

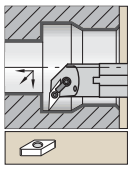


Corps acier avec arrosage interne.

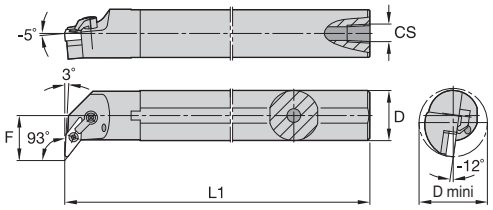


A-DVUN-KC 93°

Réf. commande	Réf. catalogue	D	D mini	F	L1	CS	γF°	plaquette	sous-plaquette	vis de sous-plaquette	Torx Plus	ensemble bride	goupille fendue	Torx Plus
à droite														
2441916	**A32SDVUNR16KC04**	32	40,0	22,0	250	1/4-18 NPT	-9.0	VN..160408	**IVSN322**	**KMSP315IP**	15 IP	**CM234R ASSY**	**SSP025016M**	15 IP
2441918	**A40TDVUNR16KC04**	40	50,0	27,0	300	1/4-18 NPT	-8.0	VN..160408	**IVSN322**	**KMSP315IP**	15 IP	**CM215R ASSY**	**SSP025016M**	15 IP
à gauche														
2441917	**A32SDVUNL16KC04**	32	40,0	22,0	250	1/4-18 NPT	-9.0	VN..160408	**IVSN322**	**KMSP315IP**	15 IP	**CM234R ASSY**	**SSP025016M**	15 IP
2441919	**A40TDVUNL16KC04**	40	50,0	27,0	300	1/4-18 NPT	-8.0	VN..160408	**IVSN322**	**KMSP315IP**	15 IP	**CM215R ASSY**	**SSP025016M**	15 IP

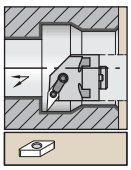


Corps acier avec arrosage interne.

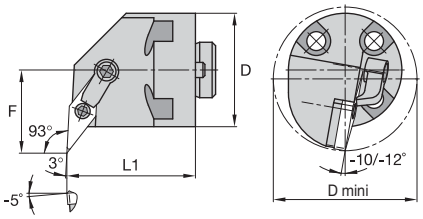


A-MVUN 93°

Réf. commande	Réf. catalogue	D	D mini	F	L1	CS	plaquette	sous-plaquette	goupille d'arrêt	six pans	bride	vis de serrage	six pans
à droite													
1098128	**A25RMVUNR16**	25	37,0	22,0	200	1/4-18 NPT	VN..160408	**IVSN322**	**KLM34L**	2 mm	**CKM31**	**STCM26**	3 mm
1098130	**A32SMVUNR16**	32	40,0	22,0	250	1/4-18 NPT	VN..160408	**IVSN322**	**KLM34L**	2 mm	**CKM31**	**STCM20**	3 mm
à gauche													
1098129	**A25RMVUNL16**	25	37,0	22,0	200	1/4-18 NPT	VN..160408	**IVSN322**	**KLM34L**	2 mm	**CKM31**	**STCM26**	3 mm
1098131	**A32SMVUNL16**	32	40,0	22,0	250	1/4-18 NPT	VN..160408	**IVSN322**	**KLM34L**	2 mm	**CKM31**	**STCM20**	3 mm



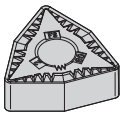
Avec arrosage interne.

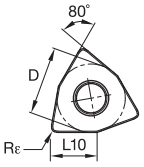


H-MVUN 93°

Réf. commande	Réf. catalogue	D	D mini	F	L1	plaquette	sous-plaquette	goupille d'arrêt	six pans	bride	vis de serrage	six pans
à droite												
3612215	**H40MVUNR16**	40	50,0	27,0	41	VN..160408	**IVSN322**	**KLM34L**	2 mm	**CKM22**	**STCM20**	3 mm
3612219	**H50MVUNR16**	50	63,0	35,0	41	VN..160408	**IVSN322**	**KLM34L**	2 mm	**CKM22**	**STCM20**	3 mm

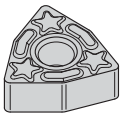
● premier choix
○ choix alternatif

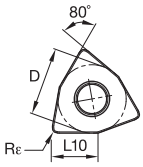




WNGG-FS

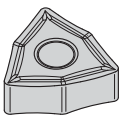
Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
				P	●	●	●	●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	●	●	●	●	●	●	●		●
				M									○	○							●	●	●	●	●	●		●	●	●	●	●	●		●
				K	○	○	○	○	○	○					●	●	●	●	●	●							●	●	●	●	●	●	●		●
				N																							●	●	●	●	●	●	●	
				S																							●	●	●	●	●	●		
				H																														
WNGG080404FS	12,70	8,69	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–
WNGG080408FS	12,70	8,69	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–

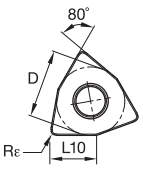




WNGG-LF

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
WNGG080401LF	12,70	8,69	0,1	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–
WNGG080402LF	12,70	8,69	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–
WNGG080404LF	12,70	8,69	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–
WNGG080408LF	12,70	8,69	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–

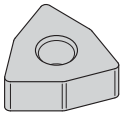


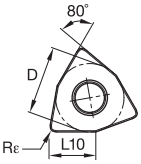


WNGP-K

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
WNGP080408K	12,70	8,69	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–

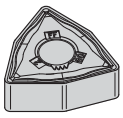
● premier choix
○ choix alternatif

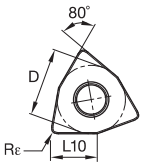




WNMA

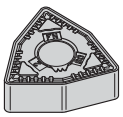
Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
				P	●	●	●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	●	●	●	●	●	●	●		●
				M								○	○							●	●	●	●	●	●		●	●	●	●	●	●		●
				K	○	○	○	○	○	○					●	●	●	●	●	●							●	●	●	●	●	●	●		●
				N																							●	●	●	●	●	●	●		
				S																							●	●	●	●	●	●			
				H																														
WNMA060408	9,53	6,52	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
WNMA060412	9,53	6,52	1,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
WNMA080408	12,70	8,69	0,8	–	–	–	–	–	–	–	–	–	–	–	●	–	●	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
WNMA080412	12,70	8,69	1,2	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
WNMA080416	12,70	8,69	1,6	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

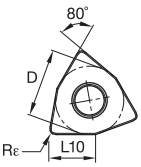




WNMG-FF

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
WNMG060404FF	9,53	6,52	0,4	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–
WNMG060408FF	9,53	6,52	0,8	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	●
WNMG080404FF	12,70	8,69	0,4	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–
WNMG080408FF	12,70	8,69	0,8	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–





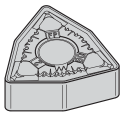
WNMG-FN

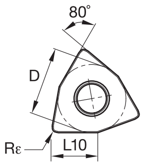
Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
WNMG060404FN	9,53	6,52	0,4	–	–	–	●	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●
WNMG060408FN	9,53	6,52	0,8	–	–	–	●	–	●	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●
WNMG080404FN	12,70	8,69	0,4	–	●	●	●	●	–	–	–	–	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●
WNMG080408FN	12,70	8,69	0,8	–	●	●	●	●	●	–	–	–	–	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●

Tournage ISO

● premier choix
○ choix alternatif

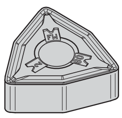
	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
P	●	●	●	●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	●	●	●	●	●	●	●		●
M									○	○							●	●	●	●	●	●		●	●	●	●	●	●		●
K	○	○	○	○	○	○					●	●	●	●	●	●							●	●	●	●	●	●	●		●
N																								●	●	●	●	●	●	●	
S																								●	●	●	●	●	●		
H																															

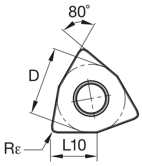




■ WNMG-FP

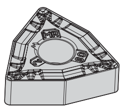
Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
WNMG060404FP	9,53	6,52	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	●	–	●	–	–	–
WNMG060408FP	9,53	6,52	0,8	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	●	–	–	–
WNMG080404FP	12,70	8,69	0,4	–	–	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	●	–	●	–	–	–
WNMG080408FP	12,70	8,69	0,8	–	–	–	●	–	●	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	–	–	–	–	●	–	●	–	–	–
WNMG080412FP	12,70	8,69	1,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	●	–	–	–

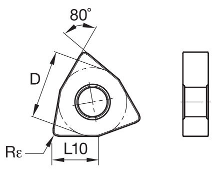




■ WNMG-FW

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
WNMG060404FW	9,53	6,52	0,4	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	●
WNMG060408FW	9,53	6,52	0,8	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	●
WNMG060412FW	9,53	6,52	1,2	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
WNMG080404FW	12,70	8,69	0,4	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	●	–	–	–	–	●
WNMG080408FW	12,70	8,69	0,8	–	●	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	●
WNMG080412FW	12,70	8,69	1,2	–	●	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

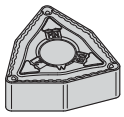


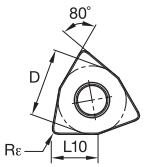


■ WNMG-MG

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
WNMG080408MG	12,70	8,69	0,8	–	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

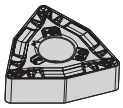
● premier choix
○ choix alternatif

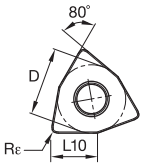




WNMG-MN

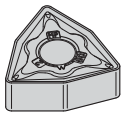
Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
P				●	●	●	●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	●	●	●	●	●	●	●		●
M												○	○							●	●	●	●	●	●		●	●	●	●	●	●		●
K				○	○	○	○	○	○					●	●	●	●	●	●							●	●	●	●	●	●	●		●
N																											●	●	●	●	●	●	●	
S																											●	●	●	●	●	●		
H																																		
WNMG060404MN	9,53	6,52	0,4	–	–	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
WNMG060408MN	9,53	6,52	0,8	–	–	●	●	●	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
WNMG060412MN	9,53	6,52	1,2	–	–	–	●	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
WNMG080408MN	12,70	8,69	0,8	–	●	●	●	●	●	●	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
WNMG080412MN	12,70	8,69	1,2	–	–	●	●	●	●	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
WNMG080416MN	12,70	8,69	1,6	–	–	–	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

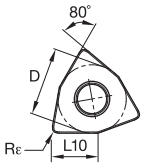




WNMG-MR

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
WNMG060408MR	9,53	6,52	0,8	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–
WNMG080408MR	12,70	8,69	0,8	–	–	●	–	●	–	–	–	–	–	–	–	●	–	–	–	●	–	●	●	–	●	●	–	–	●	–	–	–	–	–
WNMG080412MR	12,70	8,69	1,2	–	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	●	●	–	–	–	–	–	–	–	–
WNMG080416MR	12,70	8,69	1,6	–	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–





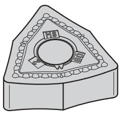
WNMG-MP

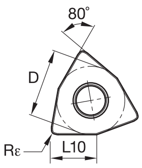
Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
WNMG060404MP	9,53	6,52	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	–	–	–	●	–	●	–	–	–
WNMG060408MP	9,53	6,52	0,8	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	●	●	●	●	–	–	–	–	●	–	●	–	–	–
WNMG060412MP	9,53	6,52	1,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–
WNMG080408MP	12,70	8,69	0,8	–	–	–	●	●	●	–	–	–	–	–	–	–	–	–	–	●	●	●	●	●	●	–	–	–	●	–	●	–	–	–
WNMG080412MP	12,70	8,69	1,2	–	–	–	●	●	–	–	–	–	–	–	–	–	–	–	–	●	●	●	–	–	●	–	–	–	●	–	●	–	–	–

Tournage ISO

● premier choix
○ choix alternatif

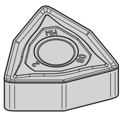
	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
P	●	●	●	●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	●	●	●	●	●	●	●		●
M									○	○							●	●	●	●	●	●		●	●	●	●	●	●		●
K	○	○	○	○	○	○					●	●	●	●	●	●							●	●	●	●	●	●	●		●
N																								●	●	●	●	●	●	●	
S																								●	●	●	●	●	●		
H																															

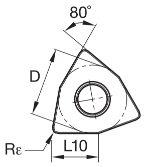




WNMG-MS

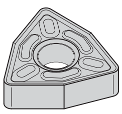
Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
WNMG060408MS	9,53	6,52	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	●	●	●	–	–
WNMG080401MS	12,70	8,69	0,1	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–
WNMG080402MS	12,70	8,69	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	–	–	–
WNMG080404MS	12,70	8,69	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	●	●	●	–	–
WNMG080408MS	12,70	8,69	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	●	●	●	–	–

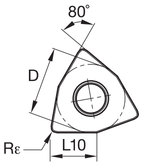




WNMG-MW

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
WNMG060408MW	9,53	6,52	0,8	–	–	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
WNMG080408MW	12,70	8,69	0,8	–	●	●	●	●	●	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–
WNMG080412MW	12,70	8,69	1,2	–	●	●	●	●	●	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–

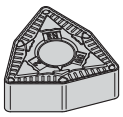


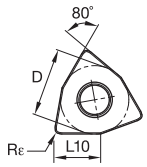


WNMG-P

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
WNMG080404P	12,70	8,69	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	●	–	●	–	–	–
WNMG080408P	12,70	8,69	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	●	–	●	–	–	–

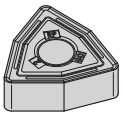
● premier choix
○ choix alternatif

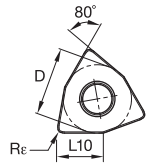




WNMG-RN

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
P				●	●	●	●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	●	●	●	●	●	●	●		●
M												○	○							●	●	●	●	●	●		●	●	●	●	●	●		●
K				○	○	○	○	○	○					●	●	●	●	●	●							●	●	●	●	●	●	●		●
N																											●	●	●	●	●	●	●	
S																											●	●	●	●	●	●		
H																																		
WNMG060408RN	9,53	6,52	0,8	–	–	●	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
WNMG060412RN	9,53	6,52	1,2	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
WNMG080408RN	12,70	8,69	0,8	–	–	●	●	●	●	●	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
WNMG080412RN	12,70	8,69	1,2	–	●	●	●	●	●	●	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–
WNMG080416RN	12,70	8,69	1,6	–	–	●	●	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

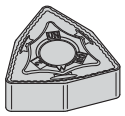


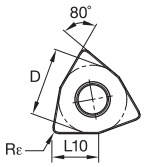


WNMG-RP

Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
WNMG060408RP	9,53	6,52	0,8	–	–	●	●	–	●	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–	–	–	●	●	●	–	–	–
WNMG060412RP	9,53	6,52	1,2	–	–	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
WNMG080408RP	12,70	8,69	0,8	–	●	●	●	●	●	●	–	●	–	●	●	●	●	●	●	●	●	●	●	●	●	●	–	–	●	●	●	●	–	–
WNMG080412RP	12,70	8,69	1,2	–	●	●	●	●	●	–	●	–	–	–	●	●	●	●	●	–	●	●	●	●	●	●	–	–	●	●	●	–	–	–
WNMG080416RP	12,70	8,69	1,6	–	–	–	●	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–

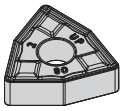
● premier choix
○ choix alternatif

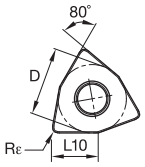




WNMG-UN

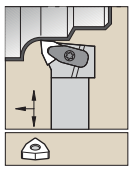
Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
WNMG060408UN	9,53	6,52	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
WNMG080404UN	12,70	8,69	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
WNMG080408UN	12,70	8,69	0,8	–	–	–	–	–	–	–	–	–	–	●	–	●	●	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
WNMG080412UN	12,70	8,69	1,2	–	–	–	–	–	–	–	–	–	–	–	●	●	●	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
WNMG080416UN	12,70	8,69	1,6	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

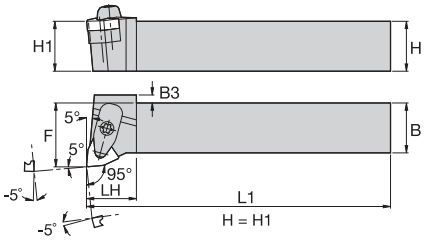




WNMG-UP

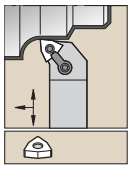
Réf. catalogue ISO	D	L10	Rε	KCP05B	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30B	KCP30	KCP40B	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35B	KCM35	KCPK05	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315
WNMG060408UP	9,53	6,52	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–
WNMG080408UP	12,70	8,69	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	–	–	–	–	–	●	–	●	–	–	–
WNMG080412UP	12,70	8,69	1,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–	●	–	●	–	–	–

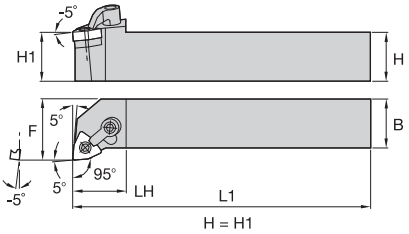




DWLN-KC 95°

Réf. commande	Réf. catalogue	H	B	F	L1	LH	B3	plaquette	sous-plaquette	vis de sous-plaquette	Torx Plus	ensemble bride	Torx Plus	goupille fendue	pion d'arrêt en option
à droite															
2439476	**DWLNR2020K06KC04**	20	20	25,0	125	31,0	—	WN..060408	**IWSN322**	**KMSP315IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM34L9IP**
2439471	**DWLNR2020K08KC04**	20	20	25,0	125	33,0	—	WN..080408	**IWSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM4615IP**
2273451	**DWLNR2525M06KC04**	25	25	32,0	150	25,0	—	WN..060408	**IWSN322**	**KMSP315IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM34L9IP**
1908860	**DWLNR2525M08KC04**	25	25	32,0	150	25,0	4,0	WN..080408	**IWSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM4615IP**
1908862	**DWLNR3232P08KC04**	32	32	40,0	170	25,0	—	WN..080408	**IWSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM4615IP**
à gauche															
2439470	**DWLNL2020K06KC04**	20	20	25,0	125	31,0	—	WN..060408	**IWSN322**	**KMSP315IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM34L9IP**
2439472	**DWLNL2020K08KC04**	20	20	25,0	125	33,0	—	WN..080408	**IWSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM4615IP**
2273455	**DWLNL2525M06KC04**	25	25	32,0	150	25,0	—	WN..060408	**IWSN322**	**KMSP315IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM34L9IP**
1908861	**DWLNL2525M08KC04**	25	25	32,0	150	25,0	4,0	WN..080408	**IWSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM4615IP**
1908893	**DWLNL3232P08KC04**	32	32	40,0	170	25,0	—	WN..080408	**IWSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM4615IP**

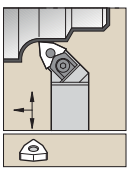


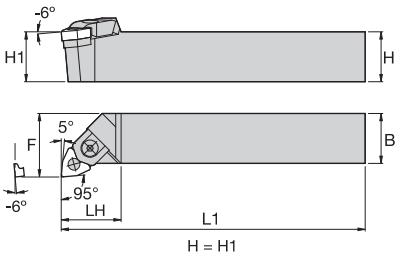


MWLN 95°

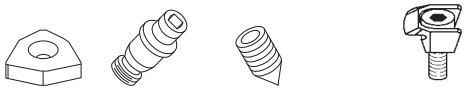
Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	sous-plaquette	goupille d'arrêt	six pans	bride	vis de serrage	six pans
à droite													
1101293	**MWLNR2020K06**	20	20	25,0	125	25,0	WN..060408	**IWSN322**	**KLM34L**	2 mm	**CKM6**	**STCM5**	2.5 mm
1101355	**MWLNR2525M06**	25	25	32,0	150	25,0	WN..060408	**IWSN322**	**KLM34L**	2 mm	**CKM6**	**STCM5**	2.5 mm
3612259	**MWLNR3232P08**	32	32	40,0	170	32,0	WNMA080408	**IWSN433**	**KLM46**	2.5 mm	**CKM7**	**STCM5**	2.5 mm
à gauche													
1101292	**MWLNL2020K06**	20	20	25,0	125	25,0	WN..060408	**IWSN322**	**KLM34L**	2 mm	**CKM6**	**STCM5**	2.5 mm
1101354	**MWLNL2525M06**	25	25	32,0	150	25,0	WN..060408	**IWSN322**	**KLM34L**	2 mm	**CKM6**	**STCM5**	2.5 mm
3612260	**MWLNL3232P08**	32	32	40,0	170	32,0	WNMA080408	**IWSN433**	**KLM46**	2.5 mm	**CKM7**	**STCM5**	2.5 mm

Porte-outils Wedgelock™ • Plaquettes Wedgelock

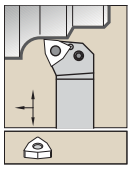


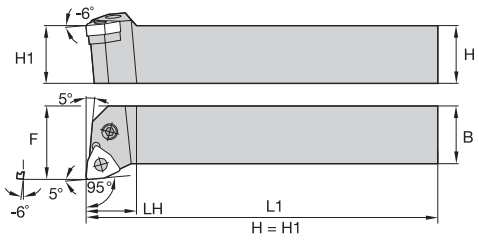


MWLN 95°



Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	sous-plaquette	goupille d'arrêt	vis de serrage	Torx	ensemble bride	six pans
à droite													
1244924	**MWLNR2020K08H4**	20	20	25,0	125	32,0	WN..080408	**512.131**	**513.132**	**192.636**	T15	**551.131**	3 mm
1192355	**MWLNR2525M08H4**	25	25	32,0	150	36,0	WN..080408	**512.131**	**513.132**	**192.636**	T15	**551.131**	3 mm
1244925	**MWLNR3225P08H4**	32	25	32,0	170	36,0	WN..080408	**512.131**	**513.132**	**192.636**	T15	**551.131**	3 mm
à gauche													
1244921	**MWLNL2020K08H4**	20	20	25,0	125	32,0	WN..080408	**512.131**	**513.132**	**192.636**	T15	**551.131**	3 mm
1244922	**MWLNL2525M08H4**	25	25	32,0	150	36,0	WN..080408	**512.131**	**513.132**	**192.636**	T15	**551.131**	3 mm
1244923	**MWLNL3225P08H4**	32	25	32,0	170	36,0	WN..080408	**512.131**	**513.132**	**192.636**	T15	**551.131**	3 mm

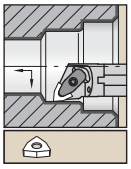




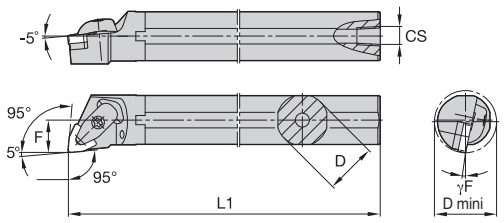
PWLN 95°

Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	sous-plaquette	goupille de sous-plaquette	poinçon	levier	vis de levier	Torx Plus
à droite													
1244771	**PWLNR1616H06**	16	16	20,0	100	14,0	WN..060404	**512.134**	**513.018**	**515.018**	**511.018**	**514.118**	10 IP
1192397	**PWLNR2020K06**	20	20	25,0	125	14,0	WN..060404	**512.134**	**513.018**	**515.018**	**511.018**	**514.118**	10 IP
1192398	**PWLNR2020K08**	20	20	25,0	125	20,0	WN..080408	**512.135**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
1192399	**PWLNR2525M08**	25	25	32,0	150	26,0	WN..080408	**512.135**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
1244772	**PWLNR3225P08**	32	25	32,0	170	26,0	WN..080408	**512.135**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
à gauche													
1192396	**PWLNL1616H06**	16	16	20,0	100	14,0	WN..060404	**512.134**	**513.018**	**515.018**	**511.018**	**514.118**	10 IP
1244767	**PWLNL2020K06**	20	20	25,0	125	14,0	WN..060404	**512.134**	**513.018**	**515.018**	**511.018**	**514.118**	10 IP
1244768	**PWLNL2020K08**	20	20	25,0	125	20,0	WN..080408	**512.135**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
1244769	**PWLNL2525M08**	25	25	32,0	150	26,0	WN..080408	**512.135**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
1244770	**PWLNL3225P08**	32	25	32,0	170	26,0	WN..080408	**512.135**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP

Barres d'alésage Kenclamp™

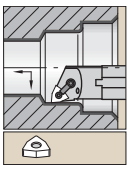


Corps acier avec arrosage interne.

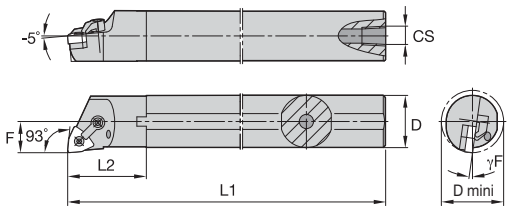


A-DWLN-KC 95°

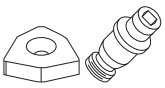
Réf. commande	Réf. catalogue	D	D mini	F	L1	CS	γF°	plaquette	sous-plaquette	vis de sous-plaquette	Torx Plus	ensemble bride	goupille fendue	Torx Plus
à droite														
2441921	**A25RDWLNR06KC04**	25	32,0	17,0	200	1/4-18 NPT	-14.0	WN..060408	–	–	–	**CM234R ASSY**	**SSP025016M**	15 IP
2441923	**A25RDWLNR08KC04**	25	32,0	17,0	200	1/4-18 NPT	-12.0	WN..080408	–	–	–	**CM234R ASSY**	**SSP025016M**	15 IP
2441925	**A32SDWLNR08KC04**	32	40,0	22,0	250	1/4-18 NPT	-14.0	WN..080408	**IWSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	**SSP025016M**	15 IP
2441927	**A40TDWLNR08KC04**	40	50,0	27,0	300	1/4-18 NPT	-14.0	WN..080408	**IWSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	**SSP025016M**	15 IP
à gauche														
2441922	**A25RDWLNL06KC04**	25	32,0	17,0	200	1/4-18 NPT	-14.0	WN..060408	–	–	–	**CM234R ASSY**	**SSP025016M**	15 IP
2441924	**A25RDWLNL08KC04**	25	32,0	17,0	200	1/4-18 NPT	-12.0	WN..080408	–	–	–	**CM234R ASSY**	**SSP025016M**	15 IP
2441926	**A32SDWLNL08KC04**	32	40,0	22,0	250	1/4-18 NPT	-14.0	WN..080408	**IWSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	**SSP025016M**	15 IP

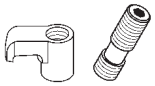


Queue acier avec arrosage interne.

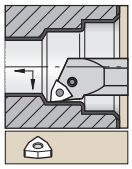


A-MWLN 95°





Réf. commande	Réf. catalogue	D	D mini	F	L1	LH	CS	γF°	plaquette	sous-plaquette	goupille d'arrêt	six pans	bride	vis de serrage	six pans
à droite															
1098771	**A25RMWLNR06**	25	32,0	17,0	200	—	1/4-18 NPT	-12.0	WN..060408	**—**	**KLM33L**	2 mm	**CKM6**	**STCM5**	2.5 mm
1098773	**A25RMWLNR08**	25	32,0	17,0	200	39,0	1/4-18 NPT	-12.0	WN..080408	**—**	**KLM43**	2 mm	**CKM20**	**STCM11**	3 mm
1098772	**A32SMWLNR06**	32	40,0	22,0	250	—	1/4-18 NPT	-10.0	WN..060408	**IWSN322**	**KLM34L**	2 mm	**CKM6**	**STCM5**	2.5 mm
1098774	**A32SMWLNR08**	32	40,0	22,0	250	39,7	1/4-18 NPT	-14.0	WN..080408	**IWSN433**	**KLM46**	2.5 mm	**CKM20**	**STCM20**	3 mm
1098775	**A40TMWLNR08**	40	50,0	27,0	300	41,6	1/4-18 NPT	-12.0	WN..080408	**IWSN433**	**KLM46**	2.5 mm	**CKM20**	**STCM20**	3 mm
à gauche															
1098783	**A25RMWLNL08**	25	32,0	17,0	200	39,0	1/4-18 NPT	-12.0	WN..080408	**—**	**KLM43**	2 mm	**CKM20**	**STCM11**	3 mm
1098782	**A32SMWLNL06**	32	40,0	22,0	250	—	1/4-18 NPT	-10.0	WN..060408	**IWSN322**	**KLM34L**	2 mm	**CKM6**	**STCM5**	2.5 mm
1098784	**A32SMWLNL08**	32	40,0	22,0	251	39,7	1/4-18 NPT	-14.0	WN..080408	**IWSN433**	**KLM46**	2.5 mm	**CKM20**	**STCM20**	3 mm
1098785	**A40TMWLNL08**	40	50,0	27,0	300	41,6	1/4-18 NPT	-12.0	WN..080408	**IWSN433**	**KLM46**	2.5 mm	**CKM20**	**STCM20**	3 mm



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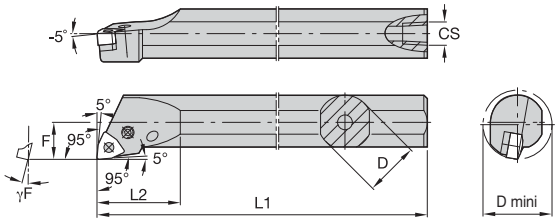
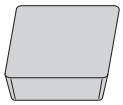


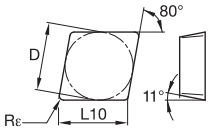
A-PWLN 95°

Réf. commande	Réf. catalogue	D	D mini	F	L1	L2	CS	γF°	plaquette	sous-plaquette	goupille de sous-plaquette	pion	levier	vis de levier	Torx Plus
à droite															
1244113	**A16RPWLNR06**	16	27,0	11,0	200	32	1/8-27 NPT	-12.0	WN..060404	**–**	**–**	**–**	**511.030**	**514.112**	–
1244115	**A20SPWLNR06**	20	25,0	13,0	250	–	1/8-27 NPT	-14.0	WN..060408	**–**	**–**	**–**	**511.030**	**514.112**	8 IP
1194440	**A25RPWLNR08**	25	32,0	17,0	200	–	1/4-18 NPT	-12.0	WN..080408	**512.135**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
1244118	**A32SPWLNR08**	32	40,0	22,0	250	50	1/4-18 NPT	-10.0	WN..080408	**512.135**	**513.023**	**515.018**	**511.023**	**514.123**	–
1244120	**A40TPWLNR08**	40	50,0	27,0	300	54	1/4-18 NPT	-8.0	WN..080408	**512.135**	**513.023**	**515.018**	**511.023**	**514.123**	–
à gauche															
1191396	**A16RPWLNL06**	16	27,0	11,0	200	32	1/8-27 NPT	-12.0	WN..060404	**–**	**–**	**–**	**511.030**	**514.112**	–
1244114	**A20SPWLNL06**	20	25,0	13,0	250	–	1/8-27 NPT	-14.0	WN..060408	**–**	**–**	**–**	**511.030**	**514.112**	8 IP
1244116	**A25RPWLNL08**	25	32,0	17,0	200	–	1/4-18 NPT	-12.0	WN..080408	**512.135**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
1244117	**A32SPWLNL08**	32	40,0	22,0	250	50	1/4-18 NPT	-10.0	WN..080408	**512.135**	**513.023**	**515.018**	**511.023**	**514.123**	–
1244119	**A40TPWLNL08**	40	50,0	27,0	300	54	1/4-18 NPT	-8.0	WN..080408	**512.135**	**513.023**	**515.018**	**511.023**	**514.123**	–

● premier choix
○ choix alternatif

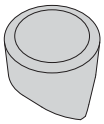
		KCP25B	KCK15B	KCK15	K313	K68	KCS10	KCU10	KC5010
P		●	○	○	●	●		●	●
M					●	●	●	●	●
K		○	●	●	●	●		●	●
N					●	●		●	●
S					●	●	●	●	●
H									

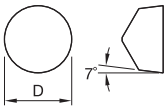




CPGN

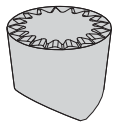
Réf. catalogue ISO	D	L10	Rε	KCP25B	KCK15B	KCK15	K313	K68	KCS10	KCU10	KC5010
CPGN120304	12,70	12,90	0,4	–	–	–	●	●	–	–	–
CPGN120308	12,70	12,90	0,8	–	–	–	●	●	–	–	–

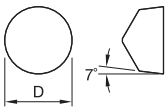




RCGV

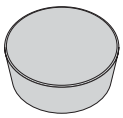
Réf. catalogue ISO	D	L10	Rε	KCP25B	KCK15B	KCK15	K313	K68	KCS10	KCU10	KC5010
RCGV060400	6,35	—	—	–	–	–	–	–	–	●	●
RCGV090700	9,53	—	—	–	–	–	–	–	–	–	●
RCGV120700	12,70	—	—	–	–	–	●	–	–	–	●

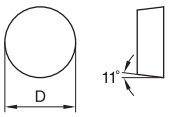




RCGV-MP

Réf. catalogue ISO	D	L10	Rε	KCP25B	KCK15B	KCK15	K313	K68	KCS10	KCU10	KC5010
RCGX060400MP	6,35	—	—	–	–	–	–	–	●	–	–
RCGX120700MP	12,70	—	—	–	–	–	–	–	●	–	–



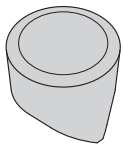


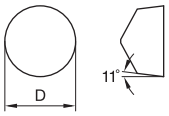
RPGN

Réf. catalogue ISO	D	L10	Rε	KCP25B	KCK15B	KCK15	K313	K68	KCS10	KCU10	KC5010
RPGN120300	12,70	—	—	–	–	–	●	–	–	–	–

● premier choix
○ choix alternatif

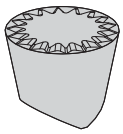
		KCP25B	KCK15B	KCK15	K313	K68	KCS10	KCU10	KC5010
P		●	○	○	●	●		●	●
M					●	●	●	●	●
K		○	●	●	●	●		●	●
N					●	●		●	●
S					●	●	●	●	●
H									

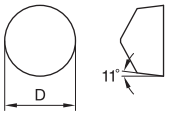




RPGV

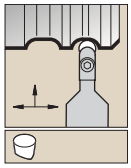
Réf. catalogue ISO	D	L10	Rε	KCP25B	KCK15B	KCK15	K313	K68	KCS10	KCU10	KC5010
RPGV060400	6,35	–	–	–	–	–	–	–	–	–	●
RPGV090700	9,53	–	–	–	–	–	–	–	–	–	●
RPGV120700	12,70	–	–	–	–	–	–	–	–	–	●

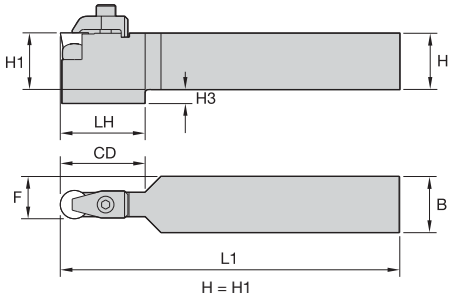




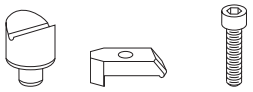
RPGV-MP

Réf. catalogue ISO	D	L10	Rε	KCP25B	KCK15B	KCK15	K313	K68	KCS10	KCU10	KC5010
RPGX060400MP	6,35	–	–	–	–	–	–	–	●	–	–
RPGX090700MP	9,53	–	–	–	–	–	–	–	●	–	–
RPGV120700MP	12,70	–	–	–	–	–	–	–	–	–	●
RPGX120700MP	12,70	–	–	–	–	–	–	–	●	–	–



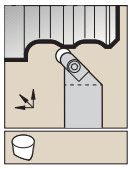


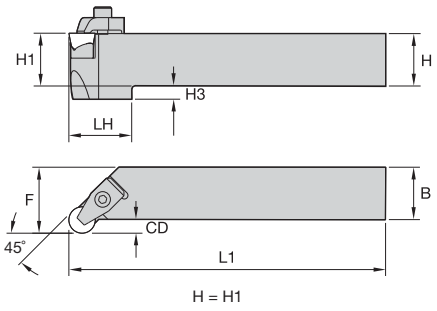
CRDP



Réf. commande	Réf. catalogue	H	B	F	L1	LH	H3	CD	plaquette	emboite-ment	bride	vis de serrage	six pans
3642247	**CRDPN2525M06V**	25	25	12,5	151	—	—	19,0	RPGX060400E	**NST1**	**CM214**	**MS1321**	2.5 mm
3642249	**CRDPN3232P09V**	32	32	16,0	171	—	—	29,0	RPGX090700E	**NST2**	**CM219**	**CS412**	3.5 mm
3642248	**CRDPN2525M09V**	25	25	12,5	151	—	—	29,0	RPGX090700E	**NST2**	**CM219**	**CS412**	3.5 mm
3642251	**CRDPN3232P12V**	32	32	16,0	171	—	—	38,0	RPGX120700E	**NST3**	**CM216**	**CS412**	3.5 mm
3642252	**CRDPN3232P15V**	32	32	16,0	171	38,1	6,4	38,0	RPGX151000	**NST4**	**CM217**	**MS1294**	6 mm

REMARQUE : Les porte-outils CRDP peuvent recevoir des plaquettes RPGX et RCGX.





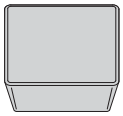
CRGP

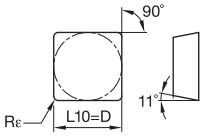
Réf. commande	Réf. catalogue	H	B	F	L1	CD	plaquette	emboite-ment	bride	vis de serrage	six pans
à droite											
3642276	**CRGPR2525M06V**	25	25	32,0	151	7,0	RPGX060400E	**NST1**	**CM214**	**MS1321**	2.5 mm
3642280	**CRGPR3232P09V**	32	32	40,0	171	8,0	RPGX090700E	**NST2**	**CM219**	**CS412**	3.5 mm
à gauche											
3642277	**CRGPL2525M06V**	25	25	32,0	151	7,0	RPGX060400E	**NST1**	**CM214**	**MS1321**	2.5 mm
3642281	**CRGPL3232P09V**	32	32	40,0	171	8,0	RPGX090700E	**NST2**	**CM219**	**CS412**	3.5 mm

REMARQUE : Les porte-outils CRGP peuvent recevoir des plaquettes RPGX et RCGX.

● premier choix
○ choix alternatif

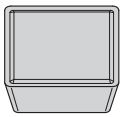
		KCP25B	KCK15B	KCK15	K313	K68	KCS10	KCU10	KC5010
P		●	○	○	●	●		●	●
M					●	●	●	●	●
K		○	●	●	●	●		●	●
N					●	●		●	●
S					●	●	●	●	●
H									

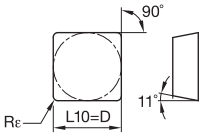




SPGN

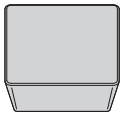
Réf. catalogue ISO	D	L10	Rε	KCP25B	KCK15B	KCK15	K313	K68	KCS10	KCU10	KC5010
SPGN090304	9,53	9,53	0,4	–	–	–	–	●	–	–	●
SPGN090308	9,53	9,53	0,8	–	–	●	–	●	–	–	●
SPGN120304	12,70	12,70	0,4	–	–	–	–	●	–	●	●
SPGN120308	12,70	12,70	0,8	–	–	–	●	●	–	●	●
SPGN120312	12,70	12,70	1,2	–	–	–	–	●	–	–	–
SPGN120412	12,70	12,70	1,2	–	–	–	–	–	–	●	–
SPGN120316	12,70	12,70	1,6	–	–	–	–	–	–	–	●
SPGN190408	19,05	19,05	0,8	–	–	–	–	●	–	–	–
SPGN190412	19,05	19,05	1,2	–	–	–	●	–	–	●	–

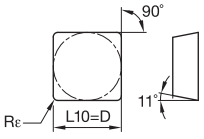




SPGR–K

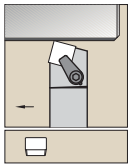
Réf. catalogue ISO	D	L10	Rε	KCP25B	KCK15B	KCK15	K313	K68	KCS10	KCU10	KC5010
SPGR090308K	9,53	9,53	0,8	–	–	–	–	–	–	●	●
SPGR120308K	12,70	12,70	0,8	●	–	–	–	–	–	–	–

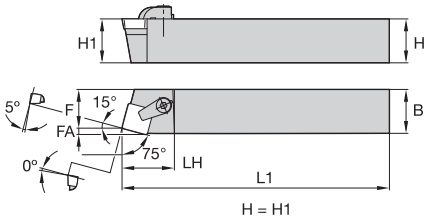




SPUN

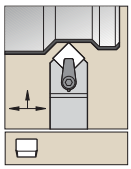
Réf. catalogue ISO	D	L10	Rε	KCP25B	KCK15B	KCK15	K313	K68	KCS10	KCU10	KC5010
SPUN120304	12,70	12,70	0,4	●	–	–	–	●	–	–	–
SPUN120308	12,70	12,70	0,8	●	–	–	–	●	–	–	–
SPUN120312	12,70	12,70	1,2	●	–	–	–	–	–	–	–

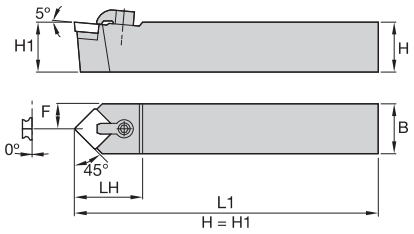




CSBP 75°

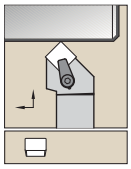
Réf. commande	Réf. catalogue	H	B	F	L1	LH	FA	plaquette	sous-plaquette	vis de sous-plaquette	six pans	bride	vis de serrage	six pans
à droite														
1097750	**CSBPR2020K12**	20	20	17,0	125	30,0	3,1	SP..120308	**SM840**	**MS111**	2 mm	**CKM10**	**STCM8**	4 mm

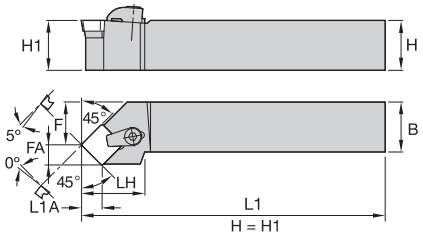




CSDP 45°

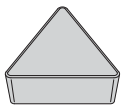
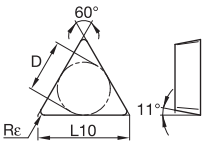
Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	sous-plaquette	vis de sous-plaquette	six pans	bride	vis de serrage	six pans
1097754	**CSDPN2020K12**	20	20	10,0	125	32,0	SP..120308	**SM840**	**MS111**	2 mm	**CKM10**	**STCM8**	4 mm
1097755	**CSDPN2525M12**	25	25	12,5	150	32,0	SP..120308	**SM840**	**MS111**	2 mm	**CKM9**	**STCM4**	4 mm





CSSP 45°

Réf. commande	Réf. catalogue	H	B	F	L1	LH	FA	L1A	plaquette	sous-plaquette	vis de sous-plaquette	six pans	bride	vis de serrage	six pans
à droite															
1244605	**CSSPR2020K12**	20	20	25,0	125	32,0	8,7	8,3	SP..120308	**SM840**	**MS111**	2 mm	**CKM10**	**STCM8**	4 mm
1244606	**CSSPR2525M12**	25	25	32,0	150	32,0	8,7	8,3	SP..120308	**SM840**	**MS111**	2 mm	**CKM9**	**STCM4**	4 mm
à gauche															
1244604	**CSSPL2525M12**	25	25	32,0	150	32,0	8,7	8,3	SP..120308	**SM840**	**MS111**	2 mm	**CKM9**	**STCM4**	4 mm

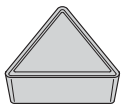
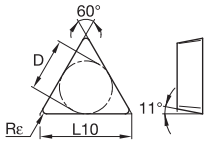



● premier choix
○ choix alternatif

P		●	○	○	●	●		●	●
M					●	●	●	●	●
K		○	●	●	●	●		●	●
N					●	●		●	●
S					●	●	●	●	●
H									

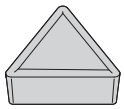
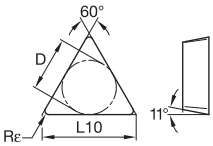
TPGN/TPG

Réf. catalogue ISO	D	L10	Rε	KCP25B	KCK15B	KCK15	K313	K68	KCS10	KCU10	KC5010
TPGN110304	6,35	11,00	0,4	–	–	–	●	●	–	●	●
TPGN110308	6,35	11,00	0,8	–	–	–	–	●	–	●	●
TPGN160302	9,53	16,50	0,2	–	–	–	●	●	–	–	●
TPGN160304	9,53	16,50	0,4	–	–	–	●	●	–	●	●
TPGN160308	9,53	16,50	0,8	–	–	–	●	●	–	●	●
TPGN160312	9,53	16,50	1,2	–	–	–	●	–	–	–	●
TPGN160316	9,53	16,50	1,6	–	–	–	–	●	–	–	●
TPGN220404	12,70	22,00	0,4	–	–	–	●	●	–	●	●
TPGN220408	12,70	22,00	0,8	●	–	–	●	●	–	●	●
TPGN220412	12,70	22,00	1,2	–	–	–	–	●	–	●	●
TPGN220416	12,70	22,00	1,6	–	–	–	–	●	–	–	●

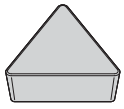
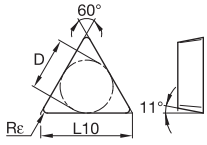
TPGR–K

Réf. catalogue ISO	D	L10	Rε	KCP25B	KCK15B	KCK15	K313	K68	KCS10	KCU10	KC5010
TPGR110304K	6,35	11,00	0,4	–	–	–	–	–	–	–	●
TPGR110308K	6,35	11,00	0,8	–	–	–	–	–	–	●	–
TPGR160304K	9,53	16,50	0,4	–	–	–	–	–	–	●	●
TPGR160308K	9,53	16,50	0,8	●	–	–	–	–	–	●	●
TPGR220404K	12,70	22,00	0,4	–	–	–	–	–	–	●	–
TPGR220408K	12,70	22,00	0,8	–	–	–	–	–	–	●	–

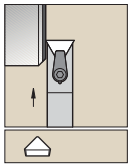
TPMR

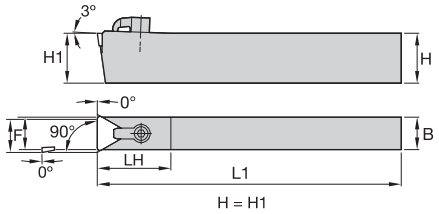
Réf. catalogue ISO	D	L10	Rε	KCP25B	KCK15B	KCK15	K313	K68	KCS10	KCU10	KC5010
TPMR110304	6,35	11,00	0,4	●	●	–	–	–	–	–	–
TPMR110308	6,35	11,00	0,8	●	–	–	–	–	–	–	–
TPMR160304	9,53	16,50	0,4	●	●	–	–	–	–	–	–
TPMR160308	9,53	16,50	0,8	●	●	–	–	–	–	–	–
TPMR220408	12,70	22,00	0,8	●	–	–	–	–	–	–	–

TPUN

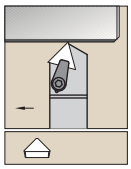
Réf. catalogue ISO	D	L10	Rε	KCP25B	KCK15B	KCK15	K313	K68	KCS10	KCU10	KC5010
TPUN110304	6,35	11,00	0,4	–	●	–	–	●	–	–	–
TPUN110308	6,35	11,00	0,8	–	●	–	–	●	–	–	–
TPUN160304	9,53	16,50	0,4	●	●	–	–	●	–	–	–
TPUN160308	9,53	16,50	0,8	●	●	–	–	●	–	–	–
TPUN220408	12,70	22,00	0,8	●	●	–	–	●	–	–	–
TPUN220412	12,70	22,00	1,2	●	●	–	–	●	–	–	–

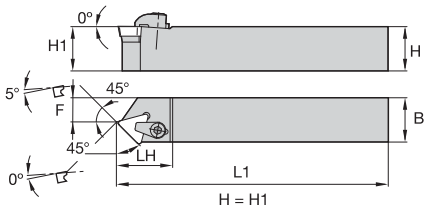




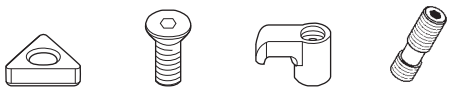
CTCP 90°

Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	sous-plaquette	vis de sous-plaquette	six pans	bride	vis de serrage	six pans
1097775	**CTCPN2510M11**	25	10	10,0	150	26,0	TP..110304	**SM819**	**MS960**	–	**CKM7**	**STCM5**	2.5 mm
1097776	**CTCPN2514M16**	25	14	14,4	150	28,0	TP..160308	**SM841**	**MS111**	2 mm	**CKM13**	**STCM4**	4 mm
1097781	**CTCPN2518M22**	25	18	19,2	150	41,0	TP..220408	**SM837**	**MS125**	2.5 mm	**CKM13**	**STCM4**	4 mm
1097778	**CTCPN2520M22**	25	20	20,2	150	41,0	TP..220408	**SM837**	**MS125**	2.5 mm	**CKM13**	**STCM4**	4 mm

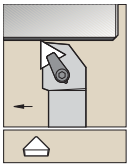


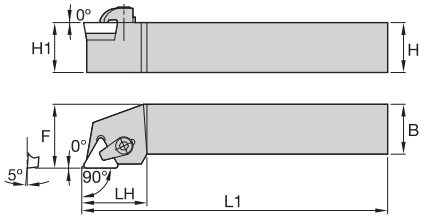


CTDP 45°



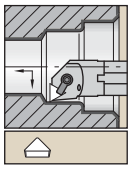
Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	sous-plaquette	vis de sous-plaquette	bride	vis de serrage	six pans
à droite												
1244613	**CTDPR1212F11**	12	12	6,0	80	22,0	TP..110304	**SM819**	**MS960**	**CKM19**	**STCM9**	2.5 mm



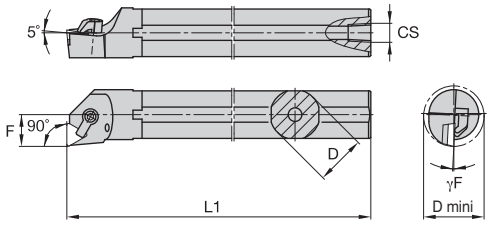


CTGP 90°

Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	sous-plaquette	vis de sous-plaquette	six pans	bride	vis de serrage	six pans
à droite													
1097762	**CTGPR1212F11**	12	12	16,0	80	20,0	TP..110304	**SM819**	**MS960**	–	**CKM19**	**STCM9**	2.5 mm
1097763	**CTGPR1616H11**	16	16	20,0	100	20,0	TP..110304	**SM819**	**MS960**	–	**CKM19**	**STCM9**	2.5 mm
1244595	**CTGPR2020K11**	20	20	25,0	125	20,0	TP..110304	**SM819**	**MS960**	–	**CKM19**	**STCM9**	2.5 mm
1097764	**CTGPR2020K16**	20	20	25,0	125	26,0	TP..160308	**SM841**	**MS111**	2 mm	**CKM10**	**STCM8**	4 mm
1097765	**CTGPR2525M16**	25	25	32,0	150	26,0	TP..160308	**SM841**	**MS111**	2 mm	**CKM9**	**STCM4**	4 mm
à gauche													
1097916	**CTGPL1212F11**	12	12	16,0	80	20,0	TP..110304	**SM819**	**MS960**	–	**CKM19**	**STCM9**	2.5 mm
1097918	**CTGPL2020K16**	20	20	25,0	125	26,0	TP..160308	**SM841**	**MS111**	2 mm	**CKM10**	**STCM8**	4 mm
1097919	**CTGPL2525M16**	25	25	32,0	150	26,0	TP..160308	**SM841**	**MS111**	2 mm	**CKM9**	**STCM4**	4 mm

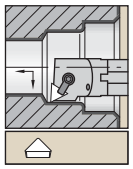


Queue acier avec arrosage interne.

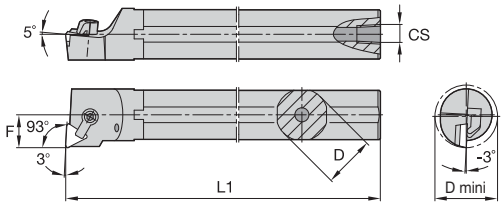


A-CTFP 90°

Réf. commande	Réf. catalogue	D	D mini	F	L1	CS	γF°	plaquette	sous-plaquette	vis de sous-plaquette	six pans	bride	vis de serrage	six pans
à droite														
1886492	**A16RCTFPR11**	16	20,0	11,0	200	1/8-27 NPT	-4.0	TP..110304	**–**	**–**	–	**CKM19**	**STCM9**	2.5 mm
1098051	**A20QCTFPR11**	20	25,0	13,0	180	1/8-27 NPT	0.0	TP..110304	**SM815**	**MS961**	–	**CKM19**	**STCM9**	2.5 mm
1098053	**A25RCTFPR16**	25	32,0	17,0	200	1/4-18 NPT	-3.0	TP..160308	**SM841**	**MS110**	2 mm	**CKM10**	**STCM8**	4 mm
1098055	**A32SCTFPR16**	32	40,0	22,0	250	1/4-18 NPT	-3.0	TP..160308	**SM841**	**MS110**	2 mm	**CKM10**	**STCM8**	4 mm
1886494	**A40VCTFPR16**	40	48,0	27,0	400	1/4-18 NPT	-3.0	TP..160308	**SM841**	**MS110**	2 mm	**CKM10**	**STCM8**	4 mm
à gauche														
1098054	**A25RCTFPL16**	25	32,0	17,0	200	1/4-18 NPT	-3.0	TP..160308	**SM841**	**MS110**	2 mm	**CKM10**	**STCM8**	4 mm
1098056	**A32SCTFPL16**	32	40,0	22,0	250	1/4-18 NPT	-3.0	TP..160308	**SM841**	**MS110**	2 mm	**CKM10**	**STCM8**	4 mm



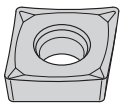
Queue acier avec arrosage interne.

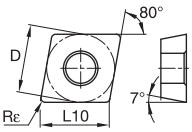


A-CTUP 93°

Réf. commande	Réf. catalogue	D	D mini	F	L1	CS	plaquette	sous-plaquette	vis de sous-plaquette	bride	vis de serrage	six pans
à droite												
1098057	**A16MCTUPR11**	16	20,0	11,0	150	1/8-27 NPT	TP..110304	**SM815**	**MS961**	**CKM19**	**STCM9**	2.5 mm
à gauche												
1098058	**A16MCTUPL11**	16	20,0	11,0	150	1/8-27 NPT	TP..110304	**SM815**	**MS961**	**CKM19**	**STCM9**	2.5 mm

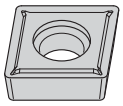
● premier choix
○ choix alternatif

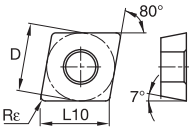




CCGT-HP

Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
CCGT060202HP	6,35	6,45	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	●	●	–	●	●	–	–
CCGT060204HP	6,35	6,45	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	●	●	●	●	●	–	–
CCGT060208HP	6,35	6,45	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	●	–	–
CCGT09T302HP	9,53	9,67	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	●	●	●	●	●	–	–
CCGT09T304HP	9,53	9,67	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	●	●	●	●	●	–	–
CCGT09T308HP	9,53	9,67	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	●	●	–	–
CCGT120402HP	12,70	12,90	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	–	–	–	–
CCGT120404HP	12,70	12,90	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	●	–	●	●	●	–	–
CCGT120408HP	12,70	12,90	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	●	●	●	–	●	–	–

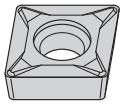


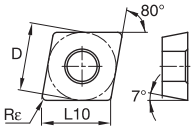


CCGT-LF

Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
CCGT0602X0LF	6,35	6,45	0,0	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–
CCGT060201LF	6,35	6,45	0,1	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	●	–	–	–
CCGT060202LF	6,35	6,45	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	●	–	–	–
CCGT060204LF	6,35	6,45	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	●	–	–	–
CCGT060208LF	6,35	6,45	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–	–
CCGT09T3X0LF	9,53	9,67	0,0	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–
CCGT09T301LF	9,53	9,67	0,1	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	●	–	–	–
CCGT09T302LF	9,53	9,67	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	●	–	–	–
CCGT09T304LF	9,53	9,67	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	●	●	–	–
CCGT09T308LF	9,53	9,67	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	●	–	●	●	–	–	–

● premier choix
○ choix alternatif

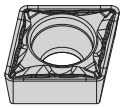


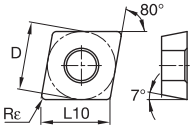


CCMT-11

				KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
Réf. catalogue ISO	**D**	**L10**	**Rε**																												
CCMT06020411	6,35	6,45	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–
CCMT09T30411	9,53	9,67	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–
CCMT09T30811	9,53	9,67	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–

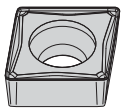
REMARQUE : Plaquettes indexables pour bridage S.

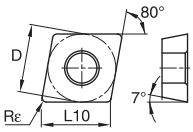




CCMT-FP

				KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
Réf. catalogue ISO	**D**	**L10**	**Rε**																												
CCMT060202FP	6,35	6,45	0,2	–	–	●	–	●	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	–	●	●	–	–	–	–	–
CCMT060204FP	6,35	6,45	0,4	●	●	●	●	●	–	–	–	–	–	–	–	–	●	●	●	●	–	–	–	–	●	●	–	–	–	–	●
CCMT060208FP	6,35	6,45	0,8	–	–	–	●	●	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	–	●	●	–	–	–	–	●
CCMT09T302FP	9,53	9,67	0,2	–	–	–	●	●	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	–	●	●	–	–	–	–	●
CCMT09T304FP	9,53	9,67	0,4	●	●	–	●	●	–	–	–	–	–	–	–	–	●	●	●	●	–	–	–	–	●	●	–	–	–	–	●
CCMT09T308FP	9,53	9,67	0,8	–	●	●	●	●	–	–	–	–	–	–	–	–	●	–	●	●	–	–	–	–	●	●	–	–	–	–	●
CCMT120404FP	12,70	12,90	0,4	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	●	●	–	–	–	–	–
CCMT120408FP	12,70	12,90	0,8	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	●	–	–	–	–	–	–
CCMT120412FP	12,70	12,90	1,2	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

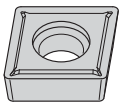


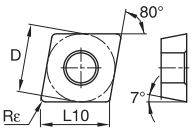


CCMT-FW

				KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
Réf. catalogue ISO	**D**	**L10**	**Rε**																												
CCMT060202FW	6,35	6,45	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	●	–
CCMT060204FW	6,35	6,45	0,4	–	–	–	–	●	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	●	–	●	–	–	●	–
CCMT060208FW	6,35	6,45	0,8	–	–	–	–	●	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	●	–	–	●	–
CCMT09T304FW	9,53	9,67	0,4	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	●	–
CCMT09T308FW	9,53	9,67	0,8	–	–	–	–	●	–	–	–	–	–	–	–	●	●	–	–	–	–	–	–	–	●	–	●	–	–	●	–

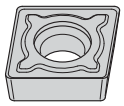
● premier choix
○ choix alternatif

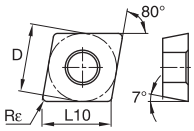




CCMT-LF

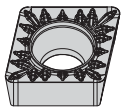
Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
P				●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	●	●	●		●	●	●	●		●	●
M										○							●	●	●	●	●	●	●	●	●	●	●	●	●		●	●
K				○	○	○	○	○			●	●	●	●	●	●						●	●	●		●	●	●	●		●	●
N																						●	●	●		●	●	●	●	●		
S																						●	●	●	●	●	●	●	●			
H																																
CCMT060202LF	6,35	6,45	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	●	–
CCMT060204LF	6,35	6,45	0,4	–	●	●	●	●	●	–	–	●	●	●	●	●	●	●	●	●	–	–	●	–	–	–	–	●	●	–	●	–
CCMT060208LF	6,35	6,45	0,8	●	–	●	●	●	●	–	●	●	●	●	●	–	●	–	–	●	–	–	–	–	–	–	–	●	●	–	●	–
CCMT09T302LF	9,53	9,67	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	●	●	–	●	–
CCMT09T304LF	9,53	9,67	0,4	–	●	●	●	●	●	–	–	●	●	●	●	●	●	–	●	●	●	–	●	–	–	–	–	●	●	–	●	–
CCMT09T308LF	9,53	9,67	0,8	●	●	●	●	●	●	–	–	●	●	●	●	●	●	–	●	●	●	–	●	–	–	–	–	●	–	–	●	–
CCMT120404LF	12,70	12,90	0,4	–	–	●	●	●	●	–	–	–	●	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–
CCMT120408LF	12,70	12,90	0,8	–	●	●	●	●	–	–	–	–	–	●	●	●	–	–	●	–	●	–	–	–	–	–	–	–	●	●	–	–	–
CCMT120412LF	12,70	12,90	1,2	–	–	●	●	–	–	–	–	–	–	–	●	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–

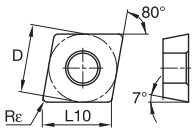




CCMT-MF

Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
CCMT060204MF	6,35	6,45	0,4	–	●	●	●	●	●	–	–	–	–	●	–	●	●	–	●	●	●	–	–	–	–	–	–	–	–	–	–	–
CCMT09T304MF	9,53	9,67	0,4	–	●	–	●	●	●	–	–	–	●	●	●	●	●	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–
CCMT09T308MF	9,53	9,67	0,8	–	●	–	●	●	●	–	–	–	●	●	●	●	●	–	●	●	●	–	–	–	–	–	–	–	●	–	–	–
CCMT09T312MF	9,53	9,67	1,2	–	–	●	●	●	–	–	–	–	–	●	●	●	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–
CCMT120408MF	12,70	12,90	0,8	–	●	●	●	●	●	–	–	–	●	●	●	●	●	–	●	●	●	–	–	–	–	–	–	–	–	–	–	–
CCMT120412MF	12,70	12,90	1,2	–	–	–	●	●	–	–	–	–	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–

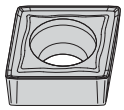


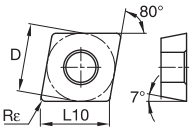


CCMT-MP

Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
CCMT060204MP	6,35	6,45	0,4	–	–	●	–	●	–	–	–	–	–	–	–	–	●	●	●	●	–	–	–	–	–	●	–	–	–	–	–	–
CCMT09T304MP	9,53	9,67	0,4	–	–	●	–	●	–	–	–	–	–	–	●	–	●	–	●	●	–	–	–	–	–	●	–	–	–	–	–	–
CCMT09T308MP	9,53	9,67	0,8	–	–	●	–	●	–	–	–	–	–	–	●	●	●	–	●	●	–	–	–	–	–	●	–	–	–	–	–	–
CCMT09T312MP	9,53	9,67	1,2	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	●	–	–	–	–	–	–
CCMT120408MP	12,70	12,90	0,8	–	–	●	–	●	–	–	–	–	–	–	●	●	–	–	●	–	–	–	–	–	–	●	–	–	–	–	–	–
CCMT120412MP	12,70	12,90	1,2	–	–	–	–	●	–	–	–	–	–	–	–	●	–	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–

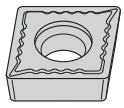
● premier choix
○ choix alternatif

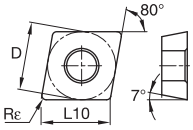




CCMT-MW

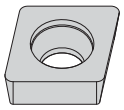
Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
CCMT09T304MW	9,53	9,67	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	●	–	●	–	–	●	–
CCMT09T308MW	9,53	9,67	0,8	–	–	–	–	●	–	–	–	–	–	–	●	●	●	–	–	–	–	–	–	–	–	●	–	●	–	–	●	–
CCMT120404MW	12,70	12,90	0,4	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–
CCMT120408MW	12,70	12,90	0,8	–	–	–	–	●	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–

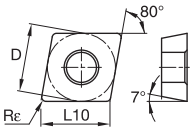




CCMT-UF

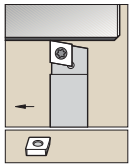
Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
CCMT060204UF	6,35	6,45	0,4	●	–	●	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–
CCMT09T302UF	9,53	9,67	0,2	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–
CCMT09T304UF	9,53	9,67	0,4	–	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–
CCMT09T308UF	9,53	9,67	0,8	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–

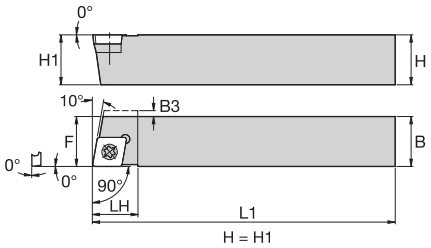


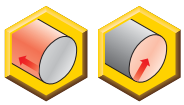


CCMW

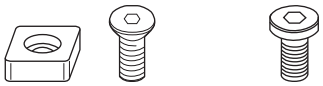
Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
CCMW060204	6,35	6,45	0,4	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CCMW09T308	9,53	9,67	0,8	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CCMW120408	12,70	12,90	0,8	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
CCMW120412	12,70	12,90	1,2	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–



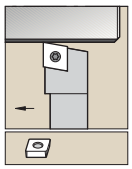


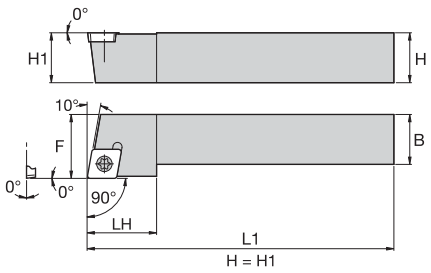


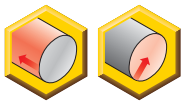
SCAC 90°



Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	sous-plaquette	vis de sous-plaquette	six pans	Vis de plaquette	six pans
à droite												
1097708	**SCACR1010M06Q**	10	10	10,0	150	11,0	CC..060204	–	–	–	**MS1153**	T7
1097710	**SCACR1212M06Q**	12	12	12,0	150	11,0	CC..060204	–	–	–	**MS1153**	T7
1097714	**SCACR1616K09Q**	16	16	16,0	125	16,0	CC..09T308	**SKCP343**	**SRS3**	3.5 mm	**MS1156**	T15

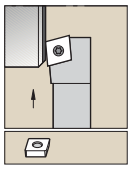


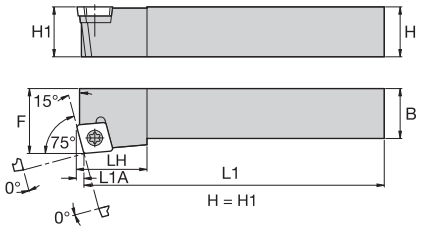


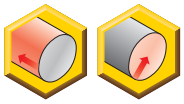


SCGC 90°

Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	Vis de plaquette	Torx
à droite									
1097824	**SCGCR1010M06**	10	10	12,0	150	11,0	CC..060204	**MS1153**	T7
1097825	**SCGCR1212N09**	12	12	16,0	160	16,0	CC..09T308	**MS1155**	T15
à gauche									
1097970	**SCGCL1212N09**	12	12	16,0	160	16,0	CC..09T308	**MS1155**	T15

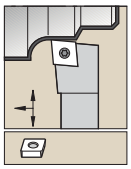


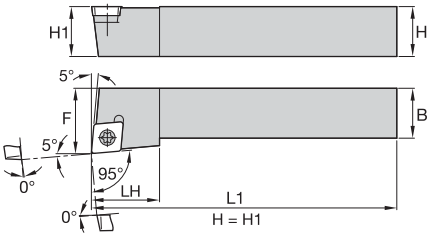




SCKC 75°

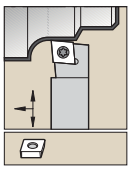
Réf. commande	Réf. catalogue	H	B	F	L1	LH	L1A	plaquette	sous-plaquette	vis de sous-plaquette	six pans	Vis de plaquette	Torx
à droite													
1097840	**SCKCR2020K09**	20	20	25,0	125	16,0	2,3	CC..09T308	**SKCP343**	**SRS3**	3.5 mm	**MS1156**	T15

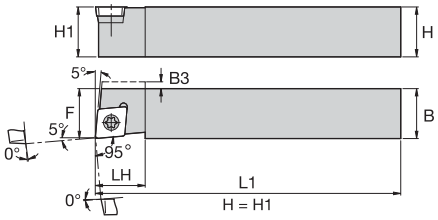




SCLC 95°

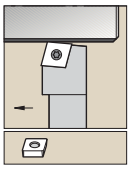
Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	sous-plaquette	vis de sous-plaquette	six pans	Vis de plaquette	Torx
à droite												
1097814	**SCLCR0808L06**	8	8	10,0	140	12,0	CC..060204	–	–	–	**MS1153**	T7
1097816	**SCLCR1010M06**	10	10	12,0	150	12,0	CC..060204	–	–	–	**MS1153**	T7
1097818	**SCLCR1212N09**	12	12	16,0	160	16,0	CC..09T308	–	–	–	**MS1155**	T15
1097819	**SCLCR1616H09**	16	16	20,0	100	15,8	CC..09T308	**SKCP343**	**SRS3**	3.5 mm	**MS1156**	T15
1097821	**SCLCR2020K09**	20	20	25,0	125	15,8	CC..09T308	**SKCP343**	**SRS3**	3.5 mm	**MS1156**	T15
1097820	**SCLCR2020K12**	20	20	25,0	125	19,8	CC..120408	**SKCP453**	**SRS4**	4 mm	**MS1158**	T15
1244995	**SCLCR2525M09**	25	25	32,0	150	15,8	CC..09T308	**SKCP343**	**SRS3**	3.5 mm	**MS1156**	T15
1097822	**SCLCR2525M12**	25	25	32,0	150	20,0	CC..120408	**SKCP453**	**SRS4**	4 mm	**MS1158**	T15
à gauche												
1097959	**SCLCL0808L06**	8	8	10,0	140	12,0	CC..060204	–	–	–	**MS1153**	T7
1097961	**SCLCL1010M06**	10	10	12,0	150	12,0	CC..060204	–	–	–	**MS1153**	T7
1097963	**SCLCL1212N09**	12	12	16,0	160	16,0	CC..09T308	–	–	–	**MS1155**	T15
1097964	**SCLCL1616H09**	16	16	20,0	100	15,8	CC..09T308	**SKCP343**	**SRS3**	3.5 mm	**MS1156**	T15
1097966	**SCLCL2020K09**	20	20	25,0	125	15,8	CC..09T308	**SKCP343**	**SRS3**	3.5 mm	**MS1156**	T15
1097965	**SCLCL2020K12**	20	20	25,0	125	19,8	CC..120408	**SKCP453**	**SRS4**	4 mm	**MS1158**	T15
1318353	**SCLCL2525M09**	25	25	32,0	150	15,8	CC..09T308	**SKCP343**	**SRS3**	3.5 mm	**MS1156**	T15
1097967	**SCLCL2525M12**	25	25	32,0	150	20,0	CC..120408	**SKCP453**	**SRS4**	4 mm	**MS1158**	T15

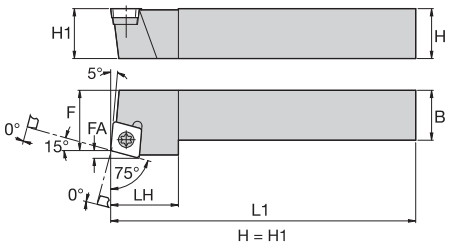


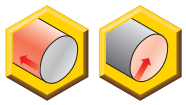


SCLC-F 95°

Réf. commande	Réf. catalogue	H	B	F	L1	LH	B3	plaquette	sous-plaquette	vis de sous-plaquette	six pans	Vis de plaquette	Torx
à droite													
1772152	**SCLCRF0808M06Q**	8	8	8,0	150	12,0	1,5	CC..060204	–	–	–	**MS1153**	T7
1097812	**SCLCRF1010M06Q**	10	10	10,0	150	11,0	–	CC..060204	–	–	–	**MS1153**	T7
1097813	**SCLCRF1212M06Q**	12	12	12,0	150	11,0	–	CC..060204	–	–	–	**MS1153**	T7
1097817	**SCLCRF1616K09Q**	16	16	16,0	125	16,0	–	CC..09T308	**SKCP343**	**SRS3**	3.5 mm	**MS1156**	T15

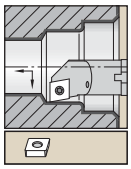




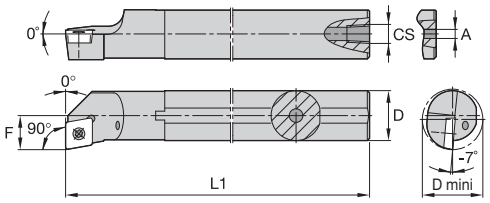


SCRC 75°

Réf. commande	Réf. catalogue	H	B	F	L1	LH	FA	plaquette	sous-plaquette	vis de sous-plaquette	six pans	Vis de plaquette	Torx
à droite													
1097828	**SCRCR1212N09**	12	12	13,0	160	14,0	2,3	CC..09T308	–	–	–	**MS1155**	T15
1097829	**SCRCR1616H09**	16	16	17,0	100	14,0	2,3	CC..09T308	**SKCP343**	**SRS3**	3.5 mm	**MS1156**	T15

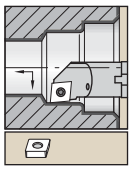


Corps acier avec arrosage interne.

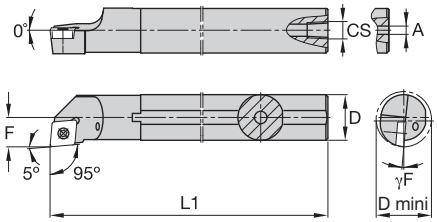


A-SCFC 90°

Réf. commande	Réf. catalogue	D	D mini	F	L1	CS	plaquette	Vis de plaquette	Torx
à droite									
1098266	**A25TSCFCR12**	25	32,0	17,0	300	1/4-18 NPT	CC..120408	**MS1157**	T15
à gauche									
1098270	**A25TSCFCL12**	25	32,0	17,0	300	1/4-18 NPT	CC..120408	**MS1157**	T15

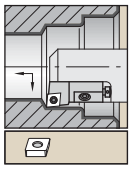


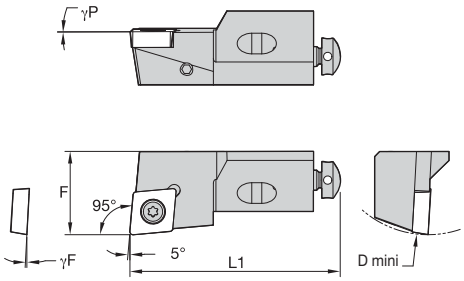
Queue acier avec arrosage interne.



A-SCLC 95°

Réf. commande	Réf. catalogue	D	D mini	F	L1	A	CS	γF°	plaquette	sous-plaquette	vis de sous-plaquette	six pans	Vis de plaquette	Torx
à droite														
1098159	**A08JSCLCR06**	8	11,0	6,0	110	2,4	–	-8.0	CC..060204	–	–	–	**MS1939**	T7
1098168	**A10KSCLCR06**	10	13,0	7,0	125	3,2	–	-7.0	CC..060204	–	–	–	**MS1153**	T7
1098178	**A12MSCLCR06**	12	16,0	9,0	150	4,0	1/16-27 NPT	-6.0	CC..060204	–	–	–	**MS1153**	T7
1098225	**A16RSCLCR09**	16	20,0	11,0	200	4,0	1/8-27 NPT	-7.0	CC..09T308	–	–	–	**MS1155**	T15
1098239	**A20SSCLCR09**	20	25,0	13,0	250	4,0	1/8-27 NPT	-5.0	CC..09T308	–	–	–	**MS1155**	T15
1098268	**A25TSCLCR12**	25	32,0	17,0	300	6,4	1/4-18 NPT	-7.0	CC..120408	–	–	–	**MS1157**	T15
1098280	**A32TSCLCR12**	32	40,0	22,0	300	6,4	1/4-18 NPT	-7.0	CC..120408	**SKCP453**	**SRS4**	4 mm	**MS1158**	T15
à gauche														
1098163	**A08JSCLCL06**	8	11,0	6,0	110	2,4	–	-8.0	CC..060204	–	–	–	**MS1939**	T7
1098173	**A10KSCLCL06**	10	13,0	7,0	25	3,2	–	-7.0	CC..060204	–	–	–	**MS1153**	T7
1098183	**A12MSCLCL06**	12	16,0	9,0	150	4,0	1/16-27 NPT	-6.0	CC..060204	–	–	–	**MS1153**	T7
1098231	**A16RSCLCL09**	16	20,0	11,0	200	4,0	1/8-27 NPT	-7.0	CC..09T308	–	–	–	**MS1155**	T15
1098244	**A20SSCLCL09**	20	25,0	13,0	250	4,0	1/8-27 NPT	-5.0	CC..09T308	–	–	–	**MS1155**	T15
1098272	**A25TSCLCL12**	25	32,0	17,0	300	6,4	1/4-18 NPT	-7.0	CC..120408	–	–	–	**MS1157**	T15
1098282	**A32TSCLCL12**	32	40,0	22,0	300	6,4	1/4-18 NPT	-7.0	CC..120408	**SKCP453**	**SRS4**	4 mm	**MS1158**	T15





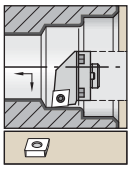
SCLC 95°

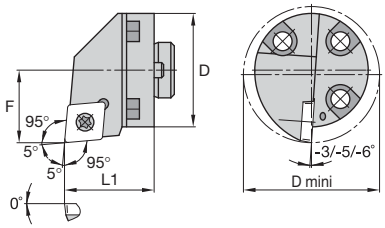
Réf. commande	Réf. catalogue	D mini	F	L1	γF°	γP°	plaquette
à droite							
1098544	**SCLCR12CA12**	50	20,0	55	-3.0	0.0	CC..120408/CC..432
1098545	**SCLCR16CA12**	60	25,0	63	-3.0	0.0	CC..120408/CC..432
à gauche							
1098732	**SCLCL12CA12**	50	20,0	55	-3.0	0.0	CC..120408/CC..432

Pièces détachées

D mini	Vis de plaquette	Torx	vis de réglage radial	six pans	vis de réglage axial	vis d'assemblage	six pans	rondelle
50	**MS1157**	T15	**KUAM23**	2.5 mm	**KUAM31**	**191.406**	4 mm	**CSWM 060 050**
60	**MS1157**	T15	**KUAM25**	2.5 mm	**KUAM32**	**191.407**	5 mm	**CSWM 080 050**

Têtes d'alésage vissées

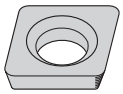

Avec arrosage interne.

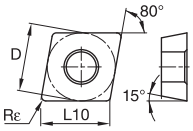


H-SCLC 95°

Réf. commande	Réf. catalogue	D	D mini	F	L1	plaquette	Vis de plaquette	Torx
à droite								
1772253	**H32SCLCR09**	32	40,0	21,9	25	CC..09T308	**MS1155**	T15
3612090	**H40SCLCR12**	40	50,0	27,0	41	CC..120408	**MS1158**	T15

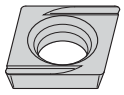
● premier choix
○ choix alternatif

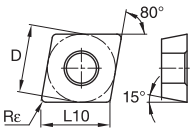




CDHB

Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
CDHBS4T0S0	3,97	4,03	0,1	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	●	–	–	–
CDHBS4T0X0	3,97	4,03	0,1	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–
CDHBS4T002	3,97	4,03	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	●	●	●	●	–	●	–
CDHBS4T004	3,97	4,03	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	●	–	●	–

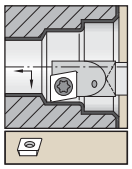




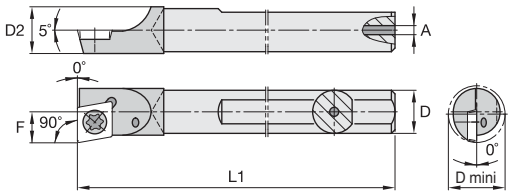
CDHH

Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
CDHHS4T002L	3,97	4,03	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	●	–	●	–
CDHHS4T002R	3,97	4,03	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	●	–	●	–
CDHHS4T004L	3,97	4,03	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	●	–	–	–
CDHHS4T004R	3,97	4,03	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–	–

REMARQUE : La plaquette à droite utilise des barres à gauche.
La plaquette à gauche utilise des barres à droite.

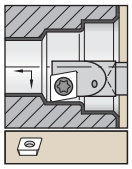


Queue carbure avec arrosage interne.

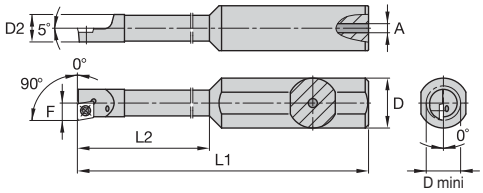


E-SCFD 90°

Réf. commande	Réf. catalogue	D	D mini	F	L1	A	plaquette	Vis de plaquette	Torx
à droite									
1930354	**E05HSCFDRS4**	5	5,9	3,2	101	1,0	CD..S4T002	**CC11**	T6
1930360	**E06HSCFDRS4**	6	7,1	3,7	100	1,2	CD..S4T002	**CC11**	T6

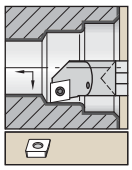


Corps acier dégagement avant avec arrosage interne.

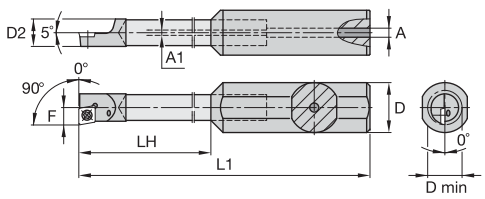


A-SCFD 90° • Etagées

Réf. commande	Réf. catalogue	D	D mini	D2	F	L1	L2	A	plaquette	Vis de plaquette	Torx
à droite											
1930376	**A0510ESCFDRS412**	10	5,9	5,2	3,1	70	12,7	1,0	CD..S4T002	**CC11**	T6
1930380	**A0510ESCFDRS425**	10	5,9	5,2	3,1	70	25,4	1,0	CD..S4T002	**CC11**	T6
1930404	**A0612ESCFDRS431**	12	7,4	6,6	3,9	70	31,8	1,0	CD..S4T002	**CC11**	T6

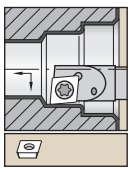


Corps carbure dégagement avant avec arrosage interne.

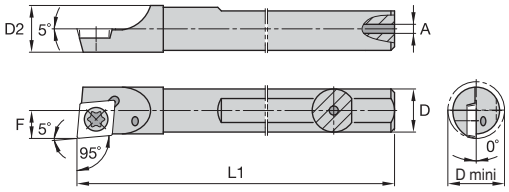


E-SCFD 90° • Etagées

Réf. commande	Réf. catalogue	D	D mini	D2	F	L1	LH	A	A1	plaquette	Vis de plaquette	Torx
à droite												
1930408	**E0512XSCFDRS425**	12	5,9	5,0	3,2	64	10,0	1,0	1,2	CD..S4T002	**CC11**	T6
1930412	**E0512XSCFDRS450**	12	5,9	5,0	3,2	89	10,0	3,2	1,2	CD..S4T002	**CC11**	T6
1930436	**E0616XSCFDRS463**	16	7,4	6,3	3,9	127	12,3	3,2	1,2	CD..S4T002	**CC11**	T6

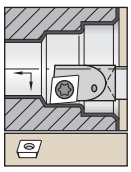


Queue acier avec arrosage interne.

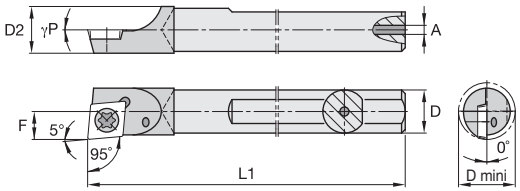


A-SCLD 95°

Réf. commande	Réf. catalogue	D	D mini	D2	F	L1	A	plaquette	Vis de plaquette	Torx
à droite										
1288877	**A04XSCLDRS4**	4	4,6	4,2	2,4	65	1,0	CD..S4T002	**CC09**	T6
1930298	**A05XSCLDRS4**	5	5,8	5,2	3,0	64	1,0	CD..S4T002	**CC09**	T6
1288893	**A06XSCLDRS4**	6	7,1	6,2	3,7	64	1,0	CD..S4T002	**CC11**	T6
1288906	**A08XSCLDRS4**	8	9,0	8,2	4,7	76	1,5	CD..S4T002	**CC11**	T6
à gauche										
1288876	**A04XSCLDLS4**	4	4,6	4,2	2,4	65	1,0	CD..S4T002	**CC09**	T6
1930297	**A05XSCLDLS4**	5	5,8	5,2	3,0	64	1,0	CD..S4T002	**CC09**	T6
1288892	**A06XSCLDLS4**	6	7,1	6,2	3,7	64	1,0	CD..S4T002	**CC11**	T6
1288905	**A08XSCLDLS4**	8	9,0	8,2	4,7	76	1,5	CD..S4T002	**CC11**	T6

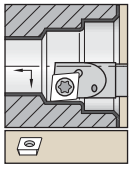


Queue carbure avec arrosage interne.

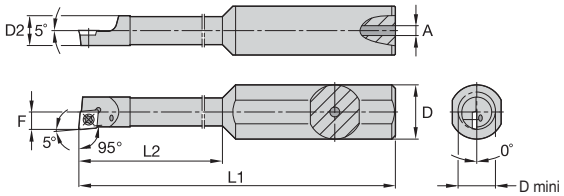


E-SCLD 95°

Réf. commande	Réf. catalogue	D	D mini	D2	F	L1	A	γP°	plaquette	Vis de plaquette	Torx
à droite											
1930300	**E04HSCLDRS4**	4	4,6	4,2	2,4	100	1,0	0.0	CD..S4T002	**CC09**	T6
1270967	**E04MSCLDRS4**	4	4,6	4,2	2,4	152	1,0	0.0	CD..S4T002	**CC09**	T6
1930356	**E05HSCLDRS4**	5	5,9	–	3,0	101	1,0	5.0	CD..S4T002	**CC09**	T6
1930358	**E05MSCLDRS4**	5	5,9	–	3,0	152	1,0	5.0	CD..S4T002	**CC09**	T6
1930362	**E06HSCLDRS4**	6	7,1	–	3,7	100	1,2	5.0	CD..S4T002	**CC11**	T6
1270978	**E06MSCLDRS4**	6	6,9	–	3,7	152	1,2	5.0	CD..S4T002	**CC09**	T6
1270988	**E08MSCLDRS4**	8	9,1	–	4,7	150	2,4	5.0	CD..120605	**CC11**	T6
à gauche											
1930299	**E04HSCLDLS4**	4	4,6	4,2	2,4	100	1,0	0.0	CD..S4T002	**CC09**	T6
1270966	**E04MSCLDLS4**	4	4,6	4,2	2,4	152	1,0	0.0	CD..S4T002	**CC09**	T6
1930355	**E05HSCLDLS4**	5	5,9	–	3,0	101	1,0	5.0	CD..S4T002	**CC11**	T6
1930357	**E05MSCLDLS4**	5	5,9	–	3,0	152	1,0	5.0	CD..S4T002	**CC09**	T6
1930361	**E06HSCLDLS4**	6	7,1	–	3,7	100	1,2	5.0	CD..S4T002	**CC11**	T6
1270977	**E06MSCLDLS4**	6	7,1	–	3,7	152	1,2	5.0	CD..S4T002	**CC11**	T6
1270987	**E08MSCLDLS4**	8	9,0	–	4,7	152	2,4	5.0	CD..S4T002	**CC11**	T6

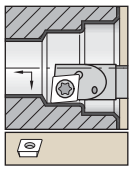


Queue acier à collet et arrosage interne.

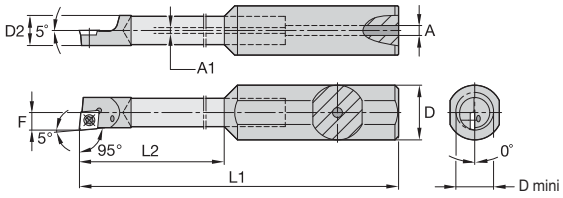


A-SCLD 95° • Etagées

Réf. commande	Réf. catalogue	D	D mini	F	L1	L2	A	plaquette	Vis de plaquette	Torx
à droite										
1930372	**A0410ESCLDRS412**	10	5,2	2,6	70	12,7	1,0	CD..S4T002	**CC09**	T6
1930374	**A0410ESCLDRS425**	10	5,2	2,6	70	25,4	1,0	CD..S4T002	**CC09**	T6
1289129	**A0412ESCLDRS412**	12	5,2	2,6	70	12,7	1,0	CD..S4T002	**CC09**	T6
1289130	**A0412ESCLDRS425**	12	5,2	2,6	70	25,4	1,0	CD..S4T002	**CC09**	T6
1930378	**A0510ESCLDRS412**	10	5,8	3,0	70	12,3	1,0	CD..S4T002	**CC11**	T6
1930382	**A0510ESCLDRS425**	10	5,8	3,0	70	25,0	1,0	CD..S4T002	**CC09**	T6
1098071	**A0510GSCLDRS4**	10	6,0	3,2	90	25,0	3,2	CD..S4T002	**MS1454**	T5
1098073	**A0610HSCLDRS4**	10	7,6	3,8	100	32,0	3,2	CD..S4T002	**MS1454**	T5
1930402	**A0612ESCLDRS419**	12	7,2	3,7	70	19,1	1,0	CD..S4T002	**CC11**	T6



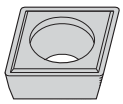
Queue carbure à collet et arrosage interne.

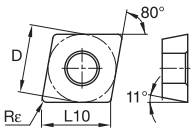


E-SCLD 95° • Etagées

Réf. commande	Réf. catalogue	D	D mini	D2	F	L1	L2	A	plaquette	Vis de plaquette	Torx
à droite											
1930406	**E0412DSCLDRS422**	12	5,3	5,0	2,6	60	22,2	3,2	CD..S4T002	**CC09**	T6
1262129	**E0412XSCLDRS447**	12	5,3	5,0	2,6	86	47,6	3,2	CD..S4T002	**CC09**	T6
1262131	**E0416KSCLDRS447**	16	5,3	5,0	2,6	111	47,6	3,2	CD..S4T002	**CC09**	T6
1930410	**E0512XSCLDRS425**	12	5,9	–	3,0	64	25,4	1,0	CD..S4T002	**CC11**	T6
1930418	**E0612ESCLDRS431**	12	7,2	–	3,7	70	31,8	3,2	CD..S4T002	**CC11**	T6
1262178	**E0612HSCLDRS463**	12	7,2	–	3,7	102	63,5	3,2	CD..S4T002	**CC11**	T6
1930434	**E0616HSCLDRS431**	16	7,2	–	3,7	95	31,8	3,2	CD..S4T002	**CC11**	T6
1262175	**E0616XSCLDRS463**	16	7,2	–	3,7	127	63,5	3,2	CD..120605	**CC11**	T6

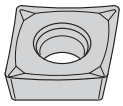
● premier choix
○ choix alternatif

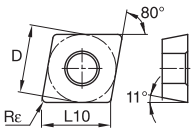




CPGH (T)

Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
				P	P	P	P	P	P	P	K	K	K	K	K	K	K	M	M	M	M	M	K	K	K	N	P	P	P	P	S	P	P
				●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	●	●	●		●	●	●	●		●	●
										○								●	●	●	●	●	●	●	●	●	●	●	●		●	●	●
				○	○	○	○	○			●	●	●	●	●	●							●	●		●	●	●	●		●	●	●
																							●	●		●	●	●	●	●			
																							●	●	●	●	●	●	●				
CPGT060202K	6,35	6,45	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–
CPGT060204K	6,35	6,45	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	●	–	–	–	–
CPGH09T301	9,53	9,67	0,1	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	●	–	●	–
CPGH09T302	9,53	9,67	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	●	●	●	–	–	–
CPGH09T304	9,53	9,67	0,4	–	●	–	●	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	●	●	–	●	●	●	●	–	●	–
CPGH09T308	9,53	9,67	0,8	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	●	●	●	●	–	–	–

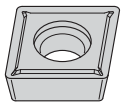


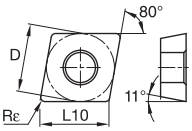


CPGT-HP

Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
CPGT060202HP	6,35	6,45	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	●	●	–	–
CPGT060204HP	6,35	6,45	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	●	●	–	–
CPGT060208HP	6,35	6,45	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	●	–	–
CPGT09T302HP	9,53	9,67	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	●	–	●	●	●	–	–
CPGT09T304HP	9,53	9,67	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	●	●	●	●	●	–	–
CPGT09T308HP	9,53	9,67	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	–	●	–	–

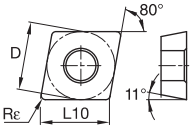
● premier choix
○ choix alternatif





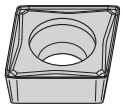
CPGT-LF

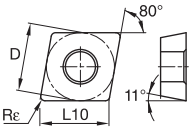
Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
P				●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	●	●	●		●	●	●	●		●	●
M										○							●	●	●	●	●	●	●	●	●	●	●	●	●		●	●
K				○	○	○	○	○			●	●	●	●	●	●						●	●	●		●	●	●	●		●	●
N																						●	●	●		●	●	●	●	●		
S																						●	●	●	●	●	●	●	●			
H																																
CPGT060201LF	6,35	6,45	0,1	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	●	●	–	–
CPGT060202LF	6,35	6,45	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	●	–	–	–
CPGT060204LF	6,35	6,45	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	●	●	–	–
CPGT060208LF	6,35	6,45	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	●	–	–	–
CPGT09T302LF	9,53	9,67	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	●	–	–	–
CPGT09T304LF	9,53	9,67	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	●	●	–	–
CPGT09T308LF	9,53	9,67	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	●	–	–	–



CPMT-FP

Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
CPMT050202FP	5,56	5,65	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	–	–
CPMT050204FP	5,56	5,65	0,4	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	–	–
CPMT060202FP	6,35	6,45	0,2	–	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	●	●	–	–	–	–	●
CPMT060204FP	6,35	6,45	0,4	–	–	●	●	●	–	–	–	–	–	–	–	●	–	–	–	●	–	–	–	–	–	●	●	–	–	–	–	●
CPMT060208FP	6,35	6,45	0,8	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●
CPMT09T302FP	9,53	9,67	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	●	–	–	–	–	–	–
CPMT09T304FP	9,53	9,67	0,4	–	–	●	●	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–	–	–	●	●	–	–	–	–	–
CPMT09T308FP	9,53	9,67	0,8	–	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	●	●	–	–	–	–	●

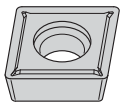


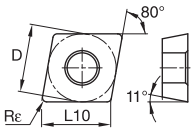


CPMT-FW

Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
CPMT060202FW	6,35	6,45	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	●	–
CPMT060204FW	6,35	6,45	0,4	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	●	–	●	–	–	●	–
CPMT060208FW	6,35	6,45	0,8	–	–	–	–	●	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	●	–	●	–	–	●	–
CPMT09T304FW	9,53	9,67	0,4	–	–	–	–	●	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	●	–
CPMT09T308FW	9,53	9,67	0,8	–	–	–	–	●	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	●	–	●	–	–	●	–

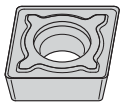
● premier choix
○ choix alternatif

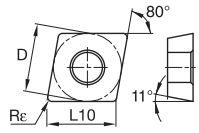




CPMT-LF

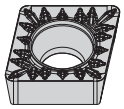
Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
P				●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	●	●	●		●	●	●	●		●	●
M										○							●	●	●	●	●	●	●	●	●	●	●	●	●		●	●
K				○	○	○	○	○			●	●	●	●	●	●						●	●	●		●	●	●	●		●	●
N																						●	●	●		●	●	●	●	●		
S																						●	●	●	●	●	●	●	●			
H																																
CPMT050202LF	5,56	5,65	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–
CPMT050204LF	5,56	5,65	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	●	–
CPMT060202LF	6,35	6,45	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–
CPMT060204LF	6,35	6,45	0,4	–	●	●	●	●	–	–	●	●	●	●	–	●	–	●	–	●	–	–	●	●	–	–	–	●	●	–	●	–
CPMT060208LF	6,35	6,45	0,8	–	–	●	●	●	●	–	–	●	–	●	–	–	–	–	–	●	–	–	●	–	–	–	–	●	●	–	●	–
CPMT09T302LF	9,53	9,67	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	●	–
CPMT09T304LF	9,53	9,67	0,4	●	●	●	●	●	●	–	–	●	●	–	●	●	●	●	●	●	–	–	–	–	–	–	–	●	●	–	●	–
CPMT09T308LF	9,53	9,67	0,8	–	●	●	●	●	●	–	–	●	●	●	●	●	–	●	–	●	–	–	–	●	–	–	–	●	●	–	●	–

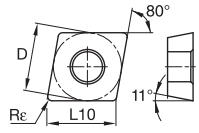




CPMT-MF

Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
CPMT060208MF	6,35	6,45	0,8	–	●	–	●	–	–	–	–	–	–	●	●	●	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–
CPMT09T308MF	9,53	9,67	0,8	–	●	●	●	●	–	–	–	–	●	●	●	●	●	●	●	●	●	–	–	–	–	–	–	–	–	–	–	–
CPMT09T312MF	9,53	9,67	1,2	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–

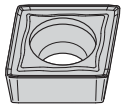


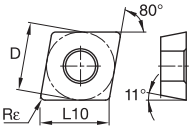


CPMT-MP

Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
CPMT060208MP	6,35	6,45	0,8	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–
CPMT09T308MP	9,53	9,67	0,8	–	–	●	●	●	–	–	–	–	–	–	–	●	–	–	●	●	–	–	–	–	–	●	–	–	–	–	–	–

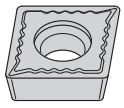
● premier choix
○ choix alternatif

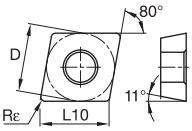




CPMT-MW

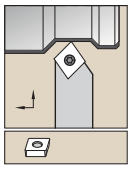
Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
P				●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	●	●	●		●	●	●	●		●	●
M										○							●	●	●	●	●	●	●	●	●	●	●	●	●		●	●
K				○	○	○	○	○			●	●	●	●	●	●						●	●	●		●	●	●	●		●	●
N																						●	●	●		●	●	●	●	●		
S																						●	●	●	●	●	●	●	●			
H																																
CPMT09T304MW	9,53	9,67	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–
CPMT09T308MW	9,53	9,67	0,8	–	–	–	–	●	–	–	–	–	–	–	●	●	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–

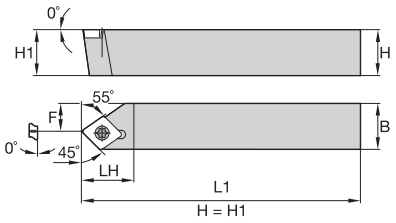




CPMT-UF

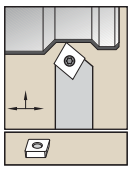
Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
CPMT060204UF	6,35	6,45	0,4	–	●	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–
CPMT09T304UF	9,53	9,67	0,4	–	–	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–

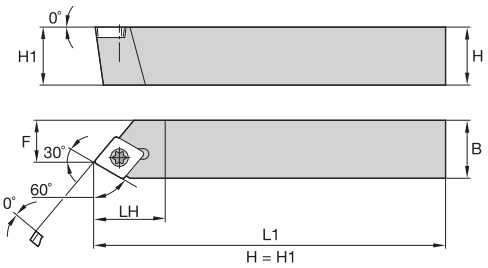


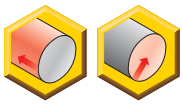


SCDP 45°

Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	Vis de plaquette	Torx
à droite									
1244893	**SCDPR1212H06**	12	12	7,0	100	14,0	CP..060203	**MS1153**	T7

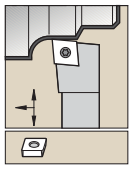


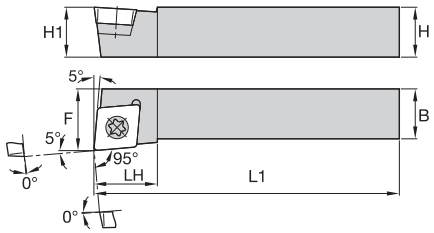




SCEP 60°

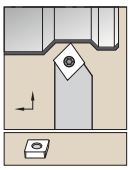
Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	Vis de plaquette	Torx
à droite									
1244896	**SCEPR1010H06**	10	10	6,5	100	12,0	CP..060203R.	**MS1153**	T7
1250901	**SCEPR1212H06**	12	12	8,5	100	12,0	CP..060203R.	**MS1153**	T7

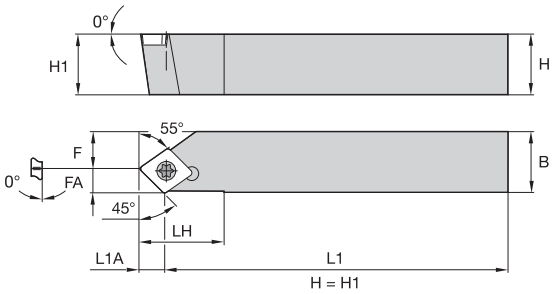




SCLP 95°

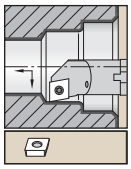
Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	Vis de plaquette	Torx
à droite									
1192469	**SCLPR1212M06**	12	12	13,0	150	11,4	CP..060203	**MS1153**	T7
à gauche									
1244913	**SCLPL1212M06**	12	12	13,0	150	11,4	CP..060203	**MS1153**	T7



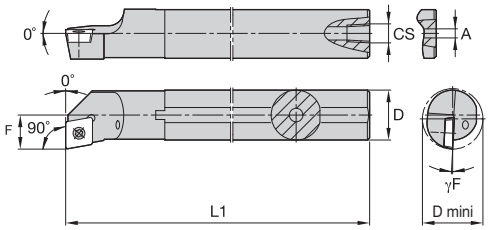


SCSP 45°

Réf. commande	Réf. catalogue	H	B	F	L1	LH	FA	L1A	plaquette	Vis de plaquette	Torx
à droite											
1244917	**SCSPR1010H06**	10	10	6,0	100	14,0	4,2	4,2	CP..060203	**MS1153**	T7

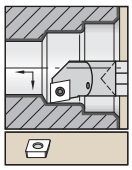


Corps acier avec arrosage interne.

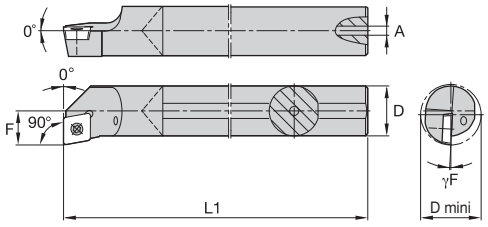


A-SCFP 90°

Réf. commande	Réf. catalogue	D	D mini	F	L1	A	CS	γF°	plaquette	Vis de plaquette	Torx
à droite											
1098157	**A08JSCFPR06**	8	11,0	6,0	110	2,4	–	-8.0	CP..060204	**MS1153**	T7
1098165	**A10KSCFPR06**	10	13,0	7,0	125	3,2	–	-6.0	CP..060204	**MS1153**	T7
1098175	**A12MSCFPR06**	12	16,0	9,0	150	4,0	1/16-27 NPT	-4.0	CP..060204	**MS1153**	T7
1886498	**A16RSCFPR06**	16	20,0	11,0	200	–	1/8-27 NPT	-5.0	CP..060203	**MS1153**	T7
1098221	**A16RSCFPR09**	16	20,0	11,0	200	4,0	1/8-27 NPT	-4.0	CP..09T308	**MS1155**	T15
1098235	**A20SSCFPR09**	20	25,0	13,0	250	4,0	1/8-27 NPT	-2.0	CP..09T308	**MS1155**	T15
à gauche											
1098161	**A08JSCFPL06**	8	11,0	6,0	110	2,4	–	-8.0	CP..060204	**MS1153**	T7
1098170	**A10KSCFPL06**	10	13,0	7,0	125	3,2	–	-6.0	CP..060204	**MS1153**	T7
1098180	**A12MSCFPL06**	12	16,0	9,0	150	4,0	1/16-27 NPT	-4.0	CP..060204	**MS1153**	T7
1098227	**A16RSCFPL09**	16	20,0	11,0	200	4,0	1/8-27 NPT	-4.0	CP..09T308	**MS1155**	T15
1098241	**A20SSCFPL09**	20	25,0	13,0	250	4,0	1/8-27 NPT	-2.0	CP..09T308	**MS1155**	T15

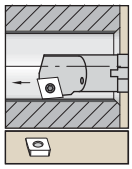


Corps carbure avec arrosage interne.

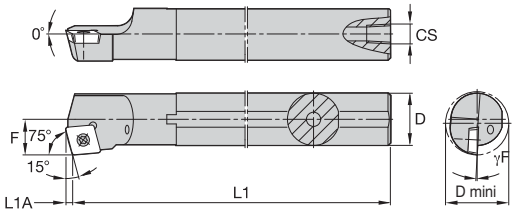


E-SCFP 90°

Réf. commande	Réf. catalogue	D	D mini	F	L1	A	γF°	plaquette	Vis de plaquette	Torx
à droite										
1152852	**E08KSCFPR06A**	8	11,0	6,0	125	2,4	-8.0	CP..060204	**MS1939**	T7
1152854	**E10MSCFPR06A**	10	13,0	7,0	150	3,2	-4.0	CP..060204	**MS1939**	T7
1152888	**E12QSCFPR06**	12	16,0	9,0	180	4,8	-3.0	CP..060204	**MS1153**	T7
à gauche										
1152853	**E08KSCFPL06A**	8	11,0	6,0	125	2,4	-8.0	CP..060204	**MS1939**	T7

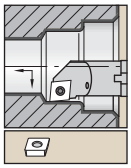


Corps acier avec arrosage interne.

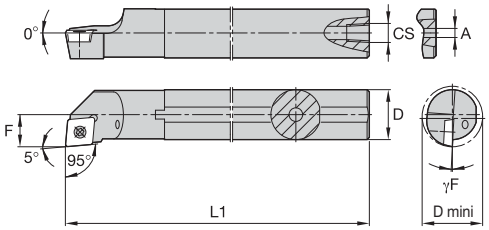


A-SCKP 75°

Réf. commande	Réf. catalogue	D	D mini	F	L1	L1A	CS	γF°	plaquette	Vis de plaquette	Torx
à droite											
1098236	**A20SSCKPR09**	20	25,0	13,0	250	2,3	1/8-27 NPT	-3.0	CP..09T308	**MS1155**	T15

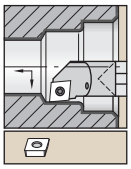


Queue acier avec arrosage interne.

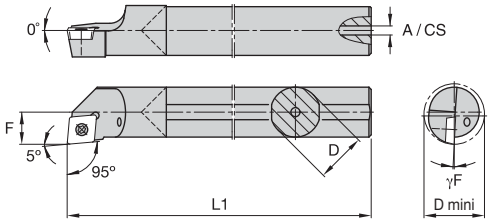


A-SCLP 95°

Réf. commande	Réf. catalogue	D	D mini	F	L1	A	CS	γF°	plaquette	Vis de plaquette	Torx
à droite											
1098156	**A08JSCLPR06**	.315	.433	.236	4.33	.09	–	-6.0	CP..060204	**MS1939**	T7
1098164	**A10KSCLPR06**	.390	.512	.276	4.92	.13	–	-4.0	CP..060204	**MS1939**	T7
1098174	**A12MSCLPR06**	.472	.630	.354	5.91	.16	1/16-27 NPT	-3.0	CP..060204	**MS1153**	T7
1886502	**A16RSCLPR06**	.630	.787	.433	7.87	–	1/8-27 NPT	-5.0	CP..060203	**MS1153**	T7
1098220	**A16RSCLPR09**	.630	.787	.433	7.87	.16	1/8-27 NPT	-4.0	CP..09T308	**MS1155**	T15
1098234	**A20SSCLPR09**	.787	.984	.512	9.84	.16	1/8-27 NPT	-2.0	CP..09T308	**MS1155**	T15
1886504	**A20SSCLPR06**	.787	.984	.512	9.84	–	1/8-27 NPT	-3.0	CP..060203	**MS1153**	T7
à gauche											
1098160	**A08JSCLPL06**	.315	.433	.236	4.33	.09	–	-6.0	CP..060204	**MS1939**	T7
1098169	**A10KSCLPL06**	.390	.512	.276	4.92	.13	–	-4.0	CP..060204	**MS1939**	T7
1098179	**A12MSCLPL06**	.472	.630	.354	5.91	.16	1/16-27 NPT	-3.0	CP..060204	**MS1153**	T7
1886501	**A16RSCLPL06**	.630	.787	.433	7.87	–	1/8-27 NPT	-5.0	CP..060203	**MS1153**	T7
1098226	**A16RSCLPL09**	.630	.787	.433	7.87	.16	1/8-27 NPT	-4.0	CP..09T308	**MS1155**	T15
1098240	**A20SSCLPL09**	.787	.984	.512	9.84	.16	1/8-27 NPT	-2.0	CP..09T308	**MS1155**	T15

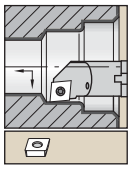


Queue carbure avec arrosage interne.

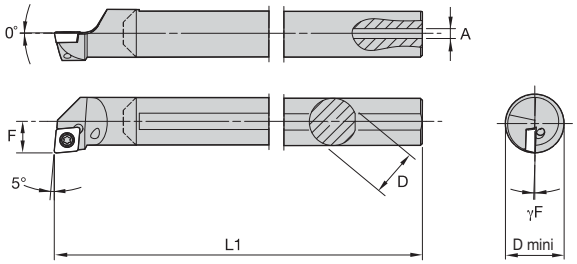


E-SCLP 95°

Réf. commande	Réf. catalogue	D	D mini	F	L1	A	γF°	plaquette	Vis de plaquette	Torx
à droite										
1152856	**E08KSCLPR06A**	8	11,0	6,0	122	2,4	-6.0	CP..060204	**MS1939**	T7
1152858	**E10MSCLPR06A**	10	13,0	7,0	150	3,2	-4.0	CP..060204	**MS1939**	T7
1152889	**E12QSCLPR06**	12	16,0	9,0	180	4,8	-3.0	CP..060204	**MS1153**	T7
1152897	**E16RSCLPR09**	16	20,0	11,0	200	5,5	-4.0	CP..09T308	**MS1155**	T15
1152902	**E20SSCLPR09**	20	25,0	13,0	250	7,1	-2.0	CP..09T308	**MS1155**	T15
à gauche										
1152857	**E08KSCLPL06A**	8	11,0	6,0	122	2,4	-6.0	CP..060204	**MS1939**	T7
1152859	**E10MSCLPL06A**	10	13,0	7,0	150	3,2	-4.0	CP..060204	**MS1939**	T7
1152891	**E12QSCLPL06**	12	16,0	9,0	180	4,8	-3.0	CP..060204	**MS1153**	T7
1152899	**E16RSCLPL09**	16	20,0	11,0	200	5,5	-4.0	CP..09T308	**MS1155**	T15
1152905	**E20SSCLPL09**	20	25,0	13,0	250	7,1	-2.0	CP..09T308	**MS1155**	T15

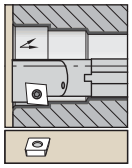


Barre métaux lourds avec arrosage central.

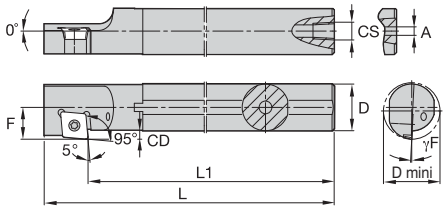


L-SCLP 95°

Réf. commande	Réf. catalogue	D	D mini	F	L1	A	γF°	plaquette	Vis de plaquette	Torx
à droite										
3331115	**L08KSCLPR06**	8	11,0	6,0	123	2,4	-6.0	CP..060204..	**MS1939**	T7
3331107	**L10MSCLPR06**	10	13,0	7,0	149	3,2	-4.0	CP..060204..	**MS1939**	T7
3331110	**L12QSCLPR06**	12	16,0	9,0	181	4,0	-3.0	CP..060204..	**MS1153**	T7
3331108	**L16RSCLPR09**	16	20,0	11,0	203	4,0	-4.0	CP..09T308..	**MS1155**	T15
3331106	**L20SSCLPR09**	20	25,0	13,0	251	4,0	-2.0	CP..09T308..	**MS1155**	T15
à gauche										
3331112	**L12QSCLPL06**	12	16,0	9,0	181	4,0	-3.0	CP..060204..	**MS1153**	T7
3331114	**L16RSCLPL09**	16	20,0	11,0	203	4,0	-4.0	CP..09T308..	**MS1155**	T15
3331109	**L20SSCLPL09**	20	25,0	13,0	251	4,0	-2.0	CP..09T308..	**MS1155**	T15

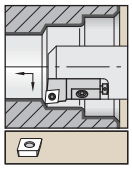


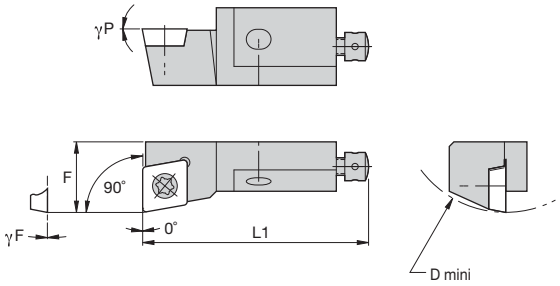
Queue acier avec arrosage interne.



A-SCXP 95°

Réf. commande	Réf. catalogue	D	D mini	F	L1	L	A	CS	γF°	plaquette	Vis de plaquette	Torx
à droite												
1098167	**A10KSCXPR06**	10	13,0	7,0	125	136,0	3,2	–	-4.0	CP..060204	**MS1153**	T7
1098177	**A12MSCXPR06**	12	16,0	9,0	150	161,0	4,0	1/16-27 NPT	-3.0	CP..060204	**MS1153**	T7
1098223	**A16RSCXPR09**	16	20,0	11,0	200	218,0	4,0	1/8-27 NPT	-4.0	CP..09T308	**MS1155**	T15



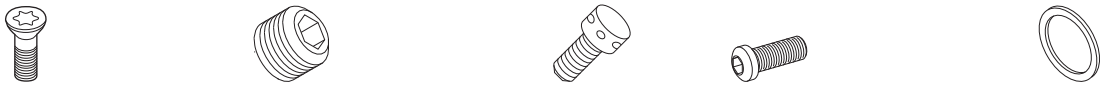


SCFP 90°

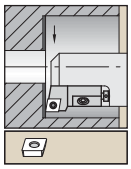
Réf. commande	Réf. catalogue	D mini	F	L1	γF°	γP°	plaquette
à droite							
1098551	**SCFPR06CA05**	20	8,0	25	0.0	0.0	CP..050204/CP..18151
1082671	**SCFPR08CA06**	25	10,0	32	0.0	0.0	CP..060204/CP..2151
1797235	**SCFPR10CA09**	40	14,0	50	0.0	0.0	CP..09T308/CP..3252
à gauche							
1098766	**SCFPL08CA06**	25	10,0	32	0.0	0.0	CP..060204/CP..2151

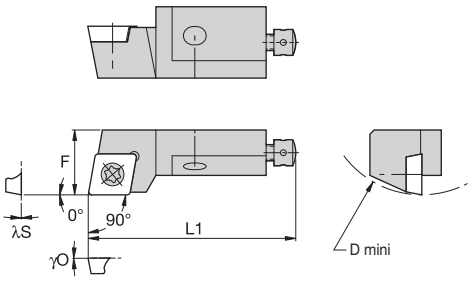
REMARQUE : Plaquettes à trou chanfreiné à 60° compatibles ANSI/ISO.
Cet outil accepte également les plaquettes CPGM/CPGT/CPGW-21.5_.

Pièces détachées



D mini	Vis de plaquette	Torx	vis de réglage radial	six pans	vis de réglage axial	vis d'assemblage	six pans	rondelle
20	**MS1933**	T7	**KUAM34**	1.5 mm	**KUAM35**	**MS2173**	2 mm	**CSWM 035 040**
25	**MS1153**	T7	**KUAM34**	1.5 mm	**KUAM20**	**MS2175**	2.5 mm	**CSWM 040 050**
40	**MS1155**	T15	**KUAM28**	2 mm	**KUAM30**	**191.405**	4 mm	**CSWM 060 050**





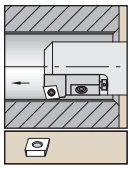
SCGP 90°

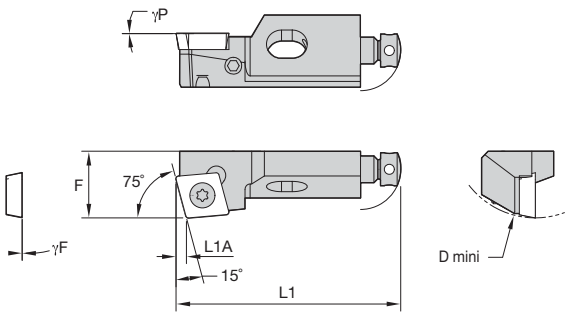
Réf. commande	Réf. catalogue	D mini	F	L1	λS°	γO°	plaquette
à droite							
1098554	**SCGPR08CA06**	25	10,0	32	0.0	0.0	CP..060204/CP..2151

REMARQUE : Plaquettes à trou chanfreiné à 60° compatibles ANSI/ISO.
Cet outil accepte également les plaquettes CPGM/CPGT/CPGW-21.5_.

Pièces détachées

D mini	Vis de plaquette	Torx	vis de réglage radial	six pans	vis de réglage axial	vis d'assemblage	six pans	rondelle
25	**MS1153**	T7	**KUAM34**	1.5 mm	**KUAM20**	**MS2175**	2.5 mm	**CSWM 040 050**





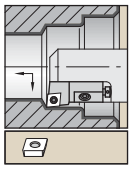
SCKP 75°

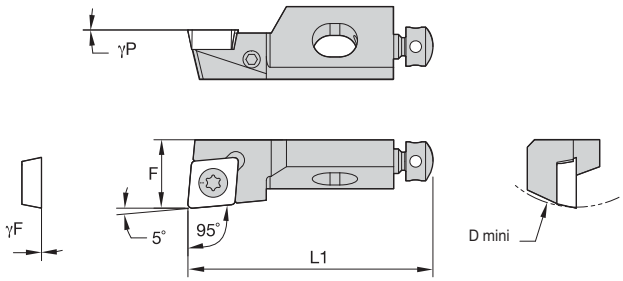
Réf. commande	Réf. catalogue	D mini	F	L1	L1A	γF°	γP°	plaquette
à droite								
1098552	**SCKPR08CA06**	25	10,0	32	1,6	0.0	0.0	CP..060204/CP..2151
à gauche								
1098763	**SCKPL08CA06**	25	10,0	32	1,6	0.0	0.0	CP..060204/CP..2151

REMARQUE : Plaquettes à trou chanfreiné à 60° compatibles ANSI/ISO.
Cet outil accepte également les plaquettes CPGM/CPGT/CPGW-21.5_.

Pièces détachées

D mini	Vis de plaquette	Torx	vis de réglage radial	six pans	vis de réglage axial	vis d'assemblage	six pans	rondelle
25	**MS1153**	T7	**KUAM34**	1.5 mm	**KUAM20**	**MS2175**	2.5 mm	**CSWM 040 050**





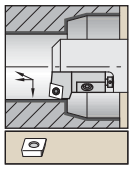
SCLP 95°

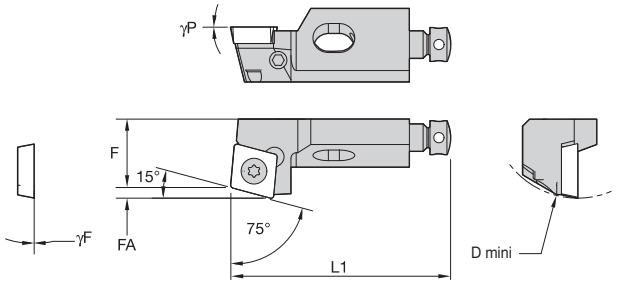
Réf. commande	Réf. catalogue	D mini	F	L1	γF°	γP°	plaquette
à droite							
1098541	**SCLPR06CA05**	20	8,0	25	0.0	0.0	CP..050204/CP..18151
1098542	**SCLPR08CA06**	25	10,0	32	0.0	0.0	CP..060204/CP..2151
1098543	**SCLPR10CA09**	40	14,0	50	0.0	0.0	CP..09T308/CP..3252
à gauche							
1098730	**SCLPL08CA06**	25	10,0	32	0.0	0.0	CP..060204/CP..2151
1098731	**SCLPL10CA09**	40	14,0	50	0.0	0.0	CP..09T308/CP..3252

REMARQUE : Plaquettes à trou chanfreiné à 60° compatibles ANSI/ISO Cet outil accepte également les plaquettes CPGM/CPGT/CPGW-21.5_.
Plaquettes à trou chanfreiné à 60° compatibles ANSI/ISO (par exemple : CPMT/CPGT/CPGW-32.5_).
Les plaquettes à trou chanfreiné à 90° (par exemple : CPGM/CPGB-32.5_) ne conviennent pas pour cet outil.

Pièces détachées

D mini	Vis de plaquette	Torx	vis de réglage radial	six pans	vis de réglage axial	vis d'assemblage	six pans	rondelle
20	**MS1933**	T7	**KUAM34**	1.5 mm	**KUAM35**	**MS2173**	2 mm	**CSWM 035 040**
25	**MS1153**	T7	**KUAM34**	1.5 mm	**KUAM20**	**MS2175**	2.5 mm	**CSWM 040 050**
40	**MS1155**	T15	**KUAM28**	2 mm	**KUAM30**	**191.405**	4 mm	**CSWM 060 050**





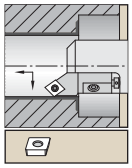
SCRP 75°

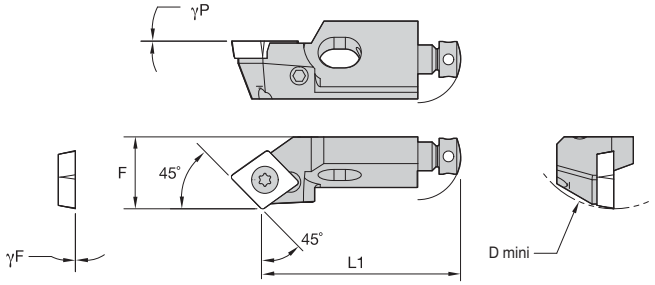
Réf. commande	Réf. catalogue	D mini	F	L1	FA	γF°	γP°	plaquette
à droite								
1098555	**SCRPR08CA06**	25	10,0	32	1,5	0.0	0.0	CP..060204/CP..2151

REMARQUE : Plaquettes à trou chanfreiné à 60° compatibles ANSI/ISO.
Cet outil accepte également les plaquettes CPGM/CPGT/CPGW-21.5_.

Pièces détachées

D mini	Vis de plaquette	Torx	vis de réglage radial	six pans	vis de réglage axial	vis d'assemblage	six pans	rondelle
25	**MS1153**	T7	**KUAM34**	1.5 mm	**KUAM20**	**MS2175**	2.5 mm	**CSWM 040 050**





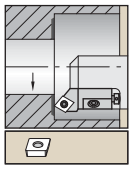
SCSP 45°

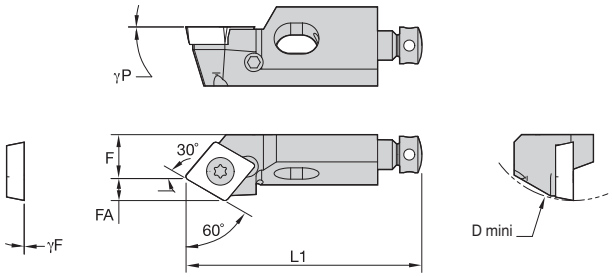
Réf. commande	Réf. catalogue	D mini	F	L1	γF°	γP°	plaquette
à droite							
1098328	**SCSPR06CA05**	20	8,0	21	0.0	0.0	CP..050204/CP..18151
1086536	**SCSPR08CA06**	25	10,0	28	0.0	0.0	CP..060204/CP..2151
à gauche							
1098548	**SCSPL06CA05**	20	8,0	21	0.0	0.0	CP..050204/CP..18151
1098549	**SCSPL08CA06**	25	10,0	28	0.0	0.0	CP..060204/CP..2151

REMARQUE : Plaquettes à trou chanfreiné à 60° compatibles ANSI/ISO.
Cet outil accepte également les plaquettes CPGM/CPGT/CPGW-21.5_.

Pièces détachées

D mini	Vis de plaquette	Torx	vis de réglage radial	six pans	vis de réglage axial	vis d'assemblage	six pans	rondelle
20	**MS1933**	T7	**–**	–	**KUAM35**	**MS2173**	2 mm	**CSWM 035 040**
25	**MS1153**	T7	**KUAM34**	1.5 mm	**KUAM20**	**MS2175**	2.5 mm	**CSWM 040 050**





SCTP 60°

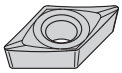
Réf. commande	Réf. catalogue	D mini	F	L1	FA	γF°	γP°	plaquette
à droite								
1098556	**SCTPR06CA05**	20	5,5	25	2,6	0.0	0.0	CP..050204/CP..18151
1098557	**SCTPR08CA06**	25	6,0	32	3,0	0.0	0.0	CP..060204/CP..2151
à gauche								
1098736	**SCTPL08CA06**	25	6,0	32	3,0	0.0	0.0	CP..060204/CP..2151

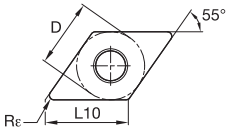
REMARQUE : Plaquettes à trou chanfreiné à 60° compatibles ANSI/ISO.
Cet outil accepte également les plaquettes CPGM/CPGT/CPGW-21.5_.

Pièces détachées

D mini	Vis de plaquette	Torx	vis de réglage radial	six pans	vis de réglage axial	vis d'assemblage	six pans	rondelle
20	**MS1933**	T7	**–**	–	**KUAM35**	**MS2173**	2 mm	**CSWM 035 040**
25	**MS1153**	T7	**KUAM34**	1.5 mm	**KUAM20**	**MS2175**	2.5 mm	**CSWM 040 050**

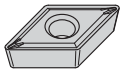
● premier choix
○ choix alternatif

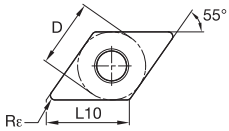




DCGT-HP

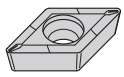
Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
P				●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	●	●	●		●	●	●	●		●	●
M										○							●	●	●	●	●	●	●	●	●	●	●	●	●		●	●
K				○	○	○	○	○			●	●	●	●	●	●						●	●	●		●	●	●	●		●	●
N																						●	●	●		●	●	●	●	●		
S																						●	●	●	●	●	●	●				
H																																
DCGT070202HP	6,35	7,75	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	●	●	●	●	●	–	–
DCGT070204HP	6,35	7,75	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	●	●	●	●	●	–	–
DCGT070208HP	6,35	7,75	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	●	●	–	–
DCGT11T302HP	9,53	11,63	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	●	●	●	●	●	–	–
DCGT11T304HP	9,53	11,63	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	●	●	●	●	●	–	–
DCGT11T308HP	9,53	11,63	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	●	●	●	●	●	–	–

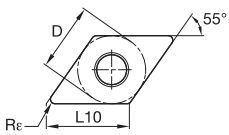




DCGT-LF

Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
DCGT0702X0LF	6,35	7,75	0,0	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–
DCGT070201LF	6,35	7,75	0,1	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	●	–	–	–
DCGT11T3X0LF	9,53	11,63	0,0	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–
DCGT11T301LF	9,53	11,63	0,1	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	●	–	–	–
DCGT150408LF	12,70	15,50	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–	–

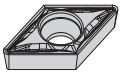


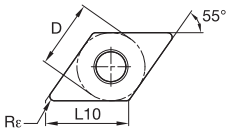


DCMT-11

Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
DCMT07020211	6,35	7,75	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–
DCMT07020411	6,35	7,75	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–
DCMT11T30411	9,53	11,63	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–
DCMT11T30811	9,53	11,63	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–

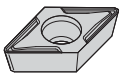
● premier choix
○ choix alternatif

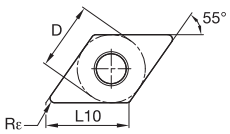




DCMT-FP

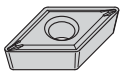
Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
DCMT070202FP	6,35	7,75	0,2	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	●	–	–	–	–	–	●
DCMT070204FP	6,35	7,75	0,4	–	–	●	–	●	–	–	–	–	–	–	–	–	–	●	●	●	–	–	–	–	–	●	●	–	–	–	–	–
DCMT070208FP	6,35	7,75	0,8	●	–	–	●	●	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	–	–	●	–	–	–	–	–	–
DCMT11T302FP	9,53	11,63	0,2	–	●	–	●	●	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	–	–	●	●	–	–	–	–	●
DCMT11T304FP	9,53	11,63	0,4	●	●	●	●	●	–	–	–	–	–	–	–	–	–	●	●	●	–	–	–	–	–	●	●	–	–	–	–	●
DCMT11T308FP	9,53	11,63	0,8	●	●	●	–	●	–	–	–	–	–	–	●	–	–	●	●	●	–	–	–	–	–	●	●	–	–	–	–	●
DCMT11T312FP	9,53	11,63	1,2	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
DCMT150404FP	12,70	15,50	0,4	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–
DCMT150408FP	12,70	15,50	0,8	●	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	●	–	–	–	–	–	–

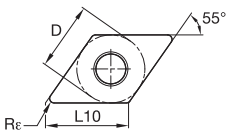




DCMT-FW

Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
DCMT11T304FW	9,53	11,63	0,2	–	–	–	–	●	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–	–
DCMT11T308FW	9,53	11,63	0,8	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	●	–

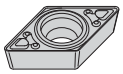


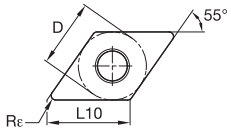


DCMT-LF

Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
DCMT070202LF	6,35	7,75	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	●	●	–	–	–
DCMT070204LF	6,35	7,75	0,4	–	●	●	●	●	●	–	–	–	●	–	–	●	●	●	●	●	●	–	●	–	–	–	–	●	●	–	●	–
DCMT11T302LF	9,53	11,63	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	●	–
DCMT11T304LF	9,53	11,63	0,4	●	●	●	●	●	●	–	–	●	–	●	●	●	●	●	●	●	–	–	●	–	–	–	–	●	●	–	●	–
DCMT11T308LF	9,53	11,63	0,8	–	●	●	●	●	–	–	–	●	●	●	●	●	●	●	●	●	–	–	●	–	–	●	–	●	●	–	●	–
DCMT11T312LF	9,53	11,63	1,2	–	●	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–
DCMT150404LF	12,70	15,50	0,4	–	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–
DCMT150408LF	12,70	15,50	0,8	–	●	●	●	●	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–

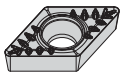
● premier choix
○ choix alternatif

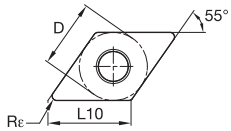




DCMT-MF

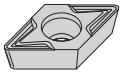
Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
P				●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	●	●	●		●	●	●	●		●	●
M										○							●	●	●	●	●	●	●	●	●	●	●	●	●		●	●
K				○	○	○	○	○			●	●	●	●	●	●						●	●	●		●	●	●	●		●	●
N																						●	●	●		●	●	●	●	●		
S																						●	●	●	●	●	●	●	●			
H																																
DCMT11T304MF	9,53	11,63	0,4	–	●	●	●	●	●	–	–	–	–	●	–	●	–	●	●	●	–	–	–	–	–	–	–	–	–	–	–
DCMT11T308MF	9,53	11,63	0,8	–	●	●	●	●	●	–	–	–	–	●	–	●	●	●	–	●	●	–	–	–	–	–	–	–	–	–	–
DCMT11T312MF	9,53	11,63	1,2	–	●	●	●	–	–	–	–	–	–	●	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

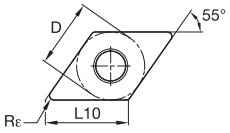




DCMT-MP

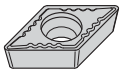
Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
DCMT11T304MP	9,53	11,63	0,4	–	–	●	–	●	–	–	–	–	–	–	●	●	–	●	●	●	–	–	–	–	–	●	–	–	–	–	–	–
DCMT11T308MP	9,53	11,63	0,8	–	–	●	–	●	–	–	–	–	–	–	●	●	–	●	●	●	–	–	–	–	–	●	–	–	–	–	–	–
DCMT11T312MP	9,53	11,63	1,2	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–

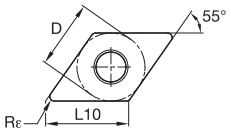




DCMT-MW

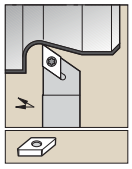
Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
DCMT11T304MW	9,53	11,63	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–
DCMT11T308MW	9,53	11,63	0,8	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–

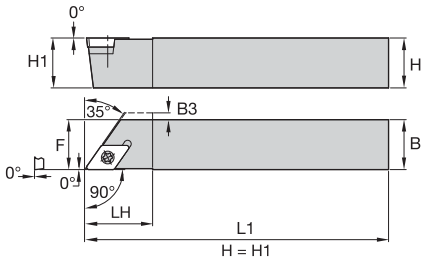


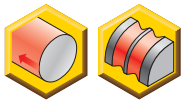


DCMT-UF

Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
DCMT070204UF	6,35	7,75	0,4	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–
DCMT11T302UF	9,53	11,63	0,2	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–
DCMT11T304UF	9,53	11,63	0,4	●	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–
DCMT11T308UF	9,53	11,63	0,8	●	●	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–

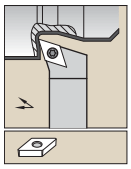


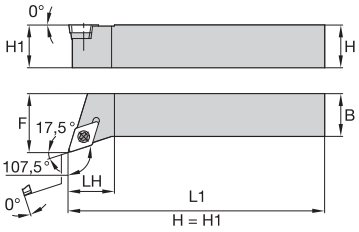


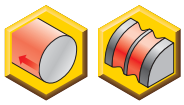


SDAC 90°

Réf. commande	Réf. catalogue	H	B	F	L1	LH	B3	plaquette	sous-plaquette	vis de sous-plaquette	six pans	Vis de plaquette	Torx
à droite													
1772159	**SDACR1212M11Q**	12	12	12,0	150	22,0	1,5	DC..11T308	–	–	–	**MS1155**	T15
1097720	**SDACR1616K11Q**	16	16	16,0	125	22,0	–	DC..11T308	**SKDP343**	**SRS3**	3.5 mm	**MS1156**	T15
à gauche													
1772160	**SDACL1212M11Q**	12	12	12,0	150	22,0	1,5	DC..11T308	–	–	–	**MS1155**	T15

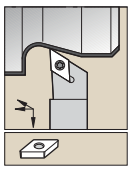


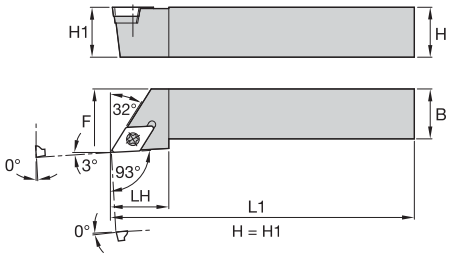


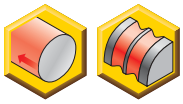


SDHC 107,5°

Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	sous-plaquette	vis de sous-plaquette	six pans	Vis de plaquette	Torx
à droite												
1097841	**SDHCR1616H11**	16	16	20,0	100	20,0	DC..11T308	**SKDP343**	**SRS3**	3.5 mm	**MS1156**	T15
1097989	**SDHCR2020K11**	20	20	25,0	125	20,0	DC..11T308	**SKDP343**	**SRS3**	3.5 mm	**MS1156**	T15
1130381	**SDHCR2525M11**	25	25	32,0	150	20,0	DC..11T308	**SKDP343**	**SRS3**	3.5 mm	**MS1156**	T15
1097843	**SDHCR2525M15**	25	25	32,0	150	25,0	DC..150408	**SKDP453**	**SRS4**	4 mm	**MS1158**	T15
à gauche												
1097986	**SDHCL1616H11**	16	16	20,0	100	20,0	DC..11T308	**SKDP343**	**SRS3**	3.5 mm	**MS1156**	T15
1097930	**SDHCL2020K11**	20	20	25,0	125	20,0	DC..11T308	**SKDP343**	**SRS3**	3.5 mm	**MS1156**	T15
1124630	**SDHCL2525M11**	25	25	32,0	150	20,0	DC..11T308	**SKDP343**	**SRS3**	3.5 mm	**MS1156**	T15
1097988	**SDHCL2525M15**	25	25	32,0	150	25,0	DC..150408	**SKDP453**	**SRS4**	4 mm	**MS1158**	T15

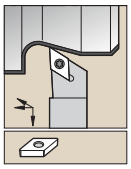


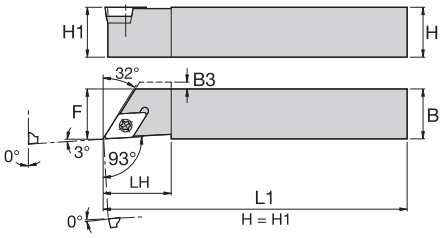




SDJC 93°

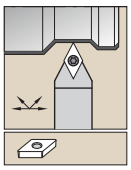
Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	sous-plaquette	vis de sous-plaquette	six pans	Vis de plaquette	Torx
à droite												
1097847	**SDJCR0808L07**	8	8	10,0	140	16,0	DC..070204	–	–	–	**MS1153**	T7
1097848	**SDJCR1010M07**	10	10	12,0	150	16,0	DC..070204	–	–	–	**MS1153**	T7
1097849	**SDJCR1212N07**	12	12	16,0	160	16,0	DC..070204	–	–	–	**MS1153**	T7
1097850	**SDJCR1212N11**	12	12	16,0	160	22,0	DC..11T308	–	–	–	**MS1155**	T15
1244972	**SDJCR1616H07**	16	16	20,0	100	16,0	DC..070204	–	–	–	**MS1153**	T7
1097851	**SDJCR1616H11**	16	16	20,0	100	22,0	DC..11T308	**SKDP343**	**SRS3**	3.5 mm	**MS1156**	T15
1244974	**SDJCR2020K07**	20	20	25,0	125	16,0	DC..070204	–	–	–	**MS1153**	T7
1097853	**SDJCR2020K11**	20	20	25,0	125	22,0	DC..11T308	**SKDP343**	**SRS3**	3.5 mm	**MS1156**	T15
1097852	**SDJCR2020K15**	20	20	25,0	125	32,0	DC..150408	**SKDP453**	**SRS4**	4 mm	**MS1158**	T15
1097854	**SDJCR2525M11**	25	25	32,0	150	22,0	DC..11T308	**SKDP343**	**SRS3**	3.5 mm	**MS1156**	T15
1097855	**SDJCR2525M15**	25	25	32,0	150	32,0	DC..150408	**SKDP453**	**SRS4**	4 mm	**MS1158**	T15
à gauche												
1097997	**SDJCL0808L07**	8	8	10,0	140	16,0	DC..070204	–	–	–	**MS1153**	T7
1097998	**SDJCL1010M07**	10	10	12,0	150	16,0	DC..070204	–	–	–	**MS1153**	T7
1097999	**SDJCL1212N07**	12	12	16,0	160	16,0	DC..070204	–	–	–	**MS1153**	T7
1098000	**SDJCL1212N11**	12	12	16,0	160	22,0	DC..11T308	–	–	–	**MS1155**	T15
1244966	**SDJCL1616H07**	16	16	20,0	100	16,0	DC..070204	–	–	–	**MS1153**	T7
1098001	**SDJCL1616H11**	16	16	20,0	100	22,0	DC..11T308	**SKDP343**	**SRS3**	3.5 mm	**MS1156**	T15
1244968	**SDJCL2020K07**	20	20	25,0	125	16,0	DC..070204	–	–	–	**MS1153**	T7
1098003	**SDJCL2020K11**	20	20	25,0	125	22,0	DC..11T308	**SKDP343**	**SRS3**	3.5 mm	**MS1156**	T15
1192473	**SDJCL2525M11**	25	25	32,0	150	22,0	DC..11T308	**SKDP343**	**SRS3**	3.5 mm	**MS1156**	T15
1098004	**SDJCL2525M15**	25	25	32,0	150	32,0	DC..150408	**SKDP453**	**SRS4**	4 mm	**MS1158**	T15

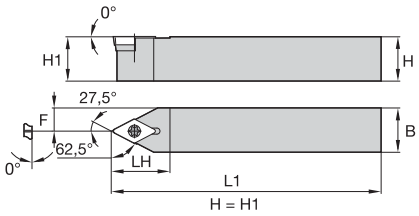




SDJC-F 93°

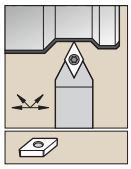
Réf. commande	Réf. catalogue	H	B	F	L1	LH	B3	plaquette	sous-plaquette	vis de sous-plaquette	six pans	Vis de plaquette	Torx
à droite													
1772157	**SDJCRF0808M07Q**	8	8	8,0	150	16,0	1,5	DC..070204	–	–	–	**MS1153**	T7
1097844	**SDJCRF1010M07Q**	10	10	10,0	150	16,0	–	DC..070204	–	–	–	**MS1153**	T7
1097845	**SDJCRF1212M07Q**	12	12	12,0	150	16,0	–	DC..070204	–	–	–	**MS1153**	T7
1097846	**SDJCRF1616K11Q**	16	16	16,0	125	22,0	–	DC..11T308	**SKDP343**	**SRS3**	3.5 mm	**MS1156**	T15
à gauche													
1097996	**SDJCLF1616K11Q**	16	16	16,0	125	22,0	–	DC..11T308	**SKDP343**	**SRS3**	3.5 mm	**MS1156**	T15

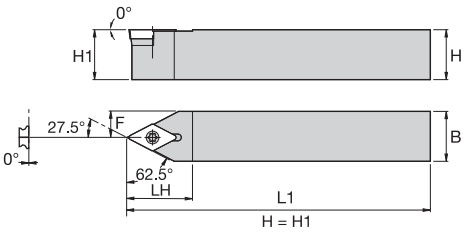


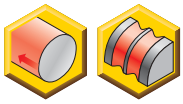


SDNC 62,5°

Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	sous-plaquette	vis de sous-plaquette	six pans	Vis de plaquette	Torx
à gauche												
1097856	**SDNCN0808L07**	8	8	4,0	140	16,0	DC..070204	–	–	–	**MS1153**	T7
1097857	**SDNCN1010M07**	10	10	5,0	150	16,0	DC..070204	–	–	–	**MS1153**	T7
1097858	**SDNCN1212N07**	12	12	6,0	160	16,0	DC..070204	–	–	–	**MS1153**	T7
1097859	**SDNCN1616H11**	16	16	8,0	100	22,0	DC..11T308	**SKDP343**	**SRS3**	3.5 mm	**MS1156**	T15
1097861	**SDNCN2020K11**	20	20	10,0	125	22,0	DC..11T308	**SKDP343**	**SRS3**	3.5 mm	**MS1156**	T15
1097860	**SDNCN2020K15**	20	20	10,0	125	28,0	DC..150408	**SKDP453**	**SRS4**	4 mm	**MS1158**	T15
1097862	**SDNCN2525M15**	25	25	12,5	150	28,0	DC..150408	**SKDP453**	**SRS4**	4 mm	**MS1158**	T15



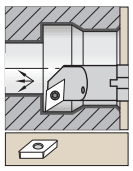




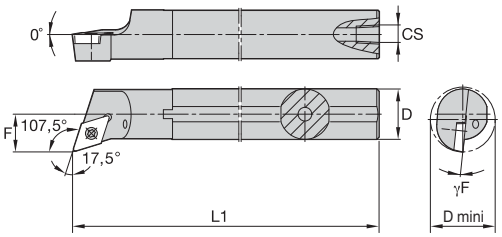
SDPC 62,5°

Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	Vis de plaquette	Torx
1772173	**SDPCN1212M11Q**	12	12	6,0	150	22,0	DC..11T308	**MS1155**	T15

Barres d'alésage vissées

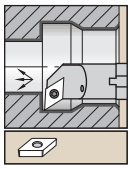


Queue acier avec arrosage interne.

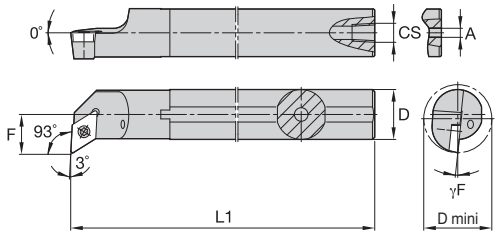


A-SDQC 107,5°

Réf. commande	Réf. catalogue	D	D mini	F	L1	CS	γF°	plaquette	Vis de plaquette	Torx
à droite										
1098188	**A12MSDQCR07**	12	16,0	9,0	150	1/16-27 NPT	-6.0	DC..070204	**MS1153**	T7
1098198	**A16RSDQCR07**	16	20,0	11,0	200	1/8-27 NPT	-5.0	DC..070204	**MS1153**	T7
1098147	**A20SSDQCR11**	20	25,0	13,0	250	1/8-27 NPT	-5.0	DC..11T308	**MS1155**	T15
1098260	**A25TSDQCR11**	25	32,0	17,0	300	1/4-18 NPT	-4.0	DC..11T308	**MS1155**	T15
à gauche										
1098193	**A12MSDQCL07**	12	16,0	9,0	150	1/16-27 NPT	-6.0	DC..070204	**MS1153**	T7
1098203	**A16RSDQCL07**	16	20,0	11,0	200	1/8-27 NPT	-5.0	DC..070204	**MS1153**	T7
1098149	**A20SSDQCL11**	20	25,0	13,0	250	1/8-27 NPT	-5.0	DC..11T308	**MS1155**	T15
1098264	**A25TSDQCL11**	25	32,0	17,0	300	1/4-18 NPT	-4.0	DC..11T308	**MS1155**	T15

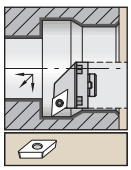


Queue acier avec arrosage interne.

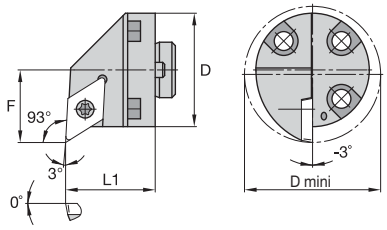


A-SDUC 93°

Réf. commande	Réf. catalogue	D	D mini	F	L1	A	CS	γF°	plaquette	sous-plaquette	vis de sous-plaquette	six pans	Vis de plaquette	Torx
à droite														
1886506	**A10KSDUCR07**	10	13,0	7,0	125	3,2	–	-7.0	DC..070204	–	–	–	**MS1153**	T7
1098187	**A12MSDUCR07**	12	16,0	9,0	150	–	1/16-27 NPT	-4.0	DC..070204	–	–	–	**MS1153**	T7
1098197	**A16RSDUCR07**	16	20,0	11,0	200	–	1/8-27 NPT	-4.0	DC..070204	–	–	–	**MS1153**	T7
1886508	**A16RSDUCR11**	16	20,0	11,0	200	–	1/8-27 NPT	-6.0	DC..11T308	–	–	–	**MS1155**	T15
1098146	**A20SSDUCR11**	20	25,0	13,0	250	–	1/8-27 NPT	-5.0	DC..11T308	–	–	–	**MS1155**	T15
1098259	**A25TSDUCR11**	25	32,0	17,0	300	–	1/4-18 NPT	-4.0	DC..11T308	–	–	–	**MS1155**	T15
1098283	**A32TSDUCR15**	32	40,0	22,0	300	–	1/4-18 NPT	-7.0	DC..150408	**SKDP453**	**SRS4**	4 mm	**MS1158**	T15
à gauche														
1886505	**A10KSDUCL07**	10	13,0	7,0	125	3,2	–	-7.0	DC..070204	–	–	–	**MS1153**	T7
1098192	**A12MSDUCL07**	12	16,0	9,0	150	–	1/16-27 NPT	-4.0	DC..070204	–	–	–	**MS1153**	T7
1098202	**A16RSDUCL07**	16	20,0	11,0	200	–	1/8-27 NPT	-4.0	DC..070204	–	–	–	**MS1153**	T7
1886507	**A16RSDUCL11**	16	20,0	11,0	200	–	1/8-27 NPT	-6.0	DC..11T308	–	–	–	**MS1155**	T15
1098148	**A20SSDUCL11**	20	25,0	13,0	250	–	1/8-27 NPT	-5.0	DC..11T308	–	–	–	**MS1155**	T15
1098263	**A25TSDUCL11**	25	32,0	17,0	300	–	1/4-18 NPT	-4.0	DC..11T308	–	–	–	**MS1155**	T15
1098284	**A32TSDUCL15**	32	40,0	22,0	300	–	1/4-18 NPT	-7.0	DC..150408	**SKDP453**	**SRS4**	4 mm	**MS1158**	T15



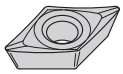
Avec arrosage interne.

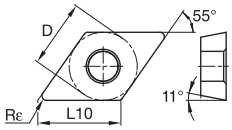


H-SDUC 93°

Réf. commande	Réf. catalogue	D	D mini	F	L1	plaquette	Vis de plaquette	Torx
à droite								
1772255	**H25SDUCR11**	25	32,0	17,0	20	DC..11T308	**MS1155**	T15
1772257	**H32SDUCR11**	32	40,0	22,0	25	DC..11T308	**MS1155**	T15
3612136	**H40SDUCR11**	40	50,0	27,0	41	DC..11T308	**MS1156**	T15
3612138	**H50SDUCR11**	50	63,0	35,0	41	DC..11T308	**MS1156**	T15
à gauche								
1772256	**H25SDUCL11**	25	32,0	17,0	20	DC..11T308	**MS1155**	T15
1772258	**H32SDUCL11**	32	40,0	22,0	25	DC..11T308	**MS1155**	T15
3612139	**H50SDUCL11**	50	63,0	35,0	41	DC..11T308	**MS1156**	T15

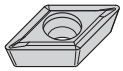
● premier choix
○ choix alternatif

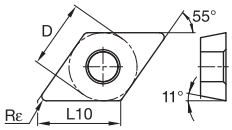




DPGT-HP

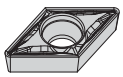
Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
P				●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	●	●	●		●	●	●	●		●	●
M										○							●	●	●	●	●	●	●	●	●	●	●	●	●		●	●
K				○	○	○	○	○			●	●	●	●	●	●						●	●	●		●	●	●	●		●	●
N																						●	●	●		●	●	●	●	●		
S																						●	●	●	●	●	●	●	●			
H																																
DPGT070202HP	6,35	7,75	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–
DPGT070204HP	6,35	7,75	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	–	●	–	–
DPGT070208HP	6,35	7,75	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–
DPGT11T304HP	9,53	11,63	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	●	●	●	–	●	–	–
DPGT11T308HP	9,53	11,63	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	–	–	–	–

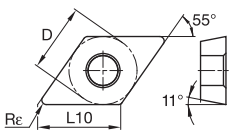




DPGT-LF

Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
DPGT070201LF	6,35	7,75	0,1	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–
DPGT070202LF	6,35	7,75	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–	–
DPGT070204LF	6,35	7,75	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	●	–	–	–
DPGT11T301LF	9,53	11,63	0,1	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–
DPGT11T302LF	9,53	11,63	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	●	–	–	–
DPGT11T304LF	9,53	11,63	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	●	–	–	–
DPGT11T308LF	9,53	11,63	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–	–

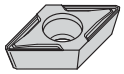


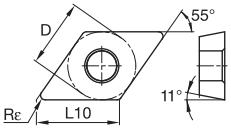


DPMT-FP

Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
DPMT070202FP	6,35	7,75	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–
DPMT070204FP	6,35	7,75	0,4	–	–	●	–	●	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	●	●	–	–	–	–	●
DPMT070208FP	6,35	7,75	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	–	–
DPMT11T304FP	9,53	11,63	0,4	–	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	–	–
DPMT11T308FP	9,53	11,63	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	●

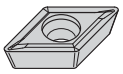
● premier choix
○ choix alternatif

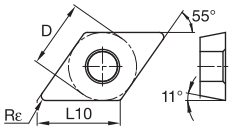




DPMT-FW

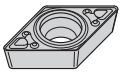
				KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
P				●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	●	●	●		●	●	●	●		●	●
M										○							●	●	●	●	●	●	●	●	●	●	●	●	●		●	●
K				○	○	○	○	○			●	●	●	●	●	●						●	●	●		●	●	●	●		●	●
N																						●	●	●		●	●	●	●	●		
S																						●	●	●	●	●	●	●	●			
H																																
Réf. catalogue ISO	D	L10	Rε																													
DPMT070204FW	6,35	7,75	0,4	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
DPMT070208FW	6,35	7,75	0,8	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–

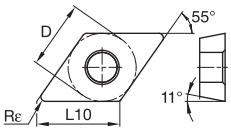




DPMT-LF

				KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
Réf. catalogue ISO	D	L10	Rε																													
DPMT070202LF	6,35	7,75	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	●	●	–	–	–	–
DPMT070204LF	6,35	7,75	0,4	–	●	●	●	●	–	–	–	●	–	–	–	●	–	–	–	●	–	–	–	–	–	–	–	●	●	–	–	●	–
DPMT11T302LF	9,53	11,63	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–
DPMT11T304LF	9,53	11,63	0,4	–	●	●	●	●	–	–	–	●	–	–	–	●	–	–	●	–	–	–	–	–	–	–	–	●	●	–	–	●	–
DPMT11T308LF	9,53	11,63	0,8	–	●	●	●	●	–	–	–	–	–	–	–	●	–	–	–	●	–	–	–	–	–	–	–	●	●	–	–	–	–

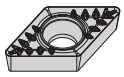


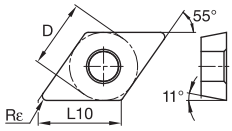


DPMT-MF

				KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
Réf. catalogue ISO	D	L10	Rε																													
DPMT11T308MF	9,53	11,63	0,8	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–

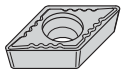
● premier choix
○ choix alternatif

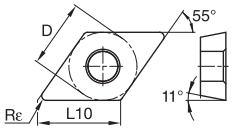




DPMT-MP

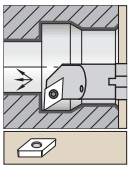
Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
				P	P	P	P	P	P	P	K	K	K	K	K	K	M	M	M	M	M	K	K	K	N	K	K	K	K	S	P	P
				●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	●	●	●		●	●	●	●		●	●
										○							●	●	●	●	●	●	●	●	●	●	●	●	●		●	●
				○	○	○	○	○			●	●	●	●	●	●						●	●	●		●	●	●	●		●	●
																						●	●	●	●	●	●	●	●	●		
																						●	●	●	●	●	●	●	●			
DPMT11T308MP	9,53	11,63	0,8	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–



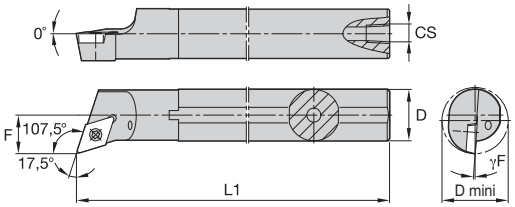


DPMT-UF

Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
DPMT070204UF	6,35	7,75	0,4	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–
DPMT11T304UF	9,53	11,63	0,4	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
DPMT11T308UF	9,53	11,63	0,8	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

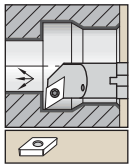


Queue acier avec arrosage interne.

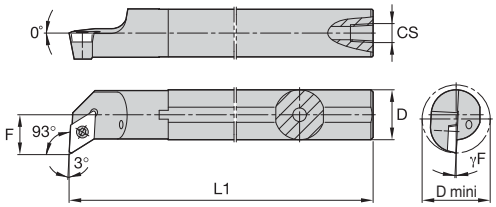


A-SDQP 107,5°

Réf. commande	Réf. catalogue	D	D mini	F	L1	CS	γF°	plaquette	Vis de plaquette	Torx
à droite										
1098186	**A12MSDQPR07**	12	16,0	9,0	150	1/16-27 NPT	-2.0	DP..070204	**MS1153**	T7
1098196	**A16RSDQPR07**	16	20,0	11,0	200	1/8-27 NPT	0.0	DP..070204	**MS1153**	T7
1098247	**A20SSDQPR11**	20	25,0	13,0	250	1/8-27 NPT	-2.0	DP..11T308	**MS1155**	T15
1098258	**A25TSDQPR11**	25	32,0	17,0	300	1/4-18 NPT	0.0	DP..11T308	**MS1155**	T15
à gauche										
1098191	**A12MSDQPL07**	12	16,0	9,0	150	1/16-27 NPT	-2.0	DP..070204	**MS1153**	T7
1098201	**A16RSDQPL07**	16	20,0	11,0	200	1/8-27 NPT	0.0	DP..070204	**MS1153**	T7
1098252	**A20SSDQPL11**	20	25,0	13,0	250	1/8-27 NPT	-2.0	DP..11T308	**MS1155**	T15
1098262	**A25TSDQPL11**	25	32,0	17,0	300	1/4-18 NPT	0.0	DP..11T308	**MS1155**	T15

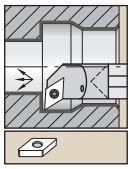


Queue acier avec arrosage interne.

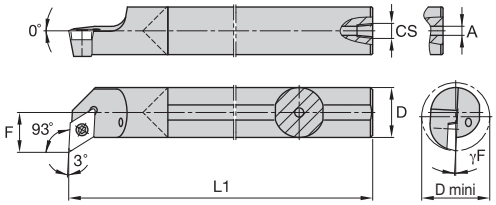


A-SDUP 93°

Réf. commande	Réf. catalogue	D	D mini	F	L1	CS	γF°	plaquette	Vis de plaquette	Torx
à droite										
1098184	**A12MSDUPR07**	12	16,0	9,0	150	1/16-27 NPT	-2.0	DP..070204	**MS1153**	T7
1098194	**A16RSDUPR07**	16	20,0	11,0	200	1/8-27 NPT	0.0	DP..070204	**MS1153**	T7
1098245	**A20SSDUPR11**	20	25,0	13,0	250	1/8-27 NPT	-2.0	DP..11T308	**MS1155**	T15
1098257	**A25TSDUPR11**	25	32,0	17,0	300	1/4-18 NPT	0.0	DP..11T308	**MS1155**	T15
à gauche										
1098189	**A12MSDUPL07**	12	16,0	9,0	150	1/16-27 NPT	-2.0	DP..070204	**MS1153**	T7
1098199	**A16RSDUPL07**	16	20,0	11,0	200	1/8-27 NPT	0.0	DP..070204	**MS1153**	T7
1098250	**A20SSDUPL11**	20	25,0	13,0	250	1/8-27 NPT	-2.0	DP..11T308	**MS1155**	T15

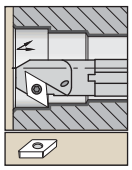


Queue carbure avec arrosage interne.

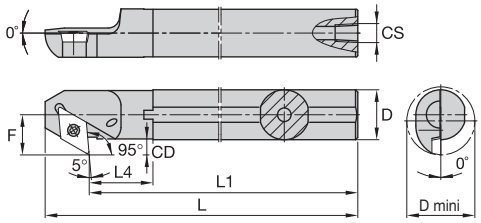


E-SDUP 93°

Réf. commande	Réf. catalogue	D	D mini	F	L1	A	γF°	plaquette	Vis de plaquette	Torx
à droite										
1152892	**E12QSDUPR07**	12	16,0	9,0	180	4,8	-2.0	DP..070204	**MS1153**	T7
1152894	**E16RSDUPR07**	16	20,0	11,0	200	5,5	0.0	DP..070204	**MS1153**	T7
1152906	**E20SSDUPR11**	20	25,0	13,0	250	7,1	-2.0	DP..11T308	**MS1155**	T15
à gauche										
1152893	**E12QSDUPL07**	12	16,0	9,0	180	4,8	-2.0	DP..070204	**MS1153**	T7
1152895	**E16RSDUPL07**	16	20,0	11,0	200	5,5	0.0	DP..070204	**MS1153**	T7
1152907	**E20SSDUPL11**	20	25,0	13,0	250	7,1	-2.0	DP..11T308	**MS1155**	T15

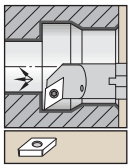


Queue acier avec arrosage interne.

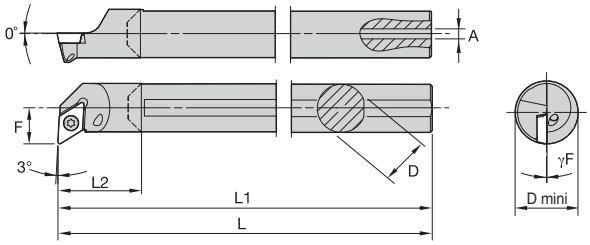


A-SDXP 95°

Réf. commande	Réf. catalogue	D	D mini	F	L1	L	L4	CD	CS	plaquette	Vis de plaquette	Torx
à droite												
1098185	**A12MSDXPR07**	12	16,0	9,0	150	162,0	–	3,09	1/16-27 NPT	DP..070204	**MS1153**	T7
1098195	**A16RSDXPR07**	16	20,0	11,0	200	212,0	–	3,20	1/8-27 NPT	DP..070204	**MS1153**	T7
1098246	**A20SSDXPR11**	20	25,0	13,0	250	270,0	48,44	4,31	1/8-27 NPT	DP..11T308	**MS1155**	T15
à gauche												
1098190	**A12MSDXPL07**	12	16,0	9,0	150	162,0	–	3,09	1/16-27 NPT	DP..070204	**MS1153**	T7
1098200	**A16RSDXPL07**	16	20,0	11,0	200	212,0	–	3,20	1/8-27 NPT	DP..070204	**MS1153**	T7
1098251	**A20SSDXPL11**	20	25,0	13,0	250	270,0	48,44	4,31	1/8-27 NPT	DP..11T308	**MS1155**	T15

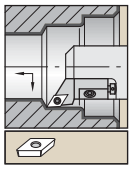


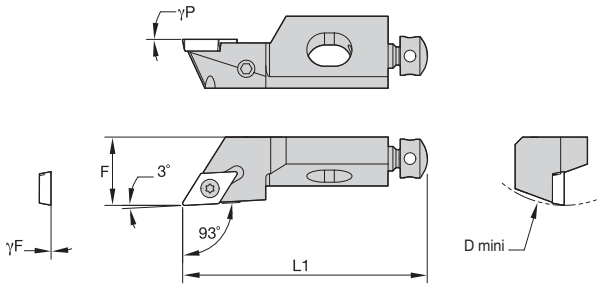
Barre métaux lourds avec arrosage central.



L-SDUP 93°

Réf. commande	Réf. catalogue	D	D mini	F	L1	L	L2	A	γF°	plaquette	Vis de plaquette	Torx
à droite												
3331116	**L12QSDUPR07**	12	16,0	9,0	181	181,2	22,4	4,0	-2.0	DP..070204..	**MS1153**	T7
3331117	**L20SSDUPR11**	20	25,0	13,0	251	251,5	33,6	4,0	-2.0	DP..11T308..	**MS1155**	T15
à gauche												
3331121	**L12QSDUPL07**	12	16,0	9,0	181	181,2	22,4	4,0	-2.0	DP..070204..	**MS1153**	T7



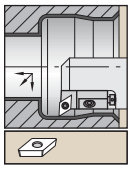


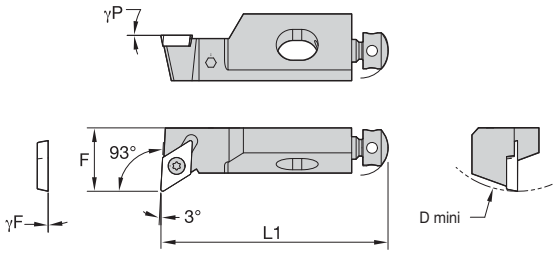
SDJP 93°

Réf. commande	Réf. catalogue	D mini	F	L1	γF°	γP°	plaquette
à droite							
1098757	**SDJPR10CA07**	40	14,0	50	0.0	0.0	DP..070204/DP..2151
à gauche							
1098758	**SDJPL10CA07**	40	14,0	50	0.0	0.0	DP..070204/DP..2151

Pièces détachées

D mini	Vis de plaquette	Torx	vis de réglage radial	six pans	vis de réglage axial	vis d'assemblage	six pans	rondelle
40	**MS1153**	T7	**KUAM28**	2 mm	**KUAM30**	**191.405**	4 mm	**CSWM 060 050**





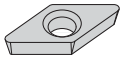
SDUP 93°

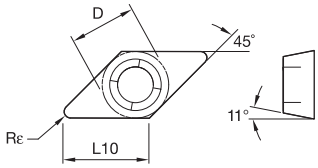
Réf. commande	Réf. catalogue	D mini	F	L1	γF°	γP°	plaquette
à droite							
1098728	**SDUPR10CA07**	40	14,0	50	0.0	0.0	DP..070204/DP..2151

Pièces détachées

D mini	Vis de plaquette	Torx	vis de réglage radial	six pans	vis de réglage axial	vis d'assemblage	six pans	rondelle
40	**MS1153**	T7	**KUAM28**	2 mm	**KUAM30**	**191.405**	4 mm	**CSWM 060 050**

● premier choix
○ choix alternatif

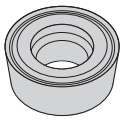


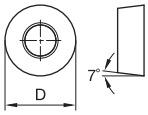


GPCD

Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
P				●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	●	●	●		●	●	●	●		●	●
M										○							●	●	●	●	●	●	●	●	●	●	●	●	●		●	●
K				○	○	○	○	○			●	●	●	●	●	●						●	●	●		●	●	●	●		●	●
N																						●	●	●		●	●	●	●	●		
S																						●	●	●	●	●	●	●	●			
H																																
GPCD050102	3,97	5,61	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–
GPCD050104	3,97	5,61	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–

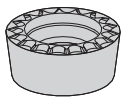
RCGH

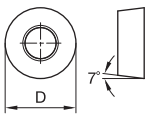




Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
RCGH120400	12,70	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–	–

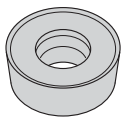
RCGH-MP

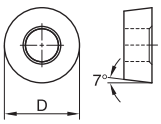




Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
RCGH120400MP	12,70	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–

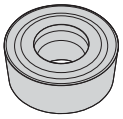
RCGT-HP

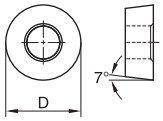




Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
RCGT0803M0HP	8,00	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	●	●	–	●	–	–
RCGT10T3M0HP	10,00	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	●	●	●	●	●	–	–
RCGT1204M0HP	12,00	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	●	–	●	●	–	–	–

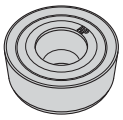
● premier choix
○ choix alternatif

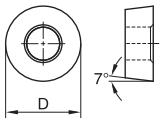




RCGT-MS

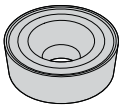
Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
P				●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	●	●	●		●	●	●	●		●	●
M										○							●	●	●	●	●	●	●	●	●	●	●	●	●		●	●
K				○	○	○	○	○			●	●	●	●	●	●						●	●	●		●	●	●	●		●	●
N																						●	●	●		●	●	●	●	●		
S																						●	●	●	●	●	●	●	●			
H																																
RCGT0803M0MS	8,00	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–	–
RCGT1204M0MS	12,00	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	–	–	–	–
RCGT1606M0MS	16,00	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	–	–

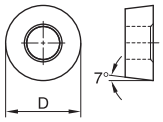




RCGT-RP

Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
RCGT0602M0RP	6,00	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
RCGT0803M0RP	8,00	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
RCGT1204M0RP	12,00	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

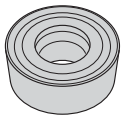


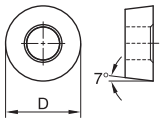


RCMH-K

Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
RCMH190600K	19,05	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

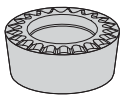
● premier choix
○ choix alternatif

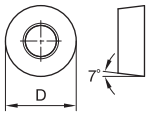




RCMT

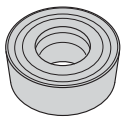
Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
RCMT0602M0	6,00	–	–	–	–	–	–	●	●	–	–	–	–	–	–	–	–	–	–	●	–	–	●	●	–	●	–	●	–	–	–	–
RCMT060200	6,35	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–	–
RCMT0803M0	8,00	–	–	–	–	–	–	●	–	–	–	–	–	–	●	–	–	–	–	●	–	–	●	–	–	–	–	●	–	–	–	–
RCMT09T300	9,53	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	●	–	●	–	–	–	–
RCMT10T3M0	10,00	–	–	–	–	–	–	●	●	–	–	–	–	–	●	–	–	–	–	●	–	–	–	–	–	●	–	●	–	–	–	–
RCMT1204M0	12,00	–	–	–	–	–	–	–	●	–	–	–	●	–	●	●	–	–	–	●	–	–	●	–	–	●	–	●	–	–	–	–
RCMT120400	12,70	–	–	–	●	–	–	–	–	–	–	–	–	–	–	●	–	–	–	●	–	–	–	–	–	–	–	●	–	–	–	–
RCMT1605M0	16,00	–	–	–	–	–	–	●	–	–	–	–	–	–	–	●	–	–	–	●	–	–	●	–	–	●	–	●	–	–	–	–
RCMT2006M0	20,00	–	–	–	–	–	–	●	–	–	–	–	–	–	●	–	–	–	–	●	–	–	●	–	–	●	–	●	–	–	–	–

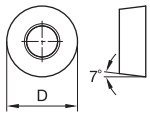




RCMT-MP

Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
RCMT0803M0MP	8,00	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–
RCMT10T3M0MP	10,00	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–
RCMT1204M0MP	12,00	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–
RCMT120400MP	12,70	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–
RCMT1606M0MP	16,00	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–



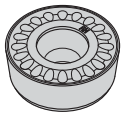


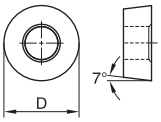
RCMT-M0

Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
RCMT1204M0	12,00	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–

● premier choix
○ choix alternatif

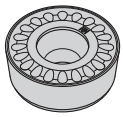
		KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
P		●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	●	●	●		●	●	●	●		●	●
M								○							●	●	●	●	●	●	●	●	●	●	●	●	●		●	●
K		○	○	○	○	○			●	●	●	●	●	●						●	●	●		●	●	●	●		●	●
N																				●	●	●		●	●	●	●	●		
S																				●	●	●	●	●	●	●	●			
H																														

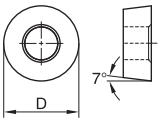




RCMT-RH

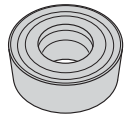
Réf. catalogue ISO	D	L10	Rε																												
RCMT2006M0RH	20,00	—	—	–	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

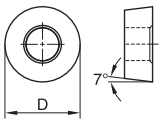




RCMX-RH

Réf. catalogue ISO	D	L10	Rε																												
RCMX2507M0RH	25,00	—	—	–	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
RCMX3209M0RH	32,00	—	—	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

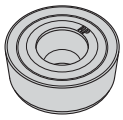


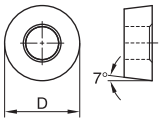


RCMT-RM

Réf. catalogue ISO	D	L10	Rε																												
RCMT2006M0RM	20,00	—	—	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

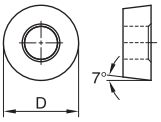
● premier choix
○ choix alternatif





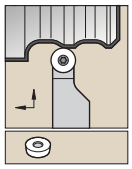
RCMT-RP

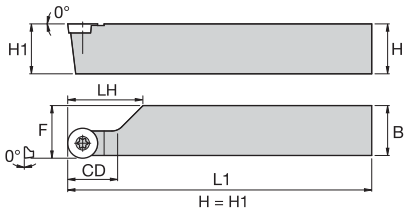
Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
P				●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	●	●	●		●	●	●	●		●	●
M										○							●	●	●	●	●	●	●	●	●	●	●	●		●	●
K				○	○	○	○	○			●	●	●	●	●	●						●	●	●		●	●	●	●		●	●
N																						●	●	●		●	●	●	●	●		
S																						●	●	●	●	●	●	●	●			
H																																
RCMT1204M0RP	12,00	—	—	–	●	●	●	●	–	–	–	–	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
RCMT1606M0RP	16,00	—	—	–	–	–	●	●	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
RCMT2006M0RP	20,00	—	—	–	–	–	–	●	–	–	–	–	–	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–



RCMX-RP

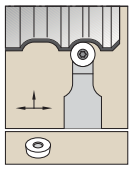
Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
RCMX1003M0RP	10,00	—	—	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
RCMX2507M0RP	25,00	—	—	–	–	–	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

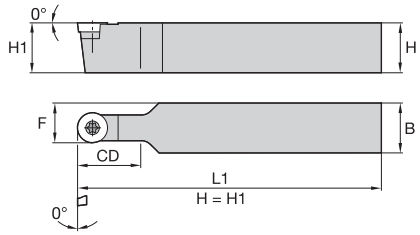




SRAC

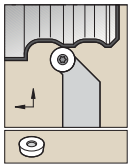
Réf. commande	Réf. catalogue	H	B	F	L1	LH	CD	plaquette	Vis de plaquette	Torx
à droite										
1097887	**SRACR1212N08**	12	12	13,0	160	31,0	12,0	RC..0803M0	**MS1154**	T9
1097888	**SRACR1616Q08**	16	16	17,0	180	35,0	16,0	RC..0803M0	**MS1154**	T9

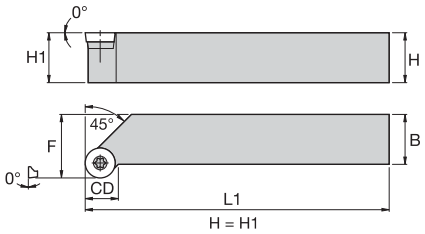




SRDC

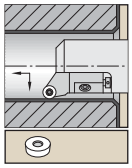
Réf. commande	Réf. catalogue	H	B	F	L1	CD	plaquette	sous-plaquette	vis de sous-plaquette	six pans	Vis de plaquette	Torx
1097892	**SRDCN1212N06**	12	12	9,0	160	12,0	RC..0602M0	–	–	–	**MS1153**	T7
1097891	**SRDCN1212N08**	12	12	10,0	160	12,0	RC..0803M0	–	–	–	**MS1154**	T9
1097899	**SRDCN1616H06**	16	16	11,0	100	16,0	RC..0602M0	–	–	–	**MS1153**	T7
1097897	**SRDCN1616H08**	16	16	12,0	100	16,0	RC..0803M0	–	–	–	**MS1154**	T9
1097898	**SRDCN1616H10**	16	16	13,0	100	16,0	RC..10T3M0	**SKRN100300**	**SRS3**	3.5 mm	**MS1156**	T15
1097893	**SRDCN1616Q08**	16	16	12,0	180	16,0	RC..0803M0	–	–	–	**MS1154**	T9
1097900	**SRDCN2020K08**	20	20	14,0	125	20,0	RC..0803M0	–	–	–	**MS1154**	T9
1097901	**SRDCN2020K10**	20	20	15,0	125	20,0	RC..10T3M0	**SKRN100300**	**SRS3**	3.5 mm	**MS1156**	T15
1097894	**SRDCN2020K12**	20	20	16,0	125	20,0	RC..1204M0	**SKRN1203M0**	**SRS3**	3.5 mm	**MS1156**	T15
1097903	**SRDCN2525M08**	25	25	16,5	150	25,0	RC..0803M0	–	–	–	**MS1154**	T9
1097902	**SRDCN2525M10**	25	25	17,5	150	25,0	RC..10T3M0	**SKRN100300**	**SRS3**	3.5 mm	**MS1156**	T15
1097895	**SRDCN2525M12**	25	25	18,5	150	25,0	RC..1204M0	**SKRN1203M0**	**SRS3**	3.5 mm	**MS1156**	T15
1097896	**SRDCN2525M16**	25	25	20,5	150	25,0	RC..1605M0	**SKRN160400**	**SRS5**	4 mm	**MS1160**	T15

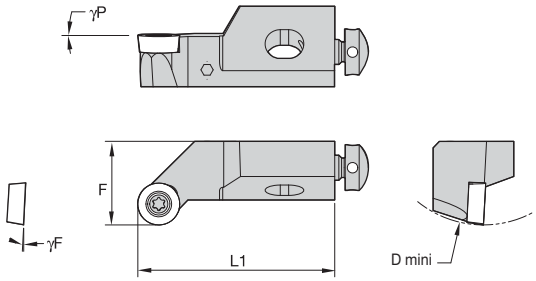




SRGC

Réf. commande	Réf. catalogue	H	B	F	L1	CD	plaquette	sous-plaquette	vis de sous-plaquette	six pans	Vis de plaquette	Torx
à droite												
1097792	**SRGCR1616H06**	16	16	20,0	100	7,0	RC..0602M0	–	–	–	**MS1153**	T7
1097791	**SRGCR1616H10**	16	16	20,0	100	7,9	RC..10T3M0	**SKRN100300**	**SRS3**	3.5 mm	**MS1156**	T15
1097793	**SRGCR2020K08**	20	20	25,0	125	9,0	RC..0803M0	–	–	–	**MS1154**	T9
1097794	**SRGCR2020K10**	20	20	25,0	125	9,3	RC..10T3M0	**SKRN100300**	**SRS3**	3.5 mm	**MS1156**	T15
1097796	**SRGCR2525M08**	25	25	32,0	150	11,8	RC..0803M0	–	–	–	**MS1154**	T9
1097795	**SRGCR2525M10**	25	25	32,0	150	12,1	RC..10T3M0	**SKRN100300**	**SRS3**	3.5 mm	**MS1156**	T15
1097788	**SRGCR2525M12**	25	25	32,0	150	12,7	RC..1204M0	**SKRN1203M0**	**SRS3**	3.5 mm	**MS1156**	T15
à gauche												
1097937	**SRGCL1616H06**	16	16	20,0	100	7,0	RC..0602M0	–	–	–	**MS1153**	T7
1097936	**SRGCL1616H10**	16	16	20,0	100	7,9	RC..10T3M0	**SKRN100300**	**SRS3**	3.5 mm	**MS1156**	T15
1097938	**SRGCL2020K08**	20	20	25,0	125	9,0	RC..0803M0	–	–	–	**MS1154**	T9
1097941	**SRGCL2525M08**	25	25	32,0	150	11,8	RC..0803M0	–	–	–	**MS1154**	T9
1097940	**SRGCL2525M10**	25	25	32,0	150	12,1	RC..10T3M0	**SKRN100300**	**SRS3**	3.5 mm	**MS1156**	T15
1097933	**SRGCL2525M12**	25	25	32,0	150	12,7	RC..1204M0	**SKRN1203M0**	**SRS3**	3.5 mm	**MS1156**	T15





SRGC

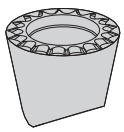
Réf. commande	Réf. catalogue	D mini	F	L1	γF°	γP°	plaquette
à droite							
1098711	**SRGCR08CA06**	25	10,0	32	-4.0	0.0	RC..0602M0/RC..215
1098713	**SRGCR12CA10**	50	20,0	55	-3.0	0.0	RC..10T3M0/RC..10T3M0

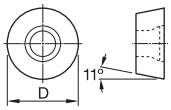
Pièces détachées

D mini	Vis de plaquette	Torx	vis de réglage radial	six pans	vis de réglage axial	vis d'assem-blage	vis d'assemblage	six pans	rondelle
25	**MS1153**	T7	**KUAM34**	1.5 mm	**KUAM20**	**MS2175**	**–**	2.5 mm	**CSWM 040 050**
50	**MS1155**	T15	**KUAM23**	2.5 mm	**KUAM31**	**–**	**191.406**	4 mm	**CSWM 060 050**

Plaquettes carbure ISO

● premier choix
○ choix alternatif





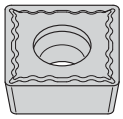
RPGT-MP

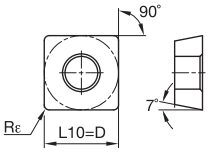
Réf. catalogue ISO	D	L10	Rε
RPGT060400MP	6,35	–	–

	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
P	●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	●	●	●		●	●	●	●		●	●
M							○							●	●	●	●	●	●	●	●	●	●	●	●	●		●	●
K	○	○	○	○	○			●	●	●	●	●	●						●	●	●		●	●	●	●		●	●
N																			●	●	●		●	●	●	●	●		
S																			●	●	●	●	●	●	●	●			
H																													
Réf. catalogue ISO																													
RPGT060400MP	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–

REMARQUE : Pour les porte outils de type V-Bottom, voir page B370.

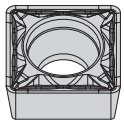
● premier choix
○ choix alternatif

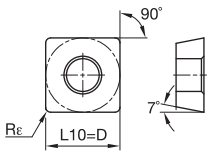




SCMT-11

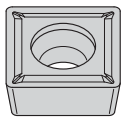
Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
SCMT09T30411	9,53	9,53	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–
SCMT09T30811	9,53	9,53	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–
SCMT12040411	12,70	12,70	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–
SCMT12040811	12,70	12,70	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–

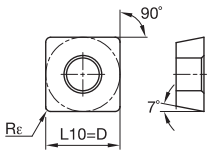




SCMT-FP

Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
SCMT09T304FP	9,53	9,53	0,4	–	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	●	●	–	–	–	–	–
SCMT09T308FP	9,53	9,53	0,8	–	–	●	●	●	–	–	–	–	–	–	–	●	–	●	–	–	–	–	–	–	–	●	●	–	–	–	–	●
SCMT120404FP	12,70	12,70	0,4	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–
SCMT120408FP	12,70	12,70	0,8	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	●	–	–	–	–	–	–
SCMT120412FP	12,70	12,70	1,2	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–

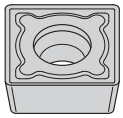


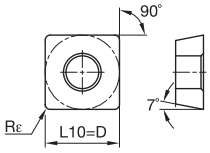


SCMT-LF

Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
SCMT09T304LF	9,53	9,53	0,4	–	●	●	●	●	●	–	●	●	●	–	●	●	–	–	–	●	–	–	–	–	–	–	–	●	●	–	●	–
SCMT09T308LF	9,53	9,53	0,8	–	●	●	●	●	●	–	●	●	●	●	●	●	–	–	–	●	–	–	–	–	–	–	–	●	●	–	–	–
SCMT120404LF	12,70	12,70	0,4	–	–	●	–	●	●	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	●	–	–	–	–
SCMT120408LF	12,70	12,70	0,8	–	●	–	●	●	●	–	–	●	●	●	●	●	–	●	●	●	–	–	–	–	–	–	–	●	●	–	–	–
SCMT120412LF	12,70	12,70	1,2	–	●	–	●	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–

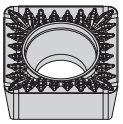
● premier choix
○ choix alternatif

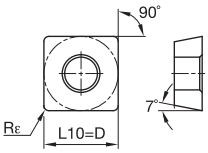




SCMT-MF

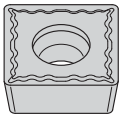
Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
SCMT09T312MF	9,53	9,52	1,2	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
SCMT09T308MF	9,53	9,53	0,8	–	●	●	●	●	–	–	–	–	●	●	●	●	–	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–
SCMT120408MF	12,70	12,70	0,8	–	–	●	●	●	●	–	–	–	●	●	●	●	–	●	●	●	●	–	–	–	–	–	–	–	–	–	–	–
SCMT120412MF	12,70	12,70	1,2	–	–	●	●	●	–	–	–	–	●	●	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

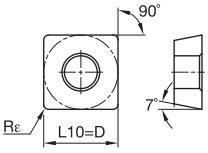




SCMT-MP

Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
SCMT09T304MP	9,53	9,53	0,4	–	–	–	–	●	–	–	–	–	–	–	–	●	–	●	–	●	–	–	–	–	–	●	–	–	–	–	–	–
SCMT09T308MP	9,53	9,53	0,8	–	–	●	●	●	–	–	–	–	–	–	●	–	–	●	●	●	–	–	–	–	–	●	–	–	–	–	–	–
SCMT120404MP	12,70	12,70	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	●	–	–	–	–	–	–
SCMT120408MP	12,70	12,70	0,8	–	–	●	–	●	–	–	–	–	–	–	●	●	–	–	●	●	–	–	–	–	–	●	–	–	–	–	–	–
SCMT120412MP	12,70	12,70	1,2	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–

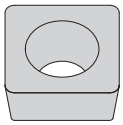


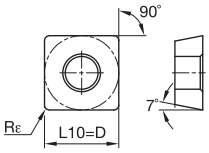


SCMT-UF

Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
SCMT09T308UF	9,53	9,53	0,8	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–

● premier choix
○ choix alternatif





SCMW

Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
SCMW09T304	9,53	9,53	0,4	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
SCMW09T308	9,53	9,53	0,8	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
SCMW120408	12,70	12,70	0,8	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
SCMW120412	12,70	12,70	1,2	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
P	●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	●	●	●		●	●	●	●		●	●
M							○							●	●	●	●	●	●	●	●	●	●	●	●	●		●	●
K	○	○	○	○	○			●	●	●	●	●	●						●	●	●		●	●	●	●		●	●
N																			●	●	●		●	●	●	●	●		
S																			●	●	●	●	●	●	●	●			
H																													

Applications sur Mobile

L'application mobile Kennametal permet d'accéder facilement aux informations sur les produits et les calculateurs sur les appareils iPhone® et Android™. Nous avons mis en évidence Quelques-unes des caractéristiques clés ...

Il y a une application pour ça.

VITESSES & AVANCES

Affiche les informations sur les vitesses et les avances en fonction des matériaux usinés.

PRODUIT DISPONIBILITE

Vérifie la disponibilité mondiale des produits. Affiche les quantités disponibles en fournissant votre identifiant de connexion.

CALCULATEURS

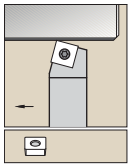
Utilise nos calculateurs pour les paramètres d'usinage en fraisage et perçage.

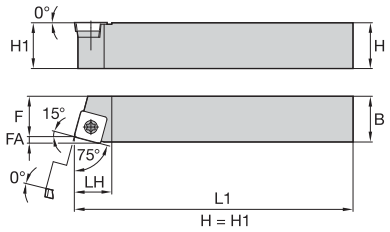
En scannant simplement le code barres sur la boite de plaquette, vous pouvez trouver les meilleures performances les conditions de coupe pour la durée de vie de l'outil, le temps de d'usinage et le contrôle des copeaux.

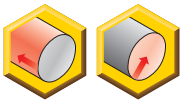
REMARQUE : L'application est actuellement disponible uniquement dans la version anglaise. Nous avons l'intention de traduire l'application dans différentes langues avec les versions futures.

Google play

Available on the App Store

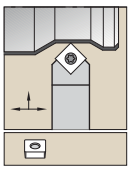


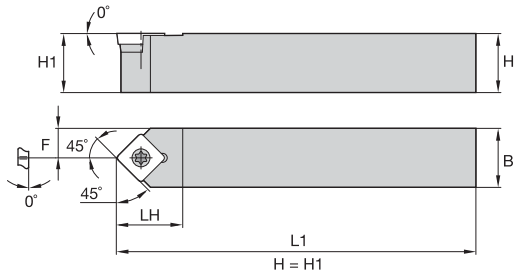




SSBC 75°

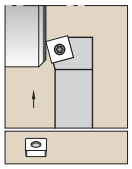
Réf. commande	Réf. catalogue	H	B	F	L1	LH	FA	plaquette	sous-plaquette	vis de sous-plaquette	six pans	Vis de plaquette	Torx
à droite													
1097863	**SSBCR1212N09**	12	12	11,0	160	16,0	2,2	SC..09T308	–	–	–	**MS1155**	T15
1097867	**SSBCR2525M12**	25	25	22,0	150	21,0	3,1	SC..120408	**SKSP453**	**SRS4**	4 mm	**MS1158**	T15
à gauche													
1098009	**SSBCL1616H09**	16	16	13,0	100	16,0	2,2	SC..09T308	**SKSP343**	**SRS3**	3.5 mm	**MS1156**	T15

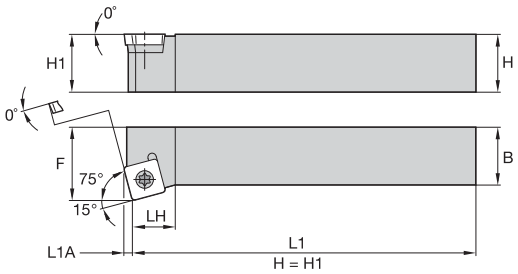


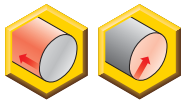


SSDC 45°

Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	sous-plaquette	vis de sous-plaquette	six pans	Vis de plaquette	Torx
1098005	**SSDCN1212N09**	12	12	6,0	160	18,0	SC..09T308	–	–	–	**MS1155**	T15
1098006	**SSDCN1616H09**	16	16	8,0	100	18,0	SC..09T308	**SKSP343**	**SRS3**	3.5 mm	**MS1156**	T15
1098007	**SSDCN2020K09**	20	20	10,0	125	18,0	SC..09T308	**SKSP343**	**SRS3**	3.5 mm	**MS1156**	T15

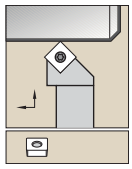


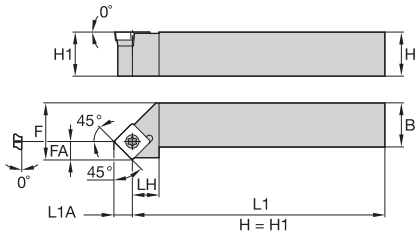




SSKC 75°

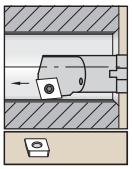
Réf. commande	Réf. catalogue	H	B	F	L1	LH	L1A	plaquette	sous-plaquette	vis de sous-plaquette	six pans	Vis de plaquette	Torx
à droite													
1097882	**SSKCR1616H09**	16	16	20,0	100	16,0	2,2	SC..09T308	**SKSP343**	**SRS3**	3.5 mm	**MS1156**	T15
à gauche													
1098027	**SSKCL2020K12**	20	20	25,0	125	22,0	3,1	SC..120408	**SKSP453**	**SRS4**	4 mm	**MS1158**	T15



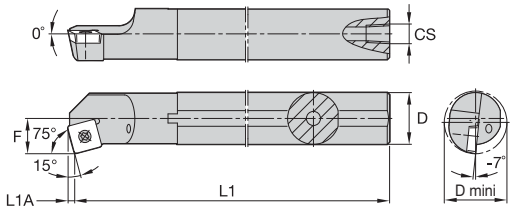


SSSC 45°

Réf. commande	Réf. catalogue	H	B	F	L1	LH	FA	L1A	plaquette	sous-plaquette	vis de sous-plaquette	six pans	Vis de plaquette	Torx
à droite														
1097808	**SSSCR1212N09**	12	12	16,0	160	18,0	5,8	6,1	SC..09T308	–	–	–	**MS1155**	T15
1097809	**SSSCR1616H09**	16	16	20,0	100	18,0	6,1	6,1	SC..09T308	**SKSP343**	**SRS3**	3.5 mm	**MS1156**	T15
1097811	**SSSCR1616H12**	16	16	20,0	100	25,0	8,3	8,3	SC..120408	**SKSP453**	**SRS4**	4 mm	**MS1158**	T15
1097810	**SSSCR2020K12**	20	20	25,0	125	25,0	8,1	8,3	SC..120408	**SKSP453**	**SRS4**	4 mm	**MS1158**	T15
1244982	**SSSCR2525M12**	25	25	32,0	150	25,0	8,1	8,3	SC..120408	**SKSP453**	**SRS4**	4 mm	**MS1158**	T15
à gauche														
1097953	**SSSCL1212N09**	12	12	16,0	160	18,0	5,8	6,1	SC..09T308	–	–	–	**MS1155**	T15
1097954	**SSSCL1616H09**	16	16	20,0	100	18,0	5,8	6,1	SC..09T308	**SKSP343**	**SRS3**	3.5 mm	**MS1156**	T15
1097956	**SSSCL1616H12**	16	16	20,0	100	25,0	8,1	8,3	SC..120408	**SKSP453**	**SRS4**	4 mm	**MS1158**	T15
1097955	**SSSCL2020K12**	20	20	25,0	125	25,0	8,1	8,3	SC..120408	**SKSP453**	**SRS4**	4 mm	**MS1158**	T15
1514473	**SSSCL2525M12**	25	25	32,0	150	25,0	8,1	8,3	SC..120408	**SKSP453**	**SRS4**	4 mm	**MS1158**	T15



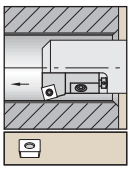
Queue acier avec arrosages internes.

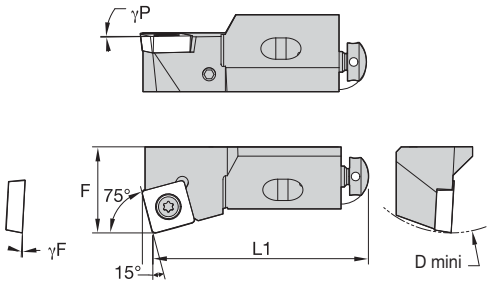


A-SSKC 75°

Réf. commande	Réf. catalogue	D	D mini	F	L1	L1A	CS	plaquette	Vis de plaquette	Torx
à droite										
1886510	**A16RSSKCR09**	16	20,0	11,0	200	2,2	1/8-27 NPT	SC..09T308	**MS1155**	T15

Cartouches vissées



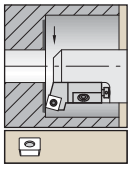


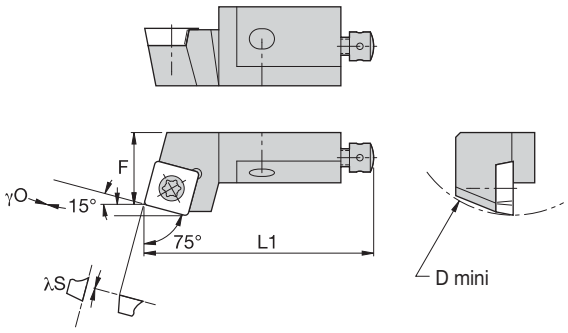
SSKC 75°

Réf. commande	Réf. catalogue	D mini	F	L1	γF°	γP°	plaquette
à droite							
1098719	**SSKCR12CA12**	50	20,0	55	-3.0	0.0	SC..120408/SC..432
1098720	**SSKCR16CA12**	60	25,0	63	-3.0	0.0	SC..120408/SC..432
à gauche							
1098721	**SSKCL12CA12**	50	20,0	55	-3.0	0.0	SC..120408/SC..432

Pièces détachées

D mini	Vis de plaquette	Torx	vis de réglage radial	six pans	vis de réglage axial	vis d'assemblage	six pans	rondelle
50	**MS1157**	T15	**KUAM23**	2.5 mm	**KUAM31**	**191.406**	4 mm	**CSWM 060 050**
60	**MS1157**	T15	**KUAM25**	2.5 mm	**KUAM32**	**191.407**	5 mm	**CSWM 080 050**



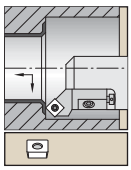


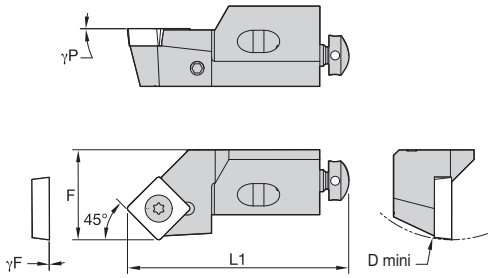
SSRC 75°

Réf. commande	Réf. catalogue	D mini	F	L1	λS°	γO°	plaquette
à droite							
1098723	**SSRCR12CA12**	50	20,0	55	-3.0	0.0	SC..120408/SC..432
à gauche							
1098725	**SSRCL12CA12**	50	20,0	55	-3.0	0.0	SC..120408/SC..432

Pièces détachées

D mini	Vis de plaquette	Torx	vis de réglage radial	six pans	vis de réglage axial	vis d'assemblage	six pans	rondelle
50	**MS1157**	T15	**KUAM23**	2.5 mm	**KUAM31**	**191.406**	4 mm	**CSWM 060 050**





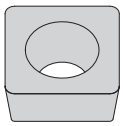
SSSC 45°

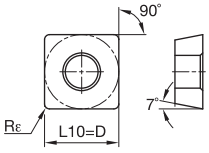
Réf. commande	Réf. catalogue	D mini	F	L1	γF°	γP°	plaquette
à droite							
1098737	**SSSCR12CA12**	50	20,0	47	-3.0	0.0	SC..120408/SC..432
à gauche							
1098739	**SSSCL12CA12**	50	20,0	47	-3.0	0.0	SC..120408/SC..432

Pièces détachées

D mini	Vis de plaquette	Torx	vis de réglage radial	six pans	vis de réglage axial	vis d'assemblage	six pans	rondelle
50	**MS1157**	T15	**KUAM23**	2.5 mm	**KUAM31**	**191.406**	4 mm	**CSWM 060 050**

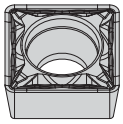
● premier choix
○ choix alternatif

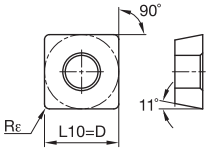




SPGT-LF

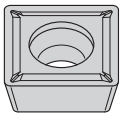
Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
P				●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	●	●	●		●	●	●	●		●	●
M										○							●	●	●	●	●	●	●	●	●	●	●	●	●		●	●
K				○	○	○	○	○			●	●	●	●	●	●						●	●	●		●	●	●	●		●	●
N																						●	●	●		●	●	●	●	●		
S																						●	●	●	●	●	●	●	●			
H																																
SPGT09T304LF	9,53	9,53	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	●	–	–	–
SPGT09T308LF	9,53	9,53	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	●	●	–	–

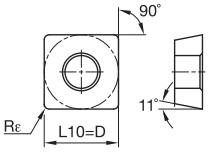




SPMT-FP

Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
SPMT09T304FP	9,53	9,53	0,4	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	–	–
SPMT09T308FP	9,53	9,53	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–



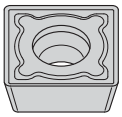


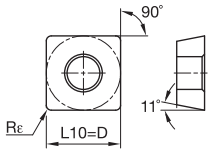
SPMT-LF

Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
SPMT09T304LF	9,53	9,53	0,4	–	–	●	–	●	–	–	–	–	●	–	–	●	–	–	–	–	–	–	–	–	–	–	–	●	●	–	●	–
SPMT09T308LF	9,53	9,53	0,8	–	●	–	●	●	–	–	–	–	●	●	●	●	–	–	–	–	–	–	–	●	–	–	–	●	●	–	–	–

● premier choix
○ choix alternatif

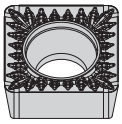
		KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
P		●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	●	●	●		●	●	●	●		●	●
M								○							●	●	●	●	●	●	●	●	●	●	●	●	●		●	●
K		○	○	○	○	○			●	●	●	●	●	●						●	●	●		●	●	●	●		●	●
N																				●	●	●		●	●	●	●	●		
S																				●	●	●	●	●	●	●	●			
H																														

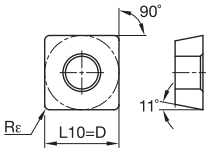




SPMT-MF

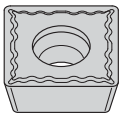
Réf. catalogue ISO	D	L10	Rε
SPMT09T308MF	9,53	9,53	0,8
SPMT120408MF	12,70	12,70	0,8

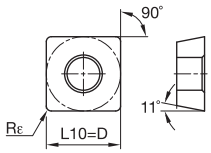




SPMT-MP

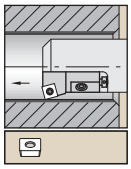
Réf. catalogue ISO	D	L10	Rε
SPMT09T308MP	9,53	9,53	0,8
SPMT120408MP	12,70	12,70	0,8

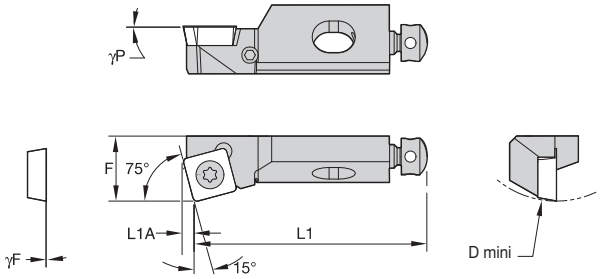




SPMT-UF

Réf. catalogue ISO	D	L10	Rε
SPMT09T304UF	9,53	9,53	0,4



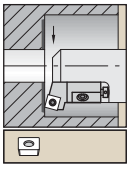


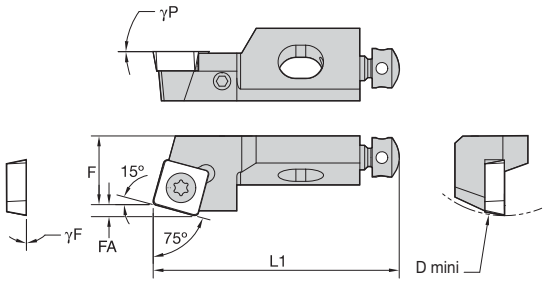
SSKP 75°

Réf. commande	Réf. catalogue	D mini	F	L1	λS°	γF°	γP°	plaquette
à droite								
1098570	**SSKPR10CA09**	40	14,0	50	0.0	0.0	0.0	SP..09T308/SP..3252

Pièces détachées

D mini	Vis de plaquette	Torx	vis de réglage radial	six pans	vis de réglage axial	vis d'assemblage	six pans	rondelle
40	**MS1155**	T15	**KUAM28**	2 mm	**KUAM30**	**191.405**	4 mm	**CSWM 060 050**



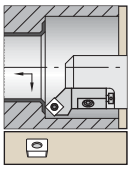


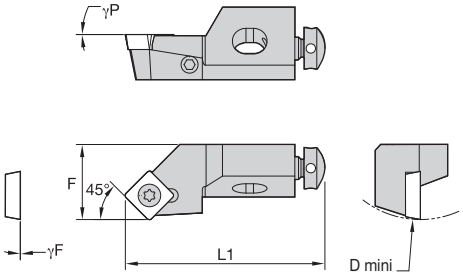
SSRP 75°

Réf. commande	Réf. catalogue	D mini	F	FA	L1	γF°	γP°	plaquette
à droite								
1098574	**SSRPR10CA09**	40	14,0	2,2	50	0.0	0.0	SP..09T308/SP..3252

Pièces détachées

D mini	Vis de plaquette	Torx	vis de réglage radial	six pans	vis de réglage axial	vis d'assemblage	six pans	rondelle
40	**MS1155**	T15	**KUAM28**	2 mm	**KUAM30**	**191.405**	4 mm	**CSWM 060 050**





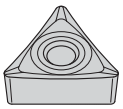
SSSP 45°

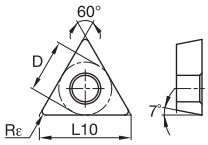
Réf. commande	Réf. catalogue	D mini	F	L1	γF°	γP°	plaquette
à droite							
1098572	**SSSPR10CA09**	40	14,0	44	0.0	0.0	SP..09T308/SP..3252
à gauche							
1098764	**SSSPL10CA09**	40	14,0	44	0.0	0.0	SP..09T308/SP..3252

Pièces détachées

D mini	Vis de plaquette	Torx	vis de réglage radial	six pans	vis de réglage axial	vis d'assemblage	six pans	rondelle
40	**MS1155**	T15	**KUAM28**	2 mm	**KUAM30**	**191.405**	4 mm	**CSWM 060 050**

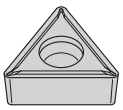
● premier choix
○ choix alternatif

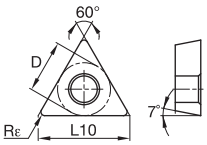




TCGT-HP

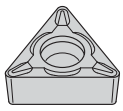
Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
P				●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	●	●	●		●	●	●	●		●	●
M										○							●	●	●	●	●	●	●	●	●	●	●	●	●		●	●
K				○	○	○	○	○			●	●	●	●	●	●						●	●	●		●	●	●	●		●	●
N																						●	●	●		●	●	●	●	●		
S																						●	●	●	●	●	●	●	●			
H																																
TCGT110202HP	6,35	11,00	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	●	–	–
TCGT110204HP	6,35	11,00	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	●	●	●	●	●	–	–
TCGT110208HP	6,35	11,00	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–
TCGT16T302HP	9,53	16,50	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	–
TCGT16T304HP	9,53	16,50	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	●	–	●	●	●	–	–
TCGT16T308HP	9,53	16,50	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	●	–	●	●	●	–	–

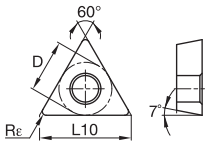




TCGT-LF

Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
TCGT110201LF	6,35	11,00	0,1	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	●	–	–	–
TCGT110204LF	6,35	11,00	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	●	–	–	–
TCGT16T301LF	9,53	16,50	0,1	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–
TCGT16T302LF	9,53	16,50	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–
TCGT16T304LF	9,53	16,50	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–	–
TCGT16T308LF	9,53	16,50	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–	–

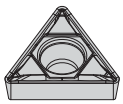


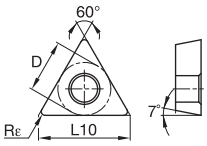


TCMT-11

Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
TCMT11020411	6,35	11,00	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–
TCMT16T30411	9,53	16,50	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–
TCMT16T30811	9,53	16,50	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–

● premier choix
○ choix alternatif

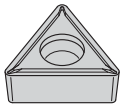


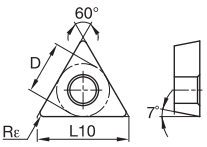


TCMT-FP

		KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
P		●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	●	●	●		●	●	●	●		●	●
M								○							●	●	●	●	●	●	●	●	●	●	●	●	●		●	●
K		○	○	○	○	○			●	●	●	●	●	●						●	●	●		●	●	●	●		●	●
N																				●	●	●		●	●	●	●	●		
S																				●	●	●	●	●	●	●	●			
H																														

Réf. catalogue ISO	D	L10	Rε																												
TCMT090204FP	5,56	9,63	0,4	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	–	–
TCMT090208FP	5,56	9,63	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	–	–
TCMT110202FP	6,35	11,00	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	●
TCMT110204FP	6,35	11,00	0,4	–	–	●	–	●	–	–	–	–	●	–	–	–	–	●	–	–	–	–	–	●	●	–	–	–	–	●
TCMT110304FP	6,35	11,00	0,4	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	–	–
TCMT110208FP	6,35	11,00	0,8	–	–	–	–	●	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	●	●	–	–	–	–	–
TCMT110308FP	6,35	11,00	0,8	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	–	–
TCMT110312FP	6,35	11,00	1,2	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–
TCMT16T304FP	9,53	16,50	0,4	–	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	–	–
TCMT16T308FP	9,53	16,50	0,8	–	–	●	–	●	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	●	●	–	–	–	–	●
TCMT16T312FP	9,53	16,50	1,2	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	–	–
TCMT220408FP	12,70	22,00	0,8	●	–	–	–	●	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	●	●	–	–	–	–	–

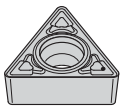


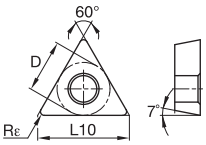


TCMT-LF

Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
TCMT110202LF	6,35	11,00	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–
TCMT110204LF	6,35	11,00	0,4	–	●	●	●	●	●	–	–	●	●	●	●	●	●	●	●	–	●	–	–	–	–	–	–	●	●	–	●	–
TCMT110208LF	6,35	11,00	0,8	–	–	●	●	●	●	–	–	●	●	●	●	●	–	●	●	–	–	–	–	–	–	–	–	●	●	–	●	–
TCMT16T302LF	9,53	16,50	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–
TCMT16T304LF	9,53	16,50	0,4	–	●	●	●	●	–	–	–	●	–	●	●	●	–	●	●	●	●	–	–	–	–	–	–	●	●	–	●	–
TCMT16T308LF	9,53	16,50	0,8	–	●	●	●	●	●	–	●	–	●	●	●	●	–	–	●	●	●	–	–	–	–	–	–	●	●	–	●	–
TCMT16T312LF	9,53	16,50	1,2	–	●	–	–	●	–	–	–	–	–	●	●	●	–	–	–	●	–	–	–	–	–	–	–	●	–	–	–	–
TCMT220408LF	12,70	22,00	0,8	–	●	–	●	●	–	–	–	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–

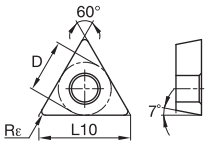
● premier choix
○ choix alternatif





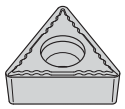
TCMT-MF

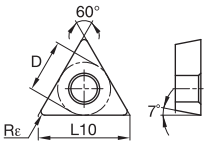
Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
TCMT110208MF	6,35	11,00	0,8	–	–	–	●	●	–	–	–	–	–	●	●	●	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–
TCMT16T308MF	9,53	16,50	0,8	–	–	●	●	●	●	–	–	–	●	●	●	●	–	–	●	●	●	–	–	–	–	–	–	–	–	–	–	–
TCMT16T312MF	9,53	16,50	1,2	–	–	●	●	–	–	–	–	–	–	–	●	●	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–



TCMT-MP

Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
TCMT110208MP	6,35	11,00	0,8	–	–	–	–	●	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–
TCMT16T304MP	9,53	16,50	0,4	–	–	–	–	●	–	–	–	–	–	–	●	–	–	–	●	●	–	–	–	–	–	●	–	–	–	–	–	–
TCMT16T308MP	9,53	16,50	0,8	–	–	●	–	●	–	–	–	–	–	–	●	–	–	●	●	●	–	–	–	–	–	●	–	–	–	–	–	–
TCMT16T312MP	9,53	16,50	1,2	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

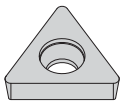


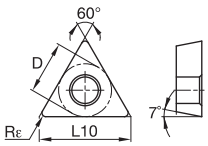


TCMT-UF

Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
TCMT110204UF	6,35	11,00	0,4	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–
TCMT110208UF	6,35	11,00	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–
TCMT16T308UF	9,53	16,50	0,8	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–

● premier choix
○ choix alternatif





TCMW

Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
P				●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	●	●	●		●	●	●	●		●	●
M										○							●	●	●	●	●	●	●	●	●	●	●	●		●	●
K				○	○	○	○	○			●	●	●	●	●	●						●	●	●		●	●	●	●		●	●
N																						●	●	●		●	●	●	●	●		
S																						●	●	●	●	●	●	●	●			
H																																
TCMW16T304	9,53	16,50	0,4	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
TCMW16T308	9,53	16,50	0,8	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

Applications sur Mobile

L'application mobile Kennametal permet d'accéder facilement aux informations sur les produits et les calculateurs sur les appareils iPhone® et Android™. Nous avons mis en évidence Quelques-unes des caractéristiques clés ...

Il y a une application pour ça.

VITESSES & AVANCES

Affiche les informations sur les vitesses et les avances en fonction des matériaux usinés.

PRODUIT DISPONIBILITE

Vérifie la disponibilité mondiale des produits. Affiche les quantités disponibles en fournissant votre identifiant de connexion.

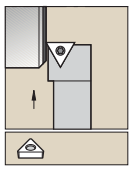
CALCULATEURS

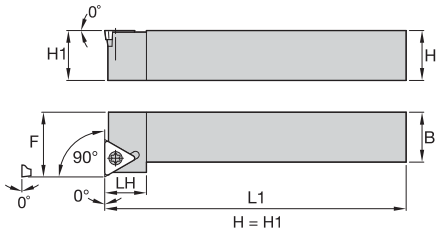
Utilise nos calculateurs pour les paramètres d'usinage en fraisage et perçage.

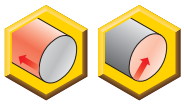
En scannant simplement le code barres sur la boite de plaquette, vous pouvez trouver les meilleures performances les conditions de coupe pour la durée de vie de l'outil, le temps de d'usinage et le contrôle des copeaux.

Google play
Available on the App Store

REMARQUE : L'application est actuellement disponible uniquement dans la version anglaise. Nous avons l'intention de traduire l'application dans différentes langues avec les versions futures.

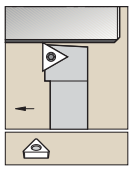


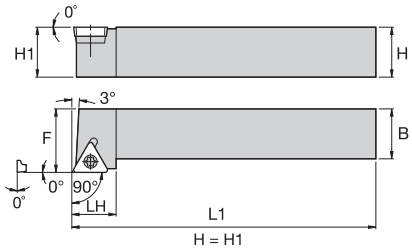


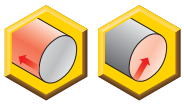


STFC 90°

Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	sous-plaquette	vis de sous-plaquette	six pans	Vis de plaquette	Torx
à droite												
1244940	**STFCR1616H11**	16	16	20,0	100	16,0	TC..110204	–	–	–	**MS1153**	T7
1097880	**STFCR1616H16**	16	16	20,0	100	20,0	TC..16T308	**SKTP343**	**SRS3**	3.5 mm	**MS1156**	T15
1097877	**STFCR2020K16**	20	20	25,0	125	20,0	TC..16T308	**SKTP343**	**SRS3**	3.5 mm	**MS1156**	T15
1097878	**STFCR2525M16**	25	25	32,0	150	20,0	TC..16T308	**SKTP343**	**SRS3**	3.5 mm	**MS1156**	T15
à gauche												
1098022	**STFCL2020K16**	20	20	25,0	125	20,0	TC..16T308	**SKTP343**	**SRS3**	3.5 mm	**MS1156**	T15
1098023	**STFCL2525M16**	25	25	32,0	150	20,0	TC..16T308	**SKTP343**	**SRS3**	3.5 mm	**MS1156**	T15

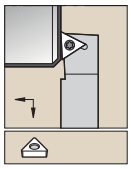


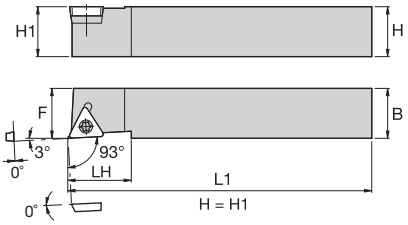


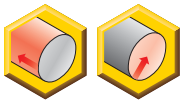


STGC 90°

Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	sous-plaquette	vis de sous-plaquette	six pans	Vis de plaquette	Torx
à droite												
1097869	**STGCR1212N11**	12	12	16,0	160	16,0	TC..110204	–	–	–	**MS1153**	T7
1244944	**STGCR1616H11**	16	16	20,0	100	16,0	TC..110204	–	–	–	**MS1153**	T7
1097874	**STGCR1616H16**	16	16	20,0	100	20,0	TC..16T308	**SKTP343**	**SRS3**	3.5 mm	**MS1156**	T15
1097870	**STGCR2020K16**	20	20	25,0	125	20,0	TC..16T308	**SKTP343**	**SRS3**	3.5 mm	**MS1156**	T15
1097871	**STGCR2525M16**	25	25	32,0	150	20,0	TC..16T308	**SKTP343**	**SRS3**	3.5 mm	**MS1156**	T15
à gauche												
1098014	**STGCL1212N11**	12	12	16,0	160	16,0	TC..110204	–	–	–	**MS1153**	T7
1244943	**STGCL1616H11**	16	16	20,0	100	16,0	TC..110204	–	–	–	**MS1153**	T7
1098019	**STGCL1616H16**	16	16	20,0	100	20,0	TC..16T308	**SKTP343**	**SRS3**	3.5 mm	**MS1156**	T15
1098015	**STGCL2020K16**	20	20	25,0	125	20,0	TC..16T308	**SKTP343**	**SRS3**	3.5 mm	**MS1156**	T15
1098016	**STGCL2525M16**	25	25	32,0	150	20,0	TC..16T308	**SKTP343**	**SRS3**	3.5 mm	**MS1156**	T15

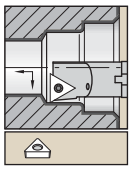




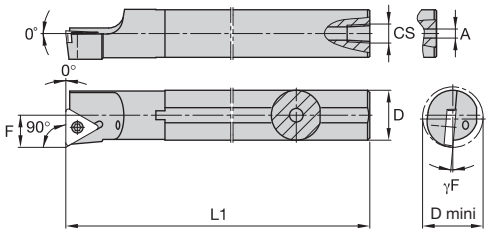


STJC-F 90°

Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	Vis de plaquette	Torx
à droite									
1772197	**STJCRF1212M11Q**	12	12	12,0	150	16,0	TC..110204	**MS1153**	T7
à gauche									
1772198	**STJCLF1212M11Q**	12	12	12,0	150	16,0	TC..110204	**MS1153**	T7



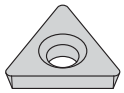
Queue acier avec arrosage interne.

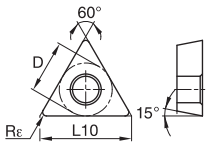


A-STFC 90°

Réf. commande	Réf. catalogue	D	D mini	F	L1	A	CS	γF°	plaquette	sous-plaquette	vis de sous-plaquette	six pans	Vis de plaquette	Torx
à droite														
1098207	**A10KSTFCR11**	10	13,0	7,0	125	3,2	–	-7.0	TC..110204	–	–	–	**MS1153**	T7
1098211	**A12MSTFCR11**	12	16,0	9,0	150	–	1/16-27 NPT	-6.0	TC..110204	–	–	–	**MS1153**	T7
1098286	**A32TSTFCR16**	32	40,0	22,0	300	–	1/4-18 NPT	-2.0	TC..16T308	**SKTP343**	**SRS3**	3.5 mm	**MS1156**	T15
à gauche														
1098209	**A10KSTFCL11**	10	13,0	7,0	125	3,2	–	-7.0	TC..110204	–	–	–	**MS1153**	T7
1098213	**A12MSTFCL11**	12	16,0	9,0	150	–	1/16-27 NPT	-6.0	TC..110204	–	–	–	**MS1153**	T7

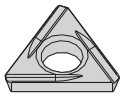
● premier choix
○ choix alternatif

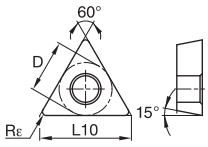




TDHB

Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
P				●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	●	●	●		●	●	●	●		●	●
M										○							●	●	●	●	●	●	●	●	●	●	●	●	●		●	●
K				○	○	○	○	○			●	●	●	●	●	●						●	●	●		●	●	●	●		●	●
N																						●	●	●		●	●	●	●	●		
S																						●	●	●	●	●	●	●	●			
H																																
TDHB07T12S0	4,06	7,04	0,1	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	–	–	●	–
TDHB07T1202	4,06	7,04	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	●	–	–	–
TDHB07T1204	4,06	7,04	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	●	–	●	–
TDHB07T1208	4,06	7,04	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–

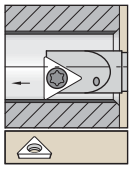




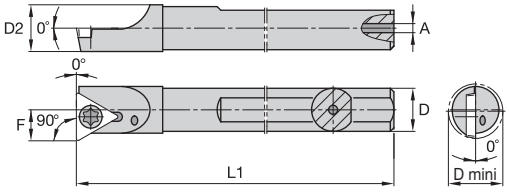
TDHH

Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
TDHH07T1202L	4,06	7,04	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	–	–	–	–
TDHH07T1202R	4,06	7,04	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–
TDHH07T1204L	4,06	7,04	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	–	–	–	–
TDHH07T1204R	4,06	7,04	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–

REMARQUE : La plaquette à droite utilise des barres à gauche.
La plaquette à gauche utilise des barres à droite.

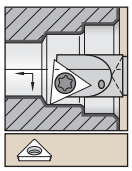


Queue acier avec arrosage interne.

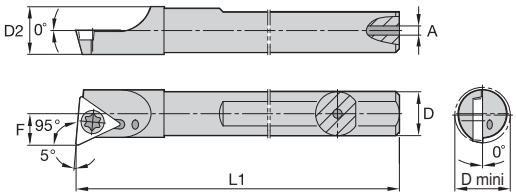


A-STFD 90°

Réf. commande	Réf. catalogue	D	D mini	D2	F	L1	A	plaquette	Vis de plaquette	Torx
à droite										
1288884	**A06HSTFDR07**	6	7,1	6,2	3,7	100	1,0	TD..07S102	**FC11**	T7
1288898	**A08HSTFDR07**	8	9,1	8,2	4,8	102	1,5	TD..07S102	**FC14**	T7
à gauche										
1930573	**A12MSTFDL11**	12	13,2	12,2	6,8	152	3,0	TP..110202	**QC26**	T9

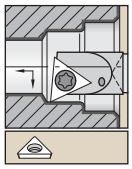


Queue acier avec arrosage interne.

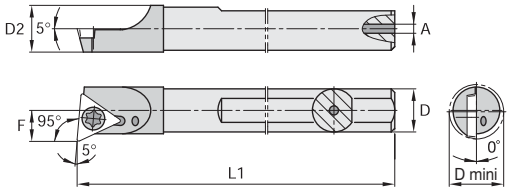


A-STLD 95°

Réf. commande	Réf. catalogue	D	D mini	D2	F	L1	A	plaquette	Vis de plaquette	Torx
à droite										
1288886	**A06HSTLDR07**	6	7,1	6,2	3,7	100	1,0	TD..07S102	**FC11**	T7
1288900	**A08HSTLDR07**	8	9,1	8,2	4,8	102	1,5	TD..07S102	**FC14**	T7

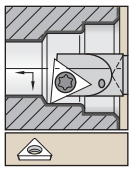


Queue carbure avec arrosage interne.

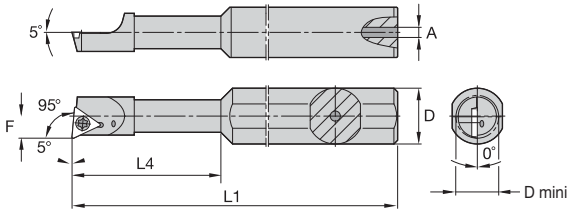


E-STLD 95°

Réf. commande	Réf. catalogue	D	D mini	F	L1	A	plaquette	Vis de plaquette	Torx
à droite									
1270982	**E06MSTLDR07**	6	7,1	3,7	152	1,2	TD..07S102	**FC11**	T7
1270992	**E08MSTLDR07**	8	9,2	4,8	152	2,4	TD..07S102	**FC11**	T7
à gauche									
1270981	**E06MSTLDL07**	6	7,1	3,7	152	1,2	TD..130805	**FC11**	T7
1270991	**E08MSTLDL07**	8	9,1	4,8	152	2,4	TD..07S102	**FC14**	T7

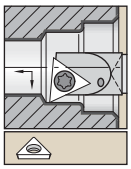


Queue acier à colle et arrosage interne.

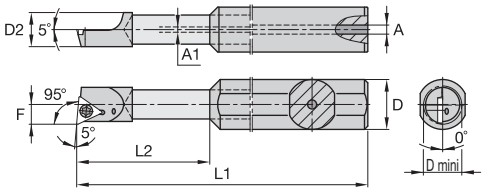


A-STLD 95° • Etagées

Réf. commande	Réf. catalogue	D	D mini	F	L1	L4	A	plaquette	Vis de plaquette	Torx
à droite										
1289155	**A0612XSTLDR0731**	12	7,5	4,0	76	31,75	1,0	TD..07T1202	**FC11**	T7
à gauche										
1930492	**A0616HSTLDR0731**	16	7,5	4,0	102	31,75	1,0	TD..07S102	**FC14**	T7



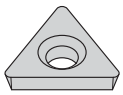
Queue carbure à collet et arrosage interne.

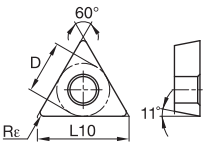


E-STLD 95° • Etagées

Réf. commande	Réf. catalogue	D	D mini	D2	F	L1	L2	A	A1	plaquette	Vis de plaquette	Torx
à droite												
1930512	**E0812XSTLDR0738**	12	9,1	7,9	4,8	76	38,1	3,2	2,0	TD..07S102	**FC14**	T7

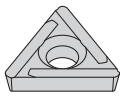
● premier choix
○ choix alternatif

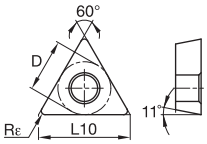




TPCB

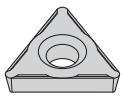
Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
TPCB110202	6,35	–	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–
TPCB160302	9,53	16,50	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–
TPCB160304	9,53	16,50	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–
TD6P	9,53	16,50	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–
TPCB160308	9,53	16,50	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–

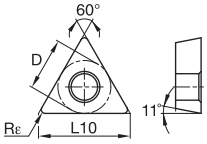




TPCG

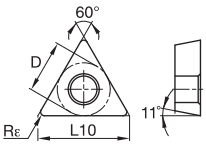
Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
TPCG110202L	6,35	11,00	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–
TPCG110204L	6,35	11,00	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–
TPCG110208L	6,35	11,00	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–





TPCH

Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
TPCH110202	6,50	11,26	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–
TPCH110204	6,50	11,26	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–



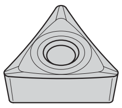
TPGH

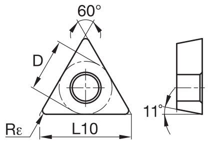
Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
TPGH160304	9,53	16,50	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	–	–
TPGH160308	9,53	16,50	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–

Tournage ISO

● premier choix
○ choix alternatif

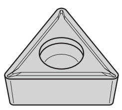
	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
P	●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	●	●	●		●	●	●	●		●	●
M							○							●	●	●	●	●	●	●	●	●	●	●	●	●		●	●
K	○	○	○	○	○			●	●	●	●	●	●						●	●	●		●	●	●	●		●	●
N																			●	●	●		●	●	●	●	●		
S																			●	●	●	●	●	●	●	●			
H																													

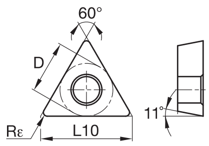




TPGT-HP

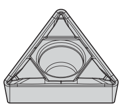
Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
TPGT110202HP	6,35	11,00	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	●	–	–	–
TPGT110204HP	6,35	11,00	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	●	–	–
TPGT110208HP	6,35	11,00	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–
TPGT16T302HP	9,53	16,50	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–	–
TPGT16T304HP	9,53	16,50	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	●	●	–	–
TPGT16T308HP	9,53	16,50	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	–	●	–	–

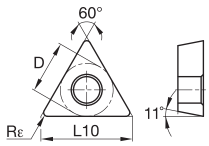




TPGT-LF

Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
TPGT090204LF	5,56	9,62	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	●	●	–	–
TPGT090202LF	5,56	9,63	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–	–
TPGT110201LF	6,35	11,00	0,1	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–
TPGT110202LF	6,35	11,00	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	●	–	–	–
TPGT110204LF	6,35	11,00	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	●	●	–	–
TPGT110208LF	6,35	11,00	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–	–
TPGT16T304LF	9,53	16,50	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–
TPGT16T308LF	9,53	16,50	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	●	–	–

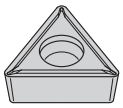


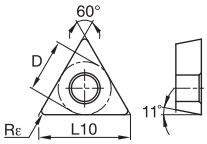


TPMT-FP

Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
TPMT090204FP	5,56	9,63	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–
TPMT090208FP	5,56	9,63	0,8	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	–	–
TPMT110202FP	6,35	11,00	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–
TPMT110204FP	6,35	11,00	0,4	–	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	–	–
TPMT110304FP	6,35	11,00	0,4	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	–	–
TPMT110208FP	6,35	11,00	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–
TPMT110308FP	6,35	11,00	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–
TPMT16T304FP	9,53	16,50	0,4	–	–	●	–	●	–	–	–	–	–	–	–	●	–	–	–	●	–	–	–	–	–	●	●	–	–	–	–	–
TPMT16T308FP	9,53	16,50	0,8	–	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–

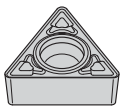
● premier choix
○ choix alternatif

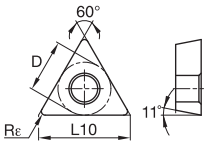




TPMT-LF

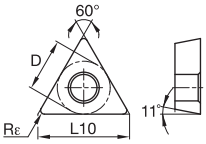
Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
P				●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	●	●	●		●	●	●	●		●	●
M										○							●	●	●	●	●	●	●	●	●	●	●	●	●		●	●
K				○	○	○	○	○			●	●	●	●	●	●						●	●	●		●	●	●	●		●	●
N																						●	●	●		●	●	●	●	●		
S																						●	●	●	●	●	●	●	●			
H																																
TPMT090202LF	5,56	9,63	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–
TPMT090204LF	5,56	9,63	0,4	–	●	–	●	●	–	–	–	●	–	●	–	–	●	–	–	–	–	–	–	–	–	–	–	●	●	–	●	–
TPMT110202LF	6,35	11,00	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–
TPMT110204LF	6,35	11,00	0,4	–	●	●	●	●	–	–	–	–	●	–	–	●	–	●	●	–	–	–	●	–	–	–	–	●	●	–	●	–
TPMT110208LF	6,35	11,00	0,8	–	●	–	●	●	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	●	●	–	●	–
TPMT16T304LF	9,53	16,50	0,4	–	●	●	●	●	–	–	–	●	–	●	–	–	–	●	●	–	–	–	–	–	–	–	–	●	●	–	●	–
TPMT16T308LF	9,53	16,50	0,8	–	●	–	●	●	–	–	–	●	●	●	●	●	–	–	–	●	–	–	–	–	–	–	–	●	●	–	●	–
TPMT220408LF	12,70	22,00	0,8	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–





TPMT-MF

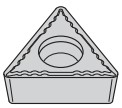
Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
TPMT110208MF	6,35	11,00	0,8	–	–	–	●	●	–	–	–	–	–	●	–	●	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–
TPMT16T308MF	9,53	16,50	0,8	–	–	●	–	●	●	–	–	–	–	●	–	●	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–
TPMT16T312MF	9,53	16,50	1,2	–	–	–	–	●	–	–	–	–	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

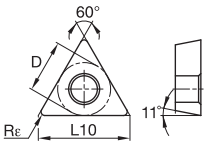


TPMT-MP

Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
TPMT110208MP	6,35	11,00	0,8	–	–	–	–	●	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
TPMT16T308MP	9,53	16,50	0,8	–	–	–	–	●	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
TPMT16T312MP	9,53	16,50	1,2	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

● premier choix
○ choix alternatif

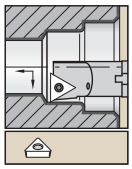




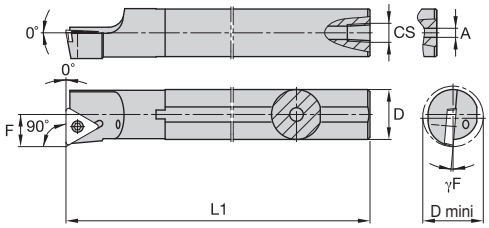
TPMT-UF

		KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
P		●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	●	●	●		●	●	●	●		●	●
M								○							●	●	●	●	●	●	●	●	●	●	●	●	●		●	●
K		○	○	○	○	○			●	●	●	●	●	●						●	●	●		●	●	●	●		●	●
N																				●	●	●		●	●	●	●	●		
S																				●	●	●	●	●	●	●	●			
H																														

Réf. catalogue ISO	D	L10	Rε																												
TPMT110202UF	6,35	11,00	0,2	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
TPMT110204UF	6,35	11,00	0,4	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–
TPMT16T308UF	9,53	16,50	0,8	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

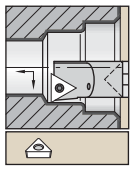


Queue acier avec arrosage interne.

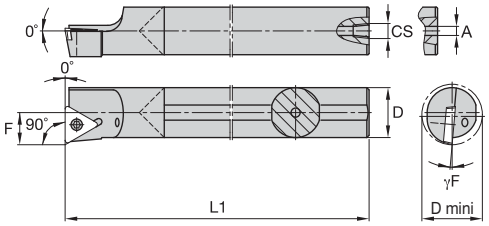


A-STFP 90°

Réf. commande	Réf. catalogue	D	D mini	F	L1	A	CS	γF°	plaquette	sous-plaquette	vis de sous-plaquette	six pans	Vis de plaquette	Torx
à droite														
1098154	**A08JSTFPR09**	8	11,0	6,0	110	2,4	–	-8.0	TP..090204	**–**	**–**	–	**MS1933**	T7
1098204	**A10KSTFPR11**	10	13,0	7,0	125	3,2	–	-4.0	TP..110204	**–**	**–**	–	**MS1153**	T7
1098210	**A12MSTFPR11**	12	16,0	9,0	150	4,0	1/16-27 NPT	-2.0	TP..110204	**–**	**–**	–	**MS1153**	T7
1098214	**A16RSTFPR11**	16	20,0	11,0	200	4,0	1/8-27 NPT	0.0	TP..110204	**–**	**–**	–	**MS1153**	T7
1098255	**A20SSTFPR16**	20	25,0	13,0	250	4,0	1/8-27 NPT	-2.0	TP..16T308	**–**	**–**	–	**MS1155**	T15
1098273	**A25TSTFPR16**	25	32,0	17,0	300	6,4	1/4-18 NPT	0.0	TP..16T308	**–**	**–**	–	**MS1155**	T15
1098285	**A32TSTFPR16**	32	40,0	22,0	300	–	1/4-18 NPT	-2.0	TP..16T308	**SKTP343**	**SRS3**	3.5 mm	**MS1156**	T15
à gauche														
1098155	**A08JSTFPL09**	8	11,0	6,0	110	2,4	–	-8.0	TP..090204	**–**	**–**	–	**MS1933**	T7
1098208	**A10KSTFPL11**	10	13,0	7,0	125	3,2	–	-4.0	TP..110204	**–**	**–**	–	**MS1153**	T7
1098212	**A12MSTFPL11**	12	16,0	9,0	150	4,0	1/16-27 NPT	-2.0	TP..110204	**–**	**–**	–	**MS1153**	T7
1098215	**A16RSTFPL11**	16	20,0	11,0	200	4,0	1/8-27 NPT	0.0	TP..110204	**–**	**–**	–	**MS1153**	T7
1098256	**A20SSTFPL16**	20	25,0	13,0	250	4,0	1/8-27 NPT	-2.0	TP..16T308	**–**	**–**	–	**MS1155**	T15
1098276	**A25TSTFPL16**	25	32,0	17,0	300	6,4	1/4-18 NPT	0.0	TP..16T308	**–**	**–**	–	**MS1155**	T15

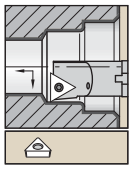


Queue carbure avec arrosage interne.

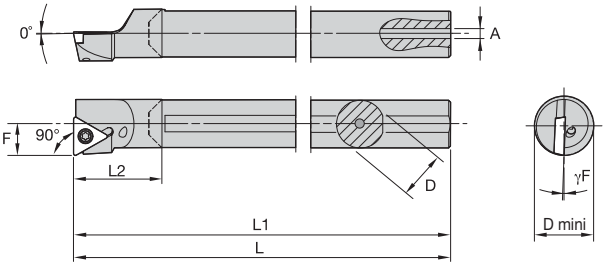


E-STFP 90°

Réf. commande	Réf. catalogue	D	D mini	F	L1	A	γF°	plaquette	Vis de plaquette	Torx
à droite										
1152860	**E08KSTFPR09A**	8	11,0	6,0	125	2,4	-6.0	TP..090204	**MS1933**	T7
1152862	**E10MSTFPR11A**	10	13,0	7,0	150	3,2	-4.0	TP..110204	**MS1153**	T7
1104311	**E12QSTFPR11**	12	16,0	9,0	180	4,8	-2.0	TP..110204	**MS1153**	T7
1152874	**E16RSTFPR11**	16	20,0	11,0	200	5,5	0.0	TP..110204	**MS1153**	T7
1152908	**E20SSTFPR16**	20	25,0	13,0	250	7,1	-2.0	TP..16T308	**MS1155**	T15
à gauche										
1152863	**E10MSTFPL11A**	10	13,0	7,0	150	3,2	-4.0	TP..110204	**MS1153**	T7
1152873	**E12QSTFPL11**	12	16,0	9,0	180	4,8	-2.0	TP..110204	**MS1153**	T7
1152875	**E16RSTFPL11**	16	20,0	11,0	200	5,5	0.0	TP..110204	**MS1153**	T7
1152909	**E20SSTFPL16**	20	25,0	13,0	250	7,1	-2.0	TP..16T308	**MS1155**	T15

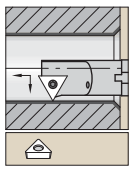


Barre métaux lourds avec arrosage central.

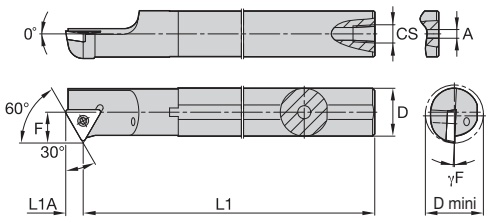


L-STFP 90°

Réf. commande	Réf. catalogue	D	D mini	F	L1	L2	A	γF°	plaquette	Vis de plaquette	Torx
à droite											
3331128	**L08KSTFPR09**	8	11,0	6,0	125	19,1	2,4	-6.0	TP..090204..	**MS1933**	T7
3331123	**L12QSTFPR11**	12	16,0	9,0	183	24,4	4,0	-2.0	TP..110204..	**MS1153**	T7
à gauche											
3331131	**L08KSTFPL09**	8	11,0	6,0	125	19,1	2,4	-6.0	TP..090204..	**MS1933**	T7

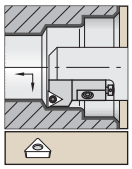


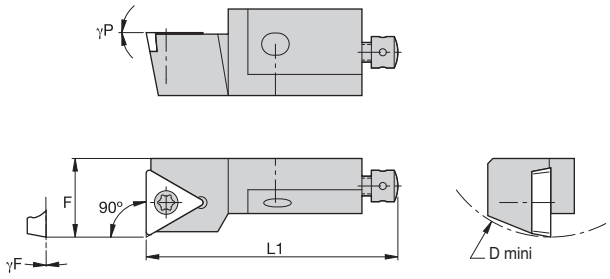
Queue acier avec arrosage interne.



A-STWP 60°

Réf. commande	Réf. catalogue	D	D mini	F	L1	L1A	A	CS	γF°	plaquette	Vis de plaquette	Torx
à droite												
1098205	**A10KSTWPR11**	10	13,0	7,0	125	5,0	3,2	–	-4.0	TP..110204	**MS1153**	T7
1098216	**A12MSTWPR11**	12	16,0	9,0	150	–	4,0	1/16-27 NPT	-2.0	TP..110204	**MS1153**	T7
1098218	**A16RSTWPR11**	16	20,0	11,0	200	–	4,0	1/8-27 NPT	-2.0	TP..110204	**MS1153**	T7
à gauche												
1098206	**A10KSTWPL11**	10	13,0	7,0	125	–	3,2	–	-4.0	TP..110204	**MS1153**	T7





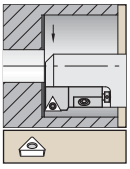
STFP 90°

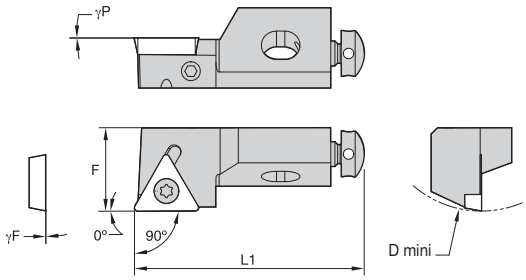
Réf. commande	Réf. catalogue	D mini	F	L1	γF°	γP°	plaquette
à droite							
1098565	**STFPR08CA09**	25	10,0	32	0.0	0.0	TP..090204/TP..18151
1098563	**STFPR10CA11**	40	14,0	50	0.0	0.0	TP..110204/TP..2151
1098562	**STFPR12CA16**	50	20,0	55	0.0	0.0	TP..16T308/TP..3252
à gauche							
1098561	**STFPL08CA09**	25	10,0	32	0.0	0.0	TP..090204/TP..18151
1098559	**STFPL10CA11**	40	14,0	50	0.0	0.0	TP..110204/TP..2151
1098558	**STFPL12CA16**	50	20,0	55	0.0	0.0	TP..16T308/TP..3252

REMARQUE : Plaquettes à trou chanfreiné à 60° compatibles ANSI/ISO.
Cet outil accepte également les plaquettes TPGM/TPGT/TPGW-21.5_.
Plaquettes à trou chanfreiné à 60° compatibles ANSI/ISO (par exemple : TPMT/TPGT/TPGW-32.5_).
Les plaquettes à trou chanfreiné à 90° (par exemple : TPGM/TPGB-32.5_) ne conviennent pas pour cet outil.

Pièces détachées

D mini	Vis de plaquette	Torx	vis de réglage radial	six pans	vis de réglage axial	vis d'assemblage	vis d'assemblage	six pans	rondelle
25	**MS1152**	T7	**KUAM34**	1.5 mm	**KUAM20**	**MS2175**	**–**	2.5 mm	**CSWM 040 050**
40	**MS1153**	T7	**KUAM28**	2 mm	**KUAM30**	**191.405**	**–**	4 mm	**CSWM 060 050**
50	**MS1155**	T15	**KUAM23**	2.5 mm	**KUAM31**	**–**	**191.406**	4 mm	**CSWM 060 050**





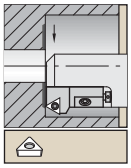
STGP 90°

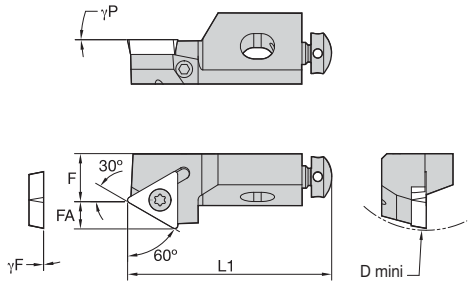
Réf. commande	Réf. catalogue	D mini	F	L1	γF°	γP°	plaquette
à droite							
1098567	**STGPR10CA11**	40	14,0	50	0.0	0.0	TP..110204/TP..2151
1098566	**STGPR12CA16**	50	20,0	55	0.0	0.0	TP..16T308/TP..3252
à gauche							
1098762	**STGPL08CA09**	25	10,0	32	0.0	0.0	TP..090204/TP..18151
1098760	**STGPL10CA11**	40	14,0	50	0.0	0.0	TP..110204/TP..2151

REMARQUE : Plaquettes à trou chanfreiné à 60° compatibles ANSI/ISO.
Cet outil accepte également les plaquettes TPGM/TPGT/TPGW-21.5_.
Plaquettes à trou chanfreiné à 60° compatibles ANSI/ISO (par exemple : TPMT/TPGT/TPGW-32.5_).
Les plaquettes à trou chanfreiné à 90° (par exemple : TPGM/TPGB-32.5_) ne conviennent pas pour cet outil.

Pièces détachées

D mini	Vis de plaquette	Torx	vis de réglage radial	six pans	vis de réglage axial	vis d'assemblage	vis d'assemblage	six pans	rondelle
25	**MS1152**	T7	**KUAM34**	1.5 mm	**KUAM20**	**MS2175**	**–**	2.5 mm	**CSWM 040 050**
40	**MS1153**	T7	**KUAM28**	2 mm	**KUAM30**	**191.405**	**–**	4 mm	**CSWM 060 050**
50	**MS1155**	T15	**KUAM23**	2.5 mm	**KUAM31**	**–**	**191.406**	4 mm	**CSWM 060 050**





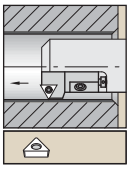
STTP 60°

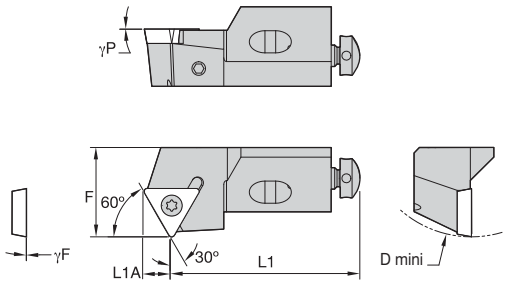
Réf. commande	Réf. catalogue	D mini	F	L1	γF°	γP°	plaquette
à droite							
1098744	**STTPR08CA09**	25	6,0	32	0.0	0.0	TP..090204/TP..18151
1098742	**STTPR10CA11**	40	9,0	50	0.0	0.0	TP..110204/TP..2151
1098741	**STTPR12CA16**	50	13,0	55	0.0	0.0	TP..16T308/TP..3252

REMARQUE : Plaquettes à trou chanfreiné à 60° compatibles ANSI/ISO.
Cet outil accepte également les plaquettes TPGM/TPGT/TPGW-21.5_.

Pièces détachées

D mini	Vis de plaquette	Torx	vis de réglage radial	six pans	vis de réglage axial	vis d'assemblage	vis d'assemblage	six pans	rondelle
25	**MS1152**	T7	**KUAM34**	1.5 mm	**KUAM20**	**MS2175**	**–**	2.5 mm	**CSWM 040 050**
40	**MS1153**	T7	**KUAM28**	2 mm	**KUAM30**	**191.405**	**–**	4 mm	**CSWM 060 050**
50	**MS1155**	T15	**KUAM23**	2.5 mm	**KUAM31**	**–**	**191.406**	4 mm	**CSWM 060 050**



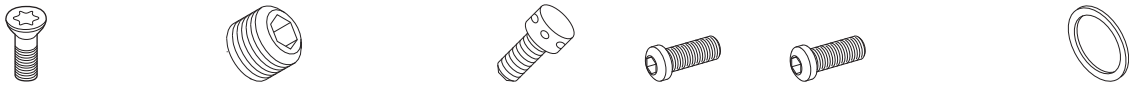


STWP 60°

Réf. commande	Réf. catalogue	D mini	F	L1	γF°	γP°	plaquette
à droite							
1098750	**STWPR10CA11**	40	14,0	44	0.0	0.0	TP..110204/TP..2151
1098749	**STWPR12CA16**	50	20,0	47	0.0	0.0	TP..16T308/TP..3252

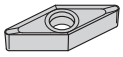
REMARQUE : Plaquettes à trou chanfreiné à 60° compatibles ANSI/ISO.
Cet outil accepte également les plaquettes TPGM/TPGT/TPGW-21.5_.

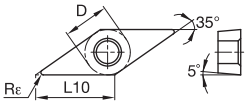
Pièces détachées



D mini	Vis de plaquette	Torx	vis de réglage radial	six pans	vis de réglage axial	vis d'assemblage	vis d'assemblage	six pans	rondelle
40	**MS1153**	T7	**KUAM28**	2 mm	**KUAM30**	**191.405**	**–**	4 mm	**CSWM 060 050**
50	**MS1155**	T15	**KUAM23**	2.5 mm	**KUAM31**	**–**	**191.406**	4 mm	**CSWM 060 050**

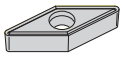
● premier choix
○ choix alternatif

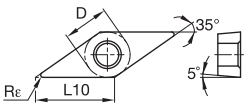




VBGT-HP

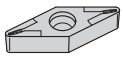
Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
				P	P	P	P	P	P	P	K	K	K	K	K	K	M	M	M	M	M	N	N	N	N	S	S	S	S	S	H	H
VBGT110302HP	6,35	11,07	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	●	●	–	–
VBGT110304HP	6,35	11,07	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	●	●	●	–	–
VBGT160404HP	9,53	16,61	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	●	●	●	●	●	–	–
VBGT160408HP	9,53	16,61	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	●	●	●	●	●	–	–

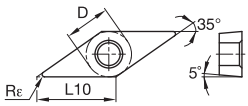




VBGT-LF

Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
				P	P	P	P	P	P	P	K	K	K	K	K	K	M	M	M	M	M	N	N	N	N	S	S	S	S	S	H	H
VBGT1103X0LF	6,35	11,07	0,0	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–
VBGT110301LF	6,35	11,07	0,1	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	●	●	–	–
VBGT110302LF	6,35	11,07	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	●	●	–	–	–
VBGT110304LF	6,35	11,07	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	●	–	●	●	–	–	–
VBGT1604X0LF	9,53	16,61	0,0	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–
VBGT160401LF	9,53	16,61	0,1	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	●	–	–	–
VBGT160402LF	9,53	16,61	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	●	–	●	●	●	–	–
VBGT160404LF	9,53	16,61	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	●	●	–	–

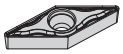


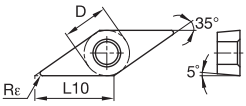


VBMT-11

Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
				P	P	P	P	P	P	P	K	K	K	K	K	K	M	M	M	M	M	N	N	N	N	S	S	S	S	S	H	H
VBMT11030211	6,35	11,07	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–
VBMT11030411	6,35	11,07	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–
VBMT16040411	9,53	16,61	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–
VBMT16040811	9,53	16,61	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–

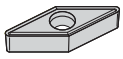
● premier choix
○ choix alternatif

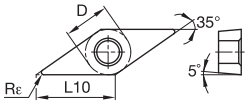




VBMT-FP

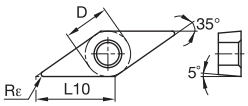
Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
VBMT110302FP	6,35	11,07	0,2	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–
VBMT110304FP	6,35	11,07	0,4	–	–	●	–	●	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–	–	–	●	●	–	–	–	–	●
VBMT110308FP	6,35	11,07	0,8	–	–	–	–	●	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	●	●	–	–	–	–	–
VBMT160402FP	9,53	16,61	0,2	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	●	●	–	–	–	–	●
VBMT160404FP	9,53	16,61	0,4	●	●	●	●	●	–	–	–	–	–	–	●	–	–	●	–	●	–	–	–	–	–	●	●	–	–	–	–	●
VBMT160408FP	9,53	16,61	0,8	●	●	●	●	●	–	–	–	–	–	–	●	●	–	●	–	●	–	–	–	–	–	●	●	–	–	–	–	●
VBMT160412FP	9,53	16,61	1,2	–	●	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–





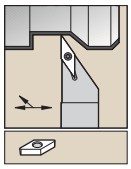
VBMT-LF

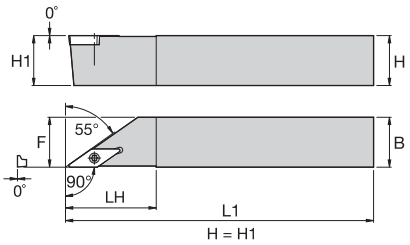
Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
VBMT110302LF	6,35	11,07	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	●	–
VBMT110304LF	6,35	11,07	0,4	●	●	●	●	●	–	–	–	●	–	–	–	–	–	●	●	–	–	–	●	–	–	–	–	●	●	–	●	–
VBMT110308LF	6,35	11,07	0,8	●	–	●	●	●	–	–	–	●	–	–	●	–	–	–	–	●	–	–	–	–	–	–	–	●	●	–	–	–
VBMT160402LF	9,53	16,61	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	●	●	–	●	–
VBMT160404LF	9,53	16,61	0,4	–	●	●	●	●	●	–	–	–	●	●	●	–	●	●	●	●	●	–	●	–	–	–	–	●	●	–	●	–
VBMT160408LF	9,53	16,61	0,8	●	●	●	●	●	●	–	–	●	●	●	–	●	●	●	●	●	●	–	●	–	–	–	–	●	●	–	●	–
VBMT160412LF	9,53	16,61	1,2	–	–	–	–	●	–	–	–	●	–	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

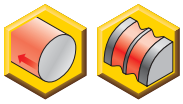


VBMT-MP

Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
VBMT160404MP	9,53	16,61	0,4	–	–	–	●	●	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–
VBMT160408MP	9,53	16,61	0,8	–	–	–	●	●	–	–	–	–	–	–	●	●	–	–	●	●	–	–	–	–	–	–	–	–	–	–	–	–

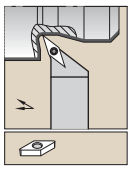


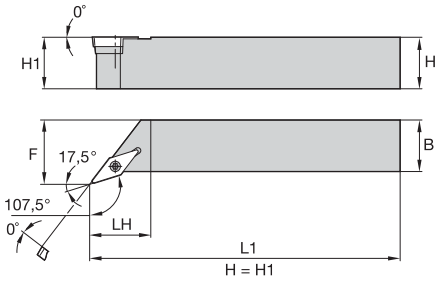


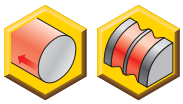


SVAB 90°

Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	Vis de plaquette	Torx
à droite									
1097722	**SVABR1010M11Q**	10	10	10,0	150	22,0	VB..110304	**MS1153**	T7
1097724	**SVABR1212M11Q**	12	12	12,0	150	22,0	VB..110304	**MS1153**	T7
1097726	**SVABR1616K16Q**	16	16	16,0	125	30,0	VB..160408	**MS1155**	T15
à gauche									
1097725	**SVABL1212M11Q**	12	12	12,0	150	22,0	VB..110304	**MS1153**	T7
1097727	**SVABL1616K16Q**	16	16	16,0	125	30,0	VB..160408	**MS1155**	T15

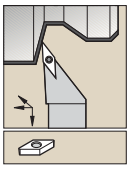


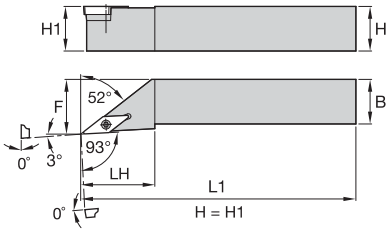


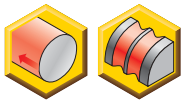


SVHB 107,5°

Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	sous-plaquette	vis de sous-plaquette	six pans	Vis de plaquette	Torx
à droite												
1097804	**SVHBR1212N11**	12	12	16,0	160	19,0	VB..110304	**–**	**–**	–	**MS1153**	T7
1097805	**SVHBR1616H11**	16	16	20,0	100	19,0	VB..110304	**–**	**–**	–	**MS1153**	T7
1244953	**SVHBR2020K11**	20	20	25,0	125	26,0	VB..110304	**–**	**–**	–	**MS1153**	T7
1097806	**SVHBR2020K16**	20	20	25,0	125	28,0	VB..160408	**SKVN343**	**SRS3**	3.5 mm	**MS1156**	T15
1097807	**SVHBR2525M16**	25	25	32,0	150	28,0	VB..160408	**SKVN343**	**SRS3**	3.5 mm	**MS1156**	T15
à gauche												
1097949	**SVHBL1212N11**	12	12	16,0	160	19,0	VB..110304	**–**	**–**	–	**MS1153**	T7
1097950	**SVHBL1616H11**	16	16	20,0	100	19,0	VB..110304	**–**	**–**	–	**MS1153**	T7
1244949	**SVHBL2020K11**	20	20	25,0	125	26,0	VB..110304	**–**	**–**	–	**MS1153**	T7
1097951	**SVHBL2020K16**	20	20	25,0	125	28,0	VB..160408	**SKVN343**	**SRS3**	3.5 mm	**MS1156**	T15
1097952	**SVHBL2525M16**	25	25	32,0	150	28,0	VB..160408	**SKVN343**	**SRS3**	3.5 mm	**MS1156**	T15

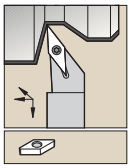


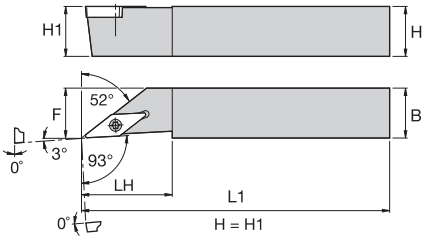


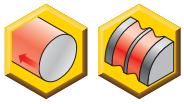


SVJB 93°

Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	sous-plaquette	vis de sous-plaquette	six pans	Vis de plaquette	Torx
à droite												
1097800	**SVJBR1212N11**	12	12	16,0	160	22,0	VB..110304	–	–	–	**MS1153**	T7
1097801	**SVJBR1616H11**	16	16	20,0	100	22,0	VB..110304	–	–	–	**MS1153**	T7
1244959	**SVJBR1616H16**	16	16	20,0	100	35,0	VB..160408	**SKVN343**	**SRS3**	3.5 mm	**MS1156**	T15
1252235	**SVJBR2020K11**	20	20	25,0	125	26,0	VB..110304	–	–	–	**MS1153**	T7
1097802	**SVJBR2020K16**	20	20	25,0	125	35,0	VB..160408	**SKVN343**	**SRS3**	3.5 mm	**MS1156**	T15
1097803	**SVJBR2525M16**	25	25	32,0	150	35,0	VB..160408	**SKVN343**	**SRS3**	3.5 mm	**MS1156**	T15
1244992	**SVJBR3225P16**	32	25	32,0	170	35,0	VB..160408	**SKVN343**	**SRS3**	3.5 mm	**MS1156**	T15
à gauche												
1097945	**SVJBL1212N11**	12	12	16,0	160	22,0	VB..110304	–	–	–	**MS1153**	T7
1097946	**SVJBL1616H11**	16	16	20,0	100	22,0	VB..110304	–	–	–	**MS1153**	T7
1244957	**SVJBL1616H16**	16	16	20,0	100	35,0	VB..160408	**SKVN343**	**SRS3**	3.5 mm	**MS1156**	T15
1252234	**SVJBL2020K11**	20	20	25,0	125	26,0	VB..110304	–	–	–	**MS1153**	T7
1097947	**SVJBL2020K16**	20	20	25,0	125	35,0	VB..160408	**SKVN343**	**SRS3**	3.5 mm	**MS1156**	T15
1097948	**SVJBL2525M16**	25	25	32,0	150	35,0	VB..160408	**SKVN343**	**SRS3**	3.5 mm	**MS1156**	T15
1192560	**SVJBL3225P16**	32	25	32,0	170	35,0	VB..160408	**SKVN343**	**SRS3**	3.5 mm	**MS1156**	T15

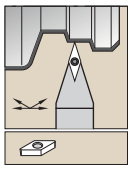


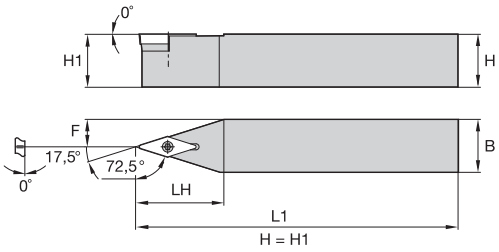


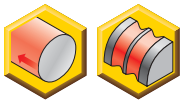


SVJB-F 93°

Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	Vis de plaquette	Torx
à droite									
1097797	**SVJBRF1010M11Q**	10	10	10,0	150	23,0	VB..110304	**MS1153**	T7
1097798	**SVJBRF1212M11Q**	12	12	12,0	150	23,0	VB..110304	**MS1153**	T7
1097799	**SVJBRF1616K16Q**	16	16	16,0	125	31,0	VB..160408	**MS1155**	T15
à gauche									
1097942	**SVJBLF1010M11Q**	10	10	10,0	150	23,0	VB..110304	**MS1153**	T7
1097943	**SVJBLF1212M11Q**	12	12	12,0	150	23,0	VB..110304	**MS1153**	T7
1097944	**SVJBLF1616K16Q**	16	16	16,0	125	31,0	VB..160408	**MS1155**	T15



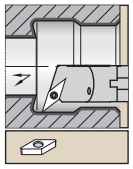




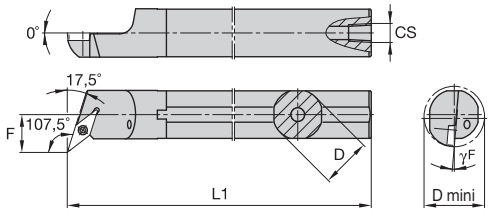
SVVB 72,5°

Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	sous-plaquette	vis de sous-plaquette	six pans	Vis de plaquette	Torx
1097990	**SVVBN1212N11**	12	12	6,0	160	26,0	VB..110304	**–**	**–**	–	**MS1153**	T7
1097991	**SVVBN1616H11**	16	16	8,0	100	26,0	VB..110304	**–**	**–**	–	**MS1153**	T7
1244961	**SVVBN1616H16**	16	16	8,0	100	33,0	VB..160408	**SKVN343**	**SRS3**	3.5 mm	**MS1156**	T15
1244962	**SVVBN2020K11**	20	20	10,0	125	26,0	VB..110304	**–**	**–**	–	**MS1153**	T7
1097992	**SVVBN2020K16**	20	20	10,0	125	33,0	VB..160408	**SKVN343**	**SRS3**	3.5 mm	**MS1156**	T15
1097993	**SVVBN2525M16**	25	25	12,5	150	33,0	VB..160408	**SKVN343**	**SRS3**	3.5 mm	**MS1156**	T15
1192561	**SVVBN3225P16**	32	25	12,5	170	33,0	VB..160408	**SKVN343**	**SRS3**	3.5 mm	**MS1156**	T15

Barres d'alésage vissées

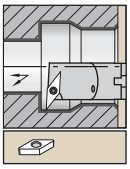


Queue acier avec arrosage interne.

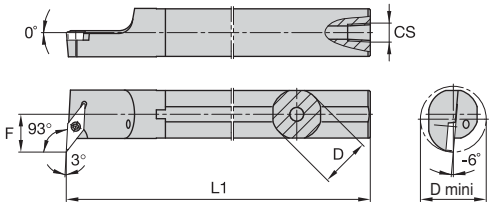


A-SVQB 107,5°

Réf. commande	Réf. catalogue	D	D mini	F	L1	CS	γF°	plaquette	Vis de plaquette	Torx
à droite										
1098232	**A16RSVQBR11**	16	20,0	11,0	200	1/8-27 NPT	-7.0	VB..110304	**MS1153**	T7
1098248	**A20SSVQBR11**	20	25,0	13,0	250	1/8-27 NPT	-6.0	VB..110304	**MS1153**	T7
1098274	**A25TSVQBR16**	25	32,0	17,0	300	1/4-18 NPT	-6.0	VB..160408	**MS1155**	T15
à gauche										
1098233	**A16RSVQBL11**	16	20,0	11,0	200	1/8-27 NPT	-7.0	VB..110304	**MS1153**	T7
1098253	**A20SSVQBL11**	20	25,0	13,0	250	1/8-27 NPT	-6.0	VB..110304	**MS1153**	T7
1098277	**A25TSVQBL16**	25	32,0	17,0	300	1/4-18 NPT	-6.0	VB..160408	**MS1155**	T15



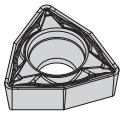
Queue acier avec arrosage interne.

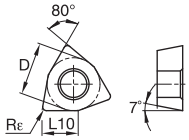


A-SVUB 93°

Réf. commande	Réf. catalogue	D	D mini	F	L1	CS	plaquette	Vis de plaquette	Torx
à droite									
1098249	**A20SSVUBR11**	20	25,0	13,0	250	1/8-27 NPT	VB..110304	**MS1153**	T7
1098275	**A25TSVUBR16**	25	32,0	17,0	300	1/4-18 NPT	VB..160408	**MS1155**	T15
à gauche									
1098254	**A20SSVUBL11**	20	25,0	13,0	250	1/8-27 NPT	VB..110304	**MS1153**	T7
1098278	**A25TSVUBL16**	25	32,0	17,0	300	1/4-18 NPT	VB..160408	**MS1155**	T15

● premier choix
○ choix alternatif

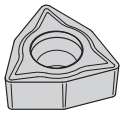


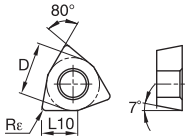


WCMT-FP

		KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
P		●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	●	●	●		●	●	●	●		●	●
M								○							●	●	●	●	●	●	●	●	●	●	●	●	●		●	●
K		○	○	○	○	○			●	●	●	●	●	●						●	●	●		●	●	●	●		●	●
N																				●	●	●		●	●	●	●	●		
S																				●	●	●	●	●	●	●	●			
H																														

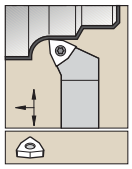
Réf. catalogue ISO	D	L10	Rε																												
WCMT040204FP	6,35	4,34	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	–	–
WCMT06T308FP	9,53	6,52	0,8	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–

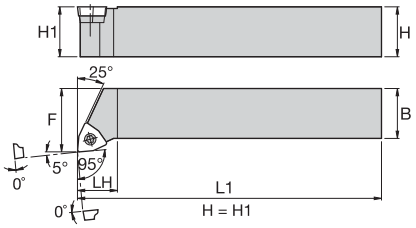




WCMT-LF

Réf. catalogue ISO	D	L10	Rε																												
WCMT040204LF	6,35	4,34	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–
WCMT06T308LF	9,53	6,52	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–

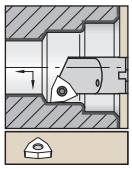




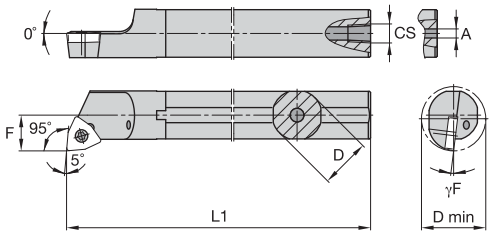
SWLC 95°

Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	sous-plaquette	vis de sous-plaquette	six pans	Vis de plaquette	Torx
à droite												
1097732	**SWLCR2020K06**	20	20	25,0	125	16,0	WC..06T308	**SKWP343**	**SRS3**	3.5 mm	**MS1156**	T15

Barres d'alésage vissées



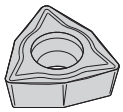
Queue acier avec arrosage interne.

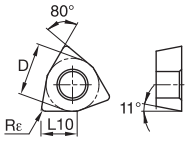


A-SWLC 95°

Réf. commande	Réf. catalogue	D	D mini	F	L1	A	CS	γF°	plaquette	Vis de plaquette	Torx
à droite											
1328642	**A06MSWLCR2**	10	12,2	6,4	152	3,2	–	-8.0	WC..2151	**MS1939**	T7
1328644	**A08RSWLCR2**	13	15,2	7,9	203	4,0	1/16-27 NPT	-6.0	WC..2151	**MS1153**	T7
1098062	**A10KSWLCR04**	10	13,0	7,0	125	3,0	–	-7.0	WC..040204	**MS1153**	T7
1328646	**A10SSWLCR3**	16	19,6	10,3	254	4,0	1/8-27 NPT	-7.0	WC..3252	**MS1155**	T15
1098063	**A12MSWLCR04**	12	16,0	9,0	150	–	1/16-27 NPT	-6.0	WC..040204	**MS1153**	T7
1098064	**A16RSWLCR06**	16	20,0	11,0	200	4,0	1/8-27 NPT	-7.0	WC..06T308	**MS1155**	T15
1098065	**A20SSWLCR06**	20	25,0	13,0	250	4,0	1/8-27 NPT	-5.0	WC..06T308	**MS1155**	T15
à gauche											
1098069	**A16RSWLCL06**	16	20,0	11,0	200	4,0	1/8-27 NPT	-7.0	WC..06T308	**MS1155**	T15

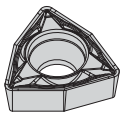
● premier choix
○ choix alternatif

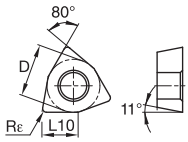




WPGT-UF

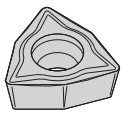
Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
				P ●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	●	●	●		●	●	●	●		●	●
				M						○							●	●	●	●	●	●	●	●	●	●	●	●	●		●	●
				K ○	○	○	○	○			●	●	●	●	●	●						●	●	●		●	●	●	●		●	●
				N																		●	●	●		●	●	●	●	●		
				S																		●	●	●	●	●	●	●	●			
				H																												
WPGTS30101UF	4,76	3,26	0,1	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–	–
WPGTS30102UF	4,76	3,26	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–	–
WPGT040202UF	6,35	4,34	0,2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–

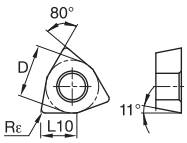




WPMT-FP

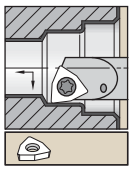
Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
WPMTS3T104FP	4,76	3,25	0,4	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–
WPMT040204FP	6,35	4,34	0,4	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	●	–	–	–	–	–	–
WPMT06T304FP	9,53	6,52	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–
WPMT06T308FP	9,53	6,52	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–



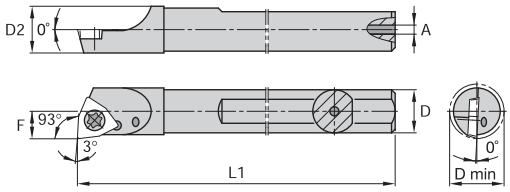


WPMT-LF

Réf. catalogue ISO	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
WPMTS3T104LF	4,76	3,25	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–
WPMT040204LF	6,35	4,34	0,4	–	–	●	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–
WPMT06T304LF	9,53	6,52	0,4	–	–	–	–	●	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–
WPMT06T308LF	9,53	6,52	0,8	–	–	–	●	–	–	–	–	●	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	●	–	–	–	–

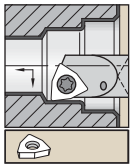


Queue acier avec arrosage interne.

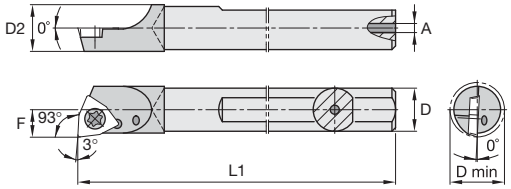


A-SWUP 93°

Réf. commande	Réf. catalogue	D	D mini	D2	F	L1	A	plaquette	Vis de plaquette	Torx
à droite										
1930544	**A06HSWUPRS3**	6	6,8	6,2	3,4	102	1,0	WP..S30104	**CT11**	T6
1930546	**A08HSWUPRS3**	8	8,8	8,2	4,4	102	2,4	WP..S30104	**CT11**	T6
1930556	**A12MSWUPR04**	12	12,9	12,2	6,6	152	4,0	WP..040204	**QTM20**	T7



Queue carbure avec arrosage interne.



E-SWUP 93°

Réf. commande	Réf. catalogue	D	D mini	D2	F	L1	A	plaquette	Vis de plaquette	Torx
à droite										
1930550	**E06MSWUPRS3**	6	6,8	6,2	3,4	152	1,2	WP..S30104	**CT11**	T6
1930552	**E08MSWUPRS3**	8	8,8	–	4,4	152	2,4	WP..S30104	**CT11**	T6
1930558	**E10SSWUPR04**	10	11,0	–	5,6	254	3,2	WP..040204	**QTM20**	T7
1930560	**E12SSWUPR04**	12	12,9	–	6,6	254	4,7	WP..040204	**QTM20**	T7
à gauche										
1930549	**E06MSWUPLS3**	6	6,8	6,2	3,4	152	1,2	WP..S30104	**CT11**	T6

Tournage avec plaquettes matières avancées

Plaquettes céramique, PcBN et PCD

Les plaquettes de tournage en matériaux avancés, comme les céramiques, le PcBN (nitrure de bore cubique polycristallin) et le PCD (diamant polycristallin), peuvent être utilisées en tournage de pièces dures et en usinage des fontes, matières trempées, alliages hautes températures et les métaux non ferreux.

Les plaquettes céramique, PcBN et PCD présentent :
- Des performances améliorées.
- Une meilleure résistance à l'usure.

Plaquettes céramique

- Céramique à base de nitrure de silicium pour l'usinage de la fonte.
- Céramique mixte pour l'usinage dur et la finition de la fonte.
- Céramique whisker pour les alliages hautes températures et l'usinage dur.

KYK25

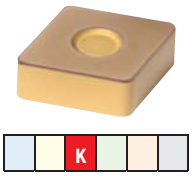
KYS30™

PcBN

Plaquettes monoblocs

- Les plaquettes ne sont constituées que de PcBN.
- Pas de liant entre matériaux.
- Capacité d'absorption de la chaleur optimale.
- Peut être utilisée à des températures extrêmes.

KBK45



Plaquettes à insert

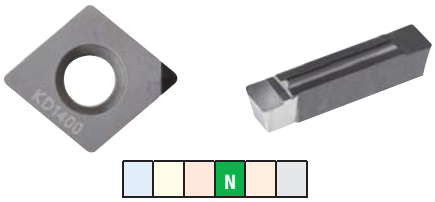
- Nécessitent un support et un insert en PcBN.
- Les inserts sont brasés sur le support.
- Il faut que le support présente un logement adapté à l'insert.

KBH20™

PCD

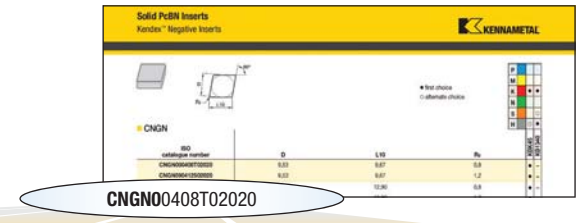
- Destiné à l'usinage des métaux non ferreux.
- Dureté nettement supérieure à celle des outils en carbure.
- Meilleure productivité (vitesses et tenue de coupe supérieures).
- Idéales pour des matériaux impossibles à usiner avec des outils conventionnels.

KD1400



Comment fonctionnent les références catalogue ?

Chaque caractère de la référence catalogue correspond à une caractéristique du produit désigné. Aidez-vous des explications ci-dessous et des images pour décoder la référence.



C — Forme de plaquette

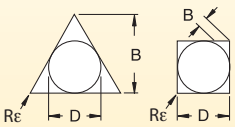
H	Hexagonale à 120°	
O	Octogonale à 135°	
P	Pentagonale à 108°	
R	Ronde —	
S	Carrée à 90°	
T	Triangulaire à 60°	
C D E M V	Rhombique 80° 55° 75° 86° 35°	
W	Trigone à 80° aux angles de pointe élargis	
L	Rectangulaire à 90°	
A B N/K	Parallélogramme 85° 82° 55°	

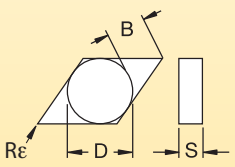
N — Angle de dépouille de la plaquette

A	3°	
B	5°	
C	7°	
D	15°	
E	20°	
F	25°	
G	30°	
N	0°	
P	11°	
O	Autres angles de dépouille nécessitant une description.	

G — Classe de tolérance

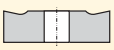
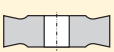
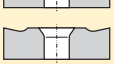
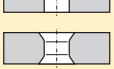
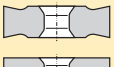
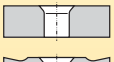
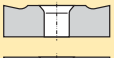
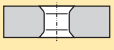
Les tolérances s'appliquent avant préparation d'arête et revêtement.





D = Diamètre théorique du cercle inscrit de la plaquette
S = Épaisseur
B = Voir figures ci-dessous

N — Caractéristiques de la plaquette

N	
R	
F	
A	
M	
G	
W	
T	
Q	
U	
B	
H	
C	
J	
X V	Conception spéciale

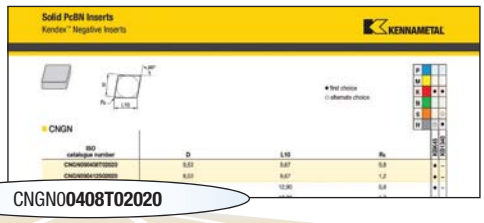
O — Dimension

"D"	Code de longueur de l'arête de coupe métrique : "L10"						
mm	C	D	R	S	T	V	W
3,97	S4	04	03	03	06	—	—
4,76	04	05	04	04	08	08	S3
5,56	05	06	05	05	09	09	03
6,00	—	—	06	—	—	—	—
6,35	06	07	06	06	11	11	04
7,94	08	09	07	07	13	13	05
8,00	—	—	08	—	—	—	—
9,52	09	11	09	09	16	16	06
10,00	—	—	10	—	—	—	—
11,11	11	13	11	11	19	19	07
12,00	—	—	12	—	—	—	—
12,70	12	15	12	12	22	22	08
14,29	14	17	14	14	24	24	09
15,88	16	19	15	15	27	27	10
16,00	—	—	16	—	—	—	—
17,46	17	21	17	17	30	30	11
19,05	19	23	19	19	33	33	13
20,00	—	—	20	—	—	—	—
22,22	22	27	22	22	38	38	15
25,00	—	—	25	—	—	—	—
25,40	25	31	25	25	44	44	17
31,75	32	38	31	31	54	54	21
32,00	—	—	32	—	—	—	—

classe de tolérance*	tolérance sur "D"	tolérance sur "B"	tolérance sur "S"
C	±0,025	±0,013	±0,025
H	±0,013	±0,013	±0,025
E	±0,025	±0,025	±0,025
G	±0,025	±0,025	±0,013
M	Voir les tableaux de la page suivante.		±0,013
U	Voir les tableaux de la page suivante.		±0,013

* Les tolérances s'appliquent avant préparation d'arête et revêtement.

En vous reportant à ce guide facile d'emploi, vous identifierez aisément le produit qui correspond à vos besoins.



CNGN**0408T02020**

04	08		T	020	20		
Épaisseur "S"	Rayon de pointe "Rε"	Sens de la plaquette *(en option)*	Arête de coupe *(en option)*	Largeur du témoin *(en option)*	Angle du témoin *(en option)*	Plaquette *(en option)*	Brise-copeau *(en option)*

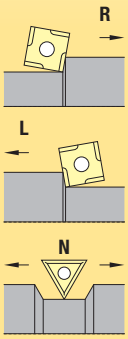
symbole	épaisseur
mm	mm
—	0,79
T0	1,00
01	11,59
T1	1,98
02	2,38
03	3,18
T3	3,97
04	4,76
05	5,56
06	6,35
07	7,94
09	9,52
11	11,11
12	12,70

symbole	rayon de pointe
mm	mm
X0	0,4
01	0,1
02	0,2
04	0,4
08	0,8
12	1,2
16	1,6
20	2,0
24	2,4
28	2,8
32	3,2
00	plaquette ronde
M0	

R = à droite

L = à gauche

N = neutre



F* Vive

E Arrondi

T* Chanfrein

S* Chanfrein et arrondi

K Double chanfrein

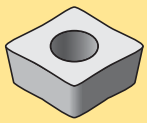
P Double chanfrein et arrondi

*Egalement disponibles en planage.

symbol	dimension
ISO	mm
010	0,01
020	0,02

symbol	dimension
10	10°
15	15°
20	20°
25	25°
30	30°

symbole	Utilisation
C	monobloc
M	mini-plaquette
MT	multi-plaquettes
ST	un seul plaquette



FW = Plaquette de planage pour la finition

MW = Plaquette de planage pour la semi-finition

"D"	± tolérance sur "D"			
	Classe de tolérance M			Classe de tolérance U
	Formes S, T, C, R, & W	Forme D	Forme V	Formes S, T & C
mm	mm	mm	mm	mm
3,97	0,05	–	–	–
4,76	0,05	–	–	0,08
5,56	0,05	0,05	0,05	0,08
6,35	0,05	0,05	0,05	0,08
7,94	0,05	0,05	0,05	0,08
9,52	0,05	0,05	0,05	0,08
11,11	0,08	0,08	0,08	0,13
12,70	0,08	0,08	0,08	0,13
14,29	0,08	0,08	0,08	0,13
15,88	0,10	0,10	0,10	0,18
17,46	0,10	0,10	0,10	0,18
19,05	0,10	0,10	0,10	0,18
22,22	0,13	–	–	0,25
25,40	0,13	–	–	0,25
31,75	0,15	–	–	0,25

"D"	± tolérance sur "B"			
	Classe de tolérance M			Classe de tolérance U
	Formes S, T, C, R, & W	Forme D	Forme V	Formes S, T & C
mm	mm	mm	mm	mm
3,97	0,08	–	–	–
4,76	0,08	–	–	0,13
5,56	0,08	0,11	–	0,13
6,35	0,08	0,11	–	0,13
7,94	0,08	0,11	–	0,13
9,52	0,08	0,11	0,18	0,13
11,11	0,13	0,15	–	–
12,70	0,13	0,15	0,25	0,20
14,29	0,13	0,15	–	–
15,88	0,15	0,18	–	0,27
17,46	0,15	0,18	–	0,27
19,05	0,15	0,18	–	0,27
22,22	0,15	–	–	0,38
25,40	0,18	–	–	0,38
31,75	0,20	–	–	0,38

Matériaux avancés pour l'usinage de la fonte

Principale application

Les matériaux avancés de Kennametal, qui répondent à la technologie Beyond™, offrent une résistance et une ténacité importante, selon l'opération.

Les plaquettes céramique KYK constituent un choix idéal pour les applications de tournage de la fonte à grande vitesse en coupe continue et ou légèrement interrompue. Elles présentent l'avantage d'une meilleure ténacité à la rupture et d'une plus grande résistance à l'usure et conviennent à une gamme d'applications plus étendue. En associant le KYK10™ et le KYK25™ revêtu CVD aux autres nuances céramique de Kennametal pour la fonte, nous proposons une offre complète de céramiques hautes performances qui peuvent réduire les temps de cycle et le coût de fabrication.

Les nuances SialON de Kennametal comme le KYK10 peuvent être utilisées à vitesse de coupe élevée jusqu'à celle du PcBN et même en cas d'usinabilité variable de la fonte. En associant le la science des matières SiAlON, la technologie de revêtement CVD aux autres nuances céramique pour la fonte, Kennametal propose une offre complète de céramiques hautes performances qui peuvent réduire les temps de cycle et le coût de fabrication.

Caractéristiques et avantages

Plaquettes PcBN monobloc

Nuance KBK45™

- Pour une meilleure résistance à l'abrasion.
- Nuance de référence pour un coût par pièce intéressant.
- Pour l'ébauche et la finition.
- De couleur or pour un meilleur contrôle de l'usure.

Nuance KB1340™

- Pour une meilleure résistance à l'abrasion.
- Grande résistance à haute température.
- Pour l'ébauche et la finition.

Plaquettes à insert PcBN

Nuance KB5630™

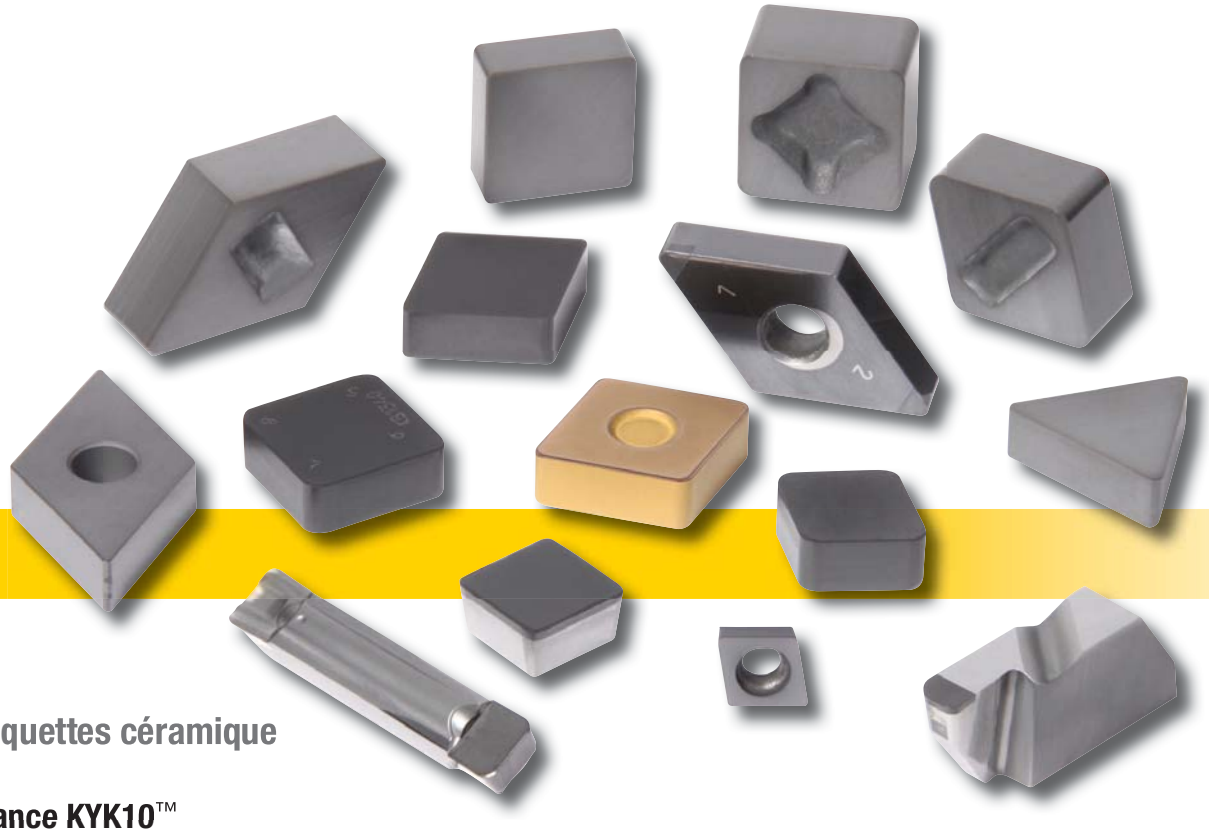
- Matière stratifiée pour la superfinition.
- Excellente stabilité des arêtes.
- Revêtement PVD pour une tenue de coupe fiable même en cas d'usinabilité variable du matériau.

Nuance KB1345™

- Nuance à forte teneur en CBN résistante à l'abrasion.
- Structure PcBN ultrafine destinée aux applications de finition.

La nuance KBK45™ donne le meilleur coût par pièce pour la fonte.

La nuance KB5630™ offre une résistance à l'abrasion supérieure pour la fonte trempée.



Plaquettes céramique

Nuance KYK10™

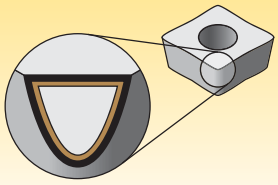
- Améliore la résistance à l'usure et la ténacité jusqu'à 20% de plus que la nuance KY1310.
- Idéale pour le tournage en coupe continue de la fonte et en coupe légèrement interrompue.

Nuance KYK25™

- Le revêtement 12-microns assure une excellente résistance à l'usure et le traitement avant revêtement donne une tenue de coupe et des performances très régulières dans la fonte.
- Tenue de coupe jusqu'à 30% supérieure à celles des nuances céramique revêtues CVD concurrentes.

Nuance KY3500™

- Excellente pour l'ébauche et la finition, avec ou sans arrosage, à des vitesses jusqu'à 1000 m/mn.
- Bonne performance dans les travaux difficiles en coupe interrompue dans la fonte ductile ou malléable (résistance à la traction <70 KSI) à des vitesses de 250–450 m/mn.



Les revêtements offrent une possibilité d'usinage à grande vitesse et conviennent de la finition à la semi-finition.

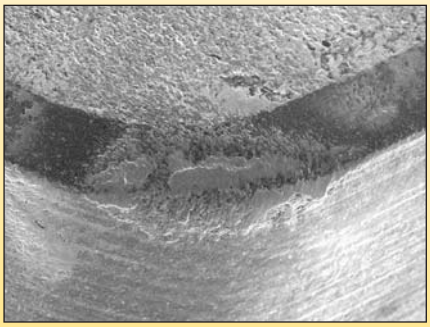
P	Acier
M	Acier inoxydable
K	Fonte
N	Matériaux non ferreux
S	Alliages réfractaires
H	Matériaux trempés

résistance à l'usure ⟷ ténacité

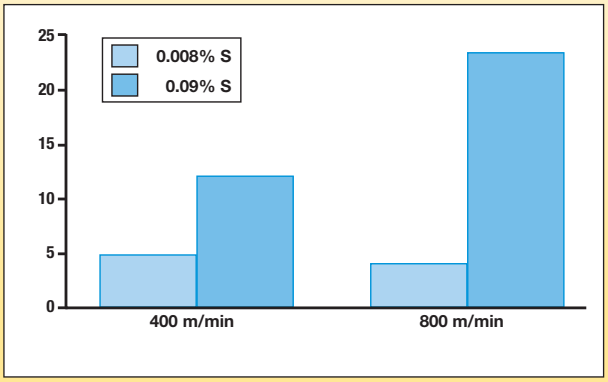
	Revêtement		Désignation des nuances	05	10	15	20	25	30	35	40	45
Plaquettes PCBN monobloc	KBK45	—	**Composition :** Plaquette PcBN monobloc à forte teneur en CBN revêtue TiN PVD, à plusieurs arêtes de coupe. **Application :** Recommandée de l'ébauche à la finition dans la fonte grise et les fontes trempées, Utilisée aussi en finition sur la fonte trempée et entièrement perlitique. Les plaquettes en PcBN monobloc offrent une meilleure sécurité et une meilleure résistance aux chocs en comparaison des plaquettes PcBN avec insert brasé, tout en permettant également une plus grande profondeur de coupe. beyond	K									
	KB1340	—	**Composition :** Plaquette PcBN monobloc à forte teneur en CBN à plusieurs arêtes de coupe. **Application :** Recommandée de l'ébauche à la finition dans la fonte grise entièrement perlitique, les fontes trempées, les aciers alliés à forte teneur en chrome et pour les travaux lourds dans les aciers trempés (>45 HRC). Les plaquettes en PcBN monobloc offrent une meilleure sécurité et une meilleure résistance aux chocs en comparaison des plaquettes PcBN avec insert brasé, tout en permettant également une plus grande profondeur de coupe.	K									
Plaquettes PCBN monobloc	KB1345	—	**Composition :** Insert PcBN à forte teneur en CBN brasé sur plaquette carbure. **Application :** Recommandée de l'ébauche à la finition dans la fonte grise entièrement perlitique, les fontes trempées, les aciers alliés à forte teneur en chrome, les métaux frittés et aux travaux lourds dans les aciers trempés (>45 HRC). Utilisée aussi en finition sur la fonte trempée et entièrement perlitique. La plaquette à insert PCBN est disponible en différents types, y compris les géométries de coupe positives, idéales dans les opérations d'alésage.	K H									
	KB5630	—	**Composition :** Une nuance à forte teneur en PcBN avec revêtement PVD-AlTiN pour une résistance accrue à l'usure. **Application :** Conçue pour l'ébauche jusqu'à la finition de l'acier trempé (>45 HRC), des matières très abrasives comme les métaux frittés des sièges de soupapes, les aciers à outils frittés et les fontes dures fortement alliées. Le revêtement PVD assure une bonne résistance à l'usure en cratère et une meilleure résistance à l'écaillage. disponible en différents types, y compris les géométries des plaquettes vissées, idéales dans les opérations d'alésage.	K S H									
Nuances céramique	KYK10	—	**Composition :** Nuance céramique SiAlON avancée. **Application :** Assure une résistance à l'usure optimale. À utiliser pour le tournage en coupe continue et à grande vitesse dans la fonte grise, y compris en cas de surface oxydée. À utiliser en cas d'usinabilité variable de la fonte. beyond	K									
	KYK25	—	**Composition :** Céramique au nitrure de silicium pur avec revêtement d'alumine CVD. **Application :** Excellente combinaison de ténacité et de résistance à l'usure des arêtes. Utilisé pour les travaux généraux sur la fonte grise et les fontes ductiles ou nodulaires. À utiliser en cas d'usinabilité variable de la fonte. beyond	K									
	KY3500	—	**Composition :** Nitrure de silicium pur. **Application :** Ténacité maximum. Utilisé à vitesse d'avance élevée pour l'ébauche de la fonte grise, y compris en coupe interrompue.	K									

Usinabilité de la fonte

- La fonte sans vieillissement est difficile à usiner et conduit à une tenue de coupe réduite.
- Une faible teneur en soufre conduit à réduire la durée de vie.
- La forte teneur en titane réduit sensiblement la tenue de coupe.
- La forte teneur en ferrite augmente l'usure chimique et réduit substantiellement la tenue de coupe.
- La fonte à graphite compacté présente une importante usure chimique.



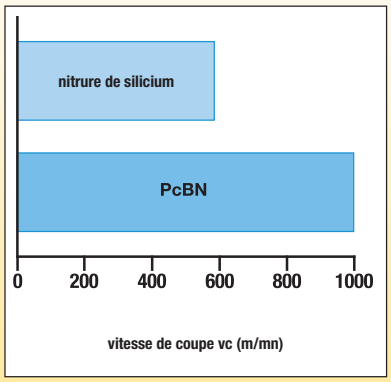
Exemple d'application correcte du KB1340™ — formation d'une couche de protection ; la tenue de coupe doit dépasser 70 km en longueur usinée.



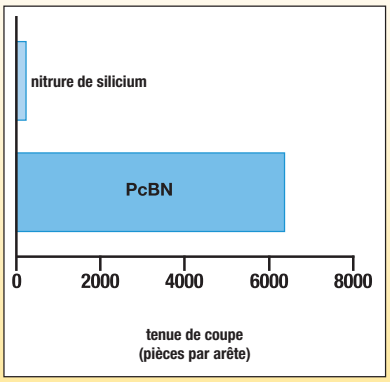
Comparaison de la tenue de coupe de deux outils PcBN dans l'usinage de deux types de fonte grise différant essentiellement par leur teneur en soufre.

Usinage d'un disque de frein en fonte grise • Céramique ou PcBN

(a)



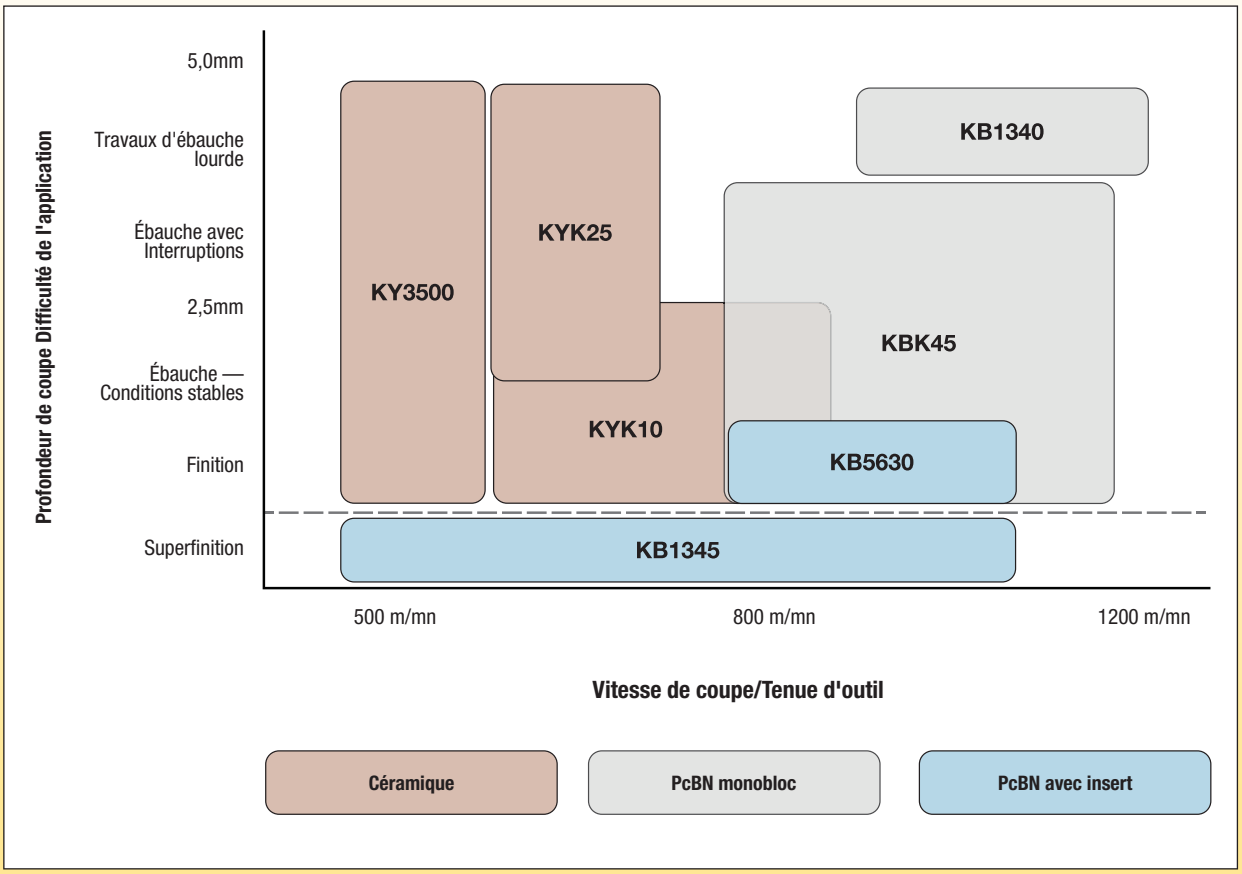
(b)



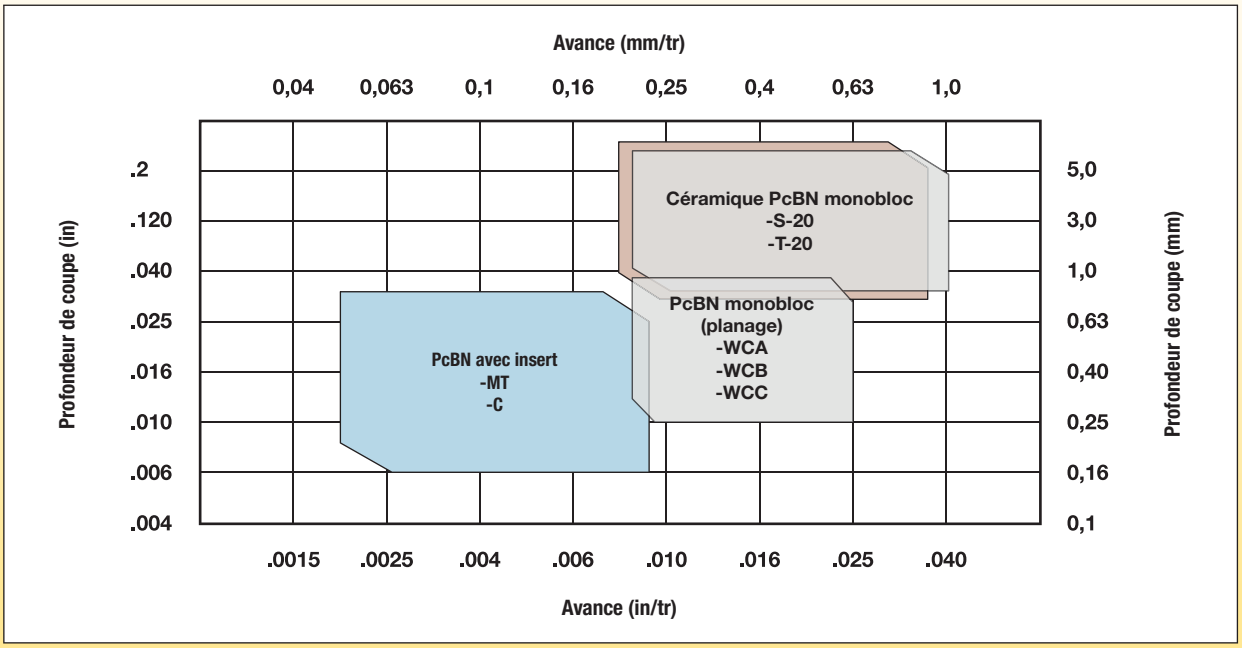
(c)

Par rapport à la céramique au nitrure de silicium, le PcBN donne une meilleure productivité en termes de vitesse de coupe (b) et de tenue de coupe (c) dans l'usinage de disques de freins en fonte grise (a).

Choisir la nuance de coupe



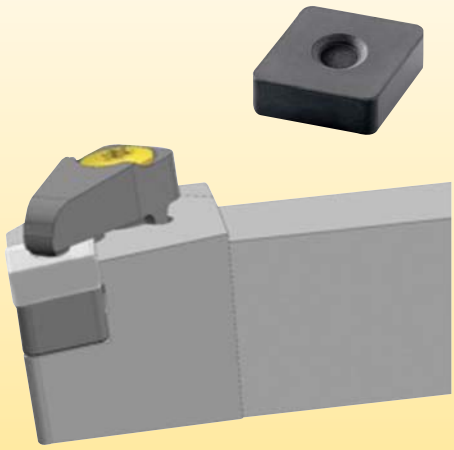
Profondeur de coupe



Brides à empreinte pour davantage de stabilité

Exemple d'application

Sous la pression des coûts, les fabricants de disques de freins en fonte grise sont tenus de rechercher sans cesse des solutions plus économiques. Les plaquettes CBN assurent une productivité élevée et une longue tenue de coupe. Kennametal a mis au point la nuance KB1340™, monobloc à fort % de CBN, qui donnent des performances optimales pour l'usinage sur la fonte grise, comme dans le cas des disques de freins ou des volants moteur. Pour assurer un bon positionnement dans le porte-outil, les plaquettes sont proposées avec une bride à empreinte. Les brides s'adaptent sur les outils Ceramtec, ce qui facilite la conversion aux outils KMT.



Productivité et profitabilité accrues

- Garantit un bridage sûr et rigide.
- Plaquette à empreinte et bridage spécial assurant une meilleure stabilité dans le logement.
- Idéal pour les travaux lourds.
- Brides renforcées pour une meilleure résistance à l'usure sur demande.
- Le modèle à empreinte, plus étroit, permet d'utiliser des plaquettes 4,76mm (3/16"), moins chères.
- Le modèle à empreinte ronde convient pour les outils personnalisés, lorsque le sens du serrage doit être déporté par manque de place.

Tableau de sélection des brides

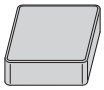
plaquette		bride	
ANSI Réf. catalogue	ISO Réf. catalogue	Réf. catalogue	Réf. commande
CNGX433S0415	CNGX120412S01015	551.718–100° Corner	3968904
CNGX433S0415FW	CNGX120412S01015FW	551.718–100° Corner	3968904
CNGX434S0820	CNGX120416S02020	551.718–100° Corner	3968904
CNGF432	CNGF120408	551.718–100° Corner	3968904
DNGX434S0820	DNGX150416S02020	551.720	4094234
SNGX434S0820	SNGX120416S02020	551.718	3968904
SNGX534S0820	SNGX150416S02020	551.718	3968904
VNGX333S0820	VNGX160412S02020	551.721	4094236
TNGX333EFW	TNGX160412EFW	551.733	4094235

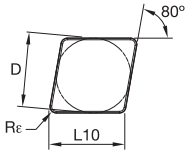
Plaquettes de planage pour l'usinage de la fonte

WCA
Plaquette de planage pour l'usinage de la fonte avec une vitesse d'avance jusqu'à f = 0,25 mm/tr.

WCB
Plaquette de planage pour l'usinage de la fonte avec une vitesse d'avance jusqu'à f = 0,45 mm/tr.

WCC
Plaquette de planage pour l'usinage de la fonte avec une vitesse d'avance jusqu'à f = 0,65 mm/tr.



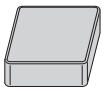


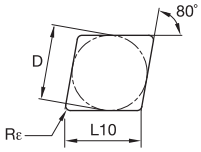
● premier choix
○ choix alternatif

P			
M			
K	●	●	
N			
S		○	
H	○	●	

CNGN

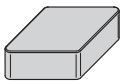
Réf. catalogue ISO	D	L10	Rε	KBK45	KB1340
CNGN090408T02020	9,53	9,67	0,8	●	–
CNGN090412S02020	9,53	9,67	1,2	●	–
CNGN120408T02020	12,70	12,90	0,8	●	–
CNGN120412S02020	12,70	12,90	1,2	●	–
CNGN120416S02020	12,70	12,90	1,6	●	–

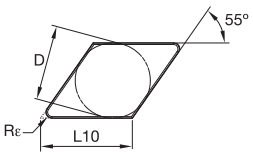




CNMN

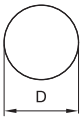
Réf. catalogue ISO	D	L10	Rε	KBK45	KB1340
CNMN120408S02020	12,70	12,90	0,8	–	●
CNMN120412S02020	12,70	12,90	1,2	–	●





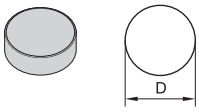
DNGN

Réf. catalogue ISO	D	L10	Rε	KBK45	KB1340
DNGN120408S02020	10,00	12,21	0,8	●	–
DNGN120412S02020	10,00	12,21	1,2	●	–



RNGN

Réf. catalogue ISO	D	L10	Rε	KBK45	KB1340
RNGN090400S02020	9,53	–	–	●	–
RNGN120400S02020	12,70	–	–	●	–



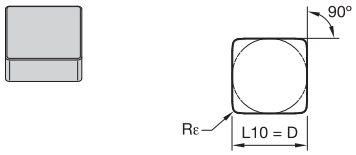
● premier choix
○ choix alternatif

P			
M			
K	●	●	
N			
S			○
H	○	●	

RNMN

Réf. catalogue ISO	D	L10	Rε	KBK45	KB1340
RNMN090300S02020	9,53	–	–	–	●
RNMN120300S02020	12,70	–	–	–	●
RNMN120400S02020	12,70	–	–	–	●

Plaquettes négatives Kendex™



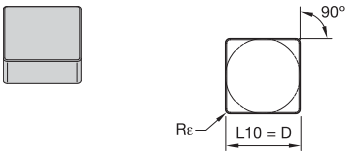
● premier choix
○ choix alternatif

P			
M			
K	●	●	
N			
S			○
H	○	●	

SNGN

Réf. catalogue ISO	D	L10	Rε	KBK45	KB1340
SNGN120408T02020	12,70	12,70	0,8	●	–
SNGN120412S02020	12,70	12,70	1,2	●	–
SNGN120416S02020	12,70	12,70	1,6	●	–

Plaquettes de planage positives Kendex™

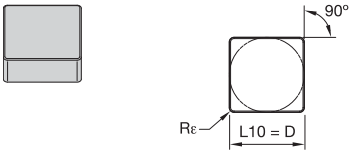


● premier choix
○ choix alternatif

P			
M			
K	●	●	
N			
S			○
H	○	●	

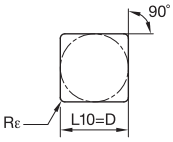
SNGN-WCB

Réf. catalogue ISO	D	L10	Rε	KBK45	KB1340
SNGN090408S01015WCB	9,53	9,52	0,8	●	–



SNGN-WCC

Réf. catalogue ISO	D	L10	Rε	KBK45	KB1340
SNGN090408S01015WCC	9,53	9,53	0,8	●	–

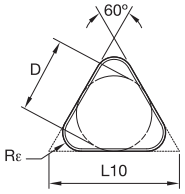


● premier choix
○ choix alternatif

P			
M			
K	●	●	
N			
S		○	
H	○	●	

SNMN

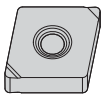
Réf. catalogue ISO	D	L10	Rε	KBK45	KB1340
SNMN090308S02020	9,53	9,53	0,8	–	●
SNMN090316S02020	9,53	9,53	1,6	–	●
SNMN120316S02020	12,70	12,70	1,6	–	●
SNMN120416T02020	12,70	12,70	1,6	–	●

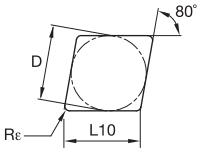


TNGN

Réf. catalogue ISO	D	L10	Rε	KBK45	KB1340
TNGN110416S02020	6,35	11,00	1,6	●	–
TNGN160416S02020	9,53	16,50	1,6	●	–

Plaquettes Kendex™ à empreinte réversible





● premier choix
○ choix alternatif

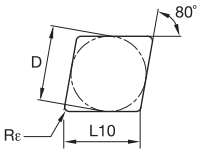
P			
M			
K	●	●	
N			
S		○	
H	○	●	

CNGF

Réf. catalogue ISO	D	L10	Rε	KBK45	KB1340
CNGF120408	12,70	12,90	0,8	–	●

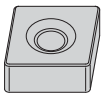
● premier choix
○ choix alternatif

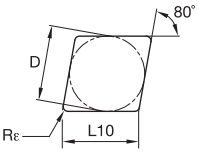
P		
M		
K	●	●
N		
S		○
H	○	●



CNGX

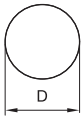
Réf. catalogue ISO	D	L10	Rε	KBK45	KB1340
CNGX120408T02020	12,70	12,90	0,8	●	–
CNGX120412S01015	12,70	12,90	1,2	–	●
CNGX120412S02020	12,70	12,90	1,2	●	–
CNGX120416S02020	12,70	12,90	1,6	●	●





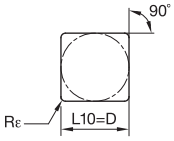
CNGX-FW

Réf. catalogue ISO	D	L10	Rε	KBK45	KB1340
CNGX120412S01015FW	12,70	12,90	1,2	–	●



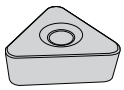
RNGX

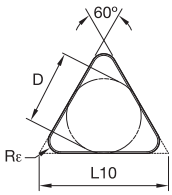
Réf. catalogue ISO	D	L10	Rε	KBK45	KB1340
RNGX120400S02020	12,70	–	–	●	–



SNGX

Réf. catalogue ISO	D	L10	Rε	KBK45	KB1340
SNGX120408T02020	12,70	12,70	0,8	●	–
SNGX120412S02020	12,70	12,70	1,2	●	–
SNGX120416S02020	12,70	12,70	1,6	●	●





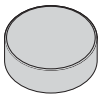
● premier choix
○ choix alternatif

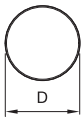
P			
M			
K	●	●	
N			
S			○
H	○	●	

TNGX

Réf. catalogue ISO	D	L10	Rε	KBK45	KB1340
TNGX160416S02020	9,53	16,50	1,6	●	–

Plaquettes positives Kendex™





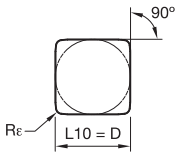
● premier choix
○ choix alternatif

P			
M			
K	●	●	
N			
S			○
H	○	●	

RCGN

Réf. catalogue ISO	D	L10	Rε	KBK45	KB1340
RCGN090400T01015	9,53	–	–	●	–

Plaquettes de planage négatives Kendex™

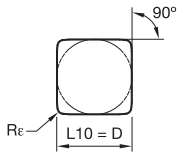


● premier choix
○ choix alternatif

P			
M			
K	●	●	
N			
S			○
H	○	●	

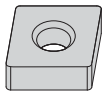
SCGN-WCB

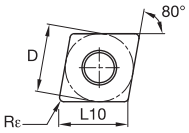
Réf. catalogue ISO	D	L10	Rε	KBK45	KB1340
SCGN090408S01015WCB	9,53	9,52	0,8	●	–



SCGN-WCC

Réf. catalogue ISO	D	L10	Rε	KBK45	KB1340
SCGN090408S01015WCC	9,53	9,52	0,8	●	–





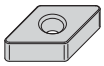
● premier choix
○ choix alternatif

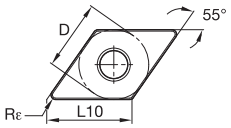
P	
M	
K	● ●
N	
S	○
H	○ ●

CNMA

Réf. catalogue ISO	D	L10	Rε	KBK45	KB1340
CNMA120408S02020	12,70	12,90	0,8	–	●
CNMA120412S02020	12,70	12,90	1,2	–	●

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B58–B73.

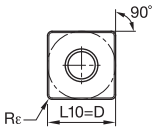




DNMA

Réf. catalogue ISO	D	L10	Rε	KBK45	KB1340
DNMA110408S02020	9,53	11,63	0,8	–	●
DNMA110412S02020	9,53	11,63	1,2	–	●

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B85–B93.

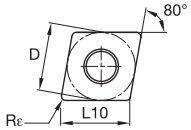


SNMA

Réf. catalogue ISO	D	L10	Rε	KBK45	KB1340
SNMA120412S02020	12,70	12,70	1,2	–	●

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B105–B121.

Plaquettes matières avancées • Matières pour le tournage dur



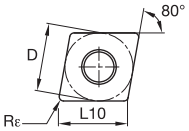
● premier choix
○ choix alternatif

P	
M	
K	● ●
N	
S	○ ●
H	● ●

CNGA-FWMT

Réf. catalogue ISO	D	L10	Rε	KB1345	KB5630
CNGA120404S01025FWMT	12,70	12,90	0,4	–	●
CNGA120408S01025FWMT	12,70	12,90	0,8	–	●

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B58–B73.



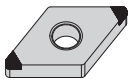
● premier choix
○ choix alternatif

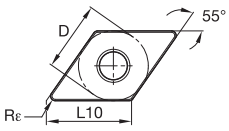
P			
M			
K	●	●	
N			
S	○	●	
H	●	●	

CNGA-MT

Réf. catalogue ISO	D	L10	Rε	KB1345	KB5630
CNGA120404S01025MT	12,70	12,90	0,4	–	●
CNGA120408S01020MT	12,70	12,90	0,8	●	–
CNGA120408S01025MT	12,70	12,90	0,8	–	●
CNGA120408S02020MT	12,70	12,90	0,8	●	–
CNGA120412S01020MT	12,70	12,90	1,2	–	●
CNGA120412S01025MT	12,70	12,90	1,2	–	●

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B58–B73.



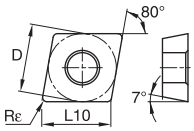


DNGA-MT

Réf. catalogue ISO	D	L10	Rε	KB1345	KB5630
DNGA150404S01025MT	12,70	15,50	0,4	–	●
DNGA150408S01020MT	12,70	15,50	0,8	●	–
DNGA150408S01025MT	12,70	15,50	0,8	–	●

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B85–B93.

Plaquettes matières avancées • Matières pour le tournage dur



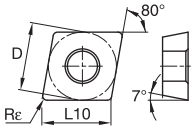
● premier choix
○ choix alternatif

P			
M			
K	●	●	
N			
S	○	●	
H	●	●	

CCGW-C

Réf. catalogue ISO	D	L10	Rε	KB1345	KB5630
CCGW060202S01015C	6,35	6,45	0,2	–	●
CCGW060204S01015C	6,35	6,45	0,4	–	●
CCGW09T308EC	9,53	9,67	0,8	●	–

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B179–B183.



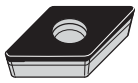
● premier choix
○ choix alternatif

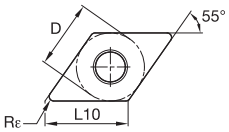
P	
M	
K	● ●
N	
S	○ ●
H	● ●

CCGW-MT

Réf. catalogue ISO	D	L10	Rε	KB1345	KB5630
CCGW09T304S01015MT	9,53	9,67	0,4	–	●
CCGW09T308S01015MT	9,53	9,67	0,8	–	●

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B179–B183.



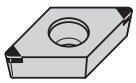


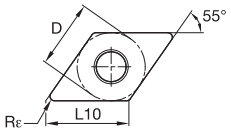
DCGW-C

Réf. catalogue ISO	D	L10	Rε	KB1345	KB5630
DCGW070202S01015C	6,35	7,75	0,2	–	●
DCGW070204S01015C	6,35	7,75	0,4	–	●

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B209–B213.

Plaquettes à insert PcBN • Plaquettes vissées





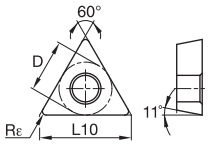
● premier choix
○ choix alternatif

P	
M	
K	● ●
N	
S	○ ●
H	● ●

DCGW-MT

Réf. catalogue ISO	D	L10	Rε	KB1345	KB5630
DCGW11T304S01015MT	9,53	11,63	0,4	●	●
DCGW11T308S01015MT	9,53	11,63	0,8	●	●

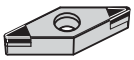
REMARQUE : Pour les porte outils et barres d'alésage, voir pages B209–B213.

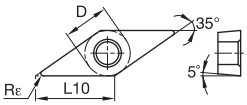


TPGW-C

Réf. catalogue ISO	D	L10	Rε	KB1345	KB5630
TPGW110204EC	6,35	11,00	0,4	●	–
TPGW110208S01015C	6,35	11,00	0,8	–	●

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B257–B263.





● premier choix
○ choix alternatif

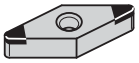
P					
M					
K		●	●		
N					
S		○	●		
H		●	●		

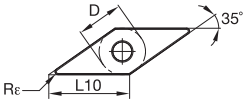
■ VBGW-MT

Réf. catalogue ISO	D	L10	Rε	KB1345	KB5630
VBGW160404S01015MT	9,53	16,61	0,4	–	●
VBGW160408S01015MT	9,53	16,61	0,8	–	●

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B266–B269.

Plaquettes Kenloc™





● premier choix
○ choix alternatif

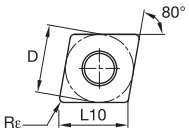
P					
M					
K		●	●		
N					
S		○	●		
H		●	●		

■ VNGA-MT

Réf. catalogue ISO	D	L10	Rε	KB1345	KB5630
VNGA160404S01025MT	9,53	16,61	0,4	–	●
VNGA160408S01025MT	9,53	16,61	0,8	–	●

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B149–B153.

Plaquettes céramique ISO • Plaquettes Kenloc™



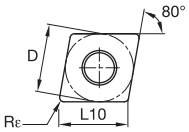
● premier choix
○ choix alternatif

P					
M					
K		●	●	●	
N					
S					
H					

■ CNGA

Réf. catalogue ISO	D	L10	Rε	KYK25	KYK10	KY3500
CNGA120408T02020	12,70	12,90	0,8	●	●	●
CNGA120412T02020	12,70	12,90	1,2	●	●	●
CNGA120416T02020	12,70	12,90	1,6	●	●	●
CNGA160612T02020	15,88	16,12	1,2	●	–	●
CNGA160616T02020	15,88	16,12	1,6	–	–	●
CNGA190612T02020	19,05	19,34	1,2	–	–	●
CNGA190616T02020	19,05	19,34	1,6	●	–	●

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B58–B73.



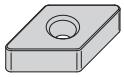
● premier choix
○ choix alternatif

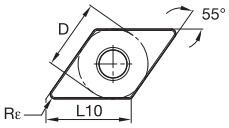
P					
M					
K	●	●	●		
N					
S					
H					

CNGA-FW

Réf. catalogue ISO	D	L10	Rε	KYK25	KYK10	KY3500
CNGA120408T01020FW	12,70	12,90	0,8	●	–	●
CNGA120412T01020FW	12,70	12,90	1,2	●	●	●
CNGA120412T02020FW	12,70	12,90	1,2	–	●	–
CNGA120416T01020FW	12,70	12,90	1,6	–	–	●

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B58–B73.

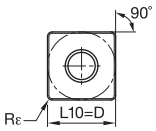




DNGA

Réf. catalogue ISO	D	L10	Rε	KYK25	KYK10	KY3500
DNGA150408T02020	12,70	15,50	0,8	–	–	●
DNGA150412T02020	12,70	15,50	1,2	–	–	●
DNGA150416T02020	12,70	15,50	1,6	●	●	●
DNGA150608T02020	12,70	15,50	0,8	–	–	●
DNGA150612T02020	12,70	15,50	1,2	–	–	●

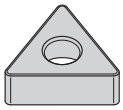
REMARQUE : Pour les porte outils et barres d'alésage, voir pages B85–B93.

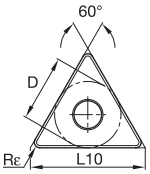


SNGA

Réf. catalogue ISO	D	L10	Rε	KYK25	KYK10	KY3500
SNGA120408T02020	12,70	12,70	0,8	●	●	●
SNGA120412T02020	12,70	12,70	1,2	●	–	●
SNGA120416T02020	12,70	12,70	1,6	–	–	●
SNGA150612T02020	15,88	15,88	1,2	–	–	●
SNGA150612T02020	15,88	15,88	1,2	●	–	–
SNGA150616T02020	15,88	15,88	1,6	–	–	●
SNGA190612T02020	19,05	19,05	1,2	–	–	●

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B105–B121.





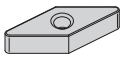
● premier choix
○ choix alternatif

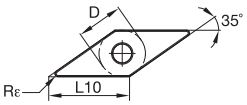
P						
M						
K		●	●	●	●	●
N						
S						
H						

TNGA

Réf. catalogue ISO	D	L10	Rε	KYK25	KYK10	KY3500
TNGA160408T02020	9,53	16,50	0,8	–	●	●
TNGA160412T02020	9,53	16,50	1,2	–	–	●
TNGA160416T02020	9,53	16,50	1,6	–	–	●

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B132–B142.

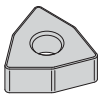


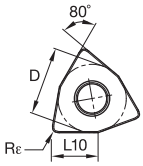


VNGA

Réf. catalogue ISO	D	L10	Rε	KYK25	KYK10	KY3500
VNGA160408T02020	9,53	16,61	0,8	–	–	●
VNGA220408T02020	12,70	22,14	0,8	●	–	–

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B149–B153.

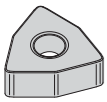


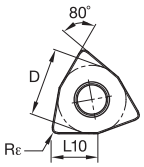


WNGA

Réf. catalogue ISO	D	L10	Rε	KYK25	KYK10	KY3500
WNGA080408T02020	12,70	8,69	0,8	●	–	●
WNGA080412T02020	12,70	8,69	1,2	●	–	●
WNGA080416T02020	12,70	8,69	1,6	–	–	●

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B161–B165.

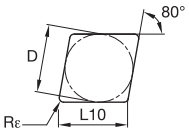




WNGA-FW

Réf. catalogue ISO	D	L10	Rε	KYK25	KYK10	KY3500
WNGA080408T01020FW	12,70	8,69	0,8	–	–	●

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B161–B165.

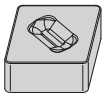


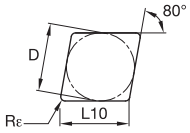
● premier choix
○ choix alternatif

P				
M				
K	●	●	●	
N				
S				
H				

CNGN

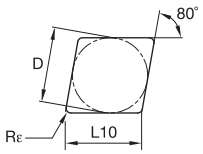
Réf. catalogue ISO	D	L10	Rε	KYK25	KYK10	KY3500
CNGN120408T02020	12,70	12,90	0,8	–	–	●
CNGN120412T02020	12,70	12,90	1,2	–	–	●
CNGN120416T02020	12,70	12,90	1,6	–	–	●
CNGN120712T02020	12,70	12,90	1,2	–	–	●
CNGN120716T02020	12,70	12,90	1,6	–	●	–





CNGX-FW

Réf. catalogue ISO	D	L10	Rε	KYK25	KYK10	KY3500
CNGX120708T01020FW	12,70	12,90	0,8	–	–	●
CNGX120712T01020FW	12,70	12,90	1,2	–	–	●
CNGX120716T01020FW	12,70	12,90	1,6	–	–	●

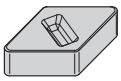


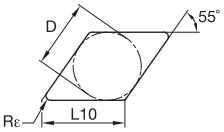
CNMX

Réf. catalogue ISO	D	L10	Rε	KYK25	KYK10	KY3500
CNMX120708T02020	12,70	12,90	0,8	–	–	●
CNMX120712T02020	12,70	12,90	1,2	–	–	●
CNMX120716T02020	12,70	12,90	1,6	–	–	●

● premier choix
○ choix alternatif

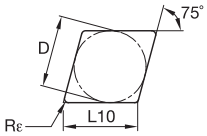
P			
M			
K	●	●	●
N			
S			
H			





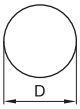
DNGX

Réf. catalogue ISO	D	L10	Rε	KYK25	KYK10	KY3500
DNGX120708T02020	10,00	12,21	0,8	–	–	●
DNGX120712T02020	10,00	12,21	1,2	●	–	●
DNGX120716T02020	10,00	12,21	1,6	–	–	●
DNGX150708T02020	12,70	15,50	0,8	–	–	●
DNGX150712T02020	12,70	15,50	1,2	●	–	●
DNGX150716T02020	12,70	15,50	1,6	–	–	●



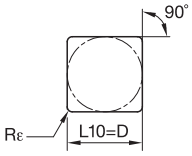
ENGX

Réf. catalogue ISO	D	L10	Rε	KYK25	KYK10	KY3500
ENGX130716T02020	12,70	13,15	1,6	–	–	●



RNGN

Réf. catalogue ISO	D	L10	Rε	KYK25	KYK10	KY3500
RNGN120400T02020	12,70	–	–	–	●	●
RNGN120700T02020	12,70	–	–	–	–	●
RNGN190700T02020	19,05	–	–	–	–	●

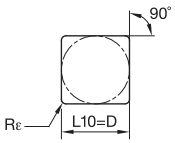


● premier choix
○ choix alternatif

P	
M	
K	●
N	
S	
H	

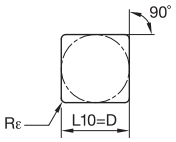
SNGN

Réf. catalogue ISO	D	L10	Rε	KYK25	KYK10	KY3500
SNGN090308T02020	9,53	9,53	0,8	–	–	●
SNGN120408T02020	12,70	12,70	0,8	●	–	●
SNGN120412T02020	12,70	12,70	1,2	●	–	●
SNGN120416T02020	12,70	12,70	1,6	–	–	●
SNGN120432T02020	12,70	12,70	3,2	–	–	●
SNGN120712T02020	12,70	12,70	1,2	●	–	–
SNGN120716T02020	12,70	12,70	1,6	–	–	●
SNGN190416T02020	19,05	19,05	1,6	–	–	●



SNGX

Réf. catalogue ISO	D	L10	Rε	KYK25	KYK10	KY3500
SNGX120712T02020	12,70	12,70	1,2	●	●	●
SNGX120716T02020	12,70	12,70	1,6	●	●	●
SNGX150716T02020	15,88	15,88	1,6	–	–	●
SNGX150724T02020	15,88	15,88	2,4	–	–	●

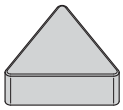


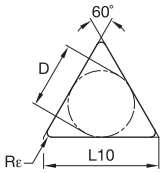
● premier choix
○ choix alternatif

P	
M	
K	● ● ●
N	
S	
H	

SNMX

Réf. catalogue ISO	D	L10	Rε	KYK25	KYK10	KY3500
SNMX120712T02020	12,70	12,70	1,2	–	–	●
SNMX120716T02020	12,70	12,70	1,6	–	–	●
SNMX150716T02020	15,88	15,88	1,6	–	–	●

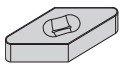


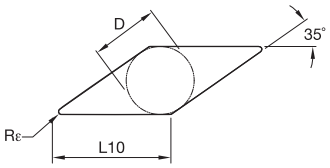


TNGN

Réf. catalogue ISO	D	L10	Rε	KYK25	KYK10	KY3500
TNGN160408T02020	9,53	16,50	0,8	–	–	●
TNGN220416T02020	12,70	22,00	1,6	–	–	●

Plaquettes Kendex™ à empreinte réversible



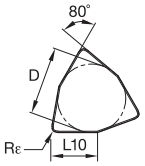


● premier choix
○ choix alternatif

P	
M	
K	● ● ●
N	
S	
H	

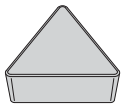
VNGX

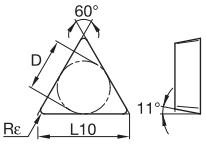
Réf. catalogue ISO	D	L10	Rε	KYK25	KYK10	KY3500
VNGX160712T02020	9,52	16,61	1,2	–	–	●
VNGX160716T02020	9,53	16,61	1,6	–	–	●



WNGX

Réf. catalogue ISO	D	L10	Rε	KYK25	KYK10	KY3500
WNGX080712T02020	12,70	8,69	1,2	–	●	●



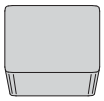


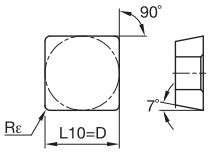
● premier choix
○ choix alternatif

P				
M				
K	●	●	●	
N				
S				
H				

TPGN

Réf. catalogue ISO	D	L10	Rε	KYK25	KYK10	KY3500
TPGN160308T02020	9,53	16,50	0,8	–	–	●
TPGN160312T02020	9,53	16,50	1,2	–	●	●
TPGN220408T02020	12,70	22,00	0,8	–	–	●
TPGN220412T02020	12,70	22,00	1,2	–	–	●



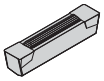


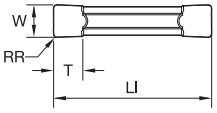
SCGN-FW

Réf. catalogue ISO	D	L10	Rε	KYK25	KYK10	KY3500
SCGN090408EFW	9,53	9,53	0,8	–	–	●

Tableau de sélection des brides

Réf. commande	Réf. catalogue	bride	
3960807	**CNGX120412S01015**	**551.718–100° Corner**	**551.716–80° Corner**
3960808	**CNGX120412S01015FW**	**551.718–100° Corner**	**551.716–80° Corner**
3960806	**CNGX120416S02020**	**551.718–100° Corner**	**551.716–80° Corner**
3960811	**DNGX150416S02020**	**551.720**	**551.720**
3960812	**SNGX120416S02020**	**551.718**	**551.718**
3960823	**SNGX150416S02020**	**551.718**	**551.718**
3876843	**CNGF120408**	**551.718–100° Corner**	**551.716–80° Corner**
3960825	**TNGX160412EFW**	**551.733**	**551.733**





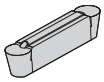
● premier choix
○ choix alternatif

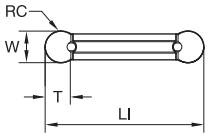
P		
M		
K		●
N		
S		
H		

A4G-P-T

Réf. catalogue ISO	dimension du logement	W	RR	LI	T	KY3500
A4G0300M03P04T01025	3	3,00	0,4	20	3,4	●
A4G125I03P1T0425	3	3,18	0,4	20	3,4	●
A4G0400M04P04T01025	4	4,00	0,4	20	3,4	●
A4G0500M05P08T01025	5	5,00	0,8	25	4,2	●
A4G0600M06P08T01025	6	6,00	0,8	30	4,8	●
A4G250I06P2T0425	6	6,35	0,8	30	4,9	●
A4G0800M08P08T01025	8	8,00	0,8	30	6,4	●

REMARQUE : Pour outils A4, barres d'alésage et lames, voir pages C104–C135.





A4R-P-T

Réf. catalogue ISO	dimension du logement	W	RC	LI	T	KY3500
A4R0300M03P00T01025	3	3,00	1,5	20	2,4	●
A4R0500M05P00T01025	5	5,00	2,5	25	4,1	●
A4R0600M06P00T01025	6	6,00	3,0	30	4,3	●
A4R250I06P00T0425	6	6,35	3,2	30	4,8	●
A4R0800M08P00T01025	8	8,00	4,0	30	6,4	●

REMARQUE : Pour outils A4, barres d'alésage et lames, voir pages C104–C135.

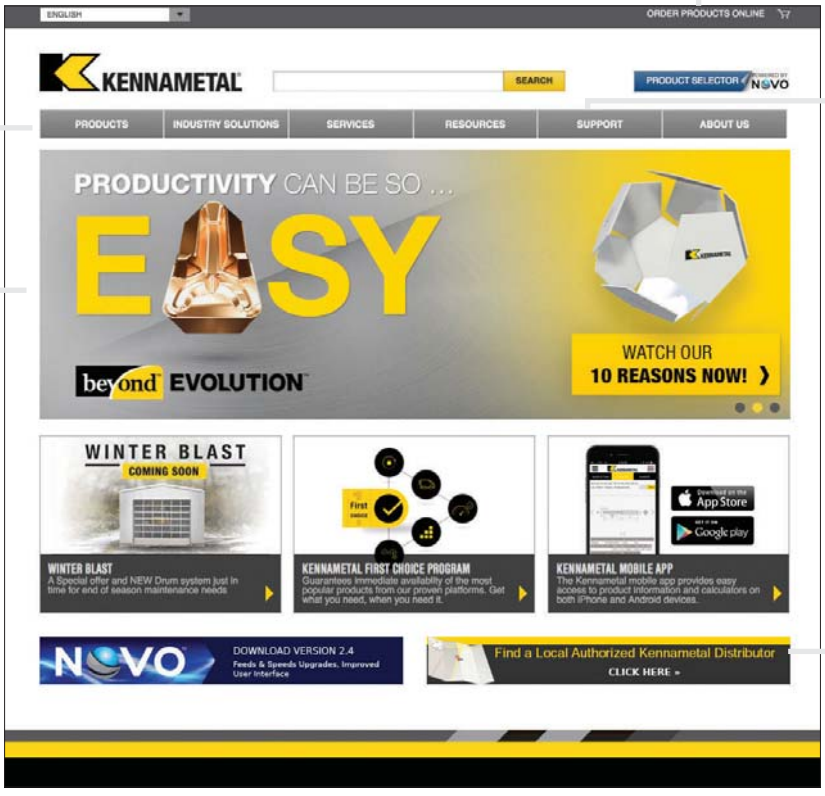
Kennametal sur Internet

kennametal.com

RECHERCHER LES DERNIÈRES INFORMATIONS SUR LE PRODUIT

Que vous soyez spécialisé dans le tournage, le fraisage ou le perçage, Kennametal a les outils hautes performances qu'il vous faut. Nous proposons des solutions standard et personnalisées pour une gamme étendue d'applications.

Renseignez-vous sur nos récentes campagnes et nos derniers catalogues.



Inscrivez-vous sur Konnect pour connaître toutes les fonctionnalités du site de commande en ligne de Kennametal.

NOUS CONTACTER

Nos clients sont pour nous très importants. Nous avons à cœur d'offrir à nos clients le meilleur service de la profession. Si vous avez une remarque ou une question, n'hésitez pas à nous en faire part. Nous nous efforçons de répondre à nos clients sous 24 heures.

TROUVEZ UN DISTRIBUTEUR AGRÉÉ KENNAMETAL DANS VOTRE RÉGION.

Kennametal propose des produits et services de renommée mondiale. Nos distributeurs nous connaissent et, chose plus importante, vous connaissent. Ils savent mieux que quiconque comment mettre la présence mondiale de Kennametal à votre service — dans votre secteur d'activité, votre région et pour vos affaires.

Tournage dur

Plaquettes PcBN avec faible et importante concentration de CBN

La conjoncture mondiale actuelle du secteur de l'usinage met l'accent sur une augmentation de la productivité et une réduction des coûts des outils de coupe. Ces critères amènent à une croissance rapide et à une mise en œuvre d'outils de coupe en nuances extra dures. Comme leur nom l'indique, ces matériaux présentent une dureté nettement supérieure à celles des nuances de coupe conventionnelles. Pour l'utilisateur final, cela se traduit par une plus grande productivité (vitesses de coupe plus importantes, tenue de coupe améliorée, etc.), un coût d'outil par pièce réduit et la possibilité d'usiner des matériaux jusqu'alors impossibles avec des outils conventionnels.

Kennametal est à la pointe du développement et de la mise en œuvre des matériaux extra durs avec des solutions standard et spéciales dans toutes ses gammes de produits. Notre approche s'appuie toujours sur les besoins du client et sur un cahier des charges. Nous développons ensuite les solutions idéales qui répondront le mieux aux demandes spécifiques du client.

Le PcBN est thermiquement stable jusqu'à environ 1200ºC et présente une résistance élevée aux attaques chimiques. En conséquence, les températures extrêmes que l'on rencontre quand on usine des matériaux ferreux durs ne posent pas de problème et peuvent même servir à mettre en avant la coupe à chaud par auto-induction. Ceci permet d'améliorer la technique et la productivité, surtout par rapport à la rectification. Dans la plupart des cas, les résultats sont sensiblement meilleurs que ceux que l'on obtient avec des matériaux conventionnels comme le carbure de tungstène ou la céramique.

Toutefois, il existe des limites à l'usage du PcBN, par exemple pour l'usinage des aciers austénitiques et des fontes ferritiques, qui entraîne une usure accrue de l'arête PcBN.

Plaquettes PcBN

Nuance KBH10™

Grandes séries

- Une nouvelle nuance brevetée avec faible % de PcBN pour les opérations de tournage en continu.
- Excellentes performances dans l'usinage d'aciers trempés avec des faibles inclusion de carbure.
- Plaquettes PcBN disponibles avec insert et ou monobloc.

Nuance KBH20™

Productivité et profitabilité accrues

- Nouveau substrat utilisable dans de nombreuses applications exigeantes.
- Revêtement nano-composite améliorant la vitesse et la tenue de coupe. Préparation d'arête améliorée pour une tenue de coupe supérieure, des performances fiables, un meilleur état de surface et des tolérances de pièces plus étroites.
- Importante gamme standard.
- Brise-copeaux CB1 en géométrie positive et négative, et donc plus de problèmes de fractionnement ou de maîtrise du copeau.

Nuance KB5630™

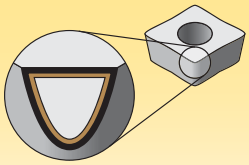
- Idéales en conditions de coupe difficiles et fortement interrompues.
- Excellente résistance à l'abrasion.
- Le revêtement PVD assure une barrière thermique, ce qui réduit l'usure en cratère et prolonge la durée de vie.
- Excellents résultats en usinage des aciers trempés et métaux frittés.
- Existent en plaquettes PcBN à insert et pleine face.

Plaquettes céramique

Nuance KY1615

Petites séries et variations de processus accrues

- Céramique mixte (noire).
- Excellente combinaison de résistance à l'usure et de ténacité.
- Excellentes performances dans les travaux de finition et de semi-finition de l'acier trempé et des métaux ferreux.



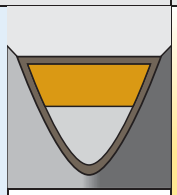
Les revêtements offrent une possibilité d'usinage à grande vitesse et conviennent pour la finition à la semi-finition.

P	Acier
M	Acier inoxydable
K	Fonte
N	Matériaux non ferreux
S	Alliages réfractaires
H	Matériaux trempés

résistance à l'usure ⟷ ténacité

PcBN — Nuances de nitrure de bore cubique polycristallin

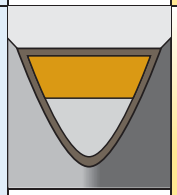
KBH20



Composition : Une nuance à faible teneur en PcBN à revêtement PVD TiN/AlTiN pour une résistance accrue à l'usure.
Application : Le KBH20™ est la nuance PcBN de tournage dur idéale pour la coupe continue à légèrement interrompue. Sa structure, ainsi que les différentes préparations d'arêtes, permettent d'obtenir des tolérances pièces reproductibles, d'excellents états de surface et une parfaite intégrité de surface. Les applications types concernent les pièces en acier cémenté comme les engrenages, les arbres et autres éléments de transmission.

	05	10	15	20	25	30	35	40	45
P									
M									
K									
N									
S									
H			■	■	■				

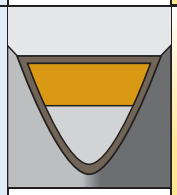
KBH10



Composition : Nuance à faible teneur en PcBN avec une structure de liant brevetée.
Application : Conçue pour l'usinage de précision des aciers trempés (> 45 HRC). Elle peut être appliquée efficacement sur les aciers à roulement, les aciers à outils, à grande vitesse, les aciers moulés, les aciers trempés, les aciers cémentés et nitrurés, et certains revêtements durs. Disponible dans une forme multi-tip avec une large gamme de préparations d'arêtes, formes de plaquettes, géométries avec arête de planage.

	05	10	15	20	25	30	35	40	45
P									
M									
K									
N									
S									
H	■	■	■						

KB5630

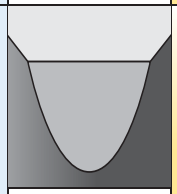


Composition : Une nuance à forte teneur en PcBN avec revêtement PVD-AlTiN pour une résistance accrue à l'usure.
Application : Conçue pour l'ébauche jusqu'à la finition de l'acier trempé (>45 HRC), des matières très abrasives comme les métaux frittés des sièges de soupapes, les aciers à outils frittés et les fontes dures fortement alliées. Le revêtement PVD assure une bonne résistance à l'usure en cratère et une meilleure résistance à l'écaillage. disponible en différents types, y compris les géométries des plaquettes vissées, idéales dans les opérations d'alésage.

	05	10	15	20	25	30	35	40	45
P									
M									
K	■	■	■						
N									
S		■	■						
H					■	■	■		

Nuances céramique

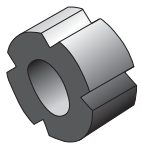
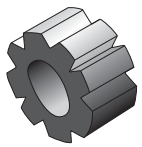
KY1615



Composition : Nuance céramique noire avancée à l'alumine/TiC
Application : Excellente combinaison de ténacité et de résistance à l'usure ; s'utilise pour l'usinage des aciers alliés, aciers à outils, et aciers inoxydables à 60 HRC (653 HB). Elle s'utilise également pour le tournage de finition et l'alésage des fontes.

	05	10	15	20	25	30	35	40	45
P									
M									
K									
N									
S									
H	■	■							

Informations sur les essais des outils

	Nuance	Vive	Préparation d'arête fine Métrique Pouce	Préparation d'arête standard Métrique Pouce	Préparation d'arête Importante Métrique Pouce
	KBH10*	E	10 15 04 15	12 25 05 25	personnalisée
	KBH20*	personnalisée	10 15 04 15	12 25 05 25	17 35 07 35
	KB5630***	personnalisée	personnalisée	10 25 04 25	17 35 07 35

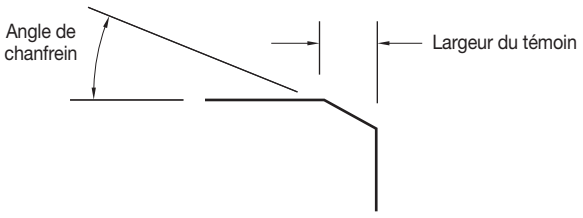
- X Usure en cratère
- ✔ Stabilité à la
- ✔ rupture et à
- ✔ l'écaillage

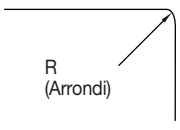
- ✔ Usure en cratère
- X Stabilité à la
- ✔ rupture et à
- X l'écaillage

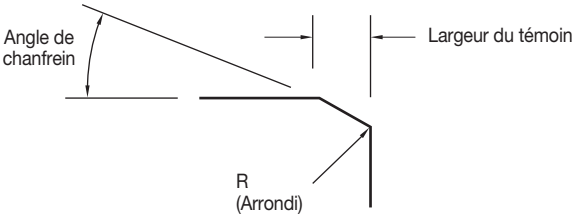
REMARQUE : Les plaquettes KBH20™ à 1225 (0525 en inch) sont à privilégier pour les premiers essais.
Pour les réglages fins, on conservera la même nuance, mais en utilisant soit des arêtes plus vives en coupes légères, soit des arêtes renforcées s'il faut surmonter les interruptions et les variations.
Si la KBH20 est défaillante, changez de nuance pour adopter soit une nuance plus résistante – à l'usure, soit une nuance plus résistante –à la rupture.
* Ténacité très faible
** Ténacité moyenne
*** Ténacité très forte

E = Arrondi
T = Témoin avec angle
S = Témoin avec angle et arrondi

Exemple : S01015 est un témoin de 100 µm à 15° avec arrondi.







1 • Sélectionner la géométrie de la plaquette

Plaquettes de planage négatives

-S..MWMT
(multi-inserts)

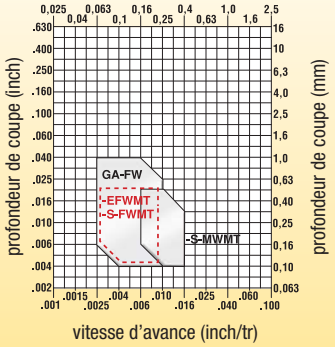
Plaquette de planage pour la semi-finition

..MS
(multi-inserts)

Plaquette de planage pour la finition

-S..FWMT
(multi inserts)

Plaquette de planage pour la finition



Plaquettes de planage positives

-EFWC
(face complète)

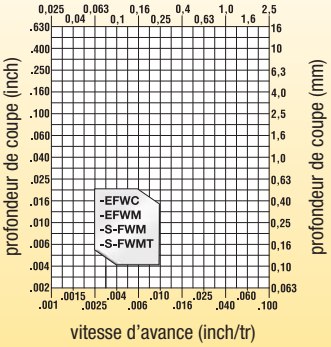
-EFWM
(un insert)

Plaquette de planage pour la finition

-S..FWM
(un insert)

-S..FWMT
(multi-inserts)

Plaquette de planage pour la superfinition



2 • Sélectionner la nuance

conditions de coupe	Géométrie de plaquette négative		Géométrie de plaquette positive		
	-S..FWMT	-EFWMT	-S..FWMT	-S..FWM -S..FWMT	-EFWM -EFWC
coupe fortement interrompue	KB5630	KB5630	–	–	–
coupe légèrement interrompue	KB5630/KBH20	KBH20	KBH20	KBH20	KBH20
profondeur de coupe variable, croûte de fonderie ou croûte de forge	KBH20	KB1610/KBH10	KBH20	KBH20	KBH20
coupe douce, surface pré-usinée	KBH10	KBH10	KBH10	KBH10	KBH10

1 • Sélectionner la géométrie de la plaquette

Plaquettes de planage négatives

-S-20

Usinage moyen

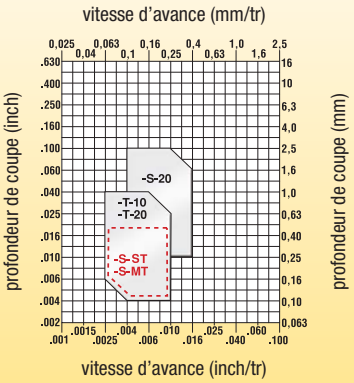
-S..ST
(un insert)
-S..MT
(multi-inserts)

Finition

-T..10
-T.20

-T..10
-T.20

Superfinition



Plaquettes de planage positives

-T-15 Usinage moyen

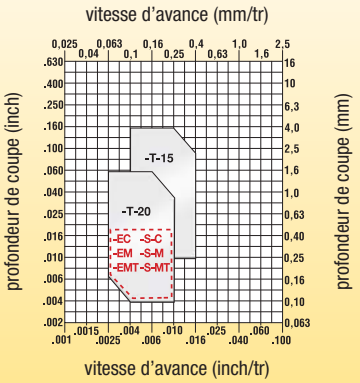
-EC
(pleine face)
-EM
(un insert)
-EMT
(multi-inserts)

Finition

-T-20

-S....C
(face complète)
-S....M
(un insert)
-S....MT
(multi inserts)

Superfinition



2 • Sélectionner la nuance

conditions de coupe	Géométrie de plaquette négative	Géométrie de plaquette positive
	-T.10 -T.20	-T-15
coupe fortement interrompue	–	–
coupe légèrement interrompue	–	KY1615
profondeur de coupe variable, croûte de fonderie ou croûte de forge	KY1615	KY1615
coupe douce, surface pré-usinée	KY1615	KY1615

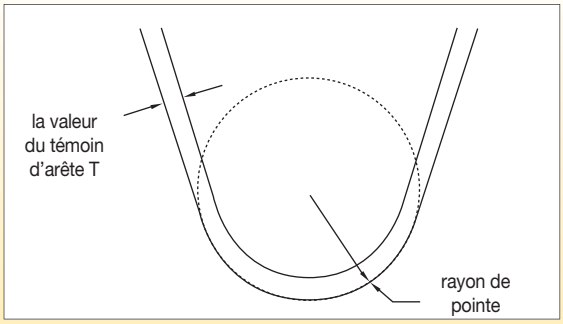
1 • Sélectionner la vitesse de coupe

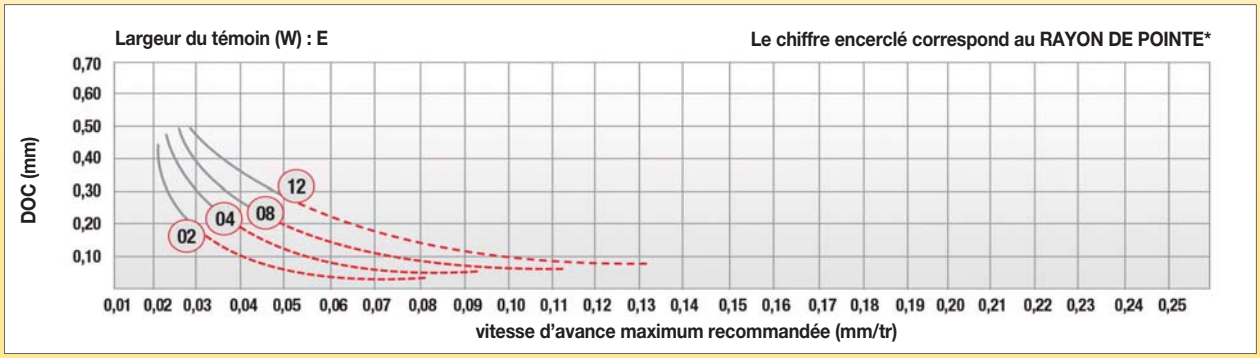
groupe matière	nuance	vitesse de coupe — m/mn (SFM) 15 (50)	45 (150)	75 (250)	110 (350)	140 (450)	170 (550)	200 (650)	230 (750)	260 (850)	Conditions initiales m/mn	SFM
H1	KBH20				◁▷	◁▷	◁▷	◁▷			155	510
	KB5610			◁▷	◁▷	◁▷	◁▷	◁▷	◁▷		150	490
	KB5630		◁▷	◁▷	◁▷	◁▷	◁▷				105	345
	KY1615		◁▷	◁▷	◁▷	◁▷					100	325

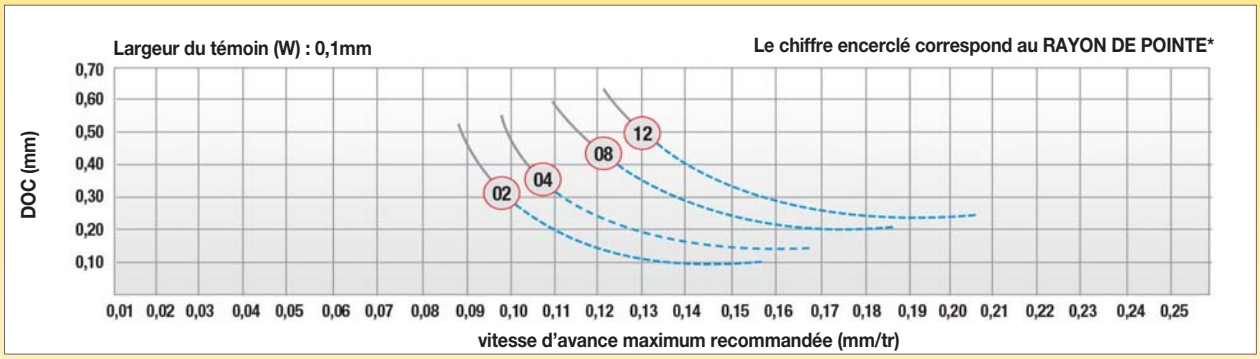
4 • Sélection de la largeur du témoin

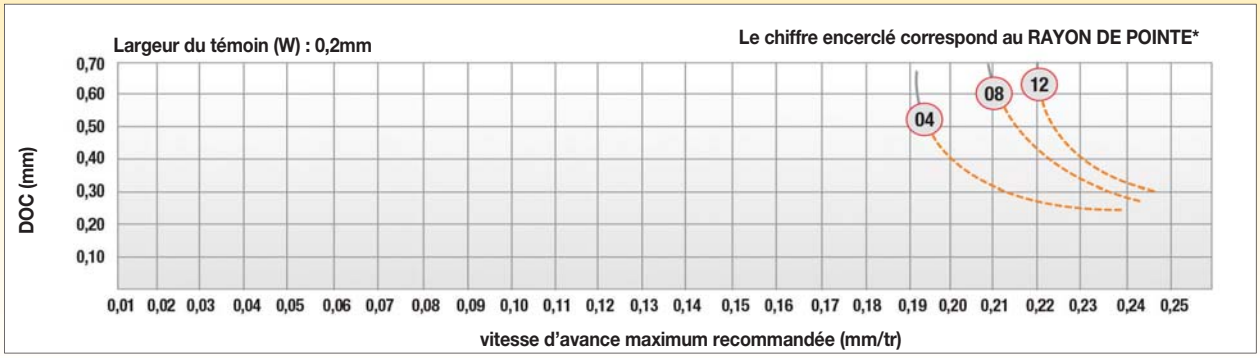
Exemple 1 : Si l'avance, la profondeur de coupe et le rayon de pointe de l'outil sont fixés, utiliser ces valeurs pour savoir quelle largeur de témoin utiliser.

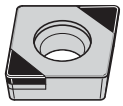
Exemple 2 : Si vous souhaitez utiliser un T témoin spécifique avec ou sans rayon, utilisez le tableau ci-dessous pour voir les possibilités recommandées en fonction des profondeurs de coupe, avances maxi et différents rayon de pointe.

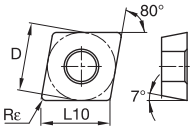












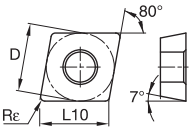
● premier choix
○ choix alternatif

P			●	
M				
K			●	
N				
S			●	
H	●	●	●	●

CCGM

Réf. catalogue ISO	D	L10	Rε	KBH10	KBH20	KB5630	KY1615
CCGM09T304S01325MTCB1	9,53	9,67	0,4	–	●	–	–
CCGM09T308S01325MTCB1	9,53	9,67	0,8	–	●	–	–

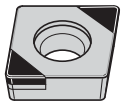
REMARQUE : Pour les porte outils et barres d'alésage, voir pages B179–B183.

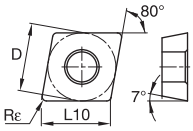


CCGW-C

Réf. catalogue ISO	D	L10	Rε	KBH10	KBH20	KB5630	KY1615
CCGW060202S01015C	6,35	6,45	0,2	–	–	●	–
CCGW060204S01015C	6,35	6,45	0,4	–	–	●	–

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B179–B183.

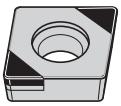


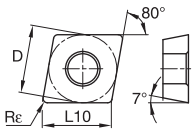


CCGW-FWMT

Réf. catalogue ISO	D	L10	Rε	KBH10	KBH20	KB5630	KY1615
CCGW09T304S01015FWMT	9,53	9,67	0,4	–	●	–	–
CCGW09T308S01015FWMT	9,53	9,67	0,8	●	●	–	–

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B179–B183.

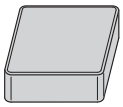


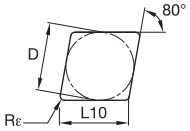


CCGW-MT

Réf. catalogue ISO	D	L10	Rε	KBH10	KBH20	KB5630	KY1615
CCGW060202S01015MT	6,35	6,45	0,2	●	–	–	–
CCGW060202S01225MT	6,35	6,45	0,2	–	●	–	–
CCGW060204S01015MT	6,35	6,45	0,4	●	–	–	–
CCGW060204S01225MT	6,35	6,45	0,4	–	●	–	–
CCGW09T302S01015MT	9,53	9,67	0,2	●	–	–	–
CCGW09T302S01225MT	9,53	9,67	0,2	–	●	–	–
CCGW09T304S01015MT	9,53	9,67	0,4	●	●	●	–
CCGW09T304S01225MT	9,53	9,67	0,4	●	●	–	–
CCGW09T308S01015MT	9,53	9,67	0,8	●	●	●	–
CCGW09T308S01225MT	9,53	9,67	0,8	●	●	–	–
CCGW120408S01015MT	12,70	12,90	0,8	–	●	–	–

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B179–B183.



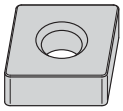


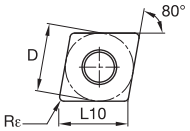
● premier choix
○ choix alternatif

P	●
M	
K	●
N	
S	●
H	● ● ● ●

CNGN

Réf. catalogue ISO	D	L10	Rε	KBH10	KBH20	KB5630	KY1615
CNGN120404T02020	12,70	12,90	0,4	–	–	–	●
CNGN120408T02020	12,70	12,90	0,8	–	–	–	●
CNGN120708T02020	12,70	12,90	0,8	–	–	–	●
CNGN120412T02020	12,70	12,90	1,2	–	–	–	●
CNGN120712T02020	12,70	12,90	1,2	–	–	–	●
CNGN120716T02020	12,70	12,90	1,6	–	–	–	●
CNGN160716T02020	15,88	16,12	1,6	–	–	–	●
CNGN160716T05015	15,88	16,12	1,6	–	–	–	●

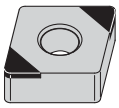


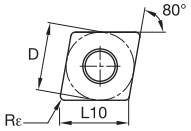


CNGA

Réf. catalogue ISO	D	L10	Rε	KBH10	KBH20	KB5630	KY1615
CNGA120404T02020	12,70	12,90	0,4	–	–	–	●
CNGA120408T00520	12,70	12,90	0,8	–	–	–	●
CNGA120408T02020	12,70	12,90	0,8	–	–	–	●
CNGA120412T02020	12,70	12,90	1,2	–	–	–	●
CNGA120416T02020	12,70	12,90	1,6	–	–	–	●
CNGA160612T02020	15,88	16,12	1,2	–	–	–	●
CNGA190612T02020	19,05	19,34	1,2	–	–	–	●
CNGA190616T02020	19,05	19,34	1,6	–	–	–	●

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B58–B73.





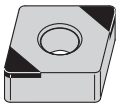
● premier choix
○ choix alternatif

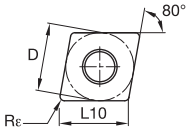
P			●	
M				
K			●	
N				
S			●	
H	●	●	●	●

CNGA-FWMT

Réf. catalogue ISO	D	L10	Rε	KBH10	KBH20	KB5630	KY1615
CNGA120404S01015FWMT	12,70	12,90	0,4	●	●	–	–
CNGA120404S01025FWMT	12,70	12,90	0,4	–	–	●	–
CNGA120408S01015FWMT	12,70	12,90	0,8	●	●	–	–
CNGA120408S01025FWMT	12,70	12,90	0,8	–	–	●	–
CNGA120408S01225FWMT	12,70	12,90	0,8	●	–	–	–
CNGA120412S01015FWMT	12,70	12,90	1,2	–	●	–	–
CNGA120412S01225FWMT	12,70	12,90	1,2	●	–	–	–

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B58–B73.

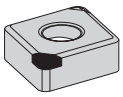


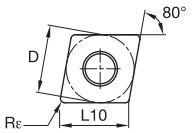


CNGA-MT

Réf. catalogue ISO	D	L10	Rε	KBH10	KBH20	KB5630	KY1615
CNGA120404S01015MT	12,70	12,90	0,4	●	●	–	–
CNGA120404S01025MT	12,70	12,90	0,4	–	–	●	–
CNGA120404S01225MT	12,70	12,90	0,4	–	●	–	–
CNGA120404S01735MT	12,70	12,90	0,4	–	●	–	–
CNGA120408S01015MT	12,70	12,90	0,8	●	●	–	–
CNGA120408S01025MT	12,70	12,90	0,8	–	–	●	–
CNGA120408S01225MT	12,70	12,90	0,8	●	●	–	–
CNGA120408S01735MT	12,70	12,90	0,8	●	●	–	–
CNGA120412S01015MT	12,70	12,90	1,2	●	●	–	–
CNGA120412S01020MT	12,70	12,90	1,2	–	–	●	–
CNGA120412S01025MT	12,70	12,90	1,2	–	–	●	–
CNGA120412S01225MT	12,70	12,90	1,2	●	●	–	–
CNGA120412S01735MT	12,70	12,90	1,2	●	●	–	–

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B58–B73.

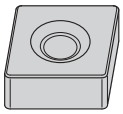


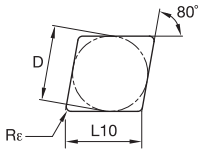


CNGM-CB1

Réf. catalogue ISO	D	L10	Rε	KBH10	KBH20	KB5630	KY1615
CNGM120404S01325MTCB1	12,70	12,90	0,4	–	●	–	–
CNGM120408S01325MTCB1	12,70	12,90	0,8	–	●	–	–
CNGM120412S01325MTCB1	12,70	12,90	1,2	–	●	–	–

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B58–B73.





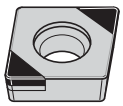
● premier choix
○ choix alternatif

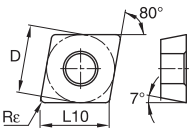
P				●	
M					
K				●	
N					
S				●	
H		●	●	●	●

CNGX

Réf. catalogue ISO	D	L10	Rε	KBH10	KBH20	KB5630	KY1615
CNGX120708T02020	12,70	12,90	0,8	–	–	–	●
CNGX120712T02020	12,70	12,90	1,2	–	–	–	●

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B58–B73.

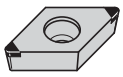


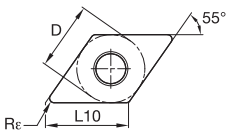


CPGW-MT

Réf. catalogue ISO	D	L10	Rε	KBH10	KBH20	KB5630	KY1615
CPGW09T304S01015MT	9,53	9,67	0,4	–	–	●	–
CPGW09T308S01015MT	9,53	9,67	0,8	–	–	●	–

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B192–B205.

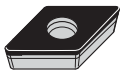


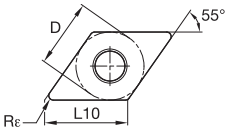


DCGM

Réf. catalogue ISO	D	L10	Rε	KBH10	KBH20	KB5630	KY1615
DCGM11T304S01325MTCB1	9,53	11,63	0,4	–	●	–	–

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B209–B213.





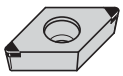
● premier choix
○ choix alternatif

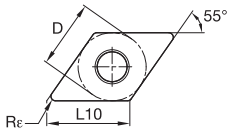
P			●	
M				
K			●	
N				
S			●	
H	●	●	●	●

DCGW-C

Réf. catalogue ISO	D	L10	Rε	KBH10	KBH20	KB5630	KY1615
DCGW070202S01015C	6,35	7,75	0,2	–	–	●	–
DCGW070204S01015C	6,35	7,75	0,4	–	–	●	–

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B209–B213.

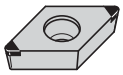


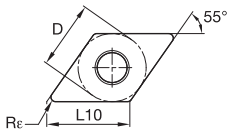


DCGW-FWMT

Réf. catalogue ISO	D	L10	Rε	KBH10	KBH20	KB5630	KY1615
DCGW11T308S01015FWMT	9,53	11,63	0,4	●	●	–	–
DCGW11T308S01225FWMT	9,53	11,63	0,4	●	–	–	–

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B209–B213.

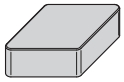


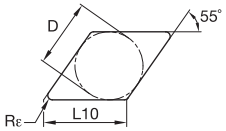


DCGW-MT

Réf. catalogue ISO	D	L10	Rε	KBH10	KBH20	KB5630	KY1615
DCGW070202S01225MT	6,35	7,75	0,2	–	●	–	–
DCGW070204S01015MT	6,35	7,75	0,4	–	●	–	–
DCGW070204S01225MT	6,35	7,75	0,4	–	●	–	–
DCGW70202S01015MT	6,35	7,75	0,4	●	–	–	–
DCGW70204S01015MT	6,35	7,75	0,4	●	–	–	–
DCGW70204S01225MT	6,35	7,75	0,4	●	–	–	–
DCGW11T302S01015MT	9,53	11,63	0,2	●	–	–	–
DCGW11T302S01225MT	9,53	11,63	0,2	–	●	–	–
DCGW11T304S01225MT	9,53	11,63	0,4	●	●	–	–
DCGW11T304S01015MT	9,53	11,63	0,4	●	●	●	–
DCGW11T308S01015MT	9,53	11,63	0,8	●	●	●	–
DCGW11T308S01225MT	9,53	11,63	0,8	●	●	–	–

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B209–B213.



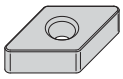


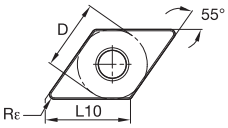
● premier choix
○ choix alternatif

P				●			
M							
K				●			
N							
S				●			
H		●	●	●	●		

DNGN/DNG

Réf. catalogue ISO	D	L10	Rε	KBH10	KBH20	KB5630	KY1615
DNGN150704T02020	12,70	15,50	0,4	–	–	–	●
DNGN150708T02020	12,70	15,50	0,8	–	–	–	●
DNGN150712T02020	12,70	15,50	1,2	–	–	–	●
DNGN150716T02020	12,70	15,50	1,6	–	–	–	●

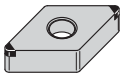


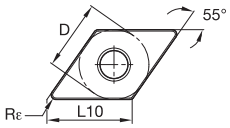


DNGA

Réf. catalogue ISO	D	L10	Rε	KBH10	KBH20	KB5630	KY1615
DNGA150404T02020	12,70	15,50	0,4	–	–	–	●
DNGA150604T02020	12,70	15,50	0,4	–	–	–	●
DNGA150408T02020	12,70	15,50	0,8	–	–	–	●
DNGA150608T02020	12,70	15,50	0,8	–	–	–	●
DNGA150412T02020	12,70	15,50	1,2	–	–	–	●
DNGA150612T02020	12,70	15,50	1,2	–	–	–	●
DNGA150416T02020	12,70	15,50	1,6	–	–	–	●

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B85–B93.

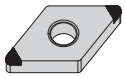


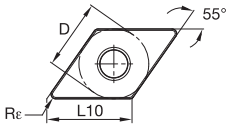


DNGA-FWMT

Réf. catalogue ISO	D	L10	Rε	KBH10	KBH20	KB5630	KY1615
DNGA150408S01015FWMT	12,70	15,50	0,4	●	●	–	–
DNGA150408S01225FWMT	12,70	15,50	0,4	●	–	–	–
DNGA150412S01015FWMT	12,70	15,50	0,8	–	●	–	–
DNGA150412S01225FWMT	12,70	15,50	0,8	●	–	–	–

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B85–B93.





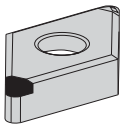
● premier choix
○ choix alternatif

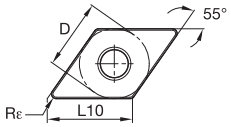
P				●	
M					
K				●	
N					
S				●	
H		●	●	●	●

DNGA-MT

Réf. catalogue ISO	D	L10	Rε	KBH10	KBH20	KB5630	KY1615
DNGA150404S01015MT	12,70	15,50	0,4	●	●	–	–
DNGA150404S01025MT	12,70	15,50	0,4	–	–	●	–
DNGA150404S01225MT	12,70	15,50	0,4	–	●	–	–
DNGA150404S01735MT	12,70	15,50	0,4	–	●	–	–
DNGA150604S01015MT	12,70	15,50	0,4	●	●	–	–
DNGA150604S01225MT	12,70	15,50	0,4	–	●	–	–
DNGA150604S01735MT	12,70	15,50	0,4	–	●	–	–
DNGA150408S01735MT	12,70	15,50	0,8	●	●	–	–
DNGA150408S01015MT	12,70	15,50	0,8	●	●	–	–
DNGA150408S01025MT	12,70	15,50	0,8	–	–	●	–
DNGA150408S01225MT	12,70	15,50	0,8	●	●	–	–
DNGA150608S01015MT	12,70	15,50	0,8	●	●	–	–
DNGA150608S01225MT	12,70	15,50	0,8	●	●	–	–
DNGA150608S01735MT	12,70	15,50	0,8	–	●	–	–
DNGA150412S01015MT	12,70	15,50	1,2	●	●	–	–
DNGA150412S01225MT	12,70	15,50	1,2	●	●	–	–
DNGA150412S01735MT	12,70	15,50	1,2	●	●	–	–
DNGA150612S01015MT	12,70	15,50	1,2	●	●	–	–
DNGA150612S01225MT	12,70	15,50	1,2	●	●	–	–
DNGA150612S01735MT	12,70	15,50	1,2	–	●	–	–

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B85–B93.





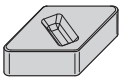
DNGM-CB1

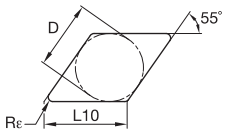
Réf. catalogue ISO	D	L10	Rε	KBH10	KBH20	KB5630	KY1615
DNGM150408S01325MTCB1	12,70	15,50	0,8	–	●	–	–
DNGM150412S01325MTCB1	12,70	15,50	1,2	–	●	–	–
DNGM150608S01325MTCB1	12,70	15,50	0,8	–	●	–	–
DNGM150612S01325MTCB1	12,70	15,50	1,2	–	●	–	–

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B85–B93.

P				●	
M					
K				●	
N					
S				●	
H		●	●	●	●

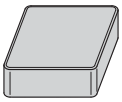
● premier choix
○ choix alternatif

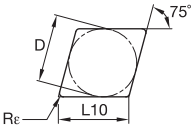




DNGX

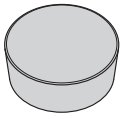
Réf. catalogue ISO	D	L10	Rε	KBH10	KBH20	KB5630	KY1615
DNGX150708T02020	12,70	15,50	0,8	–	–	–	●

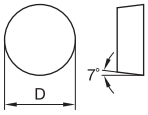




ENGN

Réf. catalogue ISO	D	L10	Rε	KBH10	KBH20	KB5630	KY1615
ENGN130704T02020	12,70	13,15	0,4	–	–	–	●
ENGN130708T02020	12,70	13,15	0,8	–	–	–	●
ENGN130712T02020	12,70	13,15	1,2	–	–	–	●
ENGN130716T02020	12,70	13,15	1,6	–	–	–	●



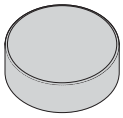
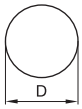


RCGX

Réf. catalogue ISO	D	L10	Rε	KBH10	KBH20	KB5630	KY1615
RCGX090700T01020	9,53	–	–	–	–	–	●
RCGX090700T02020	9,53	–	–	–	–	–	●
RCGX090700T10015	9,53	–	–	–	–	–	●
RCGX090700T20015	9,53	–	–	–	–	–	●
RCGX120700T02020	12,70	–	–	–	–	–	●
RCGX120700T10015	12,70	–	–	–	–	–	●
RCGX120700T20015	12,70	–	–	–	–	–	●
RCGX151000T20015	15,88	–	–	–	–	–	●
RCGX191000T20015	19,05	–	–	–	–	–	●
RCGX251200T20015	25,40	–	–	–	–	–	●

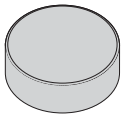
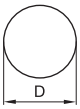
● premier choix
○ choix alternatif

P				●	
M					
K				●	
N					
S				●	
H		●	●	●	●

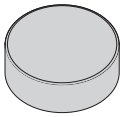
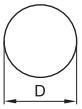
RCGW-T

Réf. catalogue ISO	D	L10	Rε	KBH10	KBH20	KB5630	KY1615
RCGW1204M0T01020	12,00	–	–	–	–	–	●

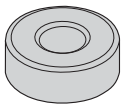
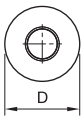
RCGX

Réf. catalogue ISO	D	L10	Rε	KBH10	KBH20	KB5630	KY1615
RCGX0907-001	9,53	–	–	–	–	–	●

RNGN

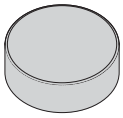
Réf. catalogue ISO	D	L10	Rε	KBH10	KBH20	KB5630	KY1615
RNGN090300T02020	9,53	–	–	–	–	–	●
RNGN090400T02020	9,53	–	–	–	–	–	●
RNGN120300T02020	12,70	–	–	–	–	–	●
RNGN120400T02020	12,70	–	–	–	–	–	●
RNGN120700T02020	12,70	–	–	–	–	–	●
RNGN120700T10015	12,70	–	–	–	–	–	●
RNGN120700T20015	12,70	–	–	–	–	–	●
RNGN190700T02020	19,05	–	–	–	–	–	●

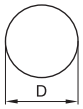



RNGA

Réf. catalogue ISO	D	L10	Rε	KBH10	KBH20	KB5630	KY1615
RNGA090300T02020	9,53	–	–	–	–	–	●
RNGA120400T02020	12,70	–	–	–	–	–	●

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B95.



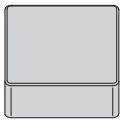


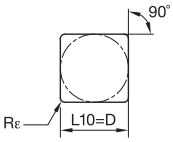
● premier choix
○ choix alternatif

P				●
M				
K				●
N				
S				●
H	●	●	●	●

■ RNGN-C

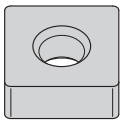
Réf. catalogue ISO	D	L10	Rε	KBH10	KBH20	KB5630	KY1615
RNGN090300S02015C	9,53	—	—	–	–	●	–

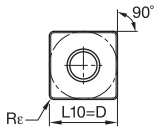




■ SNGN

Réf. catalogue ISO	D	L10	Rε	KBH10	KBH20	KB5630	KY1615
SNGN090308T02020	9,53	9,53	0,8	–	–	–	●
SNGN120704T02020	12,70	12,70	0,4	–	–	–	●
SNGN120408T00520	12,70	12,70	0,8	–	–	–	●
SNGN120408T02020	12,70	12,70	0,8	–	–	–	●
SNGN120708T02020	12,70	12,70	0,8	–	–	–	●
SNGN120412T02020	12,70	12,70	1,2	–	–	–	●
SNGN120712T02020	12,70	12,70	1,2	–	–	–	●
SNGN120416T02020	12,70	12,70	1,6	–	–	–	●
SNGN120716T02020	12,70	12,70	1,6	–	–	–	●
SNGN120720T02020	12,70	12,70	2,0	–	–	–	●
SNGN120720T10015	12,70	12,70	2,0	–	–	–	●
SNGN120720T20015	12,70	12,70	2,0	–	–	–	●
SNGN150716T02020	15,88	15,88	1,6	–	–	–	●





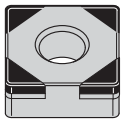
■ SNGA

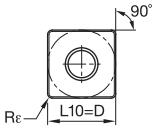
Réf. catalogue ISO	D	L10	Rε	KBH10	KBH20	KB5630	KY1615
SNGA120408T02020	12,70	12,70	0,8	–	–	–	●
SNGA120412T02020	12,70	12,70	1,2	–	–	–	●

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B105–B121.

● premier choix
○ choix alternatif

P			●	
M				
K			●	
N				
S			●	
H	●	●	●	●

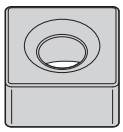


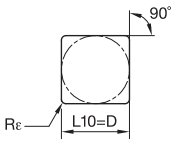


SNGA-MT

Réf. catalogue ISO	D	L10	Rε	KBH10	KBH20	KB5630	KY1615
SNGA120408S01015MT	12,70	12,70	0,8	●	–	–	–
SNGA120408S01225MT	12,70	12,70	0,8	●	●	–	–
SNGA120412S01225MT	12,70	12,70	1,2	●	●	–	–

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B105–B121.

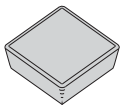


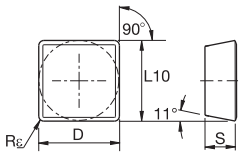


SNGX

Réf. catalogue ISO	D	L10	Rε	KBH10	KBH20	KB5630	KY1615
SNGX120712T02020	12,70	12,70	1,2	–	–	–	●

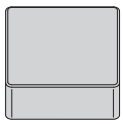
REMARQUE : Pour les porte outils et barres d'alésage, voir pages B105–B121.

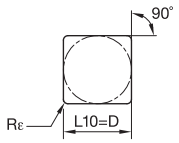




SPG-T

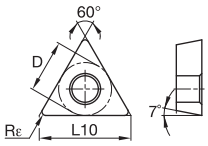
Réf. catalogue ISO	D	L10	Rε	KBH10	KBH20	KB5630	KY1615
SPGN090308T01020	9,53	9,53	0,8	–	–	–	●
SPGN120308T01020	12,70	12,70	0,8	–	–	–	●





SPU-T

Réf. catalogue ISO	D	L10	Rε	KBH10	KBH20	KB5630	KY1615
SPUN120308T00520	12,70	12,70	0,8	–	–	–	●



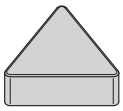
● premier choix
○ choix alternatif

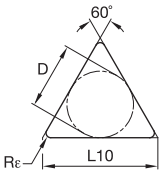
P				●	
M					
K				●	
N					
S				●	
H		●	●	●	●

TCGW-MT

Réf. catalogue ISO	D	L10	Rε	KBH10	KBH20	KB5630	KY1615
TCGW090202S01015MT	5,56	9,62	0,2	–	●	–	–
TCGW090204S01015 MT	5,56	9,62	0,4	–	●	–	–
TCGW110202S01015MT	6,35	11,00	0,2	●	●	–	–
TCGW110204S01015MT	6,35	11,00	0,4	●	●	–	–
TCGW110204S01225MT	6,35	11,00	0,4	●	–	–	–
TCGW110208S01015MT	6,35	11,00	0,8	●	●	–	–
TCGW110208S01225MT	6,35	11,00	0,8	●	–	–	–

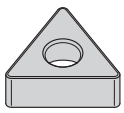
REMARQUE : Pour les porte outils et barres d'alésage, voir pages B247–B248.

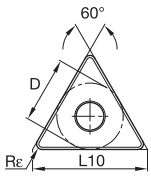




TNGN

Réf. catalogue ISO	D	L10	Rε	KBH10	KBH20	KB5630	KY1615
TNGN110308T02020	6,35	11,00	0,8	–	–	–	●
TNGN160404T02020	9,53	16,50	0,4	–	–	–	●
TNGN160408T02020	9,53	16,50	0,8	–	–	–	●
TNGN160708T02020	9,53	16,50	0,8	–	–	–	●
TNGN160412T02020	9,53	16,50	1,2	–	–	–	●
TNGN160712T02020	9,53	16,50	1,2	–	–	–	●
TNGN160416T02020	9,53	16,50	1,6	–	–	–	●
TNGN220408T02020	12,70	22,00	0,8	–	–	–	●

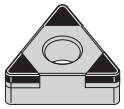


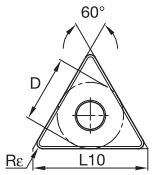


TNGA

Réf. catalogue ISO	D	L10	Rε	KBH10	KBH20	KB5630	KY1615
TNGA160408T02020	9,53	16,50	0,8	–	–	–	●
TNGA160412T02020	9,53	16,50	1,2	–	–	–	●
TNGA220408T02020	12,70	22,00	0,8	–	–	–	●
TNGA220412T02020	12,70	22,00	1,2	–	–	–	●

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B132–B142.





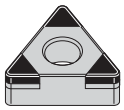
● premier choix
○ choix alternatif

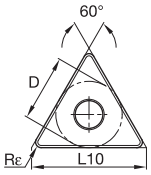
P				●	
M					
K				●	
N					
S				●	
H		●	●	●	●

TNGA-MT

Réf. catalogue ISO	D	L10	Rε	KBH10	KBH20	KB5630	KY1615
TNGA160404S01015MT	9,53	16,50	0,4	●	●	–	–
TNGA160404S01225MT	9,53	16,50	0,4	–	●	–	–
TNGA160404S01735MT	9,53	16,50	0,4	–	●	–	–
TNGA160408S01015MT	9,53	16,50	0,8	●	●	–	–
TNGA160408S01225MT	9,53	16,50	0,8	●	●	–	–
TNGA160408S01735MT	9,53	16,50	0,8	●	●	–	–
TNGA160412S01015MT	9,53	16,50	1,2	●	●	–	–
TNGA160412S01225MT	9,53	16,50	1,2	●	●	–	–
TNGA160412S01735MT	9,53	16,50	1,2	●	●	–	–

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B132–B142.

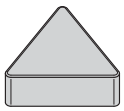


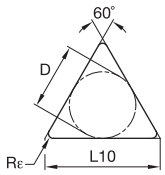


TNGM • Usinage moyen

Réf. catalogue ISO	D	L10	Rε	KBH10	KBH20	KB5630	KY1615
TNGM160408S01325MTCB1	9,53	16,50	0,8	–	●	–	–

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B132–B142.



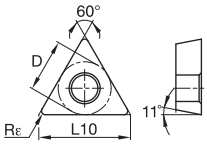


TPGN

Réf. catalogue ISO	D	L10	Rε	KBH10	KBH20	KB5630	KY1615
TPGN110304T01020	6,35	11,00	0,4	–	–	–	●
TPGN110308T01020	6,35	11,00	0,8	–	–	–	●
TPGN110312T01020	6,35	11,00	1,2	–	–	–	●
TPGN160304T00520	9,53	16,50	0,4	–	–	–	●
TPGN160304T01020	9,53	16,50	0,4	–	–	–	●
TPGN160308T00520	9,53	16,50	0,8	–	–	–	●
TPGN160308T01020	9,53	16,50	0,8	–	–	–	●
TPGN160312T01020	9,53	16,50	1,2	–	–	–	●

● premier choix
○ choix alternatif

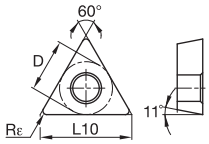
P				●	
M					
K				●	
N					
S				●	
H		●	●	●	●



TPGW-C

Réf. catalogue ISO	D	L10	Rε	KBH10	KBH20	KB5630	KY1615
TPGW110208S01015C	6,35	11,00	0,8	–	–	●	–

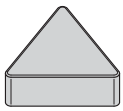
REMARQUE : Pour les porte outils et barres d'alésage, voir pages B257–B263.

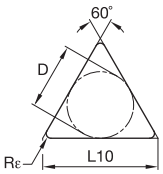


TPGW-MT

Réf. catalogue ISO	D	L10	Rε	KBH10	KBH20	KB5630	KY1615
TPGW110308S01225MT	6,35	10,96	0,8	●	–	–	–
TPGW110202S01015MT	6,35	11,00	0,2	–	●	–	–
TPGW110304S01015MT	6,35	11,00	0,4	●	–	–	–
TPGW110304S01225MT	6,35	11,00	0,4	●	–	–	–
TPGW110204S01015MT	6,35	11,00	0,4	–	●	–	–
TPGW110208S01015MT	6,35	11,00	0,8	–	●	–	–
TPGW160404S01015MT	9,53	16,50	0,4	●	–	–	–
TPGW160404S01225MT	9,53	16,50	0,4	●	–	–	–
TPGW16T304S01015MT	9,53	16,50	0,4	–	●	–	–
TPGW160408S01015MT	9,53	16,50	0,8	●	–	–	–
TPGW160408S01225MT	9,53	16,50	0,8	●	–	–	–
TPGW16T308S01015MT	9,53	16,50	0,8	–	●	–	–
TPGW16T308S01225MT	9,53	16,50	0,8	–	●	–	–

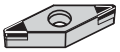
REMARQUE : Pour les porte outils et barres d'alésage, voir pages B257–B263.

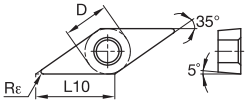




TPU-T

Réf. catalogue ISO	D	L10	Rε	KBH10	KBH20	KB5630	KY1615
TPUN110304T00520	6,35	11,00	0,4	–	–	–	●
TPUN110308T00520	6,35	11,00	0,8	–	–	–	●
TPUN160304T00520	9,53	16,50	0,4	–	–	–	●
TPUN160308T00520	9,53	16,50	0,8	–	–	–	●
TPUN160312T00520	9,53	16,50	1,2	–	–	–	●





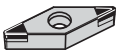
● premier choix
○ choix alternatif

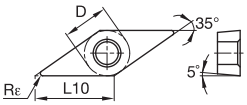
P				●	
M					
K				●	
N					
S				●	
H		●	●	●	●

VBGW-MT

Réf. catalogue ISO	D	L10	Rε	KBH10	KBH20	KB5630	KY1615
VBGW110304S01015MT	6,35	11,07	0,4	●	●	–	–
VBGW110304S01225MT	6,35	11,07	0,4	–	●	–	–
VBGW110308S01015MT	6,35	11,07	0,8	●	–	–	–
VBGW110308S01225MT	6,35	11,07	0,8	–	●	–	–
VBGW160404S01015MT	9,53	16,61	0,4	●	–	●	–
VBGW160408S01015MT	9,53	16,61	0,8	●	●	●	–
VBGW160412S01015MT	9,53	16,61	1,2	–	●	–	–

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B266–B269.

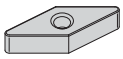


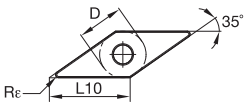


VCGW • Usinage léger

Réf. catalogue ISO	D	L10	Rε	KBH10	KBH20	KB5630	KY1615
VCGW160404S01015MT	9,53	16,61	0,4	–	●	–	–
VCGW160404S01225MT	9,53	16,61	0,4	–	●	–	–
VCGW160408S01015MT	9,53	16,61	0,8	–	●	–	–
VCGW160408S01225MT	9,53	16,61	0,8	–	●	–	–

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B266–B269.

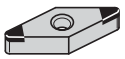


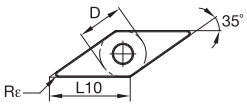


VNGA

Réf. catalogue ISO	D	L10	Rε	KBH10	KBH20	KB5630	KY1615
VNGA160404T02020	9,53	16,61	0,4	–	–	–	●
VNGA160408T02020	9,53	16,61	0,8	–	–	–	●
VNGA160412T02020	9,53	16,61	1,2	–	–	–	●
VNGA220408T02020	12,70	22,14	0,8	–	–	–	●

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B149–B153.





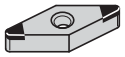
● premier choix
○ choix alternatif

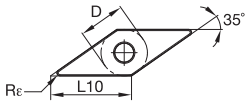
P				●	
M					
K				●	
N					
S				●	
H		●	●	●	●

VNGA-MT

Réf. catalogue ISO	D	L10	Rε	KBH10	KBH20	KB5630	KY1615
VNGA160404S01015MT	9,53	16,61	0,4	●	●	–	–
VNGA160404S01025MT	9,53	16,61	0,4	–	–	●	–
VNGA160404S01225MT	9,53	16,61	0,4	●	●	–	–
VNGA160404S01735MT	9,53	16,61	0,4	–	●	–	–
VNGA160408S01015MT	9,53	16,61	0,8	●	●	–	–
VNGA160408S01025MT	9,53	16,61	0,8	–	–	●	–
VNGA160408S01225MT	9,53	16,61	0,8	●	●	–	–
VNGA160408S01735MT	9,53	16,61	0,8	–	●	–	–
VNGA160412S01225MT	9,53	16,61	1,2	–	●	–	–

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B149–B153.

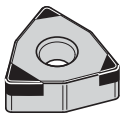


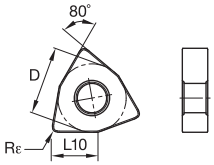


VNGM

Réf. catalogue ISO	D	L10	Rε	KBH10	KBH20	KB5630	KY1615
VNGM160408S01325MTCB1	9,53	16,61	0,8	–	●	–	–
VNGM160412S01325MTCB1	9,53	16,61	1,2	–	●	–	–

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B149–B153.

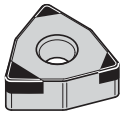


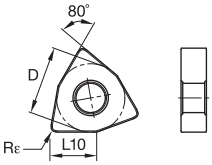


WNGA

Réf. catalogue ISO	D	L10	Rε	KBH10	KBH20	KB5630	KY1615
WNGA080408S01015FWMT	12,70	8,69	0,8	–	●	–	–

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B161–B165.





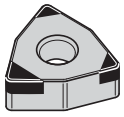
● premier choix
○ choix alternatif

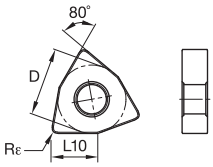
P			●	
M				
K			●	
N				
S			●	
H	●	●	●	●

WNGA-FWMT

Réf. catalogue ISO	D	L10	Rε	KBH10	KBH20	KB5630	KY1615
WNGA080408S01015FWHBMT	12,70	8,69	0,8	–	●	–	–

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B161–B165.





WNGA-MT

Réf. catalogue ISO	D	L10	Rε	KBH10	KBH20	KB5630	KY1615
WNGA080404S01015MT	12,70	8,69	0,4	–	●	–	–
WNGA080408S01015MT	12,70	8,69	0,8	–	●	–	–
WNGA080408S01225MT	12,70	8,69	0,8	–	●	–	–
WNGA080408S01735MT	12,70	8,69	0,8	–	●	–	–
WNGA80408S01015MT	12,70	8,69	0,8	●	–	–	–
WNGA80408S01225MT	12,70	8,69	0,8	●	–	–	–

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B161–B165.

Outils A4™ et plaquettes Beyond™

Vous choisirez les outils A4 pour le chariotage, le dressage, l'usinage de gorges, le rainurage frontal et le tronçonnage dans une grande diversité de matières à usiner. Le système de bridage unique et la géométrie polyvalente délivrent un débit copeau très élevé.

CARACTÉRISTIQUES ET AVANTAGES

Système de rainurage et de chariotage A4

- Un seul outil pour le chariotage, le dressage, l'usinage de gorges, le rainurage frontal et le tronçonnage intérieur ou extérieur, d'où des temps de cycle exceptionnellement courts et pas d'indexage de la tourelle!
- La zone de bridage extra longue, le Vé à 120° en partie inférieure, rectifié, et le guidage supérieur (exclusivité) assurent une stabilité exceptionnelle dans le rainurage et le chariotage!
- Positionnement exact de la plaquette pour une coupe précise!
- Le serrage rigide bloque la plaquette en position même dans les travaux les plus difficiles.
- Un concept polyvalent qui permet de n'avoir qu'un seul système pour le rainurage Inter et Exter, le rainurage frontal, le chariotage arrière, les gorges et dégagements, et même le filetage.
- Les plaquettes avec brise-copeau assurent une excellente évacuation du copeau en rainurage et permettent de mieux le contrôler en chariotage multidirectionnel.

Pour en savoir plus sur les avantages de ces outils, contactez votre distributeur Kennametal agréé ou rendez-vous sur **kennametal.com**.

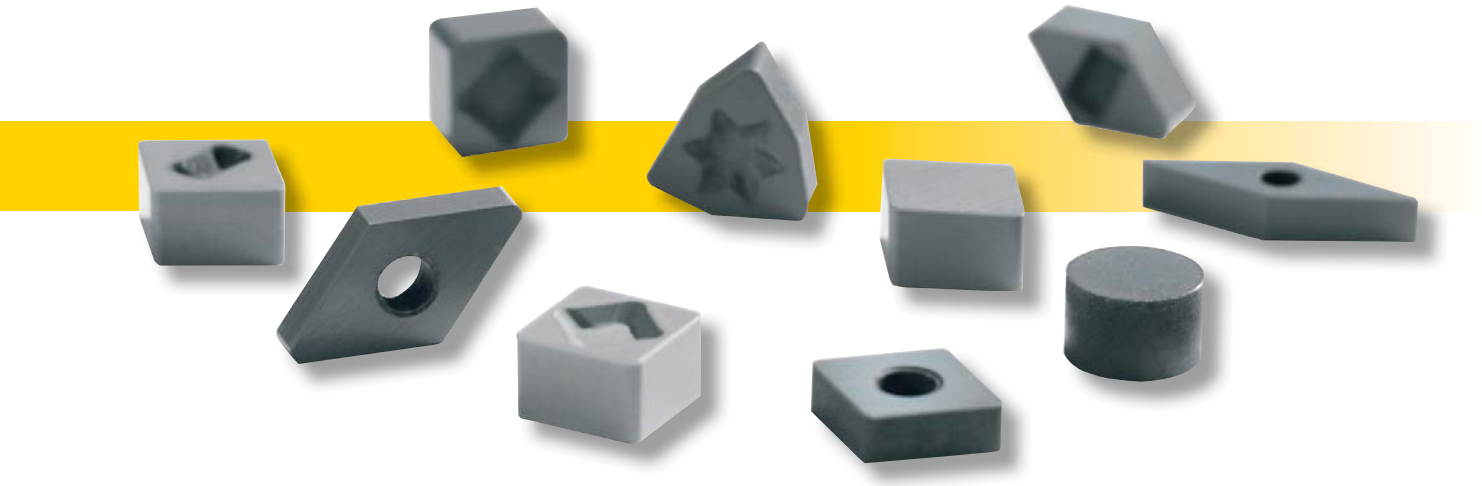
KENNAMETAL®

kennametal.com

Pour usiner les alliages hautes températures avec des outils céramique et PcBN

Les matériaux avancés de Kennametal, qui répondent à la technologie Beyond™, offrent une résistance et une ténacité importantes, selon l'opération.

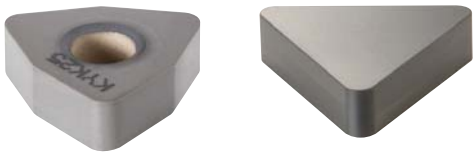
Les plaquettes céramique KYS constitueront votre premier choix pour les applications à grande vitesse sur les alliages hautes températures. Par rapport à des nuances non revêtues, le revêtement multicouche améliore la résistance à l'usure chimique. Le substrat céramique sialon procure une excellente résistance à l'entaille à la profondeur de coupe par rapport à la céramique whisker renforcée.



Plaquettes céramique

KYS25™

- Donne d'excellents états de surface, des efforts de coupe réduits et des vitesses de coupe supérieures.
- Le revêtement CVD avancé assure une excellente résistance à l'usure chimique et à l'entaille à la profondeur de coupe.



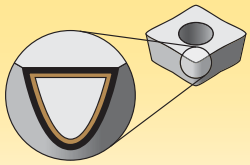
KYS30™

- Tenue de coupe longue et régulière .
- Excellentes ténacité et résistance à l'entaille à la profondeur de coupe.
- Efficace dans un large éventail de conditions d'usinage, y compris en coupe interrompue et en cas de couche d'oxyde.

Plaquettes à insert PcBN

KB1630

- Tenue de coupe longue et régulière .
- Excellentes ténacité et résistance à l'entaille à la profondeur de coupe.
- Efficace dans un large éventail de conditions d'usinage, y compris en coupe interrompue et en cas de couche d'oxyde.



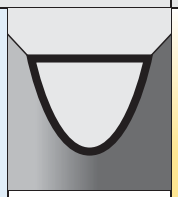
Les revêtements offrent une possibilité d'usinage à grande vitesse et conviennent de la finition à la semi-finition.

P	Acier
M	Acier inoxydable
K	Fonte
N	Matériaux non ferreux
S	Alliages réfractaires
H	Matériaux trempés

résistance à l'usure ⟷ **ténacité**

Nuances céramique

KYS25

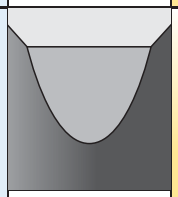


C4

Composition : Céramique SiAlON avec revêtement CVD d'alumine multicouche-TiCN.
Application : Complète la nuance KYS30™ pour l'usinage des alliages hautes températures, alliages de nickel et matières moulées à dureté Brinell élevée.
Ce revêtement CVD avancé assure une excellente résistance à l'usure chimique et à l'entaille à la profondeur de coupe par comparaison avec les céramiques whiskers.

	05	10	15	20	25	30	35	40	45
S			■	■	■				
H						■	■		

KYS30



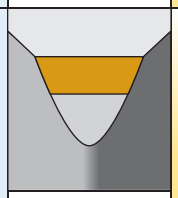
C4

Composition : Le plus avancé des SiAlON récemment développés.
Application : Associe d'excellentes propriétés de résistance à l'usure, de ténacité à la rupture et de résistance aux chocs thermiques des travaux généraux à la finition des alliages hautes températures. Excellente résistance à l'entaille à la profondeur de coupe par comparaison avec les céramiques whiskers.

	05	10	15	20	25	30	35	40	45
S				■	■	■			

PcBN – Nuances de nitrure de bore cubique polycristallin

KB1630



—

Composition : nuance non revêtue à forte teneur en PcBN : Inserts PcBN brasés sur une plaquette carbure.
Application : Recommandé pour l'ébauche et la finition en coupe interrompue sur aciers durcis par trempe et revenu (>45 HRc) Il peut également être utilisé sur la fonte grise, les fontes trempées, les aciers alliés à forte teneur en chrome, les alliages hautes températures et les métaux frittés. Les plaquettes à insert PcBN sont disponibles en différents types, y compris les géométries Top Notch™ et à vis.

	05	10	15	20	25	30	35	40	45
K	■	■	■						
S		■	■						
H					■	■	■		

RECHERCHE CONNUE DE NOVO

Les fonctions Advise et Select (conseil et sélection) de l'application NOVO™ sont venues améliorer la recherche dans le catalogue, vous permettant de gagner du temps et de l'argent.

CONSEIL

Elles vous donnent des conseils d'utilisation à partir de quelques règles simples:

- Définir l'opération d'usinage (surfaçage, rainurage, trou borgne, etc.)
- Appliquer les contraintes (géométrie, matériau, tolérance, etc.)
- Paramétrer la séquence d'usinage (opérations simples ou en plusieurs passes, ébauche et finition, etc.)
- Recevoir les résultats triés

SÉLECTION

Une méthode de sélection d'outils de coupe dans une arborescence en passant soit par une recherche hiérarchique, soit par une recherche par paramètres.

- Si vous savez ce que vous cherchez, vous pouvez faire une recherche rapide en entrant une référence catalogue ou une désignation de produit.
- Un système de filtres ou attributs "intelligents" permet de réduire la quantité des solutions possibles.
- Une fois l'outil recherché sélectionné, l'application NOVO fait apparaître les options d'éléments de coupe et d'adaptateurs qui correspondent.

Grâce à l'application NOVO, vous pouvez désormais bénéficier sur vos machines des bons outils, dans le bon ordre. Résultat : une production zéro défaut pour accélérer toutes les tâches et obtenir le maximum de chaque équipe.
kennametal.com/novo

1 • Sélectionner la géométrie de la plaquette

Plaquettes négatives

-RP
Ébauche

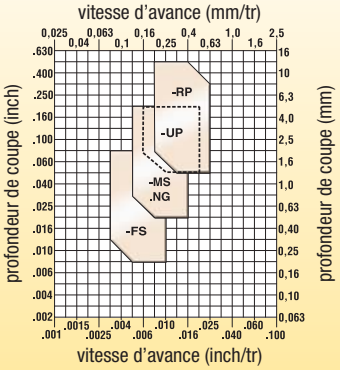
-MS
Usinage moyen

.NG

-UP

Usinage moyen

-FS
Finition



Plaquettes positives

MT-LF

R.GV-T

Usinage moyen

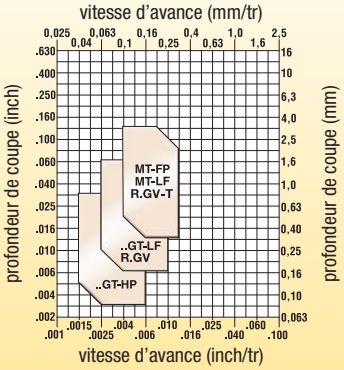
MT-FP
Usinage moyen

..GT-LF
Superfinition

R.GV

..GT-HP

Superfinition



2 • Sélectionner la nuance

conditions de coupe	Géométrie de plaquette négative .NG
coupe fortement interrompue	–
coupe légèrement interrompue	KYS30/KY1540
profondeur de coupe variable, croûte de fonderie ou croûte de forge	KYS30/KY1540/KYS25/KY4300
coupe douce, surface pré-usinée	KYS25/KY4300

conditions de coupe	Géométrie de plaquette positive R.GV-T
coupe fortement interrompue	–
coupe légèrement interrompue	KYS30/KY1540
profondeur de coupe variable, croûte de fonderie ou croûte de forge	KYS30/KY1540/KYS25/KY4300
coupe douce, surface pré-usinée	KYS25/KY4300

3 • Sélectionner la vitesse de coupe

Alliages réfractaires à base de fer (135–320 HB) (≤34 HRC) — **vitesse de coupe — m/mn (SFM)** — **Conditions initiales** ◁▷

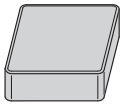
groupe matière	nuance	15 (50)	45 (150)	75 (250)	105 (350)	140 (450)	170 (550)	200 (650)	230 (750)	260 (850)	290 (950)	310 (1050)	350 (1150)	380 (1250)	m/mn	SFM
S1	KB1630									◁▷					260	850
	KYS25/KY4300								◁▷						200	650
	KYS30/KY1540							◁▷							170	550

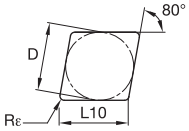
Alliages à base de cobalt, alliages hautes températures (150–425 HB) (≤45 HRC) — **vitesse de coupe — m/mn (SFM)** — **Conditions initiales** ◁▷

groupe matière	nuance	15 (50)	45 (150)	75 (250)	105 (350)	140 (450)	170 (550)	200 (650)	230 (750)	260 (850)	290 (950)	310 (1050)	350 (1150)	380 (1250)	m/mn	SFM
S2	KB1630									◁▷					260	850
	KYS25/KY4300								◁▷						220	720
	KYS30/KY1540							◁▷							185	600

Alliages réfractaires à base de nickel (140–475 HB) (≤48 HRC) — **vitesse de coupe — m/mn (SFM)** — **Conditions initiales** ◁▷

groupe matière	nuance	15 (50)	45 (150)	75 (250)	105 (350)	140 (450)	170 (550)	200 (650)	230 (750)	260 (850)	290 (950)	310 (1050)	350 (1150)	380 (1250)	m/mn	SFM
S3	KB1630									◁▷					260	850
	KYS25/KY4300									◁▷					250	820
	KYS30/KY1540								◁▷						215	700



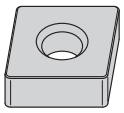


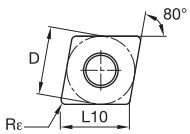
● premier choix
○ choix alternatif

P				
M				
K				
N				
S	●	●	○	
H	○		●	

CNGN

Réf. catalogue ISO	D	L10	Rε	KYS25	KYS30	KB1630
CNGN120416T01020	12,70	12,90	1,6	●	–	–
CNGN120712T01020	12,70	12,90	1,2	●	●	–
CNGN120716T01020	12,70	12,90	1,6	–	●	–

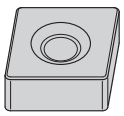


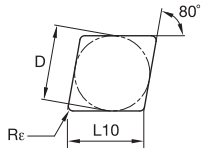


CNGA

Réf. catalogue ISO	D	L10	Rε	KYS25	KYS30	KB1630
CNGA120408E	12,70	12,90	0,8	●	●	–
CNGA120408T01020	12,70	12,90	0,8	●	●	–
CNGA120412T01020	12,70	12,90	1,2	●	●	–

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B58–B73.

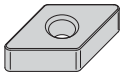


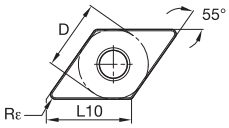


CNGX

Réf. catalogue ISO	D	L10	Rε	KYS25	KYS30	KB1630
CNGX120708T01020	12,70	12,90	0,8	●	●	–
CNGX120712T01020	12,70	12,90	1,2	●	●	–
CNGX120716E	12,70	12,90	1,6	–	●	–

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B58–B73.





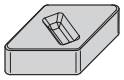
● premier choix
○ choix alternatif

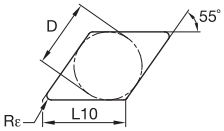
P			
M			
K			
N			
S	●	●	○
H	○		●

DNGA

Réf. catalogue ISO	D	L10	Rε	KYS25	KYS30	KB1630
DNGA150408T01020	12,70	15,50	0,8	–	●	–
DNGA150412T01020	12,70	15,50	1,2	–	●	–

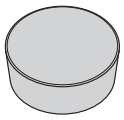
REMARQUE : Pour les porte outils et barres d'alésage, voir pages B85–B93.

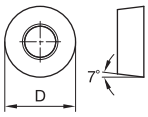




DNGX

Réf. catalogue ISO	D	L10	Rε	KYS25	KYS30	KB1630
DNGX150708T01020	12,70	15,50	0,8	●	–	–
DNGX150712T01020	12,70	15,50	1,2	●	●	–
DNGX150716T01020	12,70	15,50	1,6	–	●	–



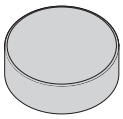
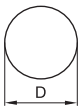


RCGX

Réf. catalogue ISO	D	L10	Rε	KYS25	KYS30	KB1630
RCGX060400E	6,35	–	–	●	●	–
RCGX090700E	9,53	–	–	●	●	–
RCGX090700T00525	9,53	–	–	–	●	–
RCGX090700T01020	9,53	–	–	●	●	–
RCGX120700E	12,70	–	–	●	●	–
RCGX120700T01020	12,70	–	–	●	●	–
RCGX120700T01025	12,70	–	–	●	●	–

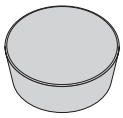
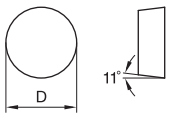
● premier choix
○ choix alternatif

P			
M			
K			
N			
S	●	●	○
H	○		●

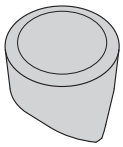
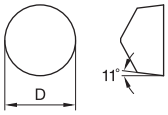
RNGN

Réf. catalogue ISO	D	L10	Rε	KYS25	KYS30	KB1630
RNGN120400T01020	12,70	–	–	–	●	–
RNGN120700T00525	12,70	–	–	–	●	–
RNGN120700T01020	12,70	–	–	–	●	–
RNGN120700T01025	12,70	–	–	●	●	–
RNGN190700T01020	19,05	–	–	–	●	–

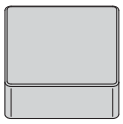
RPGN

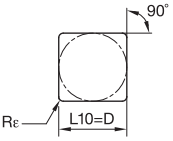
Réf. catalogue ISO	D	L10	Rε	KYS25	KYS30	KB1630
RPGN060200E	6,35	–	–	–	●	–
RPGN090300E	9,53	–	–	–	●	–
RPGN090300T01020	9,53	–	–	–	●	–
RPGN120400E	12,70	–	–	–	●	–
RPGN120400T01020	12,70	–	–	–	●	–

RPGX

Réf. catalogue ISO	D	L10	Rε	KYS25	KYS30	KB1630
RPGX090700E	9,53	–	–	●	●	–
RPGX090700T01020	9,53	–	–	–	●	–
RPGX120700E	12,70	–	–	●	●	–
RPGX120700T01020	12,70	–	–	–	●	–



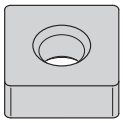


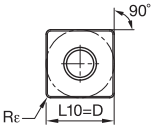
● premier choix
○ choix alternatif

P			
M			
K			
N			
S	●	●	○
H	○		●

SNGN

Réf. catalogue ISO	D	L10	Rε	KYS25	KYS30	KB1630
SNGN120408T01020	12,70	12,70	0,8	–	●	–
SNGN120412T01020	12,70	12,70	1,2	–	●	–
SNGN120416T01020	12,70	12,70	1,6	●	●	–
SNGN120716T01020	12,70	12,70	1,6	–	●	–
SNGN190616E	19,05	19,05	1,6	●	–	–
SNGN190616T01020	19,05	19,05	1,6	–	●	–
SNGN190724E	19,05	19,05	2,4	–	●	–

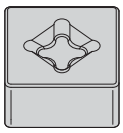


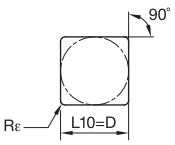


SNGA

Réf. catalogue ISO	D	L10	Rε	KYS25	KYS30	KB1630
SNGA120412T01020	12,70	12,70	1,2	●	●	–

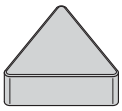
REMARQUE : Pour les porte outils et barres d'alésage, voir pages B105–B121.

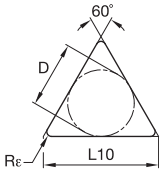




SNGX

Réf. catalogue ISO	D	L10	Rε	KYS25	KYS30	KB1630
SNGX120712T01020	12,70	12,70	1,2	–	●	–
SNGX120716T01020	12,70	12,70	1,6	–	●	–



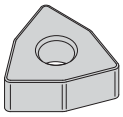


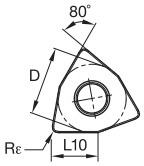
● premier choix
○ choix alternatif

P			
M			
K			
N			
S	●	●	○
H	○		●

TNGN

Réf. catalogue ISO	D	L10	Rε	KYS25	KYS30	KB1630
TNGN220412T01020	12,70	22,00	1,2	●	–	–
TNGN220416T01020	12,70	22,00	1,6	●	–	–

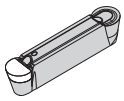


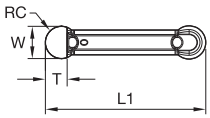


WNGA

Réf. catalogue ISO	D	L10	Rε	KYS25	KYS30	KB1630
WNGA080408T01020	12,70	8,69	0,8	–	●	–
WNGA080416T01020	12,70	8,69	1,6	–	●	–

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B161–B165.





● premier choix
○ choix alternatif

		KCU10	KCU25	KCP10	KCP25	KCK20	K313	KC5010	KC5025	KY3500	KT315	KB1630	KB5625	KD1405
P		●	●	●	●	○		○	○		●			
M		●	●				○	●	○					
K		○	○	○	○	●	○	○	○	●	○	○		
N		●	○				●	●	○					●
S		●	●				●	○	○			○		
H		○						○				●	●	

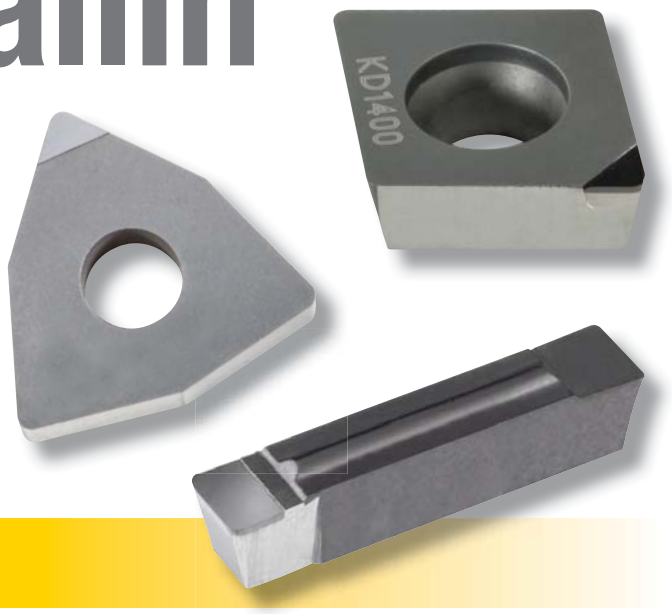
Tournage ISO

Face plate, rayon complet, rectifiée de précision • PcBN

Réf. catalogue	dimension du logement	W	RC	LI	T	KCU10	KCU25	KCP10	KCP25	KCK20	K313	KC5010	KC5025	KY3500	KT315	KB1630	KB5625	KD1405
A4R0300M03P00EST	3	3,00	1,5	20	2,2	–	–	–	–	–	–	–	–	–	–	●	–	–
A4R0400M04P00EST	4	4,00	2,0	20	2,9	–	–	–	–	–	–	–	–	–	–	●	–	–
A4R0500M05P00EST	5	5,00	2,5	25	3,7	–	–	–	–	–	–	–	–	–	–	●	–	–
A4R0600M06P00EST	6	6,00	3,0	30	4,4	–	–	–	–	–	–	–	–	–	–	●	–	–

REMARQUE : Pour outils A4, barres d'alésage et lames, voir pages C104–C135.

Plaquettes en Diamant Polycristallin



Plaquettes en Diamant Polycristallin (PCD)

- S'utilisent pour usiner les alliages hautes-températures et pour usiner les métaux non ferreux.
- Dureté nettement supérieure à celle des outils en carbure.
- Meilleure productivité (vitesses et tenue de coupe supérieures).
- Idéales pour usiner des matériaux impossibles avec des outils conventionnels.

Nuance KD1400™

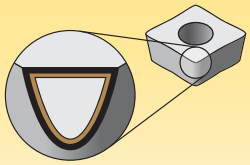
- L'idéal pour le tournage polyvalent des métaux non ferreux.
- Utilisation sur les alliages d'aluminium à teneur en silicium faible à moyenne, les alliages non métalliques, le cuivre et les alliages de laiton et de zinc.
- Excellente résistance aux chocs mécaniques.
- Recommandée sur une large gamme de la coupe continue aux coupes interrompues où un état de surface supérieur est nécessaire.

Nuance KD1405™

- Le matériau d'outils le plus résistant à l'abrasion de Kennametal pour métaux non ferreux et matières non métalliques.
- A utiliser lorsque l'application exige de la résistance à l'abrasion.
- Nuance diamant CVD.

Nuance KD1425™

- Conçu pour une extrême résistance à l'abrasion.
- Bonne ténacité des arêtes en vue d'applications exigeantes.
- L'idéal pour les alliages d'aluminium à forte teneur en silicium, les matières bi-métalliques, les plastiques armés de fibre de carbone et autres matières non métalliques abrasives.

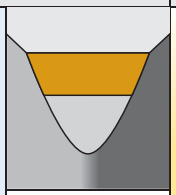
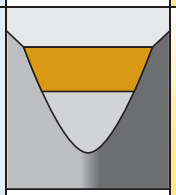
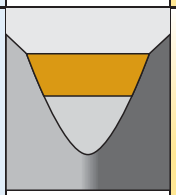


Les revêtements offrent une possibilité d'usinage à grande vitesse et conviennent pour la finition à la semi-finition.

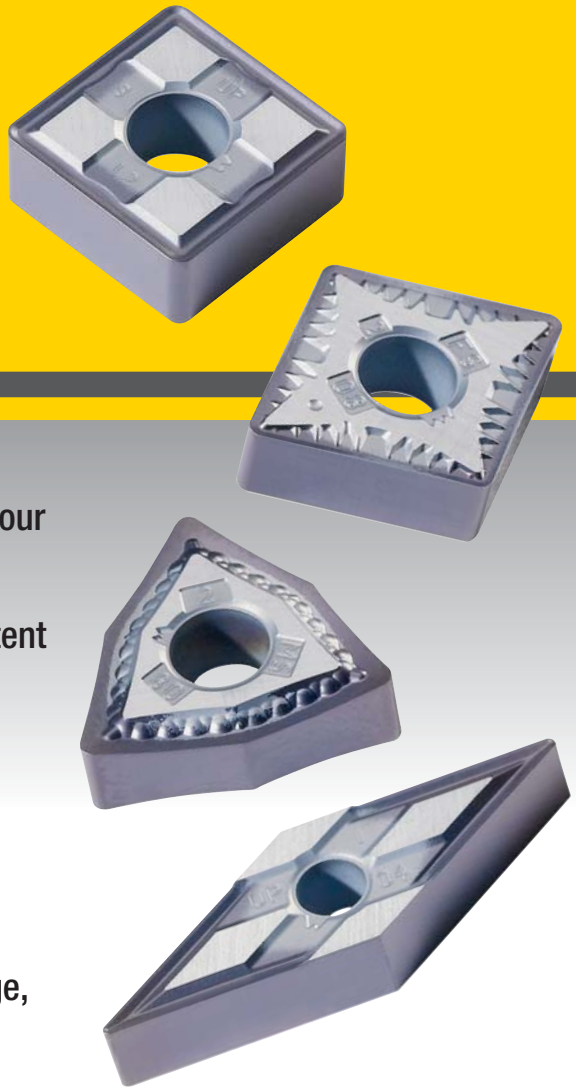
P	Acier
M	Acier inoxydable
K	Fonte
N	Matériaux non ferreux
S	Alliages réfractaires
H	Matériaux trempés

résistance à l'usure ⟷ **ténacité**

PCD — Nuances de diamant polycristallin

Revêtement		Revêtement Désignation des nuances		05	10	15	20	25	30	35	40	45
KD1400		**Composition :** Insert en diamant polycristallin (PCD) à grain ultrafin brasé sur un substrat carbure. **Application :** Conçu pour les applications générales essentiellement pour le tournage des matériaux non ferreux. Peut être utilisée dans une large gamme de la coupe continue aux coupes interrompues où un état de surface supérieur est nécessaire. Utilisation sur les alliages d'aluminium à teneur en silicium faible à moyenne, les matières non métalliques, le cuivre et les alliages de laiton et de zinc. La dimension des grains de diamant ultrafins permet d'obtenir des états de surface supérieurs tout en assurant la meilleure résistance aux chocs mécaniques de tous les outils de coupe PCD.									
			N									
			S									
KD1405		**Composition :** Un outil à base de diamant pur déposé par CVD brasé directement sur un substrat carbure. **Application :** KD1405™ est le matériau d'outils le plus résistant à l'abrasion de Kennametal pour métaux non ferreux et matières non métalliques. Convient le mieux lorsqu'on recherche la résistance à l'abrasion.									
			N									
			S									
KD1425		**Composition :** Nuance de PCD polyvalente à granulométrie multimodale, brasée sur un substrat carbure. **Application :** Conçu pour une extrême résistance à l'abrasion et une bonne ténacité des arêtes en vue des applications exigeantes. Le choix idéal pour les alliages d'aluminium à forte teneur en silicium, les matières bi-métalliques (AL/GCI), les composites à matrice métallique, les plastiques armés de fibre de carbone et autres matières non métalliques abrasives.									
			N									

Nuances PVD Beyond™



Les derniers revêtements PVD Beyond™ sont parfaits pour résister aux températures élevées qui sont associées à l'usinage des alliages tenaces. Ces revêtements apportent une tenue de coupe améliorée et une augmentation de la productivité aux secteurs de la mécanique générale, des transports, de l'aéronautique, de l'énergie et du terrassement. La solidité des revêtements Beyond PVD coatings et notre gamme de produits étendue sont à votre service pour accomplir des opérations de tournage, rainurage et tronçonnage dans toute une gamme de matériaux et d'applications. Les revêtements Beyond PVD permettent de conserver la maîtrise du copeau tout en réduisant au maximum l'usure des arêtes de la plaquette.

beyond™

KCU10™

- Nuance revêtue PVD présentant une excellente résistance à l'usure De la finition aux travaux moyens.
- Utilisable sur tous les matériaux, en particulier l'acier inoxydable et les alliages hautes températures.

KCU25™

- Nuance revêtue PVD présentant une excellente résistance à l'usure et une ténacité supérieure des arêtes de coupe. A utiliser des travaux moyens à l'ébauche.
- Sur tous les matériaux.

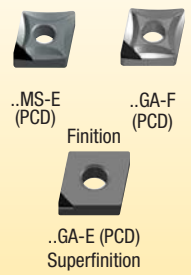
Pour en savoir plus sur les avantages de ces outils, contactez votre distributeur Kennametal agréé ou rendez-vous sur **kennametal.com**.

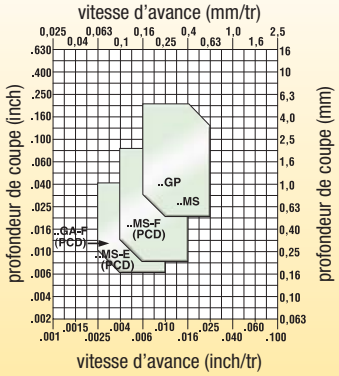
KENNAMETAL®

kennametal.com

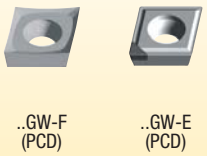
1 • Sélectionner la géométrie de la plaquette

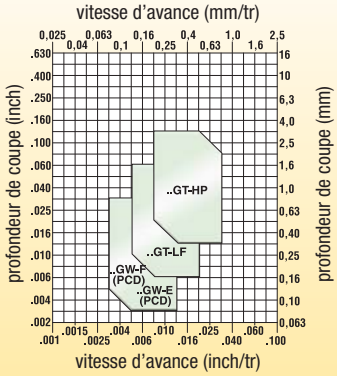
Plaquettes négatives





Plaquettes positives





2 • Sélectionner la nuance

		Géométrie de plaquette négative			Géométrie de plaquette positive	
conditions de coupe		**..GA-E (PCD)**	**..MS-E (PCD)**	**..GA-F (PCD)**	**..GW-E (PCD)**	**..GW-F (PCD)**
coupe fortement interrompue		–	–	**KD1400**	–	**KD1400**
coupe légèrement interrompue		**KD1405**	**KD1405**	**KD1400**	**KD1405**	**KD1400**
profondeur de coupe variable, croûte de fonderie ou croûte de forge		**KD1405**	**KD1405**	**KD1425**	**KD1405**	**KD1425**
coupe douce, surface pré-usinée		**KD1405**	**KD1405**	**KD1425**	**KD1405**	**KD1425**

3 • Sélectionner la vitesse de coupe

Alliages d'aluminium à basse teneur en silicium (hypo-eutectiques <12,2% Si) et alliages de magnésium

		vitesse de coupe — m/mn (SFM)										Conditions initiales	
groupe matière	**nuance**	**250 (800)**	**500 (1600)**	**750 (2400)**	**1000 (3200)**	**1250 (4000)**	**1500 (4800)**	**1750 (5600)**	**2000 (6400)**	**2250 (7200)**	**2500 (8000)**	**m/mn**	**SFM**
N1	**KD1400**			◁▷								765	2500

Alliages d'aluminium à haute teneur en silicium (hypereutectiques >12,2% Si) et alliages de magnésium

		vitesse de coupe — m/mn (SFM)				Conditions initiales	
groupe matière	**nuance**	**250 (800)**	**500 (1600)**	**750 (2400)**	**1000 (3200)**	**m/mn**	**SFM**
N3	**KD1405**		◁▷			550	1800
	KD1425			◁▷		765	2500

Autres vitesses de coupe recommandées pour divers matériaux à usiner

Matériaux à base de cuivre, laiton ou zinc basé sur un indice d'usinabilité de 70–100. — vitesse de coupe — m/mn (SFM) — Conditions initiales ◁▷

groupe matière	nuance	250 (800)	500 (1600)	750 (2400)	1000 (3200)	m/mn	SFM
N4	KD1400/KD1405			◁▷		520	1700
	KD1425		◁▷			500	1600

Nylon, plastiques, caoutchoucs, dérivés phénoliques, résines, fibre de verre et verre — vitesse de coupe — m/mn (SFM) — Conditions initiales ◁▷

groupe matière	nuance	250 (800)	500 (1600)	750 (2400)	1000 (3200)	m/mn	SFM
N5	KD1400/KD1405		◁▷			400	1300
	KD1425	◁▷				365	1200

Composites au graphite, carbone :
Alliages pour brosse, Kevlar et graphite (280–400 HB) (30–43 HRC) — vitesse de coupe — m/mn (SFM) — Conditions initiales ◁▷

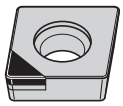
groupe matière	nuance	250 (800)	500 (1600)	750 (2400)	1000 (3200)	m/mn	SFM
N6	KD1400/KD1405			◁▷		760	2500

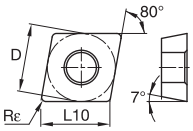
MMC (matrice métallique composite à base d'aluminium) — vitesse de coupe — m/mn (SFM) — Conditions initiales ◁▷

groupe matière	nuance	250 (800)	500 (1600)	750 (2400)	1000 (3200)	m/mn	SFM
N7	KD1405		◁▷			460	1500
	KD1400		◁▷			365	1200

● premier choix
○ choix alternatif

P			
M			
K			
N	●	○	●
S		●	●
H			

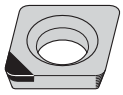


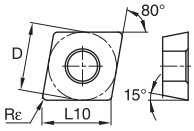


CCGW-FST

Réf. catalogue ISO	D	L10	Rε	KD1400	KD1405	KD1425
CCGW060204FST	6,35	6,45	0,4	●	–	●
CCGW09T304FST	9,53	9,67	0,4	●	–	●
CCGW09T308FST	9,53	9,67	0,8	●	–	●

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B179–B183.

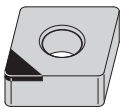


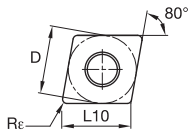


CDHB-FST

Réf. catalogue ISO	D	L10	Rε	KD1400	KD1405	KD1425
CDHBS4T002FST	3,97	4,03	0,2	●	–	●
CDHBS4T0X0FST	3,97	4,03	0,1	●	–	–

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B185–B187.

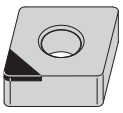


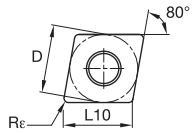


CNGA

Réf. catalogue ISO	D	L10	Rε	KD1400	KD1405	KD1425
CNGA120404E	12,70	12,90	0,4	–	●	–
CNGA120408E	12,70	12,90	0,8	–	●	–

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B58–B73.

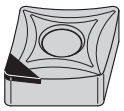


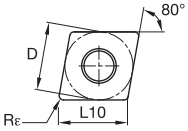


CNGA-FST

Réf. catalogue ISO	D	L10	Rε	KD1400	KD1405	KD1425
CNGA120404FST	12,70	12,90	0,4	●	–	●
CNGA120408FST	12,70	12,90	0,8	●	–	●

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B58–B73.





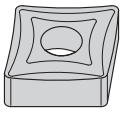
● premier choix
○ choix alternatif

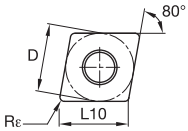
P			
M			
K			
N	●	○	●
S		●	●
H			

CNMS-E

Réf. catalogue ISO	D	L10	Rε	KD1400	KD1405	KD1425
CNMS120408E	12,70	12,90	0,8	–	●	–

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B58–B73.

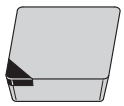


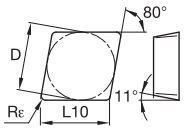


CNMS-FST

Réf. catalogue ISO	D	L10	Rε	KD1400	KD1405	KD1425
CNMS120404FST	12,70	12,90	0,4	●	–	–
CNMS120408FST	12,70	12,90	0,8	●	–	●

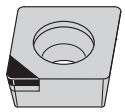
REMARQUE : Pour les porte outils et barres d'alésage, voir pages B58–B73.

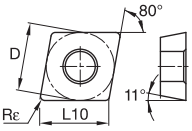




CPGN

Réf. catalogue ISO	D	L10	Rε	KD1400	KD1405	KD1425
CPGN120304F	12,70	12,90	0,4	–	–	●
CPGN120308F	12,70	12,90	0,8	–	–	●

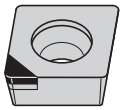


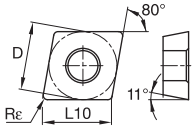


CPGW-E-F

Réf. catalogue ISO	D	L10	Rε	KD1400	KD1405	KD1425
CPGW060204E	6,35	6,45	0,4	–	●	–
CPGW09T304E	9,53	9,67	0,4	–	●	–

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B192–B205.





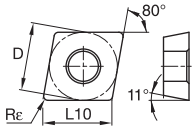
● premier choix
○ choix alternatif

P				
M				
K				
N	●	○	●	
S		●	●	
H				

CPGW-FWST

Réf. catalogue ISO	D	L10	Rε	KD1400	KD1405	KD1425
CPGW060204FWST	6,35	6,45	0,4	●	–	●
CPGW09T308FWST	9,53	9,67	0,8	●	–	●
CPGW120408FWST	12,70	12,90	0,8	●	–	●

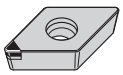
REMARQUE : Pour les porte outils et barres d'alésage, voir pages B192–B205.

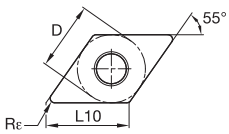


CPGW-ST

Réf. catalogue ISO	D	L10	Rε	KD1400	KD1405	KD1425
CPGW060202FST	6,35	6,45	0,2	●	–	●
CPGW060204FST	6,35	6,45	0,4	●	–	●
CPGW060208FST	6,35	6,45	0,8	●	–	●
CPGW09T304FST	9,53	9,67	0,4	●	–	●
CPGW09T308FST	9,53	9,67	0,8	●	–	●

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B192–B205.

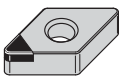


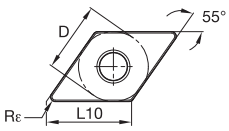


DCGW-ST

Réf. catalogue ISO	D	L10	Rε	KD1400	KD1405	KD1425
DCGW070204FST	6,35	7,75	0,4	●	–	●
DCGW11T304FST	9,53	11,63	0,4	●	–	●

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B209–B213.





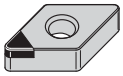
DNGA

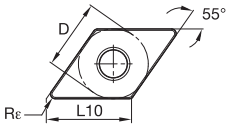
Réf. catalogue ISO	D	L10	Rε	KD1400	KD1405	KD1425
DNGA150404E	12,70	15,50	0,4	–	●	–

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B85–B93.

● premier choix
○ choix alternatif

P			
M			
K			
N	●	○	●
S		●	●
H			

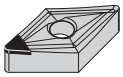


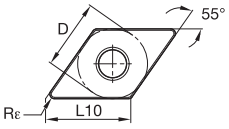


DNGA-FST

Réf. catalogue ISO	D	L10	Rε	KD1400	KD1405	KD1425
DNGA150404FST	12,70	15,50	0,4	●	–	●
DNGA150408FST	12,70	15,50	0,8	●	–	●

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B192–B205.

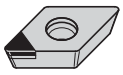


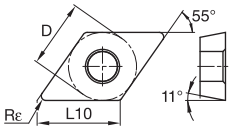


DNMS-FST

Réf. catalogue ISO	D	L10	Rε	KD1400	KD1405	KD1425
DNMS150404FST	12,70	15,50	0,4	●	–	–
DNMS150408FST	12,70	15,50	0,8	●	–	●

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B192–B205.





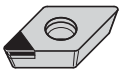
DPGW-E

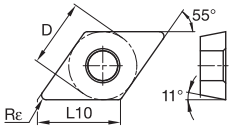
Réf. catalogue ISO	D	L10	Rε	KD1400	KD1405	KD1425
DPGW11T304E	9,53	11,63	0,4	–	●	–

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B217–B221.

● premier choix
○ choix alternatif

P				
M				
K				
N	●	○	●	
S		●	●	
H				

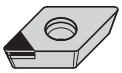


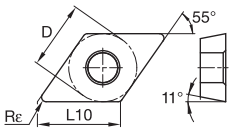


DPGW-FST

Réf. catalogue ISO	D	L10	Rε	KD1400	KD1405	KD1425
DPGW070202FST	6,35	7,75	0,2	●	–	●
DPGW070204FST	6,35	7,75	0,4	●	–	●
DPGW11T304FST	9,53	11,63	0,4	●	–	●

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B217–B221.

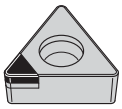


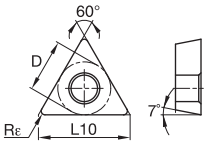


DPGW-FWST

Réf. catalogue ISO	D	L10	Rε	KD1400	KD1405	KD1425
DPGW11T304FWST	9,53	11,63	0,2	–	–	●

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B217–B221.

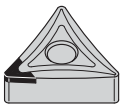


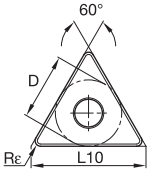


TCGW-FST

Réf. catalogue ISO	D	L10	Rε	KD1400	KD1405	KD1425
TCGW110204FST	6,35	11,00	0,4	●	–	●
TCGW16T304FST	9,53	16,50	0,4	●	–	–

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B247–B248.





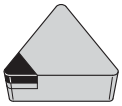
TNMS-FST

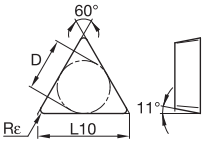
Réf. catalogue ISO	D	L10	Rε	KD1400	KD1405	KD1425
TNMS160404FST	9,53	16,50	0,4	●	–	●
TNMS160408FST	9,53	16,50	0,8	●	–	●

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B132–B142.

● premier choix
○ choix alternatif

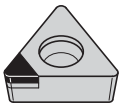
P				
M				
K				
N	●	○	●	
S		●	●	
H				

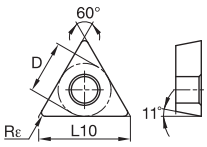




TPGN

Réf. catalogue ISO	D	L10	Rε	KD1400	KD1405	KD1425
TPGN110304F	6,35	11,00	0,4	–	–	●
TPGN160304F	9,53	16,50	0,4	–	–	●
TPGN160308F	9,53	16,50	0,8	–	–	●
TPGN220408F	12,70	22,00	0,8	–	–	●

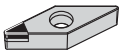


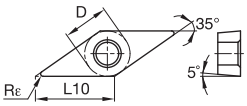


TPGW-FST

Réf. catalogue ISO	D	L10	Rε	KD1400	KD1405	KD1425
TPGW110204FST	6,35	11,00	0,4	●	–	●
TPGW110208FST	6,35	11,00	0,8	●	–	–
TPGW16T304FST	9,53	16,50	0,4	–	–	●
TPGW16T308FST	9,53	16,50	0,8	●	–	●

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B257–B263.





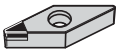
VBGW-E

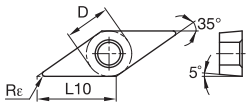
Réf. catalogue ISO	D	L10	Rε	KD1400	KD1405	KD1425
VBGW160408E	9,53	16,61	0,8	–	●	–

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B266–B269.

● premier choix
○ choix alternatif

P				
M				
K				
N	●	○	●	
S		●	●	
H				

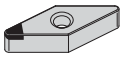


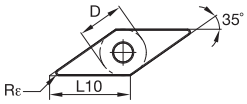


VBGW-FST

Réf. catalogue ISO	D	L10	Rε	KD1400	KD1405	KD1425
VBGW110304FST	6,35	11,07	0,4	●	–	●
VBGW160404FST	9,53	16,61	0,4	●	–	●

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B266–B269.

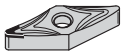


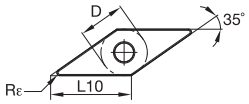


VNGA-FST

Réf. catalogue ISO	D	L10	Rε	KD1400	KD1405	KD1425
VNGA160404FST	9,53	16,61	0,4	●	–	–
VNGA160408FST	9,53	16,61	0,8	●	–	●

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B149–B153.

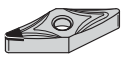


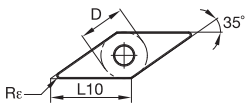


VNMS-E

Réf. catalogue ISO	D	L10	Rε	KD1400	KD1405	KD1425
VNMS160404E	9,53	16,61	0,4	–	●	–
VNMS160408E	9,53	16,61	0,8	–	●	–

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B149–B153.

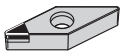


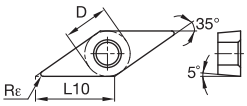


VNMS-FST

Réf. catalogue ISO	D	L10	Rε	KD1400	KD1405	KD1425
VNMS160404FST	9,53	16,61	0,4	●	–	●
VNMS160408FST	9,53	16,61	0,8	●	–	●

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B149–B153.



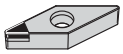


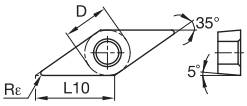
● premier choix
○ choix alternatif

P			
M			
K			
N	●	○	●
S		●	●
H			

VPGN

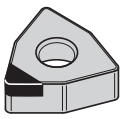
Réf. catalogue ISO	D	L10	Rε	KD1400	KD1405	KD1425
VCGN160404	9,53	16,61	0,4	–	–	●
VCGN160408	9,53	16,61	0,8	–	–	●

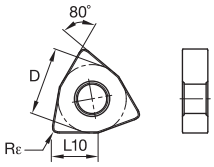




VPGR

Réf. catalogue ISO	D	L10	Rε	KD1400	KD1405	KD1425
VCGR160404	9,53	16,61	0,4	–	–	●
VCGR160408	9,52	16,61	0,8	–	–	●
VCGR160412	9,53	16,61	1,2	–	–	●



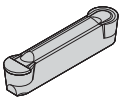


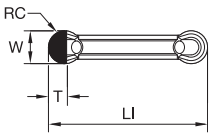
WNGA-FST

Réf. catalogue ISO	D	L10	Rε	KD1400	KD1405	KD1425
WNGA080408FST	12,70	8,69	0,8	–	–	●

REMARQUE : Pour les porte outils et barres d'alésage, voir pages B161–B165.

● premier choix
○ choix alternatif

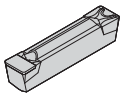


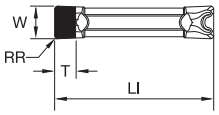


Face plate, rayon complet, rectifiée de précision • PCD

Réf. catalogue	dimension du logement	W	RC	LI	T	KCU10	KCU25	KCP10	KCP25	KCK20	K313	KC5010	KC5025	KY3500	KT315	KB1630	KB5625	KD1405
A4R0500M05P00E	5	5,00	2,5	25	3,0	–	–	–	–	–	–	–	–	–	–	–	–	●

REMARQUE : Pour outils A4, barres d'alésage et lames, voir pages C104–C135.

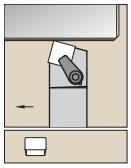


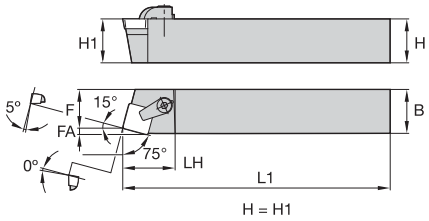


Face plate rectifiée de précision • PCD

Réf. catalogue	dimension du logement	W	RR	LI	T	KCU10	KCU25	KCP10	KCP25	KCK20	K313	KC5010	KC5025	KY3500	KT315	KB1630	KB5625	KD1405
A4G0300M03P04E	3	3,00	0,4	20	3,0	–	–	–	–	–	–	–	–	–	–	–	–	●
A4G0400M04P04E	4	4,00	0,4	20	3,0	–	–	–	–	–	–	–	–	–	–	–	–	●
A4G0500M05P08E	5	5,00	0,8	25	3,0	–	–	–	–	–	–	–	–	–	–	–	–	●

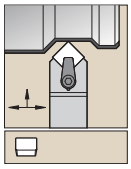
REMARQUE : Pour outils A4, barres d'alésage et lames, voir pages C104–C135.

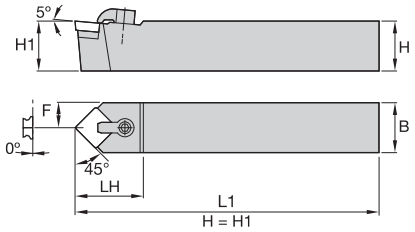




CSBP 75°

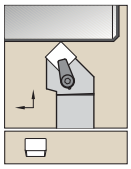
Réf. commande	Réf. catalogue	H	B	F	L1	LH	FA	plaquette	sous-plaquette	vis de sous-plaquette	six pans	bride	vis de serrage	six pans
à droite														
1097750	**CSBPR2020K12**	20	20	17,0	125	30,0	3,1	SP..120308	**SM840**	**MS111**	2 mm	**CKM10**	**STCM8**	4 mm

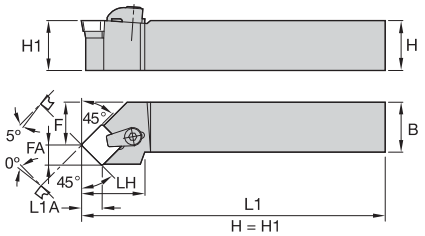




CSDP 45°

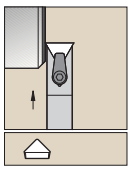
Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	sous-plaquette	vis de sous-plaquette	six pans	bride	vis de serrage	six pans
1097754	**CSDPN2020K12**	20	20	10,0	125	32,0	SP..120308	**SM840**	**MS111**	2 mm	**CKM10**	**STCM8**	4 mm
1097755	**CSDPN2525M12**	25	25	12,5	150	32,0	SP..120308	**SM840**	**MS111**	2 mm	**CKM9**	**STCM4**	4 mm

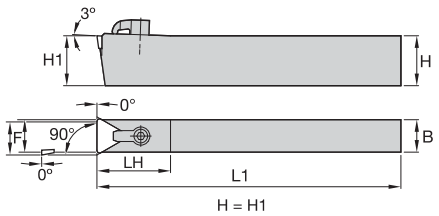




CSSP 45°

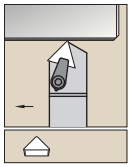
Réf. commande	Réf. catalogue	H	B	F	L1	LH	FA	L1A	plaquette	sous-plaquette	vis de sous-plaquette	six pans	bride	vis de serrage	six pans
à droite															
1244605	**CSSPR2020K12**	20	20	25,0	125	32,0	8,7	8,3	SP..120308	**SM840**	**MS111**	2 mm	**CKM10**	**STCM8**	4 mm
1244606	**CSSPR2525M12**	25	25	32,0	150	32,0	8,7	8,3	SP..120308	**SM840**	**MS111**	2 mm	**CKM9**	**STCM4**	4 mm
à gauche															
1244604	**CSSPL2525M12**	25	25	32,0	150	32,0	8,7	8,3	SP..120308	**SM840**	**MS111**	2 mm	**CKM9**	**STCM4**	4 mm

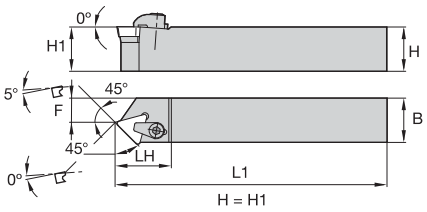




CTCP 90°

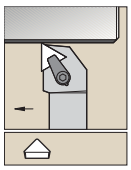
Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	sous-plaquette	vis de sous-plaquette	six pans	bride	vis de serrage	six pans
1097775	**CTCPN2510M11**	25	10	10,0	150	26,0	TP..110304	**SM819**	**MS960**	–	**CKM7**	**STCM5**	2.5 mm
1097776	**CTCPN2514M16**	25	14	14,4	150	28,0	TP..160308	**SM841**	**MS111**	2 mm	**CKM13**	**STCM4**	4 mm
1097781	**CTCPN2518M22**	25	18	19,2	150	41,0	TP..220408	**SM837**	**MS125**	2.5 mm	**CKM13**	**STCM4**	4 mm
1097778	**CTCPN2520M22**	25	20	20,2	150	41,0	TP..220408	**SM837**	**MS125**	2.5 mm	**CKM13**	**STCM4**	4 mm

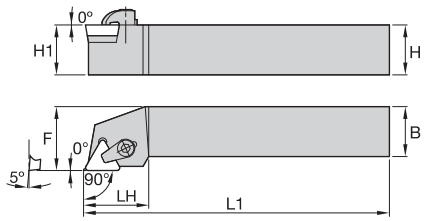




CTDP 45°

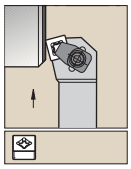
Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	sous-plaquette	vis de sous-plaquette	bride	vis de serrage	six pans
à droite												
1244613	**CTDPR1212F11**	12	12	6,0	80	22,0	TP..110304	**SM819**	**MS960**	**CKM19**	**STCM9**	2.5 mm

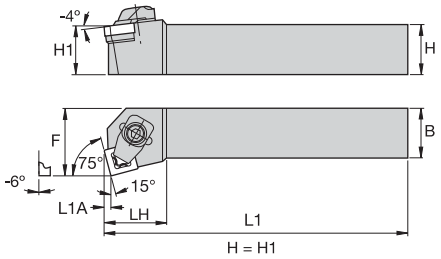




CTGP 90°

Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	sous-plaquette	vis de sous-plaquette	six pans	bride	vis de serrage	six pans
à droite													
1097762	**CTGPR1212F11**	12	12	16,0	80	20,0	TP..110304	**SM819**	**MS960**	–	**CKM19**	**STCM9**	2.5 mm
1097763	**CTGPR1616H11**	16	16	20,0	100	20,0	TP..110304	**SM819**	**MS960**	–	**CKM19**	**STCM9**	2.5 mm
1244595	**CTGPR2020K11**	20	20	25,0	125	20,0	TP..110304	**SM819**	**MS960**	–	**CKM19**	**STCM9**	2.5 mm
1097764	**CTGPR2020K16**	20	20	25,0	125	26,0	TP..160308	**SM841**	**MS111**	2 mm	**CKM10**	**STCM8**	4 mm
1097765	**CTGPR2525M16**	25	25	32,0	150	26,0	TP..160308	**SM841**	**MS111**	2 mm	**CKM9**	**STCM4**	4 mm
à gauche													
1097916	**CTGPL1212F11**	12	12	16,0	80	20,0	TP..110304	**SM819**	**MS960**	–	**CKM19**	**STCM9**	2.5 mm
1097918	**CTGPL2020K16**	20	20	25,0	125	26,0	TP..160308	**SM841**	**MS111**	2 mm	**CKM10**	**STCM8**	4 mm
1097919	**CTGPL2525M16**	25	25	32,0	150	26,0	TP..160308	**SM841**	**MS111**	2 mm	**CKM9**	**STCM4**	4 mm



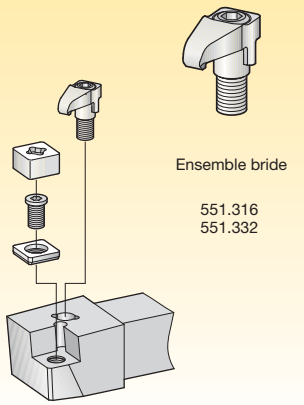


CCKN 75° • MX

Réf. commande	Réf. catalogue	H	B	F	L1	LH	L1A	plaquette	sous-plaquette	vis de sous-plaquette	six pans	ensemble bride	six pans
à droite													
2891706	**CCKNR2525M12MX7**	25	25	32,0	150	32,0	3,1	CNGX120708	**552.221**	**554.252**	2.5 mm	**551.013**	4 mm
à gauche													
2891727	**CCKNL2525M12MX7**	25	25	32,0	150	32,0	3,1	CNGX120708	**552.221**	**554.252**	2.5 mm	**551.013**	4 mm

Pièces Détatachées • -MX, -MN, -MF, et Bride Version MA

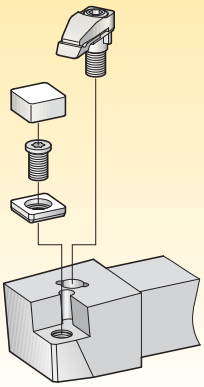
Mode de bridage MX



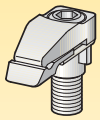
Ensemble bride

551.316
551.332

Mode de bridage MN

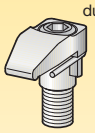


Eléments constitutifs du bridage



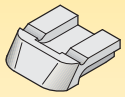
Ensemble bride

551.251
551.255



Elément de bridage

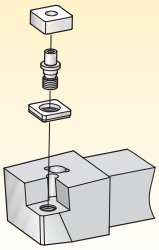
551.333
551.317

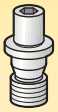


Plaque d'appui

557.111
557.111

Mode de bridage MA

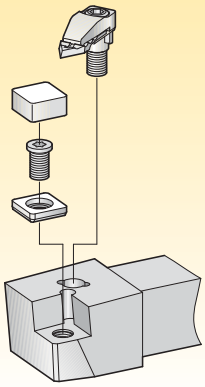




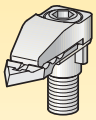
Levier de fixation

554.016
554.017
554.018

Mode de bridage MF

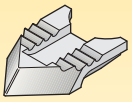


Eléments constitutifs du bridage



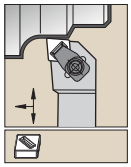
Ensemble bride

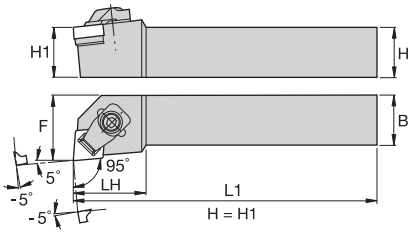
551.252
551.253
551.254
551.256
551.257
551.258
551.260
551.261



Brise-copeau

557.125
557.126
557.127
557.120
557.121
557.122
557.123
557.124





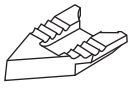
CCLN 95° • MX

Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	sous-plaquette	vis de sous-plaquette	six pans	ensemble bride	six pans
à droite												
1260025	**CCLNR2525M12-MX7**	25	25	32,0	150	32,0	CN.X120708	**552.221**	**554.252**	2.5 mm	**551.316**	4 mm
1260028	**CCLNR3225P12-MX7**	32	25	32,0	170	32,0	CN.X120708	**552.221**	**554.252**	2.5 mm	**551.316**	4 mm
à gauche												
1260017	**CCLNL2525M12-MX7**	25	25	32,0	150	30,0	CN.X120708	**552.221**	**554.252**	2.5 mm	**551.316**	4 mm
1260020	**CCLNL3225P12-MX7**	32	25	32,0	170	32,0	CN.X120708	**552.221**	**554.252**	2.5 mm	**551.316**	4 mm

CCLN 95° • MN

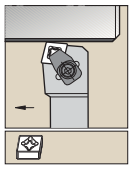
Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	sous-plaquette	vis de sous-plaquette	six pans	plaque d'appui	ensemble bride	six pans
à droite													
1260023	**CCLNR2525M12-MN4**	25	25	32,0	150	32,0	CN.N120408	**552.220**	**554.252**	2.5 mm	**557.111**	**551.317**	4 mm
1260024	**CCLNR2525M12-MN7**	25	25	32,0	150	32,0	CN.N120708	**552.221**	**554.252**	2.5 mm	**557.111**	**551.317**	4 mm
1504937	**CCLNR3225P12-MN4**	32	25	32,0	170	32,0	CN.N120408	**552.220**	**554.252**	2.5 mm	**557.111**	**551.317**	4 mm
1260027	**CCLNR3225P12-MN7**	32	25	32,0	170	32,0	CN.N120708	**552.221**	**554.252**	2.5 mm	**557.111**	**551.317**	4 mm
à gauche													
1260015	**CCLNL2525M12-MN4**	25	25	32,0	150	32,0	CN.N120408	**552.220**	**554.252**	2.5 mm	**557.111**	**551.317**	4 mm
1260016	**CCLNL2525M12-MN7**	25	25	32,0	150	32,0	CN.N120708	**552.221**	**554.252**	2.5 mm	**557.111**	**551.317**	4 mm
1504931	**CCLNL3225P12-MN7**	32	25	32,0	170	32,0	CN.N120708	**552.221**	**554.252**	2.5 mm	**557.111**	**551.317**	4 mm

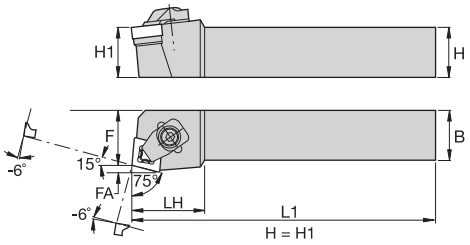
CCLN 95° • MF



Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	sous-plaquette	vis de sous-plaquette	six pans	brise-copeau	ensemble bride	six pans
à droite													
1260022	**CCLNR2525M12-MF4**	25	25	32,0	150	32,0	CN.N120408	**552.220**	**554.252**	2.5 mm	**557.125**	**551.317**	4 mm
1503826	**CCLNR2525M12-MF7**	25	25	32,0	150	32,0	CN.N120708	**552.221**	**554.252**	2.5 mm	**557.125**	**551.317**	4 mm
à gauche													
1260014	**CCLNL2525M12-MF4**	25	25	32,0	150	32,0	CN.N120408	**552.220**	**554.252**	2.5 mm	**557.125**	**551.317**	4 mm
1504935	**CCLNL2525M12-MF7**	25	25	32,0	150	32,0	CN.N120708	**552.221**	**554.252**	2.5 mm	**557.125**	**551.317**	4 mm

REMARQUE : La version illustrée est la fixation MX.
Le porte-outil de base peut être commandé à part :
V.CLN R/L 2525M12
V.CLN R/L 3225P12
V.CLN R/L 3225P16

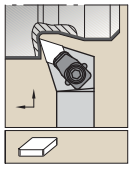


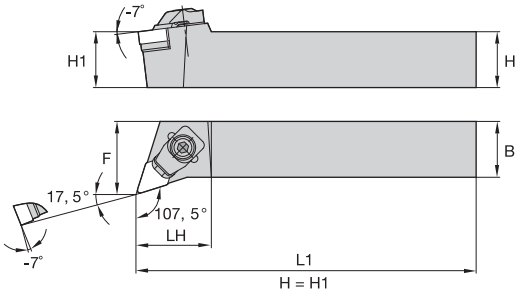


CCRN 75° • MN

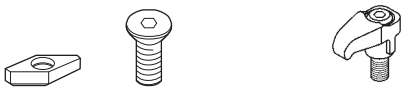
Réf. commande	Réf. catalogue	H	B	F	L1	LH	FA	plaquette	sous-plaquette	vis de sous-plaquette	six pans	plaque d'appui	ensemble bride	six pans
à droite														
1504885	**CCRNR3225P12-MN7**	32	25	27,0	170	35,0	3,1	CN.N120708	**552.221**	**554.252**	2.5 mm	**557.111**	**551.317**	4 mm
à gauche														
1503827	**CCRNL2525M12-MN7**	25	25	27,0	150	35,0	3,1	CN.N120708	**552.221**	**554.252**	2.5 mm	**557.111**	**551.317**	4 mm

REMARQUE : La version illustrée est la fixation MX.
Le porte-outil de base peut être commandé à part :
V.CRN R/L 2525M12
V.CRN R/L 3225P12
V.CRN R/L 3225P16



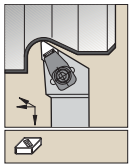


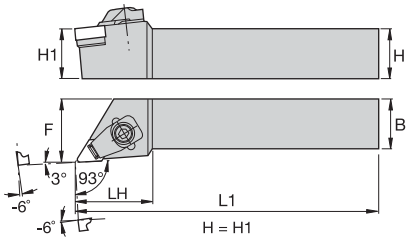
CDHN 107,5° • MX



Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	sous-plaquette	vis de sous-plaquette	six pans	ensemble bride	six pans
à droite												
1505504	**CDHNR2525M12-MX7**	25	25	32,0	150	30,0	DN.X120708	**552.225**	**554.254**	2.5 mm	**551.316**	4 mm

REMARQUE : La version illustrée est la fixation MN.
Le porte-outil de base peut être commandé à part :
V.DHN R/L 2525M12
V.DHN R/L 2525M15
V.DHN R/L 3225P15



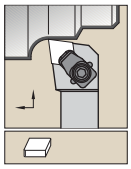


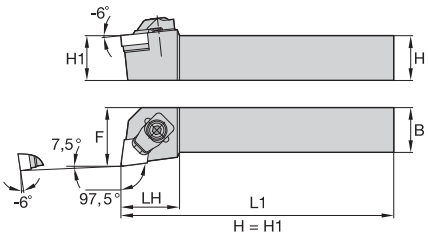
CDJN 93° • MX

Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	sous-plaquette	vis de sous-plaquette	six pans	ensemble bride	six pans
à droite												
1260177	**CDJNR2525M15-MX7**	25	25	32,0	150	38,0	DN.X150708	**552.228**	**554.252**	2.5 mm	**551.332**	4 mm
à gauche												
1260172	**CDJNL2525M12-MX7**	25	25	32,0	150	38,0	DN.X120708	**552.225**	**554.254**	2.5 mm	**551.316**	4 mm
1504968	**CDJNL2525M15MX7**	25	25	32,0	150	38,0	DN.X150708	**552.228**	**554.252**	2.5 mm	**551.332**	4 mm

CDJN 93° • MN

Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	sous-plaquette	vis de sous-plaquette	six pans	plaque d'appui	ensemble bride	six pans
à droite													
1260176	**CDJNR2525M15MN7**	25	25	32,0	150	38,0	DN.N150708	**552.228**	**554.252**	2.5 mm	**557.111**	**551.317**	4 mm
1327362	**CDJNR3225P15MN7**	32	25	32,0	170	38,0	DN.N150708	**552.228**	**554.252**	2.5 mm	**557.111**	**551.317**	4 mm
à gauche													
1504969	**CDJNL2525M15MN7**	25	25	32,0	150	38,0	DN.N150708	**552.228**	**554.252**	2.5 mm	**557.111**	**551.317**	4 mm
1327363	**CDJNL3225P15MN7**	32	25	32,0	170	38,0	DN.N150708	**552.228**	**554.252**	2.5 mm	**557.111**	**551.317**	4 mm





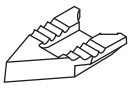
CELN 97,5° • MX

Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	sous-plaquette	vis de sous-plaquette	six pans	ensemble bride	six pans
à droite												
1505803	**CELNR2525M13-MX7**	25	25	32,0	150	32,0	EN.X130708	**552.240**	**554.252**	2.5 mm	**551.316**	4 mm

CELN 97,5° • MN

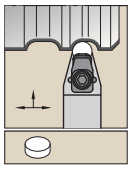
Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	sous-plaquette	vis de sous-plaquette	six pans	plaque d'appui	ensemble bride	six pans
à droite													
1501222	**CELNR2525M13MN7**	25	25	32,0	150	32,0	EN.N130708	**552.240**	**554.252**	2.5 mm	**557.111**	**551.317**	4 mm
à gauche													
1501221	**CELNL2525M13MN7**	25	25	32,0	150	32,0	EN.N130708	**552.240**	**554.252**	2.5 mm	**557.111**	**551.317**	4 mm

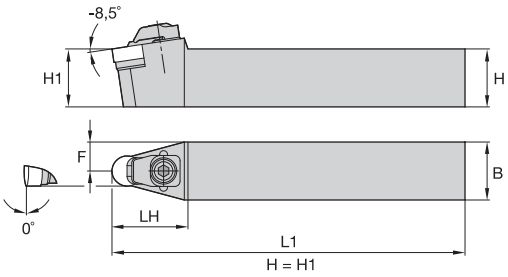
CELN 97,5° • MF



Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	sous-plaquette	vis de sous-plaquette	six pans	brise-copeau	ensemble bride	six pans
à droite													
1331458	**CELNR2525M13MF7**	25	25	32,0	150	32,0	EN.N130708	**552.240**	**554.252**	2.5 mm	**557.125**	**551.317**	4 mm

REMARQUE : La version illustrée est la fixation MN.
Le porte-outil de base peut être commandé à part :
V.ELN R/L 2525M13
V.ELN R/L 3225P13

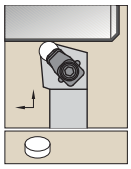


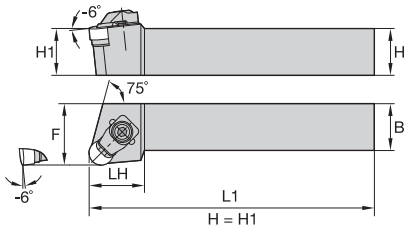


CRDN • MN

Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	sous-plaquette	vis de sous-plaquette	six pans	plaque d'appui	ensemble bride	six pans
1510281	**CRDNN2525M12MN4**	25	25	12,5	150	30,0	RN.N120400	**552.229**	**554.252**	2.5 mm	**557.111**	**551.333**	4 mm
1313053	**CRDNN2525M12MN7**	25	25	12,5	150	30,0	RN.N120700	**552.230**	**554.252**	2.5 mm	**557.111**	**551.333**	4 mm
1502204	**CRDNN3225P12MN4**	32	25	12,5	170	30,0	RN.N120400	**552.229**	**554.252**	2.5 mm	**557.111**	**551.333**	4 mm
1320407	**CRDNN3225P12MN7**	32	25	12,5	170	30,0	RN.N120700	**552.230**	**554.252**	2.5 mm	**557.111**	**551.333**	4 mm

REMARQUE : La version illustrée est la fixation MN.
Le porte-outil de base peut être commandé à part :
V.RDN N 2525M12
V.RDN N 3225M12

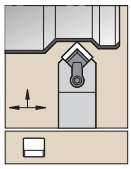


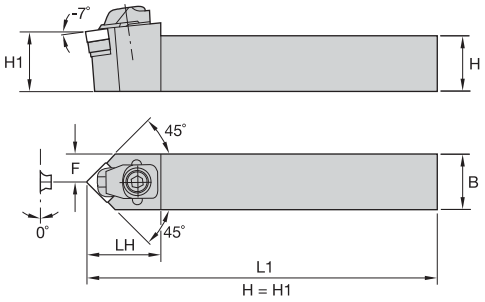


CRSN • MN

Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	sous-plaquette	vis de sous-plaquette	six pans	plaque d'appui	ensemble bride	six pans
à droite													
1510285	**CRSNR2525M12-MN4**	25	25	32,0	150	26,0	RN.N120400	**552.229**	**554.252**	2.5 mm	**557.111**	**551.333**	4 mm
1324116	**CRSNR2525M12MN7**	25	25	32,0	150	26,0	RN.N120700	**552.230**	**554.252**	2.5 mm	**557.111**	**551.333**	4 mm
1510286	**CRSNR3225P12MN4**	32	25	32,0	170	26,0	RN.N120400	**552.229**	**554.252**	2.5 mm	**557.111**	**551.333**	4 mm
1261273	**CRSNR3225P12MN7**	32	25	32,0	170	26,0	RN.N120700	**552.230**	**554.252**	2.5 mm	**557.111**	**551.333**	4 mm
à gauche													
1510282	**CRSNL2525M12-MN4**	25	25	32,0	150	26,0	RN.N120400	**552.229**	**554.252**	2.5 mm	**557.111**	**551.333**	4 mm
1510283	**CRSNL2525M12MN7**	25	25	32,0	150	26,0	RN.N120700	**552.230**	**554.252**	2.5 mm	**557.111**	**551.333**	4 mm
1510284	**CRSNL3225P12MN4**	32	25	32,0	170	26,0	RN.N120400	**552.229**	**554.252**	2.5 mm	**557.111**	**551.333**	4 mm
1331597	**CRSNL3225P12MN7**	32	25	32,0	170	26,0	RN.N120700	**552.230**	**554.252**	2.5 mm	**557.111**	**551.333**	4 mm

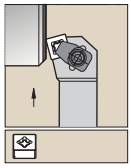
REMARQUE : La version illustrée est la fixation MN.
Le porte-outil de base peut être commandé à part :
V.RSN R/L 2525M12
V.RSN R/L 3225P12

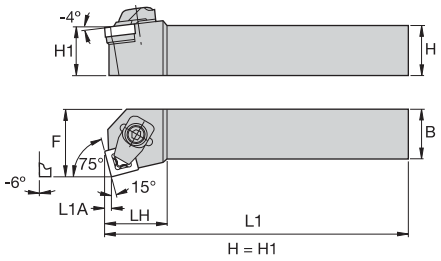




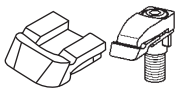
CSDN • MX

Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	sous-plaquette	vis de sous-plaquette	six pans	ensemble bride	six pans
2891696	**CSDNN2525M12MX7**	25	25	12,5	151	36,0	SNGX120708	**552.232**	**554.252**	2.5 mm	**551.316**	4 mm



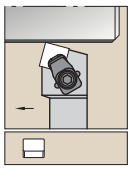


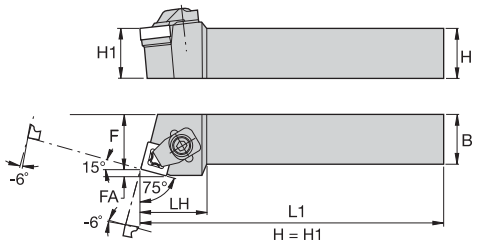
CSKN 75° • MN



Réf. commande	Réf. catalogue	H	B	F	L1	LH	L1A	plaquette	sous-plaquette	vis de sous-plaquette	six pans	plaque d'appui	ensemble bride	six pans
à droite														
1261315	**CSKNR2525M12-MN7**	25	25	32,0	150	27,0	3,0	SN.N120708	**552.232**	**554.252**	2.5 mm	**557.111**	**551.317**	4 mm
à gauche														
1261299	**CSKNL2525M12-MN4**	25	25	32,0	150	27,0	3,0	SN.N120408	**552.231**	**554.252**	2.5 mm	**557.111**	**551.317**	4 mm
1261300	**CSKNL2525M12-MN7**	25	25	32,0	150	27,0	3,0	SN.N120708	**552.232**	**554.252**	2.5 mm	**557.111**	**551.317**	4 mm

REMARQUE : La version illustrée est la fixation MX.
Le porte-outil de base peut être commandé à part :
V.SKN R/L 2525M12

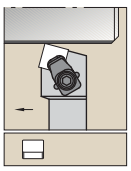


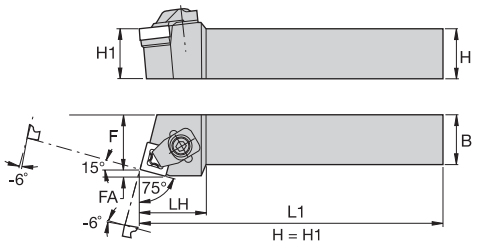


CSRN 75° • MX

Réf. commande	Réf. catalogue	H	B	F	L1	LH	FA	plaquette	sous-plaquette	vis de sous-plaquette	six pans	ensemble bride	six pans
à gauche													
1510300	**CSRNL3225P15-MX7**	32	25	27,0	170	34,0	4,1	SN.X150708	**552.234**	**554.253**	3 mm	**551.316**	4 mm

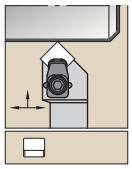
REMARQUE : La version illustrée est la fixation MX.
Le porte-outil de base peut être commandé à part :
V.SRN R/L 2525M12
V.SRN R/L 3225P12
V.SRN R/L 3225P15

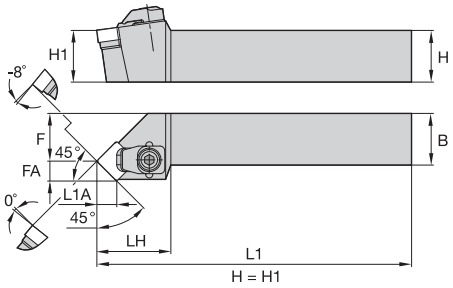




CSRN 75° • MN

Réf. commande	Réf. catalogue	H	B	F	L1	LH	FA	plaquette	sous-plaquette	vis de sous-plaquette	six pans	plaque d'appui	ensemble bride	six pans
à droite														
1510303	**CSRNR2525M12-MN4**	25	25	27,0	150	32,0	3,1	SN.N120408	**552.231**	**554.252**	2.5 mm	**557.111**	**551.317**	4 mm
1261336	**CSRNR2525M12-MN7**	25	25	27,0	150	32,0	3,1	SN.N120708	**552.232**	**554.252**	2.5 mm	**557.111**	**551.317**	4 mm
à gauche														
1510291	**CSRNL2525M12-MN4**	25	25	27,0	150	32,0	3,1	SN.N120408	**552.231**	**554.252**	2.5 mm	**557.111**	**551.317**	4 mm
1510292	**CSRNL2525M12-MN7**	25	25	27,0	150	32,0	3,1	SN.N120708	**552.232**	**554.252**	2.5 mm	**557.111**	**551.317**	4 mm
1261334	**CSRNL3225P12-MN7**	32	25	27,0	170	32,0	3,1	SN.N120708	**552.232**	**554.252**	2.5 mm	**557.111**	**551.317**	4 mm



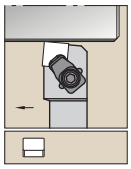


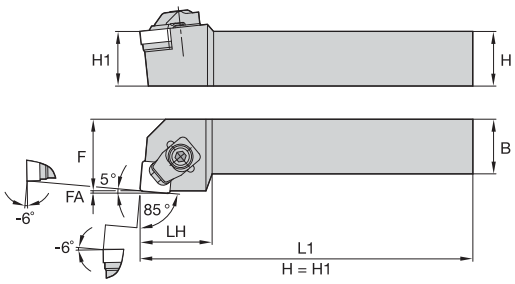
CSSN 45° • MX

Réf. commande	Réf. catalogue	H	B	F	L1	LH	FA	L1A	plaquette	sous-plaquette	vis de sous-plaquette	six pans	ensemble bride	six pans
à droite														
1261367	**CSSNR2525M12-MX7**	25	25	32,0	150	35,0	8,3	8,3	SN.X120708	**552.232**	**554.252**	2.5 mm	**551.316**	4 mm
1261378	**CSSNR3225P15-MX7**	32	25	32,0	159	37,0	10,6	10,6	SN.X150708	**552.234**	**554.253**	3 mm	**551.316**	4 mm
à gauche														
1261350	**CSSNL2525M12-MX7**	25	25	23,7	150	35,0	8,6	8,3	SN.X120708	**552.232**	**554.252**	2.5 mm	**551.316**	4 mm

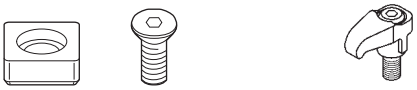
CSSN 45° • MN

Réf. commande	Réf. catalogue	H	B	F	L1	LH	FA	L1A	plaquette	sous-plaquette	vis de sous-plaquette	six pans	plaque d'appui	ensemble bride	six pans
à droite															
1261366	**CSSNR2525M12-MN7**	25	25	32,0	142	35,0	8,3	8,3	SN.N120708	**552.232**	**554.252**	2.5 mm	**557.111**	**551.317**	4 mm
1261370	**CSSNR3225P12-MN4**	32	25	32,0	162	35,0	8,3	8,3	SN.N120408	**552.231**	**554.252**	2.5 mm	**557.111**	**551.317**	4 mm
1261371	**CSSNR3225P12-MN7**	32	25	32,0	162	35,0	8,3	8,3	SN.N120708	**552.232**	**554.252**	2.5 mm	**557.111**	**551.317**	4 mm
à gauche															
1261349	**CSSNL2525M12-MN7**	25	25	32,0	142	35,0	8,3	8,3	SN.N120708	**552.232**	**554.252**	2.5 mm	**557.111**	**551.317**	4 mm
1261353	**CSSNL3225P12-MN4**	32	25	32,0	162	35,0	8,3	8,3	SN.N120408	**552.231**	**554.252**	2.5 mm	**557.111**	**551.317**	4 mm
1261354	**CSSNL3225P12-MN7**	32	25	32,0	162	35,0	8,3	8,3	SN.N120708	**552.232**	**554.252**	2.5 mm	**557.111**	**551.317**	4 mm





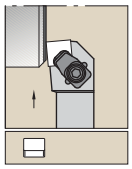
CSXN 85° • MX

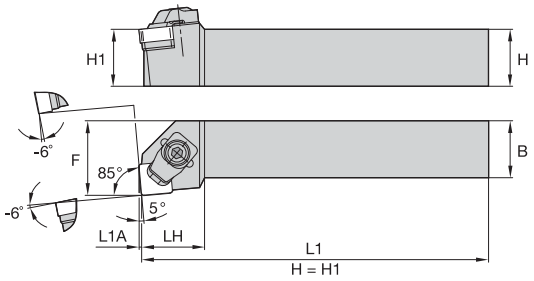


Réf. commande	Réf. catalogue	H	B	F	L1	LH	FA	plaquette	sous-plaquette	vis de sous-plaquette	six pans	ensemble bride	six pans
à droite													
1510334	**CSXNR3225P12-MX7**	32	25	32,0	170	30,0	1,1	SN.X120708	**552.232**	**554.252**	2.5 mm	**551.316**	4 mm

CSXN 85° • MN

Réf. commande	Réf. catalogue	H	B	F	L1	LH	FA	plaquette	sous-plaquette	vis de sous-plaquette	six pans	plaque d'appui	ensemble bride	six pans
à droite														
1510327	**CSXNR2525M12-MN4**	25	25	32,0	150	30,0	1,1	SN.N120408	**552.231**	**554.252**	2.5 mm	**557.111**	**551.317**	4 mm
à gauche														
1510313	**CSXNL2525M12-MN4**	25	25	32,0	150	30,0	1,1	SN.N120408	**552.231**	**554.252**	2.5 mm	**557.111**	**551.317**	4 mm





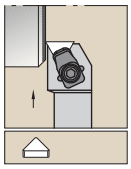
CSYN 85° • MX

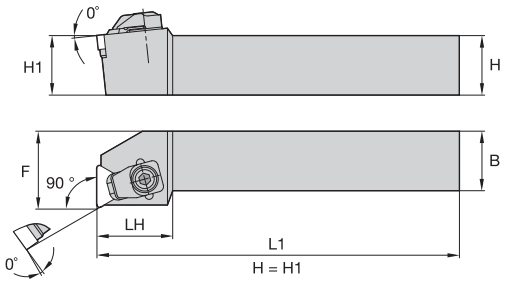
Réf. commande	Réf. catalogue	H	B	F	L1	LH	L1A	plaquette	sous-plaquette	vis de sous-plaquette	six pans	ensemble bride	six pans
à gauche													
1261414	**CSYNL3225P12-MX7**	32	25	32,0	170	27,0	1,0	SN.X120708	**552.232**	**554.252**	2.5 mm	**551.316**	4 mm

CSYN 85° • MN

Réf. commande	Réf. catalogue	H	B	F	L1	LH	L1A	plaquette	sous-plaquette	vis de sous-plaquette	six pans	plaque d'appui	ensemble bride	six pans
à droite														
1261423	**CSYNR2525M12-MN7**	25	25	32,0	150	27,0	1,1	SN.N120708	**552.232**	**554.252**	2.5 mm	**557.111**	**551.317**	4 mm
à gauche														
1261408	**CSYNL2525M12-MN7**	25	25	32,0	150	27,0	1,1	SN.N120708	**552.232**	**554.252**	2.5 mm	**557.111**	**551.317**	4 mm

REMARQUE : Le bridage illustré est la fixation MN.
Le porte-outil de base peut être commandé à part :
V.SYN R/L 2525M12
V.SYN R/L 3225P12

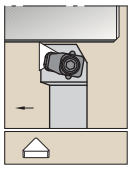


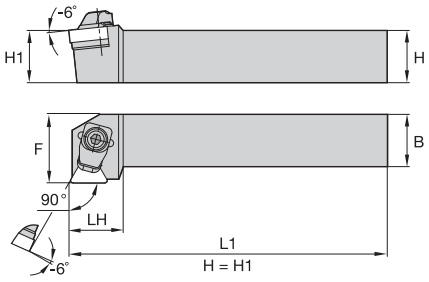


CTFN 90° • MN

Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	sous-plaquette	vis de sous-plaquette	six pans	plaque d'appui	ensemble bride	six pans
à droite													
1510344	**CTFNR2525M16-MN4**	25	25	32,0	150	29,0	TN.N160408	**552.235-H**	**554.254**	2.5 mm	**557.111**	**551.333**	4 mm
à gauche													
1510341	**CTFNL2525M16-MN4**	25	25	32,0	150	29,0	TN.N160408	**552.235-H**	**554.254**	2.5 mm	**557.111**	**551.333**	4 mm

REMARQUE : Le bridage illustré est la fixation MN.
Le porte-outil de base peut être commandé à part :
V.TFN R/L 2525M16

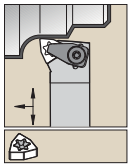


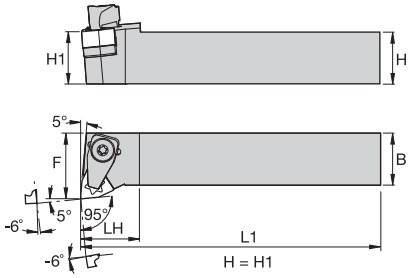


CTGN 90° • MN

Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	sous-plaquette	vis de sous-plaquette	six pans	plaque d'appui	ensemble bride	six pans
à droite													
1261482	**CTGNR2525M16-MN4**	25	25	32,0	150	20,0	TN.N160408	**552.235-H**	**554.254**	2.5 mm	**557.111**	**551.333**	4 mm
1261483	**CTGNR2525M16-MN7**	25	25	32,0	150	20,0	TN.N160708	**552.236**	**554.254**	2.5 mm	**557.111**	**551.333**	4 mm
à gauche													
1261478	**CTGNL2525M16-MN4**	25	25	32,0	150	20,0	TN.N160408	**552.235-H**	**554.254**	2.5 mm	**557.111**	**551.333**	4 mm
1261479	**CTGNL2525M16-MN7**	25	25	32,0	150	20,0	TN.N160708	**552.236**	**554.254**	2.5 mm	**557.111**	**551.333**	4 mm

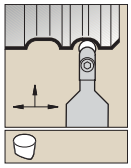
REMARQUE : Le bridage illustré est la fixation MN.
Le porte-outil de base peut être commandé à part :
V.TGN R/L 2525M16

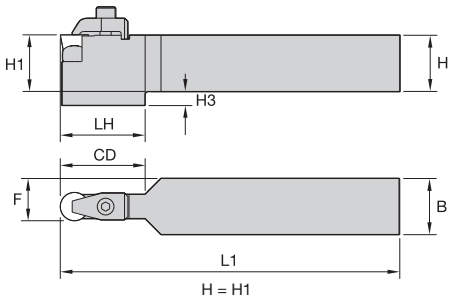




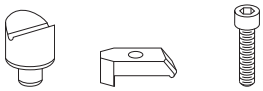
CWLN 95° • MX

Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	sous-plaquette	vis de sous-plaquette	six pans	ensemble bride	six pans
à droite												
1873227	**CWLNR3225P08-MX7**	32	25	32,0	170	32,0	WN.X080708	**552.210**	**554.252**	2.5 mm	**551.316**	4 mm
à gauche												
1873224	**CWLNL2525M08-MX7**	25	25	32,0	150	32,0	WN.X080708	**552.210**	**554.252**	2.5 mm	**551.316**	4 mm



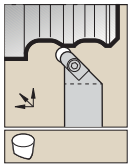


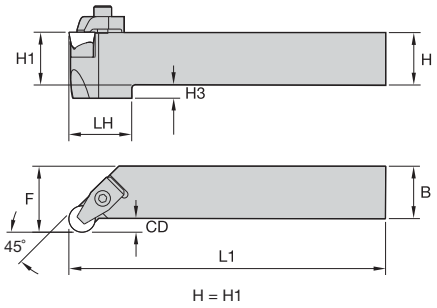
CRDP



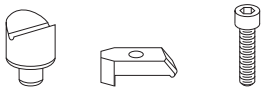
Réf. commande	Réf. catalogue	H	B	F	L1	LH	H3	CD	plaquette	emboîte-ment	bride	vis de serrage	six pans
3642247	**CRDPN2525M06V**	25	25	12,5	151	—	—	19,0	RPGX060400E	**NST1**	**CM214**	**MS1321**	2.5 mm
3642249	**CRDPN3232P09V**	32	32	16,0	171	—	—	29,0	RPGX090700E	**NST2**	**CM219**	**CS412**	3.5 mm
3642248	**CRDPN2525M09V**	25	25	12,5	151	—	—	29,0	RPGX090700E	**NST2**	**CM219**	**CS412**	3.5 mm
3642251	**CRDPN3232P12V**	32	32	16,0	171	—	—	38,0	RPGX120700E	**NST3**	**CM216**	**CS412**	3.5 mm
3642252	**CRDPN3232P15V**	32	32	16,0	171	38,1	6,4	38,0	RPGX151000	**NST4**	**CM217**	**MS1294**	6 mm

REMARQUE : Les porte-outils CRDP peuvent recevoir des plaquettes RPGX et RCGX.



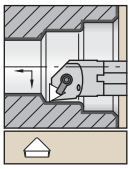


CRGP

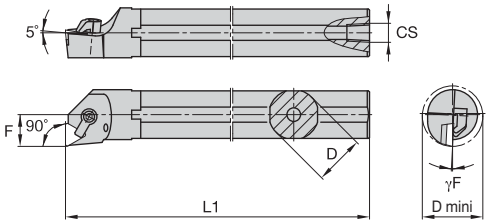


Réf. commande	Réf. catalogue	H	B	F	L1	CD	plaquette	emboîte-ment	bride	vis de serrage	six pans
à droite											
3642276	**CRGPR2525M06V**	25	25	32,0	151	7,0	RPGX060400E	**NST1**	**CM214**	**MS1321**	2.5 mm
3642280	**CRGPR3232P09V**	32	32	40,0	171	8,0	RPGX090700E	**NST2**	**CM219**	**CS412**	3.5 mm
à gauche											
3642277	**CRGPL2525M06V**	25	25	32,0	151	7,0	RPGX060400E	**NST1**	**CM214**	**MS1321**	2.5 mm
3642281	**CRGPL3232P09V**	32	32	40,0	171	8,0	RPGX090700E	**NST2**	**CM219**	**CS412**	3.5 mm

REMARQUE : Les porte-outils CRGP peuvent recevoir des plaquettes RPGX et RCGX.

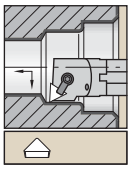


Queue acier avec arrosage interne.

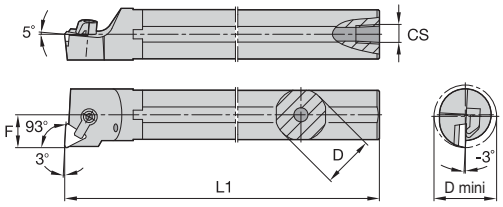


A-CTFP 90°

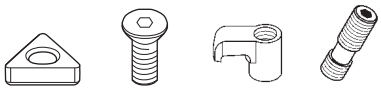
Réf. commande	Réf. catalogue	D	D mini	F	L1	CS	γF°	plaquette	sous-plaquette	vis de sous-plaquette	six pans	bride	vis de serrage	six pans
à droite														
1886492	**A16RCTFPR11**	16	20,0	11,0	200	1/8-27 NPT	-4.0	TP..110304	**–**	**–**	–	**CKM19**	**STCM9**	2.5 mm
1098051	**A20QCTFPR11**	20	25,0	13,0	180	1/8-27 NPT	0.0	TP..110304	**SM815**	**MS961**	–	**CKM19**	**STCM9**	2.5 mm
1098053	**A25RCTFPR16**	25	32,0	17,0	200	1/4-18 NPT	-3.0	TP..160308	**SM841**	**MS110**	2 mm	**CKM10**	**STCM8**	4 mm
1098055	**A32SCTFPR16**	32	40,0	22,0	250	1/4-18 NPT	-3.0	TP..160308	**SM841**	**MS110**	2 mm	**CKM10**	**STCM8**	4 mm
1886494	**A40VCTFPR16**	40	48,0	27,0	400	1/4-18 NPT	-3.0	TP..160308	**SM841**	**MS110**	2 mm	**CKM10**	**STCM8**	4 mm
à gauche														
1098054	**A25RCTFPL16**	25	32,0	17,0	200	1/4-18 NPT	-3.0	TP..160308	**SM841**	**MS110**	2 mm	**CKM10**	**STCM8**	4 mm
1098056	**A32SCTFPL16**	32	40,0	22,0	250	1/4-18 NPT	-3.0	TP..160308	**SM841**	**MS110**	2 mm	**CKM10**	**STCM8**	4 mm



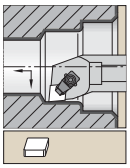
Queue acier avec arrosage interne.



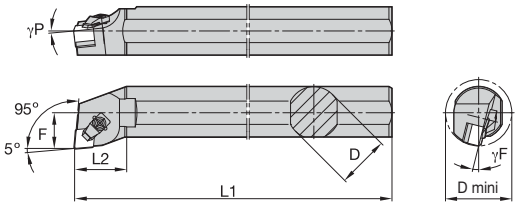
A-CTUP 93°



Réf. commande	Réf. catalogue	D	D mini	F	L1	CS	plaquette	sous-plaquette	vis de sous-plaquette	bride	vis de serrage	six pans
à droite												
1098057	**A16MCTUPR11**	16	20,0	11,0	150	1/8-27 NPT	TP..110304	**SM815**	**MS961**	**CKM19**	**STCM9**	2.5 mm
à gauche												
1098058	**A16MCTUPL11**	16	20,0	11,0	150	1/8-27 NPT	TP..110304	**SM815**	**MS961**	**CKM19**	**STCM9**	2.5 mm



Queue acier avec arrosage interne



S-CCLN 95° • MX

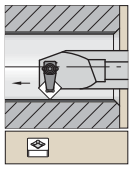
Réf. commande	Réf. catalogue	D	D mini	F	L1	L2	γF°	γP°	plaquette	sous-plaquette	vis de sous-plaquette	six pans	ensemble bride	six pans
à droite														
2890773	**S32SCCLNR12MX7**	32	40,0	22,0	251	43	-14.0	-5.0	CN.X120708	**–**	**–**	–	**551.316**	4 mm
1289077	**S40T-CCLNR12-MX7**	40	55,0	27,0	300	40	-14.0	-6.0	CN.X120708	**552.221**	**554.252**	2.5 mm	**551.316**	4 mm
à gauche														
1510401	**S40T-CCLNL12-MX7**	40	55,0	27,0	300	40	-14.0	-6.0	CN.X120708	**552.221**	**554.252**	2.5 mm	**551.316**	4 mm

REMARQUE : Le bridage illustré est la fixation MN.
Le porte-outil de base peut être commandé à part :
S40T-V.CLN R/L 12

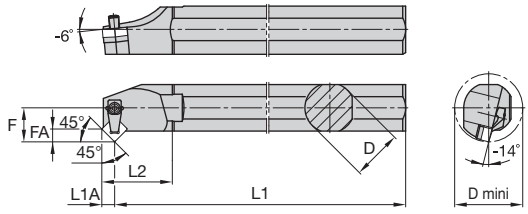
S-CCLN 95° • MN

Réf. commande	Réf. catalogue	D	D mini	F	L1	L2	γF°	γP°	plaquette	sous-plaquette	vis de sous-plaquette	six pans	plaque d'appui	ensemble bride	six pans
à droite															
1289075	**S40T-CCLNR12-MN4**	40	55,0	27,0	300	40	-14.0	-6.0	CN.N120408	**552.220**	**554.252**	2.5 mm	**557.111**	**551.317**	4 mm
1289076	**S40T-CCLNR12-MN7**	40	55,0	27,0	300	40	-14.0	-6.0	CN.N120708	**552.221**	**554.252**	2.5 mm	**557.111**	**551.317**	4 mm
à gauche															
1289072	**S40T-CCLNL12-MN7**	40	55,0	27,0	300	40	-14.0	-6.0	CN.N120708	**552.221**	**554.252**	2.5 mm	**557.111**	**551.317**	4 mm

REMARQUE : Le bridage illustré est la fixation MN.
Le porte-outil de base peut être commandé à part :
S40T-V.SSN R/L 12



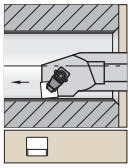
Voir les plaquettes en page



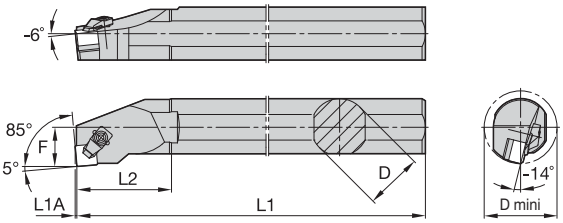
S-CSSN 45° • MX

Réf. commande	Réf. catalogue	D	D mini	F	L1	L2	L1A	FA	plaquette	sous-plaquette	vis de sous-plaquette	six pans	ensemble bride	six pans
à droite														
1873498	**S40T-CSSNR12-MX7**	40	55,0	27,0	300	67,0	8,3	8,3	SN.X120708	**552.232**	**554.252**	2.5 mm	**551.316**	4 mm
à gauche														
1873499	**S40T-CSSNL12-MX7**	40	55,0	27,0	300	67,0	8,3	8,3	SN.X120708	**552.232**	**554.252**	2.5 mm	**551.316**	4 mm

REMARQUE : La version illustrée est la fixation MX.
Le porte-outil de base peut être commandé à part :
S40T-V.SSN R/L 12



Voir les plaquettes en page.

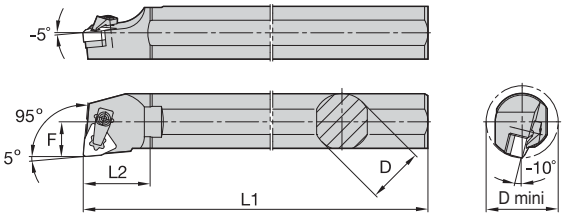


S-CSYN 85° • MN

Réf. commande	Réf. catalogue	D	D mini	F	L1	L2	L1A	plaquette	sous-plaquette	vis de sous-plaquette	six pans	plaque d'appui	ensemble bride	six pans
à droite														
1245016	**S40T-CSYNR12-MN7**	40	55,0	27,0	300	67,0	1,0	SN.N120708	**552.232**	**554.252**	2.5 mm	**557.111**	**551.317**	4 mm

REMARQUE : Le bridage illustré est la fixation MN.
Le porte-outil de base peut être commandé à part :
S40T-V.SYN R/L 08

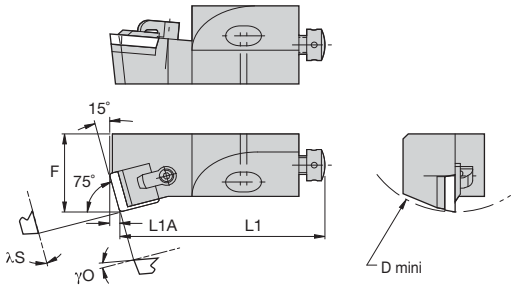
Voir les plaquettes en page.



S-CWLN 95° • MX

Réf. commande	Réf. catalogue	D	D mini	F	L1	L2	γF°	plaquette	sous-plaquette	vis de sous-plaquette	six pans	ensemble bride	six pans
à gauche													
1873496	**S40T-CWLNL08-MX7**	40	80,0	27,0	300	55,0	-10.0 deg	WN.X080708	**552.210**	**554.252**	2.5 mm	**551.316**	4 mm

REMARQUE : Le porte-outil de base peut être commandé à part :
S40T-V. WLN R/L 12

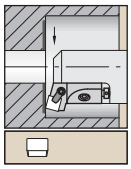


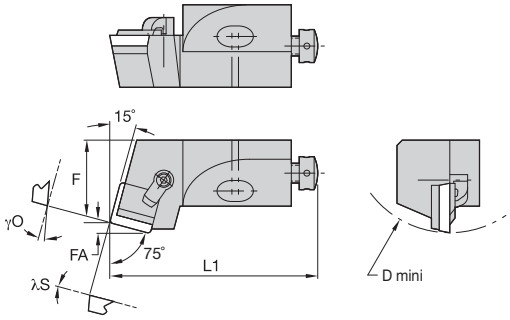
CSKP 75°

Réf. commande	Réf. catalogue	D mini	F	L1	L1A	λS°	γO°	plaquette
à droite								
1261328	**CSKPR12CA12**	50	20,0	55	3,1	0.0	5.0	SP..120308/SP..422

Pièces détachées

D mini	sous-plaquette	bride	vis de serrage	six pans	vis de réglage radial	six pans	vis de réglage axial	vis d'assemblage	six pans	rondelle
50	–	**CKM34**	**STCM38**	2 mm	**KUAM22**	2 mm	**KUAM31**	**191.406**	4 mm	**CSWM 060 050**



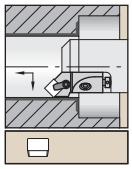


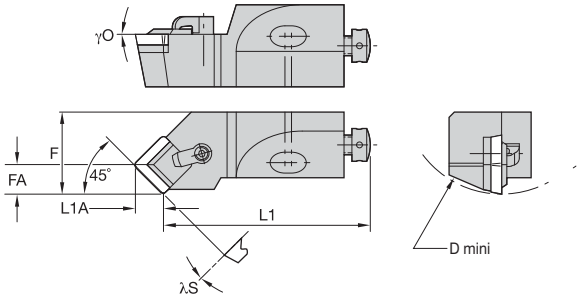
CSRP 75°

Réf. commande	Réf. catalogue	D mini	F	L1	FA	λS°	γO°	plaquette
à droite								
3331132	**CSRPR10CA09**	40	14,0	50	2,2	0.0	0.0	SP..090308/SP..322

Pièces détachées

D mini	bride	vis de serrage	six pans	vis de réglage radial	six pans	vis de réglage axial	vis d'assemblage	six pans	rondelle
40	**CKM34**	**STCM38**	2 mm	**KUAM28**	2 mm	**KUAM30**	**191.405**	4 mm	**CSWM 060 050**





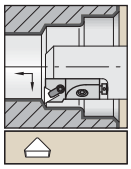
CSSP 45°

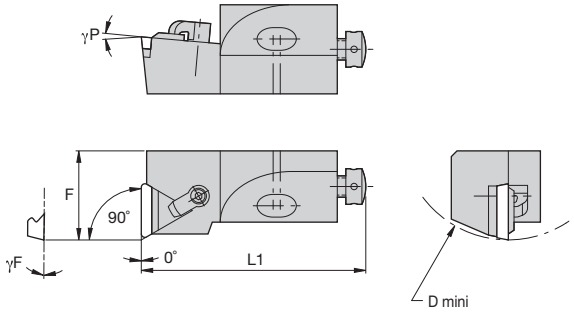
Réf. commande	Réf. catalogue	D mini	F	L1	FA	L1A	λS°	γO°	plaquette
à droite									
1261379	**CSSPR10CA09**	40	14,0	44	6,5	6,1	0.0	0.0	SP..090308/SP..322
à gauche									
3331143	**CSSPL10CA09**	40	14,0	44	6,5	6,1	0.0	0.0	SP..090308/SP..322

REMARQUE : Choisir les pièces détachées en fonction de D mini et de la dimension de plaquette sélectionnée.

Pièces détachées

D mini	bride	vis de serrage	six pans	vis de réglage radial	six pans	vis de réglage axial	vis d'assemblage	six pans	rondelle
40	**CKM34**	**STCM38**	2 mm	**KUAM28**	2 mm	**KUAM30**	**191.405**	4 mm	**CSWM 060 050**

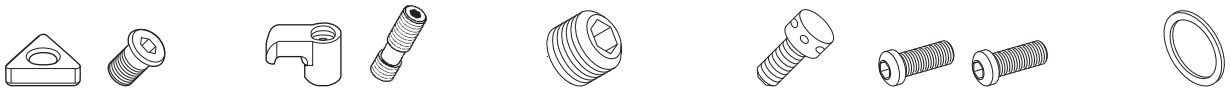




CTFP 90°

Réf. commande	Réf. catalogue	D mini	F	L1	γF°	γP°	plaquette
à droite							
2116588	**CTFPR10CA11**	40	14,0	50	0.0	5.0	TP..110304/TP..221
1746442	**CTFPR12CA16**	50	20,0	55	0.0	5.0	TP..160308/TP..322
2582207	**CTFPR20CA22**	70	25,0	70	0.0	5.0	TP..220408/TP..432
à gauche							
2114034	**CTFPL10CA11**	40	14,0	50	0.0	5.0	TP..110304/TP..221

Pièces détachées



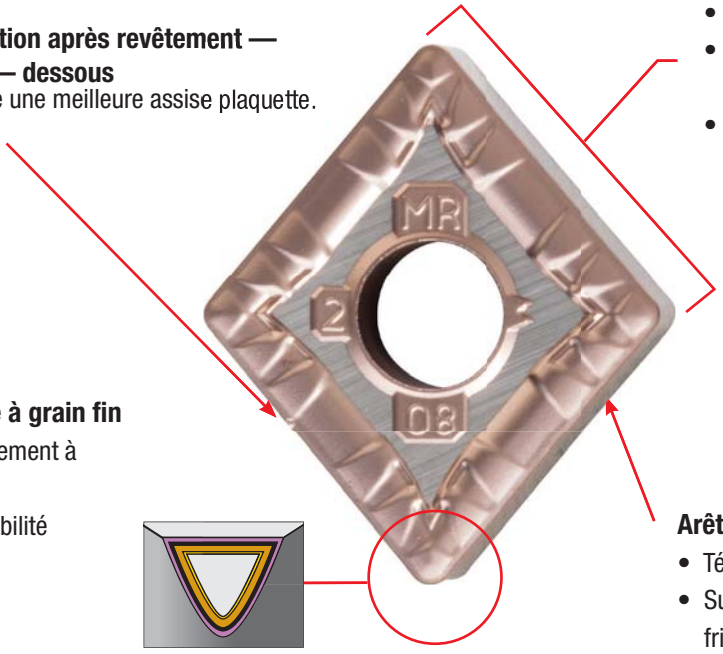
D mini	sous-plaquette	vis de sous-plaquette	six pans	bride	vis de serrage	six pans	vis de réglage radial	six pans	vis de réglage axial	vis d'assem-blage	vis d'assem-blage	six pans	rondelle
40	**–**	**–**	–	**CKM34**	**STCM38**	2 mm	**KUAM28**	2 mm	**KUAM30**	**191.405**	**–**	4 mm	**CSWM 060 050**
50	**–**	**–**	–	**CKM34**	**STCM38**	2 mm	**KUAM22**	2 mm	**KUAM31**	**–**	**191.406**	4 mm	**CSWM 060 050**
70	**SM837**	**MS125**	2.5 mm	**CKM35**	**STCM8**	4 mm	**KUAM25**	2.5 mm	**KUAM32**	**–**	**191.407**	5 mm	**CSWM 080 050**

Nouvelles plaquettes Beyond™ Drive™

- Conçu pour améliorer la productivité.
- Le traitement après-revêtement réduit la contrainte et améliore l'adhérence du revêtement.
- Ténacité et résistance à l'usure améliorées.
- Usure de plaquette mieux détectée.

Traitement après revêtement
- Ténacité des arêtes supérieure.
- Longue tenue de coupe prévisible.
- Réduction des entailles à la profondeur de coupe.
- Gamme étendue d'applications.

Rectification après revêtement — Dessus — dessous
- Apporte une meilleure assise plaquette.



Couche d'alumine à grain fin
- Intégrité du revêtement à vitesse élevée.
- Productivité et fiabilité supérieures aux températures de coupe élevées.

TiN/MT-TiCN/TiCN/Al_2O_3/TiOCN

Arêtes de coupe micropolies
- Ténacité des arêtes supérieure.
- Surface lisse réduisant les forces, la friction et l'adhérence du copeau.

Pour en savoir plus sur les avantages de ces outils, contactez votre distributeur Kennametal agréé ou rendez-vous sur **kennametal.com**.

KENNAMETAL®

kennametal.com

Barres d'Alésage Ajustables

Adaptateur frontal à changement rapide KM™

Réduire les vibrations et améliorer la productivité dans les applications d'alésage profond grâce aux têtes et barres ajustables à changement rapide KM.

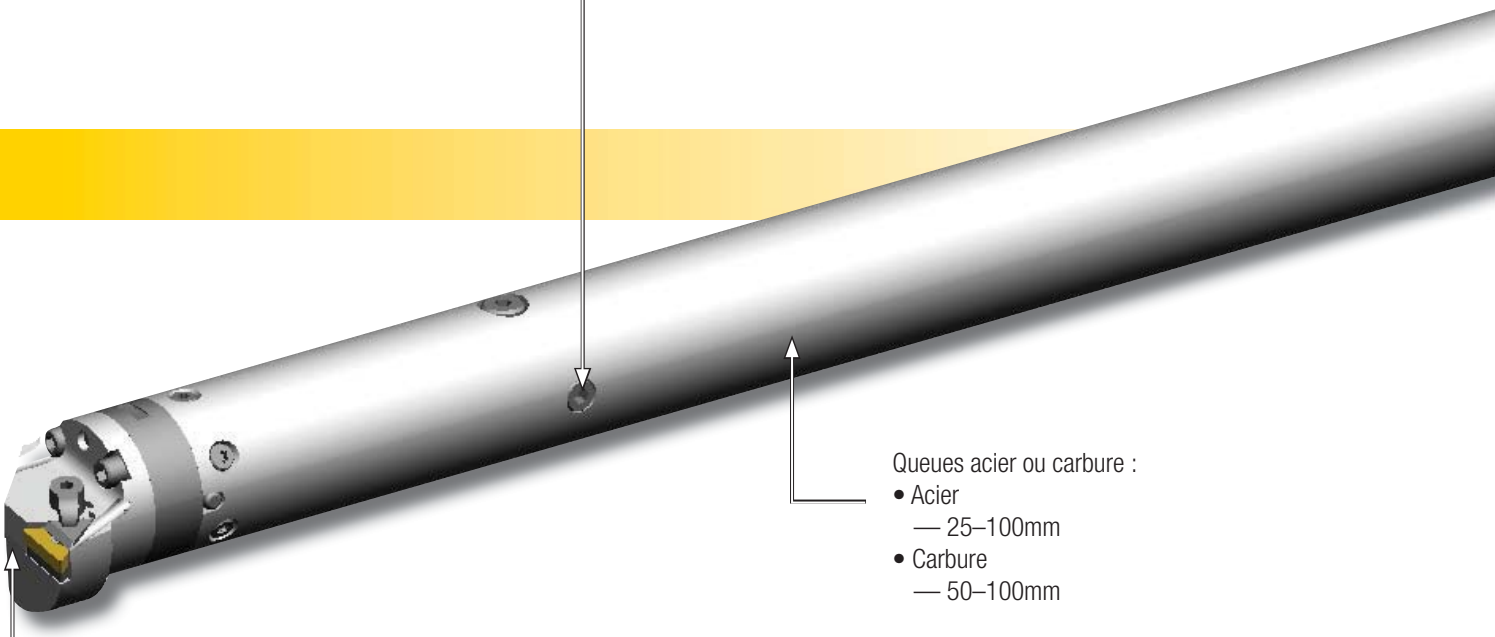
Caractéristiques, Fonction, et Avantage

Caractéristiques	Fonction	Avantage
Ensemble de serrage interne robuste	• Supprime broutage et vibrations. • Débit-copeau supérieur. • Profondeur de coupe supérieure.	• Bon état de surface. • Faible taux de rebuts. • Productivité accrue. • Moins de bruit.
Système de serrage réglable	La barre peut être ajustée sur la machine-outil à l'aide d'une simple vis.	Amortissement optimisé pour toutes les conditions d'usinage.
Adaptateur frontal à changement rapide KM™	• Système de fixation rigide. • Grande sélection d'outils de coupe à changement rapide KM.	Le système flexible réduit les stocks d'outils et les temps de réglage.

Kennametal a apporté plusieurs améliorations clés à notre gamme de barre d'alésage ajustable:

- Amélioration du processus de réglage normalisé à l'usine de fabrication pour s'assurer que les barres sont ajustées pour un porte à faux maximum.
- Nitruration de l'acier des barres d'alésage ajustables pour éliminer les effets d'érosion par les copeaux.
- Suppression des plats sur les barres d'alésage ajustables pour améliorer la stabilité et favoriser la tenue d'outil.
- Ajout d'un petit plat sur la partie manchon de la connexion pour permettre l'orientation de la barre.
- Processus d'assemblage amélioré.

Vis d'ajustement pour le réglage sur la machine. Permet de régler chaque barre en fonction de l'opération à effectuer.



Queues acier ou carbure :

- Acier
  — 25–100mm
- Carbure
  — 50–100mm

Offre complète de têtes vissées ou KM ™ Quick-Change unités de coupe. Voir le Catalogue Kennametal Tooling Systems (A-12-02809) pour les adaptateurs KM.

Aspect des barres d'alésage ajustables

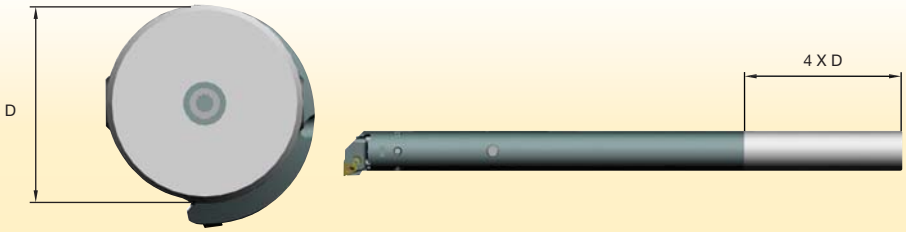
- **NOUVEAU** Toutes les barres d'alésage ajustables sont réglées en usine et livrées au client optimisées avec le porte-à-faux maximum.
- **NOUVEAU** Toutes les barres ajustables en acier subissent une opération de nitruration pour améliorer leur résistance à l'usure et prolonger leur tenue de coupe.
- La nitruration donne à la barre acier à la finition noire une couleur légèrement bleutée. Ces barres acceptent l'arrosage central et peuvent recevoir des têtes vissées ou des adaptateurs à changement rapide KM™. Une vis de réglage permet d'ajuster la barre d'alésage.
- Les barres d'alésage ajustables à queue carbure sont de couleur grise. Elles acceptent l'arrosage central et utilisent des adaptateurs à changement rapide KM. Une vis de réglage permet d'ajuster la barre d'alésage.

Conseils d'utilisation

- Choisir la plus grande barre d'alésage possible en veillant à avoir suffisamment de place pour l'évacuation des copeaux.
- Équilibrer les réglages machine pour éviter les vibrations incontrôlables.
- Maintenir un rapport L/D aussi faible que possible.
- La barre est livrée préréglée, mais peut être ajustée à la main.

1 Bridage de la barre

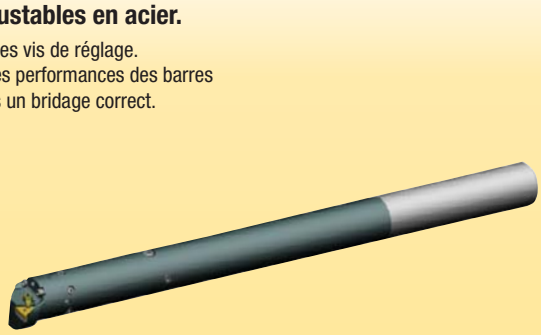
- Brider la barre correctement. Kennametal recommande de brider la barre à 4 x D.

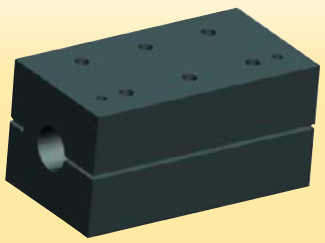


2 Kennametal recommande pour le bridage de la barre un porte-outil bicorps, le cas échéant avec un réducteur bicorps également avec une tolérance ISO H7 pour le diamètre.

3 NOUVEAU : Tous les plats ont été supprimés des barres d'alésage ajustables en acier.

- Ne pas fixer les barres avec des vis de réglage.
- Kennametal ne garantit pas les performances des barres d'alésage si l'on n'adopte pas un bridage correct.



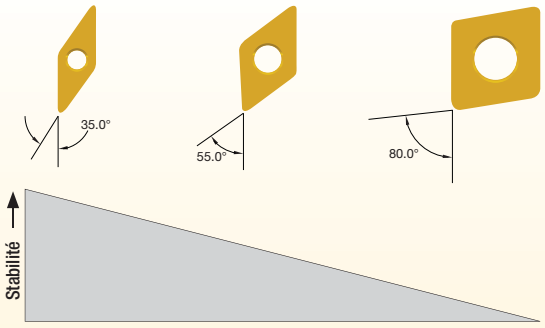


4 Les barres d'alésage ajustables sont conçues et préréglées avec un porte-à faux maximum.

- Les barres en acier sont préréglées à 10 x D, mais peuvent être utilisées à 6 x D.
- Les barres d'alésage en carbure composite sont préréglées à 15 x D, mais peuvent être utilisées à partir de 12 x D.
- Il se peut qu'il faille refaire un ajustage si la barre d'alésage n'est pas utilisée avec le porte-à-faux préréglé.
- Ne jamais brider ni utiliser la barre d'alésage en dessous de son porte-à-faux minimum.

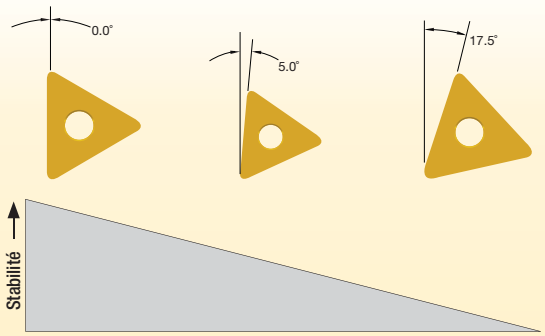
5 Angle de la plaquette

- Un angle de pointe moins important donne des copeaux de taille régulière et augmente la tolérance d'alésage pour une meilleure évacuation du copeau.
- Un angle de pointe plus important peut provoquer un frottement dû à une arête de coupe plus grande, ce qui peut provoquer des vibrations.



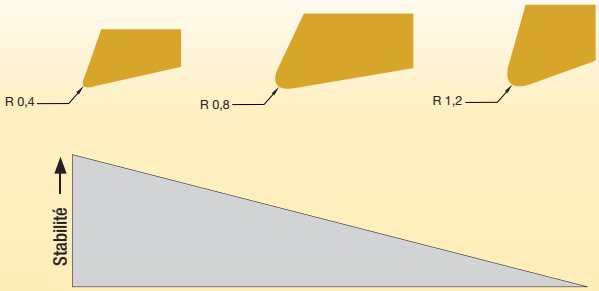
6 Angle d'attaque

- Pour une meilleure stabilité, choisir un angle d'attaque aussi proche que possible de 90°.



7 Rayon de pointe

- Pour une meilleure stabilité, choisir un faible rayon de pointe.
- La profondeur de coupe devra être supérieure au rayon de bec.



8 Géométrie de plaquettes

- Choisir des géométries positives avec une bonne évacuation du copeau pour des efforts de coupe réduits et des préparations d'arête vive pour diminuer les efforts de coupe.
- Privilégier les plaquettes PVD parce que la faible épaisseur du revêtement réduit la préparation des arêtes.

9 Hauteur de coupe de la pointe

- La tolérance de hauteur de coupe est de +/-0,005".
- Kennametal recommande d'utiliser notre nouveau kit d'outils d'alignement de la hauteur de pointe. Il comprend un aimant, un support et un rapporteur d'angles que l'on peut monter sur le plat du manchon de raccordement de la barre d'alésage.

10 Évacuation des copeaux

- Le bourrage des copeaux et la recoupe peuvent provoquer des vibrations indésirables pendant l'alésage.
- Utiliser du lubrifiant pour évacuer les copeaux et pour que l'élément amortissant ne chauffe pas.
- Choisir des géométries de plaquettes et des paramètres de coupe produisant des petits copeaux.
- La barre d'alésage peut aussi être retournée pour améliorer l'évacuation des copeaux.

Conseils d'ajustage

- Desserrer les deux vis de serrage de la barre.
- Tourner la vis de réglage dans le sens des aiguilles d'une montre jusqu'à sentir une résistance ; la masse doit être verrouillée en position.
- Vous pouvez maintenant ajuster la barre.
- Tourner la vis de réglage en sens inverse des aiguilles d'une montre par paliers d'un quart de tour pour régler.
- Une fois le réglage effectué, serrer les vis de blocage.

Centrage en hauteur de la barre d'alésage Kennametal :

Pour régler la barre au centre sans utiliser les plats de la queue d'outil, procéder comme suit :

Équipement

- Rapporteur numérique
- Support
- Barre d'alésage à utiliser

Figure 1 : Support (à gauche) et rapporteur numérique (à droite)

Montage

- Bien nettoyer les faces de montage du rapporteur numérique et du support (pas de poussière, de copeaux, de saletés, etc.).
- Placer le rapporteur sur son support en veillant à ce qu'il affleure bien à l'arrière du support.

Étalonnage

- Nettoyer une surface dans l'axe X du tour qui servira de référence de calibrage.
- Éliminer poussière, saletés, copeaux, etc. de l'aimant qui se trouve en bas du support du rapporteur.
- Positionner l'ensemble rapporteur sur l'axe X du tour.
  - L'ensemble doit être bien parallèle à l'axe.
  - Il peut être utile d'appuyer l'ensemble contre le bâti de la tourelle afin qu'il reste bien parallèle à l'axe X.
- Allumer le rapporteur en appuyant sur le bouton de marche/arrêt.
- Réinitialiser le rapporteur en appuyant sur le bouton zéro.

REMARQUE : Le rapporteur est maintenant calibré sur l'axe X du tour et mesurera les angles par rapport à cet axe.

Figure 2 : Calibrage selon l'axe X

Alignement de la barre d'alésage

- La barre étant positionnée dans le porte-outil et réglée selon le bon porte-à-faux, éliminer poussière, saletés, copeaux, etc. du plat réalisé sur le manchon de la barre d'alésage.
- Aligner l'aimant du support du rapporteur sur le plat du manchon.
  - — Vérifier que le rapporteur est bien perpendiculaire à l'axe de la barre d'alésage.
  - — Vérifier que le rapporteur est dans le même sens que lors du calibrage selon l'axe X du tour.

Figure 3 : Plat du manchon de la barre d'alésage

- Tourner la barre d'alésage jusqu'à ce que le rapporteur affiche 0°.

Figure 4 : Alignement de la barre d'alésage

- Verrouiller la barre en position en serrant le porte-outil.
  - — Vérifier que le rapporteur affiche toujours 0° après le bridage de la barre.
- La barre d'alésage doit maintenant être centrée.

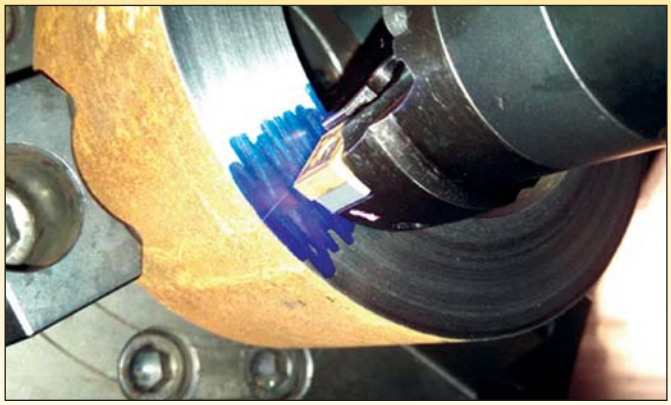
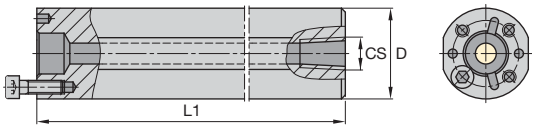


Figure 5 : Centrage en hauteur de la barre d'alésage

Commander le kit d'outils d'alignement de la hauteur de pointe Kennametal

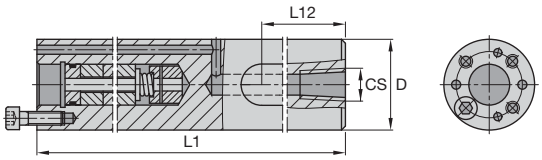
Le kit d'outils d'alignement de la hauteur de pointe peut être commandé en indiquant la réf. commande 6141867 ou la réf. catalogue KIT-BB-AF.



Corps acier avec arrosage interne.
Rapport maxi du porte-à-faux : 4:1.

BS

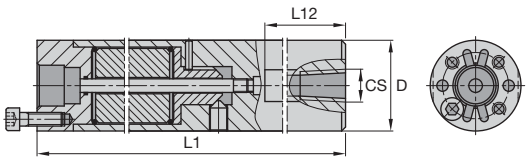
Réf. commande	Réf. catalogue	D	L1	CS	3 vis nécessaires	Vis	six pans
1098078	**BS32S**	32	210	RP3/8	**MS412**	**MS330**	4 mm
1098079	**BS40T**	40	260	RP3/8	**MS412**	**MS330**	4 mm
1098080	**BS50U**	50	310	RP3/8	**MS337**	**MS339**	5 mm



Corps acier DeVibrator avec arrosage interne.
Rapport maxi du porte-à-faux : 6:1.

BSD

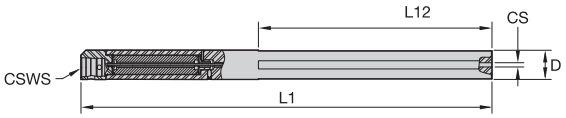
Réf. commande	Réf. catalogue	D	L1	CS	L12	L1 min	3 vis nécessaires	Vis	six pans
1098150	**BSD32U**	32	310	RP3/8	200	200	**MS330**	**MS412**	4 mm
1098151	**BSD40V**	40	360	RP3/8	248	228	**MS330**	**MS412**	4 mm
1098152	**BSD50W**	50	410	RP3/8	280	276	**MS339**	**MS337**	5 mm



Corps acier réglable avec arrosage interne.

D...TTB

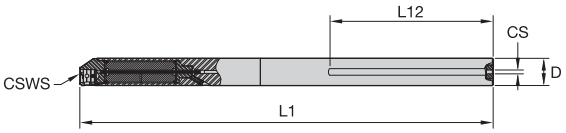
Réf. commande	Réf. catalogue	D	L1	CS	L12	L1 min	3 vis nécessaires	Vis	six pans
1772222	**D25MTTB400**	25	381	RP1/4	203	227	**MS1499**	**MS319**	3 mm
1772223	**D32MTTB447**	32	422	RP3/8	267	332	**MS325**	**MS1130**	4 mm
1772224	**D40MTTB530**	40	492	RP3/8	305	300	**MS326**	**MS330**	4 mm
1772230	**D50MTTB700**	50	670	RP3/8	470	309	**MS337**	**MS337**	5 mm



Corps acier ajustable avec arrosage interne
et système de serrage frontal KM™.

D...TTB-KM • Métrique

Réf. commande	Réf. catalogue	D	L1	CS	L12	L1 min	Taille système CSWS
3637636	**D40MTTB560KM40**	40	520	RP 3/8-19	305	330	KM40
3637637	**D50MTTB737KM40**	50	697	RP 3/8-19	470	337	KM40
3637638	**D60MTTB1000KM40**	60	976	RP 3/8-19	686	396	KM40
3642134	**D80MTTB1120KM63**	80	1060	RP 3/8-19	610	560	KM63
3642135	**D100MTTB1330KM63**	100	1384	RP 3/8-19	622	695	KM63



Barre d'alésage carbure ajustable avec changement rapide KM™

G-TTB–KM • Métrique

Réf. commande	Réf. catalogue	D	L1	CS	L12	Taille système CSWS
3954298	**G50MTTB1026KM40**	50	986	RP 3/8-19	300	KM40
3954300	**G80MTTB1564KM63**	80	1504	RP 3/8-19	480	KM63

KENNAMETAL
F5BN
beyond EVOLUTION
MADE IN INDIA

Rainurage & Tronçonnage

Beyond Evolution • Rainurage, Tournage et Tronçonnage C2–C77

Conseils d'utilisation C76–C77

A4 – Rainurage et chariotage C78–C135

Top Notch • Rainurage peu profond C136–C179

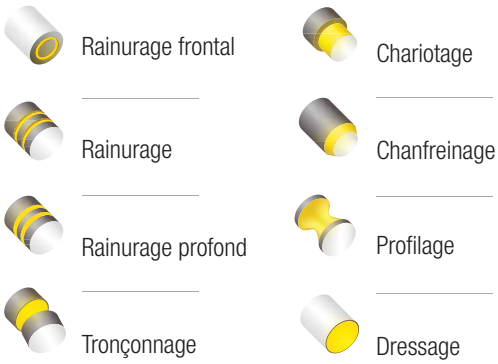
Conseils d'utilisation C172–C179

Simplifiez-vous la vie avec **EASY**

beyond™ EVOLUTION™

Facilitez-vous la vie avec **EASY**

Choisir le bon outil peut s'avérer difficile et chronophage. Nous avons imaginé un nouvel outil basé sur la simplicité pour faciliter la vie de l'opérateur. Pour ne consentir aucun sacrifice en termes de performances ou d'applications, Kennametal présente Beyond™ Evolution™. Beyond™ Evolution™ est le nouvel outil de rainurage/tronçonnage simple face qui peut aussi effectuer des opérations de tournage multidirectionnel.

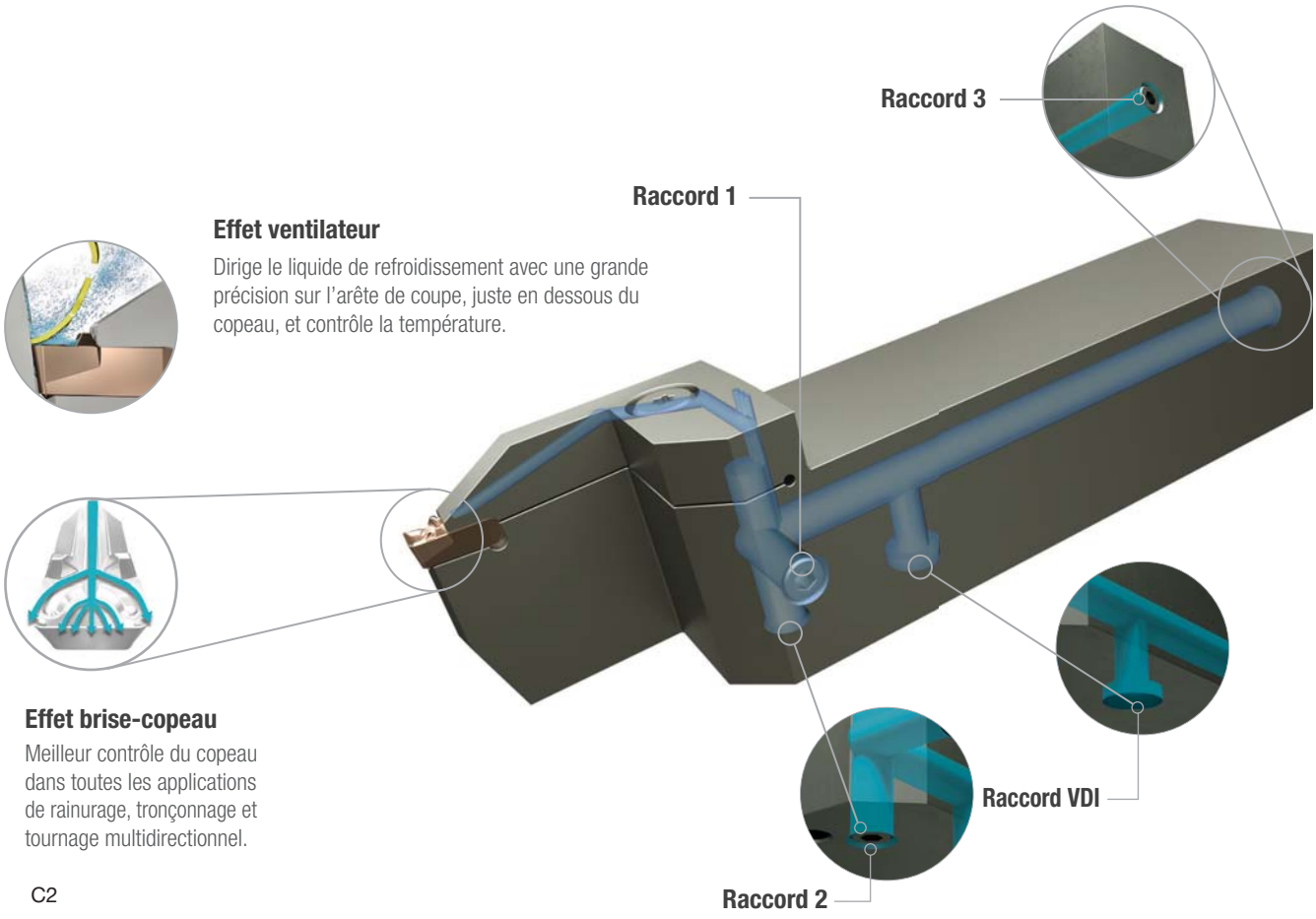


Productivité EASY!

Contrôle actif de l'arrosage

Si vous utilisez une arrivée de lubrifiant standard, il est possible que vous soumettiez vos plaquettes à plus de chaleur que nécessaire, ce qui en réduit la tenue de coupe.

Avec Beyond™ Evolution™, vous n'avez pas à changer d'équipement. Que vous utilisiez un arrosage haute ou basse pression, Beyond™ Evolution™, grâce au contrôle actif de l'arrosage, vous assure une tenue de coupe supérieure et un meilleur débit-copeau.

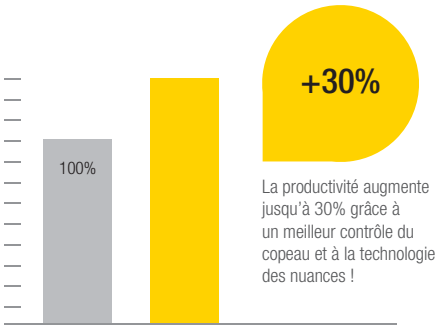


Finition lisse **EASY**
Triple prisme

Le problème: Les systèmes de rainurage et tronçonnage simple face traditionnels ne peuvent donner un état de surface lisse en raison de leur manque de stabilité.

La solution: Le nouveau triple prisme breveté Beyond™ Evolution™ offre une stabilité fonctionnelle et réduit les vibrations.

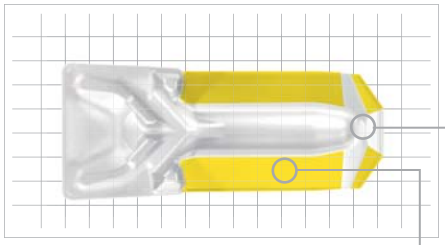
Trois faces de contact pour une stabilité optimale: Associé à des brise-copeaux GUP et CF, le triple prisme assure une excellente finition.



La productivité augmente jusqu'à 30% grâce à un meilleur contrôle du copeau et à la technologie des nuances !

Faites "FACILEment" des économies !

Beyond™ Evolution™, avec le contrôle actif d'arrosage et le triple prisme, d'une part, et les nuances Beyond™ Drive™ avec la détection d'usure, de l'autre, assurent une tenue de coupe supérieure, une stabilité maximum et un meilleur débit-copeau, d'où une augmentation de productivité pouvant atteindre 30%.

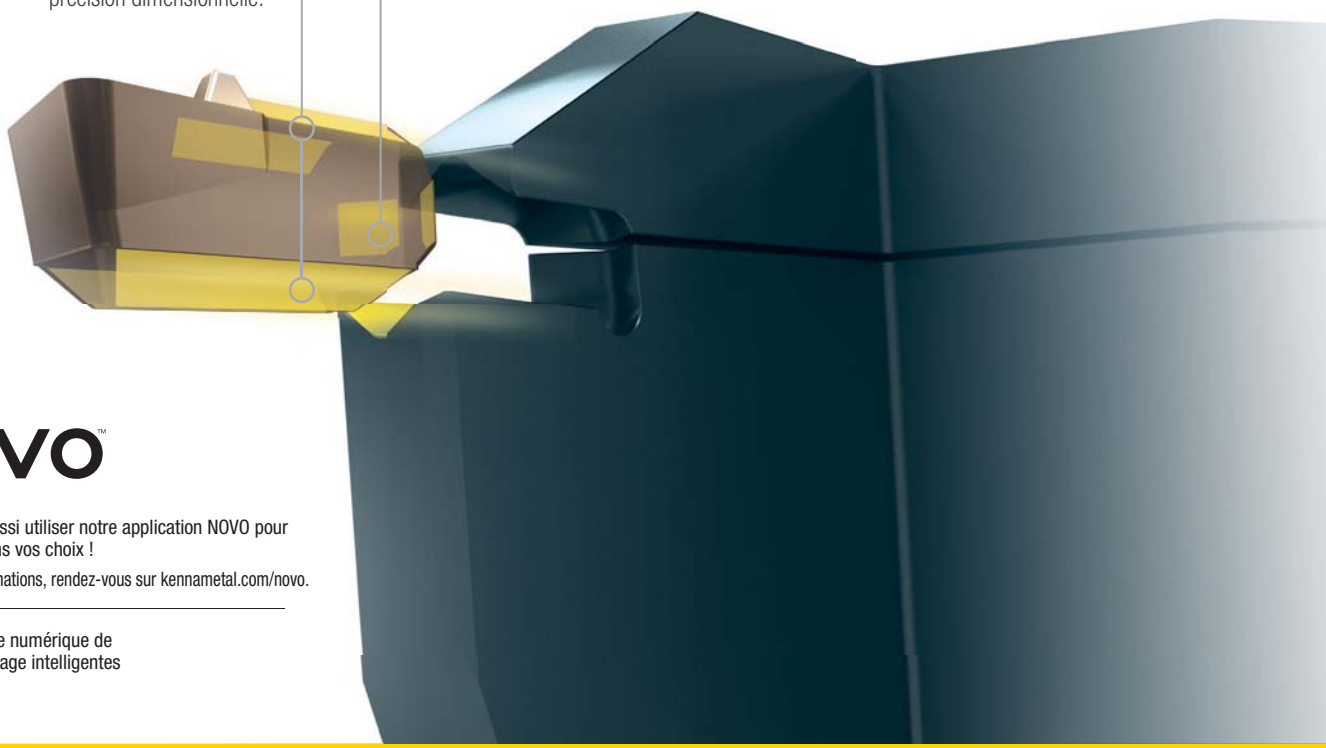


Prismes en partie inférieure et supérieure

Positionnement exact et sûr de la plaquette pour une plus grande rigidité et une meilleure précision dimensionnelle.

Triple prisme

Rainurage, tronçonnage et tournage multidirectionnel faciles.



NOVO™

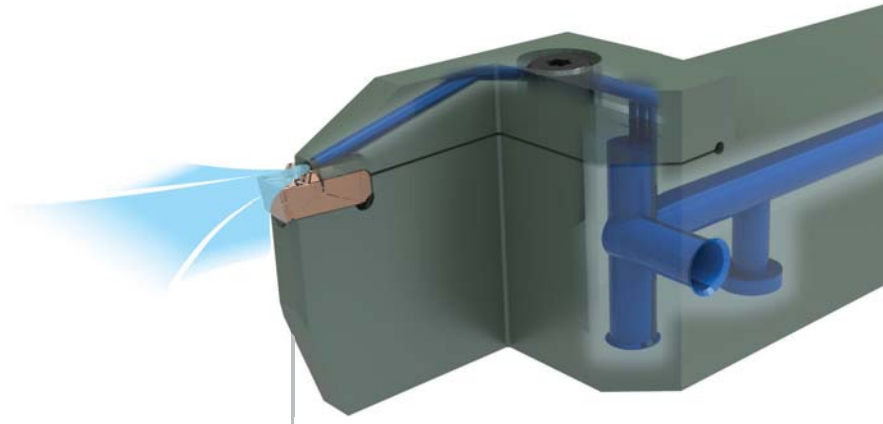
Vous pouvez aussi utiliser notre application NOVO pour vous guider dans vos choix !

Pour plus d'informations, rendez-vous sur kennametal.com/novo.

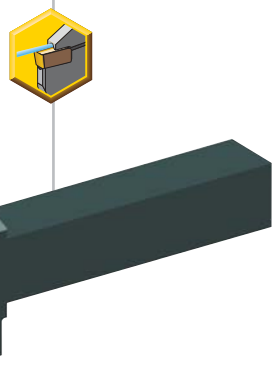
NOVO: la source numérique de solutions d'usinage intelligentes

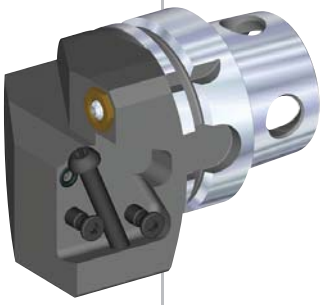
Facilitez-vous la vie avec **EASY** —

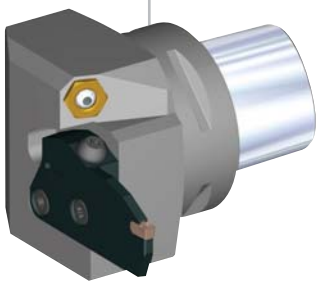
Arrosage optimisé
Disponible à partir de la dimension de logement 3.

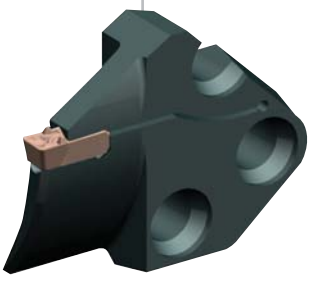


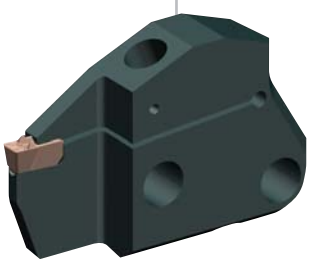
Modulaire, avec arrosage interne





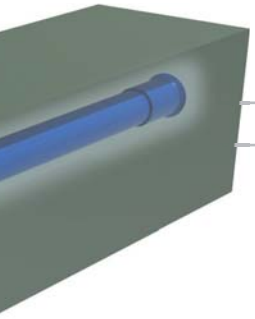






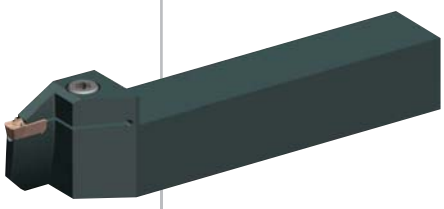
beyond™ EVOLUTION™

Système hautes performances.

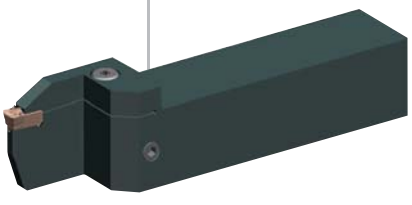


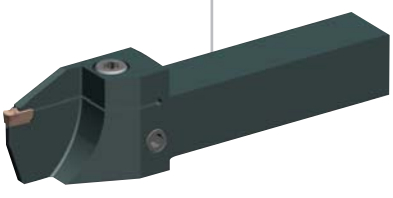
Rainurage frontal
avec arrosage interne

Rainurage Barre d'alésage

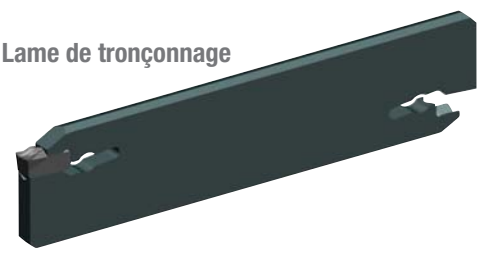


Section carrée
avec arrosage interne





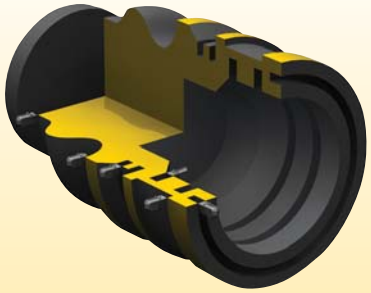
Lame de tronçonnage



1 • Identifier vote application de rainurage ou de tronçonnage

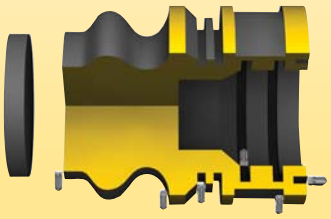
Ce qu'il faut connaître :

- Profondeur, largeur et profil de rainurage.
- Matière usinée.
- Opération à réaliser (rainurage exter et inter, chariotage, rainurage frontal et tronçonnage).
- Dimensions des sections requises pour la machine.



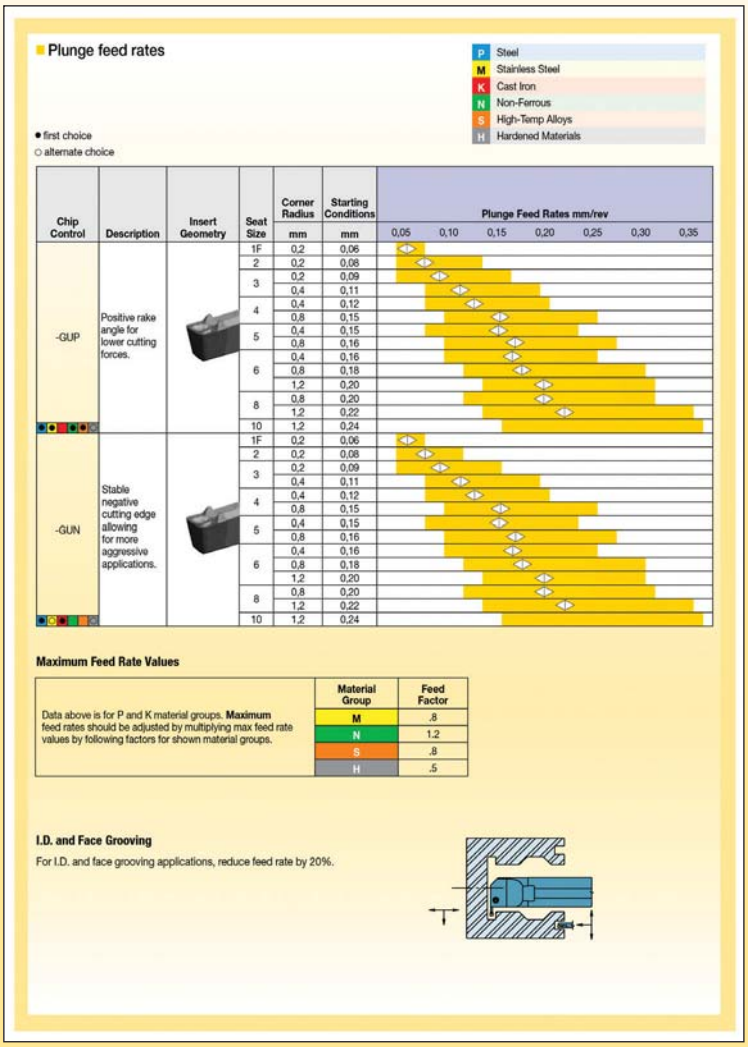
Recommandations générales pour le choix de la dimension de plaquette

pour diamètre de pièce	dimension du logement plaquette
<25mm	3
25–50mm	4
>50mm	5–10



2 • Choisir le type de brise-copeau et la vitesse d'avance

En fonction de l'application et de la dimension du logement de plaquette, déterminer la géométrie et la vitesse de départ recommandées.



Plunge feed rates

P Steel
M Stainless Steel
K Cast Iron
N Non-Ferrous
S High-Temp Alloys
H Hardened Materials

● first choice
○ alternate choice

Chip Control	Description	Insert Geometry	Seat Size	Corner Radius mm	Starting Conditions mm	Plunge Feed Rates mm/rev 0,05 0,10 0,15 0,20 0,25 0,30 0,35
-GUP	Positive rake angle for lower cutting forces.		1F	0,2	0,06	●
			2	0,2	0,08	○
			3	0,2	0,09	●
				0,4	0,11	○
			4	0,4	0,12	●
				0,8	0,15	○
			5	0,4	0,15	●
				0,8	0,16	○
			6	0,4	0,16	●
				0,8	0,18	○
				1,2	0,20	●
			8	0,8	0,20	○
				1,2	0,22	●
			10	1,2	0,24	○
-GUN	Stable negative cutting edge allowing for more aggressive applications.		1F	0,2	0,06	●
			2	0,2	0,08	○
			3	0,2	0,09	●
				0,4	0,11	○
			4	0,4	0,12	●
				0,8	0,15	○
			5	0,4	0,15	●
				0,8	0,16	○
			6	0,4	0,16	●
				0,8	0,18	○
				1,2	0,20	●
			8	0,8	0,20	○
				1,2	0,22	●
			10	1,2	0,24	○

Maximum Feed Rate Values

Data above is for P and K material groups. **Maximum** feed rates should be adjusted by multiplying max feed rate values by following factors for shown material groups.

Material Group	Feed Factor
M	.8
N	1.2
S	.8
H	.5

I.D. and Face Grooving

For I.D. and face grooving applications, reduce feed rate by 20%.

3 • Sélectionner la vitesse de coupe

Sur la base du groupe matières et de la nuance, identifier la vitesse de départ (vc). Le premier choix est indiqué en **gras**.

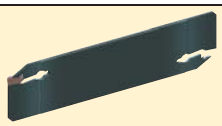
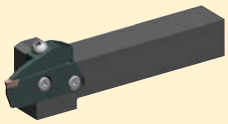
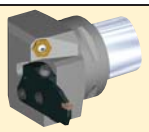
A Sur la base du groupe matières et de la nuance, identifier la vitesse de départ (vc).
B La vitesse de départ recommandée est en caractères **gras**.

Recommended Starting Speeds [m/min]

Material Group		K313			KCU10			KCU25			KCM35B			KCP10B			KCP25B			A
P	0–1	–	–	–	140	**280**	350	110	**225**	270	90	**180**	213	185	**400**	450	145	**290**	365	
	2	–	–	–	140	**200**	300	110	**160**	260	90	**130**	155	185	**270**	350	145	**200**	305	
	3	–	–	–	140	**155**	245	110	**125**	235	90	**100**	155	170	**190**	260	140	**155**	245	
	4	–	–	–	75	**110**	170	60	**90**	160	50	**70**	110	90	**145**	200	75	**110**	180	
	5	–	–	–	120	**200**	260	100	**160**	210	80	**130**	165	150	**220**	305	120	**200**	270	
	6	–	–	–	110	**150**	230	85	**120**	185	70	**100**	145	120	**180**	275	110	**150**	230	
M	1	60	**90**	120	140	**210**	280	90	**170**	245	75	**120**	135	–	–	–	–	–	–	
	2	45	**75**	110	120	**200**	245	90	**150**	245	75	**110**	135	–	–	B –	–	–	–	
	3	35	**65**	100	120	**180**	245	90	**140**	210	75	**90**	135	–	–	–	–	–	–	
K	1	30	**75**	120	120	**180**	245	100	**145**	225	–	–	–	170	**245**	440	140	**200**	360	
	2	25	**70**	110	90	**150**	240	70	**120**	170	–	–	–	120	**195**	340	100	**160**	280	
	3	20	**60**	90	60	**110**	150	50	**85**	120	–	–	–	120	**170**	270	100	**140**	220	
	1–2	150	**370**	610	150	**550**	975	120	**440**	780	–	–	–	–	–	–	–	–	–	

4 • Sélectionner le porte-outil correspondant à l'application

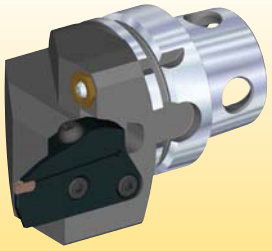
Choisissez le porte-outil hautes performances qui répond à votre application de rainurage ou de tronçonnage, avec la dimension de logement correspondante.

Type		Application
	Barre d'alésage	• Pour les opérations de rainurage inter.
	**Lame de tronçonnage**	• Permet à l'utilisateur de varier la profondeur de coupe.
	Porte-outil — monobloc	• Offre une stabilité optimale par rapport aux autres styles.
	**Porte-outil — modulaire**	• Lames interchangeables pour plus de polyvalence.
	KM™ — modulaire **KM4X™ — modulaire**	• Le meilleur programme de changement rapide KM.
	**PSC — modulaire**	• Le système modulaire du programme de changement rapide PSC.

5 • Sélectionner la plaquette et le porte-outil dans le catalogue, page

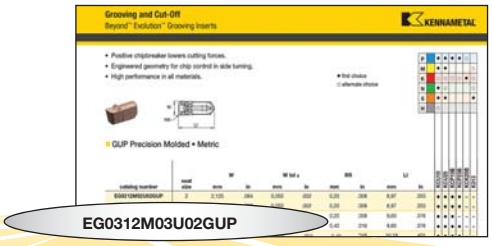
Félicitations !

Vous venez d'augmenter votre productivité en sélectionnant la meilleure géométrie de plaquette, la nuance et les paramètres de coupe les mieux adaptés à votre application !



Comment fonctionnent les références catalogue ?

Chaque caractère de la référence catalogue correspond à une caractéristique du produit désigné. Aidez-vous des explications ci-dessous et des images pour décoder la référence.



E	G	0312	M	03	U	02	GUP
Famille	Type de plaquette	Largeur de gorge	Unité	Dimension du logement de plaquette	Tolérance	Rayon de pointe	État de l'arête/ brise-copeau

E = Beyond™ Evolution™

G = Carrée
R = Rayon complet

Métrique = 1/100mm
Inch = 1/1000"

M = Métrique
I = Inch

U = Fritté de précision
P = Rectifié de précision

GUP = Rainurage-tournage universelle positive
GUN = Rainurage-tournage universelle négative
FB = Ébauche dessus plat
PB = Ébauche brise-copeau positif

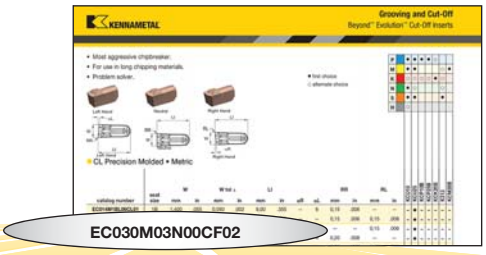
dimension du logement	largeur de gorge	
	mm	inch
1B	1,40	.055
1F	1,60–1,99	.063–.078
02	2,00–2,99	.079–.117
03	3,00–3,99	.118–.156
04	4,00–4,99	.157–.196
05	5,00–5,99	.197–.235
06	6,00–7,99	.236–.314
08	8,00–8,99	.315–.353
10	9,00–10,12	.354–.398

*.312 = dimension de logement 08

mm	
00	rayon complet
01	0,1
02	0,2
04	0,4
08	0,8
12	1,2

inch	
00	rayon complet
05	.008
1	.016
2	.032
3	.047

En vous reportant à ce guide facile d'emploi, vous identifierez aisément le produit qui correspond à vos besoins.

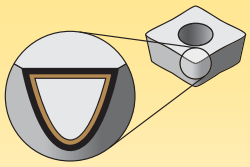


E	C	030	M	03	N	00	CF	02
Famille	Type de plaquette	Largeur de coupe	Unité	Dimension du logement de plaquette	Sens de la plaquette	Angle d'attaque	Brise-copeau	Rayon de pointe
Beyond™ Evolution™	**C** = Tronçonnage		**M** = Métrique **I** = Inch		**N** = Neutre **L** = à gauche **R** = à droite	**00** = Neutre **06** = 6°	**CL** = Tronçonnage à faible avance **CF** = Tronçonnage finition **CM** = Tronçonnage moyen **CR** = Tronçonnage ébauche	

Largeur de coupe	mm	inch
014	1,4	.055
020	2,0	.079
030	3,0	.118
040	4,0	.157
050	5,0	.197
060	6,0	.236
070	7,0	.279
080	8,0	.315

Dimension du logement de plaquette	mm	inch
1B	1,4	.055
1F	2,0	.079
02	3,0	.118
03	4,0	.157
04	5,0	.197
05	6,0	.236
06	7,0	.279
08	8,0	.315

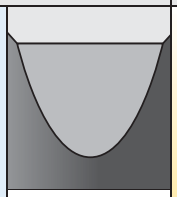
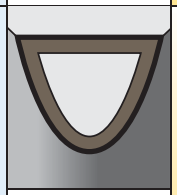
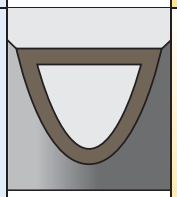
Rayon de pointe	mm	inch
01	0,1	.004
02	0,2	.008
04	0,4	.016

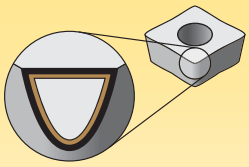


Les revêtements offrent une possibilité d'usinage à grande vitesse et conviennent de la finition à l'ébauche légère.

P	Acier
M	Acier inoxydable
K	Fonte
N	Matériaux non ferreux
S	Alliages réfractaires
H	Matériaux trempés

Nuances

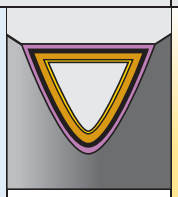
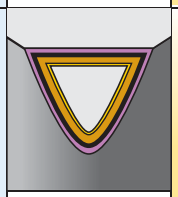
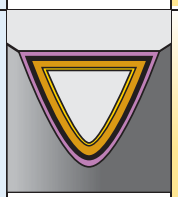
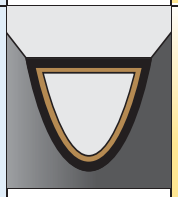
Revêtement		Revêtement Désignation des nuances	résistance à l'usure ⟷ ténacité	05	10	15	20	25	30	35	40	45
K313	 —	**Composition :** Nuance à grain fin de WC/Co non allié et dur à faible teneur en liant. **Application :** Exceptionnelle résistance à l'usure de l'arête associée à une très grande dureté pour l'usinage du titane, des fontes, des aciers inoxydables austénitiques, des métaux non ferreux, des non-métalliques et de la plupart des alliages réfractaires. Résistance supérieure à la déformation plastique et à l'entaille à la profondeur de coupe. Bon contrôle de la granulométrie pour réduire les défauts mineurs contribuant à une tenue de coupe longue et fiable.										
			M									
			K									
			N									
			S									
			beyond									
KCU10	 —	**Composition:** Revêtement PVD multicouche sur substrat carbure non allié très résistant à la déformation. Le nouveau revêtement améliore la stabilité d'arête dans une plage étendue de vitesses et d'avances. **Application:** Le KCU10™ est idéal dans la finition des travaux généraux sur la plupart des matériaux, dans une plage étendue de vitesses et d'avances. Excellent pour l'usinage de la plupart des aciers et des aciers inoxydables, fontes, matériaux non ferreux et superalliages, avec une meilleure ténacité de l'arête et des vitesses de coupe/avances plus importantes.	P									
			M									
			K									
			N									
			S									
			H									
			beyond									
KCU25	 —	**Composition:** Nuance PVD avancée composée d'un revêtement dur AlTiN sur substrat non allié à grain fin. Le nouveau revêtement améliore la stabilité d'arête dans une plage étendue de vitesses et d'avances. **Application:** Le KCU25™ est idéal pour l'usinage général de la plupart des aciers, aciers inoxydables, alliages hautes températures, fontes, matériaux non ferreux et du titane dans une plage de vitesses et d'avances étendue, avec une meilleure ténacité de l'arête autorisant la coupe interrompue et les vitesses d'avance élevées.	P									
			M									
			K									
			N									
			S									
			beyond DRIVE™									



Les revêtements offrent une possibilité d'usinage à grande vitesse et conviennent de la finition à l'ébauche légère.

P	Acier
M	Acier inoxydable
K	Fonte
N	Matériaux non ferreux
S	Alliages réfractaires
H	Matériaux trempés

Nuances de carbure revêtues CVD

Revêtement	Revêtement Désignation des nuances	résistance à l'usure ← → ténacité 05 10 15 20 25 30 35 40 45
KCP10B  —	**Composition:** Nuance de carbure enrichie au cobalt résistante à l'usure, munie d'un nouveau revêtement multicouche MTCVD-TiCN-Al_2O_3-TiOCN présentant une excellente adhérence entre les couches. **Application:** Excellente nuance de la finition à la semi-finition pour toute une variété de matières, parmi lesquelles la plupart des aciers, les aciers inoxydables ferritiques et martensitiques et les fontes. Le substrat de carbure enrichi au cobalt offre une bonne combinaison de résistance à la déformation et de ténacité des arêtes, alors que le revêtement épais assure une excellente résistance à l'usure en cratère et à l'abrasion en usinage à grande vitesse. Le revêtement lisse assure une bonne résistance à la formation d'arêtes rapportées et au micro-écaillage et donne d'excellents états de surface.	P ■ ■ ■ K ■ ■ beyond DRIVE™
KCP25B  —	**Composition:** Nuance de carbure tenace enrichie au cobalt, munie d'un nouveau revêtement multicouche MTCVD-TiCN-Al_2O_3-TiOCN présentant une excellente adhérence entre les couches. **Application:** Nuance polyvalente idéale pour le tournage de la plupart des aciers et des aciers inoxydables ferritiques et martensitiques. Par sa conception, ce substrat présente une bonne résistance à la déformation et une excellente ténacité des arêtes. Les couches de revêtement offrent une bonne résistance à l'usure pour une plage étendue de conditions d'usinage et le traitement après revêtement réduit le micro-écaillage et renforce l'adhérence du revêtement au substrat, d'où une tenue de coupe importante et un meilleur état de surface.	P ■ ■ ■ K ■ ■ ■ beyond DRIVE™
KCK20B  —	**Composition:** Revêtement multicouche MTCVD TiCN-Al_2O_3-TiOCN épais sur substrat carbure destiné à l'usinage de la fonte. **Application:** Performances régulières dans l'usinage grande vitesse de la fonte grise et ductile. La conception du substrat augmente la tenue de coupe de la plaquette durant l'usinage à grande vitesse avec une déformation minimale. L'épais revêtement CVD et le revêtement final assurent une excellente résistance à l'usure ainsi qu'une tenue de coupe longue et régulière. Peut être utilisé en coupe continue à légèrement interrompue.	P ■ ■ K ■ ■ ■ ■ beyond DRIVE™
KCM35B  —	**Composition :** Revêtement multicouche TiN-MT-TiCN-Al_2O_3-TiOCN CVD sur un substrat de carbure ultra tenace. **Application :** La KCM35B est idéale pour les travaux généraux et l'ébauche dans l'inox, ainsi que pour le tournage ébauche et le tronçonnage dans l'acier. Le substrat présente une très bonne ténacité alors que le revêtement multicouche assure une meilleure résistance à l'abrasion et une fiabilité supérieures à température de coupe élevée, ainsi qu'un témoin d'usure. La surface polie améliore la ténacité d'arête et offre une finition lisse pour réduire les efforts de coupe et empêche la formation d'arêtes rapportées même à petite vitesse. Cette nuance est proposée dans des géométries et dimensions de plaquettes adaptées aux avances et profondeurs de coupe importantes.	P ■ ■ ■ M ■ ■ ■ S ■ ■ beyond DRIVE™

Choisir la géométrie de la plaquette

P	Acier
M	Acier inoxydable
K	Fonte
N	Matériaux non ferreux
S	Alliages réfractaires
H	Matériaux trempés

● premier choix
○ choix alternatif

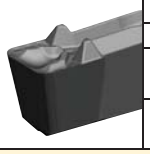
Brisecopeau	Désignation	Géométrie de plaquette	dimension du logement	Rayon de Pointe in (mm)	Conditions de Départ in (mm)	Vitesses d'avance en plongée inch/rev (mm/rev) .0020 (0,05)	.0040 (0,10)	.0060 (0,15)	.0080 (0,20)	.0100 (0,25)	.0120 (0,30)
-GUP	Angle de coupe positif pour des efforts de coupe réduits.		1F	.008 (0,2)	.0024 (0,06)	◇					
			2	.008 (0,2)	.0031 (0,08)	◇					
			3	.008 (0,2)	.0035 (0,09)	◇					
				.016 (0,4)	.0043 (0,11)		◇				
			4	.016 (0,4)	.0047 (0,12)		◇				
				.031 (0,8)	.0059 (0,15)			◇			

Image de la plaquette

Rayon de pointe

Vitesse de départ recommandée

Vitesses d'avance en plongée

Dimension du logement

Vitesse d'avance recommandée

Principal Groupe d'Usinabilité

P	Acier
M	Acier inoxydable
K	Fonte
N	Matériaux non ferreux
S	Alliages réfractaires
H	Matériaux trempés

● premier choix
○ choix alternatif

Désignation de la géométrie de brise-copeau

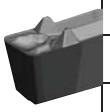
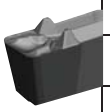
Vitesses d'avance maximum

	Groupe Matières	facteur d'avance
Les données concernent les groupes d'usinabilité P et K. Pour les autres groupes d'usinabilité, la vitesse d'avance maximum doit être ajustée en multipliant par le facteur indiqué.	M	.8
	N	1.2
	S	.8
	H	.5

Vitesses d'avance en plongée

P	Acier
M	Acier inoxydable
K	Fonte
N	Matériaux non ferreux
S	Alliages réfractaires
H	Matériaux trempés

● premier choix
○ choix alternatif

Brisecopeau	Désignation	Géométrie de plaquette	dimension du logement	Rayon de Pointe mm	Conditions de Départ mm	Vitesses d'avance en plongée mm/rev 0,05 – 0,10 – 0,15 – 0,20 – 0,25 – 0,30 – 0,35
-GUP	Angle de coupe positif pour des efforts de coupe réduits.		1F	0,2	0,06	
			2	0,2	0,08	
			3	0,2	0,09	
				0,4	0,11	
			4	0,4	0,12	
				0,8	0,15	
			5	0,4	0,15	
				0,8	0,16	
			6	0,4	0,16	
				0,8	0,18	
				1,2	0,20	
			8	0,8	0,20	
				1,2	0,22	
●●●●●○			10	1,2	0,24	
-GUN	Arête de coupe négative stable permettant des applications plus agressives		1F	0,2	0,06	
			2	0,2	0,08	
			3	0,2	0,09	
				0,4	0,11	
			4	0,4	0,12	
				0,8	0,15	
			5	0,4	0,15	
				0,8	0,16	
			6	0,4	0,16	
				0,8	0,18	
				1,2	0,20	
			8	0,8	0,20	
				1,2	0,22	
●○●●○○			10	1,2	0,24	

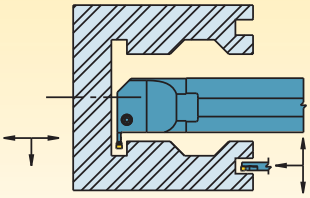
Vitesses d'avance maximum

Les données ci-dessus concernent les groupes d'usinabilité P et K. La vitesse d'avance maximum doit être ajustée pour chaque groupe d'usinabilité en multipliant par le facteur indiqué.

Groupe Matières	facteur d'avance
M	.8
N	1.2
S	.8
H	.5

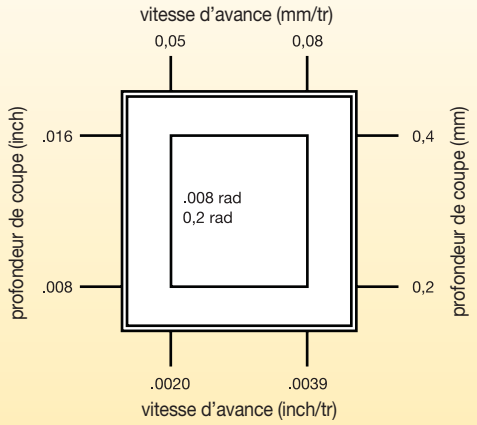
Rainurage inter et frontal

Pour les applications de rainurage inter et frontal, réduire la vitesse d'avance de 20%.

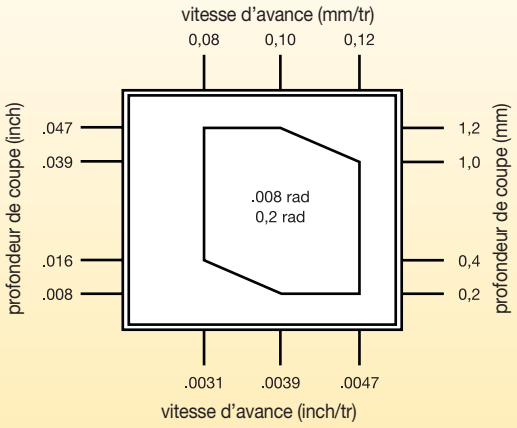


Vitesse d'avance pour le profilage et le chariotage

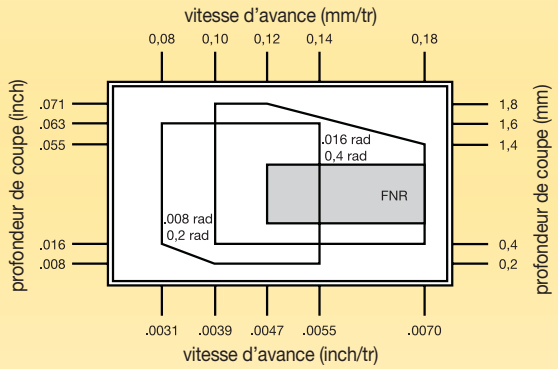
Dimension du logement de plaquette 1F



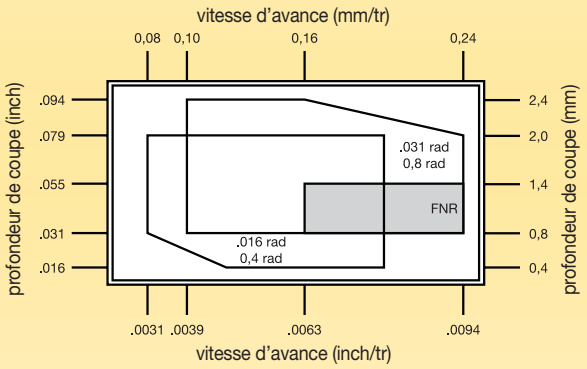
Dimension du logement de plaquette 2



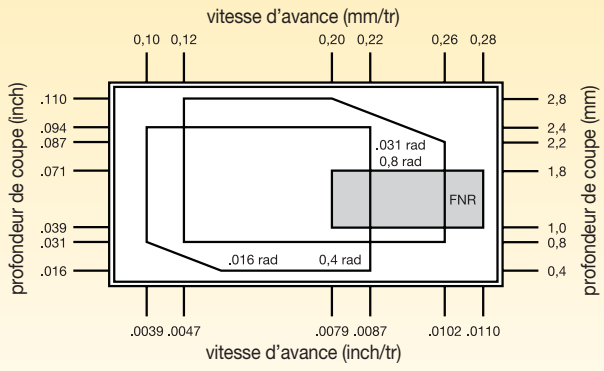
Dimension du logement de plaquette 3



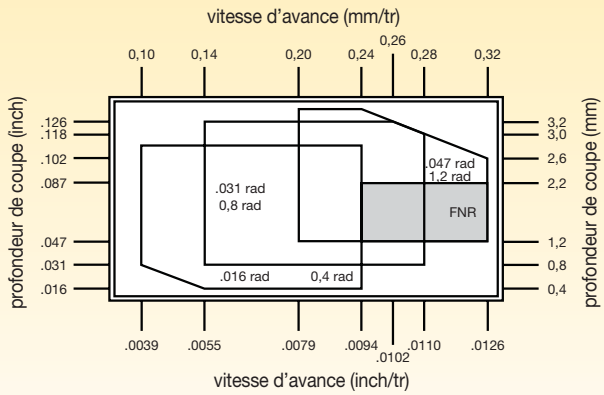
Dimension du logement de plaquette 4



Dimension du logement de plaquette 5



Dimension du logement de plaquette 6

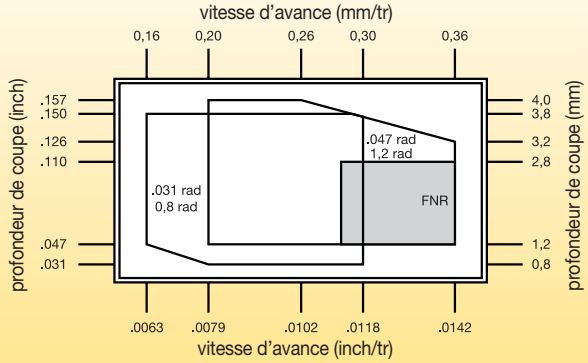


* **FNR** = Rayon de pointe complet

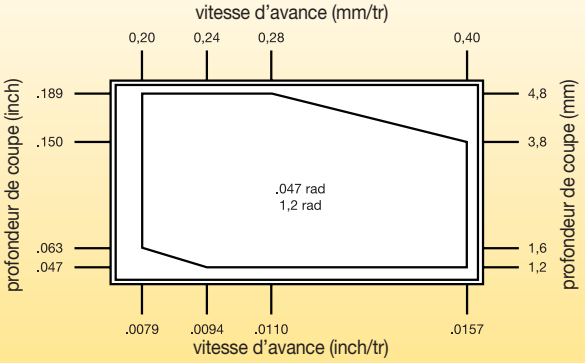
(suite)

(Vitesse d'avance pour le profilage et le chariotage — suite)

Dimension du logement de plaquette 8



Dimension du logement de plaquette 10

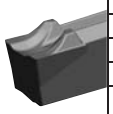
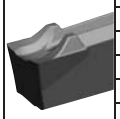
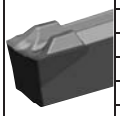
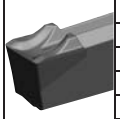


Vitesses d'avance pour le tronçonnage

Vitesses d'avance en plongée

● premier choix
○ choix alternatif

P	Acier
M	Acier inoxydable
K	Fonte
N	Matériaux non ferreux
S	Alliages réfractaires
H	Matériaux trempés

Géométrie	Désignation	Géométrie de plaquette	dimension du logement	Conditions de Départ mm	Vitesses d'avance pour le tronçonnage mm/rev 0,05 – 0,10 – 0,15 – 0,20 – 0,25 – 0,30 – 0,35 – 0,40
CL	Géométrie agressive pour copeaux difficiles à séparer.		1B	0,06	
			2	0,07	
			3	0,08	
			4	0,09	
-CF	Géométrie positive pour des efforts de coupe réduits.		1B	0,06	
			2	0,07	
			3	0,09	
			4	0,11	
			5	0,13	
-CM	Arête de coupe stable pour vitesses d'avance agressives. Essentiellement dans la fonte.		1B	0,06	
			2	0,07	
			3	0,09	
			4	0,11	
			5	0,14	
			6	0,16	
			8	0,14	
-CR	L'arête de coupe la plus stable pour l'acier.		2	0,10	
			3	0,14	
			4	0,16	
			5	0,19	
			6	0,21	
			8	0,23	

REMARQUE : Pour les plaquettes de tronçonnage à angle d'attaque, la vitesse d'avance maximum peut être réduite de 40% au maximum.

Vitesses d'avance maximum

Les données ci-dessus concernent les groupes d'usinabilité P et K. La vitesse d'avance **maximum** doit être ajustée pour chaque groupe d'usinabilité en multipliant par le facteur indiqué.	Groupe Matières	facteur d'avance
	M	.8
	N	1.2
	S	.8
	H	.5

Vitesses de départ recommandées [m/mn]

Groupe Matières		K313			KCU10			KCU25			KCM35B			KCP10B			KCP25B			KCK20B		
P	0–1	–	–	–	140	**280**	350	110	**225**	270	90	**180**	213	185	**400**	450	145	**290**	365	200	**440**	490
	2	–	–	–	140	**200**	300	110	**160**	260	90	**130**	155	185	**270**	350	145	**200**	305	200	**300**	380
	3	–	–	–	140	**155**	245	110	**125**	235	90	**100**	155	170	**190**	260	140	**155**	245	600	**200**	280
	4	–	–	–	75	**110**	170	60	**90**	160	50	**70**	110	90	**145**	200	75	**110**	180	100	**160**	220
	5	–	–	–	120	**200**	260	100	**160**	210	80	**130**	165	150	**220**	305	120	**200**	270	165	**240**	330
	6	–	–	–	110	**150**	230	85	**120**	185	70	**100**	145	120	**180**	275	110	**150**	230	130	**190**	300
M	1	60	**90**	120	140	**210**	280	90	**170**	245	75	**120**	135	–	–	–	–	–	–	–	–	–
	2	45	**75**	110	120	**200**	245	90	**150**	245	75	**110**	135	–	–	–	–	–	–	–	–	–
	3	35	**65**	100	120	**180**	245	90	**140**	210	75	**90**	135	–	–	–	–	–	–	–	–	–
K	1	30	**75**	120	120	**180**	245	100	**145**	225	–	–	–	170	**245**	440	140	**200**	360	210	**305**	550
	2	25	**70**	110	90	**150**	240	70	**120**	170	–	–	–	120	**195**	340	100	**160**	280	150	**245**	430
	3	20	**60**	90	60	**110**	150	50	**85**	120	–	–	–	120	**170**	270	100	**140**	220	150	**210**	335
N	1–2	150	**370**	610	150	**550**	975	120	**440**	780	–	–	–	–	–	–	–	–	–	–	–	–
	3	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
	4	120	**275**	430	120	**365**	700	100	**290**	490	–	–	–	–	–	–	–	–	–	–	–	–
	5	45	**90**	150	90	**170**	245	70	**135**	195	–	–	–	–	–	–	–	–	–	–	–	–
	6	40	**75**	150	120	**210**	305	100	**170**	245	–	–	–	–	–	–	–	–	–	–	–	–
S	1	8	**30**	75	15	**55**	135	8	**40**	60	8	**35**	60	–	–	–	–	–	–	–	–	–
	2	8	**35**	75	15	**60**	135	8	**30**	75	8	**30**	60	–	–	–	–	–	–	–	–	–
	3	8	**40**	75	15	**70**	150	15	**40**	75	15	**35**	60	–	–	–	–	–	–	–	–	–
	4	8	**45**	75	15	**70**	170	8	**50**	110	15	**45**	90	–	–	–	–	–	–	–	–	–
H	1	–	–	–	30	**45**	60	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
	2	–	–	–	15	**30**	45	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
	3	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

REMARQUE : Les vitesses de départ PREMIER choix sont indiquées en **gras**.
Diminuer la vitesse lorsque l'épaisseur moyenne du copeau augmente.

Applications sur Mobile

L'application mobile Kennametal permet d'accéder facilement aux informations sur les produits et les calculateurs sur les appareils iPhone® et Android™.
Nous avons mis en évidence Quelques-unes des caractéristiques clés ...

Il y a une application pour ça.

VITESSES & AVANCES

Affiche les informations sur les vitesses et les avances en fonction des matériaux usinés.

PRODUIT DISPONIBILITE

Vérifie la disponibilité mondiale des produits. Affiche les quantités disponibles en fournissant votre identifiant de connexion.

CALCULATEURS

Utilise nos calculateurs pour les paramètres d'usinage en fraisage et perçage.

En scannant simplement le code barres sur la boite de plaquette, vous pouvez trouver les meilleures performances les conditions de coupe pour la durée de vie de l'outil, le temps de d'usinage et le contrôle des copeaux.

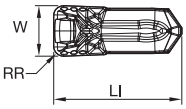
REMARQUE : L'application est actuellement disponible uniquement dans la version anglaise. Nous avons l'intention de traduire l'application dans différentes langues avec les versions futures.

Google play | Available on the App Store

- Géométrie positive pour des efforts de coupe réduits.
- Géométrie étudiée pour la maîtrise du copeau en chariotage.
- Hautes performances dans tous les matériaux.

● premier choix
○ choix alternatif

		KCU10	KCU25	KCP10B	KCP25B	KCK20B	KCM35B	K313
P		●	●	●	●	○		
M		●	●				●	○
K		○	○	○	○	●		○
N		●	○					●
S		●	●					●
H		○						

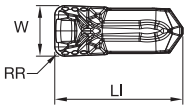


GUP pressée et frittée de précision • Métrique

Réf. catalogue	dimension du logement	W	W tol ±	RR	LI	KCU10	KCU25	KCP10B	KCP25B	KCK20B	KCM35B	K313
EG0212M02U02GUP	2	2,125	0,050	0,20	8,97	●	●	●	●	–	–	–
EG0251M02U02GUP	2	2,511	0,050	0,20	8,97	●	●	●	●	–	–	–
EG0312M03U02GUP	3	3,125	0,075	0,20	9,60	●	●	●	–	–	–	–
EG0312M03U04GUP	3	3,125	0,075	0,40	9,60	●	●	●	●	–	–	–
EG0412M04U04GUP	4	4,125	0,075	0,40	10,19	●	●	●	●	–	–	–
EG0412M04U08GUP	4	4,125	0,075	0,80	10,19	●	●	●	●	–	–	–
EG0512M05U04GUP	5	5,125	0,075	0,40	12,25	●	●	●	●	–	–	–
EG0512M05U08GUP	5	5,125	0,075	0,80	12,25	●	●	●	●	–	–	–
EG0612M06U04GUP	6	6,125	0,075	0,40	14,60	●	●	●	●	–	–	–
EG0612M06U08GUP	6	6,125	0,075	0,80	14,60	●	●	●	●	–	–	–
EG0712M06U08GUP	6	7,125	0,075	0,80	14,60	●	●	●	●	–	–	–
EG0812M08U08GUP	8	8,125	0,075	0,80	17,47	●	●	●	●	–	–	–
EG0812M08U12GUP	8	8,125	0,075	1,18	17,45	●	●	●	●	–	–	–
EG1012M10U12GUP	10	10,125	0,075	1,20	20,80	●	●	●	●	–	–	–

- Géométrie positive pour des efforts de coupe réduits.
- Géométrie étudiée pour la maîtrise du copeau en chariotage.
- Hautes performances dans tous les matériaux.
- Largeurs plus précises et meilleure répétabilité.

● premier choix
○ choix alternatif



GUP rectifiée de précision • Métrique

Réf. catalogue	dimension du logement	W	W tol ±	RR	LI	KCU10	KCU25	KCP10B	KCP25B	KCK20B	KCM35B	K313
P						●	●	●	●	○		
M						●	●				●	○
K						○	○	○	○	●		○
N						●	○					●
S						●	●					●
H						○						
EG0200M02P02GUP	2	2,000	0,025	0,20	8,80	●	●	–	–	–	–	●
EG0300M03P02GUP	3	3,000	0,025	0,20	9,40	●	●	–	–	–	–	●
EG0300M03P04GUP	3	3,000	0,025	0,40	9,60	●	●	–	–	–	–	●
EG0400M04P04GUP	4	4,000	0,025	0,40	10,10	●	●	–	–	–	–	●
EG0400M04P08GUP	4	4,000	0,025	0,80	10,10	●	●	–	–	–	–	●
EG0500M05P04GUP	5	5,000	0,025	0,40	12,20	●	●	–	–	–	–	●
EG0500M05P08GUP	5	5,000	0,025	0,80	12,20	●	●	–	–	–	–	●
EG0600M06P04GUP	6	6,000	0,025	0,40	14,50	●	●	–	–	–	–	●
EG0600M06P08GUP	6	6,000	0,025	0,80	14,50	●	●	–	–	–	–	●
EG0700M06P08GUP	6	7,000	0,025	0,80	14,50	●	●	–	–	–	–	●
EG0800M08P08GUP	8	8,000	0,025	0,80	17,40	●	●	–	–	–	–	●
EG0800M08P12GUP	8	8,000	0,025	1,20	17,40	●	●	–	–	–	–	●
EG1000M10P12GUP	10	10,000	0,025	1,20	20,70	●	●	–	–	–	–	●

- Géométrie positive pour des efforts de coupe réduits.
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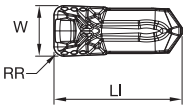
- Hautes performances dans tous les matériaux.

● premier choix
○ choix alternatif

		KCU10	KCU25	KCP10B	KCP25B	KCK20B	KCM35B	K313
P		●	●	●	●	○		
M		●	●				●	○
K		○	○	○	○	●		○
N		●	○					●
S		●	●					●
H		○						



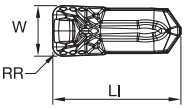
GUN pressée et frittée de précision • Inch

Réf. catalogue	dimension du logement	W	W tol ±	RR	LI	KCU10	KCU25	KCP10B	KCP25B	KCK20B	KCM35B	K313
EG130I03U05GUP	3	3,301	0,075	0,20	9,60	●	●	●	●	–	–	–
EG130I03U1GUP	3	3,301	0,075	0,40	9,60	●	●	●	●	–	–	–
EG192I04U1GUP	4	4,877	0,075	0,40	10,19	●	●	●	●	–	–	–
EG192I04U2GUP	4	4,877	0,075	0,79	10,19	●	●	●	●	–	–	–
EG255I06U1GUP	6	6,478	0,075	0,40	14,58	●	●	●	●	–	–	–
EG255I06U2GUP	6	6,478	0,075	0,80	14,58	●	●	●	●	–	–	–
EG317I08U3GUP	8	8,051	0,075	1,19	17,46	●	●	●	●	–	–	–
EG380I10U3GUP	10	9,651	0,075	1,19	20,80	●	●	●	●	–	–	–

- Géométrie positive pour des efforts de coupe réduits.
- Géométrie étudiée pour la maîtrise du copeau en chariotage.
- Hautes performances dans tous les matériaux.
- Largeurs plus précises et meilleure répétabilité.

● premier choix
○ choix alternatif

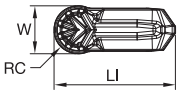
		KCU10	KCU25	KCP10B	KCP25B	KCK20B	KCM35B	K313
P		●	●	●	●	○		
M		●	●				●	○
K		○	○	○	○	●		○
N		●	○					●
S		●	●					●
H		○						



GUN rectifiée de précision • Inch

Réf. catalogue	dimension du logement	W	W tol ±	RR	LI	KCU10	KCU25	KCP10B	KCP25B	KCK20B	KCM35B	K313
EG063I1FP05GUP	1F	1,600	0,025	0,20	9,00	●	●	–	–	–	–	●
EG094I02P05GUP	2	2,388	0,025	0,20	8,88	●	●	–	–	–	–	●
EG125I03P05GUP	3	3,175	0,025	0,20	9,40	●	●	–	–	–	–	●
EG125I03P1GUP	3	3,175	0,025	0,40	9,40	●	●	–	–	–	–	●
EG187I04P1GUP	4	4,760	0,025	0,40	10,10	●	●	–	–	–	–	●
EG187I04P2GUP	4	4,762	0,025	0,79	10,10	●	●	–	–	–	–	●
EG250I06P1GUP	6	6,350	0,025	0,40	14,50	●	●	–	–	–	–	●
EG250I06P2GUP	6	6,350	0,025	0,80	14,50	●	●	–	–	–	–	●
EG312I08P3GUP	8	7,920	0,025	1,20	17,40	●	●	–	–	–	–	●
EG375I10P3GUP	10	9,525	0,025	1,20	20,70	●	●	–	–	–	–	●

- Premier choix pour le profilage.
- Arête de coupe à >180°.
- Hautes performances dans tous les matériaux.



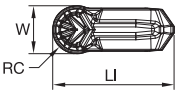
GUP rayon complet pressée et frittée de précision • Métrique

Réf. catalogue	dimension du logement	W	W tol ±	RC	LI	KCU10	KCU25	KCP10B	KCP25B	KCK20B	KCM35B	K313
ER0312M03U00GUP	3	3,125	0,075	1,560	9,60	●	●	●	●	–	–	–
ER0412M04U00GUP	4	4,125	0,075	2,060	10,20	●	●	●	●	–	–	–
ER0512M05U00GUP	5	5,125	0,075	2,560	12,20	●	●	●	●	–	–	–
ER0612M06U00GUP	6	6,125	0,075	3,060	14,60	●	●	●	●	–	–	–
ER0812M08U00GUP	8	8,125	0,075	4,060	17,50	●	●	●	●	–	–	–

- Premier choix pour le profilage.
- Arête de coupe à >180°.
- Hautes performances dans tous les matériaux.
- Largeurs plus précises et meilleure répétabilité.

● premier choix
○ choix alternatif

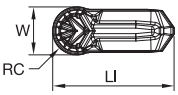
		KCU10	KCU25	KCP10B	KCP25B	KCK20B	KCM35B	K313
P		●	●	●	●	○		
M		●	●				●	○
K		○	○	○	○	●		○
N		●	○					●
S		●	●					●
H		○						



GUP rayon complet rectifiée de précision • Métrique

Réf. catalogue	dimension du logement	W	W tol ±	RC	LI	KCU10	KCU25	KCP10B	KCP25B	KCK20B	KCM35B	K313
ER0300M03P00GUP	3	3,000	0,025	1,500	9,50	●	●	–	–	–	–	●
ER0400M04P00GUP	4	4,000	0,025	2,000	10,10	●	●	–	–	–	–	●
ER0500M05P00GUP	5	5,000	0,025	2,500	12,20	●	●	–	–	–	–	●
ER0600M06P00GUP	6	6,000	0,025	3,000	14,50	●	●	–	–	–	–	●
ER0800M08P00GUP	8	8,000	0,025	4,000	17,40	●	●	–	–	–	–	●

- Premier choix pour le profilage.
- Arête de coupe à >180°.
- Hautes performances dans tous les matériaux.



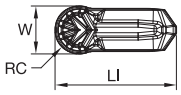
GUP rayon complet frittée de précision • Inch

Réf. catalogue	dimension du logement	W	W tol ±	RC	LI	KCU10	KCU25	KCP10B	KCP25B	KCK20B	KCM35B	K313
ER130I03U00GUP	3	3,302	0,075	1,650	9,60	●	●	●	●	–	–	–
ER192I04U00GUP	4	4,878	0,075	2,440	10,20	●	●	●	●	–	–	–
ER255I06U00GUP	6	6,478	0,075	3,240	14,60	●	●	●	●	–	–	–
ER317I08U00GUP	8	8,052	0,075	4,030	17,50	●	●	●	●	–	–	–

- Premier choix pour le profilage.
- Arête de coupe à >180°.
- Hautes performances dans tous les matériaux.
- Largeurs plus précises et meilleure répétabilité.

● premier choix
○ choix alternatif

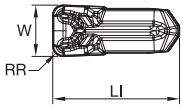
		KCU10	KCU25	KCP10B	KCP25B	KCK20B	KCM35B	K313
P		●	●	●	●	○		
M		●	●				●	○
K		○	○	○	○	●		○
N		●	○					●
S		●	●					●
H		○						



GUP rayon complet pressée et frittée de précision • Inch

Réf. catalogue	dimension du logement	W	W tol ±	RC	LI	KCU10	KCU25	KCP10B	KCP25B	KCK20B	KCM35B	K313
ER125I03P00GUP	3	3,175	0,025	1,590	9,50	●	●	–	–	–	–	●
ER187I04P00GUP	4	4,762	0,025	2,380	10,10	●	●	–	–	–	–	●
ER250I06P00GUP	6	6,350	0,025	3,170	14,50	●	●	–	–	–	–	●
ER312I08P00GUP	8	7,920	0,025	3,960	17,40	●	●	–	–	–	–	●

- Face de coupe négative pour une arête de coupe plus solide.
- Applications plus agressives.
- Avantages dans les applications à faible avance et profondeur de coupe.



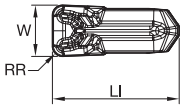
GUN pressée et frittée de précision • Métrique

Réf. catalogue	dimension du logement	W	W tol ±	RR	LI	KCU10	KCU25	KCP10B	KCP25B	KCK20B	KCM35B	K313
EG0212M02U02GUN	2	2,125	0,050	0,20	8,97	●	●	●	●	●	–	–
EG0251M02U02GUN	2	2,510	0,050	0,20	8,97	●	●	●	●	●	–	–
EG0312M03U02GUN	3	3,125	0,075	0,20	9,60	●	●	●	●	●	–	–
EG0312M03U04GUN	3	3,125	0,075	0,40	9,60	●	●	●	●	●	–	–
EG0412M04U04GUN	4	4,125	0,075	0,40	10,19	●	●	●	●	●	–	–
EG0412M04U08GUN	4	4,125	0,075	0,80	10,19	●	●	●	●	●	–	–
EG0512M05U04GUN	5	5,125	0,075	0,40	12,20	●	●	●	●	●	–	–
EG0512M05U08GUN	5	5,125	0,075	0,80	12,20	●	●	●	●	●	–	–
EG0612M06U04GUN	6	6,125	0,075	0,40	14,60	●	●	●	–	●	–	–
EG0612M06U08GUN	6	6,125	0,075	0,80	14,60	●	●	–	●	●	–	–
EG0812M08U08GUN	8	8,125	0,075	0,80	17,50	●	●	●	●	●	–	–
EG0812M08U12GUN	8	8,125	0,075	1,20	17,50	●	●	●	●	●	–	–
EG1012M10U12GUN	10	10,125	0,075	1,20	20,80	●	●	●	●	●	–	–

- Face de coupe négative pour une arête de coupe plus solide.
- Applications plus agressives.
- Avantages dans les applications à faible avance et profondeur de coupe.

● premier choix
○ choix alternatif

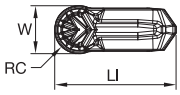
		KCU10	KCU25	KCP10B	KCP25B	KCK20B	KCM35B	K313
P		●	●	●	●	○		
M		●	●				●	○
K		○	○	○	○	●		○
N		●	○					●
S		●	●					●
H		○						



GUN pressée et frittée de précision • Inch

Réf. catalogue	dimension du logement	W	W tol ±	RR	LI	KCU10	KCU25	KCP10B	KCP25B	KCK20B	KCM35B	K313
EG063I1FU05GUN	1F	1,600	0,050	0,20	9,00	●	●	●	●	●	–	–
EG130I03U05GUN	3	3,302	0,075	0,20	9,60	●	●	●	●	●	–	–
EG130I03U1GUN	3	3,302	0,075	0,40	9,60	●	●	●	●	●	–	–
EG192I04U1GUN	4	4,877	0,075	0,40	10,19	●	●	●	●	●	–	–
EG192I04U2GUN	4	4,878	0,075	0,79	10,19	●	●	●	●	●	–	–
EG255I06U1GUN	6	6,477	0,075	0,40	14,58	●	●	●	●	●	–	–
EG255I06U2GUN	6	6,477	0,075	0,80	14,58	●	●	●	●	●	–	–
EG317I08U3GUN	8	8,052	0,075	1,19	17,46	●	●	●	●	●	–	–
EG380I10U3GUN	10	9,651	0,075	1,20	20,80	●	●	●	●	●	–	–

- Face de coupe négative pour une arête de coupe plus solide.
- Premier choix pour le profilage.
- Arête de coupe à >180°.
- Hautes performances dans tous les matériaux.



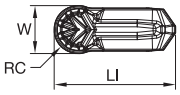
GUN rayon complet pressée et frittée de précision • Métrique

Réf. catalogue	dimension du logement	W	W tol ±	RC	LI	KCU10	KCU25	KCP10B	KCP25B	KCK20B	KCM35B	K313
ER0312M03U00GUN	3	3,125	0,075	1,560	9,60	●	●	●	●	●	–	–
ER0412M04U00GUN	4	4,125	0,075	2,060	10,20	●	●	●	●	●	–	–
ER0512M05U00GUN	5	5,125	0,075	2,560	12,20	●	●	●	●	●	–	–
ER0612M06U00GUN	6	6,125	0,075	3,060	14,60	●	●	●	●	●	–	–
ER0812M08U00GUN	8	8,125	0,075	4,060	17,47	●	●	●	●	●	–	–

- Face de coupe négative pour une arête de coupe plus solide.
- Premier choix pour le profilage.
- Arête de coupe à >180°.
- Hautes performances dans tous les matériaux.

● premier choix
○ choix alternatif

		KCU10	KCU25	KCP10B	KCP25B	KCK20B	KCM35B	K313
P		●	●	●	●	○		
M		●	●				●	○
K		○	○	○	○	●		○
N		●	○					●
S		●	●					●
H		○						



GUP rayon complet pressée et frittée de précision • Inch

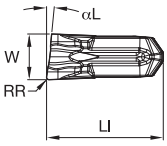
Réf. catalogue	dimension du logement	W	W tol ±	RC	LI	KCU10	KCU25	KCP10B	KCP25B	KCK20B	KCM35B	K313
ER094I02U00GUN	2	2,387	0,050	1,190	8,97	●	●	●	●	●	–	–
ER125I03U00GUN	3	3,177	0,075	1,590	9,60	●	●	●	●	●	–	–
ER130I03U00GUN	3	3,300	0,075	1,650	9,60	●	●	●	●	●	–	–
ER187I04U00GUN	4	4,750	0,075	2,370	10,20	●	●	●	●	●	–	–
ER192I04U00GUN	4	4,873	0,075	2,440	10,20	●	●	●	●	●	–	–
ER250I06U00GUN	6	6,346	0,075	3,170	14,60	●	●	●	●	●	–	–
ER255I06U00GUN	6	6,473	0,075	3,240	14,60	●	●	●	●	●	–	–
ER312I08U00GUN	8	7,925	0,075	3,960	17,50	●	●	●	●	●	–	–
ER317I08U00GUN	8	8,052	0,075	4,030	17,50	●	●	●	●	●	–	–

- Géométrie positive pour des efforts de coupe réduits.
- Premier choix pour l'acier et l'acier inoxydable.
- Excellent état de surface.

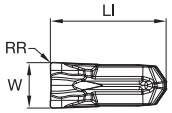
à gauche

Neutre

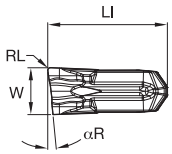
à droite



à gauche



Neutre



à droite

CF pressée et frittée de précision • Métrique

Réf. catalogue	dimension du logement	W	W tol ±	LI	αR	αL	RR	RL	KCU10	KCU25	KCP10B	KCP25B	KCK20B	KCM35B	K313
EC014M1BL06CF01	1B	1,404	0,050	9,00	–	6	0,15	–	–	●	–	–	–	●	–
EC014M1BN00CF01	1B	1,400	0,050	9,00	–	–	0,15	0,15	–	●	–	–	–	●	–
EC014M1BR06CF01	1B	1,404	0,050	9,00	6	–	–	0,15	–	●	–	–	–	●	–
EC020M02L06CF02	2	2,000	0,050	8,97	–	6	0,20	–	–	●	–	–	–	●	–
EC020M02N00CF02	2	2,000	0,050	8,97	–	–	0,20	0,20	–	●	–	–	–	●	–
EC020M02R06CF02	2	2,000	0,050	8,97	6	–	–	0,20	–	●	–	–	–	●	–
EC030M03L06CF02	3	3,000	0,075	9,60	–	6	0,20	–	–	●	–	–	–	●	–
EC030M03N00CF02	3	3,000	0,075	9,60	–	–	0,20	0,20	–	●	–	–	–	●	–
EC030M03R06CF02	3	3,000	0,075	9,60	6	–	–	0,20	–	●	–	–	–	●	–
EC040M04L06CF02	4	4,000	0,075	10,19	–	6	0,20	–	–	●	–	–	–	●	–
EC040M04N00CF02	4	4,000	0,075	10,19	–	–	0,20	0,20	–	●	–	–	–	●	–
EC040M04R06CF02	4	4,000	0,075	10,19	6	–	–	0,20	–	●	–	–	–	●	–
EC050M05N00CF03	5	5,000	0,075	12,20	–	–	0,30	0,30	–	●	–	–	–	●	–

- Le brise-copeau le plus agressif.
- Pour les matières à copeau long.
- Résolution des problèmes.

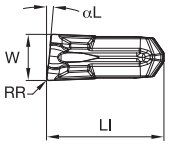
● premier choix
○ choix alternatif

		KCU10	KCU25	KCP10B	KCP25B	KCK20B	KCM35B	K313
P		●	●	●	●	○		
M		●	●				●	○
K		○	○	○	○	●		○
N		●	○					●
S		●	●					●
H		○						

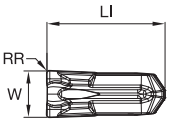
à gauche

Neutre

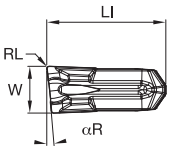
à droite



à gauche



Neutre



à droite

CL pressée et frittée de précision • Métrique

Réf. catalogue	dimension du logement	W	W tol ±	LI	αR	αL	RR	RL	KCU10	KCU25	KCP10B	KCP25B	KCK20B	KCM35B	K313
EC014M1BL06CL01	1B	1,400	0,050	9,00	–	6	0,15	–	–	●	–	–	–	●	–
EC014M1BN00CL01	1B	1,400	0,050	9,00	–	–	0,15	0,15	–	●	–	–	–	●	–
EC014M1BR06CL01	1B	1,400	0,050	9,00	6	–	–	0,15	–	●	–	–	–	●	–
EC020M02L06CL02	2	2,000	0,050	8,96	–	6	0,20	–	–	●	–	–	–	●	–
EC020M02N00CL02	2	2,000	0,050	8,97	–	–	0,20	0,20	–	●	–	–	–	●	–
EC020M02R06CL02	2	2,000	0,050	8,96	6	–	–	0,20	–	●	–	–	–	●	–
EC030M03L06CL02	3	3,000	0,075	9,59	–	6	0,20	–	–	●	–	–	–	●	–
EC030M03N00CL02	3	3,000	0,075	9,60	–	–	0,20	0,20	–	●	–	–	–	●	–
EC030M03R06CL02	3	3,000	0,075	9,59	6	–	–	0,20	–	●	–	–	–	●	–
EC040M04L06CL02	4	4,000	0,075	10,19	–	6	0,20	–	–	●	–	–	–	–	–
EC040M04N00CL02	4	4,000	0,075	10,20	–	–	0,20	0,20	–	●	–	–	–	●	–
EC040M04R06CL02	4	4,000	0,075	10,19	6	–	–	0,20	–	●	–	–	–	–	–

- LA solution pour la stabilité de l'arête.
- Parfait en coupe interrompue ou surface difficile.
- Premier choix pour la fonte.

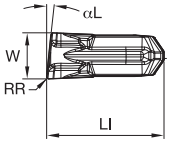
● premier choix
○ choix alternatif

		KCU10	KCU25	KCP10B	KCP25B	KCK20B	KCM35B	K313
P		●	●	●	●	○		
M		●	●				●	○
K		○	○	○	○	●		○
N		●	○					●
S		●	●					●
H		○						

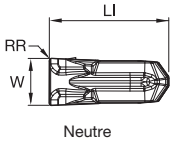
à gauche

Neutre

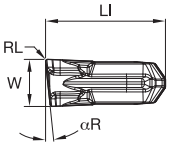
à droite



à gauche



Neutre



à droite

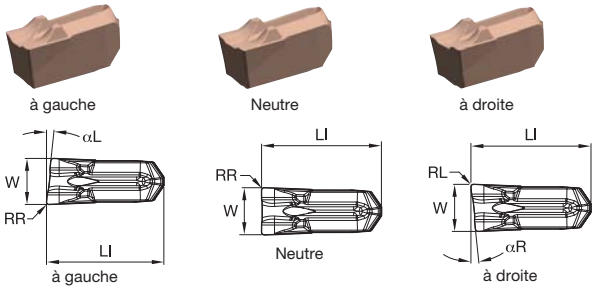
CM pressée et frittée de précision • Métrique

Réf. catalogue	dimension du logement	W	W tol ±	LI	αR	αL	RR	RL
EC014M1BL06CM01	1B	1,400	0,050	9,00	–	6	0,20	–
EC014M1BN00CM01	1B	1,400	0,050	9,00	–	–	0,15	0,15
EC014M1BR06CM01	1B	1,400	0,050	9,00	6	–	–	0,20
EC020M02L06CM02	2	2,000	0,050	9,00	–	6	0,20	–
EC020M02N00CM02	2	2,000	0,050	8,98	–	–	0,20	0,20
EC020M02R06CM02	2	2,000	0,050	9,00	6	–	–	0,20
EC030M03L06CM02	3	3,000	0,075	9,60	–	6	0,20	–
EC030M03N00CM02	3	3,000	0,075	9,60	–	–	0,20	0,20
EC030M03R06CM02	3	3,000	0,075	9,60	6	–	–	0,20
EC040M04L06CM02	4	4,000	0,075	10,20	–	6	0,20	–
EC040M04N00CM02	4	4,000	0,075	10,20	–	–	0,20	0,20
EC040M04R06CM02	4	4,000	0,075	10,20	6	–	–	0,20
EC050M05N00CM03	5	5,000	0,075	12,20	–	–	0,30	0,30
EC060M06N00CM03	6	6,000	0,075	14,59	–	–	0,30	0,30
EC070M06N00CM04	6	7,000	0,075	14,60	–	–	0,40	0,40
EC080M08N00CM04	8	8,000	0,075	17,50	–	–	0,40	0,40

- Bonne maîtrise-copeau grâce à une arête concave.
- Premier choix dans l'acier quand on recherche une meilleure stabilité.
- Peut accepter les vitesses de coupe les plus agressives.

● premier choix
○ choix alternatif

		KCU10	KCU25	KCP10B	KCP25B	KCK20B	KCM35B	K313
P		●	●	●	●	○		
M		●	●				●	○
K		○	○	○	○	●		○
N		●	○					●
S		●	●					●
H		○						

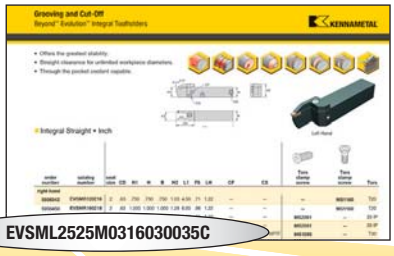


CR pressée et frittée de précision • Métrique

Réf. catalogue	dimension du logement	W	W tol ±	LI	αR	αL	RR	RL
EC020M02L06CR02	2	2,000	0,050	9,00	–	6	0,20	–
EC020M02N00CR02	2	2,000	0,050	8,98	–	–	0,20	0,20
EC020M02R06CR02	2	2,000	0,050	9,00	6	–	–	0,20
EC030M03L06CR02	3	3,000	0,075	9,60	–	6	0,20	–
EC030M03N00CR02	3	3,000	0,075	9,60	–	–	0,20	0,20
EC030M03R06CR02	3	3,000	0,075	9,60	6	–	–	0,20
EC040M04L06CR02	4	4,000	0,075	10,20	–	6	0,20	–
EC040M04N00CR02	4	4,000	0,075	10,20	–	–	0,20	0,20
EC040M04R06CR02	4	4,000	0,075	10,20	6	–	–	0,20
EC050M05N00CR03	5	5,000	0,075	12,25	–	–	0,30	0,30
EC060M06L06CR04	6	6,000	0,075	14,59	–	6	0,40	–
EC060M06N00CR03	6	6,000	0,075	14,59	–	–	0,30	0,30
EC060M06R06CR04	6	6,000	0,075	14,59	6	–	–	0,40
EC070M06N00CR04	6	7,000	0,075	14,60	–	–	0,40	0,40
EC080M08L06CR04	8	8,000	0,075	17,50	–	6	0,40	–
EC080M08N00CR04	8	8,000	0,075	17,50	–	–	0,40	0,40
EC080M08R06CR04	8	8,000	0,075	17,50	6	–	–	0,40

Comment fonctionnent les références catalogue ?

Chaque caractère de la référence catalogue correspond à une caractéristique du produit désigné. Aidez-vous des explications ci-dessous et des images pour décoder la référence.



EV	S	M	L	2525M	03	16	030035	C
Famille	Type d'outil	Type d'assise	Sens	Dimension de la section	Dimension du logement de plaquette	Profondeur de rainurage maxi	Diamètre de rainurage frontal	Arrosage
Beyond™ Evolution™	**S** = Montage droit		**L** = à gauche **R** = à droite		**1B 1F 02 03 04 05 06 08 10**	en millimètres	**030** = Diamètre minimum en mm **035** = Diamètre maximum en mm	**C** = Possibilité d'arrosage par le logement

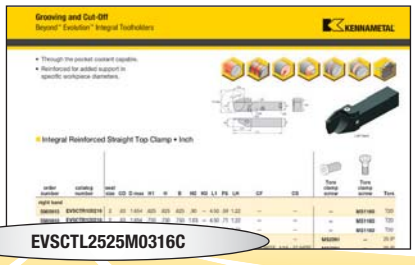
M = Assise maximum pour largeurs de gorge spécifiques et dépouille droite sans limite de diamètre de la pièce à usiner

A = Rainurage frontal à outil déporté intérieur

B = Rainurage frontal à outil déporté extérieur

Métrique = Hauteur x largeur en mm ; la lettre correspond à la longueur d'outil à la norme ISO

En vous reportant à ce guide facile d'emploi, vous identifierez aisément le produit qui correspond à vos besoins.



EVSCTL2525M0316C

EV	S	C	T	L	2525M	03	16	C
Famille	Type d'outil	Type d'assise	Position de la vis de serrage	Sens	Dimension de la section	Dimension du logement de plaquette	Profondeur de rainurage maxi	Arrosage
Beyond™ Evolution™	**S** = Montage droit		**T** = Haut **F** = Face avant	**L** = à gauche **R** = à droite		**1B 1F 02 03 04 05 06 08 10**	en millimètres	**C** = Possibilité d'arrosage par le logement

C = Support renforcé

Métrique = Hauteur x largeur en mm ; la lettre correspond à la longueur d'outil à la norme ISO

Comment fonctionnent les références catalogue ?

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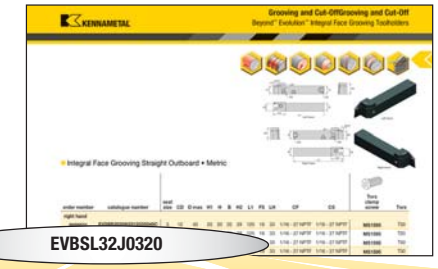
A16REVEMR0310M030035

A	16	R	EV	E	M	R	03	10	M	030035
Barre acier avec arrosage	Diamètre de la barre	Longueur de la barre	Programme	Type d'outil	Type d'assise	Sens de l'outil	Dimension du logement plaquette	Profondeur de coupe maxi	Unités	Diamètre de rainurage frontal
Barre d'alésage acier avec arrosage central	**Métrique** = Diamètre en mm **Inch** = Diamètre en incréments de 1/16"		Beyond™ Evolution™	**E** = Montage en bout (90°) **S** = Montage droit	**M** = Assise maximum **A** = Rainurage frontal à outil déporté intérieur	**R** = à droite **L** = à gauche	**1F** **02** **03** **04** **05** **06** **08** **10**	en millimètres	**M** = Métrique **I** = Inch	**030** = Diamètre minimum en mm **035** = Diamètre maximum en mm

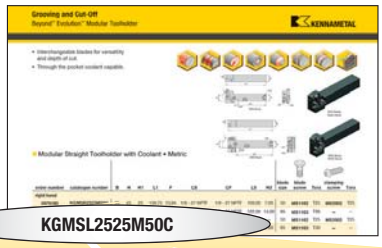
symbole	mm	inch
K	125	5
M	150	6
Q	180	7
R	200	8
S	250	10
T	300	12



EVBSL32J0320

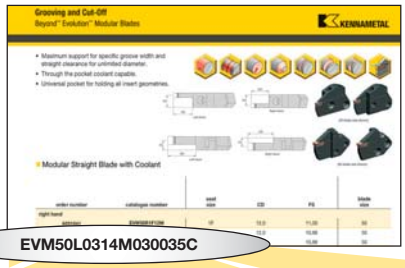
EV	B	S	L	32	J	03	20
Famille	Type d'outil	Type d'assise	Sens	Hauteur de la lame	Longueur totale	Dimension du logement de plaquette	Profondeur de coupe maxi
Beyond™ Evolution™	**B** = lame à 2 logements	**S** = Standard **C** = Renforcé	**N** = Neutre **L** = à gauche **R** = à droite	en millimètres	à la norme ISO **G** = 90mm **J** = 110mm **M** = 150mm **X** = Spécial	**1B** **1F** **02** **03** **04** **05** **06** **08** **10**	en millimètres

En vous reportant à ce guide facile d'emploi, vous identifierez aisément le produit qui correspond à vos besoins.



KGMSL2525M50C

KGM	S	L	2525M	50	C
Famille	Type d'outil	Sens	Dimension de la section	Dimension de lame	Arrosage
Rainurage modulaire	**S** = Montage droit **E** = Montage en bout (90°)	**L** = à gauche **R** = à droite	**Métrique** = Hauteur x largeur en mm ; la lettre correspond à la longueur d'outil à la norme ISO	**50** **65**	**C** = Arrosage direct possible



EVM50L0314M030035C

EVM	50	L	03	14	M	030035	C
Famille	Dimension de lame	Sens	Dimension du logement de plaquette	Profondeur de rainurage maxi	Type d'assise	Diamètre de rainurage frontal	Arrosage
Lame modulaire Beyond™ Evolution™	**50** **65**	**L** = à gauche **R** = à droite	**1B** **1F** **02** **03** **04** **05** **06** **08** **10**	en millimètres	**M** = Assise maximum pour largeurs de gorge spécifiques et dépouille droite sans limite de diamètre de la pièce à usiner **A** = Rainurage frontal à outil déporté intérieur **B** = Rainurage frontal à outil déporté extérieur	**030** = Diamètre minimum en mm **035** = Diamètre maximum en mm	**C** = Possibilité d'arrosage par le logement

Comment fonctionnent les références catalogue ?

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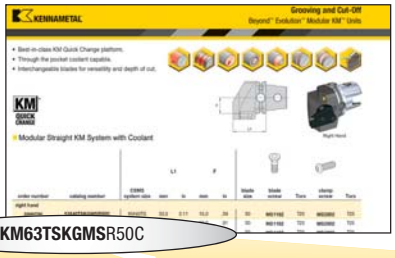


KM63TSKGMSR50C

KM

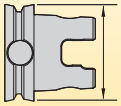
Changement rapide KM™

KM™
KM4X™
PSC

63

Dimension système

40 = 40mm
50 = 50mm
63 = 63mm
80 = 80mm
100 = 100mm



TS

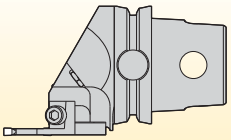
Caractéristique

TS
XMZ

KGM

Méthode de fixation de la plaquette

KGM



Rainurage modulaire

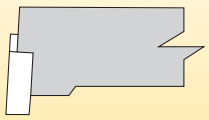
S

Position de la plaquette

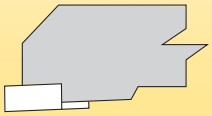
E = Montage en bout

S = Montage latéral

E



S



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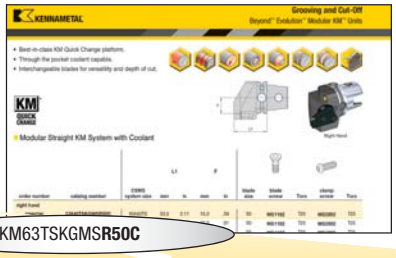
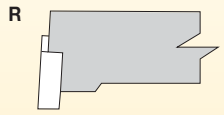
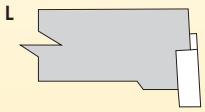


KM63TSKGMS**R50C**

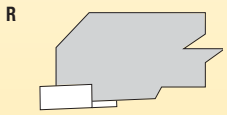
R	**50**	**C**	
Sens de l'outil	Dimension de lame	Arrosage	Caractéristiques spéciales
R = à droite **L** = à gauche	**50** **60**	**C** = Possibilité d'arrosage par le logement	**Y** = Mazak® INTEGREX®

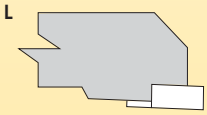
Montage en bout





Montage latéral





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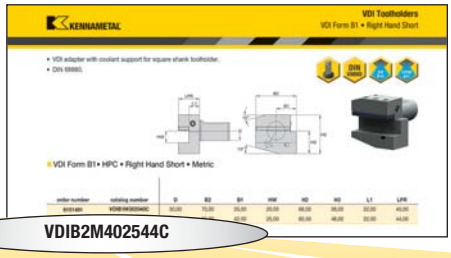


VDIB2M402544C

VDI	B2	M	40	25	44	C
Connexion	Type	Métrique	Diamètre de queue VDI	Dimension du porte-outil	Dépassement	Arrosage interne

RECHERCHE CONNUE DE NOVO

Les fonctions Advise et Select (conseil et sélection) de l'application NOVO™ sont venues améliorer la recherche dans le catalogue, vous permettant de gagner du temps et de l'argent.

CONSEIL

Elles vous donnent des conseils d'utilisation à partir de quelques règles simples:

- Définir l'opération d'usinage (surfaçage, rainurage, trou borgne, etc.)
- Appliquer les contraintes (géométrie, matériau, tolérance, etc.)
- Paramétrer la séquence d'usinage (opérations simples ou en plusieurs passes, ébauche et finition, etc.)
- Recevoir les résultats triés

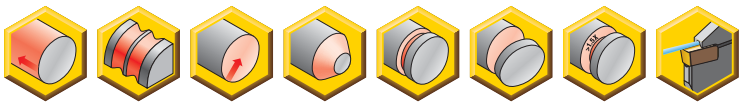
SÉLECTION

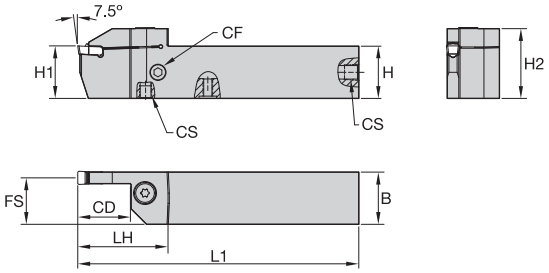
Une méthode de sélection d'outils de coupe dans une arborescence en passant soit par une recherche hiérarchique, soit par une recherche par paramètres.

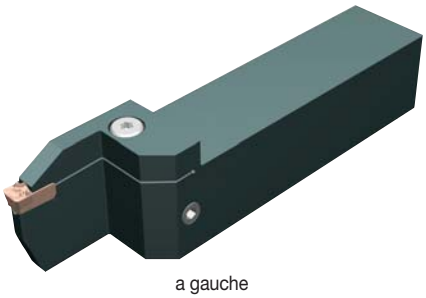
- Si vous savez ce que vous cherchez, vous pouvez faire une recherche rapide en entrant une référence catalogue ou une désignation de produit.
- Un système de filtres ou attributs "intelligents" permet de réduire la quantité des solutions possibles.
- Une fois l'outil recherché sélectionné, l'application NOVO fait apparaître les options d'éléments de coupe et d'adaptateurs qui correspondent.

Grâce à l'application NOVO, vous pouvez désormais bénéficier sur vos machines des bons outils, dans le bon ordre. Résultat : une production zéro défaut pour accélérer toutes les tâches et obtenir le maximum de chaque équipe. **kennametal.com/novo**

- Offre une stabilité maximale.
- Dépouille droite sans limite de diamètre de la pièce à usiner.
- Possibilité d'arrosage par le logement.

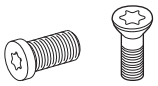






a gauche

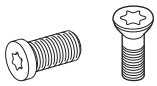
Monobloc droit • Métrique



Réf. commande	Réf. catalogue	dimension du logement	CD	H1	H	B	H2	L1	FS	LH	CF	CS	vis de bride Torx	vis de bride Torx	Torx
à droite															
5953960	**EVSMR2020K0216**	2	16	20	20	20	27	125	19	31	–	–	–	**MS1160**	T20
5953958	**EVSMR2525M0216**	2	16	25	25	25	32	150	24	31	–	–	–	**MS1160**	T20
6401854	**EVSMR2020K0216C**	2	16	20	20	20	28	125	19	35	M8X1	M8X1	**MS2091**	–	25 IP
6401855	**EVSMR2525M0216C**	2	16	25	25	25	33	150	24	35	G1/8 - 28	G1/8 - 28	**MS2091**	–	25 IP
5953959	**EVSMR2020K0222**	2	22	20	20	20	29	125	19	38	–	–	**MS2091**	–	25 IP
6401857	**EVSMR2020K0222C**	2	22	20	20	20	29	125	19	41	M8X1	M8X1	**MS2091**	–	25 IP
5953957	**EVSMR2525M0226**	2	26	25	25	25	34	150	24	42	–	–	**MS2091**	–	25 IP
6401856	**EVSMR2525M0226C**	2	26	25	25	25	34	150	24	45	G1/8 - 28	G1/8 - 28	**MS2091**	–	25 IP
5939452	**EVSMR2020K0316C**	3	16	20	20	20	29	125	19	37	1/16 - 27 NPTF	1/16 - 27 NPTF	**MS1595**	–	T30
5939448	**EVSMR2525M0316C**	3	16	25	25	25	34	150	24	37	1/8 - 27 NPTF	1/8 - 27 NPTF	**MS1595**	–	T30
5939451	**EVSMR2020K0322C**	3	22	20	20	20	29	125	19	43	1/16 - 27 NPTF	1/16 - 27 NPTF	**MS1595**	–	T30
5939447	**EVSMR2525M0326C**	3	26	25	25	25	34	150	24	47	1/8 - 27 NPTF	1/8 - 27 NPTF	**MS1595**	–	T30
5939450	**EVSMR2020K0416C**	4	16	20	20	20	29	125	18	37	1/16 - 27 NPTF	1/16 - 27 NPTF	**MS1595**	–	T30
5939446	**EVSMR2525M0416C**	4	16	25	25	25	34	150	23	37	1/8 - 27 NPTF	1/8 - 27 NPTF	**MS1595**	–	T30
5939449	**EVSMR2020K0422C**	4	22	20	20	20	29	125	18	43	1/16 - 27 NPTF	1/16 - 27 NPTF	**MS1595**	–	T30
5939445	**EVSMR2525M0426C**	4	26	25	25	25	34	150	23	47	1/8 - 27 NPTF	1/8 - 27 NPTF	**MS1595**	–	T30
5939444	**EVSMR3232P0426C**	4	26	32	32	32	42	170	30	47	1/8 - 27 NPTF	1/8 - 27 NPTF	**MS1970**	–	T30
5939443	**EVSMR3232P0432C**	4	32	32	32	32	42	170	30	53	1/8 - 27 NPTF	1/8 - 27 NPTF	**MS1970**	–	T30
5954258	**EVSMR2020K0516C**	5	16	20	20	20	29	125	18	37	1/16 - 27 NPTF	1/16 - 27 NPTF	**MS1595**	–	T30
5954254	**EVSMR2525M0516C**	5	16	25	25	25	34	150	23	37	1/8 - 27 NPTF	1/8 - 27 NPTF	**MS1970**	–	T30
5954257	**EVSMR2020K0522C**	5	22	20	20	20	29	125	18	43	1/16 - 27 NPTF	1/16 - 27 NPTF	**MS1595**	–	T30
5954253	**EVSMR2525M0526C**	5	26	25	25	25	34	150	23	47	1/8 - 27 NPTF	1/8 - 27 NPTF	**MS1970**	–	T30
5954249	**EVSMR3232P0526C**	5	26	32	32	32	42	170	30	47	1/8 - 27 NPTF	1/8 - 27 NPTF	**MS1970**	–	T30

(suite)

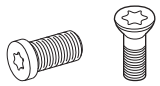
(Monobloc droit • Métrique — suite)



Réf. commande	Réf. catalogue	dimension du logement	CD	H1	H	B	H2	L1	FS	LH	CF	CS	vis de bride Torx	vis de bride Torx	Torx
5954248	EVSMR3232P0532C	5	32	32	32	32	42	170	30	53	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	–	T30
5954256	EVSMR2020K0616C	6	16	20	20	20	29	125	20	37	1/16 - 27 NPTF	1/16 - 27 NPTF	MS1595	–	T30
5954252	EVSMR2525M0616C	6	16	25	25	25	34	150	25	37	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	–	T30
5954255	EVSMR2020K0622C	6	22	20	20	20	29	125	20	43	1/16 - 27 NPTF	1/16 - 27 NPTF	MS1595	–	T30
5954251	EVSMR2525M0626C	6	26	25	25	25	34	150	25	47	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	–	T30
5954247	EVSMR3232P0626C	6	26	32	32	32	42	170	32	47	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	–	T30
5954246	EVSMR3232P0632C	6	32	32	32	32	43	170	29	55	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1490	–	T45
5954242	EVSMR4040R0640C	6	40	40	40	40	51	200	37	63	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1490	–	T45
5954250	EVSMR2525M0826C	8	26	25	25	25	35	150	21	49	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1490	–	T45
5954245	EVSMR3232P0826C	8	26	32	32	32	43	170	28	49	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1490	–	T45
5954244	EVSMR3232P0832C	8	32	32	32	32	43	170	28	55	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1490	–	T45
5954241	EVSMR4040R0840C	8	40	40	40	40	51	200	36	63	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1490	–	T45
5954243	EVSMR3232P1032C	10	32	32	32	32	43	170	28	55	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1490	–	T45
5954240	EVSMR4040R1040C	10	40	40	40	40	51	200	36	63	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1490	–	T45
à gauche															
5953956	EVSML2020K0216	2	16	20	20	20	27	125	19	31	–	–	–	MS1160	T20
5953954	EVSML2525M0216	2	16	25	25	25	32	150	24	31	–	–	–	MS1160	T20
6401881	EVSML2525M0216C	2	16	25	25	25	33	150	24	35	G1/8 - 28	G1/8 - 28	MS2091	–	25 IP
5953955	EVSML2020K0222	2	22	20	20	20	29	125	19	38	–	–	MS2091	–	25 IP
5953953	EVSML2525M0226	2	26	25	25	25	34	150	24	42	–	–	MS2091	–	25 IP
5939442	EVSML2020K0316C	3	16	20	20	20	29	125	19	37	1/16 - 27 NPTF	1/16 - 27 NPTF	MS1595	–	T30
5939438	EVSML2525M0316C	3	16	25	25	25	34	150	24	37	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1595	–	T30
5939441	EVSML2020K0322C	3	22	20	20	20	29	125	19	43	1/16 - 27 NPTF	1/16 - 27 NPTF	MS1595	–	T30
5939437	EVSML2525M0326C	3	26	25	25	25	34	150	24	47	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1595	–	T30
5939440	EVSML2020K0416C	4	16	20	20	20	29	125	18	37	1/16 - 27 NPTF	1/16 - 27 NPTF	MS1595	–	T30
5939436	EVSML2525M0416C	4	16	25	25	25	34	150	23	37	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1595	–	T30
5939439	EVSML2020K0422C	4	22	20	20	20	29	125	18	43	1/16 - 27 NPTF	1/16 - 27 NPTF	MS1595	–	T30
5939435	EVSML2525M0426C	4	26	25	25	25	34	150	23	47	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1595	–	T30
5939433	EVSML3232P0426C	4	26	32	32	32	42	170	30	47	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	–	T30
5939432	EVSML3232P0432C	4	32	32	32	32	42	170	30	53	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	–	T30
5954239	EVSML2020K0516C	5	16	20	20	20	29	125	18	37	1/16 - 27 NPTF	1/16 - 27 NPTF	MS1595	–	T30
5954235	EVSML2525M0516C	5	16	25	25	25	34	150	23	37	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	–	T30
5954238	EVSML2020K0522C	5	22	20	20	20	29	125	18	43	1/16 - 27 NPTF	1/16 - 27 NPTF	MS1595	–	T30
5954234	EVSML2525M0526C	5	26	25	25	25	34	150	23	47	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	–	T30
5954220	EVSML3232P0526C	5	26	32	32	32	42	170	30	47	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	–	T30
5954219	EVSML3232P0532C	5	32	32	32	32	42	170	30	53	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	–	T30
5954237	EVSML2020K0616C	6	16	20	20	20	29	125	17	37	1/16 - 27 NPTF	1/16 - 27 NPTF	MS1595	–	T30
5954233	EVSML2525M0616C	6	16	25	25	25	34	150	22	37	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	–	T30
5954236	EVSML2020K0622C	6	22	20	20	20	29	125	17	43	1/16 - 27 NPTF	1/16 - 27 NPTF	MS1595	–	T30
5954232	EVSML2525M0626C	6	26	25	25	25	34	150	22	47	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	–	T30

(suite)

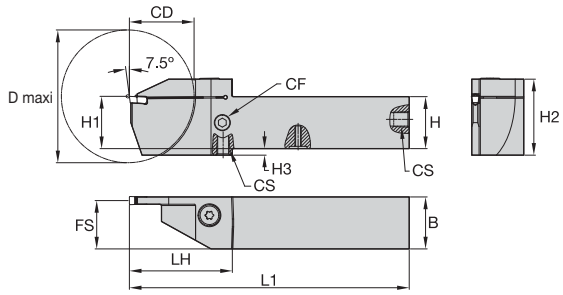
(Monobloc droit • Métrique — suite)



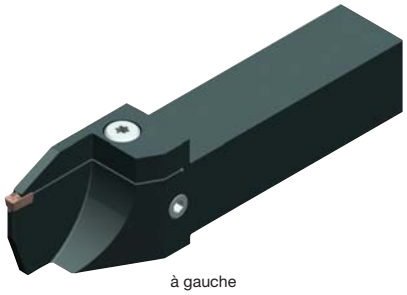
Réf. commande	Réf. catalogue	dimension du logement	CD	H1	H	B	H2	L1	FS	LH	CF	CS	vis de bride Torx	vis de bride Torx	Torx
5954218	EVSML3232P0626C	6	26	32	32	32	42	170	29	47	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	–	T30
5954217	EVSML3232P0632C	6	32	32	32	32	43	170	29	55	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1490	–	T45
5954213	EVSML4040R0640C	6	40	40	40	40	51	200	37	63	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1490	–	T45
5954231	EVSML2525M0826C	8	26	25	25	25	35	150	21	49	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1490	–	T45
5954216	EVSML3232P0826C	8	26	32	32	32	43	170	28	49	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1490	–	T45
5954215	EVSML3232P0832C	8	32	32	32	32	43	170	28	55	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1490	–	T45
5954212	EVSML4040R0840C	8	40	40	40	40	51	200	36	63	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1490	–	T45
5954214	EVSML3232P1032C	10	32	32	32	32	43	170	28	55	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1490	–	T45
5954211	EVSML4040R1040C	10	40	40	40	40	51	200	36	63	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1490	–	T45

Vis	Vis	couple				clé	clé
Réf. catalogue	Réf. commande	Nm	in.-lbs	filetage	douille	Réf. catalogue	Réf. commande
MS1160	1099645	7	62	M5	T20	KT20	1022703
MS1162	1127019	9	80	M6	T25	KT25	1022725
MS1163	1124104	18	159	M8	T30	KT30L	1099676
MS1273	1020977	4	35.4	M4	T15	KT15	1022701
MS1490	2263299	17	151	M8	T45	KT45	1018227
MS1595	1094300	12	106	M6	T30	KT30	1099676
MS1970	1106668	12	106	M6	T30	KT30	1099676
MS2002	1621087	9	80	M6	T25	KT25	1022725
MS2091	1931147	9	80	M5	25IP	K25IP	2050113

- Possibilité d'arrosage par le logement.
- Renforcé pour une assise supplémentaire dans les diamètres de pièces spécifiques.

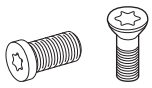


CD = Profondeur de coupe Maxi pour corps monobloc.
D max = Diamètre maximum de la barre pour rainure profonde ou le tronçonnage des tubes.



à gauche

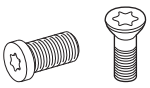
Monobloc, renforcé, droit, bridage supérieur • Métrique



Réf. commande	Réf. catalogue	dimension du logement	CD	D maxi	H1	H	B	H2	H3	L1	FS	LH	CF	CS	vis de bride Torx	vis de bride Torx	Torx
à droite																	
6179757	**EVSCTR1212K1B16**	1B	16	42	12	12	12	23	4	125	11	31	–	–	–	**MS1160**	T20
6179758	**EVSCTR1212K1F16**	1F	16	42	12	12	12	23	4	125	11	31	–	–	–	**MS1160**	T20
6179759	**EVSCTR1212K0216**	2	16	42	12	12	12	23	4	125	11	31	–	–	–	**MS1160**	T20
5980139	**EVSCTR1616K0216**	2	16	42	16	16	16	23	–	125	15	31	–	–	–	**MS1160**	T20
5980762	**EVSCTR2020K0216**	2	16	42	20	20	20	27	–	125	19	31	–	–	–	**MS1160**	T20
5980767	**EVSCTR2525M0216**	2	16	42	25	25	25	32	–	150	24	31	–	–	–	**MS1160**	T20
5980768	**EVSCTR2525M0226**	2	26	62	25	25	25	34	–	150	24	42	–	–	**MS2091**	–	25 IP
6179755	**EVSCTR1212K0316C**	3	16	52	12	12	12	23	4	125	11	34	M8X1.25	M8X1.25	**MS1944**	–	T25
5980140	**EVSCTR1616K0316C**	3	16	52	16	16	16	24	–	125	15	36	1/16 - 27 NPTF	1/16 - 27 NPTF	**MS2091**	–	25 IP
5980763	**EVSCTR2020K0316C**	3	16	52	20	20	20	29	–	125	19	37	1/16 - 27 NPTF	1/16 - 27 NPTF	**MS1595**	–	T30
5980138	**EVSCTR2525M0316C**	3	16	62	25	25	25	34	–	150	24	37	1/8 - 27 NPTF	1/8 - 27 NPTF	**MS1595**	–	T30
5980764	**EVSCTR2020K0326C**	3	26	62	20	20	20	33	4	125	19	47	1/16 - 27 NPTF	1/16 - 27 NPTF	**MS1595**	–	T30
5980769	**EVSCTR2525M0326C**	3	26	62	25	25	25	34	–	150	24	47	1/8 - 27 NPTF	1/8 - 27 NPTF	**MS1595**	–	T30
5980761	**EVSCTR1616K0416C**	4	16	52	16	16	16	24	–	125	14	36	1/16 - 27 NPTF	1/16 - 27 NPTF	**MS2091**	–	25 IP
5980765	**EVSCTR2020K0416C**	4	16	52	20	20	20	29	–	125	18	37	1/16 - 27 NPTF	1/16 - 27 NPTF	**MS1595**	–	T30
5980766	**EVSCTR2020K0426C**	4	26	62	20	20	20	33	–	125	18	47	1/16 - 27 NPTF	1/16 - 27 NPTF	**MS1595**	–	T30
5980770	**EVSCTR2525M0426C**	4	26	62	25	25	25	34	–	150	23	47	1/8 - 27 NPTF	1/8 - 27 NPTF	**MS1595**	–	T30
5980771	**EVSCTR2525M0432C**	4	32	64	25	25	25	38	4	150	23	53	1/8 - 27 NPTF	1/8 - 27 NPTF	**MS1595**	–	T30
5980774	**EVSCTR3232P0432C**	4	32	64	32	32	32	42	–	170	30	53	1/8 - 27 NPTF	1/8 - 27 NPTF	**MS1970**	–	T30
5980772	**EVSCTR2525M0526C**	5	26	62	25	25	25	34	–	150	23	47	1/8 - 27 NPTF	1/8 - 27 NPTF	**MS1970**	–	T30
5980773	**EVSCTR2525M0532C**	5	32	64	25	25	25	39	4	150	23	53	1/8 - 27 NPTF	1/8 - 27 NPTF	**MS1970**	–	T30
5980775	**EVSCTR3232P0540C**	5	40	82	32	32	32	47	4	170	30	63	G 1/8 - 28	G 1/8 - 28	**MS1490**	–	T45

(*suite*)

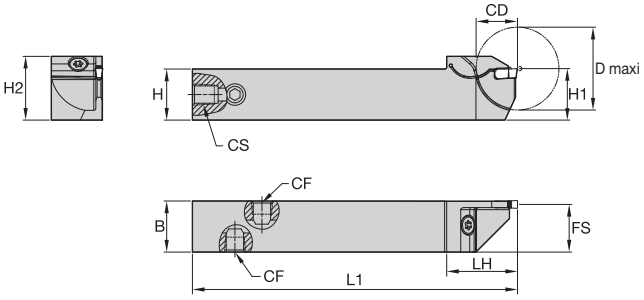
(Monobloc, renforcé, droit, bridage supérieur • Métrique — suite)



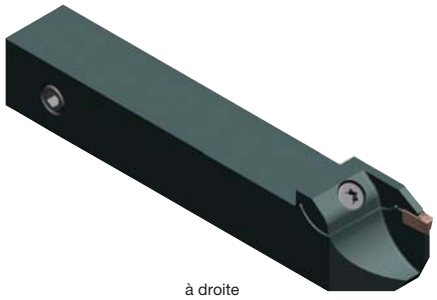
Réf. commande	Réf. catalogue	dimension du logement	CD	D maxi	H1	H	B	H2	H3	L1	FS	LH	CF	CS	vis de bride Torx	vis de bride Torx	Torx
à gauche																	
6179760	EVSCTL1212K1B16	1B	16	42	12	12	12	23	4	125	11	31	—	—	—	MS1160	T20
6179761	EVSCTL1212K1F16	1F	16	42	12	12	12	23	4	125	11	31	—	—	—	MS1160	T20
6179762	EVSCTL1212K0216	2	16	42	12	12	12	23	4	125	11	31	—	—	—	MS1160	T20
5980777	EVSCTL1616K0216	2	16	42	16	16	16	23	—	125	15	31	—	—	—	MS1160	T20
5980780	EVSCTL2020K0216	2	16	42	20	20	20	27	—	125	19	31	—	—	—	MS1160	T20
5980805	EVSCTL2525M0216	2	16	42	25	25	25	32	—	150	24	31	—	—	—	MS1160	T20
5980806	EVSCTL2525M0226	2	26	62	25	25	25	34	—	150	24	42	—	—	MS2091	—	25 IP
6179756	EVSCTL1212K0316C	3	16	52	12	12	12	23	4	125	11	34	M8X1.25	M8X1.25	MS1944	—	T25
5980778	EVSCTL1616K0316C	3	16	52	16	16	16	24	—	125	15	36	1/16 - 27 NPTF	1/16 - 27 NPTF	MS2091	—	25 IP
5980801	EVSCTL2020K0316C	3	16	52	20	20	20	29	—	125	19	37	1/16 - 27 NPTF	1/16 - 27 NPTF	MS1595	—	T30
5980776	EVSCTL2525M0316C	3	16	62	25	25	25	34	—	150	24	37	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1595	—	T30
5980802	EVSCTL2020K0326C	3	26	62	20	20	20	33	4	125	19	47	1/16 - 27 NPTF	1/16 - 27 NPTF	MS1595	—	T30
5980807	EVSCTL2525M0326C	3	26	62	25	25	25	34	—	150	24	47	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1595	—	T30
5980779	EVSCTL1616K0416C	4	16	52	16	16	16	24	—	125	14	36	1/16 - 27 NPTF	1/16 - 27 NPTF	MS2091	—	25 IP
5980803	EVSCTL2020K0416C	4	16	52	20	20	20	29	—	125	18	37	1/16 - 27 NPTF	1/16 - 27 NPTF	MS1595	—	T30
5980804	EVSCTL2020K0426C	4	26	62	20	20	20	33	—	125	18	47	1/16 - 27 NPTF	1/16 - 27 NPTF	MS1595	—	T30
5980808	EVSCTL2525M0426C	4	26	62	25	25	25	34	—	150	23	47	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1595	—	T30
5980809	EVSCTL2525M0432C	4	32	64	25	25	25	38	4	150	23	53	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1595	—	T30
5980812	EVSCTL3232P0432C	4	32	64	32	32	32	42	—	170	30	53	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	—	T30
5980810	EVSCTL2525M0526C	5	26	62	25	25	25	34	—	150	23	47	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	—	T30
5980811	EVSCTL2525M0532C	5	32	64	25	25	25	39	4	150	23	53	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	—	T30
5980813	EVSCTL3232P0540C	5	40	82	32	32	32	47	4	170	30	63	G 1/8 - 28	G 1/8 - 28	MS1490	—	T45

REMARQUE : Arrosage par le logement disponible à partir de la dimension de logement 3.

Vis	Vis	couple				clé	clé
Réf. catalogue	Réf. commande	Nm	in.-lbs	filetage	douille	Réf. catalogue	Réf. commande
MS1160	1099645	7	62	M5	T20	KT20	1022703
MS1162	1127019	9	80	M6	T25	KT25	1022725
MS1163	1124104	18	159	M8	T30	KT30L	1099676
MS1273	1020977	4	35.4	M4	T15	KT15	1022701
MS1490	2263299	17	151	M8	T45	KT45	1018227
MS1595	1094300	12	106	M6	T30	KT30	1099676
MS1970	1106668	12	106	M6	T30	KT30	1099676
MS2002	1621087	9	80	M6	T25	KT25	1022725
MS2091	1931147	9	80	M5	25IP	K25IP	2050113



CD = Profondeur de coupe Maxi pour corps monobloc.
D max = Diamètre maximum de la barre pour rainure profonde ou le tronçonnage des tubes.



à droite

Fixation frontale renforcée monobloc • Métrique

Réf. commande	Réf. catalogue	dimension du logement	CD	D maxi	H1	H	B	H2	L1	FS	LH	CF	CS	vis de bride Torx	Torx
à droite															
6179763	**EVSCFR1010K1B10**	1B	10	20	10	10	10	14	125	9	21	–	–	**191.916**	T15
6179766	**EVSCFR1212K1B10**	1B	10	20	12	12	12	16	125	11	21	–	–	**191.916**	T15
6179767	**EVSCFR1212K1B13**	1B	13	26	12	12	12	16	125	11	24	–	–	**191.916**	T15
6179774	**EVSCFR1616K1B16**	1B	16	32	16	16	16	21	125	15	27	–	–	**MS1160**	T20
6179778	**EVSCFR2020K1B16**	1B	16	32	20	20	20	25	125	19	27	–	–	**MS1160**	T20
6179764	**EVSCFR1010K1F10**	1F	10	20	10	10	10	14	125	9	21	–	–	**191.916**	T15
6179768	**EVSCFR1212K1F10**	1F	10	20	12	12	12	16	125	11	21	–	–	**191.916**	T15
6179769	**EVSCFR1212K1F13**	1F	13	26	12	12	12	16	125	11	24	–	–	**191.916**	T15
6179775	**EVSCFR1616K1F16**	1F	16	32	16	16	16	21	125	15	27	–	–	**MS1160**	T20
6179779	**EVSCFR2020K1F16**	1F	16	32	20	20	20	25	125	19	27	–	–	**MS1160**	T20
6179765	**EVSCFR1010K0210**	2	10	20	10	10	10	14	125	9	21	–	–	**191.916**	T15
6179770	**EVSCFR1212K0210**	2	10	20	12	12	12	16	125	11	21	–	–	**191.916**	T15
6179771	**EVSCFR1212K0216**	2	16	32	12	12	12	16	125	11	27	–	–	**191.916**	T15
6179776	**EVSCFR1616K0216**	2	16	32	16	16	16	21	125	15	27	–	–	**MS1160**	T20
6179780	**EVSCFR2020K0216**	2	16	32	20	20	20	25	125	19	27	–	–	**MS1160**	T20
6179772	**EVSCFR1212K0310C**	3	10	20	12	12	12	17	125	11	22	M8X1	M8X1	**191.916**	T15
6179773	**EVSCFR1212K0316C**	3	16	32	12	12	12	17	125	11	28	M8X1	M8X1	**191.916**	T15
6179777	**EVSCFR1616K0316C**	3	16	32	16	16	16	21	125	15	28	M8X1	M8X1	**MS1160**	T20
6179781	**EVSCFR2020K0316C**	3	16	32	20	20	20	25	125	19	28	M8X1	M8X1	**MS1160**	T20

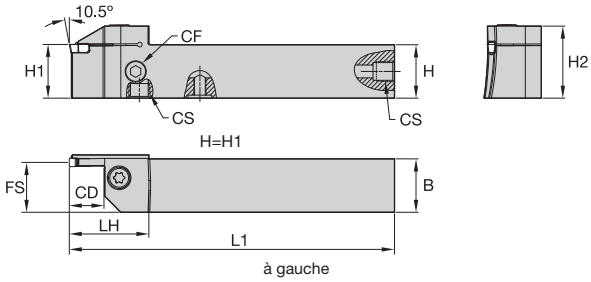
(suite)

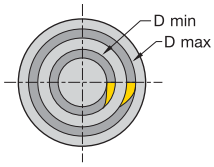
(Fixation frontale renforcée monobloc • Métrique — suite)

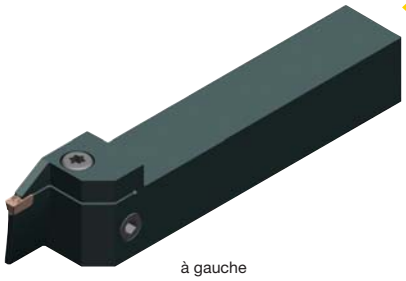
Réf. commande	Réf. catalogue	dimension du logement	CD	D maxi	H1	H	B	H2	L1	FS	LH	CF	CS	vis de bride Torx	Torx
à gauche															
6179709	EVSCFL1010K1B10	1B	10	20	10	10	10	14	125	9	21	—	—	191.916	T15
6179922	EVSCFL1212K1B10	1B	10	20	12	12	12	16	125	11	21	—	—	191.916	T15
6179923	EVSCFL1212K1B13	1B	13	26	12	12	12	16	125	11	24	—	—	191.916	T15
6179930	EVSCFL1616K1B16	1B	16	32	16	16	16	21	125	15	27	—	—	MS1160	T20
6179934	EVSCFL2020K1B16	1B	16	32	20	20	20	25	125	19	27	—	—	MS1160	T20
6179710	EVSCFL1010K1F10	1F	10	20	10	10	10	14	125	9	21	—	—	191.916	T15
6179924	EVSCFL1212K1F10	1F	10	20	12	12	12	16	125	11	21	—	—	191.916	T15
6179925	EVSCFL1212K1F13	1F	13	26	12	12	12	16	125	11	24	—	—	191.916	T15
6179931	EVSCFL1616K1F16	1F	16	32	16	16	16	21	125	15	27	—	—	MS1160	T20
6179935	EVSCFL2020K1F16	1F	16	32	20	20	20	25	125	19	27	—	—	MS1160	T20
6179921	EVSCFL1010K0210	2	10	20	10	10	10	14	125	9	21	—	—	191.916	T15
6179926	EVSCFL1212K0210	2	10	20	12	12	12	16	125	11	21	—	—	191.916	T15
6179927	EVSCFL1212K0216	2	16	32	12	12	12	16	125	11	27	—	—	191.916	T15
6179932	EVSCFL1616K0216	2	16	32	16	16	16	21	125	15	27	—	—	MS1160	T20
6179936	EVSCFL2020K0216	2	16	32	20	20	20	25	125	19	27	—	—	MS1160	T20
6179928	EVSCFL1212K0310C	3	10	20	12	12	12	17	125	11	22	M8X1	M8X1	191.916	T15
6179929	EVSCFL1212K0316C	3	16	32	12	12	12	17	125	11	28	M8X1	M8X1	191.916	T15
6179933	EVSCFL1616K0316C	3	16	32	16	16	16	21	125	15	28	M8X1	M8X1	MS1160	T20
6179937	EVSCFL2020K0316C	3	16	32	20	20	20	25	125	19	28	M8X1	M8X1	MS1160	T20

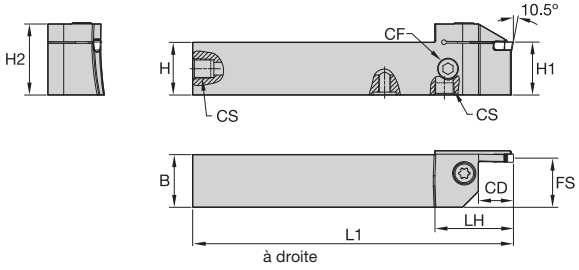
REMARQUE : Arrosage par le logement disponible à partir de la dimension de logement 3.

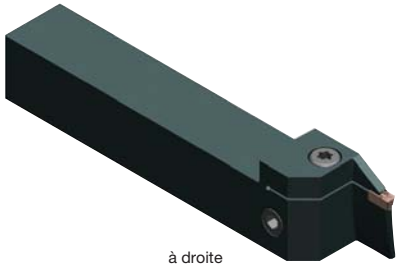
Vis	Vis	couple				clé	clé
Réf. catalogue	Réf. commande	Nm	in.-lbs	filetage	douille	Réf. catalogue	Réf. commande
MS1160	1099645	7	62	M5	T20	KT20	1022703
MS1162	1127019	9	80	M6	T25	KT25	1022725
MS1163	1124104	18	159	M8	T30	KT30L	1099676
MS1273	1020977	4	35.4	M4	T15	KT15	1022701
MS1490	2263299	17	151	M8	T45	KT45	1018227
MS1595	1094300	12	106	M6	T30	KT30	1099676
MS1970	1106668	12	106	M6	T30	KT30	1099676
MS2002	1621087	9	80	M6	T25	KT25	1022725
MS2091	1931147	9	80	M5	25IP	K25IP	2050113











Monobloc, rainurage frontal, droit, extérieur • Métrique

Réf. commande	Réf. catalogue	dimension du logement	CD	D maxi	D mini	W min	B	H2	L1	FS	LH	CF	CS	vis de bride Torx	Torx
à droite															
6080031	**EVSBR2020K0312035040C**	3	12	40	35	20	20	29	125	19	33	1/16 - 27 NPTF	1/16 - 27 NPTF	**MS1595**	T30
6116561	**EVSBR2020K0312040050C**	3	12	50	40	20	20	29	125	19	33	1/16 - 27 NPTF	1/16 - 27 NPTF	**MS1595**	T20
6116563	**EVSBR2020K0312050060C**	3	12	60	50	20	20	29	125	19	33	1/16 - 27 NPTF	1/16 - 27 NPTF	**MS1595**	T30
6116567	**EVSBR2020K0312060075C**	3	12	75	60	20	20	29	125	19	33	1/16 - 27 NPTF	1/16 - 27 NPTF	**MS1595**	T30
6116569	**EVSBR2020K0312075100C**	3	12	100	75	20	20	29	125	19	33	1/16 - 27 NPTF	1/16 - 27 NPTF	**MS1595**	T30
6080067	**EVSBR2525M0312100180C**	3	12	180	100	25	25	34	150	24	33	1/8 - 27 NPTF	1/8 - 27 NPTF	**MS1970**	T30
6080069	**EVSBR2525M0312180250C**	3	12	250	180	25	25	34	150	24	33	1/8 - 27 NPTF	1/8 - 27 NPTF	**MS1970**	T30
6080053	**EVSBR2525M0320060075C**	3	20	75	60	25	25	34	150	24	41	1/8 - 27 NPTF	1/8 - 27 NPTF	**MS1970**	T30
6080055	**EVSBR2525M0320075100C**	3	20	100	75	25	25	34	150	24	41	1/8 - 27 NPTF	1/8 - 27 NPTF	**MS1970**	T30
6080057	**EVSBR2525M0320100180C**	3	20	180	100	25	25	34	150	24	41	1/8 - 27 NPTF	1/8 - 27 NPTF	**MS1970**	T30
6080060	**EVSBR2525M0320180250C**	3	20	250	180	25	25	35	150	24	41	1/8 - 27 NPTF	1/8 - 27 NPTF	**MS1970**	T30
6080033	**EVSBR2020K0416040050C**	4	16	50	40	20	20	29	125	18	37	1/16 - 27 NPTF	1/16 - 27 NPTF	**MS1595**	T30
6080040	**EVSBR2020K0416050060C**	4	16	60	50	20	20	29	125	18	37	1/16 - 27 NPTF	1/16 - 27 NPTF	**MS1595**	T30
6116571	**EVSBR2020K0416060075C**	4	16	75	60	20	20	29	125	18	37	1/16 - 27 NPTF	1/16 - 27 NPTF	**MS1595**	T30
6116573	**EVSBR2020K0416075100C**	4	16	100	75	20	20	29	125	18	37	1/16 - 27 NPTF	1/16 - 27 NPTF	**MS1595**	T30
6116587	**EVSBR2525M0416100180C**	4	16	180	100	25	25	34	150	23	37	1/8 - 27 NPTF	1/8 - 27 NPTF	**MS1970**	T30
6116589	**EVSBR2525M0416180250C**	4	16	250	180	25	25	34	150	23	37	1/8 - 27 NPTF	1/8 - 27 NPTF	**MS1970**	T30
6116575	**EVSBR2525M0426060075C**	4	26	75	60	25	25	34	150	23	47	1/8 - 27 NPTF	1/8 - 27 NPTF	**MS1970**	T30
6116577	**EVSBR2525M0426075100C**	4	26	100	75	25	25	34	150	23	47	1/8 - 27 NPTF	1/8 - 27 NPTF	**MS1970**	T30
6116579	**EVSBR2525M0426100180C**	4	26	180	100	25	25	34	150	23	47	1/8 - 27 NPTF	1/8 - 27 NPTF	**MS1970**	T30
6116581	**EVSBR2525M0426180250C**	4	26	250	180	25	25	34	150	23	47	1/8 - 27 NPTF	1/8 - 27 NPTF	**MS1970**	T30
6080035	**EVSBR2525M0516050060C**	5	16	60	50	25	25	34	150	23	37	1/8 - 27 NPTF	1/8 - 27 NPTF	**MS1970**	T30
6124200	**EVSBR2525M0516060075C**	5	16	60	60	25	25	34	150	23	37	1/8 - 27 NPTF	1/8 - 27 NPTF	**MS1970**	T30

(suite)

(Monobloc, rainurage frontal, droit, extérieur • Métrique — suite)

Réf. commande	Réf. catalogue	dimension du logement	CD	D maxi	D mini	W min	B	H2	L1	FS	LH	CF	CS	vis de bride Torx	Torx
6124214	EVSBR2525M0516075100C	5	16	100	75	25	25	34	150	23	37	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	T30
6124218	EVSBR2525M0516100180C	5	16	180	100	25	25	34	150	23	37	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	T30
6124222	EVSBR2525M0516180250C	5	16	250	180	25	25	34	150	23	37	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	T30
6124226	EVSBR2525M0516250350C	5	16	350	250	25	25	34	150	23	37	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	T30
6124230	EVSBR2525M0516350999C	5	16	999	350	25	25	34	150	23	37	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	T30
6124198	EVSBR2525M0526050060C	5	26	60	50	25	25	35	150	23	47	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	T30
6124212	EVSBR2525M0526060075C	5	26	60	60	25	25	35	150	23	47	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	T30
6124216	EVSBR2525M0526075100C	5	26	100	75	25	25	35	150	23	47	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	T30
6124235	EVSBR3232P0532100180C	5	32	180	100	32	32	42	170	30	53	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	T30
6124237	EVSBR3232P0532180250C	5	32	250	180	32	32	42	170	30	53	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	T30
6124239	EVSBR3232P0532250350C	5	32	350	250	32	32	42	170	30	53	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	T30
6124241	EVSBR3232P0532350999C	5	32	999	350	32	32	42	170	30	53	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	T30
6124605	EVSBR2525M0616060075C	6	16	75	60	25	25	35	150	22	37	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	T30
6124609	EVSBR2525M0616075100C	6	16	100	75	25	25	35	150	22	37	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	T30
6124673	EVSBR2525M0616100180C	6	16	180	100	25	25	31	150	22	37	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	T30
6124677	EVSBR2525M0616180250C	6	16	250	180	25	25	34	150	22	37	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	T30
6124681	EVSBR2525M0616250350C	6	16	350	250	25	25	34	150	22	37	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	T30
6124685	EVSBR2525M0616350999C	6	16	999	350	25	25	34	150	22	37	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	T30
6124607	EVSBR2525M0626060075C	6	26	75	60	25	25	35	150	22	47	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	T30
6124671	EVSBR2525M0626075100C	6	26	100	75	25	25	35	150	22	47	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	T30
6124689	EVSBR3232P0632100180C	6	32	180	100	32	32	43	170	29	55	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1490	T45
6124691	EVSBR3232P0632180250C	6	32	250	180	32	32	43	170	29	55	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1490	T45
6124693	EVSBR3232P0632250350C	6	32	350	250	32	32	43	170	29	55	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1490	T45
6124695	EVSBR3232P0632350999C	6	32	999	350	32	32	43	170	29	55	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1490	T45
à gauche															
6080037	EVSBL2020K0312035040C	3	12	40	35	20	20	29	125	19	33	1/16 - 27 NPTF	1/16 - 27 NPTF	MS1595	T30
6116562	EVSBL2020K0312040050C	3	12	50	40	20	20	29	125	19	33	1/16 - 27 NPTF	1/16 - 27 NPTF	MS1595	T30
6116564	EVSBL2020K0312050060C	3	12	60	50	20	20	29	125	19	33	1/16 - 27 NPTF	1/16 - 27 NPTF	MS1595	T30
6116568	EVSBL2020K0312060075C	3	12	75	60	20	20	29	125	19	33	1/16 - 27 NPTF	1/16 - 27 NPTF	MS1595	T30
6116570	EVSBL2020K0312075100C	3	12	100	75	20	20	29	125	19	33	1/16 - 27 NPTF	1/16 - 27 NPTF	MS1595	T30
6080068	EVSBL2525M0312100180C	3	12	180	100	25	25	34	150	24	33	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	T30
6080070	EVSBL2525M0312180250C	3	12	250	180	25	25	34	150	24	33	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	T30
6080054	EVSBL2525M0320060075C	3	20	75	60	25	25	35	150	24	41	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	T30
6080056	EVSBL2525M0320075100C	3	20	100	75	25	25	35	150	24	41	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	T30
6080059	EVSBL2525M0320100180C	3	20	180	100	25	25	35	150	24	41	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	T30
6080061	EVSBL2525M0320180250C	3	20	250	180	25	25	35	150	24	41	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	T30
6080038	EVSBL2020K0416040050C	4	16	50	40	20	20	29	125	18	37	1/16 - 27 NPTF	1/16 - 27 NPTF	MS1595	T30
6080051	EVSBL2020K0416050060C	4	16	60	50	20	20	29	125	18	37	1/16 - 27 NPTF	1/16 - 27 NPTF	MS1595	T30
6116572	EVSBL2020K0416060075C	4	16	75	60	20	20	29	125	18	37	1/16 - 27 NPTF	1/16 - 27 NPTF	MS1595	T30
6116574	EVSBL2020K0416075100C	4	16	100	75	20	20	29	125	18	37	1/16 - 27 NPTF	1/16 - 27 NPTF	MS1595	T30
6116588	EVSBL2525M0416100180C	4	16	180	100	25	25	34	150	23	37	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	T30
6116590	EVSBL2525M0416180250C	4	16	250	180	25	25	34	150	23	37	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	T30
6116576	EVSBL2525M0426060075C	4	26	75	60	25	25	35	150	23	47	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	T30
6116578	EVSBL2525M0426075100C	4	26	100	75	25	25	35	150	23	47	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	T30

(suite)

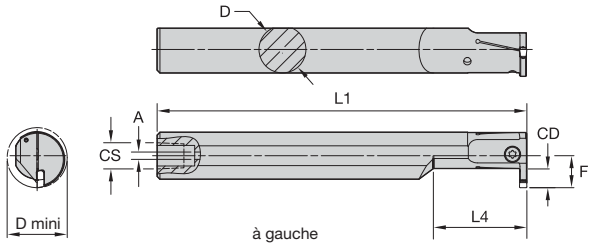
(Monobloc, rainurage frontal, droit, extérieur • Métrique — suite)

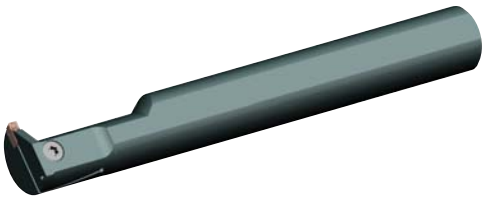
Réf. commande	Réf. catalogue	dimension du logement	CD	D maxi	D mini	W min	B	H2	L1	FS	LH	CF	CS	vis de bride Torx	Torx
6116580	EVSBL2525M0426100180C	4	26	180	100	25	25	35	150	23	47	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	T30
6116582	EVSBL2525M0426180250C	4	26	250	180	25	25	35	150	23	47	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	T30
6080039	EVSBL2525M0516050060C	5	16	60	50	25	25	34	150	23	37	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	T30
6124211	EVSBL2525M0516060075C	5	16	60	60	25	25	34	150	23	37	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	T30
6124215	EVSBL2525M0516075100C	5	16	100	75	25	25	34	150	23	37	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	T30
6124219	EVSBL2525M0516100180C	5	16	180	100	25	25	34	150	23	37	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	T30
6124223	EVSBL2525M0516180250C	5	16	250	180	25	25	34	150	23	37	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	T30
6124227	EVSBL2525M0516250350C	5	16	350	250	25	25	34	150	23	37	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	T30
6124232	EVSBL2525M0516350999C	5	16	999	350	25	25	34	150	23	37	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	T30
6124199	EVSBL2525M0526050060C	5	26	60	50	25	25	35	150	23	47	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	T30
6124213	EVSBL2525M0526060075C	5	26	60	60	25	25	35	150	23	47	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	T30
6124217	EVSBL2525M0526075100C	5	26	100	75	25	25	35	150	23	47	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	T30
6124236	EVSBL3232P0532100180C	5	32	180	100	32	32	42	170	30	53	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	T30
6124238	EVSBL3232P0532180250C	5	32	250	180	32	32	42	170	30	53	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	T30
6124240	EVSBL3232P0532250350C	5	32	350	250	32	32	42	170	30	53	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	T30
6124242	EVSBL3232P0532350999C	5	32	999	350	32	32	42	170	30	53	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	T30
6124606	EVSBL2525M0616060075C	6	16	75	60	25	25	35	150	22	37	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	T30
6124610	EVSBL2525M0616075100C	6	16	100	75	25	25	35	150	22	37	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	T30
6124674	EVSBL2525M0616100180C	6	16	180	100	25	25	35	150	22	37	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	T30
6124678	EVSBL2525M0616180250C	6	16	250	180	25	25	35	150	22	37	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	T30
6124682	EVSBL2525M0616250350C	6	16	350	250	25	25	35	150	22	37	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	T30
6124686	EVSBL2525M0616350999C	6	16	999	350	25	25	35	150	22	37	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	T30
6124608	EVSBL2525M0626060075C	6	26	75	60	25	25	35	150	22	47	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	T30
6124672	EVSBL2525M0626075100C	6	26	100	75	25	25	35	150	22	47	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1970	T30
6124690	EVSBL3232P0632100180C	6	32	180	100	32	32	43	170	29	55	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1490	T45
6124692	EVSBL3232P0632180250C	6	32	250	180	32	32	43	170	29	55	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1490	T45
6124694	EVSBL3232P0632250350C	6	32	350	250	32	32	43	170	29	55	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1490	T45
6124696	EVSBL3232P0632350999C	6	32	999	350	32	32	43	170	29	55	1/8 - 27 NPTF	1/8 - 27 NPTF	MS1490	T45

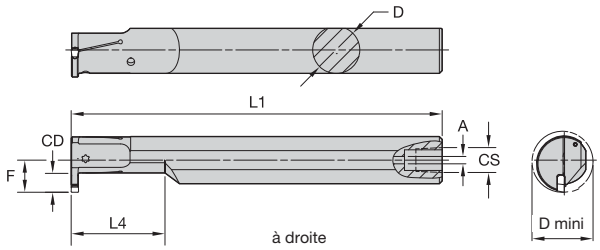
REMARQUE : Arrosage par le logement disponible à partir de la dimension de logement 3.

Vis Réf. catalogue	Vis Réf. commande	couple Nm	couple in.-lbs	filetage	douille	clé Réf. catalogue	clé Réf. commande
MS1160	1099645	7	62	M5	T20	KT20	1022703
MS1162	1127019	9	80	M6	T25	KT25	1022725
MS1163	1124104	18	159	M8	T30	KT30L	1099676
MS1273	1020977	4	35.4	M4	T15	KT15	1022701
MS1490	2263299	17	151	M8	T45	KT45	1018227
MS1595	1094300	12	106	M6	T30	KT30	1099676
MS1970	1106668	12	106	M6	T30	KT30	1099676
MS2002	1621087	9	80	M6	T25	KT25	1022725
MS2091	1931147	9	80	M5	25IP	K25IP	2050113

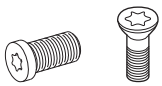
- Pour les opérations de rainurage inter.
- Assise maximum.
- Barre d'alésage acier avec arrosage central.







Barre d'alésage acier • Métrique



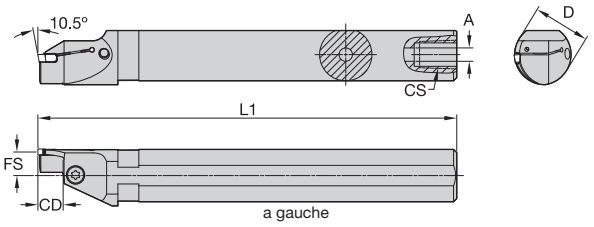
Réf. commande	Réf. catalogue	dimension du logement	CD	D	D mini	L1	F	L4	A	CS	vis de bride Torx	vis de bride Torx	Torx
à droite													
5980518	**A12KEVEMR1F05M**	1F	5,00	12	16	125	9	24,0	4,00	1/16 - 27 NPT	–	**MS1285**	T15
5980520	**A16MEVEMR1F07M**	1F	7,00	16	20	150	11	32,0	4,00	1/8 - 27 NPT	–	**MS1273**	T15
5980622	**A20QEVEMR1F07M**	1F	7,00	20	25	180	13	40,0	4,00	1/8 - 27 NPTF	–	**MS1160**	T20
5980519	**A12KEVEMR0205M**	2	5,00	12	16	125	9	24,0	4,00	1/16 - 27 NPTF	–	**MS1285**	T15
5980621	**A16MEVEMR0207M**	2	7,00	16	20	150	11	32,0	4,00	1/8 - 27 NPTF	–	**MS1273**	T15
5980623	**A20QEVEMR0207M**	2	7,00	20	25	180	13	40,0	4,00	1/8 - 27 NPTF	–	**MS1160**	T20
5980624	**A25REVEMR0210M**	2	10,00	25	32	200	18	50,0	6,40	1/4 - 18 NPT	–	**MS1162**	T25
5954259	**A16MEVEMR0307M**	3	7,00	16	20	150	11	40,3	4,00	1/8 - 27 NPT	–	**MS1273**	T15
5954260	**A20QEVEMR0307M**	3	7,00	20	25	180	13	40,3	4,00	1/8 - 27 NPT	–	**MS1160**	T20
5954281	**A25REVEMR0310M**	3	10,00	25	32	200	17	50,3	6,40	1/4 - 18 NPT	–	**MS1162**	T25
5954283	**A32SEVEMR0312M**	3	12,00	32	40	250	22	64,0	6,40	1/4 - 18 NPT	**MS1595**	–	T30
5954282	**A25REVEMR0410M**	4	10,00	25	32	200	17	50,3	6,40	1/4 - 18 NPT	–	**MS1162**	T25
5954284	**A32SEVEMR0412M**	4	12,00	32	40	250	22	64,0	6,40	1/4 - 18 NPT	**MS1595**	–	T30

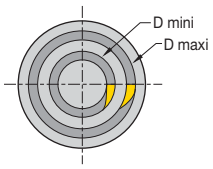
(suite)

(Barre d'alésage acier • Métrique — suite)

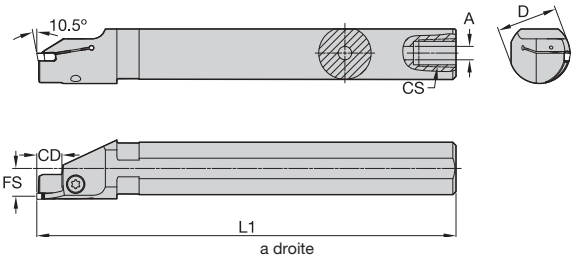
Réf. commande	Réf. catalogue	dimension du logement	CD	D	D mini	L1	F	L4	A	CS	vis de bride Torx	vis de bride Torx	Torx
à gauche													
5980625	A12KEVEML1F05M	1F	5,00	12	16	125	9	24,0	4,00	1/16 - 27 NPTF	–	MS1285	T15
5980627	A16MEVEML1F07M	1F	7,00	16	20	150	11	32,0	4,00	1/8 - 27 NPTF	–	MS1273	T15
5980629	A20QEVEML1F07M	1F	7,00	20	25	180	13	40,0	4,00	1/8 - 27 NPTF	–	MS1160	T20
5980626	A12KEVEML0205M	2	5,00	12	16	125	9	24,0	4,00	1/16 - 27 NPTF	–	MS1285	T15
5980628	A16MEVEML0207M	2	7,00	16	20	150	11	32,0	4,00	1/8 - 27 NPTF	–	MS1273	T15
5980630	A20QEVEML0207M	2	7,00	20	25	180	13	40,0	4,00	1/8 - 27 NPTF	–	MS1160	T20
5980631	A25REVEML0210M	2	10,00	25	32	200	18	50,0	6,40	1/4 - 18 NPT	–	MS1162	T25
5954285	A16MEVEML0307M	3	7,00	16	20	150	11	40,3	4,00	1/8 - 27 NPT	–	MS1273	T15
5954286	A20QEVEML0307M	3	7,00	20	25	180	13	40,3	4,00	1/8 - 27 NPT	–	MS1160	T20
5954287	A25REVEML0310M	3	10,00	25	32	200	17	50,3	6,40	1/4 - 27 NPT	–	MS1162	T25
5954289	A32SEVEML0312M	3	12,00	32	40	250	22	64,0	6,40	1/4 - 27 NPT	MS1595	–	T30
5954288	A25REVEML0410M	4	10,00	25	32	200	17	50,3	6,40	1/4 - 18 NPT	–	MS1162	T25
5954290	A32SEVEML0412M	4	12,00	32	40	250	22	64,0	6,40	1/4 - 18 NPT	MS1595	–	T30

Vis	Vis	couple				clé	clé
Réf. catalogue	Réf. commande	Nm	in.-lbs	filetage	douille	Réf. catalogue	Réf. commande
MS1160	1099645	7	62	M5	T20	KT20	1022703
MS1162	1127019	9	80	M6	T25	KT25	1022725
MS1163	1124104	18	159	M8	T30	KT30L	1099676
MS1273	1020977	4	35.4	M4	T15	KT15	1022701
MS1490	2263299	17	151	M8	T45	KT45	1018227
MS1595	1094300	12	106	M6	T30	KT30	1099676
MS1970	1106668	12	106	M6	T30	KT30	1099676
MS2002	1621087	9	80	M6	T25	KT25	1022725
MS2091	1931147	9	80	M5	25IP	K25IP	2050113





a gauche



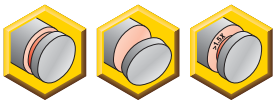
à droite

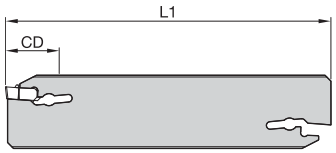
Barres d'alésage acier pour le rainurage frontal • Métrique

Réf. commande	Réf. catalogue	dimension du logement	CD	D	D mini	D maxi	L1	F	CS	vis de bride Torx	Torx
à droite											
6116521	**A25REVSAR0212M026030**	2	12,00	25	26	30	200	13	1/4-18 NPT	**MS1160**	T20
6116522	**A25REVSAR0312M030035**	3	12,00	25	30	35	200	13	–	**MS1162**	T25
6116297	**A32SEVSAR0312M033042**	3	12,00	32	33	42	250	16	1/4-18 NPT	**MS1162**	T25
6116299	**A40TEVSAR0312M041050**	3	12,00	40	41	50	300	20	1/4-18 NPT	**MS1162**	T25
à gauche											
6116527	**A25REVSAL0212M026030**	2	12,00	25	26	30	200	13	1/4-18 NPT	**MS1160**	T20
6116528	**A25REVSAL0312M030035**	3	12,00	25	30	35	200	13	1/4-18 NPT	**MS1162**	T25
6116298	**A32SEVSAL0312M033042**	3	12,00	32	33	42	250	16	1/4-18 NPT	–	T25
6116300	**A40TEVSAL0312M041050**	3	12,00	40	41	50	300	20	1/4-18 NPT	**MS1162**	T25

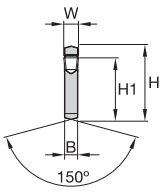
Vis Réf. catalogue	Vis Réf. commande	couple Nm	couple in.-lbs	filetage	douille	clé Réf. catalogue	clé Réf. commande
MS1160	**1099645**	7	62	M5	T20	**KT20**	**1022703**
MS1162	**1127019**	9	80	M6	T25	**KT25**	**1022725**
MS1163	**1124104**	18	159	M8	T30	**KT30L**	**1099676**
MS1273	**1020977**	4	35.4	M4	T15	**KT15**	**1022701**
MS1490	**2263299**	17	151	M8	T45	**KT45**	**1018227**
MS1595	**1094300**	12	106	M6	T30	**KT30**	**1099676**
MS1970	**1106668**	12	106	M6	T30	**KT30**	**1099676**
MS2002	**1621087**	9	80	M6	T25	**KT25**	**1022725**
MS2091	**1931147**	9	80	M5	25IP	**K25IP**	**2050113**

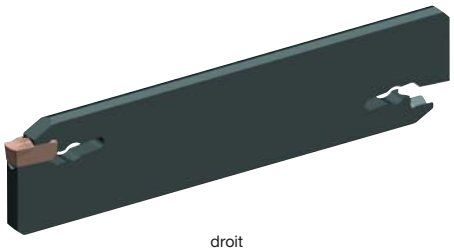
- Pour les applications de tronçonnage et d'usinage de gorges profondes.
- Logement universel pouvant recevoir toutes les géométries de plaquettes.



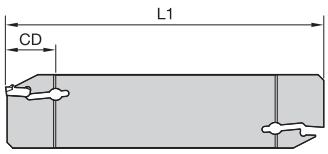


droit

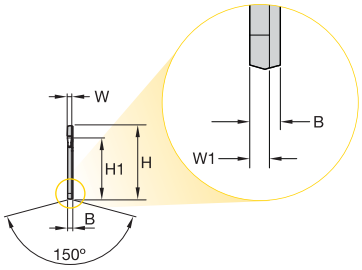


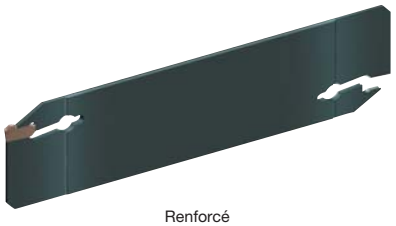


droit



Renforcé





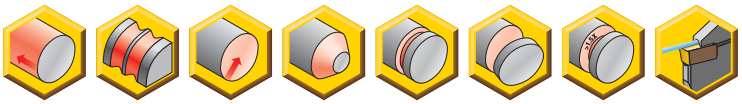
Renforcé

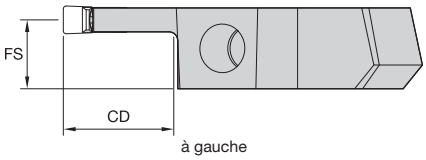
Lame de tronçonnage double

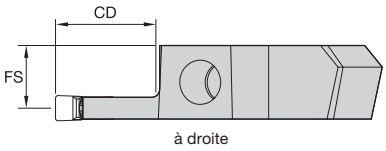
Réf. commande	Réf. catalogue	dimension du logement	H	W	W1	H1	L1	B	CD	clé d'assemblage
à gauche										
5941706	**EVBSN19G1B14**	1B	19	1,4	1,15	15,5	90	1,80	14	**SCW5E**
5941708	**EVBSN26J1B15**	1B	26	1,4	1,15	21,5	110	1,80	15	**SCW5E**
5955391	**EVBSN19G1F16**	1F	19	1,6	1,30	15,5	90	1,80	16	**SCW5E**
5955392	**EVBSN26J1F17**	1F	26	1,6	1,30	21,5	110	1,80	17	**SCW5E**
5941707	**EVBSN19G0220**	2	19	2,0	–	15,5	90	1,65	–	**SCW5E**
5941709	**EVBSN26J0230**	2	26	2,0	–	21,5	110	1,65	–	**SCW5E**
5941710	**EVBSN26M0230**	2	26	2,0	–	21,5	150	1,65	–	**SCW5E**
5941724	**EVBSN32M0250**	2	32	2,0	–	25,1	150	1,65	–	**SCW5E**
5941721	**EVBSN26J0340**	3	26	3,0	–	21,5	110	2,40	–	**SCW5E**
5941722	**EVBSN26M0340**	3	26	3,0	–	21,5	150	2,40	–	**SCW5E**
5941725	**EVBSN32M0350**	3	32	3,0	–	25,1	150	2,40	–	**SCW5E**
5941723	**EVBSN26J0440**	4	26	4,0	–	21,5	110	3,40	–	**SCW5E**
5941726	**EVBSN32M0450**	4	32	4,0	–	25,1	150	3,40	–	**SCW5E**
5977635	**EVBSN26J0540**	5	26	5,0	–	21,5	110	4,40	–	**SCW5E**
5977637	**EVBSN32M0560**	5	32	5,0	–	25,1	150	4,40	–	**SCW5E**
5977636	**EVBSN26J0640**	6	26	6,0	–	21,5	110	5,40	–	**SCW8E**
5977638	**EVBSN32M0660**	6	32	6,0	–	25,1	150	5,40	–	**SCW8E**
5977640	**EVBSN52X06120**	6	53	6,0	–	45,3	260	5,40	–	**SCW8E**
5977639	**EVBSN32M0860**	8	32	8,0	–	25,1	150	7,00	–	**SCW8E**
5977721	**EVBSN52X08120**	8	53	8,0	–	45,3	260	7,00	–	**SCW8E**

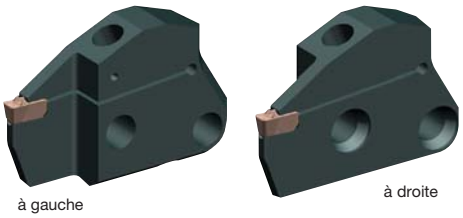
REMARQUE : Clé de montage fournie avec la lame.

- Assise maximum pour largeurs de gorge spécifiques et dépouille droite sans limite de diamètre de la pièce à usiner.
- Possibilité d'arrosage par le logement.
- Logement universel pouvant recevoir toutes les géométries de plaquettes.

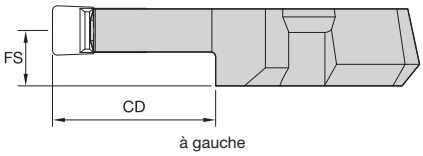


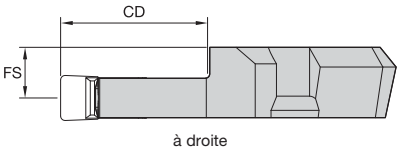


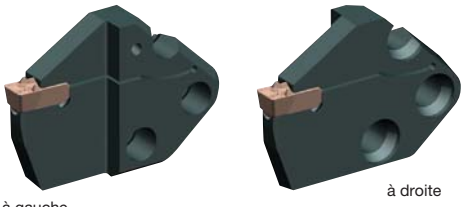




La lame illustrée est de dimension M50







La lame illustrée est de dimension M65

Lame modulaire droite avec arrosage

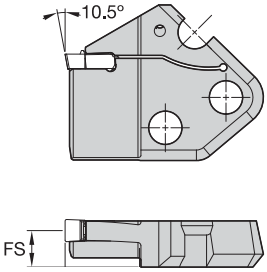
Réf. commande	Réf. catalogue	dimension du logement	CD	FS	dimension de la lame
à droite					
6031041	**EVM50R1F12M**	1F	12,0	11,00	50
6030969	**EVM50R0212M**	2	12,0	10,88	50
5955423	**EVM50R0216M**	2	16,0	10,88	50
5979200	**EVM50R0312MC**	3	12,0	10,43	50
5979010	**EVM50R0316MC**	3	16,0	10,43	50
5979181	**EVM50R0322MC**	3	22,0	10,43	50
5979201	**EVM50R0412MC**	4	12,0	9,93	50
5979182	**EVM50R0416MC**	4	16,0	9,93	50
5979183	**EVM50R0422MC**	4	22,0	9,93	50
5979198	**EVM50R0426MC**	4	26,0	9,93	50
5979184	**EVM50R0432MC**	4	32,0	9,93	50
6031031	**EVM50R0512MC**	5	12,0	9,43	50
6031033	**EVM50R0516MC**	5	16,0	9,43	50
5955415	**EVM50R0526MC**	5	26,0	9,43	50
5955416	**EVM50R0532MC**	5	32,0	9,43	50
6031035	**EVM65R0616MC**	6	16,0	9,88	65
5955417	**EVM65R0626MC**	6	26,0	9,88	65
6031037	**EVM65R0632MC**	6	32,0	9,88	65
6031039	**EVM65R0816MC**	8	16,0	9,00	65
5955418	**EVM65R0826MC**	8	26,0	9,00	65

(suite)

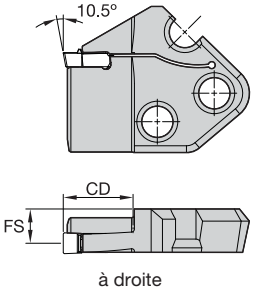
(Lame modulaire droite avec arrosage — suite)

Réf. commande	Réf. catalogue	dimension du logement	CD	FS	dimension de la lame
à gauche					
6031042	**EVM50L1F12M**	1F	12,0	11,00	50
6030970	**EVM50L0212M**	2	12,0	10,88	50
5955424	**EVM50L0216M**	2	16,0	10,88	50
5979202	**EVM50L0312MC**	3	12,0	10,43	50
5979185	**EVM50L0316MC**	3	16,0	10,43	50
5979186	**EVM50L0322MC**	3	22,0	10,43	50
5979203	**EVM50L0412MC**	4	12,0	9,93	50
5979187	**EVM50L0416MC**	4	16,0	9,93	50
5979188	**EVM50L0422MC**	4	22,0	9,93	50
5979199	**EVM50L0426MC**	4	26,0	9,93	50
5979189	**EVM50L0432MC**	4	32,0	9,93	50
6031032	**EVM50L0512MC**	5	12,0	9,93	50
6031034	**EVM50L0516MC**	5	16,0	9,43	50
5955419	**EVM50L0526MC**	5	26,0	9,43	50
5955420	**EVM50L0532MC**	5	32,0	9,43	50
6031036	**EVM65L0616MC**	6	16,0	9,88	65
5955421	**EVM65L0626MC**	6	26,0	9,88	65
6031038	**EVM65L0632MC**	6	32,0	9,88	65
6031040	**EVM65L0816MC**	8	16,0	9,00	65
5955422	**EVM65L0826MC**	8	26,0	9,00	65

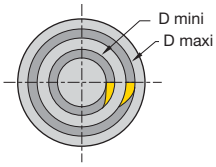
REMARQUE : Arrosage par le logement disponible à partir de la dimension de logement 3.



à gauche



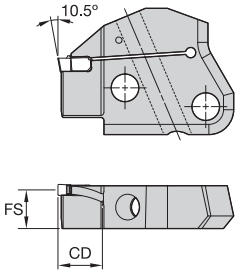
à droite



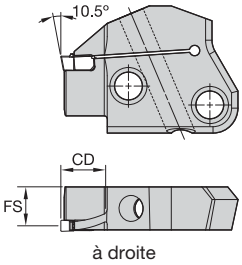
à gauche

à droite

La lame illustrée est de dimension M65



à gauche



à droite

à gauche

à droite

La lame illustrée est de dimension M50

Lame modulaire intérieure pour le rainurage frontal avec arrosage

Réf. commande	Réf. catalogue	dimension du logement	D mini	D maxi	CD	FS	dimension de la lame
à droite							
6097181	**EVM50R0312A035040C**	3	35	40	12,0	10,50	50
6097182	**EVM50R0312A040050C**	3	40	50	12,0	10,50	50
6097183	**EVM50R0312A050060C**	3	50	60	12,0	10,50	50
6097184	**EVM50R0312A060075C**	3	60	75	12,0	10,50	50
6116789	**EVM50R0312A075100C**	3	75	100	12,0	10,50	50
6117063	**EVM50R0312A100180C**	3	100	180	12,0	10,50	50
6117067	**EVM50R0312A180250C**	3	180	250	12,0	10,50	50
6117071	**EVM50R0312A250350C**	3	250	350	12,0	10,50	50
6117075	**EVM50R0312A350999C**	3	350	999	12,0	10,50	50
6097185	**EVM50R0320A075100C**	3	75	100	20,0	10,50	50
6097186	**EVM50R0320A100180C**	3	100	180	20,0	10,50	50
6097187	**EVM50R0320A180250C**	3	180	250	20,0	10,50	50
6097188	**EVM50R0320A250350C**	3	250	350	20,0	10,50	50
6097189	**EVM50R0320A350999C**	3	350	999	20,0	10,50	50
6079480	**EVM50R0416A040050C**	4	40	50	16,0	10,00	50
6079481	**EVM50R0416A050060C**	4	50	60	16,0	10,00	50
6079482	**EVM50R0416A060075C**	4	60	75	16,0	10,00	50
6079483	**EVM50R0416A075100C**	4	75	100	16,0	10,00	50
6117079	**EVM50R0416A100180C**	4	100	180	16,0	10,00	50
6117093	**EVM50R0416A180250C**	4	180	250	16,0	10,00	50
6117097	**EVM50R0416A250350C**	4	250	350	16,0	10,00	50
6117101	**EVM50R0416A350999C**	4	350	999	16,0	10,00	50
6079484	**EVM50R0426A100180C**	4	100	180	26,0	10,00	50

(suite)

(Lame modulaire intérieure pour le rainurage frontal avec arrosage — suite)

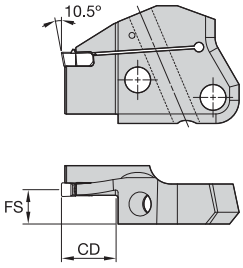
Réf. commande	Réf. catalogue	dimension du logement	D mini	D maxi	CD	FS	dimension de la lame
6079485	EVM50R0426A180250C	4	180	250	26,0	10,00	50
6079486	EVM50R0426A250350C	4	250	350	26,0	10,00	50
6079487	EVM50R0426A350999C	4	350	999	26,0	10,00	50
6079488	EVM50R0520A050060C	5	50	60	20,0	9,50	50
6079489	EVM50R0520A060075C	5	60	75	20,0	9,50	50
6079490	EVM50R0520A075100C	5	75	100	20,0	9,50	50
6079491	EVM50R0520A100180C	5	100	180	20,0	9,50	50
6079492	EVM50R0520A180250C	5	180	250	20,0	9,50	50
6079493	EVM50R0520A250350C	5	250	350	20,0	9,50	50
6079494	EVM50R0520A350999C	5	350	999	20,0	9,50	50
6079223	EVM65R0620A060075C	6	60	75	20,0	9,88	65
6079224	EVM65R0620A075100C	6	75	100	20,0	9,88	65
6079225	EVM65R0620A100180C	6	100	180	20,0	9,88	65
6079226	EVM65R0620A180250C	6	180	250	20,0	9,88	65
6079227	EVM65R0620A250350C	6	250	350	20,0	9,88	65
6079228	EVM65R0620A350999C	6	350	999	20,0	9,88	65
6079229	EVM65R0820A080180C	8	80	180	20,0	9,00	65
6079230	EVM65R0820A180999C	8	180	999	20,0	9,00	65
à gauche							
6097190	EVM50L0312A035040C	3	35	40	12,0	10,50	50
6097191	EVM50L0312A040050C	3	40	50	12,0	10,50	50
6097192	EVM50L0312A050060C	3	50	60	12,0	10,50	50
6097193	EVM50L0312A060075C	3	60	75	12,0	10,50	50
6116790	EVM50L0312A075100C	3	75	100	12,0	10,50	50
6117064	EVM50L0312A100180C	3	100	180	12,0	10,50	50
6117068	EVM50L0312A180250C	3	180	250	12,0	10,50	50
6117072	EVM50L0312A250350C	3	250	350	12,0	10,50	50
6117076	EVM50L0312A350999C	3	350	999	12,0	10,50	50
6097194	EVM50L0320A075100C	3	75	100	20,0	10,50	50
6097195	EVM50L0320A100180C	3	100	180	20,0	10,50	50
6097196	EVM50L0320A180250C	3	180	250	20,0	10,50	50
6097197	EVM50L0320A250350C	3	250	350	20,0	10,50	50
6097198	EVM50L0320A350999C	3	350	999	20,0	10,50	50
6079495	EVM50L0416A040050C	4	40	50	16,0	10,00	50
6079496	EVM50L0416A050060C	4	50	60	16,0	10,00	50
6079497	EVM50L0416A060075C	4	60	75	16,0	10,00	50
6079498	EVM50L0416A075100C	4	75	100	16,0	10,00	50
6117080	EVM50L0416A100180C	4	100	180	16,0	10,00	50
6117094	EVM50L0416A180250C	4	180	250	16,0	10,00	50
6117098	EVM50L0416A250350C	4	250	350	16,0	10,00	50
6117102	EVM50L0416A350999C	4	350	999	16,0	10,00	50
6079499	EVM50L0426A100180C	4	100	180	26,0	10,00	50
6079500	EVM50L0426A180250C	4	180	250	26,0	10,00	50
6079501	EVM50L0426A250350C	4	250	350	26,0	10,00	50

(suite)

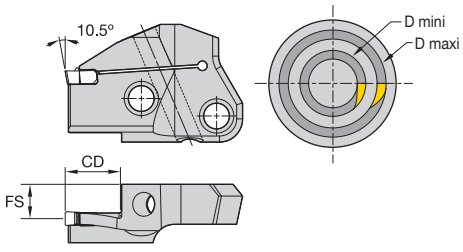
(Lame modulaire intérieure pour le rainurage frontal avec arrosage — suite)

Réf. commande	Réf. catalogue	dimension du logement	D mini	D maxi	CD	FS	dimension de la lame
6079502	**EVM50L0426A350999C**	4	350	999	26,0	10,00	50
6079503	**EVM50L0520A050060C**	5	50	60	20,0	9,50	50
6079504	**EVM50L0520A060075C**	5	60	75	20,0	9,50	50
6079505	**EVM50L0520A075100C**	5	75	100	20,0	9,50	50
6079506	**EVM50L0520A100180C**	5	100	180	20,0	9,50	50
6079507	**EVM50L0520A180250C**	5	180	250	20,0	9,50	50
6079508	**EVM50L0520A250350C**	5	250	350	20,0	9,50	50
6079509	**EVM50L0520A350999C**	5	350	999	20,0	9,50	50
6079234	**EVM65L0620A060075C**	6	60	75	20,0	9,88	65
6079235	**EVM65L0620A075100C**	6	75	100	20,0	9,88	65
6079236	**EVM65L0620A100180C**	6	100	180	20,0	9,88	65
6079237	**EVM65L0620A180250C**	6	180	250	20,0	9,88	65
6079238	**EVM65L0620A250350C**	6	250	350	20,0	9,88	65
6079239	**EVM65L0620A350999C**	6	350	999	20,0	9,88	65
6079240	**EVM65L0820A080180C**	8	80	180	20,0	9,00	65
6079241	**EVM65L0820A180999C**	8	180	999	20,0	9,00	65

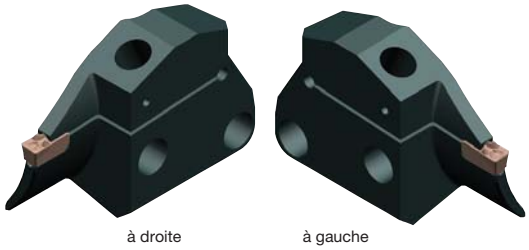
REMARQUE : Arrosage par le logement disponible à partir de la dimension de logement 3.



à droite

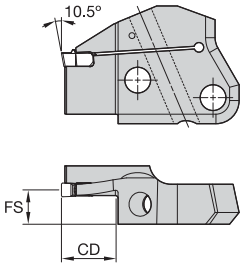


à gauche

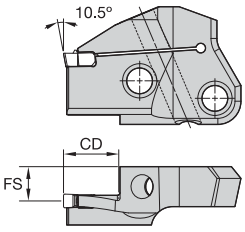


à droite à gauche

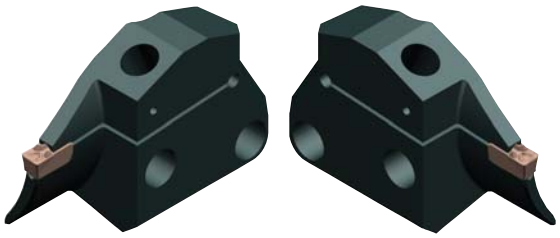
La lame illustrée est de dimension M65



à droite



à gauche



à droite à gauche

La lame illustrée est de dimension M50

Lame modulaire extérieure pour le rainurage frontal avec arrosage

Réf. commande	Réf. catalogue	dimension du logement	D mini	D maxi	CD	FS	dimension de la lame
à droite							
6079340	**EVM50R0312B035040C**	3	35	40	12,0	10,50	50
6079411	**EVM50R0312B040050C**	3	40	50	12,0	10,50	50
6079412	**EVM50R0312B050060C**	3	50	60	12,0	10,50	50
6079413	**EVM50R0312B060075C**	3	60	75	12,0	10,50	50
6117061	**EVM50R0312B075100C**	3	75	100	12,0	10,50	50
6117065	**EVM50R0312B100180C**	3	100	180	12,0	10,50	50
6117069	**EVM50R0312B180250C**	3	180	250	12,0	10,50	50
6117073	**EVM50R0312B250350C**	3	250	350	12,0	10,50	50
6117077	**EVM50R0312B350999C**	3	350	999	12,0	10,50	50
6079414	**EVM50R0320B075100C**	3	75	100	20,0	10,50	50
6079415	**EVM50R0320B100180C**	3	100	180	20,0	10,50	50
6079416	**EVM50R0320B180250C**	3	180	250	20,0	10,50	50
6079417	**EVM50R0320B250350C**	3	250	350	20,0	10,50	50
6079418	**EVM50R0320B350999C**	3	350	999	20,0	10,50	50
6079429	**EVM50R0416B040050C**	4	40	50	16,0	10,00	50
6079430	**EVM50R0416B050060C**	4	50	60	16,0	10,00	50
6079451	**EVM50R0416B060075C**	4	60	75	16,0	10,00	50
6079452	**EVM50R0416B075100C**	4	75	100	16,0	10,00	50
6117091	**EVM50R0416B100180C**	4	100	180	16,0	10,00	50
6117095	**EVM50R0416B180250C**	4	180	250	16,0	10,00	50
6117099	**EVM50R0416B250350C**	4	250	350	16,0	10,00	50
6117103	**EVM50R0416B350999C**	4	350	999	16,0	10,00	50
6079453	**EVM50R0426B100180C**	4	100	180	26,0	10,00	50

(suite)

(Lame modulaire extérieure pour le rainurage frontal avec arrosage — suite)

Réf. commande	Réf. catalogue	dimension du logement	D mini	D maxi	CD	FS	dimension de la lame
6079454	EVM50R0426B180250C	4	180	250	26,0	10,00	50
6079455	EVM50R0426B250350C	4	250	350	26,0	10,00	50
6079456	EVM50R0426B350999C	4	350	999	26,0	10,00	50
6079457	EVM50R0520B050060C	5	50	60	20,0	9,50	50
6079458	EVM50R0520B060075C	5	60	75	20,0	9,50	50
6079459	EVM50R0520B075100C	5	75	100	20,0	9,50	50
6079460	EVM50R0520B100180C	5	100	180	20,0	9,50	50
6079461	EVM50R0520B180250C	5	180	250	20,0	9,50	50
6079462	EVM50R0520B250350C	5	250	350	20,0	9,50	50
6079463	EVM50R0520B350999C	5	350	999	20,0	9,50	50
6079246	EVM65R0620B060075C	6	60	75	20,0	9,88	65
6079247	EVM65R0620B075100C	6	75	100	20,0	9,88	65
6079248	EVM65R0620B100180C	6	100	180	20,0	9,88	65
6079249	EVM65R0620B180250C	6	180	250	20,0	9,88	65
6079250	EVM65R0620B250350C	6	250	350	20,0	9,88	65
6079261	EVM65R0620B350999C	6	350	999	20,0	9,88	65
6079262	EVM65R0820B080180C	8	80	180	20,0	9,00	65
6079263	EVM65R0820B180999C	8	180	999	20,0	9,00	65
à gauche							
6079420	EVM50L0312B035040C	3	35	40	12,0	10,50	50
6079421	EVM50L0312B040050C	3	40	50	12,0	10,50	50
6079422	EVM50L0312B050060C	3	50	60	12,0	10,50	50
6079423	EVM50L0312B060075C	3	60	75	12,0	10,50	50
6117062	EVM50L0312B075100C	3	75	100	12,0	10,50	50
6117066	EVM50L0312B100180C	3	100	180	12,0	10,50	50
6117070	EVM50L0312B180250C	3	180	250	12,0	10,50	50
6117074	EVM50L0312B250350C	3	250	350	12,0	10,50	50
6117078	EVM50L0312B350999C	3	350	999	12,0	10,50	50
6079424	EVM50L0320B075100C	3	75	100	20,0	10,50	50
6079425	EVM50L0320B100180C	3	100	180	20,0	10,50	50
6079426	EVM50L0320B180250C	3	180	250	20,0	10,50	50
6079427	EVM50L0320B250350C	3	250	350	20,0	10,50	50
6079428	EVM50L0320B350999C	3	350	999	20,0	10,50	50
6079464	EVM50L0416B040050C	4	40	50	16,0	10,00	50
6079465	EVM50L0416B050060C	4	50	60	16,0	10,00	50
6079466	EVM50L0416B060075C	4	60	75	16,0	10,00	50
6079467	EVM50L0416B075100C	4	75	100	16,0	10,00	50
6117092	EVM50L0416B100180C	4	100	180	16,0	10,00	50
6117096	EVM50L0416B180250C	4	180	250	16,0	10,00	50
6117100	EVM50L0416B250350C	4	250	350	16,0	10,00	50
6117104	EVM50L0416B350999C	4	350	999	16,0	10,00	50
6079468	EVM50L0426B100180C	4	100	180	26,0	10,00	50
6079469	EVM50L0426B180250C	4	180	250	26,0	10,00	50
6079470	EVM50L0426B250350C	4	250	350	26,0	10,00	50

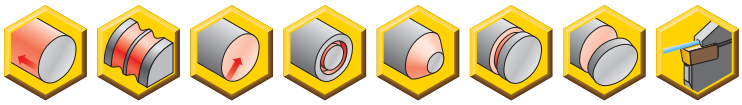
(suite)

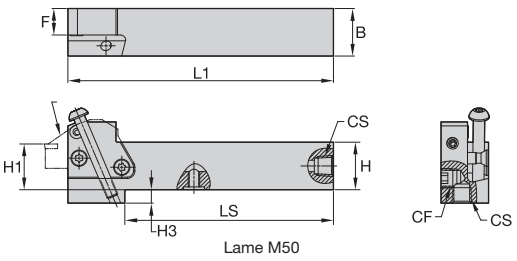
(Lame modulaire extérieure pour le rainurage frontal avec arrosage — suite)

Réf. commande	Réf. catalogue	dimension du logement	D mini	D maxi	CD	FS	dimension de la lame
6079471	**EVM50L0426B350999C**	4	350	999	26,0	10,00	50
6079472	**EVM50L0520B050060C**	5	50	60	20,0	9,50	50
6079473	**EVM50L0520B060075C**	5	60	75	20,0	9,50	50
6079474	**EVM50L0520B075100C**	5	75	100	20,0	9,50	50
6079475	**EVM50L0520B100180C**	5	100	180	20,0	9,50	50
6079476	**EVM50L0520B180250C**	5	180	250	20,0	9,50	50
6079477	**EVM50L0520B250350C**	5	250	350	20,0	9,50	50
6079478	**EVM50L0520B350999C**	5	350	999	20,0	9,50	50
6079266	**EVM65L0620B060075C**	6	60	75	20,0	9,88	65
6079267	**EVM65L0620B075100C**	6	75	100	20,0	9,88	65
6079268	**EVM65L0620B100180C**	6	100	180	20,0	9,88	65
6079269	**EVM65L0620B180250C**	6	180	250	20,0	9,88	65
6079270	**EVM65L0620B250350C**	6	250	350	20,0	9,87	65
6079271	**EVM65L0620B350999C**	6	350	999	20,0	9,88	65
6079272	**EVM65L0820B080180C**	8	80	180	20,0	9,00	65
6079273	**EVM65L0820B180999C**	8	180	999	20,0	9,00	65

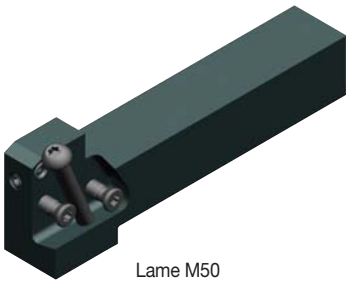
REMARQUE : Arrosage par le logement disponible à partir de la dimension de logement 3.

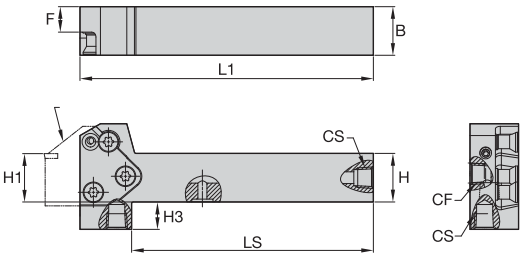
- Lames interchangeables pour plus de polyvalence et de profondeur de coupe.
- Possibilité d'arrosage par le logement.



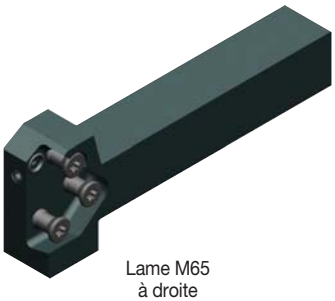


Lame M50


Lame M50
à droite



Lame M65


Lame M65
à droite

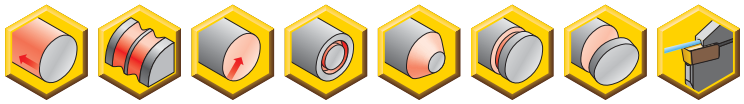
Lame modulaire droite avec arrosage • Métrique

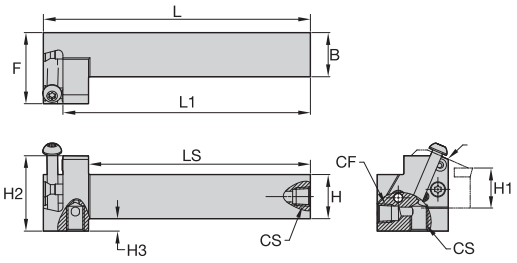
Réf. commande	Réf. catalogue	B	H	H1	L1	F	CS	CF	LS	H3	dimension de la lame	vis de lame	Torx	vis de serrage	Torx
à droite															
5979190	**KGMSR2525M50C**	25	25	25	138,75	13,84	G 1/8	G 1/8	109,00	7,00	50	**MS1162**	T25	**MS2002**	T25
5979745	**KGMSR2525M65C**	25	25	25	150,00	13,00	G 1/8	G 1/8	122,00	14,00	65	**MS1163**	T30	**–**	–
5979746	**KGMSR3232P50C**	32	32	32	158,75	20,81	G 1/8	G 1/8	133,62	–	50	**MS1162**	T25	**MS2002**	T25
5979747	**KGMSR3232P65C**	32	32	32	170,00	20,00	G 1/8	G 1/8	138,50	7,00	65	**MS1163**	T30	**–**	–
à gauche															
5979191	**KGMSL2525M50C**	25	25	25	138,75	13,84	G 1/8	G 1/8	109,00	7,00	50	**MS1162**	T25	**MS2002**	T25
5979748	**KGMSL2525M65C**	25	25	25	150,00	13,00	G 1/8	G 1/8	122,00	14,00	65	**MS1163**	T30	**–**	–
5979749	**KGMSL3232P50C**	32	32	32	158,75	20,80	G 1/8	G 1/8	133,62	–	50	**MS1162**	T25	**MS2002**	T25
5979750	**KGMSL3232P65C**	32	32	32	170,00	20,00	G 1/8	G 1/8	142,00	7,00	65	**MS1163**	T30	**–**	–

REMARQUE : KGMS..: Le porte-outil à droite utilise des lames à droite.
KGME..: Le porte-outil à droite utilise des lames à gauche.
Le couple de serrage de la bride et de la lame M50 est égal à 8–10 Nm (71–88 in. lbs.).
Le couple de serrage de la bride et de la lame M50 est égal à 18–20 Nm (159–177 in. lbs.).

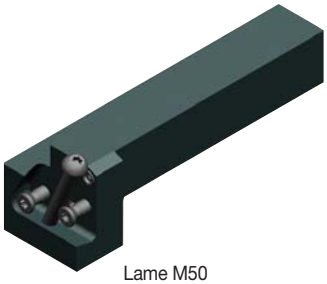
Vis	Vis	couple				clé	clé
Réf. catalogue	Réf. commande	Nm	in.-lbs	filetage	douille	Réf. catalogue	Réf. commande
MS1160	**1099645**	7	62	M5	T20	**KT20**	**1022703**
MS1162	**1127019**	9	80	M6	T25	**KT25**	**1022725**
MS1163	**1124104**	18	159	M8	T30	**KT30L**	**1099676**
MS1273	**1020977**	4	35,4	M4	T15	**KT15**	**1022701**
MS1490	**2263299**	17	151	M8	T45	**KT45**	**1018227**
MS1595	**1094300**	12	106	M6	T30	**KT30**	**1099676**
MS1970	**1106668**	12	106	M6	T30	**KT30**	**1099676**
MS2002	**1621087**	9	80	M6	T25	**KT25**	**1022725**
MS2091	**1931147**	9	80	M5	25IP	**K25IP**	**2050113**

- Lames interchangeables pour plus de polyvalence et de profondeur de coupe.
- Possibilité d'arrosage par le logement.

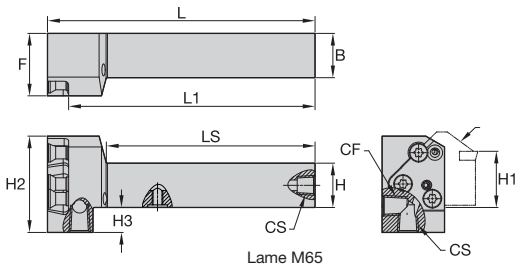




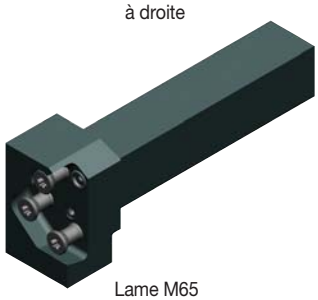
Lame M50



Lame M50
à droite



Lame M65



Lame M65
à droite

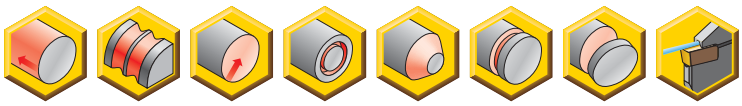
Porte-outil modulaire à montage en bout avec arrosage • Métrique

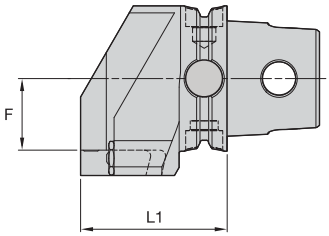
Réf. commande	Réf. catalogue	B	H	H1	L1	F	CS	CF	LS	H3	dimension de la lame	vis de lame	Torx	vis de serrage	Torx
à droite															
5979765	**KGMER2525M65C**	25	25	25	138,15	35,00	G 1/8	G 1/8	117,00	14,00	65	**MS1163**	T30	**–**	–
5979192	**KGMER2525M50C**	25	25	25	139,25	40,00	G 1/8	G 1/8	124,85	7,00	50	**MS1162**	T25	**MS2002**	T25
5979767	**KGMER3232P65C**	32	32	32	158,15	35,00	G 1/8	G 1/8	137,00	7,00	65	**MS1163**	T30	**–**	–
5979766	**KGMER3232P50C**	32	32	32	159,25	40,00	G 1/8	G 1/8	145,25	–	50	**MS1162**	T25	**MS2002**	T25
à gauche															
5979768	**KGMEL2525M65C**	25	25	25	138,15	35,00	G 1/8	G 1/8	117,00	14,00	65	**MS1163**	T30	**–**	–
5979193	**KGMEL2525M50C**	25	25	25	139,25	40,00	G 1/8	G 1/8	124,85	7,00	50	**MS1162**	T25	**MS2002**	T25
5979770	**KGMEL3232P65C**	32	32	32	158,15	35,00	G 1/8	G 1/8	137,00	7,00	65	**MS1163**	T30	**–**	–
5979769	**KGMEL3232P50C**	32	32	32	159,25	40,00	G 1/8	G 1/8	145,25	–	50	**MS1162**	T25	**MS2002**	T25

REMARQUE : KGMS..: Le porte-outil à droite utilise des lames à droite.
KGME..: Le porte-outil à droite utilise des lames à gauche.
Le couple de serrage de la bride et de la lame M50 est égal à 8–10 Nm (71–88 in. lbs.).
Le couple de serrage de la bride et de la lame M50 est égal à 18–20 Nm (159–177 in. lbs.).

Vis	Vis	couple				clé	clé
Réf. catalogue	Réf. commande	Nm	in.-lbs	filetage	douille	Réf. catalogue	Réf. commande
MS1160	**1099645**	7	62	M5	T20	**KT20**	**1022703**
MS1162	**1127019**	9	80	M6	T25	**KT25**	**1022725**
MS1163	**1124104**	18	159	M8	T30	**KT30L**	**1099676**
MS1273	**1020977**	4	35.4	M4	T15	**KT15**	**1022701**
MS1490	**2263299**	17	151	M8	T45	**KT45**	**1018227**
MS1595	**1094300**	12	106	M6	T30	**KT30**	**1099676**
MS1970	**1106668**	12	106	M6	T30	**KT30**	**1099676**
MS2002	**1621087**	9	80	M6	T25	**KT25**	**1022725**
MS2091	**1931147**	9	80	M5	25IP	**K25IP**	**2050113**

- Le meilleur programme de changement rapide KM.
- Possibilité d'arrosage par le logement.
- Lames interchangeables pour plus de polyvalence et de profondeur de coupe.





à droite

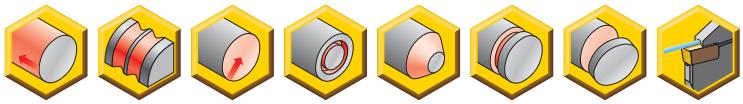
KM™ QUICK CHANGE

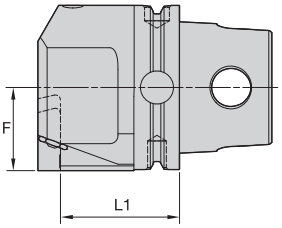
Système KM modulaire droit avec arrosage

Réf. commande	Réf. catalogue	Taille système CSMS	L1	F	dimension de la lame	vis de lame	Torx	vis de serrage	Torx
à droite									
5999790	**KM40TSKGMSR50C**	KM40TS	53,5	15,0	50	**MS1162**	T25	**MS2002**	T25
6000422	**KM50TSKGMSR65C**	KM50TS	53,5	22,0	65	**MS1163**	T30	**–**	–
5999864	**KM50TSKGMSR50C**	KM50TS	58,5	23,0	50	**MS1162**	T25	**MS2002**	T25
6000431	**KM63TSKGMSR65C**	KM63TS	58,5	30,0	65	**MS1163**	T30	**–**	–
5999948	**KM63TSKGMSR50C**	KM63TS	63,5	31,0	50	**MS1162**	T25	**MS2002**	T25
5999972	**KM63XMZKGMSR50CY**	KM63XMZ	63,5	31,0	50	**MS1162**	T25	**MS2002**	T25
6017695	**KM80TSKGMSR65C**	KM80TS	63,5	40,0	65	**MS1163**	T30	**–**	–
6000018	**KM80ATCKGMSR50C**	KM80ATC	66,5	41,0	50	**MS1162**	T25	**MS2002**	T25
6000014	**KM80TSKGMSR50C**	KM80TS	66,5	41,0	50	**MS1162**	T25	**MS2002**	T25
à gauche									
5999861	**KM40TSKGMSL50C**	KM40TS	53,5	15,0	50	**MS1162**	T25	**MS2002**	T25
6000424	**KM50TSKGMSL65C**	KM50TS	53,5	22,0	65	**MS1163**	T30	**–**	–
5999865	**KM50TSKGMSL50C**	KM50TS	58,5	23,0	50	**MS1162**	T25	**MS2002**	T25
6000433	**KM63TSKGMSL65C**	KM63TS	58,5	30,0	65	**MS1163**	T30	**–**	–
5999949	**KM63TSKGMSL50C**	KM63TS	63,5	31,0	50	**MS1162**	T25	**MS2002**	T25
5999973	**KM63XMZKGMSLF50CY**	KM63XMZ	63,5	31,0	50	**MS1162**	T25	**MS2002**	T25
6017696	**KM80TSKGMSL65C**	KM80TS	63,5	40,0	65	**MS1163**	T30	**–**	–
6000019	**KM80ATCKGMSL50C**	KM80ATC	66,5	41,0	50	**MS1162**	T25	**MS2002**	T25
6000015	**KM80TSKGMSL50C**	KM80TS	66,5	41,0	50	**MS1162**	T25	**MS2002**	T25

REMARQUE : KGMS..: Le porte-outil à droite utilise des lames à droite.
KGME..: Le porte-outil à droite utilise des lames à gauche.
Le couple de serrage de la bride et de la lame M50 est égal à 8–10 Nm (71–88 in. lbs.).
Le couple de serrage de la bride et de la lame M50 est égal à 18–20 Nm (159–177 in. lbs.).

- Le meilleur programme de changement rapide KM.
- Possibilité d'arrosage par le logement.
- Lames interchangeables pour plus de polyvalence et de profondeur de coupe.





à droite

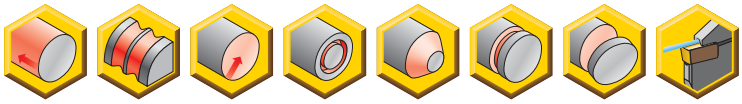
KM™ QUICK CHANGE

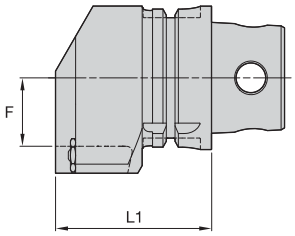
Système KM modulaire à montage en bout avec arrosage • Métrique

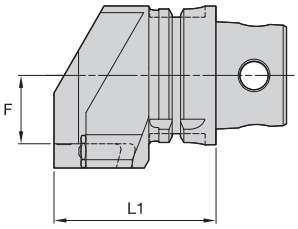
Réf. commande	Réf. catalogue	Taille système CSMS	L1	F	dimension de la lame	vis de lame	Torx	vis de serrage	Torx
à droite									
5999788	**KM40TSKGMER50C**	KM40TS	28,0	20,50	50	**MS1162**	T25	**MS2002**	T25
5999862	**KM50TSKGMER50C**	KM50TS	38,0	25,50	50	**MS1162**	T25	**MS2002**	T25
6000410	**KM50TSKGMER65C**	KM50TS	47,0	25,50	65	**MS1163**	T30	–	–
6000425	**KM63TSKGMER65C**	KM63TS	47,0	32,52	65	**MS1163**	T30	–	–
5999946	**KM63TSKGMER50C**	KM63TS	48,0	32,50	50	**MS1162**	T25	**MS2002**	T25
6000434	**KM63XMZKGMER65CY**	KM63XMZ	47,0	32,50	65	**MS1163**	T30	–	–
5999950	**KM63XMZKGMER50CY**	KM63XMZ	48,0	32,50	50	**MS1162**	T25	**MS2002**	T25
6017697	**KM80ATCKGMER65C**	KM80ATC	57,0	40,50	65	**MS1163**	T30	–	–
6000016	**KM80ATCKGMER50C**	KM80ATC	58,0	40,50	50	**MS1162**	T25	**MS2002**	T25
6017693	**KM80TSKGMER65C**	KM80TS	57,0	40,50	65	**MS1163**	T30	–	–
6000012	**KM80TSKGMER50C**	KM80TS	58,0	40,50	50	**MS1162**	T25	**MS2002**	T25
à gauche									
5999789	**KM40TSKGMEL50C**	KM40TS	28,0	20,50	50	**MS1162**	T25	**MS2002**	T25
5999863	**KM50TSKGMEL50C**	KM50TS	38,0	25,50	50	**MS1162**	T25	**MS2002**	T25
6000421	**KM50TSKGMEL65C**	KM50TS	47,0	25,50	65	**MS1163**	T30	–	–
6000430	**KM63TSKGMEL65C**	KM63TS	47,0	32,52	65	**MS1163**	T30	–	–
5999947	**KM63TSKGMEL50C**	KM63TS	48,0	32,50	50	**MS1162**	T25	**MS2002**	T25
6000436	**KM63XMZKGMELF65CY**	KM63XMZ	47,0	32,50	65	**MS1163**	T30	–	–
5999971	**KM63XMZKGMELF50CY**	KM63XMZ	48,0	32,50	50	**MS1162**	T25	**MS2002**	T25
6017698	**KM80ATCKGMEL65C**	KM80ATC	57,0	40,50	65	**MS1163**	T30	–	–
6000017	**KM80ATCKGMEL50C**	KM80ATC	58,0	40,50	50	**MS1162**	T25	**MS2002**	T25
6017694	**KM80TSKGMEL65C**	KM80TS	57,0	40,50	65	**MS1163**	T30	–	–
6000013	**KM80TSKGMEL50C**	KM80TS	58,0	40,50	50	**MS1162**	T25	**MS2002**	T25

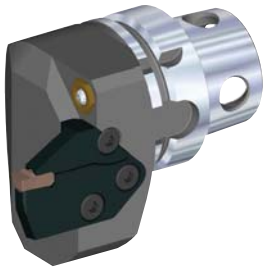
REMARQUE : KGMS..: Le porte-outil à droite utilise des lames à droite.
KGME..: Le porte-outil à droite utilise des lames à gauche.
Le couple de serrage de la bride et de la lame M50 est égal à 8–10 Nm (71–88 in. lbs.).
Le couple de serrage de la bride et de la lame M50 est égal à 18–20 Nm (159–177 in. lbs.).

- Possibilité d'arrosage par le logement.
- Lames interchangeables pour plus de polyvalence et de profondeur de coupe.







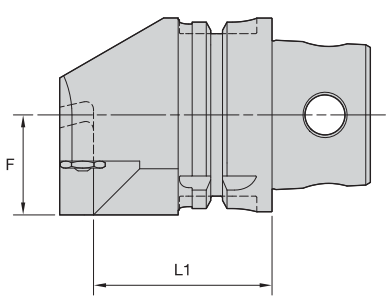


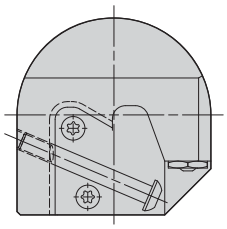
à droite

Système KM4X™ modulaire droit avec arrosage

Réf. commande	Réf. catalogue	Taille système CSMS	L1	F	dimension de la lame	vis de lame	Torx	vis de serrage	Torx
à droite									
5543560	**KM4X63KGMSR65C**	KM4X63	68,5	30,0	65	**MS1163**	T30	**–**	–
6000407	**KM4X63KGMSR50C**	KM4X63	73,5	31,0	50	**MS1162**	T25	**MS2002**	T25
à gauche									
5543558	**KM4X63KGMSL65C**	KM4X63	68,5	30,0	65	**MS1163**	T30	**–**	–
6000408	**KM4X63KGMSL50C**	KM4X63	73,5	31,0	50	**MS1162**	T25	**MS2002**	T25

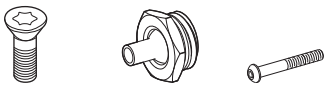
REMARQUE : KGMS..: Le porte-outil à droite utilise des lames à droite.
KGME..: Le porte-outil à droite utilise des lames à gauche.
Le couple de serrage de la bride et de la lame M50 est égal à 8–10 Nm (71–88 lbs).
Le couple de serrage de la bride et de la lame M65 est égal à 18–20 Nm (159–177 in. lbs.).





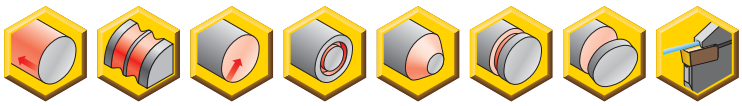
à droite

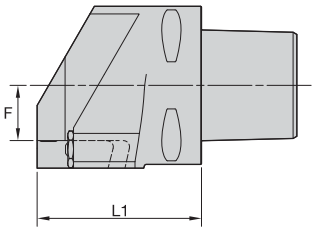
Système KM4X™ modulaire à montage en bout avec arrosage

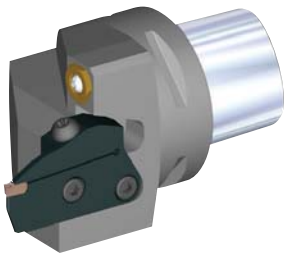


Réf. commande	Réf. catalogue	Taille système CSMS	L1	F	dimension de cartouche	vis de lame	buse	vis de serrage	kg	lbs
à droite										
5543555	**KM4X63KGMER65C**	KM4X63	57,0	32,5	65	**MS1163**	**PMT04525**	**–**	1,87	4.13
6000404	**KM4X63KGMER50C**	KM4X63	58,0	32,5	50	**MS1162**	**PMT04525**	**MS2002**	1,85	4.08
6000407	**KM4X63KGMSR50C**	KM4X63	73,5	31,0	50	**MS1162**	**PMT04525**	**MS2002**	1,86	4.11
à gauche										
5543553	**KM4X63KGMEL65C**	KM4X63	57,0	32,5	65	**MS1163**	**PMT04525**	**–**	1,87	4.13
6000405	**KM4X63KGMEL50C**	KM4X63	58,0	32,5	50	**MS1162**	**PMT04525**	**MS2002**	1,85	4.08
6000408	**KM4X63KGMSL50C**	KM4X63	73,5	31,0	50	**MS1162**	**PMT04525**	**MS2002**	1,86	4.11

- Programme de changements rapides PSC standard.
- Possibilité d'arrosage par le logement.
- Lames interchangeables pour plus de polyvalence et de profondeur de coupe.





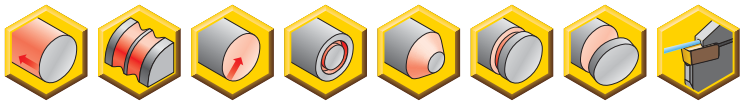


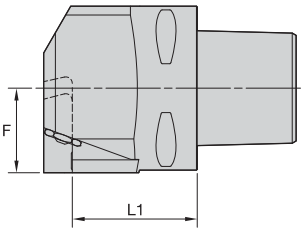
à droite

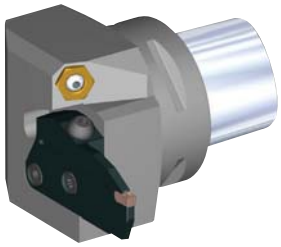
Système PSC modulaire droit avec arrosage

Réf. commande	Réf. catalogue	Taille système CSMS	L1	F	dimension de la lame	vis de lame	Torx	vis de serrage	Torx
à droite									
6000028	**PSC40KGMSR50C**	PSC40	63,5	10,0	50	**MS1162**	T25	**MS2002**	T25
5405654	**PSC50KGMSR65C**	PSC50	49,0	25,5	65	**MS1163**	T30	**–**	–
6000152	**PSC50KGMSR50C**	PSC50	63,5	15,0	50	**MS1162**	T25	**MS2002**	T25
6000464	**PSC63KGMSR65C**	PSC63	60,5	21,0	65	**MS1163**	T30	**–**	–
6000211	**PSC63KGMSR50C**	PSC63	65,5	22,0	50	**MS1162**	T25	**MS2002**	T25
6000468	**PSC80KGMSR65C**	PSC80	68,5	29,0	65	**MS1163**	T30	**–**	–
6000216	**PSC80KGMSR50C**	PSC80	73,5	30,0	50	**MS1162**	T25	**MS2002**	T25
à gauche									
6000029	**PSC40KGMSL50C**	PSC40	63,5	10,0	50	**MS1162**	T25	**MS2002**	T25
5405655	**PSC50KGMSL65C**	PSC50	49,0	25,5	65	**MS1163**	T30	**–**	–
6000153	**PSC50KGMSL50C**	PSC50	63,5	15,0	50	**MS1162**	T25	**MS2002**	T25
6000465	**PSC63KGMSL65C**	PSC63	60,5	21,0	65	**MS1163**	T30	**–**	–
6000213	**PSC63KGMSL50C**	PSC63	65,5	22,0	50	**MS1162**	T25	**MS2002**	T25
6000469	**PSC80KGMSL65C**	PSC80	68,5	29,0	65	**MS1163**	T30	**–**	–
6000217	**PSC80KGMSL50C**	PSC80	73,5	30,0	50	**MS1162**	T25	**MS2002**	T25

- Programme de changements rapides PSC standard.
- Possibilité d'arrosage par le logement.
- Lames interchangeables pour plus de polyvalence et de profondeur de coupe.







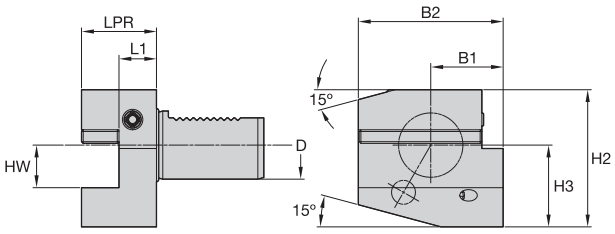
à droite

Système PSC modulaire à montage en bout avec arrosage

Réf. commande	Réf. catalogue	Taille système CSMS	L1	F	dimension de la lame	vis de lame	Torx	vis de serrage	Torx
à droite									
6000026	**PSC40KGMER50C**	PSC40	33,0	20,5	50	**MS1162**	T25	**MS2002**	T25
6000030	**PSC50KGMER50C**	PSC50	43,0	25,5	50	**MS1162**	T25	**MS2002**	T25
5405652	**PSC50KGMER65C**	PSC50	55,5	22,0	65	**MS1163**	T30	**–**	–
6000159	**PSC63KGMER50C**	PSC63	48,0	32,5	50	**MS1162**	T25	**MS2002**	T25
6000462	**PSC63KGMER65C**	PSC63	49,0	32,5	65	**MS1163**	T30	**–**	–
6000466	**PSC80KGMER65C**	PSC80	57,0	40,5	65	**MS1163**	T30	**–**	–
6000214	**PSC80KGMER50C**	PSC80	58,0	40,5	50	**MS1162**	T25	**MS2002**	T25
à gauche									
6000027	**PSC40KGMEL50C**	PSC40	33,0	20,5	50	**MS1162**	T25	**MS2002**	T25
6000151	**PSC50KGMEL50C**	PSC50	43,0	25,5	50	**MS1162**	T25	**MS2002**	T25
5405653	**PSC50KGMEL65C**	PSC50	55,5	22,0	65	**MS1163**	T30	**–**	–
6000160	**PSC63KGMEL50C**	PSC63	48,0	32,5	50	**MS1162**	T25	**MS2002**	T25
6000463	**PSC63KGMEL65C**	PSC63	49,0	32,5	65	**MS1163**	T30	**–**	–
6000467	**PSC80KGMEL65C**	PSC80	57,0	40,5	65	**MS1163**	T30	**–**	–
6000215	**PSC80KGMEL50C**	PSC80	58,0	40,5	50	**MS1162**	T25	**MS2002**	T25

Porte-outils VDI

- Adaptateur VDI avec support d'arrosage pour porte-outil à section carrée.
- ISO 10889.

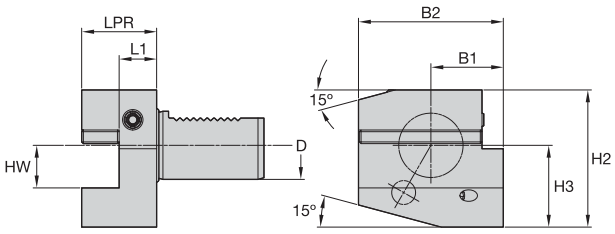


VDI Forme B1 • HPC • À droite, court • Métrique

Réf. commande	Réf. catalogue	D	B2	B1	HW	H2	H3	L1	LPR
6151491	**VDIB1M302040C**	30,00	70,00	35,00	20,00	66,00	38,00	22,00	40,00
6151492	**VDIB1M402544C**	40,00	85,00	42,50	25,00	80,50	48,00	22,00	44,00

VDI Forme B2 • À gauche, court

- Adaptateur VDI avec support d'arrosage pour porte-outil à section carrée.
- ISO 10889.

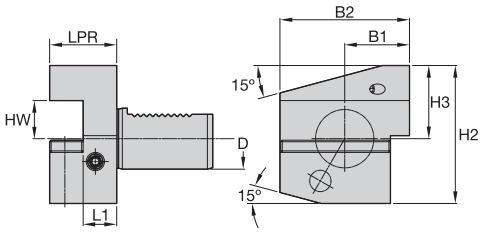


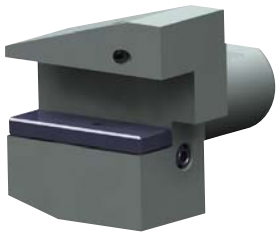
L'illustration montre un outil à droite. L'outil à gauche est symétrique.

VDI Forme B2 • HPC • À gauche, court • Métrique

Réf. commande	Réf. catalogue	D	B2	B1	HW	H2	H3	L1	LPR
6151493	**VDIB2M302040C**	30,00	70,00	35,00	20,00	66,00	38,00	22,00	40,00
6151494	**VDIB2M402544C**	40,00	85,00	42,50	25,00	80,50	48,00	22,00	44,00

- Adaptateur VDI avec support d'arrosage pour porte-outil à section carrée.
- ISO 10889.



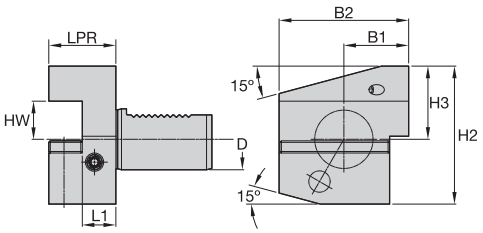


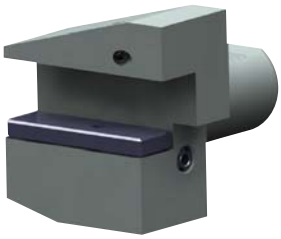
VDI Forme B3 • À droite, court inversé • Métrique

Réf. commande	Réf. catalogue	D	B2	B1	HW	H2	H3	L1	LPR
6151495	**VDIB3M302040C**	30,00	70,00	35,00	20,00	73,00	38,00	22,00	40,00
6151497	**VDIB3M402544C**	40,00	85,00	42,50	25,00	90,50	48,00	22,00	44,00

VDI Forme B4 • À gauche, court inversé

- Adaptateur VDI avec support d'arrosage pour porte-outil à section carrée.
- ISO 10889.



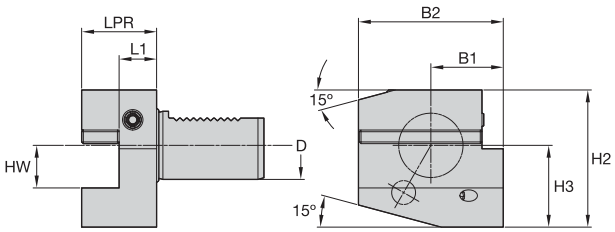


L'illustration montre un outil à droite. L'outil à gauche est symétrique.

VDI Forme B4 • HPC • À gauche, court inversé • Métrique

Réf. commande	Réf. catalogue	D	B2	B1	HW	H2	H3	L1	LPR
6151498	**VDIB4M302040C**	30,00	70,00	35,00	20,00	73,00	38,00	22,00	40,00
6151499	**VDIB4M402544C**	40,00	85,00	42,50	25,00	90,50	48,00	22,00	44,00

- Adaptateur VDI avec support d'arrosage pour porte-outil à section carrée.
- ISO 10889.

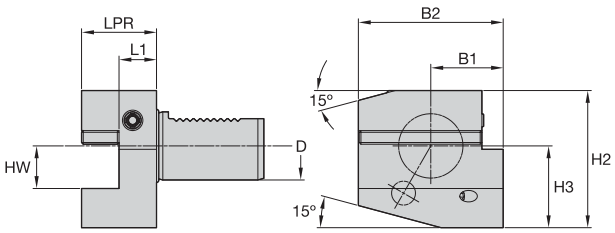


VDI Forme B5 • HPC • À droite, long • Métrique

Réf. commande	Réf. catalogue	D	B2	B1	HW	H2	H3	L1	LPR
6151500	**VDIB5M302040C**	30,00	100,00	65,00	20,00	66,00	38,00	22,00	40,00
6151511	**VDIB5M402544C**	40,00	118,00	75,50	25,00	80,50	48,00	22,00	44,00

VDI Forme B6 • À gauche, long

- Adaptateur VDI avec support d'arrosage pour porte-outil à section carrée.
- ISO 10889.

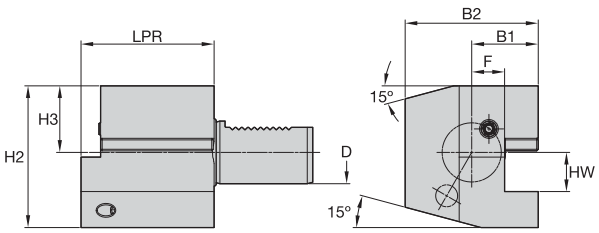


L'illustration montre un outil à droite. L'outil à gauche est symétrique.

VDI Forme B6 • HPC • À gauche, long • Métrique

Réf. commande	Réf. catalogue	D	B2	B1	HW	H2	H3	L1	LPR
6151512	**VDIB6M302040C**	30,00	100,00	65,00	20,00	66,00	38,00	22,00	40,00
6151513	**VDIB6M402544C**	40,00	118,00	75,50	25,00	80,50	48,00	22,00	44,00

- Adaptateur VDI avec support d'arrosage pour porte-outil à section carrée.
- ISO 10889.

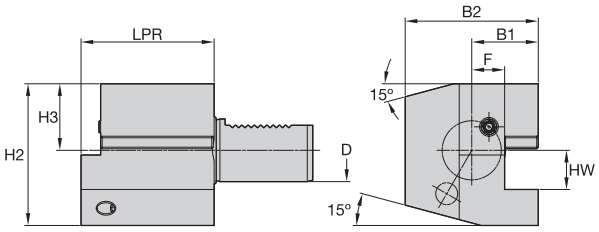


VDI Forme C1 • HPC • À droite • Métrique

Réf. commande	Réf. catalogue	D	B2	B1	F	HW	H2	H3	LPR
6151514	**VDIC1M302070C**	30,00	70,00	35,00	17,00	20,00	66,00	38,00	70,00
6151515	**VDIC1M402585C**	40,00	85,00	42,50	21,00	25,00	80,50	48,00	85,00

VDI Forme C2 • À gauche

- Adaptateur VDI avec support d'arrosage pour porte-outil à section carrée.
- ISO 10889.

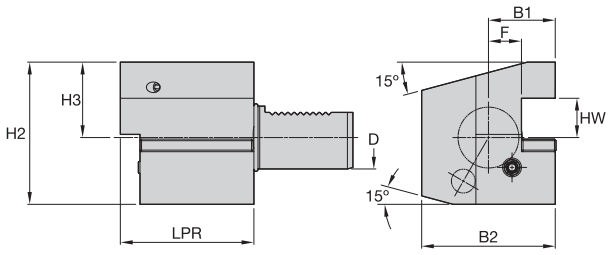


L'illustration montre un outil à droite. L'outil à gauche est symétrique.

VDI Forme C2 • HPC • À gauche • Métrique

Réf. commande	Réf. catalogue	D	B2	B1	F	HW	H2	H3	LPR
6151516	**VDIC2M302070C**	30,00	76,00	41,00	23,00	20,00	66,00	38,00	70,00
6151517	**VDIC2M402585C**	40,00	90,00	47,50	25,50	25,00	80,50	48,00	85,00

- Adaptateur VDI avec support d'arrosage pour porte-outil à section carrée.
- ISO 10889.

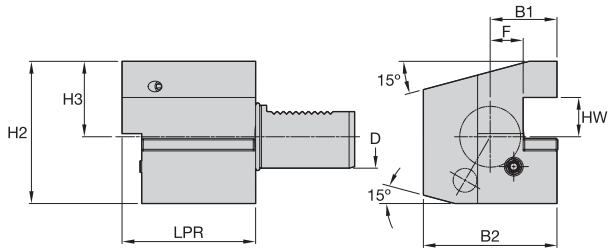


VDI Forme C3 • HPC • À droite, inversé • Métrique

Réf. commande	Réf. catalogue	D	B2	B1	F	HW	H2	H3	LPR
6151518	**VDIC3M302070C**	30,00	70,00	35,00	17,00	20,00	73,00	38,00	70,00
6151519	**VDIC3M402585C**	40,00	85,00	42,50	21,00	25,00	90,50	48,00	85,00

VDI Forme C4 • À gauche, inversé

- Adaptateur VDI avec support d'arrosage pour porte-outil à section carrée.
- ISO 10889.

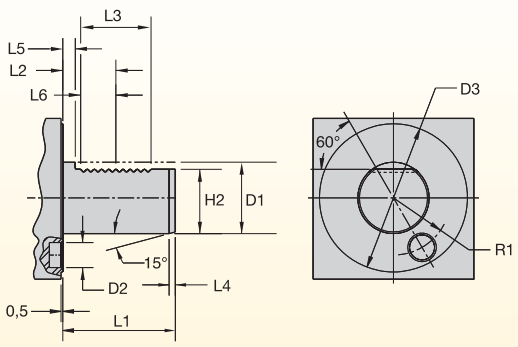


L'illustration montre un outil à droite. L'outil à gauche est symétrique.

VDI Forme C4 • HPC • À gauche, inversé • Métrique

Réf. commande	Réf. catalogue	D	B2	B1	F	HW	H2	H3	LPR
6151520	**VDIC4M302070C**	30,00	70,00	35,00	17,00	20,00	73,00	38,00	70,00
6151521	**VDIC4M402585C**	40,00	85,00	42,50	21,00	25,00	90,50	48,00	85,00

Spécifications de queue



	D1	D2	D3	L1	L2	L3	L4	L5	L6	H2	R1
30	30,00	14,00	68,00	55,00	29,70	40,00	2,00	7,00	20,00	27,00	25,00
	1,181	0,551	2,677	2,165	1,169	1,575	0,079	0,276	0,787	1,063	0,984
40	40,00	14,00	83,00	63,00	29,70	40,00	3,00	7,00	20,00	36,00	32,00
	1,575	0,551	3,268	2,480	1,169	1,575	0,118	0,276	0,787	1,417	1,260
50	50,00	16,00	98,00	78,00	35,70	48,00	3,00	8,00	24,00	45,00	37,00
	1,969	0,630	3,858	3,071	1,406	1,890	0,118	0,315	0,945	1,772	1,457
60	60,00	16,00	123,00	94,00	43,70	56,00	4,00	10,00	28,00	55,00	48,00
	2,362	0,630	4,843	3,701	1,720	2,205	0,157	0,394	1,102	2,165	1,890

Outils A4™ et plaquettes Beyond™

Vous choisirez les outils A4 pour le chariotage, le dressage, l'usinage de gorges, le rainurage frontal et le tronçonnage dans une grande diversité de matières à usiner. Le système de bridage unique et la géométrie polyvalente délivrent un débit copeau très élevé.

CARACTÉRISTIQUES ET AVANTAGES

Système de rainurage et de chariotage A4

- Un seul outil pour le chariotage, le dressage, l'usinage de gorges, le rainurage frontal et le tronçonnage intérieur ou extérieur, d'où des temps de cycle exceptionnellement courts et pas d'indexage de la tourelle!
- La zone de bridage extra longue, le Vé à 120° en partie inférieure, rectifié, et le guidage supérieur (exclusivité) assurent une stabilité exceptionnelle dans le rainurage et le chariotage!
- Positionnement exact de la plaquette pour une coupe précise!
- Le serrage rigide bloque la plaquette en position même dans les travaux les plus difficiles.
- Un concept polyvalent qui permet de n'avoir qu'un seul système pour le rainurage Inter et Exter, le rainurage frontal, le chariotage arrière, les gorges et dégagements, et même le filetage.
- Les plaquettes avec brise-copeau assurent une excellente évacuation du copeau en rainurage et permettent de mieux le contrôler en chariotage multidirectionnel.

Pour en savoir plus sur les avantages de ces outils, contactez votre distributeur Kennametal agréé ou rendez-vous sur **kennametal.com**.

KENNAMETAL®

kennametal.com

beyond™ EVOLUTION™

La connexion de l'outil à la machine s'effectue très simplement. Il suffit de choisir l'un des deux kits de flexibles disponibles, et le contrôle actif de l'arrosage est prêt !

Vous ne savez pas exactement ce dont vous avez besoin ?

Pour monter les outils Beyond™ Evolution™ sur la plupart des machines actuelles, les packs d'arrosage universels Kennametal sont parfaits ! Chaque pack contient plusieurs types de fixations dans les filetages les plus courants pour une flexibilité optimale.

Pack d'arrosage universel 200mm

Réf. commande	Réf. catalogue	quantité	désignation
6145372	COOL-KIT-101	1	Raccord 1/16 NPTF mâle / 7/16 JIC mâle
		1	Raccord 1/8 NPTF mâle / 7/16 JIC mâle
		1	Raccord 1/8 G mâle / 7/16 JIC mâle
		1	Raccord M10 x 1,5 mâle / 7/16 JIC mâle
		2	JIC mâle / équerre orientable JIC femelle
		1	200mm JIC femelle / JIC femelle

Pack d'arrosage universel 300mm

Réf. commande	Réf. catalogue	quantité	désignation
6145373	COOL-KIT-201	1	Raccord 1/16 NPTF mâle / 7/16 JIC mâle
		1	Raccord 1/8 NPTF mâle / 7/16 JIC mâle
		1	Raccord 1/8 G mâle / 7/16 JIC mâle
		1	Raccord M10 x 1,5 mâle / 7/16 JIC mâle
		2	JIC mâle / équerre orientable JIC femelle
		1	300mm JIC femelle / JIC femelle

Vous savez ce qu'il vous faut ?

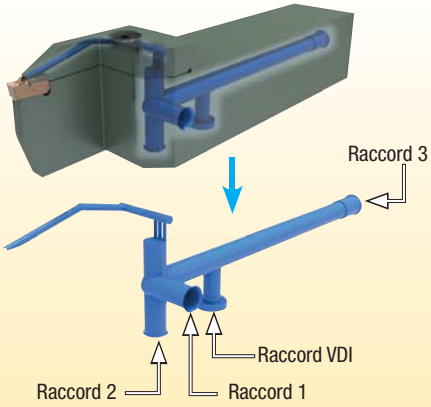
Chaque pièce est disponible séparément, même les raccords les moins courants.
Si vous savez précisément de quelle pièce vous avez besoin, il ne vous reste qu'à choisir le raccord !

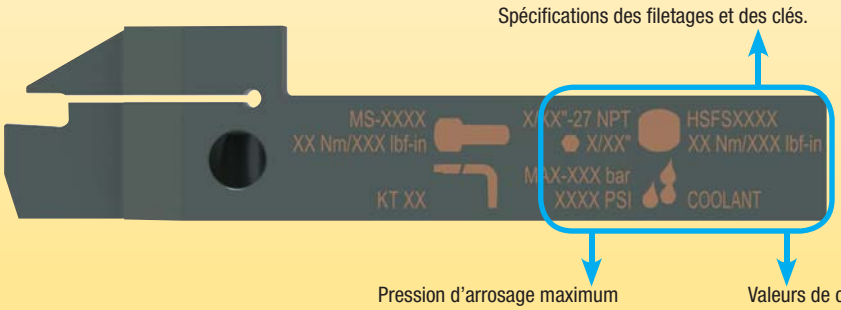
Accessoires pour flexibles d'arrosage

Réf. commande	Réf. catalogue	désignation
6145374	1-16NPTF-JIC	Raccord 1/16 NPTF mâle / 7/16 JIC mâle
6145375	1-8NPTF-JIC	Raccord 1/8 NPTF mâle / 7/16 JIC mâle
6145376	G18-JIC	Raccord G1/8 mâle / 7/16 JIC mâle
6145377	M10-JIC	Raccord M10 x 1,0 mâle / 7/16 JIC mâle
6145379	JICM-JICF-ELB	JIC mâle / équerre orientable JIC femelle
6145380	COOL-HOSE-200	200mm JIC femelle / JIC femelle
6145381	COOL-HOSE-300	300mm JIC femelle / JIC femelle
6145382	M6-JIC	Raccord M6 x 1,0 mâle / 7/16 JIC mâle
6145378	M8-JIC	Raccord M8 x 1,25 mâle / 7/16 JIC mâle
6145383	JICM-JICM-STR	Adaptateur 7/16 JIC mâle / 7/16 JIC mâle
6145386	G14-G18-RED	Réducteur G1/4 mâle / G1/8 femelle
6432549	COOL-HOSE-200-FLEX	Raccord de lubrifiant universel Flex 200 mm
6432550	COOL-HOSE-300-FLEX	Raccord de lubrifiant universel Flex 300 mm

Indications pour le contrôle actif de l'arrosage

1. Capacité de pression du système Beyond™ Evolution™ : 350 bar (5076 psi).
2. Le porte-outil est fourni avec quatre orifices d'entrée.
3. Prévoir un système de filtration de qualité pour empêcher l'obturation du porte-outil, qui pourrait gêner la circulation du lubrifiant et ses performances.
4. Les machines sans système de filtration adapté devront être modifiées ou être équipées d'un filtre en ligne.
   - Pour une pression de >70 bar [1015 psi], choisir un filtre de 10–20 µm.
   - Pour une pression de <70 bar [1015 psi], choisir un filtre de 50–100 µm.
   - L'emploi de filtres fins dans les applications à basse pression peut affecter le débit.





Spécifications des filetages et des clés.

Pression d'arrosage maximum

Valeurs de couple recommandées

Consignes de sécurité générales

1. Afin d'éviter tout risque pour l'opérateur, veiller à ce que les portes et mécanismes de sécurité soient en place avant d'essayer le système d'arrosage interne.
2. Utiliser les bons raccords pour connecter les porte-outils au système. Veiller à ne pas dépasser la pression maximum recommandée pour les raccords.
3. Pour régler la pression à >80 bar [1160 psi], augmenter progressivement en vérifiant que la plaquette reste bien fixée et que les raccords ne fuient pas.
4. Lors de l'indexage des plaquettes, s'assurer que le logement est parfaitement propre (pas de copeaux ni de saletés). Inspecter également la plaquette et vérifier que le canal d'arrosage n'est pas obstrué.
5. Vérifier régulièrement que les flexibles et raccords ne sont ni endommagés, ni usés. Ce contrôle doit aussi inclure les filtres.

Fonctionnement du contrôle actif de l'arrosage

L'arrosage interne offre un avantage certain en termes de tenue de coupe et de formation/évacuation du copeau par rapport à l'arrosage exter en conditions difficiles et en cas de lubrifiant haute pression.
Exemple : Séparation du copeau en usinage en plongée dans l'acier.

Arrosage externe

Arrosage interne

75 bar
(1,087 psi)

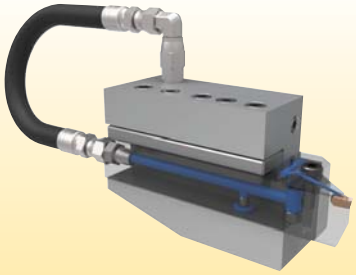
200 bar
(2,900 psi)

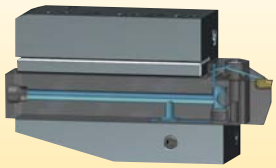
Matériau : acier ST52;
Dimension de la plaquette : 6mm; f = 0,25mm/tr

Basse pression — Si les performances sont remises en cause en raison de la faible pression d'arrosage, appliquer l'arrosage interne avec l'arrosage exter pour augmenter le volume.

Recommandations pour améliorer la tenue de coupe et/ou la productivité : Appliquer un arrosage haute pression : 80–350 bar conseillé.

Ensembles VDI
Le contrôle actif de l'arrosage Beyond™ Evolution™ peut être optimisé par l'emploi de systèmes VDI avec connexions classiques ou à changement rapide.



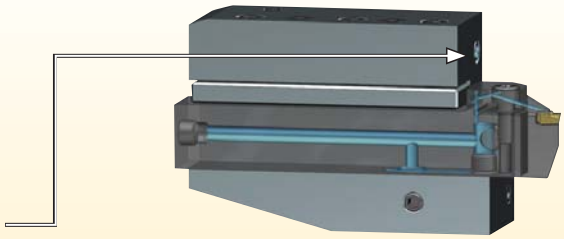


Passage du lubrifiant de l'adaptateur VDI dans le porte-outil

Le repère du porte-outil doit demeurer dans la plage d'arrosage indiquée sur le système VDI afin que la circulation du lubrifiant ne soit pas interrompue.

Détails techniques

Limite de pression 80 bar.



Les buses sont livrées préassemblées. Pour les porte-outils avec arrosage interne uniquement, la buse peut être maintenue avec une vis M5 (fournie). Utiliser du Loc Tite light/medium ou du frein filet.

Porte-outil	Distance de réglage	Pression maxi	Couple (vis d'appui)
VDI 30	22mm	80 bar	20 Nm
VDI 40	30mm	80 bar	35 Nm

Kits de pièces détachées	
Buse	**PKGNLAL 1205M**
Vis de réglage, plaque d'appui, ressort	Voir chaque article séparément dans la nomenclature.

Outils A4™ et plaquettes Beyond™

Pour toutes vos applications exter et inter

Principale application

Vous choisirez les outils A4 pour le chariotage, le dressage, l'usinage de gorges, le rainurage frontal et le tronçonnage dans une grande diversité de matières à usiner. Le système de bridage unique et la géométrie polyvalente de la plaquette offrent le débit-copeau le plus élevé du marché.

Caractéristiques et avantages

Système de rainurage et de chariotage A4

- Un seul outil pour le chariotage, le dressage, l'usinage de gorges, le rainurage frontal et le tronçonnage intérieur ou extérieur, d'où des temps de cycle exceptionnellement courts et pas d'indexage de la tourelle!
- La zone de bridage extra longue, le Vé à 120° en partie inférieure, rectifié, et le guidage supérieur (exclusivité) assurent une stabilité exceptionnelle dans le rainurage et le chariotage!
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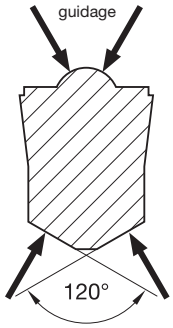


Brise-copeau A4

Brise-copeau GMN

Brise-copeau GMP

Brise-copeau GMN

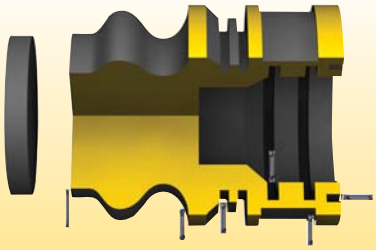
Brise-copeau GMP

Brise-copeau GUP

Le système A4™ augmente la productivité

- Couvre de multiples applications.
- Réduit les coûts d'outillage.
- Réduit le temps d'usinage.

1 • Choisir la dimension A4 pour le rainurage et le chariotage



Ce qu'il faut connaître :

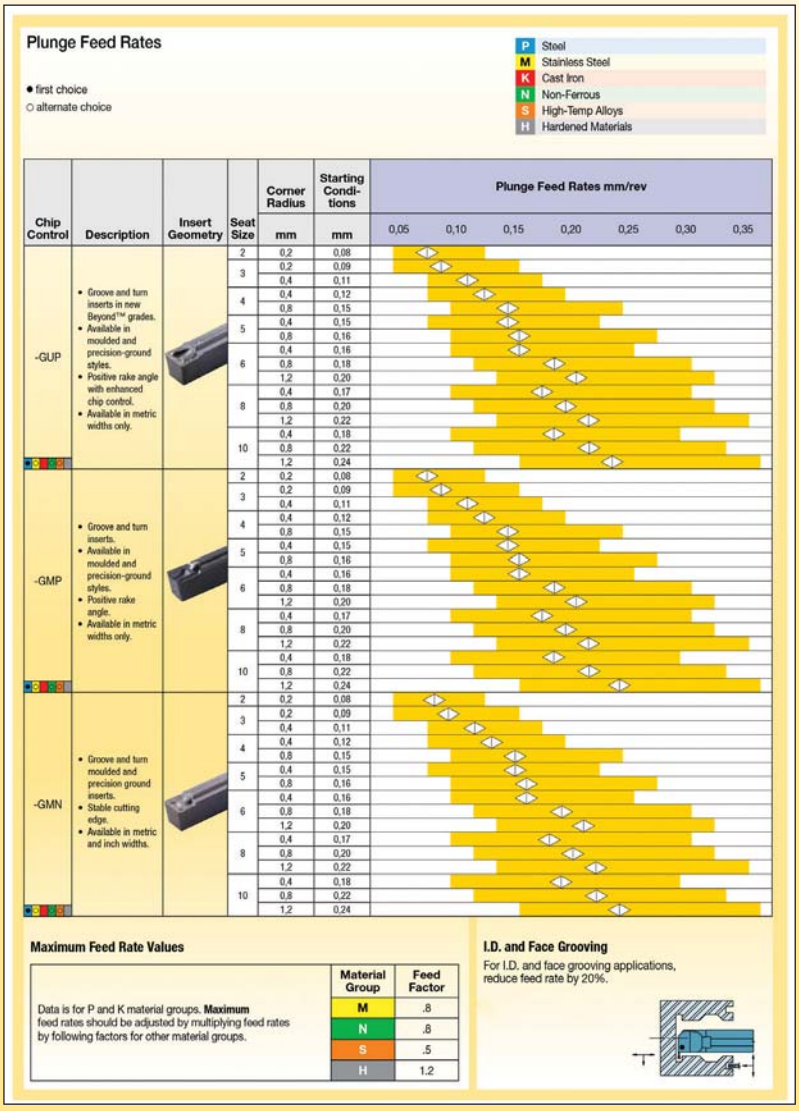
- Profondeur, largeur et profil de la gorge.
- Matière usinée.
- Opération à réaliser (rainurage exter et inter, chariotage, rainurage frontal et tronçonnage).

Recommandations générales pour le choix de la dimension de plaquette

pour diamètre de pièce	dimension du logement plaquette
<25mm	3
25–50mm	4
>50mm	5–10

2 • Choisir le type de brise-copeau et la vitesse d'avance

En fonction de l'application et de la dimension du logement de plaquette, déterminer la géométrie et la vitesse de départ recommandées.



3 • Sélectionner la vitesse de coupe

Sur la base du groupe matières et de la nuance, identifier la vitesse de départ (vc). Le premier choix est indiqué en **gras**.

A Sur la base du groupe matières et de la nuance, identifier la vitesse de départ (vc).
B La vitesse de départ recommandée est en caractères **gras**.

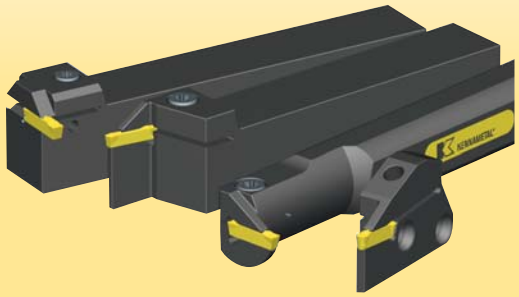
Recommended Starting Speeds [m/min]

Material Group		K313			KCU10/KC5010			KCU25/KC5025			KCP10			KCP25			KCK20B			KY3500		
P	0-1	–	–	–	140	**280**	335	110	**225**	270	185	**400**	450	145	**290**	365	200	**440**	490	–	–	–
	2	–	–	–	140	**200**	245	110	**160**	195	185	**270**	350	145	**200**	305	200	**300**	380	–	–	–
	3	–	–	–	140	**155**	245	110	**125**	195	170	**190**	260	140	**155**	245	600	**200**	280	–	–	–
	4	–	–	–	75	**110**	170	60	**90**	135	90	**145**	200	75	**110**	180	100	**160**	220	–	–	–
	5	–	–	–	120	**200**	260	100	**160**	210	150	**220**	305	120	**200**	270	165	**240**	330	–	–	–
	6	–	–	–	110	**150**	230	85	**120**	185	120	**180**	275	110	**150**	230	130	**190**	300	–	–	–
M	1	60	**90**	120	140	**210**	260	90	**170**	245	–	–	–	–	–	–	–	–	–	–	–	–
	2	45	**75**	110	120	**200**	245	90	**150**	245	–	–	–	–	–	–	–	–	–	–	–	–
	3	35	**65**	100	120	**180**	245	90	**140**	210	–	–	–	–	–	–	–	–	–	– **A**	–	–
K	1	30	**75**	120	120	**180**	245	100	**145**	195	170	**245**	440	140	**200**	360	210	**305**	550	180	**760**	1040
	2	25	**70**	110	90	**150**	210	70	**120**	170	120	**195**	340	100	**160**	280	150	**245**	430	275	**365**	500
	3	20	**60**	90	60	**110**	150	50	**85**	120	120	**170**	270	100	**140**	220	150	**210**	335	–	–	–
N	1–2	150	**370**	610	150	**550**	975	120	**440**	780	–	–	–	–	–	–	–	–	–	–	–	–
	3	–	–	–	**B**	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
	4	120	**275**	430	120	**365**	610	100	**290**	490	–	–	–	–	–	–	–	–	–	–	–	–
	5	45	**90**	150	90	**170**	245	70	**135**	195	–	–	–	–	–	–	–	–	–	–	–	–
	6	40	**75**	150	120	**210**	305	100	**170**	245	–	–	–	–	–	–	–	–	–	–	–	–
S	1	8	**30**	75	15	**55**	135	8	**40**	60	–	–	–	–	–	–	–	–	–	–	–	–
	2	8	**35**	75	15	**60**	135	8	**30**	75	–	–	–	–	–	–	–	–	–	–	–	–
	3	8	**40**	75	15	**70**	135	15	**40**	75	–	–	–	–	–	–	–	–	–	–	–	–
	4	8	**45**	75	15	**70**	170	8	**50**	110	–	–	–	–	–	–	–	–	–	–	–	–
H	1	–	–	–	30	**45**	60	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
	2	–	–	–	15	**30**	45	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
	3	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
	4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

4 • Sélectionner le porte-outil correspondant à l'application

Choisissez le porte-outil hautes performances qui répond à votre application de rainurage ou de tronçonnage, avec la dimension de logement correspondante.

	porte-outils conventionnels	lames modulaires
Rainurage, tronçonnage et chariotage Exter	1er choix	2ème choix
Rainurage frontal	1er choix	2ème choix
Rainurage Rainurage, tronçonnage et chariotage Inter	1er choix	—



REMARQUE : La dimension du logement de plaquette doit correspondre à celle du porte-outil.

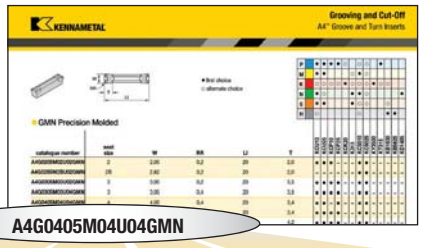
5 • Sélectionner la plaquette et le porte-outil dans le catalogue, page

Félicitations !

Vous venez d'augmenter votre productivité en sélectionnant la meilleure géométrie de plaquette, la nuance et les paramètres de coupe les mieux adaptés à votre application !

Comment fonctionnent les références catalogue ?

Chaque caractère de la référence catalogue correspond à une caractéristique du produit désigné. Aidez-vous des explications ci-dessous et des images pour décoder la référence.



A4G0405M04U04GMN

Plaquettes à gorges et de chariotage

A4	G	0405	M	04	U	04	GMN
Système d'outils	Type de plaquette	Largeur de gorge	Unité de mesure de la largeur de rainurage	Dimension du logement	Tolérance de plaquette	Rayons de bec	Type de brise-copeau/ Préparation d'arête
A4 = Rainurage et chariotage	**G** = Carrée **R** = rayon complet **C** = Tronçonnage	Exprimée en 1/100mm ou .00"	**M** = Métrique				

dimension du logement	largeur de coupe (mm)
02	2,00–2,62
2B	2,39–2,62
03	3,0–3,05
04	4,0–4,05
05	5,0–5,05
06	6,0–6,05
08	8,0–8,05
10	10,0–10,05
2S	2,00–2,62
3S	3,00–3,05
4S	4,00–4,05
5S	5.00–5,05

P = Tolérance de largeur de rainurage rectifiée de précision : ± .001" (0,025mm)

U = Tolérance de largeur pour plaquette utilitaire moulée :
3,05–4,05: +0,15mm / -0
5,05–10,05: +0,25mm / -0

mm
01 = 0,1
02 = 0,2
04 = 0,4
08 = 0,8
12 = 1,2
rayon complet = 00

GMN = travaux moyens de rainurage et chariotage arête de coupe stable

GMP = travaux moyens de rainurage et chariotage angle de coupe positif

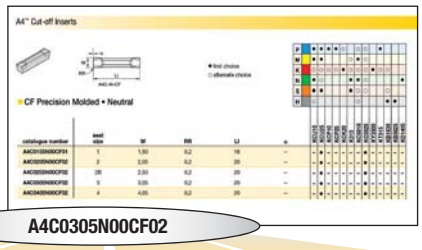
GUP = rainurage et chariotage géométrie super positive. En particulier pour l'acier inoxydable et les alliages hautes températures

B = face de coupe plate pour formes et opérations spéciales

E = face de coupe plate, léger arrondi d'arête

S = témoin négatif plus arrondi

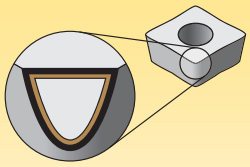
ST = un seul insert



A4C0305N00CF02

Rainurage & Tronçonnage

A4	C	0305	N	00	CF	02
Système d'outils	Type de plaquette	Largeur de coupe	Sens de la plaquette	Angle d'attaque de l'arête de coupe principale	Type de géométrie brise-copeau	Rayon de pointe
A4 = Rainurage et chariotage	**C** = Tronçonnage	Exprimée en 1/100mm	**R** = à droite **L** = à gauche **N** = neutre	**00** = Neutre **06** = 6° **10** = 10°	**CF** = angle d'attaque positif, tronçonnage fin	mm 02 = 0,2



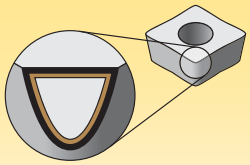
Les revêtements offrent une possibilité d'usinage à grande vitesse et conviennent de la finition à la semi-finition.

P	Acier
M	Acier inoxydable
K	Fonte
N	Matériaux non ferreux
S	Alliages réfractaires
H	Matériaux trempés

résistance à l'usure ⟷ ténacité

Nuances

Revêtement	Revêtement Désignation des nuances	05	10	15	20	25	30	35	40	45
KCU10	**Composition :** Revêtement PVD multicouche sur substrat carbure non allié très résistant à la déformation. Le nouveau revêtement améliore la stabilité d'arête dans une plage étendue de vitesses et d'avances. **Application :** La nuance KCU10™ est idéale dans la finition des travaux généraux sur la plupart des matériaux, dans une plage étendue de vitesses et d'avances. Excellente pour l'usinage de la plupart des aciers, aciers inoxydables, fontes, matériaux non ferreux et alliages hautes températures avec une ténacité de l'arête/une résistance à l'entaille améliorées et des vitesses de coupe/avances plus importantes.	P	P	P	P					
		M								
		K	K	K	K					
		N		N	N	N				
		S		S	S	S				
		H	H							
KCU25	**Composition :** Nuance PVD avancée composée d'un revêtement dur AlTiN sur substrat non allié à grain fin. Le nouveau revêtement améliore la stabilité d'arête dans une plage étendue de vitesses et d'avances. **Application :** La nuance KCU25™ est idéale pour l'usinage général de la plupart des aciers, aciers inoxydables, alliages hautes températures, fontes, matériaux non ferreux et du titane dans une plage de vitesses et d'avances étendue, avec une meilleure ténacité de l'arête autorisant la coupe interrompue et les vitesses d'avance élevées.	P	P	P	P	P	P			
		M	M	M	M	M	M			
		K	K	K	K	K	K			
		N	N	N	N	N	N			
		S	S	S	S	S	S			
KCP10	**Composition :** Nuance spéciale de carbure enrichi au cobalt avec revêtement MTCVD TiCN-Al_2O_3 épais pour une résistance à l'usure maximum. **Application :** Excellente nuance de la finition à la semi-finition pour toute une variété de matières, parmi lesquelles la plupart des aciers, les aciers inoxydables ferritiques et martensitiques et les fontes. Le substrat en carbure enrichi au cobalt offre une bonne combinaison de résistance à la déformation et de ténacité des arêtes, alors que le revêtement épais assure une excellente résistance à l'usure en cratère et à l'abrasion en usinage à grande vitesse. Le revêtement lisse assure une bonne résistance à la formation d'arêtes rapportées et au micro-écaillage et donne d'excellents états de surface.	P	P	P	P					
		K	K	K	K	K	K	K		
KCP25	**Composition :** Nuance de carbure tenace enrichie au cobalt, munie d'un revêtement multicouche MTCVD TiCN-Al_2O_3 présentant une excellente adhérence entre les couches. **Application :** Nuance polyvalente idéale pour le tournage de la plupart des aciers et des aciers inoxydables ferritiques et martensitiques. Par sa conception, ce substrat présente une bonne résistance à la déformation et une excellente ténacité des arêtes. Les couches de revêtement offrent une bonne résistance à l'usure pour une plage étendue de conditions d'usinage et le traitement après revêtement réduit le micro-écaillage et renforce l'adhérence du revêtement au substrat, d'où une tenue de coupe importante et un meilleur état de surface.	P	P	P	P	P	P			
		K	K	K	K	K	K	K	K	
KCK20	**Composition :** Revêtement spécial MTCVD TICN-Al_2O_3 particulièrement tenace sur substrat résistant à l'usure. **Application :** Nuance spécialement conçue pour maximiser l'adhérence du revêtement et la ténacité d'arête, donc idéale pour la coupe interrompue avec arrosage sur la fonte grise ou ductile. Elle convient pour une gamme étendue d'applications de la finition à l'ébauche lorsqu'il s'agit d'augmenter la productivité quand résistance et fiabilité sont requises.	P	P	P						
		K		K	K	K	K			



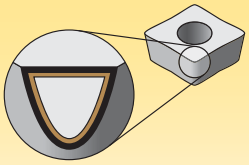
Les revêtements offrent une possibilité d'usinage à grande vitesse et conviennent de la finition à la semi-finition.

P	Acier
M	Acier inoxydable
K	Fonte
N	Matériaux non ferreux
S	Alliages réfractaires
H	Matériaux trempés

résistance à l'usure ⟷ ténacité

Nuances

Revêtement	Revêtement Désignation des nuances		05	10	15	20	25	30	35	40	45
K313	**Composition :** Nuance à grain fin de WC/Co non allié et dur à faible teneur en liant. **Application :** Exceptionnelle résistance à l'usure de l'arête associée à une très grande dureté pour l'usinage du titane, des fontes, des aciers inoxydables austénitiques, des métaux non ferreux, des non-métalliques et de la plupart des alliages réfractaires. Résistance supérieure à la déformation plastique et à l'entaille à la profondeur de coupe. Bon contrôle de la granulométrie pour réduire les défauts mineurs contribuant à une tenue de coupe longue et fiable.	M									
		K									
		N									
		S									
KC5010	**Composition :** Revêtement PVD AlTiN multicouche sur substrat carbure non allié très résistant à la déformation. **Application :** Le KC5010™ est idéale de la finition aux travaux généraux sur la plupart des matériaux à des vitesses supérieures. Excellent pour l'usinage de la plupart des aciers, aciers inoxydables, fontes, matériaux non ferreux et alliages hautes températures en conditions stables. Il donne également de bons résultats sur les matériaux trempés et à copeaux courts.	P									
		M									
		K									
		N									
		S									
		H									
KC5025	**Composition :** Nuance revêtue PVD-AlTiN avec substrat non allié très tenace à grain ultra-fin. **Application :** Pour applications générales sur la plupart des aciers, les aciers inoxydables, alliages hautes températures, le titane, les fontes et matériaux non ferreux. Petite à moyenne vitesses, coupe interrompue et vitesses d'avance élevées possibles.	P									
		M									
		K									
		N									
		S									



Les revêtements offrent une possibilité d'usinage à grande vitesse et conviennent de la finition à la semi-finition.

P	Acier
M	Acier inoxydable
K	Fonte
N	Matériaux non ferreux
S	Alliages réfractaires
H	Matériaux trempés

résistance à l'usure ⟷ ténacité

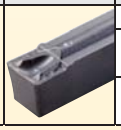
Nuances

Revêtement	Revêtement Désignation des nuances	05	10	15	20	25	30	35	40	45
KY3500	**Composition :** Nitrure de silicium pur. **Application :** Ténacité maximum. Utilisé à vitesse d'avance élevée pour l'ébauche de la fonte grise, y compris en coupe interrompue.									
KT315	**Composition :** Nuance cermet avec revêtement PVD TiN/TiCN/TiN multicouche pour le tournage. **Application :** Idéal de la finition à grande vitesse à la semi-finition de la plupart des aciers au carbone, aciers alliés et aciers inoxydables. Donne aussi d'excellents résultats sur la fonte et la fonte ductile. Assure une tenue de coupe longue et constante et d'excellents états de surface sur les pièces en finition.									
KB1630	**Composition :** nuance non revêtue à forte teneur en PcBN : Inserts PcBN brasés sur une plaquette carbure. **Application :** Recommandé pour l'ébauche et la finition en coupe interrompue sur aciers durcis par trempe et revenu (>45 HRc) Il peut également être utilisé sur la fonte grise, les fontes trempées, les aciers alliés à forte teneur en chrome, les alliages hautes températures et les métaux frittés. Les plaquettes à insert PcBN sont disponibles en différents types, y compris les géométries Top Notch™ et à vis.									
KB5625	**Composition :** Une nuance à teneur en PcBN moyenne à revêtement PVD TiN/AlTiN pour une résistance accrue à l'usure. **Application :** Conçu pour l'ébauche et la finition des aciers durcis par trempe et revenu (>45 HRC) À utiliser sur l'acier à roulements, l'acier à outils usinable à froid ou à chaud, les aciers à matrices, aciers cémentés et nitrurés, ainsi que certains revêtements durs.									
KD1405	**Composition :** Un outil à base de diamant pur déposé par CVD brasé directement sur un substrat carbure. **Application :** KD1405™ est le matériau d'outils le plus résistant à l'abrasion de Kennametal pour métaux non ferreux et matières non métalliques. Convient le mieux lorsqu'on recherche la résistance à l'abrasion.									

Choisir la géométrie de la plaquette

P	Acier
M	Acier inoxydable
K	Fonte
N	Matériaux non ferreux
S	Alliages réfractaires
H	Matériaux trempés

● premier choix
○ choix alternatif

Brise copeau	Désignation	Géométrie de plaquette	dimension du logement	Rayon de Pointe mm	Conditions de Départ mm	Vitesses d'avance en plongée mm/rev 0,05 0,10 0,15 0,20 0,25 0,30 0,35
-GUP	Plaquettes de rainurage et de tournage dans les nouvelles nuances Beyond™.		2	0,2	0,08	
			3	0,2	0,09	
				0,4	0,11	
			4	0,4	0,12	
				0,8	0,15	

Vitesse de départ recommandée

Image de la plaquette

Rayon de pointe

Vitesses d'avance en plongée

Dimension du logement

Vitesse d'avance recommandée

Principal Groupe d'Usinabilité

P	Acier
M	Acier inoxydable
K	Fonte
N	Matériaux non ferreux
S	Alliages réfractaires
H	Matériaux trempés

● premier choix
○ choix alternatif

Désignation de la géométrie de brise-copeau

Vitesses d'avance maximum

Les données concernent les groupes d'usinabilité P et K. Pour les autres groupes d'usinabilité, la vitesse d'avance **maximum** doit être ajustée en multipliant par le facteur indiqué.

Groupe Matières	facteur d´avance
M	.8
N	1.2
S	.8
H	.5

Vitesses d'avance en plongée

● premier choix
○ choix alternatif

P	Acier
M	Acier inoxydable
K	Fonte
N	Matériaux non ferreux
S	Alliages réfractaires
H	Matériaux trempés

Brise copeau	Désignation	Géométrie de plaquette	dimension du logement	Rayon de Pointe mm	Conditions de Départ mm	Vitesses d'avance en plongée mm/rev (0,05 – 0,10 – 0,15 – 0,20 – 0,25 – 0,30 – 0,35)
-GUP	• Plaquettes de rainurage et de chariotage dans les nouvelles nuances Beyond™. • Disponibles en style moulé et rectifié de précision. • Angle de coupe positif et meilleure maîtrise copeau. • Disponibles uniquement en largeurs métriques.		2	0,2	0,08	
			3	0,2	0,09	
				0,4	0,11	
			4	0,4	0,12	
				0,8	0,15	
			5	0,4	0,15	
				0,8	0,16	
			6	0,4	0,16	
				0,8	0,18	
				1,2	0,20	
			8	0,4	0,17	
				0,8	0,20	
				1,2	0,22	
			10	0,4	0,18	
				0,8	0,22	
				1,2	0,24	
-GMP	• Plaquettes de rainurage et de chariotage. • Disponibles en style moulé et rectifié de précision. • Angle de coupe positif. • Disponibles uniquement en largeurs métriques.		2	0,2	0,08	
			3	0,2	0,09	
				0,4	0,11	
			4	0,4	0,12	
				0,8	0,15	
			5	0,4	0,15	
				0,8	0,16	
			6	0,4	0,16	
				0,8	0,18	
				1,2	0,20	
			8	0,4	0,17	
				0,8	0,20	
				1,2	0,22	
			10	0,4	0,18	
				0,8	0,22	
				1,2	0,24	
-GMN	• Plaquettes rectifiées de précision et moulées pour le rainurage et le chariotage. • Arête de coupe stable. • Disponibles en largeurs métriques et inch.		2	0,2	0,08	
			3	0,2	0,09	
				0,4	0,11	
			4	0,4	0,12	
				0,8	0,15	
			5	0,4	0,15	
				0,8	0,16	
			6	0,4	0,16	
				0,8	0,18	
				1,2	0,20	
			8	0,4	0,17	
				0,8	0,20	
				1,2	0,22	
			10	0,4	0,18	
				0,8	0,22	
				1,2	0,24	

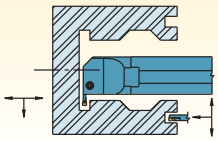
Vitesses d'avance maximum

Les données concernent les groupes d'usinabilité P et K. Pour les autres groupes d'usinabilité, la vitesse d'avance **maximum** doit être ajustée en multipliant par le facteur indiqué.

Groupe Matières	facteur d´avance
M	.8
N	.8
S	.5
H	1.2

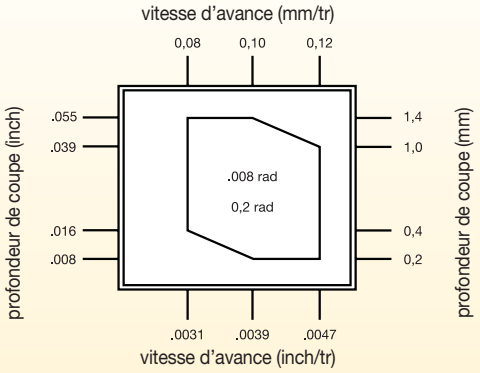
Rainurage inter et frontal

Pour les applications de rainurage inter et frontal, réduire la vitesse d'avance de 20%.



Vitesses d'avance pour le chariotage et le profilage • Géométries GUP/GMP

Dimension du logement 2



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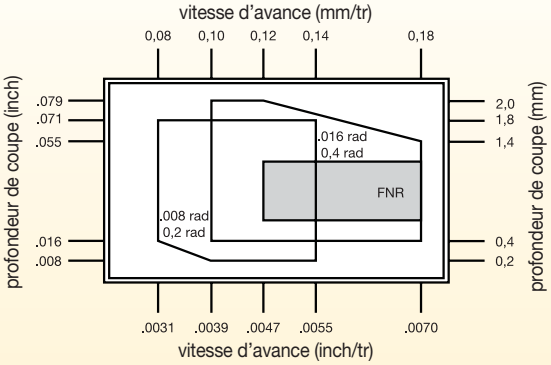
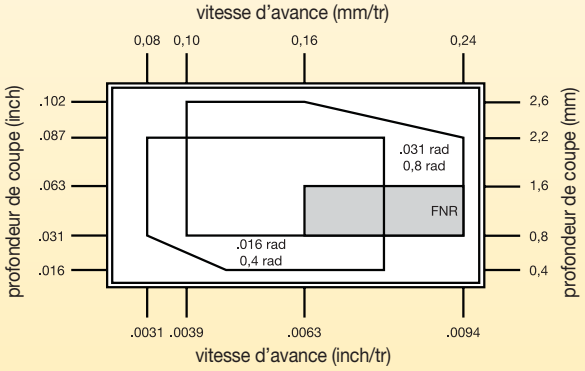
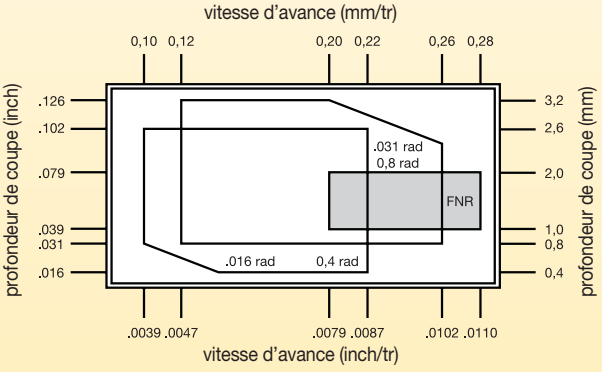


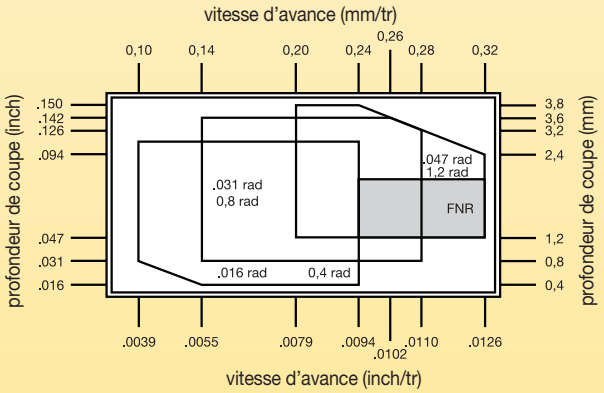
Dimension du logement 4



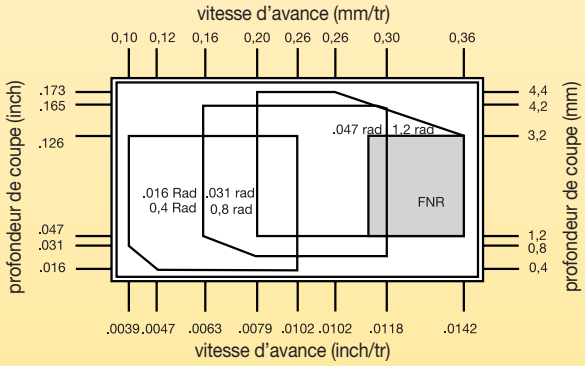
Dimension du logement 5



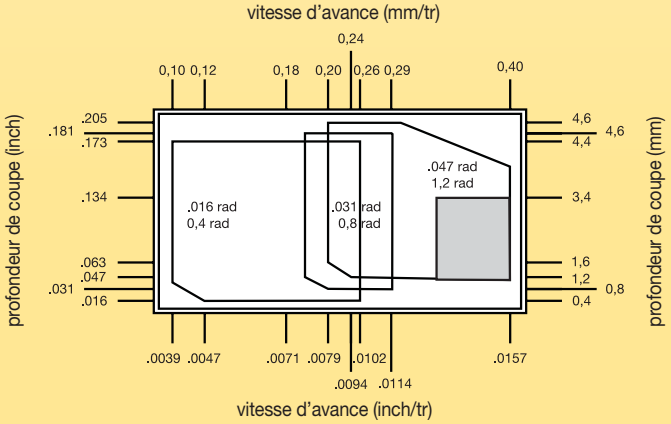
Dimension du logement 6



Dimension du logement 8

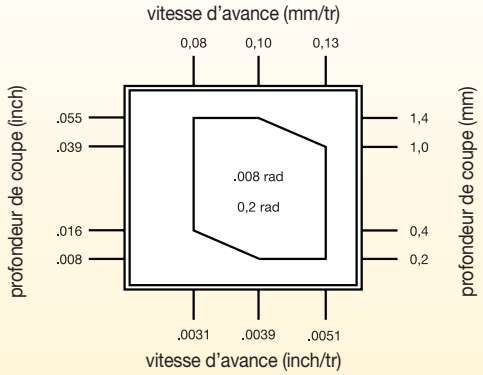


Dimension du logement 10



Vitesses d'avance pour le profilage et le tournage • Géométries GMN

Dimension du logement 2



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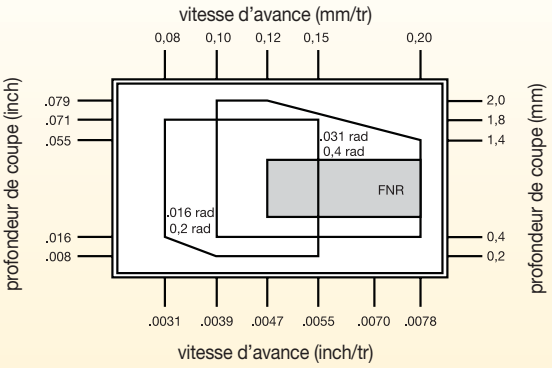

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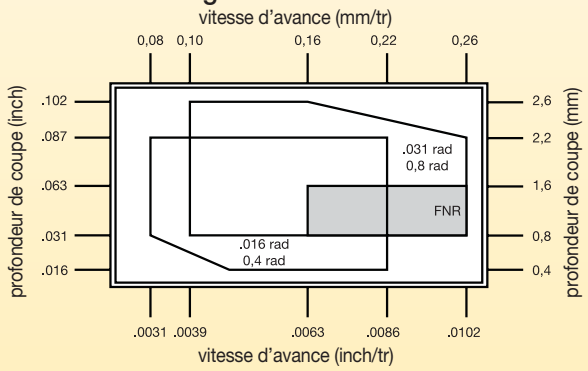

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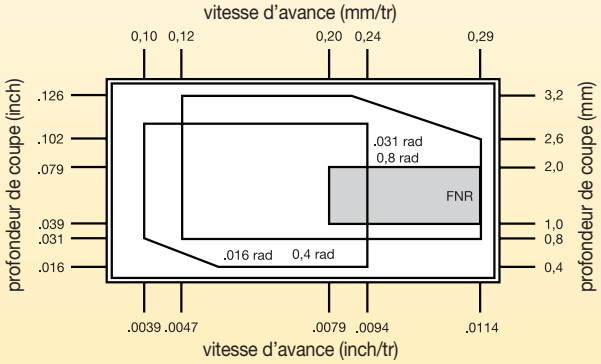

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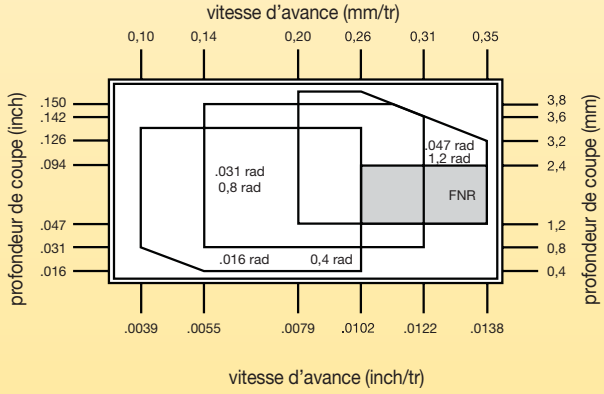

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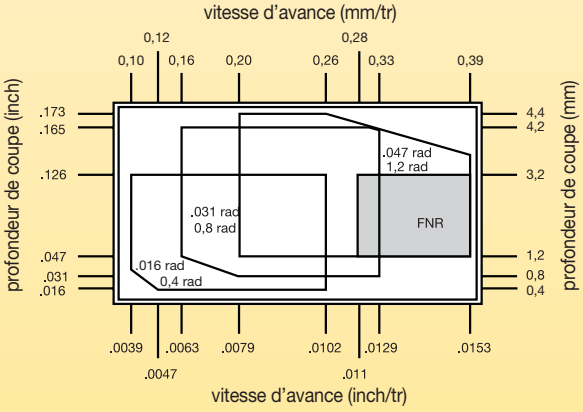

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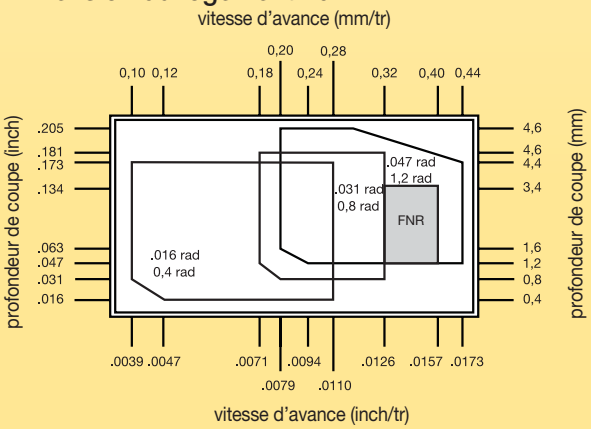


Vitesses d'avance pour le tronçonnage

P	Acier
M	Acier inoxydable
K	Fonte
N	Matériaux non ferreux
S	Alliages réfractaires
H	Matériaux trempés

● premier choix
○ choix alternatif

Brisecopeau	Désignation	Géométrie de plaquette	dimension du logement	Conditions de Départ mm	Vitesses d'avance pour le tronçonnage mm/rev 0,05 – 0,10 – 0,15 – 0,20
-A4C-CF	• Angle de coupe super positif. • Arête de coupe vive. • Disponible avec angle d'attaque neutre, 6° et 10° à droite et à gauche.		1	0,06	
			2/2B	0,07	
			3	0,09	
			4	0,11	

Maximum Feed Rate Values

	Groupe Matières	facteur d'avance
Les données concernent les groupes d'usinabilité P et K. Pour les autres groupes d'usinabilité, la vitesse d'avance maximum doit être ajustée en multipliant par le facteur indiqué.	M	.8
	N	.8
	S	.5
	H	1.2

Applications sur Mobile

L'application mobile Kennametal permet d'accéder facilement aux informations sur les produits et les calculateurs sur les appareils iPhone® et Android ™.
Nous avons mis en évidence Quelques-unes des caractéristiques clés ...

Il y a une application pour ça.

VITESSES & AVANCES

Affiche les informations sur les vitesses et les avances en fonction des matériaux usinés.

PRODUIT DISPONIBILITE

Vérifie la disponibilité mondiale des produits. Affiche les quantités disponibles en fournissant votre identifiant de connexion.

CALCULATEURS

Utilise nos calculateurs pour les paramètres d'usinage en fraisage et perçage.

En scannant simplement le code barres sur la boite de plaquette, vous pouvez trouver les meilleures performances les conditions de coupe pour la durée de vie de l'outil, le temps de d'usinage et le contrôle des copeaux.

REMARQUE : L'application est actuellement disponible uniquement dans la version anglaise. Nous avons l'intention de traduire l'application dans différentes langues avec les versions futures.

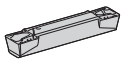
Google play | Available on the App Store

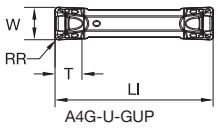
Vitesses de départ recommandées [m/mn]

Groupe Matières		K313			KCU10/KC5010			KCU25/KC5025			KCP10			KCP25			KCK20B			KY3500		
P	0–1	–	–	–	140	**280**	335	110	**225**	270	185	**400**	450	145	**290**	365	200	**440**	490	–	–	–
	2	–	–	–	140	**200**	245	110	**160**	195	185	**270**	350	145	**200**	305	200	**300**	380	–	–	–
	3	–	–	–	140	**155**	245	110	**125**	195	170	**190**	260	140	**155**	245	600	**200**	280	–	–	–
	4	–	–	–	75	**110**	170	60	**90**	135	90	**145**	200	75	**110**	180	100	**160**	220	–	–	–
	5	–	–	–	120	**200**	260	100	**160**	210	150	**220**	305	120	**200**	270	165	**240**	330	–	–	–
	6	–	–	–	110	**150**	230	85	**120**	185	120	**180**	275	110	**150**	230	130	**190**	300	–	–	–
M	1	60	**90**	120	140	**210**	260	90	**170**	245	–	–	–	–	–	–	–	–	–	–	–	–
	2	45	**75**	110	120	**200**	245	90	**150**	245	–	–	–	–	–	–	–	–	–	–	–	–
	3	35	**65**	100	120	**180**	245	90	**140**	210	–	–	–	–	–	–	–	–	–	–	–	–
K	1	30	**75**	120	120	**180**	245	100	**145**	195	170	**245**	440	140	**200**	360	210	**305**	550	180	**760**	1040
	2	25	**70**	110	90	**150**	210	70	**120**	170	120	**195**	340	100	**160**	280	150	**245**	430	275	**365**	500
	3	20	**60**	90	60	**110**	150	50	**85**	120	120	**170**	270	100	**140**	220	150	**210**	335	–	–	–
N	1–2	150	**370**	610	150	**550**	975	120	**440**	780	–	–	–	–	–	–	–	–	–	–	–	–
	3	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
	4	120	**275**	430	120	**365**	610	100	**290**	490	–	–	–	–	–	–	–	–	–	–	–	–
	5	45	**90**	150	90	**170**	245	70	**135**	195	–	–	–	–	–	–	–	–	–	–	–	–
	6	40	**75**	150	120	**210**	305	100	**170**	245	–	–	–	–	–	–	–	–	–	–	–	–
S	1	8	**30**	75	15	**55**	135	8	**40**	60	–	–	–	–	–	–	–	–	–	–	–	–
	2	8	**35**	75	15	**60**	135	8	**30**	75	–	–	–	–	–	–	–	–	–	–	–	–
	3	8	**40**	75	15	**70**	135	15	**40**	75	–	–	–	–	–	–	–	–	–	–	–	–
	4	8	**45**	75	15	**70**	170	8	**50**	110	–	–	–	–	–	–	–	–	–	–	–	–
H	1	–	–	–	30	**45**	60	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
	2	–	–	–	15	**30**	45	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
	3	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
	4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

Groupe Matières		KT315			KB5625			KB1630			KD1405		
P	0–1	180	**440**	475	–	–	–	–	–	–	–	–	–
	2	195	**270**	400	–	–	–	–	–	–	–	–	–
	3	180	**210**	275	–	–	–	–	–	–	–	–	–
	4	75	**160**	210	–	–	–	–	–	–	–	–	–
	5	150	**250**	310	–	–	–	–	–	–	–	–	–
	6	140	**200**	300	–	–	–	–	–	–	–	–	–
M	1	–	–	–	–	–	–	–	–	–	–	–	–
	2	–	–	–	–	–	–	–	–	–	–	–	–
	3	–	–	–	–	–	–	–	–	–	–	–	–
K	1	60	**275**	550	–	–	–	180	**760**	1040	–	–	–
	2	135	**275**	360	–	–	–	–	–	–	–	–	–
	3	180	**230**	360	–	–	–	–	–	–	–	–	–
N	1–2	–	–	–	–	–	–	–	–	–	365	**610**	1040
	3	–	–	–	–	–	–	–	–	–	275	**480**	800
	4	–	–	–	–	–	–	–	–	–	300	**550**	920
	5	–	–	–	–	–	–	–	–	–	275	**610**	1070
	6	–	–	–	–	–	–	–	–	–	150	**460**	760
S	1	–	–	–	–	–	–	120	**200**	275	–	–	–
	2	–	–	–	–	–	–	120	**215**	275	–	–	–
	3	–	–	–	–	–	–	120	**250**	275	–	–	–
	4	–	–	–	–	–	–	–	–	–	–	–	–
H	1	–	–	–	45	**150**	230	45	**120**	170	–	–	–
	2	–	–	–	45	**140**	230	45	**110**	170	–	–	–
	3	–	–	–	45	**130**	230	45	**100**	170	–	–	–
	4	–	–	–	45	**120**	230	45	**90**	170	–	–	–

REMARQUE : Les vitesses de départ PREMIER choix sont indiquées en **gras**.
Diminuer la vitesse lorsque l'épaisseur moyenne du copeau augmente.



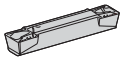


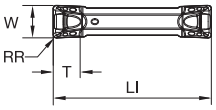
● premier choix
○ choix alternatif

		KCU10	KCU25	KCP10	KCP25	KCK20	K313	KC5010	KC5025	KY3500	KT315	KB1630	KB5625	KD1405
P		●	●	●	●	○		○	○		●			
M		●	●				○	●	○					
K		○	○	○	○	●	○	○	○	●	○	○		
N		●	○				●	●	○					●
S		●	●				●	○	○			○		
H		○						○				●	●	

GUP Pressée et frittée de précision

Réf. catalogue	dimension du logement	W	RR	LI	T	KCU10	KCU25	KCP10	KCP25	KCK20	K313	KC5010	KC5025	KY3500	KT315	KB1630	KB5625	KD1405
A4G0205M02U02GUP	2	2,05	0,2	20	2,0	●	●	●	●	–	–	–	–	–	–	–	–	–
A4G0305M03U02GUP	3	3,05	0,2	20	3,0	●	●	●	●	–	–	–	–	–	–	–	–	–
A4G0305M03U04GUP	3	3,05	0,4	20	3,0	●	●	●	●	–	–	–	–	–	–	–	–	–
A4G0405M04U04GUP	4	4,05	0,4	20	3,4	●	●	●	●	–	–	–	–	–	–	–	–	–
A4G0405M04U08GUP	4	4,05	0,8	20	3,4	●	●	●	●	–	–	–	–	–	–	–	–	–
A4R0405M04U00GUP	4	4,05	–	20	–	–	●	–	–	–	–	–	–	–	–	–	–	–
A4G0505M05U04GUP	5	5,05	0,4	25	4,2	●	●	●	●	–	–	–	–	–	–	–	–	–
A4G0505M05U08GUP	5	5,05	0,8	25	4,2	●	●	●	●	–	–	–	–	–	–	–	–	–
A4G0605M06U04GUP	6	6,05	0,4	30	4,5	●	●	●	●	–	–	–	–	–	–	–	–	–
A4G0605M06U08GUP	6	6,05	0,8	30	4,5	●	●	●	●	–	–	–	–	–	–	–	–	–
A4G0605M06U12GUP	6	6,05	1,2	30	4,5	●	●	●	●	–	–	–	–	–	–	–	–	–
A4R0605M06U00GUP	6	6,05	–	30	4,9	–	●	–	–	–	–	–	–	–	–	–	–	–
A4G0805M08U08GUP	8	8,05	0,8	30	6,0	●	●	●	●	–	–	–	–	–	–	–	–	–
A4G0805M08U12GUP	8	8,05	1,2	30	6,0	●	●	●	●	–	–	–	–	–	–	–	–	–
A4R0805M08U00GUP	8	8,05	–	30	6,5	–	●	–	–	–	–	–	–	–	–	–	–	–
A4G1005M10U08GUP	10	10,05	0,8	30	6,0	●	●	●	–	–	–	–	–	–	–	–	–	–
A4G1005M10U12GUP	10	10,05	1,2	30	6,1	–	●	–	●	–	–	–	–	–	–	–	–	–





A4G-P-GUP

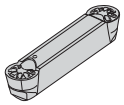
● premier choix
○ choix alternatif

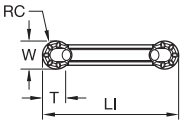
		KCU10	KCU25	KCP10	KCP25	KCK20	K313	KC5010	KC5025	KY3500	KT315	KB1630	KB5625	KD1405
P		●	●	●	●	○		○	○		●			
M		●	●				○	●	○					
K		○	○	○	○	●	○	○	○	●	○	○		
N		●	○				●	●	○					●
S		●	●				●	○	○			○		
H		○						○				●	●	

GUP Rectifiées de précision

Réf. catalogue	dimension du logement	W	RR	LI	T	KCU10	KCU25	KCP10	KCP25	KCK20	K313	KC5010	KC5025	KY3500	KT315	KB1630	KB5625	KD1405
A4G0200M02P02GUP	2	2,00	0,2	20	1,9	●	●	–	–	–	–	–	–	–	–	–	–	–
A4G094I2BP05GUP	2B	2,38	0,2	20	1,9	–	●	–	–	–	–	–	–	–	–	–	–	–
A4G0300M03P02GUP	3	3,00	0,2	20	2,9	●	●	–	–	–	–	–	–	–	–	–	–	–
A4G0300M03P04GUP	3	3,00	0,4	20	2,9	●	●	–	–	–	–	–	–	–	–	–	–	–
A4G125I03P05GUP	3	3,18	0,2	20	2,9	–	●	–	–	–	–	–	–	–	–	–	–	–
A4G125I03P1GUP	3	3,18	0,4	20	2,9	–	●	–	–	–	–	–	–	–	–	–	–	–
A4G0400M04P02GUP	4	4,00	0,2	20	3,3	●	●	–	–	–	–	–	–	–	–	–	–	–
A4G0400M04P04GUP	4	4,00	0,4	20	3,3	●	●	–	–	–	–	–	–	–	–	–	–	–
A4G0400M04P08GUP	4	4,00	0,8	20	3,3	●	●	–	–	–	–	–	–	–	–	–	–	–
A4G187I04P1GUP	4	4,76	0,4	20	3,3	–	●	–	–	–	–	–	–	–	–	–	–	–
A4G0500M05P04GUP	5	5,00	0,4	25	4,1	●	●	–	–	–	–	–	–	–	–	–	–	–
A4G0500M05P08GUP	5	5,00	0,8	25	4,1	●	●	–	–	–	–	–	–	–	–	–	–	–
A4G0600M06P04GUP	6	6,00	0,4	30	4,5	●	●	–	–	–	–	–	–	–	–	–	–	–
A4G0600M06P08GUP	6	6,00	0,8	30	4,5	●	●	–	–	–	–	–	–	–	–	–	–	–
A4G250I06P1GUP	6	6,35	0,4	30	4,4	–	●	–	–	–	–	–	–	–	–	–	–	–
A4G250I06P2GUP	6	6,35	0,8	30	4,4	–	●	–	–	–	–	–	–	–	–	–	–	–
A4G312I08P1GUP	8	7,94	0,4	30	5,9	–	●	–	–	–	–	–	–	–	–	–	–	–
A4G0800M08P08GUP	8	8,00	0,8	30	6,0	●	●	–	–	–	–	–	–	–	–	–	–	–
A4G0800M08P12GUP	8	8,00	1,2	30	6,0	●	●	–	–	–	–	–	–	–	–	–	–	–
A4G375I10P1GUP	10	9,53	0,4	30	5,9	–	●	–	–	–	–	–	–	–	–	–	–	–
A4G1000M10P08GUP	10	10,00	0,8	30	6,0	●	●	–	–	–	–	–	–	–	–	–	–	–
A4G1000M10P12GUP	10	10,00	1,2	30	6,0	●	●	–	–	–	–	–	–	–	–	–	–	–

● premier choix
○ choix alternatif

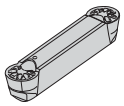


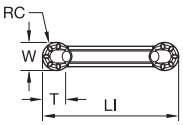


A4R-P-GUP

GUP Rayon complet pressée et frittée de précision

Réf. catalogue	dimension du logement	W	RC	LI	T	KCU10	KCU25	KCP10	KCP25	KCK20	K313	KC5010	KC5025	KY3500	KT315	KB1630	KB5625	KD1405
P						●	●	●	●	○		○	○		●			
M						●	●				○	●	○					
K						○	○	○	○	●	○	○	○	●	○	○		
N						●	○				●	●	○					●
S						●	●				●	○	○			○		
H						○						○				●	●	
A4R0305M03U00GUP	3	3,05	1,5	20	–	●	●	–	–	–	–	–	–	–	–	–	–	–
A4R0505M05U00GUP	5	5,05	2,5	25	–	●	●	–	–	–	–	–	–	–	–	–	–	–
A4R1005M10U00GUP	10	10,05	5,0	30	–	●	●	–	–	–	–	–	–	–	–	–	–	–





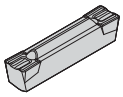
A4R-P-GUP

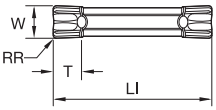
GUP Rayon complet rectifiée de précision

Réf. catalogue	dimension du logement	W	RC	LI	T	KCU10	KCU25	KCP10	KCP25	KCK20	K313	KC5010	KC5025	KY3500	KT315	KB1630	KB5625	KD1405
A4R0300M03P00GUP	3	3,00	1,5	20	–	●	●	–	–	–	–	–	–	–	–	–	–	–
A4R125I03P00GUP	3	3,18	1,6	20	–	●	●	–	–	–	–	–	–	–	–	–	–	–
A4R0400M04P00GUP	4	4,00	2,0	20	–	–	●	–	–	–	–	–	–	–	–	–	–	–
A4R187I04P00GUP	4	4,76	2,4	20	–	–	●	–	–	–	–	–	–	–	–	–	–	–
A4R0500M05P00GUP	5	5,00	2,5	25	–	–	●	–	–	–	–	–	–	–	–	–	–	–
A4R0600M06P00GUP	6	6,00	3,0	30	–	●	●	–	–	–	–	–	–	–	–	–	–	–
A4R250I06P00GUP	6	6,35	3,2	30	–	●	●	–	–	–	–	–	–	–	–	–	–	–
A4R312I08P00GUP	8	7,94	4,0	30	–	●	–	–	–	–	–	–	–	–	–	–	–	–
A4R0800M08P00GUP	8	8,00	4,0	30	–	–	●	–	–	–	–	–	–	–	–	–	–	–
A4R1000M10P00GUP	10	10,00	5,0	30	–	●	●	–	–	–	–	–	–	–	–	–	–	–

● premier choix
○ choix alternatif

		KCU10	KCU25	KCP10	KCP25	KCK20	K313	KC5010	KC5025	KY3500	KT315	KB1630	KB5625	KD1405
P		●	●	●	●	○		○	○		●			
M		●	●				○	●	○					
K		○	○	○	○	●	○	○	○	●	○	○		
N		●	○				●	●	○					●
S		●	●				●	○	○			○		
H		○						○				●	●	

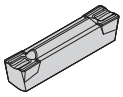


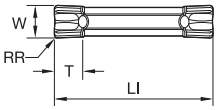


A4G-U-GMP

GMP Pressée et frittée de précision

Réf. catalogue	dimension du logement	W	RR	LI	T	KCU10	KCU25	KCP10	KCP25	KCK20	K313	KC5010	KC5025	KY3500	KT315	KB1630	KB5625	KD1405
A4G0205M02U02GMP	2	2,05	0,2	20	2,0	–	●	–	–	–	–	●	●	–	–	–	–	–
A4G0255M2BU02GMP	2B	2,62	0,2	20	2,0	–	●	–	–	–	–	–	●	–	–	–	–	–
A4G0305M03U02GMP	3	3,05	0,2	20	3,5	●	●	–	–	–	–	●	●	–	●	–	–	–
A4G0305M03U04GMP	3	3,05	0,4	20	3,5	●	●	–	–	–	–	●	●	–	●	–	–	–
A4G0405M04U04GMP	4	4,05	0,4	20	3,4	●	●	●	●	–	–	●	●	–	●	–	–	–
A4G0405M04U08GMP	4	4,05	0,8	20	3,4	–	●	–	–	–	–	●	●	–	●	–	–	–
A4G0505M05U04GMP	5	5,05	0,4	25	4,2	●	●	●	–	–	–	●	●	–	–	–	–	–
A4G0505M05U08GMP	5	5,05	0,8	25	4,2	–	●	●	–	–	–	●	●	–	–	–	–	–
A4G0605M06U04GMP	6	6,05	0,4	30	4,9	–	–	–	●	–	–	●	●	–	–	–	–	–
A4G0605M06U08GMP	6	6,05	0,8	30	4,9	–	–	–	–	–	–	●	●	–	–	–	–	–
A4G0805M08U08GMP	8	8,05	0,8	30	6,1	–	●	–	–	–	–	–	●	–	–	–	–	–
A4G1005M10U08GMP	10	10,05	0,8	30	8,1	●	●	–	–	–	–	–	–	–	–	–	–	–

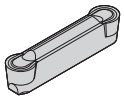


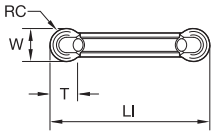


A4G-P-GMP

GMP Rectifiées de précision

Réf. catalogue	dimension du logement	W	RR	LI	T	KCU10	KCU25	KCP10	KCP25	KCK20	K313	KC5010	KC5025	KY3500	KT315	KB1630	KB5625	KD1405
A4G0200M02P02GMP	2	2,00	0,2	20	2,0	●	●	–	–	–	–	●	●	–	–	–	–	–
A4G0250M2BP02GMP	2B	2,50	0,2	20	2,0	●	–	–	–	–	–	●	–	–	–	–	–	–
A4G0300M03P02GMP	3	3,00	0,2	20	3,5	●	●	–	–	–	●	●	●	–	–	–	–	–
A4G0300M03P04GMP	3	3,00	0,4	20	3,5	●	●	–	–	–	●	●	●	–	–	–	–	–
A4G0400M04P02GMP	4	4,00	0,2	20	–	●	●	–	–	–	●	●	●	–	–	–	–	–
A4G0400M04P04GMP	4	4,00	0,4	20	3,5	●	●	–	–	–	●	●	●	–	–	–	–	–
A4G0400M04P08GMP	4	4,00	0,8	20	3,5	●	●	–	–	–	–	●	●	–	–	–	–	–
A4G0500M05P04GMP	5	5,00	0,4	25	–	●	●	–	–	–	●	●	●	–	–	–	–	–
A4G0500M05P08GMP	5	5,00	0,8	25	–	●	–	–	–	–	●	●	●	–	–	–	–	–
A4G0600M06P04GMP	6	6,00	0,4	30	4,9	●	●	–	–	–	–	●	–	–	–	–	–	–
A4G0600M06P08GMP	6	6,00	0,8	30	4,9	●	●	–	–	–	–	●	●	–	–	–	–	–
A4G0800M08P08GMP	8	8,00	0,8	30	6,4	–	●	–	–	–	–	●	–	–	–	–	–	–
A4G0800M08P12GMP	8	8,00	1,2	30	6,4	●	–	–	–	–	–	–	–	–	–	–	–	–





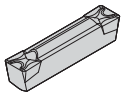
A4R-P-GMP

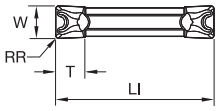
● premier choix
○ choix alternatif

		KCU10	KCU25	KCP10	KCP25	KCK20	K313	KC5010	KC5025	KY3500	KT315	KB1630	KB5625	KD1405
P		●	●	●	●	○		○	○		●			
M		●	●				○	●	○					
K		○	○	○	○	●	○	○	○	●	○	○		
N		●	○				●	●	○					●
S		●	●				●	○	○			○		
H		○						○				●	●	

GMP Rayon complet rectifiée de précision

Réf. catalogue	dimension du logement	W	RC	LI	T	KCU10	KCU25	KCP10	KCP25	KCK20	K313	KC5010	KC5025	KY3500	KT315	KB1630	KB5625	KD1405
A4R0200M02P00GMP	2	2,00	1,0	20	1,7	●	●	–	–	–	–	●	●	–	–	–	–	–
A4R0300M03P00GMP	3	3,00	1,5	20	2,5	●	●	–	–	–	●	●	●	–	–	–	–	–
A4R0400M04P00GMP	4	4,00	2,0	20	–	●	●	–	–	–	●	●	●	–	–	–	–	–
A4R0500M05P00GMP	5	5,00	2,5	25	4,1	●	●	–	–	–	●	●	●	–	–	–	–	–
A4R0600M06P00GMP	6	6,00	3,0	30	4,8	●	●	–	–	–	–	●	●	–	–	–	–	–
A4R0800M08P00GMP	8	8,00	4,0	30	6,4	●	●	–	–	–	–	●	–	–	–	–	–	–

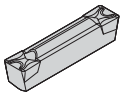


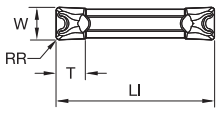


A4G-U-GMN

GMN Pressée et frittée de précision

Réf. catalogue	dimension du logement	W	RR	LI	T	KCU10	KCU25	KCP10	KCP25	KCK20	K313	KC5010	KC5025	KY3500	KT315	KB1630	KB5625	KD1405
A4G0205M02U02GMN	2	2,05	0,2	20	2,0	●	●	●	–	–	–	●	●	–	–	–	–	–
A4G0255M2BU02GMN	2B	2,62	0,2	20	2,0	–	–	–	–	–	–	–	●	–	–	–	–	–
A4G0305M03U02GMN	3	3,05	0,2	20	3,5	●	●	●	●	–	–	●	●	–	–	–	–	–
A4G0305M03U04GMN	3	3,05	0,4	20	3,5	●	●	●	●	–	–	●	●	–	–	–	–	–
A4G0405M04U04GMN	4	4,05	0,4	20	3,4	●	●	–	●	–	–	●	●	–	–	–	–	–
A4G0405M04U08GMN	4	4,05	0,8	20	3,4	●	●	●	●	–	–	●	●	–	–	–	–	–
A4G0505M05U04GMN	5	5,05	0,4	25	4,2	●	●	●	●	–	–	●	●	–	–	–	–	–
A4G0505M05U08GMN	5	5,05	0,8	25	4,2	●	●	●	●	–	–	●	●	–	–	–	–	–
A4G0605M06U04GMN	6	6,05	0,4	30	4,9	●	●	●	●	–	–	●	●	–	–	–	–	–
A4G0605M06U08GMN	6	6,05	0,8	30	4,9	●	●	●	●	–	–	●	●	–	●	–	–	–
A4G0605M06U12GMN	6	6,05	1,2	30	4,9	–	–	–	●	–	–	●	●	–	–	–	–	–
A4G0805M08U08GMN	8	8,05	0,8	30	6,4	●	●	●	●	–	–	●	–	–	–	–	–	–
A4G0805M08U12GMN	8	8,05	1,2	30	6,4	–	●	●	●	–	–	●	–	–	–	–	–	–
A4G1005M10U08GMN	10	10,05	0,8	30	8,1	–	●	●	●	–	–	–	●	–	–	–	–	–
A4G1005M10U12GMN	10	10,05	1,2	30	8,1	–	–	–	●	–	–	–	●	–	–	–	–	–





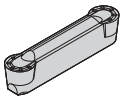
A4G-P-GMN

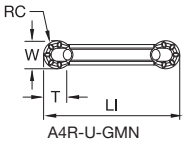
● premier choix
○ choix alternatif

		KCU10	KCU25	KCP10	KCP25	KCK20	K313	KC5010	KC5025	KY3500	KT315	KB1630	KB5625	KD1405
P		●	●	●	●	○		○	○		●			
M		●	●				○	●	○					
K		○	○	○	○	●	○	○	○	●	○	○		
N		●	○				●	●	○					●
S		●	●				●	○	○			○		
H		○						○				●	●	

GMN Rectifiées de précision

Réf. catalogue	dimension du logement	W	RR	LI	T	KCU10	KCU25	KCP10	KCP25	KCK20	K313	KC5010	KC5025	KY3500	KT315	KB1630	KB5625	KD1405
A4G094I2BP05GMN	2B	2,39	0,2	20	1,9	●	–	–	–	–	–	●	–	–	–	–	–	–
A4G125I03P05GMN	3	3,18	0,2	20	3,4	●	●	–	–	–	–	●	●	–	–	–	–	–
A4G125I03P1GMN	3	3,18	0,4	20	3,4	●	●	–	–	–	–	●	●	–	–	–	–	–
A4G187I04P1GMN	4	4,76	0,4	20	3,5	●	●	–	–	–	–	●	–	–	–	–	–	–
A4G187I04P2GMN	4	4,76	0,8	20	3,5	●	●	–	–	–	–	●	●	–	–	–	–	–
A4G250I06P1GMN	6	6,35	0,4	30	4,7	●	●	–	–	–	–	●	–	–	–	–	–	–
A4G250I06P2GMN	6	6,35	0,8	30	4,7	●	●	–	–	–	–	●	–	–	–	–	–	–
A4G312I08P1GMN	8	7,94	0,4	30	6,2	–	●	–	–	–	–	●	–	–	–	–	–	–
A4G375I10P1GMN	10	9,53	0,4	30	7,9	–	–	–	–	–	–	●	–	–	–	–	–	–
A4G375I10P2GMN	10	9,53	0,8	30	7,9	●	–	–	–	–	–	●	–	–	–	–	–	–

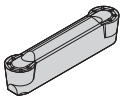


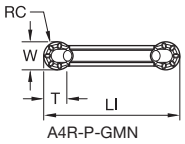


A4R-U-GMN

GMN Rayon complet pressée et frittée de précision

Réf. catalogue	dimension du logement	W	RC	LI	T	KCU10	KCU25	KCP10	KCP25	KCK20	K313	KC5010	KC5025	KY3500	KT315	KB1630	KB5625	KD1405
A4R0205M02U00GMN	2	2,05	1,1	20	1,8	–	●	●	–	–	–	●	●	–	–	–	–	–
A4R0305M03U00GMN	3	3,05	1,5	20	2,6	●	●	●	●	–	–	●	●	–	–	–	–	–
A4R0405M04U00GMN	4	4,05	2,0	20	3,5	●	●	●	●	–	–	●	●	–	–	–	–	–
A4R0505M05U00GMN	5	5,05	2,5	25	4,2	●	●	●	●	–	–	●	●	–	–	–	–	–
A4R0605M06U00GMN	6	6,05	3,0	30	4,9	●	●	●	●	–	–	●	●	–	–	–	–	–
A4R0805M08U00GMN	8	8,05	4,0	30	6,5	●	●	●	●	–	–	●	●	–	–	–	–	–
A4R1005M10U00GMN	10	10,05	5,0	30	8,2	●	●	–	●	–	–	–	–	–	–	–	–	–

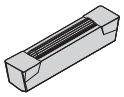


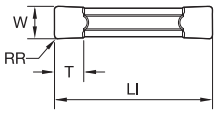


A4R-P-GMN

GMN Rayon complet rectifiée de précision

Réf. catalogue	dimension du logement	W	RC	LI	T	KCU10	KCU25	KCP10	KCP25	KCK20	K313	KC5010	KC5025	KY3500	KT315	KB1630	KB5625	KD1405
A4R125I03P00GMN	3	3,18	1,6	20	2,7	●	●	–	–	–	–	●	●	–	–	–	–	–
A4R187I04P00GMN	4	4,76	2,4	20	3,8	●	●	–	–	–	–	●	●	–	–	–	–	–
A4R250I06P00GMN	6	6,35	3,2	30	5,3	●	●	–	–	–	–	●	●	–	–	–	–	–
A4R312I08P00GMN	8	7,94	4,0	30	6,4	●	–	–	–	–	–	–	–	–	–	–	–	–
A4R375I10P00GMN	10	9,53	4,8	30	7,3	–	–	–	–	–	–	–	●	–	–	–	–	–





A4G-U-B

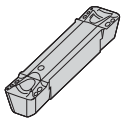
● premier choix
○ choix alternatif

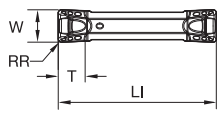
	KCU10	KCU25	KCP10	KCP25	KCK20	K313	KC5010	KC5025	KY3500	KT315	KB1630	KB5625	KD1405
P	●	●	●	●	○		○	○		●			
M	●	●				○	●	○					
K	○	○	○	○	●	○	○	○	●	○	○		
N	●	○				●	●	○					●
S	●	●				●	○	○			○		
H	○						○				●	●	

Face plate, pressée et frittée de précision

Réf. catalogue	dimension du logement	W	RR	LI	T	KCU10	KCU25	KCP10	KCP25	KCK20	K313	KC5010	KC5025	KY3500	KT315	KB1630	KB5625	KD1405
A4G0305M03U02B	3	3,05	0,2	20	3,5	–	●	–	–	●	–	–	●	–	–	–	–	–
A4G0405M04U04B	4	4,05	0,4	20	3,4	–	–	–	–	●	–	–	●	–	–	–	–	–
A4G0505M05U04B	5	5,05	0,4	25	4,2	–	●	–	–	●	–	–	–	–	–	–	–	–
A4G0605M06U04B	6	6,05	0,4	30	4,9	–	●	–	–	●	–	–	–	–	–	–	–	–
A4G0805M08U08B	8	8,05	0,8	30	6,4	–	–	–	–	●	–	–	–	–	–	–	–	–
A4G1005M10U08B	10	10,05	0,8	30	8,1	–	–	–	–	●	–	–	–	–	–	–	–	–

Plaquettes à gorges et de chariotage A4™ • Rainurage frontal de petits diamètres





A4G-SP-GUP

● premier choix
○ choix alternatif

	KCU10	KCU25	KCP10	KCP25	KCK20	K313	KC5010	KC5025	KY3500	KT315	KB1630	KB5625	KD1405
P	●	●	●	●	○		○	○		●			
M	●	●				○	●	○					
K	○	○	○	○	●	○	○	○	●	○	○		
N	●	○				●	●	○					●
S	●	●				●	○	○			○		
H	○						○				●	●	

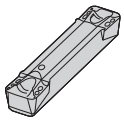
GUP Pressée et frittée de précision • Rainurage frontal de petits diamètres

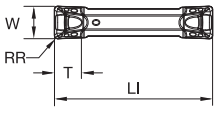
Réf. catalogue	dimension du logement	W	RR	LI	T	KCU10	KCU25	KCP10	KCP25	KCK20	K313	KC5010	KC5025	KY3500	KT315	KB1630	KB5625	KD1405
A4G0200M2SP02GUP	2S	2,00	0,2	20	1,9	●	●	–	–	–	–	–	–	–	–	–	–	–
A4G0300M3SP02GUP	3S	3,00	0,2	20	2,9	●	●	–	–	–	–	–	–	–	–	–	–	–
A4G0300M3SP04GUP	3S	3,00	0,4	20	2,9	●	●	–	–	–	–	–	–	–	–	–	–	–
A4G0400M4SP04GUP	4S	4,00	0,4	20	3,4	●	–	–	–	–	–	–	–	–	–	–	–	–
A4G0400M4SP08GUP	4S	4,00	0,8	20	3,4	●	–	–	–	–	–	–	–	–	–	–	–	–
A4G0500M5SP04GUP	5S	5,00	0,4	25	4,1	–	●	–	–	–	–	–	–	–	–	–	–	–
A4G0500M5SP08GUP	5S	5,00	0,8	25	4,1	●	–	–	–	–	–	–	–	–	–	–	–	–

REMARQUE : Les plaquettes A4-S sont des plaquettes A4 de hauteur réduite. Par exemple, un porte-outil avec un logement de dimension 2S ne peut recevoir une plaquette de dimension 2.

● premier choix
○ choix alternatif

		KCU10	KCU25	KCP10	KCP25	KCK20	K313	KC5010	KC5025	KY3500	KT315	KB1630	KB5625	KD1405
P		●	●	●	●	○		○	○		●			
M		●	●				○	●	○					
K		○	○	○	○	●	○	○	○	●	○	○		
N		●	○				●	●	○					●
S		●	●				●	○	○			○		
H		○						○				●	●	



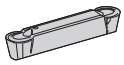


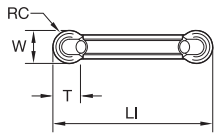
A4G-SU-GUP

GUP Rectifiées de précision • Rainurage frontal de petits diamètres

Réf. catalogue	dimension du logement	W	RR	LI	T	KCU10	KCU25	KCP10	KCP25	KCK20	K313	KC5010	KC5025	KY3500	KT315	KB1630	KB5625	KD1405
A4G0205M2SU02GUP	2S	2,05	0,2	20	2,0	●	●	–	–	–	–	–	–	–	–	–	–	–
A4G0305M3SU02GUP	3S	3,05	0,2	20	3,0	●	●	–	–	–	–	–	–	–	–	–	–	–
A4G0305M3SU04GUP	3S	3,05	0,4	20	3,0	●	●	–	–	–	–	–	–	–	–	–	–	–
A4G0405M4SU04GUP	4S	4,05	0,4	20	3,4	●	●	–	–	–	–	–	–	–	–	–	–	–
A4G0505M5SU04GUP	5S	5,05	0,4	25	4,2	●	●	–	–	–	–	–	–	–	–	–	–	–
A4G0505M5SU08GUP	5S	5,05	0,8	25	4,2	–	●	–	–	–	–	–	–	–	–	–	–	–

REMARQUE : Les plaquettes A4-S sont des plaquettes A4 de hauteur réduite. Par exemple, un porte-outil avec un logement de dimension 2S ne peut recevoir une plaquette de dimension 2.



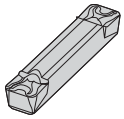


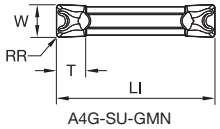
A4R-SP-GMP

GMP Rayon complet rectifiées de précision • Rainurage frontal de petits diamètres

Réf. catalogue	dimension du logement	W	RC	LI	T	KCU10	KCU25	KCP10	KCP25	KCK20	K313	KC5010	KC5025	KY3500	KT315	KB1630	KB5625	KD1405
A4R0200M2SP00GMP	2S	2,00	1,0	20	1,6	–	●	–	–	–	–	–	–	–	–	–	–	–
A4R0300M3SP00GMP	3S	3,00	1,5	20	2,5	–	●	–	–	–	–	–	–	–	–	–	–	–
A4R0500M5SP00GMP	5S	5,00	2,5	25	4,1	–	●	–	–	–	–	–	–	–	–	–	–	–

REMARQUE : Les plaquettes A4-S sont des plaquettes A4 de hauteur réduite. Par exemple, un porte-outil avec un logement de dimension 2S ne peut recevoir une plaquette de dimension 2.



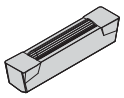


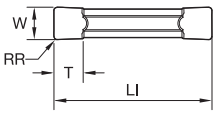
A4G-SU-GMN

GMN Pressée et frittée de précision • Rainurage frontal de petits diamètres

Réf. catalogue	dimension du logement	W	RR	LI	T	KCU10	KCU25	KCP10	KCP25	KCK20	K313	KC5010	KC5025	KY3500	KT315	KB1630	KB5625	KD1405
A4G0205M2SU02GMN	2S	2,05	0,2	20	2,0	●	●	–	–	–	–	–	–	–	–	–	–	–
A4G0305M3SU02GMN	3S	3,05	0,2	20	3,5	–	●	–	–	–	–	–	–	–	–	–	–	–
A4G0305M3SU04GMN	3S	3,05	0,4	20	3,5	●	●	–	–	–	–	–	–	–	–	–	–	–
A4G0405M4SU04GMN	4S	4,05	0,4	20	3,6	●	●	–	–	–	–	–	–	–	–	–	–	–
A4G0405M4SU08GMN	4S	4,05	0,8	20	3,6	–	●	–	–	–	–	–	–	–	–	–	–	–
A4G0505M5SU04GMN	5S	5,05	0,4	25	4,2	●	●	–	–	–	–	–	–	–	–	–	–	–

REMARQUE : Les plaquettes A4-S sont des plaquettes A4 de hauteur réduite. Par exemple, un porte-outil avec un logement de dimension 2S ne peut recevoir une plaquette de dimension 2.





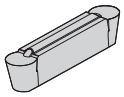
A4G-P-T

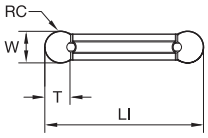
● premier choix
○ choix alternatif

P	
M	
K	●
N	
S	
H	

Face plate, rectifiée de précision • Céramique

Réf. catalogue ISO	dimension du logement	W	RR	LI	T	KY3500
A4G0300M03P04T01025	3	3,00	0,4	20	3,4	●
A4G125I03P1T0425	3	3,18	0,4	20	3,4	●
A4G0400M04P04T01025	4	4,00	0,4	20	3,4	●
A4G0500M05P08T01025	5	5,00	0,8	25	4,2	●
A4G0600M06P08T01025	6	6,00	0,8	30	4,8	●
A4G250I06P2T0425	6	6,35	0,8	30	4,9	●
A4G0800M08P08T01025	8	8,00	0,8	30	6,4	●

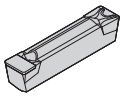


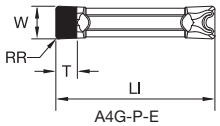


A4R-P-T

Face plate, rayon complet, rectifiée de précision • Céramique

Réf. catalogue ISO	dimension du logement	W	RC	LI	T	KY3500
A4R0300M03P00T01025	3	3,00	1,5	20	2,4	●
A4R0500M05P00T01025	5	5,00	2,5	25	4,1	●
A4R0600M06P00T01025	6	6,00	3,0	30	4,3	●
A4R250I06P00T0425	6	6,35	3,2	30	4,8	●
A4R0800M08P00T01025	8	8,00	4,0	30	6,4	●





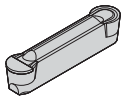
A4G-P-E

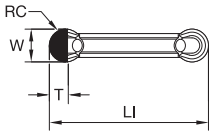
● premier choix
○ choix alternatif

P		●	●	●	●	○		○	○		●			
M		●	●				○	●	○					
K		○	○	○	○	●	○	○	○	●	○	○		
N		●	○				●	●	○					●
S		●	●				●	○	○			○		
H		○						○				●	●	

Face plate rectifiée de précision • PCD

Réf. catalogue ISO	dimension du logement	W	RR	LI	T	KCU10	KCU25	KCP10	KCP25	KCK20	K313	KC5010	KC5025	KY3500	KT315	KB1630	KB5625	KD1405
A4G0300M03P04E	3	3,00	0,4	20	3,0	–	–	–	–	–	–	–	–	–	–	–	–	●
A4G0400M04P04E	4	4,00	0,4	20	3,0	–	–	–	–	–	–	–	–	–	–	–	–	●
A4G0500M05P08E	5	5,00	0,8	25	3,0	–	–	–	–	–	–	–	–	–	–	–	–	●





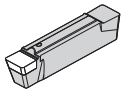
A4R-P-E

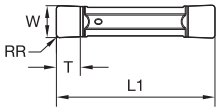
● premier choix
○ choix alternatif

		KCU10	KCU25	KCP10	KCP25	KCK20	K313	KC5010	KC5025	KY3500	KT315	KB1630	KB5625	KD1405
P		●	●	●	●	○		○	○		●			
M		●	●				○	●	○					
K		○	○	○	○	●	○	○	○	●	○	○		
N		●	○				●	●	○					●
S		●	●				●	○	○			○		
H		○						○				●	●	

Face plate, rayon complet, rectifiée de précision • PCD

Réf. catalogue	dimension du logement	W	RC	LI	T	KCU10	KCU25	KCP10	KCP25	KCK20	K313	KC5010	KC5025	KY3500	KT315	KB1630	KB5625	KD1405
A4R0500M05P00E	5	5,00	2,5	25	3,0	–	–	–	–	–	–	–	–	–	–	–	–	●

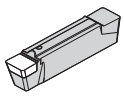


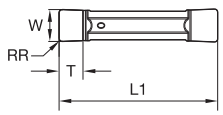


A4G-P-E-ST

Face plate rectifiée de précision • PcBN

Réf. catalogue	dimension du logement	W	RR	LI	T	KCU10	KCU25	KCP10	KCP25	KCK20	K313	KC5010	KC5025	KY3500	KT315	KB1630	KB5625	KD1405
A4G0300M03P04EST	3	3,00	0,4	20	3,0	–	–	–	–	–	–	–	–	–	–	●	–	–
A4G0500M05P08EST	5	5,00	0,8	25	3,5	–	–	–	–	–	–	–	–	–	–	●	–	–
A4G0600M06P08EST	6	6,00	0,8	30	4,0	–	–	–	–	–	–	–	–	–	–	●	–	–





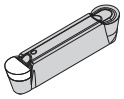
A4G-P-S-ST

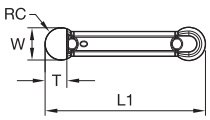
Face plate rectifiées de précision • Témoin • PcBN

Réf. catalogue	dimension du logement	W	RR	LI	T	KCU10	KCU25	KCP10	KCP25	KCK20	K313	KC5010	KC5025	KY3500	KT315	KB1630	KB5625	KD1405
A4G0300M03P04S02025ST	3	3,00	0,4	20	3,0	–	–	–	–	–	–	–	–	–	–	●	●	–
A4G0400M04P04S02025ST	4	4,00	0,4	20	3,3	–	–	–	–	–	–	–	–	–	–	●	●	–
A4G0500M05P08S02025ST	5	5,00	0,8	25	3,5	–	–	–	–	–	–	–	–	–	–	–	●	–
A4G0600M06P08S02025ST	6	6,00	0,8	30	4,0	–	–	–	–	–	–	–	–	–	–	–	●	–

● premier choix
○ choix alternatif

		KCU10	KCU25	KCP10	KCP25	KCK20	K313	KC5010	KC5025	KY3500	KT315	KB1630	KB5625	KD1405
P		●	●	●	●	○		○	○		●			
M		●	●				○	●	○					
K		○	○	○	○	●	○	○	○	●	○	○		
N		●	○				●	●	○					●
S		●	●				●	○	○			○		
H		○						○				●	●	





A4R-P-E-ST

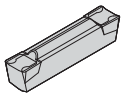
Face plate, rayon complet, rectifiée de précision • PcBN

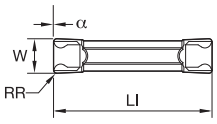
Réf. catalogue	dimension du logement	W	RC	LI	T	KCU10	KCU25	KCP10	KCP25	KCK20	K313	KC5010	KC5025	KY3500	KT315	KB1630	KB5625	KD1405
A4R0300M03P00EST	3	3,00	1,5	20	2,2	–	–	–	–	–	–	–	–	–	–	●	–	–
A4R0400M04P00EST	4	4,00	2,0	20	2,9	–	–	–	–	–	–	–	–	–	–	●	–	–
A4R0500M05P00EST	5	5,00	2,5	25	3,7	–	–	–	–	–	–	–	–	–	–	●	–	–
A4R0600M06P00EST	6	6,00	3,0	30	4,4	–	–	–	–	–	–	–	–	–	–	●	–	–

Plaquettes de tronçonnage A4™

● premier choix
○ choix alternatif

		KCU10	KCU25	KCP10	KCP25	KCK20	K313	KC5010	KC5025	KY3500	KT315	KB1630	KB5625	KD1405
P		●	●	●	●	○		○	○		●			
M		●	●				○	●	○					
K		○	○	○	○	●	○	○	○	●	○	○		
N		●	○				●	●	○					●
S		●	●				●	○	○			○		
H		○						○				●	●	





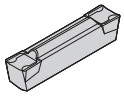
A4C-N-CF

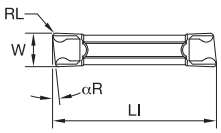
CF Pressée et frittée de précision • Neutre

Réf. catalogue	dimension du logement	W	RR	LI	α	KCU10	KCU25	KCP10	KCP25	KCK20	K313	KC5010	KC5025	KY3500	KT315	KB1630	KB5625	KD1405
A4C0155N00CF01	1	1,50	0,2	16	–	–	●	–	–	–	–	–	●	–	–	–	–	–
A4C0205N00CF02	2	2,05	0,2	20	–	–	●	–	–	–	–	–	●	–	–	–	–	–
A4C0255N00CF02	2B	2,50	0,2	20	–	–	●	–	–	–	–	–	●	–	–	–	–	–
A4C0305N00CF02	3	3,05	0,2	20	–	–	●	–	–	–	–	–	●	–	–	–	–	–
A4C0405N00CF02	4	4,05	0,2	20	–	–	●	–	–	–	–	–	●	–	–	–	–	–

● premier choix
○ choix alternatif

		KCU10	KCU25	KCP10	KCP25	KCK20	K313	KC5010	KC5025	KY3500	KT315	KB1630	KB5625	KD1405
P		●	●	●	●	○		○	○		●			
M		●	●				○	●	○					
K		○	○	○	○	●	○	○	○	●	○	○		
N		●	○				●	●	○					●
S		●	●				●	○	○			○		
H		○						○				●	●	

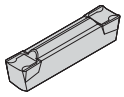


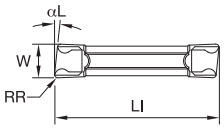


A4C-R-CF

CF Pressée et frittée de précision • À droite

Réf. catalogue	dimension du logement	W	RL	LI	αR	KCU10	KCU25	KCP10	KCP25	KCK20	K313	KC5010	KC5025	KY3500	KT315	KB1630	KB5625	KD1405
A4C0155R06CF01	1	1,50	0,2	16	6.0	–	–	–	–	–	–	–	●	–	–	–	–	–
A4C0155R10CF01	1	1,50	0,2	16	10.0	–	●	–	–	–	–	–	–	–	–	–	–	–
A4C0155R16CF01	1	1,50	0,2	16	16.0	–	–	–	–	–	–	–	●	–	–	–	–	–
A4C0205R06CF02	2	1,99	0,2	20	6.0	–	●	–	–	–	–	–	●	–	–	–	–	–
A4C0205R10CF02	2	1,99	0,2	20	10.0	–	●	–	–	–	–	–	–	–	–	–	–	–
A4C0255R06CF02	2B	2,49	0,2	20	6.0	–	–	–	–	–	–	–	●	–	–	–	–	–
A4C0305R06CF02	3	3,05	0,2	20	6.0	–	●	–	–	–	–	–	●	–	–	–	–	–
A4C0305R10CF02	3	3,05	0,2	20	10.0	–	●	–	–	–	–	–	●	–	–	–	–	–
A4C0405R06CF02	4	4,05	0,2	20	6.0	–	●	–	–	–	–	–	–	–	–	–	–	–
A4C0405R10CF02	4	4,05	0,2	20	10.0	–	●	–	–	–	–	–	●	–	–	–	–	–





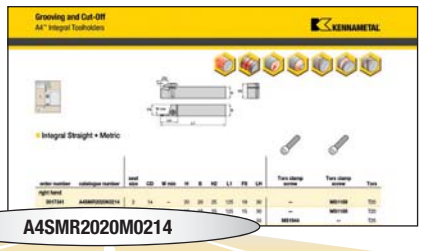
A4C-L-CF

CF Pressée et frittée de précision • À gauche

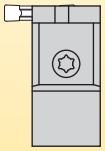
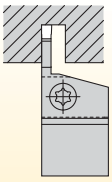
Réf. catalogue	dimension du logement	W	RR	LI	αL	KCU10	KCU25	KCP10	KCP25	KCK20	K313	KC5010	KC5025	KY3500	KT315	KB1630	KB5625	KD1405
A4C0155L06CF01	1	1,50	0,2	16	6.0	–	–	–	–	–	–	–	●	–	–	–	–	–
A4C0205L06CF02	2	1,99	0,2	20	6.0	–	●	–	–	–	–	–	–	–	–	–	–	–
A4C0205L10CF02	2	1,99	0,2	20	10.0	–	–	–	–	–	–	–	●	–	–	–	–	–
A4C0305L06CF02	3	3,05	0,2	20	6.0	–	●	–	–	–	–	–	●	–	–	–	–	–
A4C0305L10CF02	3	3,05	0,2	20	10.0	–	●	–	–	–	–	–	–	–	–	–	–	–
A4C0405L06CF02	4	4,05	0,2	20	6.0	–	●	–	–	–	–	–	–	–	–	–	–	–
A4C0405L10CF02	4	4,05	0,2	20	10.0	–	●	–	–	–	–	–	–	–	–	–	–	–

Comment fonctionnent les références catalogue ?

Chaque caractère de la référence catalogue correspond à une caractéristique du produit désigné. Aidez-vous des explications ci-dessous et des images pour décoder la référence.



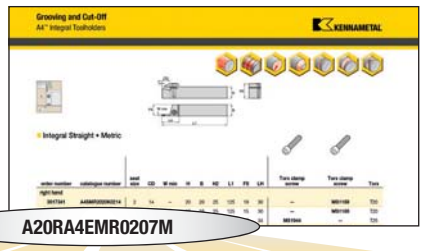
A4SMR2020M0214

A4	S	M	R	2020M	02	14
Système d'outils	Type d'outil	Type d'assise	Sens de l'outil	Dimension de la section	Dimension du logement	Profondeur de rainurage maxi
A4 = Rainurage et chariotage	**S** = Cylindrique  **E** = Montage en bout à 90°		 **R** = à droite **L** = à gauche **N** = neutre		**02** **03** **04** **05** **06** **08** **10**	en millimètres

M =
assise maximum pour largeurs de gorge spécifiques et dépouille droite sans limite de diamètre de la pièce à usiner
E =
Pas d'assise acier pour le rainurage frontal
C =
Assise renforcée

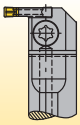
métrique:
Hauteur x largeur en mm, la lettre indique la longueur d'outil à la norme ISO.
longueur d'outil métrique (mm)
K = 125
M = 150
P = 170

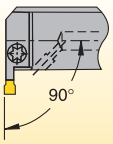
En vous reportant à ce guide facile d'emploi, vous identifierez aisément le produit qui correspond à vos besoins.



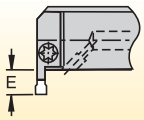
A20RA4EMR0207M

A	20	R	A4	E	M	R	02	07	M
Barre acier avec arrosage	Diamètre de la barre	Longueur de la barre	Système de rainurage et de chariotage A4™	Type d'outil	Type d'assise	Sens de l'outil	Dimension du logement plaquette	Profondeur de rainurage en mm	Unités



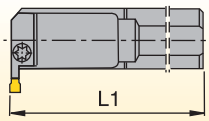


E = Montage en bout à 90°



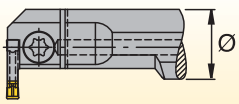
mm
7mm
10mm
12mm
16mm

M = Métrique

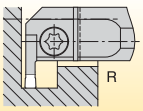


barres métriques :
R = 200mm
S = 150mm
T = 300mm

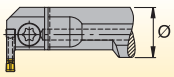
dimension du logement	largeur de coupe (mm)
02	2,00–2,62
2B	2,39–2,62
03	3,0–3,05
04	4,0–4,05
05	5,0–5,05
06	6,0–6,05
08	8,0–8,05
10	10,0–10,05



barres métriques :
Diamètre de la barre en millimètres



R = à droite



L = à gauche

M = Assise maximum

Comment fonctionnent les références catalogue ?

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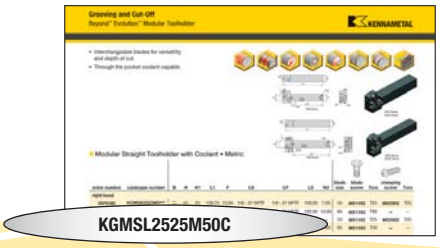

KGMSL2525M50C

KGM	S	L	2525M	50	C
Famille	Type d'outil	Sens	Dimension de la section	Dimension de lame	Arrosage
Rainurage modulaire	**S** = Montage droit **E** = Montage en bout (90°)	**L** = à gauche **R** = à droite	**Métrique** = Hauteur x largeur en mm ; la lettre correspond à la longueur d'outil à la norme ISO	**50** **65**	**C** = Arrosage direct possible

Outils de rainurage et plaquettes **Beyond**™ pour opérations de rainurage peu profond et de chariotage

Top Notch™

C'est une solution éprouvée pour une productivité élevée. Le système Top Notch garantit la régularité des performances d'outil, la précision de l'indexage et une excellente fixation, donnant un très bon état de surface et une meilleure tenue de coupe.

CARACTÉRISTIQUES ET AVANTAGES

- Les nuances revêtues PVD Beyond sont destinées à l'usinage d'une gamme étendue de matériaux.
- Le serrage rigide bloque la plaquette en position même dans les travaux les plus difficiles.
- Un concept polyvalent qui permet de n'avoir qu'un seul système pour le rainurage Inter et Exter, le rainurage frontal, le chariotage arrière, les gorges et dégagements, et même le filetage.
- Les plaquettes avec brise-copeau assurent une excellente évacuation du copeau en rainurage et permettent de mieux le contrôler en chariotage multidirectionnel.

Pour en savoir plus sur les avantages de ces outils, contactez votre distributeur Kennametal agréé ou rendez-vous sur **kennametal.com**.

KENNAMETAL®

kennametal.com

Comment fonctionnent les références catalogue ?

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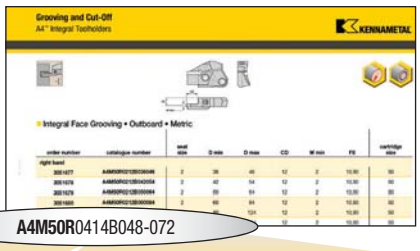
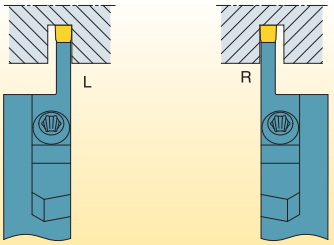
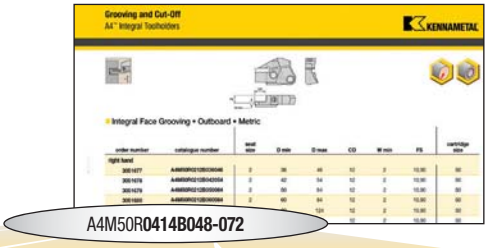


A4M50R0414B048-072

A4M	50	R
Famille	Dimension du système modulaire	Sens de l'outil
Lame modulaire A4	50 65	

En vous reportant à ce guide facile d'emploi, vous identifierez aisément le produit qui correspond à vos besoins.



A4M50R**0414B048-072**

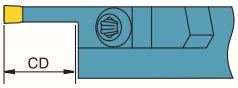
04

Dimension du logement

dimension du logement	largeur de coupe mm
02	2,00–2,62
2B	2,39–2,62
03	3,0–3,05
04	4,0–4,05
05	5,0–5,05
06	6,0–6,05
08	8,0–8,05
10	10,0–10,05

14

Profondeur de gorge maximum



mm

14mm

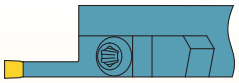
19mm

20mm

26mm

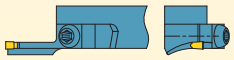
B

Type d'outil



M = assise maximum pour largeurs de gorge spécifiques et dépouille droite sans limite de diamètre de la pièce à usiner

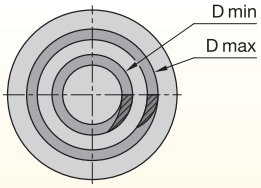
A = porte-outil de rainurage frontal à portée intérieure



B = porte-outil de rainurage frontal à portée extérieure

048–072

Diamètres du rainurage frontal



les diamètres sont les mini et maxi pour le rainurage frontal exter 999 = D maxi illimité

Comment fonctionnent les références catalogue ?

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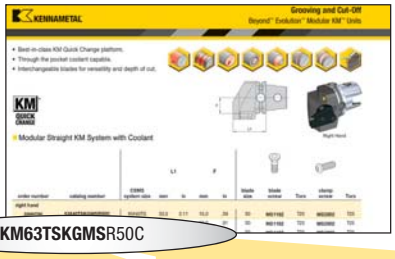
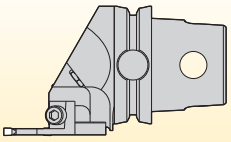
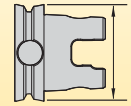
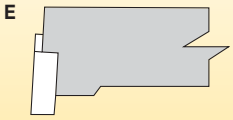


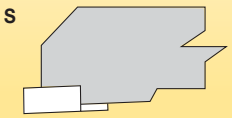
KM63TSKGMSR50C

KM	63	TS	KGM	S
Changement rapide KM	Dimension système	Caractéristique	Méthode de fixation de la plaquette	Position de la plaquette
KM™ **KM4X™** **PSC**	40 = 40mm 50 = 50mm 63 = 63mm 80 = 80mm 100 = 100mm	**TS** **XMZ**	**KGM** **Rainurage modulaire**	**E** = Montage en bout **S** = Montage latéral

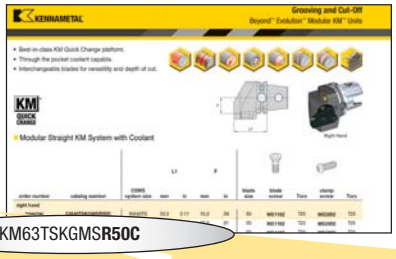








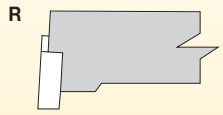
En vous reportant à ce guide facile d'emploi, vous identifierez aisément le produit qui correspond à vos besoins.

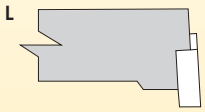


KM63TSKGMS**R50C**

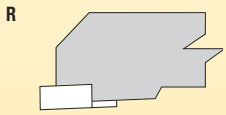
R	50	C	
Sens de l'outil	Dimension de lame	Arrosage	Caractéristiques spéciales
R = a droite **L** = a gauche	**50** **60**	**C** = Possibilité d'arrosage par le logement	**Y** = Mazak® INTEGREX®

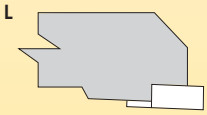
Montage en bout

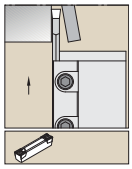


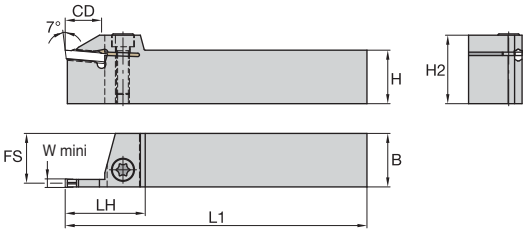


Montage latéral









à droite

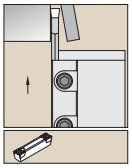
Monobloc droit • Métrique

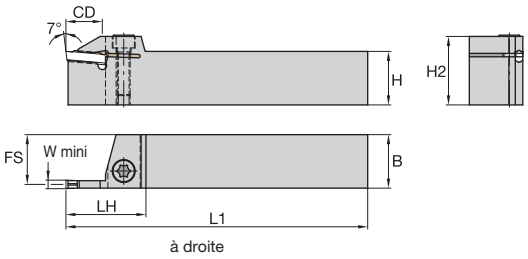
Réf. commande	Réf. catalogue	dimension du logement	CD	W mini	H	B	H2	L1	FS	LH	vis de serrage	vis de serrage	Torx
à droite													
3017341	**A4SMR2020K0214**	2	14	–	20	20	25	125	19	30	**–**	**MS1160**	T20
3017342	**A4SMR1616K0214**	2	14	2	16	16	25	125	15	30	**–**	**MS1160**	T20
2974425	**A4SMR2020K0217**	2	17	2	20	20	31	125	19	34	**MS1944**	**–**	T25
3017340	**A4SMR2525M0214**	2	14	2	25	25	30	150	24	30	**–**	**MS1160**	T20
3017339	**A4SMR2525M0217**	2	17	2	25	25	31	150	24	34	**MS1944**	**–**	T25
1949633	**A4SMR1616K0314**	3	14	3	16	16	27	125	15	35	**MS2091**	**–**	T25
2503557	**A4SMR2016K0317**	3	17	3	20	16	32	125	15	37	**MS1970**	**–**	T30
1949635	**A4SMR2020K0314**	3	14	3	20	20	27	125	19	35	**MS1595**	**–**	T30
2503551	**A4SMR2020K0317**	3	17	3	20	20	32	125	19	37	**MS1970**	**–**	T30
1949637	**A4SMR2525M0317**	3	17	3	25	25	32	150	24	37	**MS1970**	**–**	T30
2503559	**A4SMR2016K0417**	4	17	4	20	16	32	125	14	37	**MS1970**	**–**	T30
1949639	**A4SMR2020K0414**	4	14	4	20	20	27	125	18	35	**MS1595**	**–**	T30
2503553	**A4SMR2020K0417**	4	17	4	20	20	32	125	18	37	**MS1970**	**–**	T30
1949641	**A4SMR2525M0417**	4	17	4	25	25	32	150	23	37	**MS1970**	**–**	T30
1949643	**A4SMR3225P0417**	4	17	4	32	25	40	170	23	37	**MS1970**	**–**	T30
1949645	**A4SMR2020K0519**	5	19	5	20	20	28	125	18	40	**MS1595**	**–**	T30
1949647	**A4SMR2525M0520**	5	20	5	25	25	33	150	23	40	**MS1970**	**–**	T30
1949649	**A4SMR3225P0522**	5	22	5	32	25	40	170	23	42	**MS1970**	**–**	T30
2503555	**A4SMR2020K0620**	6	20	6	20	20	33	125	17	40	**MS1970**	**–**	T30
2245484	**A4SMR2525M0620**	6	20	6	25	25	33	150	22	40	**MS1970**	**–**	T30
2263089	**A4SMR3225P0626**	6	26	6	32	25	40	170	22	45	**MS1970**	**–**	T30
2245485	**A4SMR2525M0820**	8	20	8	25	25	34	150	21	43	**MS1490**	**–**	T45
2263091	**A4SMR3225P0826**	8	26	8	32	25	41	170	21	47	**MS1490**	**–**	T45
2263173	**A4SMR3225P1026**	10	26	10	32	25	41	170	21	47	**MS1490**	**–**	T45

(suite)

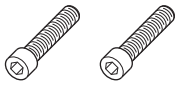
(Monobloc droit • Métrique — suite)

Réf. commande	Réf. catalogue	dimen-sion du loge-ment	CD	W mini	H	B	H2	L1	FS	LH	vis de serrage	vis de serrage	Torx
à gauche													
3017336	**A4SML2020K0214**	2	14	–	20	20	25	125	19	30	**–**	**MS1160**	T20
3017338	**A4SML1616K0214**	2	14	2	16	16	25	125	15	30	**–**	**MS1160**	T20
3017337	**A4SML2020K0217**	2	17	2	20	20	31	125	19	34	**MS1944**	**–**	T25
3017335	**A4SML2525M0214**	2	14	2	25	25	30	150	24	30	**–**	**MS1160**	T20
3017334	**A4SML2525M0217**	2	17	2	25	25	31	150	24	34	**MS1944**	**–**	T25
1949634	**A4SML1616K0314**	3	14	3	16	16	27	125	15	35	**MS2091**	**–**	T25
2503556	**A4SML2016K0317**	3	17	3	20	16	32	125	15	37	**MS1970**	**–**	T30
1949636	**A4SML2020K0314**	3	14	3	20	20	27	125	19	35	**MS1595**	**–**	T30
2503550	**A4SML2020K0317**	3	17	3	20	20	32	125	19	37	**MS1970**	**–**	T30
1949638	**A4SML2525M0317**	3	17	3	25	25	32	150	24	37	**MS1970**	**–**	T30
1949640	**A4SML2020K0414**	4	14	4	20	20	27	125	18	35	**MS1595**	**–**	T30
2503552	**A4SML2020K0417**	4	17	4	20	20	32	125	18	37	**MS1970**	**–**	T30
1949642	**A4SML2525M0417**	4	17	4	25	25	32	150	23	37	**MS1970**	**–**	T30
1949644	**A4SML3225P0417**	4	17	4	32	25	40	170	23	37	**MS1970**	**–**	T30
1949646	**A4SML2020K0519**	5	19	5	20	20	28	125	18	40	**MS1595**	**–**	T30
1949648	**A4SML2525M0520**	5	20	5	25	25	33	150	23	40	**MS1970**	**–**	T30
1949650	**A4SML3225P0522**	5	22	5	32	25	40	170	23	42	**MS1970**	**–**	T30
2503554	**A4SML2020K0620**	6	20	6	20	20	33	125	17	40	**MS1970**	**–**	T30
2245486	**A4SML2525M0620**	6	20	6	25	25	33	150	22	40	**MS1970**	**–**	T30
2263090	**A4SML3225P0626**	6	26	6	32	25	40	170	22	45	**MS1970**	**–**	T30
2245487	**A4SML2525M0820**	8	20	8	25	25	34	150	21	43	**MS1490**	**–**	T45
2263092	**A4SML3225P0826**	8	26	8	32	25	41	170	21	47	**MS1490**	**–**	T45
2263174	**A4SML3225P1026**	10	26	10	32	25	41	170	21	47	**MS1490**	**–**	T45

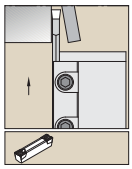


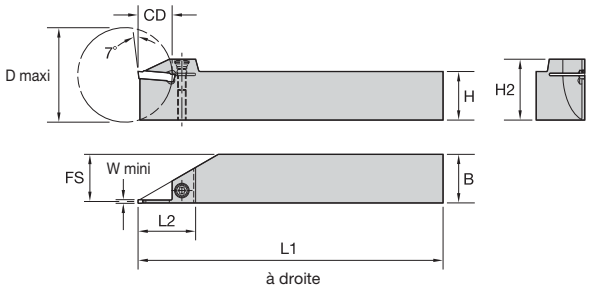


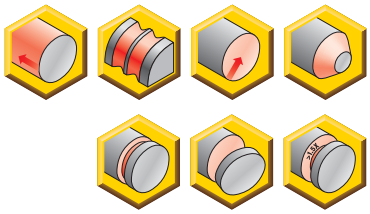
Droit monobloc • Porte-outils porte-à-faux court • Métrique



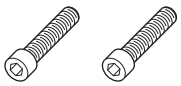
Réf. commande	Réf. catalogue	dimension du logement	CD	W mini	H	B	H2	L1	FS	LH	vis de serrage	vis de serrage	Torx
à droite													
3854265	**A4SMR2020K0208**	2	8	2	20	20	24	125	19	26	–	**MS1160**	T20
3854267	**A4SMR2020K0308**	3	8	3	20	20	27	125	19	28	**MS1595**	–	T30
3854269	**A4SMR2020K0408**	4	8	4	20	20	27	125	18	28	**MS1595**	–	T30
3854271	**A4SMR2525M0510**	5	10	5	25	25	33	150	23	32	**MS1970**	–	T30
3854273	**A4SMR2525M0610**	6	10	6	25	25	33	150	22	37	**MS1970**	–	T30
à gauche													
3854266	**A4SML2020K0208**	2	8	2	20	20	24	125	19	26	–	**MS1160**	T20
3854268	**A4SML2020K0308**	3	8	3	20	20	27	125	19	28	**MS1595**	–	T30
3854270	**A4SML2020K0408**	4	8	4	20	20	27	125	18	28	**MS1595**	–	T30
3854272	**A4SML2525M0510**	5	10	5	25	25	33	150	23	32	**MS1970**	–	T30
3854274	**A4SML2525M0610**	6	10	6	25	25	33	150	22	37	**MS1970**	–	T30



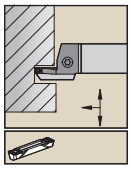




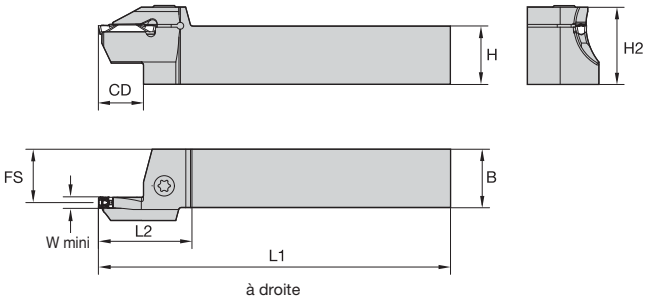
Bridage supérieur droit monobloc • Métrique

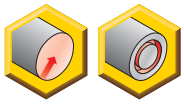


Réf. commande	Réf. catalogue	dimension du logement	D maxi	CD	W mini	H	B	H2	L1	FS	LH	vis de serrage	vis de serrage	Clé six pans
à droite														
2982224	**A4SCR1010K0113**	1	27	13,500	1,50	10	10	21	125	9,40	25	**MS1156**	–	T15
2978378	**A4SCR1212K0113**	1	27	13,500	1,50	12	12	21	125	11,40	25	**MS1156**	–	T15
2982223	**A4SCR1616K0113**	1	27	13,500	1,50	16	16	21	125	15,40	25	**MS1156**	–	T15
2982172	**A4SCR2020K0113**	1	27	13,500	1,50	20	20	25	125	19,40	25	**MS1156**	–	T15
4169745	**A4SCR1212K0214**	2	28	14,000	2,00	12	12	21	125	11,17	28	**MS1160**	–	T20
4169746	**A4SCR1616K0217**	2	34	17,000	2,00	16	16	26	125	15,20	31	–	**MS1944**	T25
4169747	**A4SCR1212K0314**	3	28	14,000	3,00	12	12	23	125	10,72	30	–	**MS2091**	25 IP
4169748	**A4SCR1616K0317**	3	34	17,000	3,00	16	16	27	125	14,72	33	–	**MS2091**	25 IP
à gauche														
2982170	**A4SCL1212K0113**	1	27	13,500	1,50	12	12	21	125	11,40	25	**MS1156**	–	T15
2982169	**A4SCL1616K0113**	1	27	13,500	1,50	16	16	21	125	15,40	25	**MS1156**	–	T15
2982168	**A4SCL2020K0113**	1	27	13,500	1,50	20	20	25	125	19,40	25	**MS1156**	–	T15
4169749	**A4SCL1212K0214**	2	28	14,000	2,00	12	12	21	125	11,17	28	**MS1160**	–	T20
4169750	**A4SCL1616K0217**	2	34	17,000	2,00	16	16	26	125	15,20	31	–	**MS1944**	T25
4169752	**A4SCL1616K0317**	3	34	17,000	3,00	16	16	27	125	14,72	33	–	**MS2091**	25 IP



Outil à droite représenté.

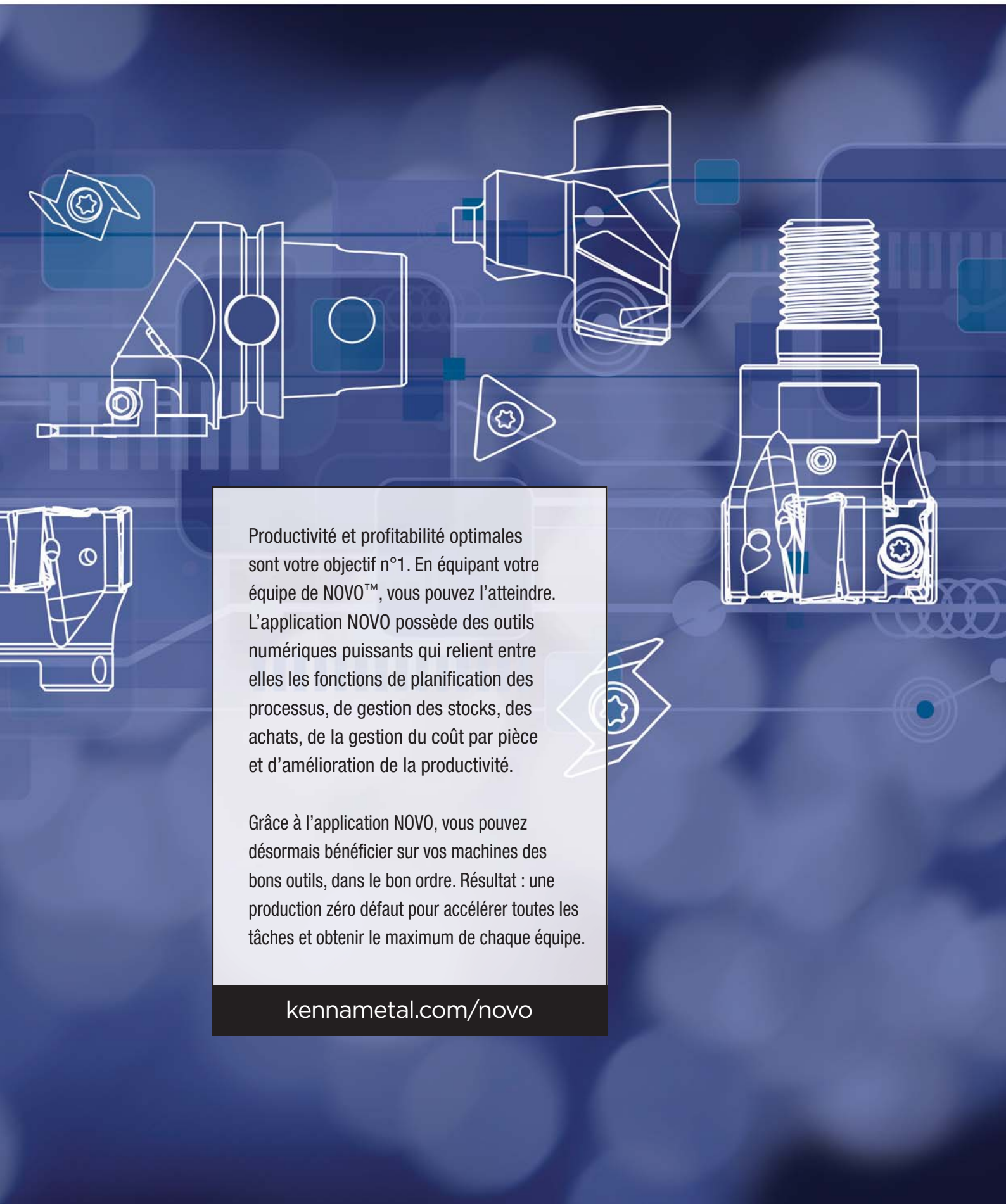




Monobloc, rainurage frontal • Extérieur • Métrique

Réf. commande	Réf. catalogue	dimension du logement	CD	D mini	D maxi	W mini	H	B	H2	L1	FS	LH	vis de serrage	Torx
à droite														
3865920	**A4SBR2020K2S12016020**	2S	12	16	20	2,00	20	20	25	125	19,20	28	–	T20
3865921	**A4SBR2020K2S12020025**	2S	12	20	25	2,00	20	20	25	125	19,20	28	–	T20
3865922	**A4SBR2020K2S12025036**	2S	12	25	36	2,00	20	20	25	125	19,20	28	–	T20
3865923	**A4SBR2020K3S14020025**	3S	14	20	25	3,00	20	20	28	125	18,70	35	**MS1595**	T30
3865924	**A4SBR2020K3S14025036**	3S	14	25	36	3,00	20	20	28	125	18,70	35	**MS1595**	T30
3865926	**A4SBR2020K4S14035048**	4S	14	35	48	4,00	20	20	28	125	18,20	35	**MS1595**	T30
3865927	**A4SBR2525M5S19028038**	5S	19	28	38	5,00	25	25	33	150	22,70	40	**MS1970**	T30
3865928	**A4SBR2525M5S19038058**	5S	19	38	58	5,00	25	25	33	150	22,70	40	**MS1970**	T30
à gauche														
3865929	**A4SBL2020K2S12016020**	2S	12	16	20	2,00	20	20	25	125	19,20	28	–	T20
3865931	**A4SBL2020K2S12025036**	2S	12	25	36	2,00	20	20	25	125	19,20	28	–	T20
3865932	**A4SBL2020K3S14020025**	3S	14	20	25	3,00	20	20	28	125	18,70	35	**MS1595**	T30
3865934	**A4SBL2020K4S14025035**	4S	14	25	35	4,00	20	20	28	125	18,20	35	**MS1595**	T30
3865937	**A4SBL2525M5S19038058**	5S	19	38	58	5,00	25	25	33	150	22,70	40	**MS1970**	T30

NOVO KNOWS
DE L'ART À LA PIÈCE ET AUX PROFITS.



Productivité et profitabilité optimales sont votre objectif n°1. En équipant votre équipe de NOVO™, vous pouvez l'atteindre. L'application NOVO possède des outils numériques puissants qui relient entre elles les fonctions de planification des processus, de gestion des stocks, des achats, de la gestion du coût par pièce et d'amélioration de la productivité.

Grâce à l'application NOVO, vous pouvez désormais bénéficier sur vos machines des bons outils, dans le bon ordre. Résultat : une production zéro défaut pour accélérer toutes les tâches et obtenir le maximum de chaque équipe.

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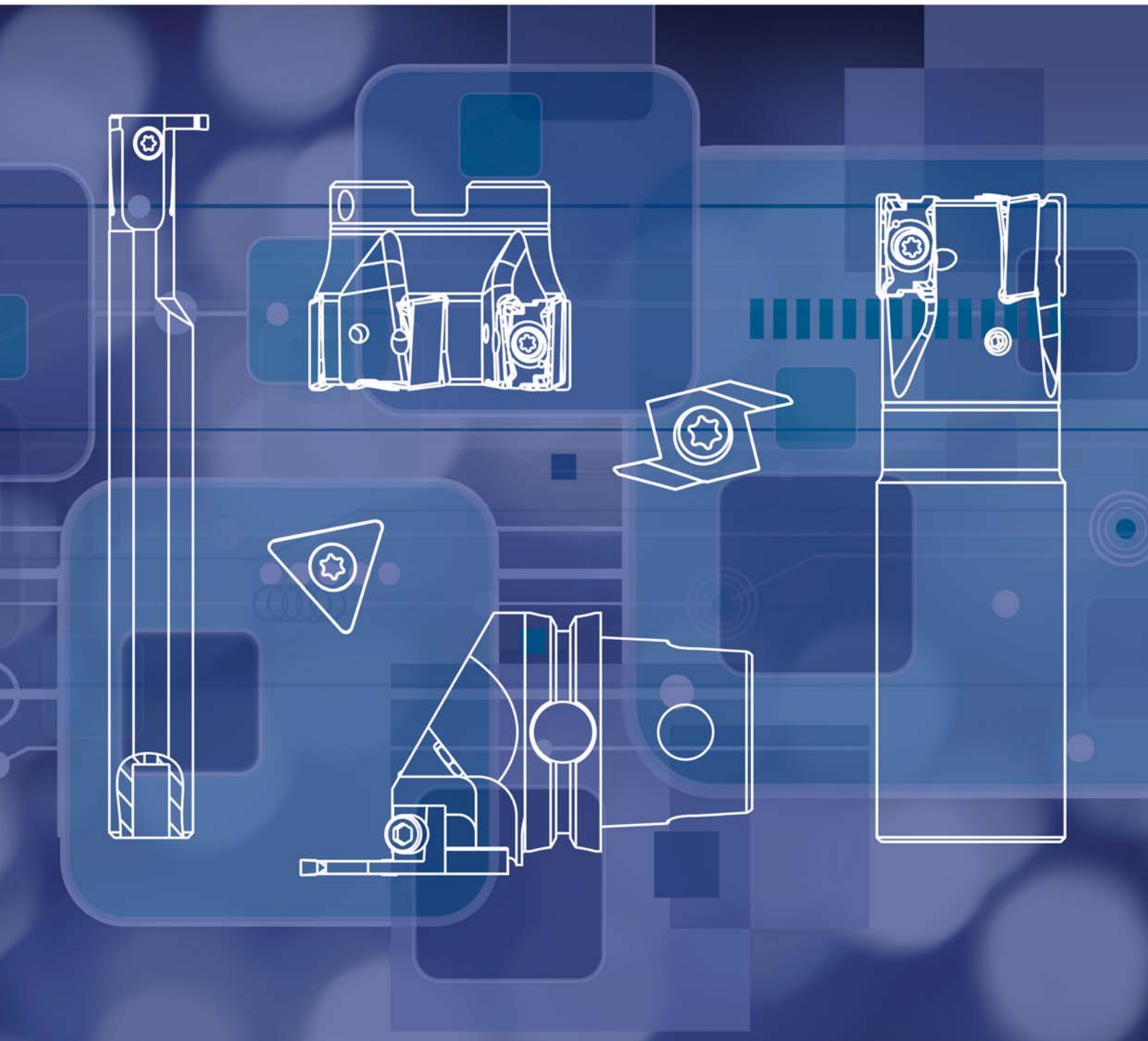

01

THE DIGITAL SOURCE FOR DELIVERING
SMART MACHINING SOLUTIONS

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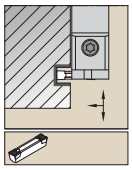
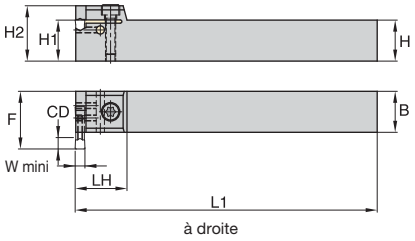
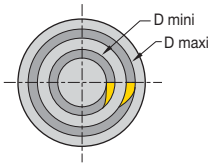
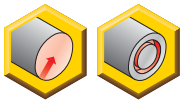
NOVO™







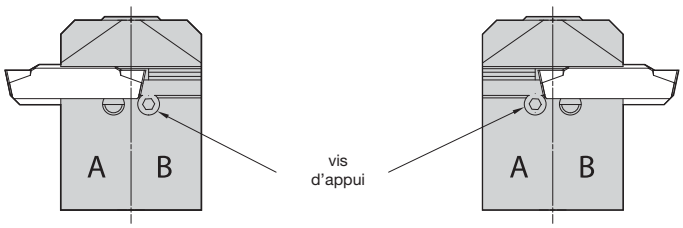


Monobloc, rainurage frontal • Montage en bout • À double sens • Métrique

Réf. commande	Réf. catalogue	dimension du logement	CD	W mini	D mini	H1	B	H2	L1	F	LH	vis de serrage	Torx	vis d'assise six pans	six pans (mm)
2414136	**A4ENN2020K0305**	3	5	3,00	70	20	20	27	125,0	25,4	25	**MS2091**	T25	**MS2090**	1.5 mm
2414137	**A4ENN2525M0305**	3	5	3,00	70	25	25	32	150,0	30,4	25	**MS2091**	T25	**MS2090**	1.5 mm
1949651	**A4ENN2020K0407**	4	7	4,00	90	20	20	27	125,0	27,9	25	**MS2091**	T25	**MS2090**	1.5 mm
1949652	**A4ENN2525M0407**	4	7	4,00	90	25	25	32	150,0	33,1	25	**MS2091**	T25	**MS2090**	1.5 mm
1949654	**A4ENN2525M0509**	5	9	5,00	120	25	25	33	150,0	35,1	34	**MS1970**	T30	**193.297**	1.5 mm
2503543	**A4ENN2020K0611**	6	11	6,00	120	20	20	28	125,0	35,4	34	**MS1595**	T30	**193.297**	2 mm
2503544	**A4ENN2525M0611**	6	11	6,00	120	25	25	33	150,0	38,9	34	**MS1970**	T30	**193.297**	2 mm
2503545	**A4ENN3232P0611**	6	11	6,00	120	32	32	40	170,0	43,4	34	**MS1970**	T30	**193.297**	2 mm

REMARQUE : D mini pour le rainurage frontal.
Les porte-outils de type A4EN sont conçus sans support acier pour permettre le rainurage frontal. Réduire l'avance recommandée de 25–30%.
Le couple de serrage de la bride est égal à 50–70 in. lbs. (6–8 Nm).
La largeur de coupe est donnée pour référence uniquement ; pour la largeur réelle, voir la liste des plaquettes.
Toujours faire correspondre la dimension du logement de la plaquette avec celle du logement du porte-outil.

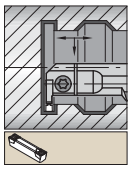
Montage plaquette A4EN



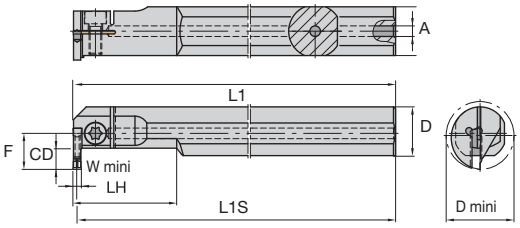
coupe à gauche

coupe à droite

Les porte-outils de type A4EN peuvent être utilisés pour les applications à gauche et à droite. La vis de logement doit se situer en position B pour une coupe à gauche, et en position A pour une coupe à droite.



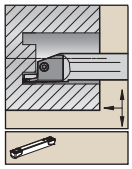
Queue acier avec arrosage interne.

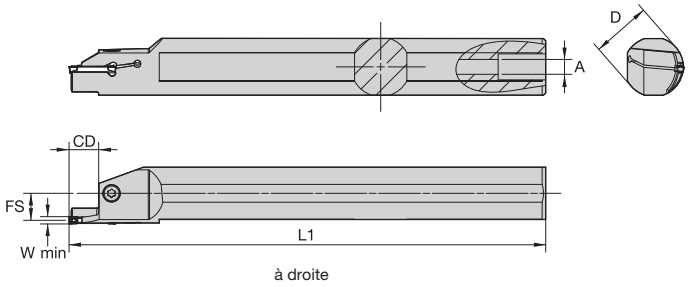


à droite

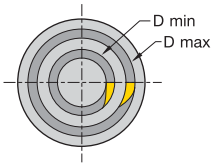
Barre d'alésage acier • Métrique

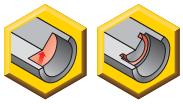
Réf. commande	Réf. catalogue	dimension du logement	CD	W mini	D	D mini	L1	F	L1S	A	vis de serrage	Clé six pans
à droite												
2979223	**A20RA4EMR0207M**	2	7,00	2,00	20	25	200	13	199,0	4,00	**MS2089**	25 IP
2979225	**A25RA4EMR0210M**	2	10,00	2,00	25	32	200	17	199,0	5,00	**MS2089**	25 IP
1949655	**A20RA4EMR0307M**	3	7,00	3,00	20	25	200	13	198,5	4,00	**MS2089**	25 IP
1949657	**A25RA4EMR0310M**	3	10,00	3,00	25	32	200	17	198,5	5,00	**MS1595**	T30
1949659	**A32SA4EMR0312M**	3	12,00	3,00	32	40	250	22	248,5	6,00	**MS1595**	T30
1949661	**A20RA4EMR0407M**	4	7,00	4,00	20	25	200	13	198,0	4,00	**MS2089**	25 IP
1949663	**A25RA4EMR0410M**	4	10,00	4,00	25	32	200	17	198,0	5,00	**MS1595**	T30
1949665	**A32SA4EMR0412M**	4	12,00	4,00	32	40	250	22	248,0	6,00	**MS1595**	T30
1949667	**A40TA4EMR0416M**	4	16,00	4,00	40	52	300	30	298,0	6,00	**MS1970**	T30
1949669	**A32SA4EMR0516M**	5	16,00	5,00	32	44	250	26	247,5	6,00	**MS1595**	T30
1949671	**A40TA4EMR0516M**	5	16,00	5,00	40	52	300	30	297,5	6,00	**MS1970**	T30
2263197	**A40TA4EMR0616M**	6	16,00	6,00	40	52	300	30	297,0	6,00	**MS1970**	T30
à gauche												
2979192	**A20RA4EML0207M**	2	7,00	2,00	20	25	200	13	199,0	4,00	**MS2089**	25 IP
2979224	**A25RA4EML0210M**	2	10,00	2,00	25	32	200	17	199,0	5,00	**MS2089**	25 IP
1949656	**A20RA4EML0307M**	3	7,00	3,00	20	25	200	13	198,5	4,00	**MS2089**	25 IP
1949658	**A25RA4EML0310M**	3	10,00	3,00	25	32	200	17	198,5	5,00	**MS1595**	T30
1949660	**A32SA4EML0312M**	3	12,00	3,00	32	40	250	22	248,5	6,00	**MS1595**	T30
1949662	**A20RA4EML0407M**	4	7,00	4,00	20	25	200	13	198,0	4,00	**MS2089**	25 IP
1949664	**A25RA4EML0410M**	4	10,00	4,00	25	32	200	17	198,0	5,00	**MS1595**	T30
1949666	**A32SA4EML0412M**	4	12,00	4,00	32	40	250	22	248,0	6,00	**MS1595**	T30
1949668	**A40TA4EML0416M**	4	16,00	4,00	40	52	300	30	298,0	6,00	**MS1970**	T30
1949670	**A32SA4EML0516M**	5	16,00	5,00	32	44	250	26	247,5	6,00	**MS1595**	T30
1949672	**A40TA4EML0516M**	5	16,00	5,00	40	52	300	30	297,5	6,00	**MS1970**	T30
2263198	**A40TA4EML0616M**	6	16,00	6,00	40	52	300	30	297,0	6,00	**MS1970**	T30





à droite



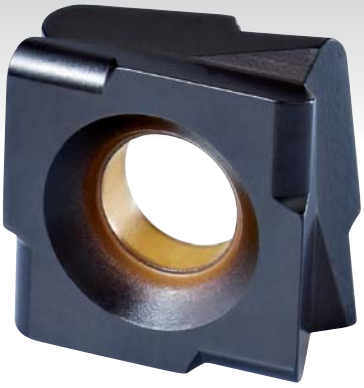


Barres d'alésage acier pour le rainurage frontal • Métrique

Réf. commande	Réf. catalogue	dimension du logement	CD	D mini	D maxi	W mini	D	L1	FS	A	vis de serrage	Clé six pans
à droite												
3871038	**A16RA4SAR2S12M017021**	2S	12,00	17	21	2,00	16	201	7	4,00	**MS1160**	T20
3871039	**A20RA4SAR2S12M021026**	2S	12,00	21	23	2,00	20	201	9	4,00	**MS1160**	T20
3871040	**A25RA4SAR2S12M026036**	2S	12,00	26	36	2,00	25	201	12	6,35	**MS1160**	T20
3871041	**A20RA4SAR3S14M021026**	3S	14,00	21	26	3,00	20	201	9	4,00	**MS1160**	T20
3871042	**A25RA4SAR3S14M026036**	3S	14,00	26	36	3,00	25	201	11	6,35	**MS1160**	T20
à gauche												
3871033	**A16RA4SAL2S12M017021**	2S	12,00	17	21	2,00	16	201	7	4,00	**MS1160**	T20
3871034	**A20RA4SAL2S12M021026**	2S	12,00	21	26	2,00	20	201	9	4,00	**MS1160**	T20
3871035	**A25RA4SAL2S12M026036**	2S	12,00	26	36	2,00	25	201	12	6,35	**MS1160**	T20
3871037	**A25RA4SAL3S14M026036**	3S	14,00	26	36	3,00	25	201	11	6,35	**MS1160**	T20

La gamme de plaquettes rectifiées de précision Fix-Perfect™ Beyond™ va encore plus loin !

Fix-Perfect™



Les performances hors paires de ces plaquettes rectifiées de précision offrent une tolérance d'indexage exceptionnelle pour l'usinage sur l'acier, la fonte et l'acier inoxydable. Les plaquettes Fix-Perfect Beyond constituent une solution idéale pour les travaux d'usinage dans un grand nombre de secteurs industriels, parmi lesquels les fluides, l'énergie, l'automobile, les équipements lourds et la mécanique générale.

Pour en savoir plus sur les avantages de ces outils, contactez votre distributeur Kennametal agréé ou rendez-vous sur **kennametal.com**.

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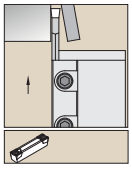
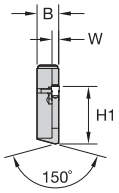
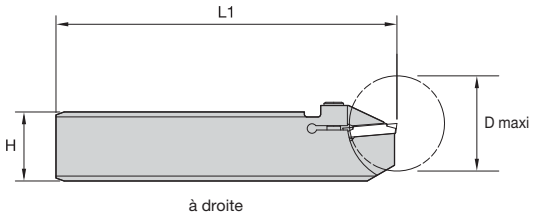
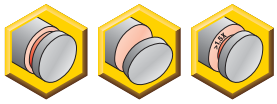




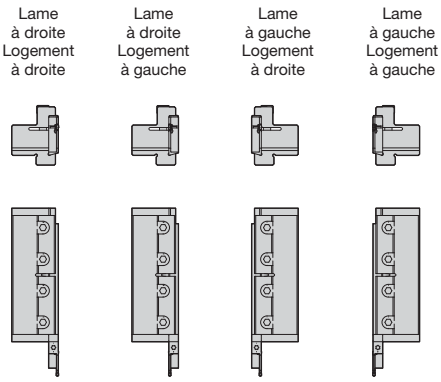


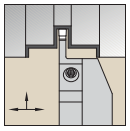


Lame de tronçonnage une coupe • Métrique

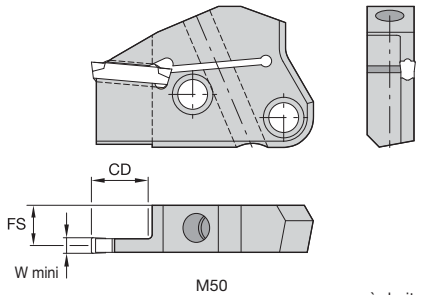
Réf. commande	Réf. catalogue	dimension du logement	H	W	H1	L1	B	D maxi	vis de serrage	Torx
à droite										
3967127	**A4BHCL26K0317R**	3	26	3,0	21,4	125	7,95	35	**MS1571**	T20
3967124	**A4BHCL32K0317R**	3	32	3,0	25,0	125	7,95	35	**MS1571**	T20
3967117	**A4BHCR32K0217R**	2	32	2,0	25,0	125	7,95	35	**MS1571**	T20
à gauche										
3967136	**A4BHCL32K0217L**	2	32	2,0	25,0	125	7,95	35	**MS1571**	T20
3967137	**A4BHCL32K0317L**	3	32	3,0	25,0	125	7,95	35	**MS1571**	T20
3967134	**A4BHCR26K0317L**	3	26	3,0	21,4	125	7,95	35	**MS1571**	T20

REMARQUE : Lames à logement de plaquette 1 seulement.
Les clés de montage 170.137 et 170.130 doivent être commandées séparément.



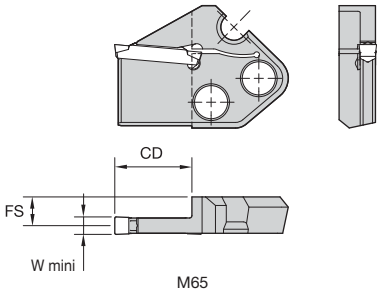


Outil à droite représenté.



M50

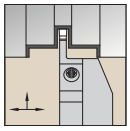
à droite



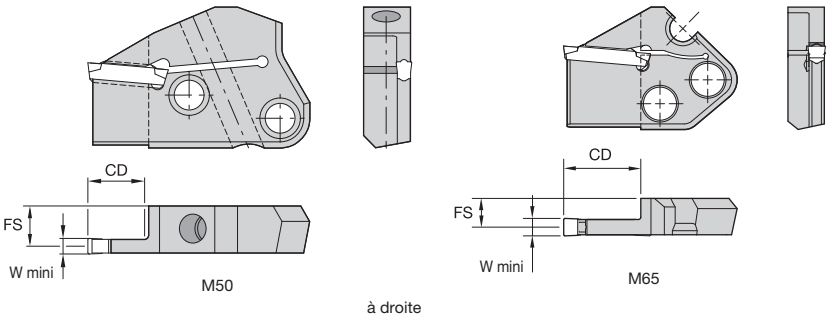
M65

Cartouche modulaire avec arrosage interne

Réf. commande	Réf. catalogue	dimension du logement	CD	FS	dimension de la lame
à droite					
6401815	**A4M50R0314MC**	3	14,0	10,42	50
6401817	**A4M50R0414MC**	4	14,0	9,92	50
6401819	**A4M50R0519MC**	5	19,0	9,42	50
6401834	**A4M65R0620MC**	6	20,0	9,88	65
6401838	**A4M65R0820MC**	8	20,0	9,00	65
6401852	**A4M65R1020MC**	10	20,0	8,35	65
6401831	**A4M65R0522MC**	5	22,0	10,28	65
6401835	**A4M65R0626MC**	6	26,0	9,88	65
6401839	**A4M65R0826MC**	8	26,0	9,00	65
6401853	**A4M65R1026MC**	10	26,0	8,35	65
à gauche					
6401814	**A4M50L0314MC**	3	14,0	10,42	50
6401816	**A4M50L0414MC**	4	14,0	9,92	50
6401818	**A4M50L0519MC**	5	19,0	9,43	50
6401832	**A4M65L0620MC**	6	20,0	9,88	65
6401836	**A4M65L0820MC**	8	20,0	9,00	65
6401840	**A4M65L1020MC**	10	20,0	8,35	65
6401820	**A4M65L0522MC**	5	22,0	10,28	65
6401833	**A4M65L0626MC**	6	26,0	9,88	65
6401837	**A4M65L0826MC**	8	26,0	9,00	65
6401851	**A4M65L1026MC**	10	26,0	8,35	65



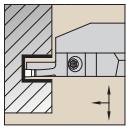
Outil à droite représenté.



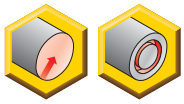
Système modulaire droit

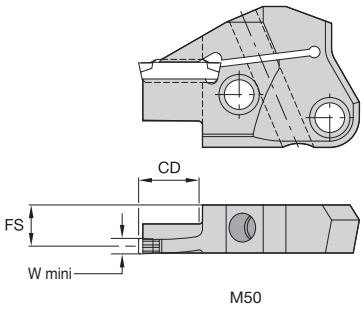
Réf. commande	Réf. catalogue	dimension du logement	W mini	CD	FS	dimension de la lame
à droite						
3051624	**A4M50R0214M**	2	2,00	14,0	10,87	50
1989348	**A4M50R0314M**	3	3,00	14,0	10,43	50
1989350	**A4M50R0414M**	4	4,00	14,0	9,93	50
1989352	**A4M50R0519M**	5	5,00	19,0	9,43	50
3557114	**A4M65R0620M**	6	6,00	20,0	9,88	65
3557116	**A4M65R0626M**	6	6,00	26,0	9,88	65
3557120	**A4M65R0826M**	8	8,00	26,0	9,00	65
3557124	**A4M65R1026M**	10	10,00	26,0	8,35	65
à gauche						
3022625	**A4M50L0214M**	2	2,00	14,0	10,87	50
1989347	**A4M50L0314M**	3	3,00	14,0	10,43	50
1989349	**A4M50L0414M**	4	4,00	14,0	9,93	50
3051623	**A4M50L2B14M**	2B	2,50	14,0	10,70	50
1989351	**A4M50L0519M**	5	5,00	19,0	9,43	50
3557115	**A4M65L0620M**	6	6,00	20,0	9,88	65
3557119	**A4M65L0820M**	8	8,00	20,0	9,00	65
3557123	**A4M65L1020M**	10	10,00	20,0	8,35	65
3557117	**A4M65L0626M**	6	6,00	26,0	9,88	65
3557121	**A4M65L0826M**	8	8,00	26,0	9,00	65
3557125	**A4M65L1026M**	10	10,00	26,0	8,35	65

REMARQUE : Un logement de dimension 2B ne peut recevoir qu'une plaquette de dimension 2B. Un logement de dimension 2 peut recevoir des plaquettes de dimension 2 ou 2B.



Outil à droite représenté.





Lame modulaire pour le rainurage frontal • Intérieure

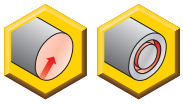
Réf. commande	Réf. catalogue	dimension du logement	D mini	D maxi	dimension de cartouche
à droite					
3051670	**A4M50R0212A036046**	2	36	46	50
3051671	**A4M50R0212A042054**	2	42	54	50
3051672	**A4M50R0212A050064**	2	50	64	50
3051673	**A4M50R0212A060084**	2	60	84	50
3051674	**A4M50R0212A080124**	2	80	124	50
3051675	**A4M50R0212A120254**	2	120	254	50
3051676	**A4M50R0212A250999**	2	250	–	50
2542517	**A4M50R0314A036048**	3	36	48	50
2542518	**A4M50R0314A042058**	3	42	58	50
2542519	**A4M50R0314A052074**	3	52	74	50
2542520	**A4M50R0314A068100**	3	68	100	50
2542521	**A4M50R0314A090160**	3	90	160	50
2542522	**A4M50R0314A130300**	3	130	300	50
2542523	**A4M50R0314A290999**	3	290	–	50
2542531	**A4M50R0414A048072**	4	48	72	50
2542532	**A4M50R0414A064100**	4	64	100	50
2542533	**A4M50R0414A092150**	4	92	150	50
2542534	**A4M50R0414A132300**	4	132	300	50
2542535	**A4M50R0414A290999**	4	290	–	50
2542541	**A4M50R0519A058094**	5	58	94	50
2542542	**A4M50R0519A080136**	5	80	136	50
2542543	**A4M50R0519A120300**	5	120	300	50
2542544	**A4M50R0519A250999**	5	250	–	50
3557131	**A4M65R0624A070-112**	6	70	112	65
3557163	**A4M65R0624A100-212**	6	100	212	65
3557165	**A4M65R0624A200-999**	6	200	999	65
3557167	**A4M65R0824A090-200**	8	90	200	65
3557169	**A4M65R0824A184-999**	8	184	999	65
3557173	**A4M65R1024A200-999**	10	200	999	65

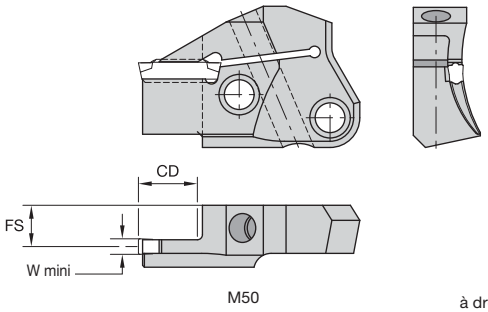
(*suite*)

(Lame modulaire pour le rainurage frontal • Intérieure — suite)

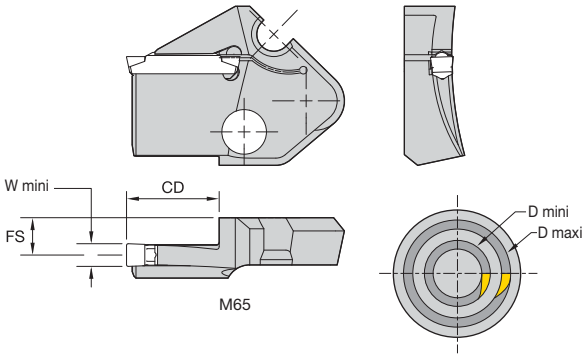
Réf. commande	Réf. catalogue	dimension du logement	D mini	D maxi	dimension de cartouche
à gauche					
3051629	**A4M50L0212A060084**	2	60	84	50
3051631	**A4M50L0212A120254**	2	120	254	50
3051632	**A4M50L0212A250999**	2	250	—	50
2542524	**A4M50L0314A036048**	3	36	48	50
2542527	**A4M50L0314A068100**	3	68	100	50
2542528	**A4M50L0314A090160**	3	90	160	50
2542529	**A4M50L0314A130300**	3	130	300	50
2542530	**A4M50L0314A290999**	3	290	—	50
2542537	**A4M50L0414A064100**	4	64	100	50
2542538	**A4M50L0414A092150**	4	92	150	50
2542539	**A4M50L0414A132300**	4	132	300	50
2542540	**A4M50L0414A290999**	4	290	—	50
2542545	**A4M50L0519A058094**	5	58	94	50
2542546	**A4M50L0519A080136**	5	80	136	50
2542547	**A4M50L0519A120300**	5	120	300	50
2542548	**A4M50L0519A250999**	5	250	—	50
3557132	**A4M65L0624A070-112**	6	70	112	65
3557164	**A4M65L0624A100-212**	6	100	212	65
3557166	**A4M65L0624A200-999**	6	200	999	65
3557174	**A4M65L1024A200-999**	10	200	999	65

Outil à droite représenté.





M50 à droite



M65

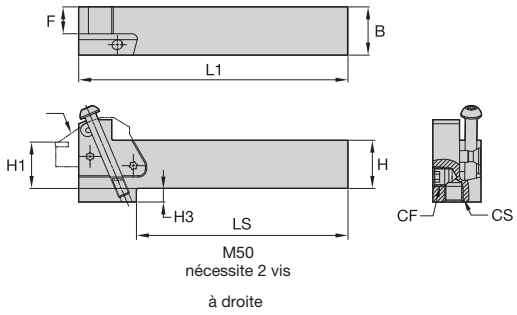
Lame modulaire pour le rainurage frontal • Extérieure

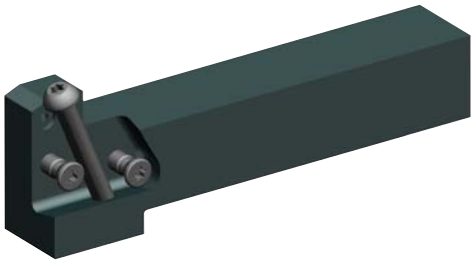
Réf. commande	Réf. catalogue	dimension du logement	D mini	D maxi	CD	FS	dimension de cartouche
à droite							
3051677	**A4M50R0212B036046**	2	36	46	12,00	10,900	50
3051678	**A4M50R0212B042054**	2	42	54	12,00	10,900	50
3051679	**A4M50R0212B050064**	2	50	64	12,00	10,900	50
3051680	**A4M50R0212B060084**	2	60	84	12,00	10,900	50
3051681	**A4M50R0212B080124**	2	80	124	12,00	10,900	50
3051682	**A4M50R0212B120254**	2	120	254	12,00	10,900	50
3051683	**A4M50R0212B250999**	2	250	–	12,00	10,900	50
3867457	**A4M50R2S12B016020**	2S	16	20	12,00	10,900	50
3867458	**A4M50R2S12B020025**	2S	20	25	12,00	10,900	50
3867459	**A4M50R2S12B025036**	2S	25	36	12,00	10,900	50
2398751	**A4M50R0314B036048**	3	36	48	14,00	10,500	50
2398752	**A4M50R0314B042058**	3	42	58	14,00	10,500	50
2398763	**A4M50R0314B052074**	3	52	74	14,00	10,500	50
2398764	**A4M50R0314B068100**	3	68	100	14,00	10,500	50
2398765	**A4M50R0314B090160**	3	90	160	14,00	10,500	50
2398766	**A4M50R0314B130300**	3	130	300	14,00	10,500	50
2398767	**A4M50R0314B290999**	3	290	–	14,00	10,500	50
2398775	**A4M50R0414B048072**	4	48	72	14,00	10,000	50
2398776	**A4M50R0414B064100**	4	64	100	14,00	10,000	50
2398777	**A4M50R0414B092150**	4	92	150	14,00	10,000	50
2398778	**A4M50R0414B132300**	4	132	300	14,00	10,000	50
2398779	**A4M50R0414B290999**	4	290	–	14,00	10,000	50
3867460	**A4M50R3S14B020025**	3S	20	25	14,00	10,490	50
3867461	**A4M50R3S14B025036**	3S	25	36	14,00	10,490	50
3867462	**A4M50R4S14B025035**	4S	25	35	14,00	10,000	50
3867464	**A4M50R5S17B028038**	5S	28	38	17,00	9,500	50
2398785	**A4M50R0519B058094**	5	58	94	19,00	9,500	50
2398786	**A4M50R0519B080136**	5	80	136	19,00	9,500	50
2398787	**A4M50R0519B120300**	5	120	300	19,00	9,500	50
2398788	**A4M50R0519B250999**	5	250	–	19,00	9,500	50
3557175	**A4M65R0624B070-112**	6	70	112	24,00	9,870	65
3557177	**A4M65R0624B100-212**	6	100	212	24,00	9,870	65
3557179	**A4M65R0624B200-999**	6	200	999	24,00	9,870	65
3557181	**A4M65R0824B090-200**	8	90	200	24,00	9,000	65
3557193	**A4M65R0824B184-999**	8	184	999	24,00	9,000	65
3557195	**A4M65R1024B100-220**	10	100	220	24,00	8,350	65
3557197	**A4M65R1024B200-999**	10	200	999	24,00	8,350	65

(*suite*)

(Lame modulaire pour le rainurage frontal • Extérieure — suite)

Réf. commande	Réf. catalogue	dimension du logement	D mini	D maxi	CD	FS	dimension de cartouche
à gauche							
3051663	**A4M50L0212B036046**	2	36	46	12,00	10,900	50
3051664	**A4M50L0212B042054**	2	42	54	12,00	10,900	50
3051665	**A4M50L0212B050064**	2	50	64	12,00	10,900	50
3051666	**A4M50L0212B060084**	2	60	84	12,00	10,900	50
3051667	**A4M50L0212B080124**	2	80	124	12,00	10,900	50
3051668	**A4M50L0212B120254**	2	120	254	12,00	10,900	50
3867466	**A4M50L2S12B016020**	2S	16	20	12,00	10,900	50
3867467	**A4M50L2S12B020025**	2S	20	25	12,00	10,900	50
3867468	**A4M50L2S12B025036**	2S	25	36	12,00	10,900	50
2398768	**A4M50L0314B036048**	3	36	48	14,00	10,500	50
2398769	**A4M50L0314B042058**	3	42	58	14,00	10,500	50
2398770	**A4M50L0314B052074**	3	52	74	14,00	10,500	50
2398771	**A4M50L0314B068100**	3	68	100	14,00	10,500	50
2398772	**A4M50L0314B090160**	3	90	160	14,00	10,500	50
2398773	**A4M50L0314B130300**	3	130	300	14,00	10,500	50
2398774	**A4M50L0314B290999**	3	290	—	14,00	10,500	50
2398780	**A4M50L0414B048072**	4	48	72	14,00	10,000	50
2398781	**A4M50L0414B064100**	4	64	100	14,00	10,000	50
2398782	**A4M50L0414B092150**	4	92	150	14,00	10,000	50
2398783	**A4M50L0414B132300**	4	132	300	14,00	10,000	50
2398784	**A4M50L0414B290999**	4	290	—	14,00	10,000	50
3867469	**A4M50L3S14B020025**	3S	20	25	14,00	10,490	50
3867470	**A4M50L3S14B025036**	3S	25	36	14,00	10,490	50
3867472	**A4M50L4S14B035048**	4S	35	48	14,00	10,000	50
3867484	**A4M50L5S17B028038**	5S	28	38	17,00	9,500	50
2398789	**A4M50L0519B058094**	5	58	94	19,00	9,500	50
2398790	**A4M50L0519B080136**	5	80	136	19,00	9,500	50
2398791	**A4M50L0519B120300**	5	120	300	19,00	9,500	50
2398792	**A4M50L0519B250999**	5	250	—	19,00	9,500	50
3557176	**A4M65L0624B070-112**	6	70	112	24,00	9,870	65
3557178	**A4M65L0624B100-212**	6	100	212	24,00	9,870	65
3557180	**A4M65L0624B200-999**	6	200	999	24,00	9,870	65
3557182	**A4M65L0824B090-200**	8	90	200	24,00	9,000	65
3557194	**A4M65L0824B184-999**	8	184	999	24,00	9,000	65
3557198	**A4M65L1024B200-999**	10	200	999	24,00	8,350	65



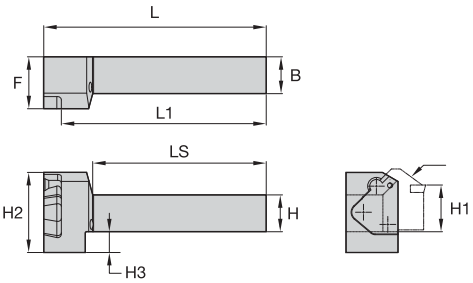


Porte-outil modulaire droit • Métrique

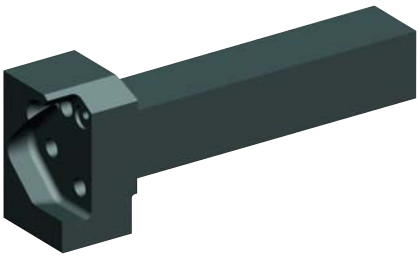
REMARQUE : Pour porte-outils droit modulaire avec liquide de refroidissement, voir page C58.

Réf. commande	Réf. catalogue	B	H	L1	F	LS	H3	vis de lame	Torx	vis de serrage	Torx
à droite											
1600249	**KGMSR2525M50**	25	25	138,75	13,84	109,00	7,00	**MS1162**	T25	**MS2002**	T25
3553429	**KGMSR2525M65**	25	25	150,00	13,00	120,00	14,00	**MS1163**	T30	**–**	–
1621083	**KGMSR3232P50**	32	32	158,75	20,81	–	–	**MS1162**	T25	**MS2002**	T25
3553431	**KGMSR3232P65**	32	32	170,00	20,79	158,00	7,00	**MS1163**	T30	**–**	–
à gauche											
1600250	**KGMSL2525M50**	25	25	138,75	13,84	109,00	7,00	**MS1162**	T25	**MS2002**	T25
3553430	**KGMSL2525M65**	25	25	150,00	13,00	120,00	14,00	**MS1163**	T30	**–**	–
1621084	**KGMSL3232P50**	32	32	158,75	20,81	–	–	**MS1162**	T25	**MS2002**	T25
3553432	**KGMSL3232P65**	32	32	170,00	20,79	158,00	7,00	**MS1163**	T30	**–**	–

REMARQUE : KGMS..: Le porte-outil à droite utilise des lames à droite.
KGME..: Le porte-outil à droite utilise des lames à gauche.
Le couple de serrage de la bride et de la lame M50 est égal à 8–10 Nm (71–88 in. lbs.).
Le couple de serrage de la bride et de la lame M65 est égal à 18–20 Nm (159–177 in. lbs.).



M65
nécessite 2 vis
à droite



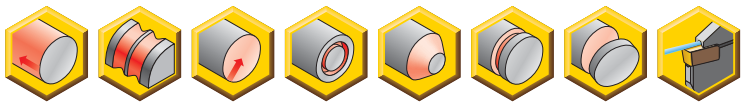
Porte-outils modulaires à montage en bout • Métriques

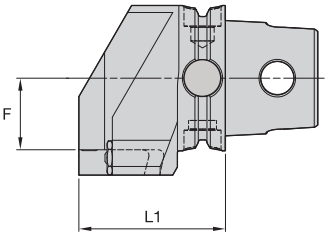
REMARQUE : Pour un porte-outil modulaire et support avec liquide de refroidissement, voir page C59.

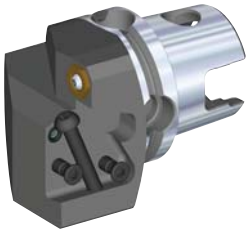
Réf. commande	Réf. catalogue	B	H	L1	F	LS	H3	L	vis de lame (2 requises)	Torx	vis de serrage	Torx
à droite												
1600270	**KGMER2525M50**	25	25	139,25	42,75	125,25	6,84	150,25	**MS1162**	T25	**MS2002**	T25
3553453	**KGMER2525M65**	25	25	138,15	35,00	129,00	14,00	150,00	**MS1163**	T30	**–**	–
1621085	**KGMER3232P50**	32	32	159,25	42,75	145,25	–	170,25	**MS1162**	T25	**MS2002**	T25
3553455	**KGMER3232P65**	32	32	158,15	35,00	153,00	7,00	170,00	**MS1163**	T30	**–**	–
à gauche												
1600271	**KGMEL2525M50**	25	25	139,25	42,75	125,25	6,84	150,25	**MS1162**	T25	**MS2002**	T25
3553454	**KGMEL2525M65**	25	25	138,15	35,00	129,00	14,00	150,00	**MS1163**	T30	**–**	–
1621086	**KGMEL3232P50**	32	32	159,25	42,75	145,25	–	170,25	**MS1162**	T25	**MS2002**	T25
3553456	**KGMEL3232P65**	32	32	158,15	35,00	153,00	7,00	170,00	**MS1163**	T30	**–**	–

REMARQUE : KGMS..: Le porte-outil à droite utilise des lames à droite.
KGME..: Le porte-outil à droite utilise des lames à gauche.
Le couple de serrage de la bride et de la lame M50 est égal à 8–10 Nm (71–88 in. lbs.).
Le couple de serrage de la bride et de la lame M65 est égal à 18–20 Nm (159–177 in. lbs.).

- Le meilleur programme de changement rapide KM.
- Possibilité d'arrosage par le logement.
- Lames interchangeables pour plus de polyvalence et de profondeur de coupe.






à droite

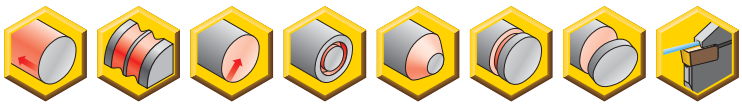
KM QUICK CHANGE

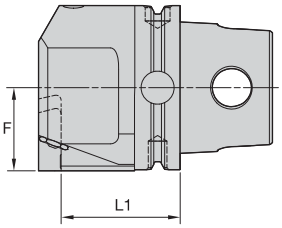
Système KM modulaire droit avec arrosage

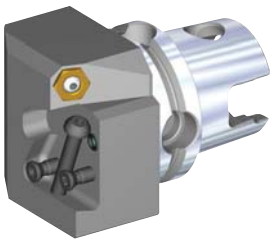
Réf. commande	Réf. catalogue	Taille système CSMS	L1	F	dimension de la lame	vis de lame	Torx	vis de serrage	Torx
à droite									
5999790	**KM40TSKGMSR50C**	KM40TS	53,5	15,0	50	**MS1162**	T25	**MS2002**	T25
6000422	**KM50TSKGMSR65C**	KM50TS	53,5	22,0	65	**MS1163**	T30	**–**	–
5999864	**KM50TSKGMSR50C**	KM50TS	58,5	23,0	50	**MS1162**	T25	**MS2002**	T25
6000431	**KM63TSKGMSR65C**	KM63TS	58,5	30,0	65	**MS1163**	T30	**–**	–
5999948	**KM63TSKGMSR50C**	KM63TS	63,5	31,0	50	**MS1162**	T25	**MS2002**	T25
5999972	**KM63XMZKGMSR50CY**	KM63XMZ	63,5	31,0	50	**MS1162**	T25	**MS2002**	T25
6017695	**KM80TSKGMSR65C**	KM80TS	63,5	40,0	65	**MS1163**	T30	**–**	–
6000018	**KM80ATCKGMSR50C**	KM80ATC	66,5	41,0	50	**MS1162**	T25	**MS2002**	T25
6000014	**KM80TSKGMSR50C**	KM80TS	66,5	41,0	50	**MS1162**	T25	**MS2002**	T25
à gauche									
5999861	**KM40TSKGMSL50C**	KM40TS	53,5	15,0	50	**MS1162**	T25	**MS2002**	T25
6000424	**KM50TSKGMSL65C**	KM50TS	53,5	22,0	65	**MS1163**	T30	**–**	–
5999865	**KM50TSKGMSL50C**	KM50TS	58,5	23,0	50	**MS1162**	T25	**MS2002**	T25
6000433	**KM63TSKGMSL65C**	KM63TS	58,5	30,0	65	**MS1163**	T30	**–**	–
5999949	**KM63TSKGMSL50C**	KM63TS	63,5	31,0	50	**MS1162**	T25	**MS2002**	T25
5999973	**KM63XMZKGMSLF50CY**	KM63XMZ	63,5	31,0	50	**MS1162**	T25	**MS2002**	T25
6017696	**KM80TSKGMSL65C**	KM80TS	63,5	40,0	65	**MS1163**	T30	**–**	–
6000019	**KM80ATCKGMSL50C**	KM80ATC	66,5	41,0	50	**MS1162**	T25	**MS2002**	T25
6000015	**KM80TSKGMSL50C**	KM80TS	66,5	41,0	50	**MS1162**	T25	**MS2002**	T25

REMARQUE : KGMS..: Le porte-outil à droite utilise des lames à droite.
KGME..: Le porte-outil à droite utilise des lames à gauche.
Le couple de serrage de la bride et de la lame M50 est égal à 8–10 Nm (71–88 in. lbs.).
Le couple de serrage de la bride et de la lame M50 est égal à 18–20 Nm (159–177 in. lbs.).

- Le meilleur programme de changement rapide KM.
- Possibilité d'arrosage par le logement.
- Lames interchangeables pour plus de polyvalence et de profondeur de coupe.






à droite

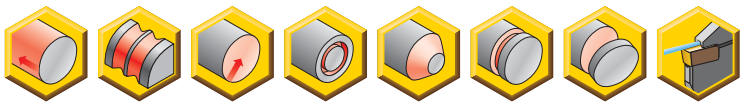
KM QUICK CHANGE

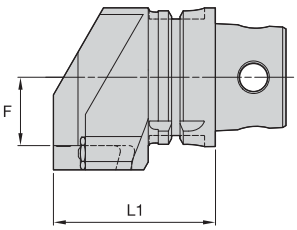
Système KM modulaire à montage en bout avec arrosage • Métrique

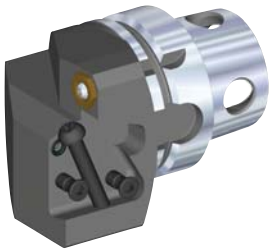
Réf. commande	Réf. catalogue	Taille système CSMS	L1	F	dimension de la lame	vis de lame	Torx	vis de serrage	Torx
à droite									
5999788	**KM40TSKGMER50C**	KM40TS	28,0	20,50	50	**MS1162**	T25	**MS2002**	T25
5999862	**KM50TSKGMER50C**	KM50TS	38,0	25,50	50	**MS1162**	T25	**MS2002**	T25
6000410	**KM50TSKGMER65C**	KM50TS	47,0	25,50	65	**MS1163**	T30	**–**	–
6000425	**KM63TSKGMER65C**	KM63TS	47,0	32,52	65	**MS1163**	T30	**–**	–
5999946	**KM63TSKGMER50C**	KM63TS	48,0	32,50	50	**MS1162**	T25	**MS2002**	T25
6000434	**KM63XMZKGMER65CY**	KM63XMZ	47,0	32,50	65	**MS1163**	T30	**–**	–
5999950	**KM63XMZKGMER50CY**	KM63XMZ	48,0	32,50	50	**MS1162**	T25	**MS2002**	T25
6017697	**KM80ATCKGMER65C**	KM80ATC	57,0	40,50	65	**MS1163**	T30	**–**	–
6000016	**KM80ATCKGMER50C**	KM80ATC	58,0	40,50	50	**MS1162**	T25	**MS2002**	T25
6017693	**KM80TSKGMER65C**	KM80TS	57,0	40,50	65	**MS1163**	T30	**–**	–
6000012	**KM80TSKGMER50C**	KM80TS	58,0	40,50	50	**MS1162**	T25	**MS2002**	T25
à gauche									
5999789	**KM40TSKGMEL50C**	KM40TS	28,0	20,50	50	**MS1162**	T25	**MS2002**	T25
5999863	**KM50TSKGMEL50C**	KM50TS	38,0	25,50	50	**MS1162**	T25	**MS2002**	T25
6000421	**KM50TSKGMEL65C**	KM50TS	47,0	25,50	65	**MS1163**	T30	**–**	–
6000430	**KM63TSKGMEL65C**	KM63TS	47,0	32,52	65	**MS1163**	T30	**–**	–
5999947	**KM63TSKGMEL50C**	KM63TS	48,0	32,50	50	**MS1162**	T25	**MS2002**	T25
6000436	**KM63XMZKGMELF65CY**	KM63XMZ	47,0	32,50	65	**MS1163**	T30	**–**	–
5999971	**KM63XMZKGMELF50CY**	KM63XMZ	48,0	32,50	50	**MS1162**	T25	**MS2002**	T25
6017698	**KM80ATCKGMEL65C**	KM80ATC	57,0	40,50	65	**MS1163**	T30	**–**	–
6000017	**KM80ATCKGMEL50C**	KM80ATC	58,0	40,50	50	**MS1162**	T25	**MS2002**	T25
6017694	**KM80TSKGMEL65C**	KM80TS	57,0	40,50	65	**MS1163**	T30	**–**	–
6000013	**KM80TSKGMEL50C**	KM80TS	58,0	40,50	50	**MS1162**	T25	**MS2002**	T25

REMARQUE : KGMS..: Le porte-outil à droite utilise des lames à droite.
KGME..: Le porte-outil à droite utilise des lames à gauche.
Le couple de serrage de la bride et de la lame M50 est égal à 8–10 Nm (71–88 lbs).
Le couple de serrage de la bride et de la lame M65 est égal à 18–20 Nm (159–177 in. lbs.).

- Possibilité d'arrosage par le logement.
- Lames interchangeables pour plus de polyvalence et de profondeur de coupe.





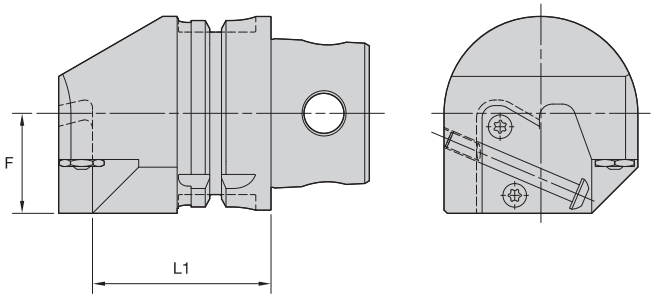


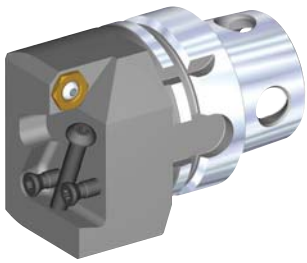
à droite

Système KM4X™ modulaire droit avec arrosage

Réf. commande	Réf. catalogue	Taille système CSMS	L1	F	dimension de la lame	vis de lame	Torx	vis de serrage	Torx
à droite									
5543560	**KM4X63KGMSR65C**	KM4X63	68,5	30,0	65	**MS1163**	T30	**–**	–
6000407	**KM4X63KGMSR50C**	KM4X63	73,5	31,0	50	**MS1162**	T25	**MS2002**	T25
à gauche									
5543558	**KM4X63KGMSL65C**	KM4X63	68,5	30,0	65	**MS1163**	T30	**–**	–
6000408	**KM4X63KGMSL50C**	KM4X63	73,5	31,0	50	**MS1162**	T25	**MS2002**	T25

REMARQUE : KGMS..: Le porte-outil à droite utilise des lames à droite.
KGME..: Le porte-outil à droite utilise des lames à gauche.
Le couple de serrage de la bride et de la lame M50 est égal à 8–10 Nm (71–88 lbs).
Le couple de serrage de la bride et de la lame M65 est égal à 18–20 Nm (159–177 in. lbs.).



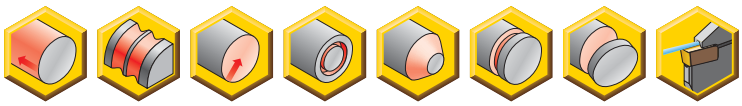


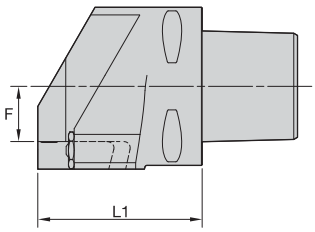
à droite

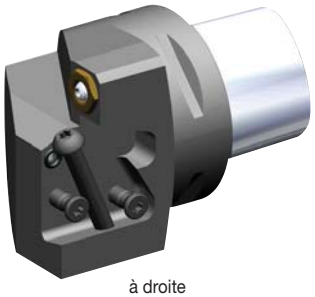
Système KM4X™ modulaire à montage en bout avec arrosage

Réf. commande	Réf. catalogue	Taille système CSMS	L1	F	dimension de cartouche	vis de lame	buse	vis de serrage	kg	lbs
à droite										
5543555	**KM4X63KGMER65C**	KM4X63	57,0	32,5	65	**MS1163**	**PMT04525**	**–**	1,87	4.13
6000404	**KM4X63KGMER50C**	KM4X63	58,0	32,5	50	**MS1162**	**PMT04525**	**MS2002**	1,85	4.08
6000407	**KM4X63KGMSR50C**	KM4X63	73,5	31,0	50	**MS1162**	**PMT04525**	**MS2002**	1,86	4.11
à gauche										
5543553	**KM4X63KGMEL65C**	KM4X63	57,0	32,5	65	**MS1163**	**PMT04525**	**–**	1,87	4.13
6000405	**KM4X63KGMEL50C**	KM4X63	58,0	32,5	50	**MS1162**	**PMT04525**	**MS2002**	1,85	4.08
6000408	**KM4X63KGMSL50C**	KM4X63	73,5	31,0	50	**MS1162**	**PMT04525**	**MS2002**	1,86	4.11

- Programme de changements rapides PSC standard.
- Possibilité d'arrosage par le logement.
- Lames interchangeables pour plus de polyvalence et de profondeur de coupe.





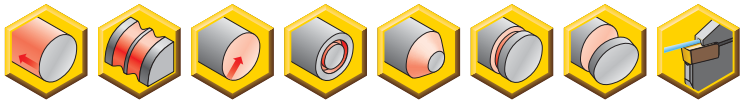


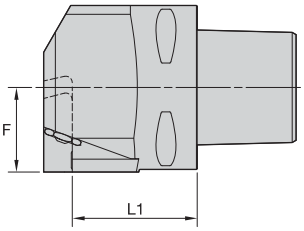
à droite

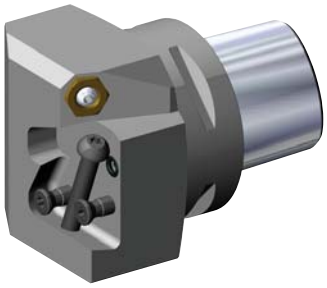
Système PSC modulaire droit avec arrosage

Réf. commande	Réf. catalogue	Taille système CSMS	L1	F	dimension de la lame	vis de lame	Torx	vis de serrage	Torx
à droite									
6000028	**PSC40KGMSR50C**	PSC40	63,5	10,0	50	**MS1162**	T25	**MS2002**	T25
5405654	**PSC50KGMSR65C**	PSC50	49,0	25,5	65	**MS1163**	T30	**–**	–
6000152	**PSC50KGMSR50C**	PSC50	63,5	15,0	50	**MS1162**	T25	**MS2002**	T25
6000464	**PSC63KGMSR65C**	PSC63	60,5	21,0	65	**MS1163**	T30	**–**	–
6000211	**PSC63KGMSR50C**	PSC63	65,5	22,0	50	**MS1162**	T25	**MS2002**	T25
6000468	**PSC80KGMSR65C**	PSC80	68,5	29,0	65	**MS1163**	T30	**–**	–
6000216	**PSC80KGMSR50C**	PSC80	73,5	30,0	50	**MS1162**	T25	**MS2002**	T25
à gauche									
6000029	**PSC40KGMSL50C**	PSC40	63,5	10,0	50	**MS1162**	T25	**MS2002**	T25
5405655	**PSC50KGMSL65C**	PSC50	49,0	25,5	65	**MS1163**	T30	**–**	–
6000153	**PSC50KGMSL50C**	PSC50	63,5	15,0	50	**MS1162**	T25	**MS2002**	T25
6000465	**PSC63KGMSL65C**	PSC63	60,5	21,0	65	**MS1163**	T30	**–**	–
6000213	**PSC63KGMSL50C**	PSC63	65,5	22,0	50	**MS1162**	T25	**MS2002**	T25
6000469	**PSC80KGMSL65C**	PSC80	68,5	29,0	65	**MS1163**	T30	**–**	–
6000217	**PSC80KGMSL50C**	PSC80	73,5	30,0	50	**MS1162**	T25	**MS2002**	T25

- Programme de changements rapides PSC standard.
- Possibilité d'arrosage par le logement.
- Lames interchangeables pour plus de polyvalence et de profondeur de coupe.







à droite

Système PSC modulaire à montage en bout avec arrosage

Réf. commande	Réf. catalogue	Taille système CSMS	L1	F	dimension de la lame	vis de lame	Torx	vis de serrage	Torx
à droite									
6000026	**PSC40KGMER50C**	PSC40	33,0	20,5	50	**MS1162**	T25	**MS2002**	T25
6000030	**PSC50KGMER50C**	PSC50	43,0	25,5	50	**MS1162**	T25	**MS2002**	T25
5405652	**PSC50KGMER65C**	PSC50	55,5	22,0	65	**MS1163**	T30	**–**	–
6000159	**PSC63KGMER50C**	PSC63	48,0	32,5	50	**MS1162**	T25	**MS2002**	T25
6000462	**PSC63KGMER65C**	PSC63	49,0	32,5	65	**MS1163**	T30	**–**	–
6000466	**PSC80KGMER65C**	PSC80	57,0	40,5	65	**MS1163**	T30	**–**	–
6000214	**PSC80KGMER50C**	PSC80	58,0	40,5	50	**MS1162**	T25	**MS2002**	T25
à gauche									
6000027	**PSC40KGMEL50C**	PSC40	33,0	20,5	50	**MS1162**	T25	**MS2002**	T25
6000151	**PSC50KGMEL50C**	PSC50	43,0	25,5	50	**MS1162**	T25	**MS2002**	T25
5405653	**PSC50KGMEL65C**	PSC50	55,5	22,0	65	**MS1163**	T30	**–**	–
6000160	**PSC63KGMEL50C**	PSC63	48,0	32,5	50	**MS1162**	T25	**MS2002**	T25
6000463	**PSC63KGMEL65C**	PSC63	49,0	32,5	65	**MS1163**	T30	**–**	–
6000467	**PSC80KGMEL65C**	PSC80	57,0	40,5	65	**MS1163**	T30	**–**	–
6000215	**PSC80KGMEL50C**	PSC80	58,0	40,5	50	**MS1162**	T25	**MS2002**	T25

Top Notch™

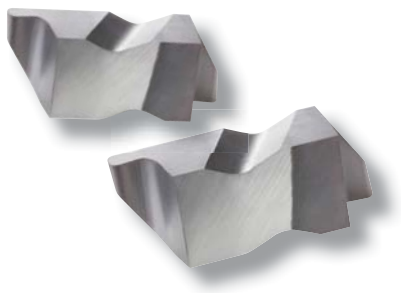
Outils de rainurage et plaquettes Beyond™ pour opérations de rainurage peu profond et de chariotage

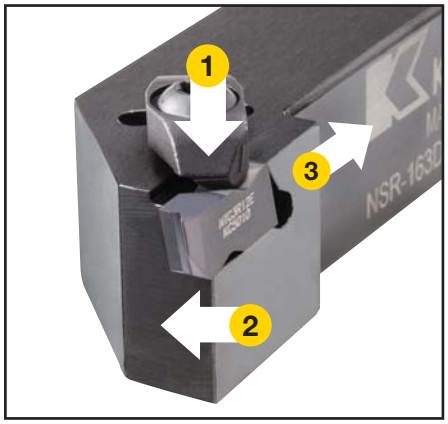
Principale application

C'est une solution éprouvée pour une productivité élevée. Le système Top Notch garantit la régularité des performances d'outil, la précision de l'indexage et une excellente fixation, donnant un très bon état de surface et une meilleure tenue de coupe.

Caractéristiques et avantages

- Les nuances revêtues PVD Beyond sont destinées à l'usinage d'une gamme étendue de matériaux.
- Le serrage rigide bloque la plaquette en position même dans les travaux les plus difficiles.
- Un concept polyvalent qui permet de n'avoir qu'un seul système pour le rainurage Inter et Exter, le rainurage frontal, le chariotage arrière, les gorges et dégagements, et même le filetage.
- Les plaquettes avec brise-copeau assurent une excellente évacuation du copeau en rainurage et permettent de mieux le contrôler en chariotage multidirectionnel.





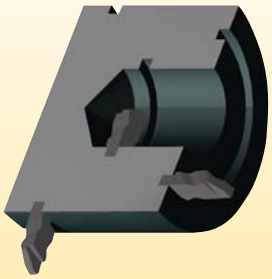
Notre dispositif de serrage rigide empêche tout mouvement de la plaquette dans les applications à avance élevée. Ce dispositif garantit un excellent état de surface, une productivité et une tenue de coupe accrues et favorise la concentricité la plus parfaite. L'effort de verrouillage du serrage robuste s'effectue dans 3 directions pour assurer une meilleure résistance à la pression latérale et aux forces tangentielles.

1 • Sélectionner le système en fonction de la profondeur de rainurage requise

Ce que vous devez savoir...

- Profondeur, largeur et profil de la gorge.
- Matériau à usiner.
- L'opération à réaliser (rainurage frontal, rainurage exter ou inter).
- Spécifications du porte-outil (ex. : KM™, section. carrée droit/gauche).

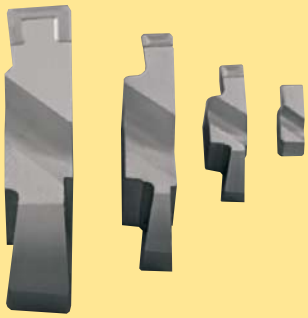
Top Notch™



Rainurage
Pour les profondeurs de rainurage ≤1,5x la largeur de rainurage, se reporter au tableau et passer à l'étape 2.

Rainurage Top Notch pour les opérations de rainurage Inter, Exter et frontal

caractéristiques du système		minimum inch (mm)	maximum inch (mm)
rainurage Exter/Inter	largeur	0.31 (0,79)	.375 (9,53)
	profondeur	.050 (1,27)	.375 (9,53)
rainurage frontal	largeur	.125 (3,18)	.375 (9,53)
	profondeur	.150 (3,81)	.250 (6,35)
rainurage intérieur	diamètre	.440 (11,2)	–
rainurage frontal diamètre	standard	.940 (23,9)	–
	profond	1.875 (47,6)	–
rainurage profond Inter/Exter	largeur	.062 (1,57)	.250 (6,35)
	profondeur	.125 (3,18)	.500 (12,70)
rainurage frontal profond	largeur	.125 (3,18)	.250 (6,35)
	profondeur	.250 (6,35)	.500 (12,70)

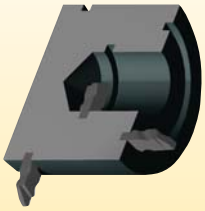


2 • Sélectionner le porte-outil correspondant à l'application

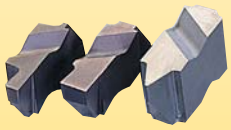
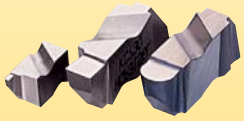
REMARQUE : Les porte-outils sont disponibles en version conventionnelle à section carrée ou à changement rapide. La dimension de la plaquette doit correspondre à celle du porte-outil sélectionné.

3 • Choisir le type de brise-copeau et la vitesse d'avance

Tableau des brise-copeaux et vitesses d'avances • in/tr (mm/tr)



matière à usiner et application	P	M	K	N	S	H
premier choix	**NG-K** .003–.011 (0,08–0,28)	**NG-K** .0025–.008 (0,07–0,20)	**NG** .004–.012 (0,01–0,30)	**NGP** .004–.012 (0,01–0,30)	**NG-K** .0025–.008 (0,07–0,20)	**NG-ST** embout CBN .002–.004 (0,05–0,10)
choix alternatif	**NG** .004–.012 (0,10–0,30)	**NGP** .004–.009 (0,10–0,23)	**NG-K** .003–.011 (0,08–0,28)	**NG-K** .003–.012 (0,08–0,30)	**NGP** .004–.008 (0,10–0,20)	–

plaquettes à brise-copeau -K	plaquettes à face plate	plaquettes à angle de coupe positif
		

4 • Sélectionner la nuance et la vitesse

Conseils pour la sélection des nuances

Pour le tableau des vitesses de départ, voir "Conseils d'utilisation".

	matière à usiner					
usinage état	P	M	K	N	S	H
hautes performances pour des conditions optimales (coupes propres, machine en bon état, vitesses plus importantes)	**KCP10B** 120–450	**KCU10** 120–260	**KCK20B** 150–550	**KD1425** 150–1500	**KCU10** 15–170	**KB5625** 45–230
usage général (premier choix pour l'usinage général)	**KCP25B** 110–365	**KCU25** 120–245	**KCU10** 60–245	**KCU10** 120–975	**KCU10** 15–135	**KB5625** 80–150
conditions défavorables (ébauche, mauvais état de la machine, coupe interrompue, petite vitesse, rainurage inter)	**KCU25** 85–270	**KCU25** 90–210	**KCU25** 50–195	**K313** 40–610	**KCU25** 8–110	**KB1630** 45–120

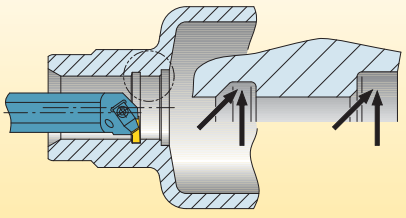
5 • Sélectionner la plaquette et le porte-outil dans le catalogue, page

REMARQUE : La dimension de la plaquette doit correspondre à celle du porte-outil sélectionné.

Exemple Top Notch • Rainurage
Matière ..... acier faiblement allié
Prof. de gorge ..... 2mm (.079")
Larg. de gorge ..... 3mm (.118")
Opération de ..... rainurage inter, vitesse limitée, rainurage en plongée et chanfreinage

Plaquette recommandée NG2M300RK
Nuance KC5025
Larg. plaquette ..... 3mm (.118")
Dim. plaquette 2

Porte-outil ..... A20QNNTOL2 (métrique)
A12NEL2 (inch)
Plaquette étalon N.2R



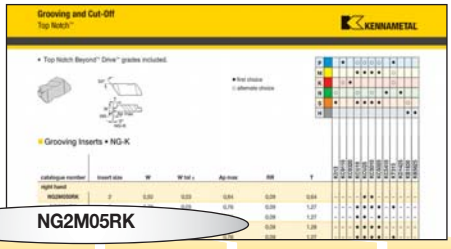
Vitesse de rotation : 120 m/mn (400 SFM)
Avance : 0,15 mm/tr (.006 in/tr)

Félicitations !

Vous venez d'augmenter votre productivité en sélectionnant la géométrie de plaquette Top Notch, la nuance et les paramètres de coupe les mieux adaptés à votre application !

Comment fonctionnent les références catalogue ?

Chaque caractère de la référence catalogue correspond à une caractéristique du produit désigné. Aidez-vous des explications ci-dessous et des images pour décoder la référence.



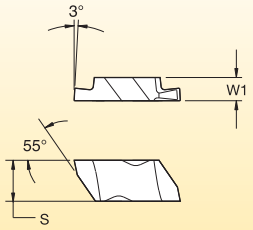
NG2M05RK

N	G		2	M	05	R		K	
Type de plaquette	Style de plaquette	Informations complémentaires	Dimension de plaquette	Identification de la dimension	Dimension de rainure**	Sens de la plaquette	Profondeur de coupe	Modèle de brise-copeau	Définition des plaquettes
N = Top Notch	**B** = Ébauche (pour formes spéciales) **F** = Rainurage frontal **G** = Rainurage **P** = Tournage arrière **R** = Rayon complet **U** = Rainurage (ou dégagement) **V** = Poly-V	**D** = Rainurage profond **P** = Positif **C** = Rainurage et chanfreinage	Voir tableau ci-dessous	**M** = Largeur de rainure métrique **C** = la largeur de la plaquette pour Circlip correspond à la dimension nominale du circlip ☐ = un blanc correspond à une largeur de plaquette en inch.	Largeur de rainure pour les plaquettes de type F-, G- et U-; rayons pour plaquettes à gorges de type R-; et dimension du circlip pour les plaquettes à rainurer et à chanfreiner. Dimension en 0,01mm. **Exemple métrique** une largeur de rainurage ou un rayon de 3,25mm correspond à "325" dans le catalogue. **Tolérance de largeur :** ± 0,025mm sauf indication contraire	**L** = gauche **R** = droite	Indiquée pour les plaquettes à rainurer et chanfreiner par incréments de 0,01mm.	**E** = arrondi uniquement **K** = contrôle du copeau court **S** = témoin et arrondi **ST** = embout STD (PCBN)	Dimension de gorge "J" ou "L" pour les plaquettes Poly-V. "I" correspond à une plaquette pour le rainurage frontal inter.

nombre de plaquettes	W1 mm
1	2,54
2	3,81
3	4,95
4	6,98
5	9,65
6	9,73

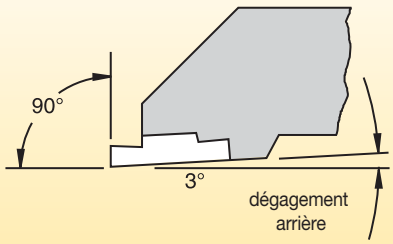
*Système d'identification breveté de Kennametal.
**Ne pas tenir compte de cette position pour les ébauches Top Notch type NB.

Dimensions des plaquettes à gorges et de filetage Top Notch



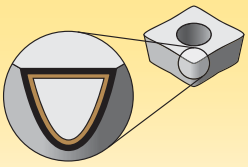
dimension de la plaquette	S mm	W1 mm
1	2,54	2,54
2	5,56	3,81
3	8,74	4,95
4	11,51	6,48
5	17,48	9,65
6	11,51	9,73
8	7,93	11,13

Modèle de porte-outil Top Notch



REMARQUE : Les porte-outils sont conçus pour recevoir des plaquettes inclinées à 3° afin de laisser une dépouille latérale du côté exter.

Les technologies Kennametal et Top Notch ont été associées pour vous proposer le meilleur système de rainurage et de filetage du monde.



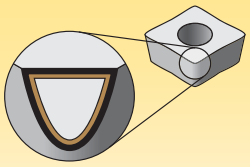
Les revêtements offrent une possibilité d'usinage à grande vitesse et conviennent de la finition à la semi-finition.

P	Acier
M	Acier inoxydable
K	Fonte
N	Matériaux non ferreux
S	Alliages réfractaires
H	Matériaux trempés

résistance à l'usure ⟷ ténacité

Nuances

Revêtement	Revêtement Désignation des nuances	05	10	15	20	25	30	35	40	45
KCU10	**Composition :** Revêtement PVD multicouche sur substrat carbure non allié très résistant à la déformation. Le nouveau revêtement améliore la stabilité d'arête dans une plage étendue de vitesses et d'avances. **Application :** La nuance KCU10™ est idéale dans la finition des travaux généraux sur la plupart des matériaux, dans une plage étendue de vitesses et d'avances. Excellente pour l'usinage de la plupart des aciers, aciers inoxydables, fontes, matériaux non ferreux et alliages hautes températures avec une ténacité de l'arête/une résistance à l'entaille améliorées et des vitesses de coupe/avances plus importantes.	P									
		M									
		K									
		N									
		S									
		H									
		beyond									
KCU25	**Composition :** Nuance PVD avancée composée d'un revêtement dur AlTiN sur substrat non allié à grain fin. Le nouveau revêtement améliore la stabilité d'arête dans une plage étendue de vitesses et d'avances. **Application :** La nuance KCU25™ est idéale pour l'usinage général de la plupart des aciers, aciers inoxydables, alliages hautes températures, fontes, matériaux non ferreux et du titane dans une plage de vitesses et d'avances étendue, avec une meilleure ténacité de l'arête autorisant la coupe interrompue et les vitesses d'avance élevées.	P									
		M									
		K									
		N									
		S									
		beyond									
KCP10B	**Composition :** Nuance spéciale de carbure enrichi au cobalt avec revêtement MTCVD TiCN-Al_2O_3-TiOCN épais pour une résistance à l'usure maximum. **Application :** Excellente nuance de la finition à la semi-finition pour toute une variété de matières, parmi lesquelles la plupart des aciers, les aciers inoxydables ferritiques et martensitiques et les fontes. Le substrat de carbure enrichi au cobalt offre une bonne combinaison de résistance à la déformation et de ténacité des arêtes, alors que le revêtement épais assure une excellente résistance à l'usure en cratère et à l'abrasion en usinage à grande vitesse. Le revêtement lisse assure une bonne résistance à la formation d'arêtes rapportées et au micro-écaillage et donne d'excellents états de surface.	P									
		K									
		beyond DRIVE									
KCP25B	**Composition :** Nuance de carbure tenace enrichie au cobalt, munie d'un revêtement multicouche MTCVD TiCN-Al_2O_3 présentant une excellente adhérence entre les couches. **Application :** Nuance polyvalente idéale pour le tournage de la plupart des aciers et des aciers inoxydables ferritiques et martensitiques. Par sa conception, ce substrat présente une bonne résistance à la déformation et une excellente ténacité des arêtes. Les couches de revêtement offrent une bonne résistance à l'usure pour une plage étendue de conditions d'usinage et le traitement après revêtement réduit le micro-écaillage et renforce l'adhérence du revêtement au substrat, d'où une tenue de coupe importante et un meilleur état de surface.	P									
		K									
		beyond DRIVE									
KCK20B	**Composition :** Revêtement MTCVD TICN-Al_2O_3-TiOCN particulièrement tenace sur substrat résistant à l'usure. **Application :** Nuance spécialement conçue pour maximiser l'adhérence du revêtement et la ténacité d'arête, donc idéale pour la coupe interrompue avec arrosage sur la fonte grise ou ductile. Elle convient pour une gamme étendue d'applications de la finition à l'ébauche lorsqu'il s'agit d'augmenter la productivité quand résistance et fiabilité sont requises.	P									
		K									
		beyond DRIVE									



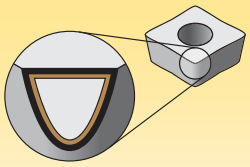
Les revêtements offrent une possibilité d'usinage à grande vitesse et conviennent de la finition à la semi-finition.

P	Acier
M	Acier inoxydable
K	Fonte
N	Matériaux non ferreux
S	Alliages réfractaires
H	Matériaux trempés

résistance à l'usure ⟷ **ténacité**

Nuances

Revêtement	Revêtement Désignation des nuances		05	10	15	20	25	30	35	40	45
K313	**Composition :** Nuance à grain fin de WC/Co non allié et dur à faible teneur en liant. **Application :** Exceptionnelle résistance à l'usure de l'arête associée à une très grande dureté pour l'usinage du titane, des fontes, des aciers inoxydables austénitiques, des métaux non ferreux, des non-métalliques et de la plupart des alliages réfractaires. Résistance supérieure à la déformation plastique et à l'entaille à la profondeur de coupe. Bon contrôle de la granulométrie pour réduire les défauts mineurs contribuant à une tenue de coupe longue et fiable.	M									
		K									
		N									
		S									
KC5010	**Composition :** Revêtement PVD AlTiN multicouche sur substrat carbure non allié très résistant à la déformation. **Application :** Le KC5010™ est idéale de la finition aux travaux généraux sur la plupart des matériaux à des vitesses supérieures. Excellent pour l'usinage de la plupart des aciers, aciers inoxydables, fontes, matériaux non ferreux et alliages hautes températures en conditions stables. Il donne également de bons résultats sur les matériaux trempés et à copeaux courts.	P									
		M									
		K									
		N									
		S									
		H									
KC5025	**Composition :** Nuance revêtue PVD-AlTiN avec substrat non allié très tenace à grain ultra-fin. **Application :** Pour applications générales sur la plupart des aciers, les aciers inoxydables, alliages hautes températures, le titane, les fontes et matériaux non ferreux. Petite à moyenne vitesses, coupe interrompue et vitesses d'avance élevées possibles.	P									
		M									
		K									
		N									
		S									



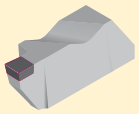
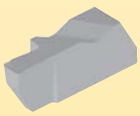
Les revêtements offrent une possibilité d'usinage à grande vitesse et conviennent de la finition à la semi-finition.

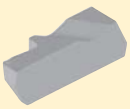
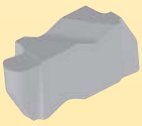
P	Acier
M	Acier inoxydable
K	Fonte
N	Matériaux non ferreux
S	Alliages réfractaires
H	Matériaux trempés

résistance à l'usure ⟷ ténacité

Nuances

Revêtement	Revêtement Désignation des nuances	05	10	15	20	25	30	35	40	45
KT315	**Composition :** Nuance cermet avec revêtement PVD TiN/TiCN/TiN multicouche pour le tournage. **Application :** Idéal de la finition à grande vitesse à la semi-finition de la plupart des aciers au carbone, aciers alliés et aciers inoxydables. Donne aussi d'excellents résultats sur la fonte et la fonte ductile. Assure une tenue de coupe longue et constante et d'excellents états de surface sur les pièces en finition.	P, K	P, K							
KB1630	**Composition :** nuance non revêtue à forte teneur en PcBN : Inserts PcBN brasés sur une plaquette carbure. **Application :** Recommandé pour l'ébauche et la finition en coupe interrompue sur aciers durcis par trempe et revenu (>45 HRc) Il peut également être utilisé sur la fonte grise, les fontes trempées, les aciers alliés à forte teneur en chrome, les alliages hautes températures et les métaux frittés. Les plaquettes à insert PcBN sont disponibles en différents types, y compris les géométries Top Notch™ et à vis.	K	K	K						
		S	S	S						
		H	H	H	H	H	H	H		
KB5625	**Composition :** Une nuance à teneur en PcBN moyenne à revêtement PVD TiN/AlTiN pour une résistance accrue à l'usure. **Application :** Conçu pour l'ébauche et la finition des aciers durcis par trempe et revenu (>45 HRC) À utiliser sur l'acier à roulements, l'acier à outils usinable à froid ou à chaud, les aciers à matrices, aciers cémentés et nitrurés, ainsi que certains revêtements durs.	H	H	H	H	H	H			
KD1425	**Composition :** Nuance de PCD polyvalente à granulométrie multimodale, brasée sur un substrat carbure. **Application :** Conçu pour une extrême résistance à l'abrasion et une bonne ténacité des arêtes en vue des applications exigeantes. Le choix idéal pour les alliages d'aluminium à forte teneur en silicium, les matières bi-métalliques (AL/GCI), les composites à matrice métallique, les plastiques armés de fibre de carbone et autres matières non métalliques abrasives.	N	N	N	N					

style de plaquette	application	angle de coupe	page(s)
NG	• Rainurage universel • Rainurage de joints toriques • Rainurage des circlips	neutre	C154
NG-K	• Géométrie pour la maîtrise-copeau • Rainurage universel • Rainurage de joints toriques • Rainurage des circlips • chariotage léger.	positif à 10°	C146
NG-ST 	• Tournage dur	neutre	C163
NGC-K	• La gorge et le chanfrein sont réalisés en une plongée positive avec maîtrise du copeau. • Conçu pour les rainures de circlips normalisées selon DIN 471/472.	positif à 10°	C152
NGD	• Rainurage profond	neutre	C157
NGD-K 	• Géométrie pour la maîtrise-copeau • Rainurage profond • chariotage léger	positif à 10°	C149
NGP	• Rainurage universel • Rainurage de joints toriques • Rainurage des circlips	positif à 5°	C152
NF	• Rainurage frontal • Dépouille latérale complémentaire	neutre	C161
NF-K	• Rainurage frontal avec maîtrise copeau • Dépouille latérale complémentaire	positif à 10°	C159
NFD-K	• Rainurage frontal profond avec maîtrise copeau. • Dépouille latérale complémentaire	positif à 10°	C160

style de plaquette	application	angle de coupe	page(s)
NFD-KI 	• Rainurage frontal intérieur profond avec maîtrise copeau. • Destiné aux barres d'alésage pour rainures frontales intérieures.	positif à 10°	C160
NP-K NPD-K	• chariotage • chariotage arrière positif • Profilage avec maîtrise copeau	positif à 10°	C151
NR	• Rainurage à rayon complet. • Chariotage et profilage	neutre	C158
NR-K	• Géométrie pour la maîtrise-copeau • Rainurage rayon complet, chariotage et profilage	positif à 10°	C150
NRD	• Rainurage profond • Profil à rayon complet	neutre	C159
NRP 	• Rainurage à rayon complet. • Chariotage léger, profilage.	positif à 5°	C153
NU	• Gorges et dégagements	neutre	C161
NV	• Rainurage poly-V	neutre	C162
NB/NBD	• Ébauches • Ébauches pour rainurage profond • Disponible uniquement en nuances non revêtues	–	C162–C163

Kennametal sur Internet

kennametal.com

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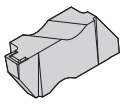
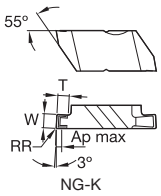
• Nuances Top Notch Beyond™ Drive™ incluses.





● premier choix
○ choix alternatif

		KCU10	KCU25	KCP10B	KCP25B	KCK20B	K313	KC5010	KC5025	KT315	KB1630	KB5625	KD1425
P		●	●	●	●	○		○	○	●			
M		●	●				○	●	○				
K		○	○	○	○	●	○	○	○	○	○		
N		●	○				○	●	○				●
S		●	●				●	○	○		○		
H		○						○			●	●	

Rainurage et chariotage • Maîtrise copeau

Réf. catalogue	dimension de la plaquette	W	W tol ±	Ap maxi	RR	T	KCU10	KCU25	KCP10B	KCP25B	KCK20B	K313	KC5010	KC5025	KT315	KB1630	KB5625	KD1425
à droite																		
NG2M050RK	2	0,50	0,03	0,64	0,09	0,64	●	●	–	●	–	–	●	–	–	–	–	–
NG2031RK	2	0,79	0,03	0,76	0,09	1,27	●	●	●	●	–	–	●	●	●	–	–	–
NG2M080RK	2	0,80	0,03	0,76	0,09	1,27	●	●	●	●	–	–	–	●	–	–	–	–
NG2M100RK	2	1,00	0,03	0,76	0,09	1,28	●	●	●	●	–	–	●	●	–	–	–	–
NG2047RK	2	1,19	0,03	0,76	0,09	1,27	●	●	●	●	–	–	●	●	●	–	–	–
NG2M120RK	2	1,20	0,03	0,76	0,09	1,27	●	●	●	●	–	–	●	●	–	–	–	–
NG2M140RK	2	1,40	0,03	0,76	0,09	1,28	●	●	●	●	–	–	●	●	–	–	–	–
NG2M150RK	2	1,50	0,03	1,09	0,19	2,79	–	●	–	●	–	–	–	●	–	–	–	–
NG2062RK	2	1,56	0,03	1,09	0,19	2,79	●	●	●	●	–	–	●	●	●	–	–	–
NG2M170RK	2	1,70	0,03	1,09	0,19	2,79	●	●	●	●	–	–	●	●	–	–	–	–
NG2M175RK	2	1,75	0,03	1,09	0,19	2,81	–	●	–	●	–	–	–	–	–	–	–	–
NG2M195RK	2	1,95	0,03	1,09	0,19	2,79	●	●	●	●	–	–	●	●	–	–	–	–
NG2M200RK	2	2,00	0,03	1,09	0,19	2,79	●	●	●	●	–	–	●	●	●	–	–	–
NG2M220RK	2	2,20	0,03	1,09	0,19	2,79	–	●	–	●	–	–	–	●	–	–	–	–
NG2M225RK	2	2,25	0,03	1,09	0,19	2,81	●	●	●	●	–	–	–	●	–	–	–	–
NG2094RK	2	2,39	0,03	1,09	0,19	2,79	●	●	●	●	–	–	●	●	●	–	–	–
NG2M250RK	2	2,50	0,03	1,09	0,19	2,79	–	●	–	●	–	–	–	●	–	–	–	–
NG2M275RK	2	2,75	0,03	1,09	0,19	2,79	●	●	●	●	–	–	–	●	–	–	–	–
NG2M300RK	2	3,00	0,03	1,09	0,19	2,79	●	●	●	●	–	–	●	●	–	–	–	–
NG2125RK	2	3,18	0,03	1,09	0,19	2,79	●	●	●	●	–	–	●	●	●	–	–	–
NG2M320RK	2	3,20	0,03	1,09	0,19	2,79	–	–	–	●	–	–	–	–	–	–	–	–
NG2M325RK	2	3,25	0,03	1,09	0,19	2,79	–	●	–	●	–	–	–	●	–	–	–	–
NG3M100RK	3	1,00	0,03	0,76	0,20	1,91	–	●	–	●	–	–	–	●	–	–	–	–
NG3047RK	3	1,19	0,03	0,76	0,19	1,91	●	●	●	●	–	–	●	●	–	–	–	–
NG3M120RK	3	1,20	0,03	0,76	0,19	1,91	●	●	●	●	–	–	–	●	–	–	–	–
NG3M150RK	3	1,50	0,03	1,02	0,19	2,39	–	●	–	●	–	–	–	●	–	–	–	–
NG3062RK	3	1,58	0,03	1,02	0,19	2,39	●	●	●	●	–	–	●	●	●	–	–	–
NG3M175RK	3	1,75	0,03	1,02	0,19	2,39	–	●	–	●	–	–	–	●	–	–	–	–
NG3072RK	3	1,83	0,03	1,02	0,19	2,39	●	●	●	●	–	–	●	●	–	–	–	–
NG3078RK	3	1,98	0,03	1,02	0,19	2,39	●	●	●	●	–	–	●	●	–	–	–	–
NG3M200RK	3	2,00	0,03	1,02	0,19	2,39	–	●	–	●	–	–	–	●	●	–	–	–
NG3M220RK	3	2,20	0,03	1,02	0,19	2,39	–	●	–	●	–	–	–	●	–	–	–	–
NG3M225RK	3	2,24	0,03	1,02	0,19	2,39	●	●	●	●	–	–	●	●	–	–	–	–
NG3094RK	3	2,39	0,03	1,02	0,19	3,81	●	●	●	–	–	–	●	●	●	–	–	–
NG3M250RK	3	2,50	0,03	1,02	0,19	3,81	–	●	–	●	–	–	–	●	–	–	–	–

(suite)

(Rainurage et chariotage • Maîtrise copeau — suite)

● premier choix
○ choix alternatif

		KCU10	KCU25	KCP10B	KCP25B	KCK20B	K313	KC5010	KC5025	KT315	KB1630	KB5625	KD1425
P		●	●	●	●	○		○	○	●			
M		●	●				○	●	○				
K		○	○	○	○	●	○	○	○	○	○		
N		●	○				○	●	○				●
S		●	●				●	○	○		○		
H		○						○			●	●	

Réf. catalogue	dimension de la plaquette	W	W tol ±	Ap maxi	RR	T	KCU10	KCU25	KCP10B	KCP25B	KCK20B	K313	KC5010	KC5025	KT315	KB1630	KB5625	KD1425
NG3M275RK	3	2,75	0,03	1,02	0,19	3,81	●	●	●	●	–	–	●	●	–	–	–	–
NG3M300RK	3	3,00	0,03	1,02	0,19	3,81	●	●	●	●	–	–	●	●	–	–	–	–
NG3125RK	3	3,18	0,03	1,02	0,19	3,81	●	●	●	●	–	–	●	●	●	–	–	–
NG3M320RK	3	3,20	0,03	1,02	0,19	3,81	–	●	–	●	–	–	–	●	–	–	–	–
NG3M325RK	3	3,25	0,03	1,02	0,19	3,81	–	●	–	●	–	–	–	●	–	–	–	–
NG3M350RK	3	3,50	0,03	2,92	0,32	3,81	–	●	–	●	–	–	–	●	–	–	–	–
NG3156RK	3	3,96	0,03	2,92	0,19	3,81	●	●	●	●	–	–	●	●	–	–	–	–
NG3M400RK	3	4,00	0,03	2,92	0,32	3,81	●	●	●	●	–	–	●	●	–	–	–	–
NG3M425RK	3	4,25	0,03	2,92	0,32	3,81	●	●	●	●	–	–	–	●	–	–	–	–
NG3M450RK	3	4,50	0,03	2,92	0,32	3,81	–	●	–	●	–	–	–	–	–	–	–	–
NG3189RK	3	4,80	0,03	2,92	0,57	3,81	●	●	●	●	–	–	●	●	–	–	–	–
NG4M300RK	4	3,00	0,03	1,02	0,19	3,81	–	●	–	●	–	–	–	–	–	–	–	–
NG4125RK	4	3,18	0,03	1,06	0,19	3,81	●	●	●	●	–	–	●	–	–	–	–	–
NG4M350RK	4	3,50	0,03	2,92	0,57	6,35	–	●	–	●	–	–	–	–	–	–	–	–
NG4M400RK	4	4,00	0,03	2,92	0,57	6,35	–	●	●	●	–	–	●	●	–	–	–	–
NG4M450RK	4	4,50	0,03	2,92	0,57	6,35	–	●	–	●	–	–	–	–	–	–	–	–
NG4189RK	4	4,80	0,03	2,92	0,57	6,35	●	●	●	●	–	–	●	●	–	–	–	–
NG4M500RK	4	5,00	0,03	2,92	0,32	6,35	●	●	●	●	–	–	–	–	–	–	–	–
NG4M550RK	4	5,50	0,03	3,81	0,57	6,35	–	–	–	●	–	–	–	–	–	–	–	–
NG4M600RK	4	6,00	0,03	3,81	0,57	6,35	–	●	–	●	–	–	–	–	–	–	–	–
NG4250RK à gauche	4	6,35	0,03	3,81	0,57	6,35	–	●	●	●	–	–	●	●	–	–	–	–
NG2M050LK	2	0,50	0,03	0,64	0,09	0,64	●	●	–	●	–	–	●	–	–	–	–	–
NG2031LK	2	0,79	0,03	0,76	0,09	1,27	●	●	●	●	–	–	●	●	–	–	–	–
NG2M080LK	2	0,80	0,03	0,76	0,09	1,27	●	●	●	●	–	–	–	●	–	–	–	–
NG2M100LK	2	1,00	0,03	0,76	0,08	1,27	●	●	●	●	–	–	●	●	–	–	–	–
NG2047LK	2	1,19	0,03	0,76	0,09	1,27	●	●	●	●	–	–	●	●	–	–	–	–
NG2M120LK	2	1,20	0,03	0,76	0,09	1,27	●	●	●	●	–	–	●	●	–	–	–	–
NG2M140LK	2	1,40	0,03	0,76	0,09	1,27	●	●	●	●	–	–	–	●	–	–	–	–
NG2M150LK	2	1,50	0,03	1,09	0,19	2,79	–	●	–	●	–	–	–	●	–	–	–	–
NG2062LK	2	1,58	0,03	1,09	0,19	2,79	●	●	●	●	–	–	●	●	–	–	–	–
NG2M170LK	2	1,70	0,03	1,09	0,19	2,79	–	●	●	●	–	–	●	●	–	–	–	–
NG2M175LK	2	1,75	0,03	1,09	0,19	2,79	–	●	–	●	–	–	–	●	–	–	–	–
NG2M195LK	2	1,95	0,03	1,09	0,19	2,79	–	●	●	●	–	–	●	–	–	–	–	–
NG2M200LK	2	2,00	0,03	1,09	0,19	2,79	●	●	●	●	–	–	●	●	–	–	–	–
NG2M220LK	2	2,20	0,03	1,09	0,19	2,79	–	●	–	●	–	–	–	–	–	–	–	–
NG2M225LK	2	2,25	0,03	1,09	0,19	2,79	●	●	●	●	–	–	–	●	–	–	–	–
NG2094LK	2	2,39	0,03	1,09	0,19	2,79	●	●	●	●	–	–	●	●	–	–	–	–
NG2M250LK	2	2,50	0,03	1,09	0,19	2,79	–	●	–	●	–	–	–	●	–	–	–	–
NG2M275LK	2	2,75	0,03	1,09	0,19	2,79	●	●	–	●	–	–	●	–	–	–	–	–

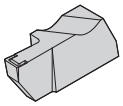
(suite)

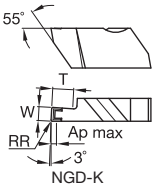
(Rainurage et chariotage • Maîtrise copeau — suite)

● premier choix
○ choix alternatif

		KCU10	KCU25	KCP10B	KCP25B	KCK20B	K313	KC5010	KC5025	KT315	KB1630	KB5625	KD1425
P		●	●	●	●	○		○	○	●			
M		●	●				○	●	○				
K		○	○	○	○	●	○	○	○	○	○		
N		●	○				○	●	○				●
S		●	●				●	○	○		○		
H		○						○			●	●	

Réf. catalogue	dimension de la plaquette	W	W tol ±	Ap maxi	RR	T	KCU10	KCU25	KCP10B	KCP25B	KCK20B	K313	KC5010	KC5025	KT315	KB1630	KB5625	KD1425
NG2M300LK	2	3,00	0,03	1,09	0,19	2,79	●	●	●	●	–	–	●	●	–	–	–	–
NG2125LK	2	3,18	0,03	1,09	0,19	2,79	●	●	●	●	–	–	●	●	–	–	–	–
NG2M325LK	2	3,25	0,03	1,09	0,19	2,79	–	●	–	●	–	–	–	–	–	–	–	–
NG3M100LK	3	1,00	0,03	0,76	0,20	1,91	–	●	–	●	–	–	–	●	–	–	–	–
NG3047LK	3	1,19	0,03	0,76	0,19	1,90	●	●	●	●	–	–	●	●	–	–	–	–
NG3M120LK	3	1,20	0,03	0,76	0,19	1,91	●	●	●	●	–	–	–	●	–	–	–	–
NG3M150LK	3	1,50	0,03	1,02	0,19	2,39	–	●	–	●	–	–	–	●	–	–	–	–
NG3062LK	3	1,58	0,03	1,02	0,19	2,39	●	●	–	–	–	–	●	●	–	–	–	–
NG3M175LK	3	1,75	0,03	1,02	0,19	2,39	–	●	–	●	–	–	–	●	–	–	–	–
NG3072LK	3	1,83	0,03	1,02	0,19	2,39	●	●	●	●	–	–	●	●	–	–	–	–
NG3078LK	3	1,98	0,03	1,02	0,19	2,39	●	●	●	●	–	–	●	●	–	–	–	–
NG3M200LK	3	2,00	0,03	1,02	0,19	2,39	–	●	–	●	–	–	–	●	–	–	–	–
NG3M220LK	3	2,20	0,03	1,02	0,19	2,39	–	●	–	●	–	–	–	●	–	–	–	–
NG3M225LK	3	2,25	0,03	1,02	0,19	2,39	●	●	●	●	–	–	–	–	–	–	–	–
NG3094LK	3	2,39	0,03	1,02	0,19	3,81	●	●	●	●	–	–	●	●	●	–	–	–
NG3M250LK	3	2,50	0,03	1,02	0,19	3,81	–	●	–	●	–	–	–	●	–	–	–	–
NG3M275LK	3	2,75	0,03	1,02	0,19	3,81	●	●	●	●	–	–	–	●	–	–	–	–
NG3M300LK	3	3,00	0,03	1,02	0,19	3,81	●	●	●	●	–	–	●	●	–	–	–	–
NG3125LK	3	3,18	0,03	1,02	0,19	3,81	●	●	●	●	–	–	●	●	–	–	–	–
NG3M320LK	3	3,20	0,03	1,02	0,19	3,81	–	●	–	●	–	–	–	●	–	–	–	–
NG3M325LK	3	3,25	0,03	1,02	0,19	3,81	–	●	–	●	–	–	–	●	–	–	–	–
NG3M350LK	3	3,50	0,03	2,92	0,32	3,81	–	●	–	●	–	–	–	●	–	–	–	–
NG3156LK	3	3,96	0,03	2,92	0,19	3,81	●	●	●	●	–	–	●	●	–	–	–	–
NG3M400LK	3	4,00	0,03	2,92	0,32	3,81	●	●	●	●	–	–	–	●	–	–	–	–
NG3M425LK	3	4,25	0,03	2,92	0,32	3,81	●	●	●	●	–	–	–	–	–	–	–	–
NG3M450LK	3	4,50	0,03	2,92	0,32	3,81	–	●	–	●	–	–	–	–	–	–	–	–
NG3189LK	3	4,80	0,03	2,92	0,57	3,81	●	●	●	●	–	–	●	●	–	–	–	–
NG4M300LK	4	3,00	0,03	1,02	0,19	3,81	–	●	–	●	–	–	–	–	–	–	–	–
NG4125LK	4	3,18	0,03	1,06	0,19	3,81	●	●	●	●	–	–	–	–	–	–	–	–
NG4M320LK	4	3,20	0,03	1,02	0,19	3,81	–	–	–	●	–	–	–	–	–	–	–	–
NG4M350LK	4	3,50	0,03	2,92	0,57	6,35	–	●	–	●	–	–	–	–	–	–	–	–
NG4M400LK	4	4,00	0,03	2,92	0,57	6,35	●	●	●	●	–	–	–	–	–	–	–	–
NG4M450LK	4	4,50	0,03	2,92	0,57	6,35	–	●	–	●	–	–	–	●	–	–	–	–
NG4189LK	4	4,80	0,03	2,92	0,57	6,35	●	●	●	●	–	–	●	●	–	–	–	–
NG4M500LK	4	5,00	0,03	2,92	0,32	6,35	●	●	●	●	–	–	●	–	–	–	–	–
NG4M550LK	4	5,50	0,03	3,81	0,57	6,35	–	–	–	●	–	–	–	–	–	–	–	–
NG4M600LK	4	6,00	0,03	3,81	0,57	6,35	–	●	–	●	–	–	–	–	–	–	–	–
NG4250LK	4	6,35	0,03	3,81	0,57	6,35	●	●	●	●	–	–	●	●	–	–	–	–





● premier choix
○ choix alternatif

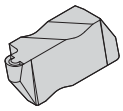
		KCU10	KCU25	KCP10B	KCP25B	KCK20B	K313	KC5010	KC5025	KT315	KB1630	KB5625	KD1425
P		●	●	●	●	○		○	○	●			
M		●	●				○	●	○				
K		○	○	○	○	●	○	○	○	○	○		
N		●	○				○	●	○				●
S		●	●				●	○	○		○		
H		○						○			●	●	

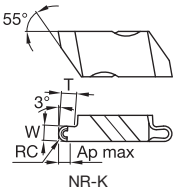
Rainurage et chariotage • Rainurage profond • Maîtrise copeau

Réf. catalogue	dimension de la plaquette	W	W tol ±	Ap maxi	RR	T	KCU10	KCU25	KCP10B	KCP25B	KCK20B	K313	KC5010	KC5025	KT315	KB1630	KB5625	KD1425
à droite																		
NGD2M150RK	2	1,50	0,03	1,09	0,19	4,06	●	●	–	–	–	–	●	●	–	–	–	–
NGD2M200RK	2	2,00	0,03	1,09	0,19	5,08	●	●	–	–	–	–	●	●	–	–	–	–
NGD2M250RK	2	2,50	0,03	1,09	0,19	5,08	●	●	–	–	–	–	–	●	–	–	–	–
NGD3062RK	3	1,58	0,03	1,02	0,19	3,18	●	●	–	–	–	●	●	●	–	–	–	–
NGD3M200RK	3	2,00	0,03	1,02	0,19	4,06	●	●	–	–	–	–	●	●	–	–	–	–
NGD3094RK	3	2,39	0,03	1,02	0,19	6,35	●	●	–	–	–	●	●	●	–	–	–	–
NGD3M250RK	3	2,50	0,03	1,02	0,19	6,35	–	●	–	–	–	–	●	●	–	–	–	–
NGD3M300RK	3	3,00	0,03	1,02	0,19	6,35	●	●	–	–	–	–	●	●	–	–	–	–
NGD3125RK	3	3,18	0,03	1,02	0,19	6,35	●	●	–	–	–	●	●	●	–	–	–	–
NGD3M400RK	3	4,00	0,03	2,92	0,32	6,35	●	●	–	–	–	–	●	●	–	–	–	–
NGD3189RK	3	4,80	0,03	2,92	0,58	6,35	●	●	–	–	–	–	●	●	–	–	–	–
NGD4125RK	4	3,18	0,03	1,02	0,19	6,35	●	●	–	–	–	–	●	●	–	–	–	–
NGD4189RK	4	4,80	0,03	2,92	0,57	9,53	●	●	–	–	–	–	●	●	–	–	–	–
NGD4M550RK	4	5,50	0,03	3,81	0,57	12,70	–	●	–	–	–	–	–	–	–	–	–	–
NGD4250RK	4	6,35	0,03	3,81	0,57	12,70	●	●	–	–	–	–	●	●	–	–	–	–
à gauche																		
NGD2M150LK	2	1,50	0,03	1,09	0,19	4,06	●	●	–	–	–	–	–	●	–	–	–	–
NGD2M200LK	2	2,00	0,03	1,09	0,19	5,08	●	●	–	–	–	–	●	●	–	–	–	–
NGD2M250LK	2	2,50	0,03	1,09	0,19	5,08	●	●	–	–	–	–	●	●	–	–	–	–
NGD3062LK	3	1,57	0,03	1,02	0,19	3,18	●	●	–	–	–	–	●	●	–	–	–	–
NGD3M200LK	3	2,00	0,03	1,02	0,19	4,06	–	●	–	–	–	–	–	●	–	–	–	–
NGD3094LK	3	2,39	0,03	1,02	0,19	6,34	●	●	–	–	–	●	●	●	–	–	–	–
NGD3M250LK	3	2,50	0,03	1,02	0,19	6,35	–	●	–	–	–	–	–	●	–	–	–	–
NGD3M300LK	3	3,00	0,03	1,02	0,19	6,35	●	●	–	–	–	–	●	●	–	–	–	–
NGD3125LK	3	3,18	0,03	1,02	0,19	6,35	●	●	–	–	–	●	●	●	–	–	–	–
NGD3M350LK	3	3,50	0,03	2,92	0,32	6,35	–	●	–	–	–	–	–	●	–	–	–	–
NGD3M400LK	3	4,00	0,03	2,92	0,32	6,35	●	●	–	–	–	–	–	●	–	–	–	–
NGD3189LK	3	4,80	0,03	2,92	0,57	6,35	●	●	–	–	–	–	●	●	–	–	–	–
NGD4125LK	4	3,18	0,03	1,02	0,19	6,35	●	●	–	–	–	–	●	●	–	–	–	–
NGD4M400LK	4	4,00	0,03	2,92	0,57	9,53	–	●	–	–	–	–	–	–	–	–	–	–
NGD4189LK	4	4,80	0,03	2,92	0,57	9,53	●	●	–	–	–	–	●	●	–	–	–	–
NGD4M500LK	4	5,00	0,03	2,92	0,57	12,70	–	●	–	–	–	–	–	–	–	–	–	–
NGD4250LK	4	6,35	0,03	3,80	0,57	12,70	●	●	–	–	–	–	–	●	–	–	–	–

REMARQUE : Les plaquettes ont une arête de coupe. Les plaquettes représentées sont des plaquettes à droite ;les plaquettes à gauche sont symétriques.
Les plaquettes suivantes sont réversibles : NGD3062RK, NGD4125RK, NGD3062LK et NGD4125LK.

- Plaquettes à rayon complet avec brise-copeau.





● premier choix
○ choix alternatif

		KCU10	KCU25	KCP10B	KCP25B	KCK20B	K313	KC5010	KC5025	KT315	KB1630	KB5625	KD1425
P		●	●	●	●	○		○	○	●			
M		●	●				○	●	○				
K		○	○	○	○	●	○	○	○	○	○		
N		●	○				○	●	○				●
S		●	●				●	○	○		○		
H		○						○			●	●	

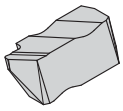
Rainurage et chariotage • Rayon complet • Maîtrise copeau

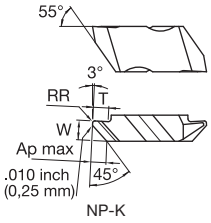
Réf. catalogue	dimension de la plaquette	W	Ap maxi	RC	T	KCU10	KCU25	KCP10B	KCP25B	KCK20B	K313	KC5010	KC5025	KT315	KB1630	KB5625	KD1425
à droite																	
NR3031RK	3	1,57	1,97	0,79	2,39	●	●	–	–	–	–	●	●	–	–	–	–
NR3047RK	3	2,39	1,91	1,19	3,81	●	●	–	–	–	–	●	●	–	–	–	–
NR3062RK	3	3,18	2,92	1,59	3,81	●	●	–	–	–	–	●	●	–	–	–	–
NR3078RK	3	3,97	2,54	1,98	3,81	●	●	–	–	–	–	●	–	–	–	–	–
NR4062RK	4	3,18	2,92	1,59	3,81	●	●	–	–	–	–	●	–	–	–	–	–
NR4094RK	4	4,79	3,81	2,39	6,35	●	●	–	–	–	–	●	–	–	–	–	–
NR4125RK	4	6,35	3,81	3,18	6,35	●	●	–	–	–	–	●	●	–	–	–	–
à gauche																	
NR3031LK	3	1,58	1,98	0,79	2,39	●	●	–	–	–	–	●	●	–	–	–	–
NR3047LK	3	2,39	1,91	1,19	3,81	●	●	–	–	–	–	●	●	–	–	–	–
NR3062LK	3	3,18	2,92	1,59	3,81	●	●	–	–	–	–	●	●	–	–	–	–
NR3078LK	3	3,96	2,54	1,98	3,81	–	●	–	–	–	–	●	●	–	–	–	–
NR4062LK	4	3,18	2,92	1,59	3,81	●	●	–	–	–	–	●	–	–	–	–	–
NR4094LK	4	4,79	3,81	2,39	6,35	●	●	–	–	–	–	●	●	–	–	–	–
NR4125LK	4	6,36	3,81	3,18	6,35	●	●	–	–	–	–	●	–	–	–	–	–

REMARQUE : Les plaquettes représentées sont des plaquettes à droite ; les plaquettes à gauche sont symétriques.

P		●	●	●	●	○		○	○	●				
M		●	●				○	●	○					
K		○	○	○	○	●	○	○	○	○	○			
N		●	○				○	●	○					●
S		●	●				●	○	○		○			
H		○						○			●	●		

● premier choix
○ choix alternatif





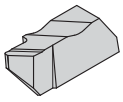
NP-K

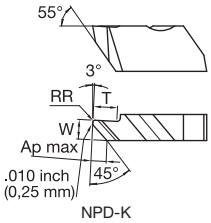
Rainurage et profilage • Maîtrise copeau

Réf. catalogue	dimension de la plaquette	W	W tol ±	Ap maxi	RR	T	KCU10	KCU25	KCP10B	KCP25B	KCK20B	K313	KC5010	KC5025	KT315	KB1630	KB5625	KD1425
à droite																		
NP2002RK	2	3,82	0,03	—	0,25	2,81	●	●	–	–	–	–	●	●	–	–	–	–
NP2012RK	2	3,82	0,03	—	0,25	2,81	–	●	–	–	–	–	–	–	–	–	–	–
NP3002RK	3	4,95	0,03	—	0,25	5,08	●	●	–	–	–	–	●	–	–	–	–	–
NP3012RK	3	4,95	0,03	—	0,25	5,08	–	●	–	–	–	–	–	●	–	–	–	–

REMARQUE : Les plaquettes représentées sont des plaquettes à droite ; les plaquettes à gauche sont symétriques.
Tolérance sur W ± 0,13mm (± .005").

- Plaquettes positives pour le profilage profond.



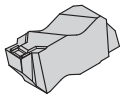


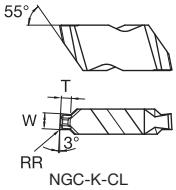
NPD-K

Rainurage et profilage • Rainurage profond • Maîtrise copeau

Réf. catalogue	dimension de la plaquette	W	W tol ±	Ap maxi	RR	T	KCU10	KCU25	KCP10B	KCP25B	KCK20B	K313	KC5010	KC5025	KT315	KB1630	KB5625	KD1425
à droite																		
NPD2002RK	2	3,68	0,13	—	0,09	5,08	–	●	–	–	–	–	●	–	–	–	–	–
NPD3002RK	3	4,83	0,13	—	0,09	6,35	–	●	–	–	–	–	–	–	–	–	–	–
NPD3012RK	3	4,95	0,03	—	0,25	6,35	●	●	–	–	–	–	●	–	–	–	–	–

REMARQUE : Les plaquettes représentées sont des plaquettes à droite ; les plaquettes à gauche sont symétriques.
Tolérance sur W ± 0,13mm (± .005").





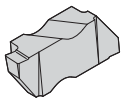
● premier choix
○ choix alternatif

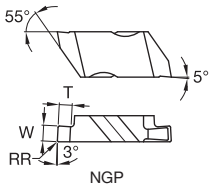
		KCU10	KCU25	KCP10B	KCP25B	KCK20B	K313	KC5010	KC5025	KT315	KB1630	KB5625	KD1425
P		●	●	●	●	○		○	○	●			
M		●	●				○	●	○				
K		○	○	○	○	●	○	○	○	○	○		
N		●	○				○	●	○				●
S		●	●				●	○	○		○		
H		○						○			●	●	

Rainurage et chanfreinage • Maîtrise copeau

Réf. catalogue	dimension du logement	dimension circlip	W	RR	T	KCU10	KCU25	KCP10B	KCP25B	KCK20B	K313	KC5010	KC5025	KT315	KB1630	KB5625	KD1425
à droite																	
NGC2C130R055K	2	1,30	1,39	0,08	0,6	–	●	–	–	–	–	–	–	–	–	–	–
NGC2C215R150K	2	2,15	2,24	0,08	1,5	–	●	–	–	–	–	–	–	–	–	–	–
à gauche																	
NGC2C130L055K	2	1,30	1,39	0,08	0,6	–	●	–	–	–	–	–	–	–	–	–	–
NGC2C185L125K	2	1,85	1,94	0,08	1,3	–	●	–	–	–	–	–	–	–	–	–	–
NGC2C215L150K	2	2,15	2,24	0,08	1,5	–	●	–	–	–	–	–	–	–	–	–	–

REMARQUE : Plaquettes à rainurer-chanfreiner les gorges de circlips aux spécifications DIN 471/472.
Les plaquettes représentées sont des plaquettes à droite ; les plaquettes à gauche sont symétriques.



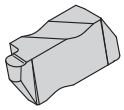


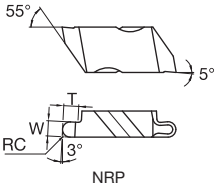
Rainurage et chariotage • Positive

Réf. catalogue	dimension de la plaquette	W	W tol ±	Ap maxi	RR	T	KCU10	KCU25	KCP10B	KCP25B	KCK20B	K313	KC5010	KC5025	KT315	KB1630	KB5625	KD1425
à droite																		
NGP2031R	2	0,79	0,03	—	0,09	1,27	●	–	–	–	–	–	●	–	–	–	–	–
NGP2062R	2	1,58	0,03	—	0,19	2,79	●	–	–	–	–	–	●	–	–	–	–	–
NGP2125R	2	3,18	0,03	—	0,19	2,79	●	–	–	–	–	–	–	–	–	–	–	–
NGP3088R	3	2,24	0,03	—	0,19	2,39	●	–	–	–	–	–	–	–	–	–	–	●
NGP3125R	3	3,18	0,03	—	0,19	3,81	●	–	–	–	–	–	●	–	–	–	–	●
NGP3156R	3	3,96	0,03	—	0,19	3,81	●	–	–	–	–	–	–	–	–	–	–	–
NGP4189R	4	4,80	0,03	—	0,57	6,35	●	–	–	–	–	–	–	–	–	–	–	–
NGP4250R	4	6,35	0,03	—	0,57	6,35	–	–	–	–	–	–	●	–	–	–	–	–
à gauche																		
NGP2031L	2	0,79	0,03	—	0,09	1,27	●	–	–	–	–	–	–	–	–	–	–	–
NGP2062L	2	1,57	0,03	—	0,19	2,79	●	–	–	–	–	–	–	–	–	–	–	–
NGP2125L	2	3,18	0,03	—	0,19	2,79	●	–	–	–	–	–	–	–	–	–	–	–
NGP3088L	3	2,24	0,03	—	0,19	2,39	●	–	–	–	–	–	–	–	–	–	–	–
NGP3125L	3	3,18	0,03	—	0,19	3,81	–	–	–	–	–	–	●	–	–	–	–	–
NGP4250L	4	6,35	0,03	—	0,57	6,35	●	–	–	–	–	–	–	–	–	–	–	–

REMARQUE : Toutes les nuances KD et KB sont des plaquettes à insert une coupe.
Les plaquettes représentées sont des plaquettes à droite ; les plaquettes à gauche sont symétriques.

- Plaquettes à rayon complet & angle de coupe positif.





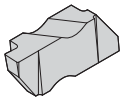
● premier choix
○ choix alternatif

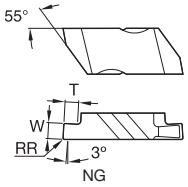
		KCU10	KCU25	KCP10B	KCP25B	KCK20B	K313	KC5010	KC5025	KT315	KB1630	KB5625	KD1425
P		●	●	●	●	○		○	○	●			
M		●	●				○	●	○				
K		○	○	○	○	●	○	○	○	○	○		
N		●	○				○	●	○				●
S		●	●				●	○	○		○		
H		○						○			●	●	

Rainurage et chariotage • Rayon complet • Positive

Réf. catalogue	dimension de la plaquette	W	Ap maxi	RC	T	KCU10	KCU25	KCP10B	KCP25B	KCK20B	K313	KC5010	KC5025	KT315	KB1630	KB5625	KD1425
à droite																	
NRP3031R	3	1,58	—	0,79	2,39	●	–	–	–	–	–	●	–	–	–	–	–
NRP3047R	3	2,39	—	1,19	3,81	●	–	–	–	–	●	●	–	–	–	–	–
NRP3062R	3	3,18	—	1,59	3,81	●	–	–	–	–	–	●	–	–	–	–	–
NRP3094R	3	4,78	—	2,39	3,81	●	–	–	–	–	–	●	–	–	–	–	–
à gauche																	
NRP3031L	3	1,58	—	0,79	2,39	●	–	–	–	–	–	●	–	–	–	–	–
NRP3047L	3	2,39	—	1,19	3,81	●	–	–	–	–	–	●	–	–	–	–	–
NRP3062L	3	3,18	—	1,59	3,81	–	–	–	–	–	–	●	–	–	–	–	–
NRP3094L	3	4,78	—	2,39	3,81	●	–	–	–	–	–	●	–	–	–	–	–

REMARQUE : Les plaquettes représentées sont des plaquettes à droite ; les plaquettes à gauche sont symétriques.





● premier choix
○ choix alternatif

		KCU10	KCU25	KCP10B	KCP25B	KCK20B	K313	KC5010	KC5025	KT315	KB1630	KB5625	KD1425
P		●	●	●	●	○		○	○	●			
M		●	●				○	●	○				
K		○	○	○	○	●	○	○	○	○	○		
N		●	○				○	●	○				●
S		●	●				●	○	○		○		
H		○						○			●	●	

Rainurage et chariotage • Surface plate

Réf. catalogue	dimension de la plaquette	W	W tol ±	Ap maxi	RR	T	KCU10	KCU25	KCP10B	KCP25B	KCK20B	K313	KC5010	KC5025	KT315	KB1630	KB5625	KD1425
à droite																		
NG2031R	2	0,79	0,03	—	0,09	1,27	●	●	–	–	●	●	●	●	–	–	–	–
NG2041R	2	1,04	0,03	—	0,09	1,27	●	●	–	–	●	●	●	●	–	–	–	–
NG2047R	2	1,19	0,03	—	0,09	1,27	●	●	–	–	●	–	●	–	–	–	–	–
NG2058R	2	1,47	0,03	—	0,19	1,27	–	●	–	–	–	–	–	●	–	–	–	–
NG2062R	2	1,58	0,03	—	0,19	2,79	●	●	–	–	●	●	●	●	–	–	–	–
NG2094R	2	2,39	0,03	—	0,19	2,79	●	●	–	–	●	●	●	–	–	–	–	–
NG2125R	2	3,18	0,03	—	0,19	2,79	●	●	–	–	–	–	●	–	–	–	–	–
NG3047R	3	1,19	0,03	—	0,19	1,91	●	●	–	–	●	●	●	●	–	–	–	–
NG3062R	3	1,58	0,03	—	0,19	2,39	●	●	–	–	●	●	●	●	–	–	–	–
NG3072R	3	1,83	0,03	—	0,19	2,39	●	–	–	–	●	–	●	–	–	–	–	–
NG3078R	3	1,98	0,03	—	0,19	2,39	●	–	–	–	●	–	●	–	–	–	–	–
NG3088R	3	2,24	0,03	—	0,19	2,39	●	●	–	–	●	–	●	–	–	–	–	–
NG3094R	3	2,39	0,03	—	0,19	3,81	●	●	–	–	●	●	●	●	–	–	–	–
NG3097R	3	2,46	0,03	—	0,32	3,81	●	●	–	–	●	–	●	–	–	–	–	–
NG3105R	3	2,67	0,03	—	0,19	3,81	●	●	–	–	●	–	●	●	–	–	–	–
NG3110R	3	2,79	0,03	—	0,32	3,81	–	●	–	–	–	–	–	●	–	–	–	–
NG3122R	3	3,10	0,03	—	0,19	3,81	–	●	–	–	–	–	–	–	–	–	–	–
NG3125R	3	3,18	0,03	—	0,19	3,81	●	●	–	–	●	●	●	●	–	–	–	–
NG3142R	3	3,61	0,03	—	0,32	3,81	–	●	–	–	–	–	●	–	–	–	–	–
NG3156R	3	3,96	0,03	—	0,19	3,81	●	●	–	–	●	–	●	●	–	–	–	–
NG3178R	3	4,52	0,03	—	0,19	3,81	–	–	–	–	–	–	–	●	–	–	–	–
NG3185R	3	4,70	0,03	—	0,57	3,81	–	●	–	–	–	–	–	–	–	–	–	–
NG3189R	3	4,80	0,03	—	0,57	3,81	●	●	–	–	●	●	●	●	–	–	–	–
NG4125R	4	3,18	0,03	—	0,19	3,81	●	●	–	–	●	●	–	–	–	–	–	–
NG4189R	4	4,80	0,03	—	0,57	6,35	●	●	–	–	●	●	●	–	–	–	–	–
NG4213R	4	5,41	0,03	—	0,19	6,35	–	●	–	–	–	–	–	–	–	–	–	–
NG4250R	4	6,35	0,03	—	0,57	6,35	●	●	–	–	●	–	●	●	–	–	–	–
NG5312R	5	7,93	0,03	—	0,83	9,52	–	●	–	–	–	–	–	–	–	–	–	–
NG6375R	6	9,53	0,03	—	0,83	6,35	–	●	–	–	–	–	–	–	–	–	–	–

(suite)

(Rainurage et chariotage • Surface plate – suite)

● premier choix
○ choix alternatif

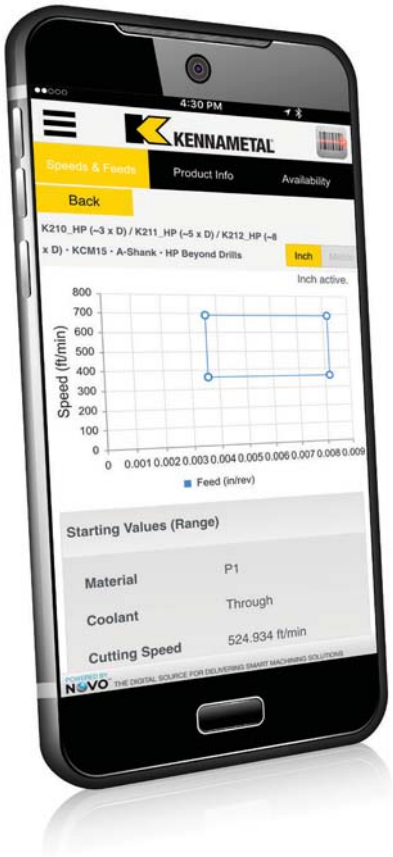
		KCU10	KCU25	KCP10B	KCP25B	KCK20B	K313	KC5010	KC5025	KT315	KB1630	KB5625	KD1425
P		●	●	●	●	○		○	○	●			
M		●	●				○	●	○				
K		○	○	○	○	●	○	○	○	○	○		
N		●	○				○	●	○				●
S		●	●				●	○	○		○		
H		○						○			●	●	

Réf. catalogue	dimension de la plaquette	W	W tol ±	Ap maxi	RR	T												
à gauche																		
NG1031L	1	0,79	0,08	—	0,19	1,27	–	●	–	–	–	–	–	–	–	–	–	–
NG1047L	1	1,19	0,08	—	0,19	1,91	–	●	–	–	–	–	●	–	–	–	–	–
NG1062L	1	1,58	0,08	—	0,19	1,91	–	●	–	–	–	–	●	–	–	–	–	–
NG1094L	1	2,39	0,08	—	0,19	1,91	–	●	–	–	–	–	●	–	–	–	–	–
NG2031L	2	0,79	0,03	—	0,09	1,27	●	●	–	–	●	●	●	–	–	–	–	–
NG2041L	2	1,04	0,03	—	0,09	1,27	–	●	–	–	●	–	●	●	–	–	–	–
NG2047L	2	1,19	0,03	—	0,09	1,27	●	●	–	–	–	–	●	–	–	–	–	–
NG2058L	2	1,47	0,03	—	0,19	1,27	–	●	–	–	–	–	–	–	–	–	–	–
NG2062L	2	1,58	0,03	—	0,19	2,79	●	●	–	–	●	●	●	●	–	–	–	–
NG2094L	2	2,39	0,03	—	0,19	2,79	●	●	–	–	●	●	●	–	–	–	–	–
NG2125L	2	3,18	0,03	—	0,19	2,79	●	●	–	–	●	–	●	–	–	–	–	–
NG3047L	3	1,19	0,03	—	0,19	1,91	●	●	–	–	●	●	●	–	–	–	–	–
NG3062L	3	1,57	0,03	—	0,19	2,38	●	●	–	–	●	●	●	●	–	–	–	–
NG3072L	3	1,83	0,03	—	0,19	2,39	●	–	–	–	–	–	●	–	–	–	–	–
NG3078L	3	1,98	0,03	—	0,19	2,39	●	–	–	–	–	–	–	–	–	–	–	–
NG3088L	3	2,24	0,03	—	0,19	2,39	●	●	–	–	–	–	●	–	–	–	–	–
NG3094L	3	2,39	0,03	—	0,19	3,81	●	●	–	–	●	●	●	●	–	–	–	–
NG3097L	3	2,46	0,03	—	0,32	3,81	●	●	–	–	–	–	–	–	–	–	–	–
NG3105L	3	2,67	0,03	—	0,19	3,81	●	●	–	–	–	–	●	–	–	–	–	–
NG3110L	3	2,79	0,03	—	0,32	3,81	–	●	–	–	–	–	●	–	–	–	–	–
NG3122L	3	3,10	0,03	—	0,19	3,81	–	●	–	–	–	–	–	–	–	–	–	–
NG3125L	3	3,18	0,03	—	0,19	3,81	●	●	–	–	●	●	●	●	–	–	–	–
NG3142L	3	3,61	0,03	—	0,32	3,81	●	●	–	–	–	–	–	–	–	–	–	–
NG3156L	3	3,96	0,03	—	0,19	3,81	–	●	–	–	–	–	●	–	–	–	–	–
NG3178L	3	4,52	—	—	0,19	3,81	–	●	–	–	–	–	–	–	–	–	–	–
NG3185L	3	4,70	0,03	—	0,57	3,81	–	–	–	–	–	–	–	●	–	–	–	–
NG3189L	3	4,80	0,03	—	0,57	3,81	●	●	–	–	●	–	●	●	–	–	–	–
NG4125L	4	3,18	0,03	—	0,19	3,81	●	●	–	–	–	●	–	–	–	–	–	–
NG4189L	4	4,80	0,03	—	0,57	6,35	●	●	–	–	●	–	●	–	–	–	–	–
NG4189LEST	4	4,80	0,03	—	0,57	6,35	–	–	–	–	–	–	–	–	–	●	–	–
NG4250L	4	6,35	0,03	—	0,57	6,35	●	●	–	–	●	–	●	●	–	–	–	–

REMARQUE : Toutes les nuances KD et KB sont des plaquettes à insert une coupe.
Les plaquettes représentées sont des plaquettes à droite ; les plaquettes à gauche sont symétriques.

Appli mobile

L'appli mobile Kennametal permet d'accéder facilement aux informations sur les produits, aux calculateurs et à bien d'autres choses encore à partir d'appareils iPhone® et Android™.



CARACTÉRISTIQUES

Pour accéder à l'ensemble des informations sur un produit, scanner le code-barres figurant sur l'emballage de l'outil Kennametal ou faire une recherche par la référence catalogue du produit.

Les informations produit comprennent une image de l'outil, ses dimensions, les nuances, et les caractéristiques du produit.

Voir la disponibilité des produits sur les différents sites mondiaux.

Obtenir les vitesses et avances en inch et valeurs métriques pour tous les produits de coupe.

Voir les conseils techniques pour des solutions aux problèmes d'usinage courants.

Contacter le support client directement depuis l'appli.

CALCULATEURS D'USINAGE

Voir les paramètres pour les applications de fraisage et de perçage.

Calculs effectués en pouces et en métrique.

COMMANDER

Pour acheter, connectez-vous à l'aide de vos identifiants Konnect.

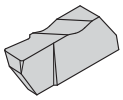
OÙ LA TROUVER ?

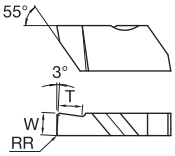
Télécharger l'appli gratuite dès aujourd'hui depuis iTunes® ou le Google Play™ store.

ANDROID APP ON Google play

Available on the App Store

● premier choix
○ choix alternatif





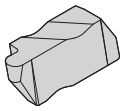
NGD

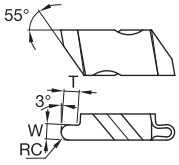
Rainurage et chariotage • Rainurage profond • Face plate

Réf. catalogue	dimension de la plaquette	W	W tol ±	Ap maxi	RR	T	KCU10	KCU25	KCP10B	KCP25B	KCK20B	K313	KC5010	KC5025	KT315	KB1630	KB5625	KD1425
à droite																		
NGD3189R	3	4,80	0,03	—	0,57	6,35	●	–	–	–	–	●	–	–	–	–	–	–
NGD4250R	4	6,35	0,03	—	0,57	12,70	●	–	–	–	–	●	–	–	–	–	–	–
à gauche																		
NGD3189L	3	4,80	0,03	—	0,57	6,35	●	–	–	–	–	●	●	–	–	–	–	–
NGD4250L	4	6,35	0,03	—	0,57	12,70	●	–	–	–	–	●	●	–	–	–	–	–

		KCU10	KCU25	KCP10B	KCP25B	KCK20B	K313	KC5010	KC5025	KT315	KB1630	KB5625	KD1425
P		●	●	●	●	○		○	○	●			
M		●	●				○	●	○				
K		○	○	○	○	●	○	○	○	○	○		
N		●	○				○	●	○				●
S		●	●				●	○	○		○		
H		○						○			●	●	

REMARQUE : Les plaquettes ont une arête de coupe.
Les plaquettes représentées sont des plaquettes à droite ; les plaquettes à gauche sont symétriques.





NR

● premier choix
○ choix alternatif

		KCU10	KCU25	KCP10B	KCP25B	KCK20B	K313	KC5010	KC5025	KT315	KB1630	KB5625	KD1425
P		●	●	●	●	○		○	○	●			
M		●	●				○	●	○				
K		○	○	○	○	●	○	○	○	○	○		
N		●	○				○	●	○				●
S		●	●				●	○	○		○		
H		○						○			●	●	

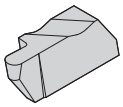
■ Rainurage et chariotage • Rayon complet • Face plate

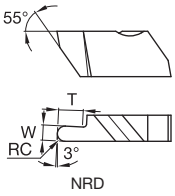
Réf. catalogue	dimension de la plaquette	W	Ap maxi	RC	T	KCU10	KCU25	KCP10B	KCP25B	KCK20B	K313	KC5010	KC5025	KT315	KB1630	KB5625	KD1425
à droite																	
NR2M050R	2	1,00	–	0,50	1,27	●	●	–	–	–	–	●	●	–	–	–	–
NR2M075R	2	1,50	–	0,75	2,79	●	–	–	–	–	–	●	–	–	–	–	–
NR2031R	2	1,58	–	0,79	2,79	●	●	–	–	–	–	●	●	–	–	–	–
NR2M100R	2	2,00	–	1,00	2,79	●	–	–	–	–	–	●	●	–	–	–	–
NR2047R	2	2,39	–	1,19	2,79	–	●	–	–	–	–	–	–	–	–	–	–
NR2M125R	2	2,50	–	1,25	2,79	–	–	–	–	–	–	–	●	–	–	–	–
NR2M150R	2	3,00	–	1,50	2,79	–	–	–	–	–	–	–	●	–	–	–	–
NR2062R	2	3,18	–	1,59	2,79	●	●	–	–	–	–	●	–	–	–	–	–
NR2M175R	2	3,50	–	1,75	2,79	–	–	–	–	–	–	–	●	–	–	–	–
NR3031R	3	1,58	–	0,79	2,39	●	●	–	–	–	●	●	●	–	–	–	–
NR3M100R	3	2,00	–	1,00	2,39	–	–	–	–	–	–	–	●	–	–	–	–
NR3047R	3	2,39	–	1,19	3,81	●	●	–	–	–	●	●	–	–	–	–	–
NR3M150R	3	3,00	–	1,50	3,81	–	–	–	–	–	–	–	●	–	–	–	–
NR3062R	3	3,18	–	1,59	3,81	●	●	–	–	–	●	●	●	–	–	–	–
NR3078R	3	3,96	–	1,98	3,81	–	–	–	–	–	●	–	–	–	–	–	–
NR3M200R	3	4,00	–	2,00	3,81	–	–	–	–	–	–	–	●	–	–	–	–
NR3094R	3	4,78	–	2,39	3,81	●	●	–	–	–	–	●	●	–	–	–	–
NR4094R	4	4,78	–	2,39	6,35	–	–	–	–	–	●	–	–	–	–	–	–
NR4125R	4	6,35	–	3,18	6,35	●	●	–	–	–	–	●	–	–	–	–	–
à gauche																	
NR2M050L	2	1,00	–	0,50	1,27	●	●	–	–	–	–	●	–	–	–	–	–
NR2031L	2	1,58	–	0,79	2,79	●	●	–	–	–	–	●	●	–	–	–	–
NR2M100L	2	2,00	–	1,00	2,79	–	–	–	–	–	–	–	●	–	–	–	–
NR2047L	2	2,39	–	1,19	2,79	–	●	–	–	–	–	–	–	–	–	–	–
NR2M150L	2	3,00	–	1,50	2,79	–	–	–	–	–	–	–	●	–	–	–	–
NR2062L	2	3,18	–	1,59	2,79	●	●	–	–	–	–	●	–	–	–	–	–
NR3031L	3	1,58	–	0,79	2,39	●	●	–	–	–	●	●	●	–	–	–	–
NR3M100L	3	2,00	–	1,00	2,39	–	–	–	–	–	–	–	●	–	–	–	–
NR3047L	3	2,39	–	1,19	3,81	●	●	–	–	–	●	●	–	–	–	–	–
NR3M150L	3	3,00	–	1,50	3,81	●	–	–	–	–	–	●	●	–	–	–	–
NR3062L	3	3,18	–	1,59	3,81	●	●	–	–	–	●	●	●	–	–	–	–
NR3M200L	3	4,00	–	2,00	3,81	–	–	–	–	–	–	–	●	–	–	–	–
NR3094L	3	4,78	–	2,39	3,81	–	●	–	–	–	●	●	●	–	–	–	–
NR4125L	4	6,35	–	3,18	6,35	–	●	–	–	–	–	●	–	–	–	–	–

REMARQUE : Les plaquettes représentées sont des plaquettes à droite ; les plaquettes à gauche sont symétriques.

P	●	●	●	●	○		○	○	●				
M	●	●				○	●	○					
K	○	○	○	○	●	○	○	○	○	○			
N	●	○				○	●	○					●
S	●	●				●	○	○		○			
H	○						○			●	●		

● premier choix
○ choix alternatif



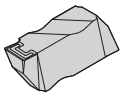


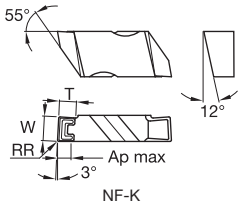
NRD

Rainurage et Chariotage • Rainurage profond • Rayon complet • Face plate

Réf. catalogue	dimension de la plaquette	W	Ap maxi	RC	T	KCU10	KCU25	KCP10B	KCP25B	KCK20B	K313	KC5010	KC5025	KT315	KB1630	KB5625	KD1425
à droite																	
NRD3031R	3	1,58	—	0,79	3,18	●	●	–	–	–	–	●	●	–	–	–	–
NRD3062R	3	3,17	—	1,59	6,35	●	●	–	–	–	–	●	●	–	–	–	–
NRD4062R	4	3,18	—	1,59	6,35	●	●	–	–	–	–	●	–	–	–	–	–
NRD4094R	4	4,78	—	2,39	12,70	●	–	–	–	–	–	●	–	–	–	–	–
NRD4125R	4	6,35	—	3,18	12,70	–	●	–	–	–	–	●	–	–	–	–	–
à gauche																	
NRD3031L	3	1,58	—	0,79	3,18	●	●	–	–	–	–	●	●	–	–	–	–
NRD3062L	3	3,17	—	1,59	6,35	●	●	–	–	–	–	●	●	–	–	–	–
NRD4062L	4	3,18	—	1,59	6,35	●	●	–	–	–	–	●	●	–	–	–	–
NRD4094L	4	4,78	—	2,39	12,70	●	●	–	–	–	–	●	–	–	–	–	–
NRD4125L	4	6,35	—	3,18	12,70	●	●	–	–	–	–	●	●	–	–	–	–

REMARQUE : Les plaquettes ont une arête de coupe.
Les plaquettes représentées sont des plaquettes à droite ; les plaquettes à gauche sont symétriques.



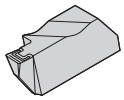


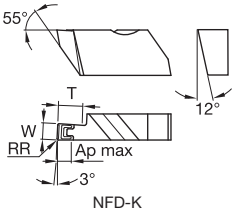
NF-K

Rainurage frontal • Maîtrise copeau

Réf. catalogue	dimension de la plaquette	W	W tol ±	Ap maxi	RR	T	KCU10	KCU25	KCP10B	KCP25B	KCK20B	K313	KC5010	KC5025	KT315	KB1630	KB5625	KD1425
à droite																		
NF3M200RK	3	2,00	0,03	1,02	0,19	1,78	–	–	–	–	–	–	–	●	–	–	–	–
NF3M300RK	3	3,00	0,03	1,02	0,19	3,81	–	–	–	–	–	–	–	●	–	–	–	–
NF3125RK	3	3,18	0,03	1,02	0,19	3,81	–	●	–	–	–	–	–	●	–	–	–	–
NF3156RK	3	3,96	0,03	2,92	0,19	3,81	–	●	–	–	–	–	–	–	–	–	–	–
à gauche																		
NF3M200LK	3	2,00	0,03	1,02	0,19	1,78	–	–	–	–	–	–	–	●	–	–	–	–
NF3M300LK	3	3,00	0,03	1,02	0,19	3,81	–	–	–	–	–	–	–	●	–	–	–	–
NF3125LK	3	3,18	0,03	1,02	0,19	3,81	–	●	–	–	–	–	–	●	–	–	–	–
NF3156LK	3	3,96	0,03	2,92	0,19	3,81	–	●	–	–	–	–	–	–	–	–	–	–

REMARQUE : Les plaquettes représentées sont des plaquettes à droite ; les plaquettes à gauche sont symétriques.





NFD-K

● premier choix
○ choix alternatif

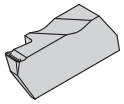
		KCU10	KCU25	KCP10B	KCP25B	KCK20B	K313	KC5010	KC5025	KT315	KB1630	KB5625	KD1425
P		●	●	●	●	○		○	○	●			
M		●	●				○	●	○				
K		○	○	○	○	●	○	○	○	○	○		
N		●	○				○	●	○				●
S		●	●				●	○	○		○		
H		○						○			●	●	

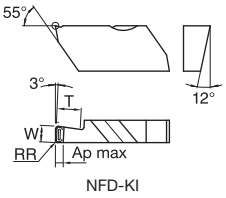
Rainurage frontal • Rainurage profond • Maîtrise copeau

Réf. catalogue	dimension de la plaquette	W	W tol ±	Ap maxi	RR	T	KCU10	KCU25	KCP10B	KCP25B	KCK20B	K313	KC5010	KC5025	KT315	KB1630	KB5625	KD1425
à droite																		
NFD3M300RK	3	3,00	0,03	1,02	0,19	6,35	–	–	–	–	–	–	–	●	–	–	–	–
NFD3125RK	3	3,18	0,03	1,02	0,19	6,35	–	●	–	–	–	–	–	●	–	–	–	–
NFD4189RK	4	4,80	0,03	2,92	0,57	9,53	–	●	–	–	–	–	–	–	–	–	–	–
NFD4250RK	4	6,35	0,03	3,81	0,57	12,70	–	●	–	–	–	–	–	–	–	–	–	–
à gauche																		
NFD3M300LK	3	3,00	0,03	1,02	0,19	6,35	–	–	–	–	–	–	–	●	–	–	–	–
NFD3125LK	3	3,18	0,03	1,02	0,19	6,35	–	●	–	–	–	–	–	●	–	–	–	–
NFD4189LK	4	4,80	0,03	2,92	0,57	9,53	–	●	–	–	–	–	–	●	–	–	–	–
NFD4250LK	4	6,35	0,03	3,81	0,57	12,70	–	●	–	–	–	–	–	–	–	–	–	–

REMARQUE : Les plaquettes ont une arête de coupe.
Les plaquettes représentées sont des plaquettes à droite ; les plaquettes à gauche sont symétriques.

• Plaquettes de rainurage frontal de gorges profondes.



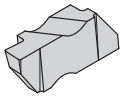


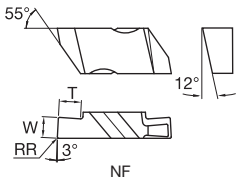
NFD-KI

Rainurage frontal • Rainurage intérieur profond • Maîtrise copeau

Réf. catalogue	dimension de la plaquette	W	W tol ±	Ap maxi	RR	T	KCU10	KCU25	KCP10B	KCP25B	KCK20B	K313	KC5010	KC5025	KT315	KB1630	KB5625	KD1425
à droite																		
NFD3125RKI	3	3,18	0,03	1,02	0,19	6,35	–	●	–	–	–	–	–	●	–	–	–	–
NFD3189RKI	3	4,80	0,03	2,92	0,57	6,35	–	●	–	–	–	–	–	–	–	–	–	–
à gauche																		
NFD3125LKI	3	3,18	0,03	1,02	0,19	6,35	–	●	–	–	–	–	–	–	–	–	–	–
NFD3189LKI	3	4,80	0,03	2,92	0,57	6,35	–	●	–	–	–	–	–	–	–	–	–	–

REMARQUE : Les plaquettes ont une arête de coupe.
Les plaquettes NFD-KI ne sont compatibles qu'avec les barres d'alésage de style NS.
Les plaquettes représentées sont des plaquettes à droite ; les plaquettes à gauche sont symétriques.





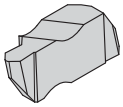
● premier choix
○ choix alternatif

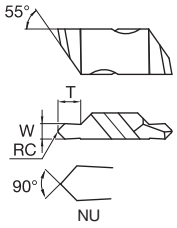
		KCU10	KCU25	KCP10B	KCP25B	KCK20B	K313	KC5010	KC5025	KT315	KB1630	KB5625	KD1425
P		●	●	●	●	○		○	○	●			
M		●	●				○	●	○				
K		○	○	○	○	●	○	○	○	○	○		
N		●	○				○	●	○				●
S		●	●				●	○	○		○		
H		○						○			●	●	

Rainurage frontal • Face plate

Réf. catalogue	dimension de la plaquette	W	W tol ±	Ap maxi	RR	T	KCU10	KCU25	KCP10B	KCP25B	KCK20B	K313	KC5010	KC5025	KT315	KB1630	KB5625	KD1425
à droite																		
NF3125R	3	3,18	0,03	—	0,19	3,81	–	–	–	–	–	●	–	–	–	–	–	–
NF3188R	3	4,78	0,03	—	0,57	3,81	–	●	–	–	–	–	–	–	–	–	–	–
à gauche																		
NF3125L	3	3,18	0,03	—	0,19	3,81	–	–	–	–	–	●	–	–	–	–	–	–
NF3188L	3	4,78	0,03	—	0,57	3,81	–	●	–	–	–	–	–	–	–	–	–	–

REMARQUE : Les plaquettes représentées sont des plaquettes à droite ; les plaquettes à gauche sont symétriques.





Rainurage et chariotage • Surface plate • 90°

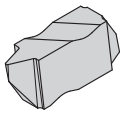
Réf. catalogue	dimension de la plaquette	W	Ap maxi	RC	T	KCU10	KCU25	KCP10B	KCP25B	KCK20B	K313	KC5010	KC5025	KT315	KB1630	KB5625	KD1425
à droite																	
NU3094R	3	2,39	—	0,51	3,18	–	–	–	–	–	–	–	●	–	–	–	–
NU3125R	3	3,18	—	1,19	4,78	–	●	–	–	–	–	–	–	–	–	–	–
à gauche																	
NU3094L	3	2,39	—	0,51	3,18	–	●	–	–	–	–	–	●	–	–	–	–
NU3125L	3	3,18	—	1,19	4,78	–	–	–	–	–	–	–	●	–	–	–	–
NU3156L	3	3,96	—	1,19	4,78	–	–	–	–	–	–	–	●	–	–	–	–

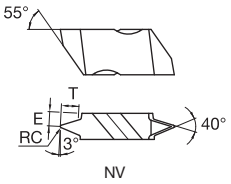
REMARQUE : Tolérance sur W ± 0,13mm (± .005").
Les plaquettes représentées sont des plaquettes à droite ; les plaquettes à gauche sont symétriques.
Les plaquettes NU sont compatibles avec les plaquettes de style NR.

- Plaquettes d'usinage de gorges Poly-Vé

● premier choix
○ choix alternatif

		KCU10	KCU25	KCP10B	KCP25B	KCK20B	K313	KC5010	KC5025	KT315	KB1630	KB5625	KD1425
P		●	●	●	●	○		○	○	●			
M		●	●				○	●	○				
K		○	○	○	○	●	○	○	○	○	○		
N		●	○				○	●	○				●
S		●	●				●	○	○		○		
H		○						○			●	●	



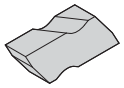


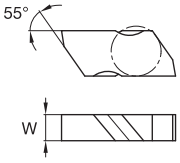
NV

Rainurage et chariotage • Surface plate • Poly-Vé

Réf. catalogue	dimension de la plaquette	E	RC	T	KCU10	KCU25	KCP10B	KCP25B	KCK20B	K313	KC5010	KC5025	KT315	KB1630	KB5625	KD1425
à droite																
NV3RJ	3	3,18	0,32	2,21	–	●	–	–	–	–	–	–	–	–	–	–
NV4RL	4	3,00	0,32	5,11	–	●	–	–	–	–	–	–	–	–	–	–
à gauche																
NV4LL	4	3,00	0,32	5,11	–	●	–	–	–	–	–	–	–	–	–	–

REMARQUE : Les plaquettes représentées sont des plaquettes à droite ; les plaquettes à gauche sont symétriques.





NB

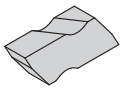
Rainurage et chariotage • Ébauche

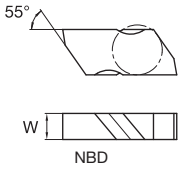
Réf. catalogue	dimension de la plaquette	W	W tol ±	Ap maxi	RR	T	KCU10	KCU25	KCP10B	KCP25B	KCK20B	K313	KC5010	KC5025	KT315	KB1630	KB5625	KD1425
à droite																		
NB2R	2	3,84	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–
NB3R	3	4,95	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–
NB4R	4	6,48	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–
à gauche																		
NB2L	2	3,84	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–
NB3L	3	4,95	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–
NB4L	4	6,48	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–

REMARQUE : Les ébauches NB et NBD sont destinées à pouvoir modifier la cote W et la forme finale.
La cote W indique la largeur maximum possible. Disponible uniquement en nuances non revêtues.
Les plaquettes représentées sont des plaquettes à droite ; les plaquettes à gauche sont symétriques.

● premier choix
○ choix alternatif

		KCU10	KCU25	KCP10B	KCP25B	KCK20B	K313	KC5010	KC5025	KT315	KB1630	KB5625	KD1425
P		●	●	●	●	○		○	○	●			
M		●	●				○	●	○				
K		○	○	○	○	●	○	○	○	○	○		
N		●	○				○	●	○				●
S		●	●				●	○	○		○		
H		○						○			●	●	

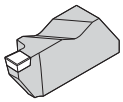


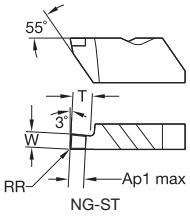


Rainurage et chariotage • Rainurage profond • Ébauche

Réf. catalogue	dimension de la plaquette	W	W tol ±	Ap maxi	RR	T
à droite						
NBD2R	2	3,81	–	–	–	–
NBD3R	3	4,95	–	–	–	–
à gauche						
NBD3L	3	4,95	–	–	–	–

REMARQUE : Les ébauches NB et NBD sont destinées à pouvoir modifier la cote W et la forme finale.
La cote W indique la largeur maximum possible. Disponible uniquement en nuances non revêtues.
Les plaquettes représentées sont des plaquettes à droite ; les plaquettes à gauche sont symétriques.





Rainurage et chariotage • Surface plate • PcBN

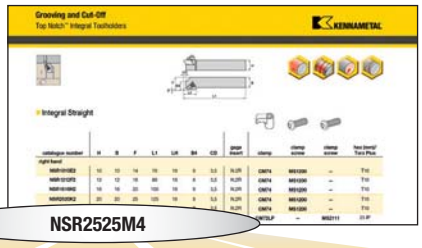
Réf. catalogue	dimension de la plaquette	W	Ap maxi	RR	T
à droite					
NG3062REST	3	1,58	–	0,19	2,39
NG3M200RS02020ST	3	2,00	2,00	0,20	2,39
NG3094REST	3	2,39	–	0,19	3,81
NG3M300RS02020ST	3	3,00	3,00	0,20	3,81
NG3125REST	3	3,18	–	0,19	3,81
NG3125RS0820ST	3	3,18	3,00	0,25	3,81
NG3M400RS02020ST	3	4,00	3,00	0,20	3,81
NG3189REST	3	4,80	–	0,57	3,81
NG4189REST	4	4,80	–	0,57	6,35
à gauche					
NG3062LEST	3	1,58	–	0,19	2,39
NG3M200LS02020ST	3	2,00	2,00	0,20	2,39
NG3094LEST	3	2,39	–	0,19	3,81
NG3125LEST	3	3,18	–	0,19	3,81
NG3125LS0820ST	3	3,18	3,00	0,25	3,81
NG4189LEST	4	4,80	–	0,57	6,35

	KCU10	KCU25	KCP10B	KCP25B	KCK20B	K313	KC5010	KC5025	KT315	KB1630	KB5625	KD1425
à droite												
NG3062REST	–	–	–	–	–	–	–	–	–	●	–	●
NG3M200RS02020ST	–	–	–	–	–	–	–	–	–	●	●	–
NG3094REST	–	–	–	–	–	–	–	–	–	●	–	●
NG3M300RS02020ST	–	–	–	–	–	–	–	–	–	●	●	–
NG3125REST	–	–	–	–	–	–	–	–	–	●	–	●
NG3125RS0820ST	–	–	–	–	–	–	–	–	–	●	●	–
NG3M400RS02020ST	–	–	–	–	–	–	–	–	–	–	●	–
NG3189REST	–	–	–	–	–	–	–	–	–	–	–	●
NG4189REST	–	–	–	–	–	–	–	–	–	●	–	–
à gauche												
NG3062LEST	–	–	–	–	–	–	–	–	–	●	–	●
NG3M200LS02020ST	–	–	–	–	–	–	–	–	–	–	●	–
NG3094LEST	–	–	–	–	–	–	–	–	–	●	–	●
NG3125LEST	–	–	–	–	–	–	–	–	–	●	–	–
NG3125LS0820ST	–	–	–	–	–	–	–	–	–	●	–	–
NG4189LEST	–	–	–	–	–	–	–	–	–	●	–	–

REMARQUE : Toutes les nuances KB sont des plaquettes à insert une coupe.
Les plaquettes représentées sont des plaquettes à droite ; les plaquettes à gauche sont symétriques.

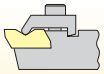
Comment fonctionnent les références catalogue ?

Chaque caractère de la référence catalogue correspond à une caractéristique du produit désigné. Aidez-vous des explications ci-dessous et des images pour décoder la référence.

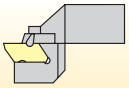


NSR2525M4

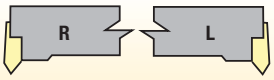
N	S	R		2525	M	4	
Méthode de fixation de la plaquette	Position de montage de la plaquette	Sens de l'outil	Tête basse	Dimension de la section	Longueur d'outil	Dimension de plaquette	Surface et longueur relatives



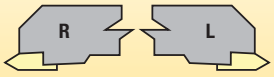
N =
Top Notch*



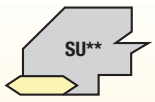
DH =
Tête basse



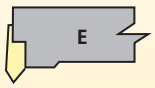
Montage en bout



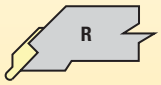
Montage latéral



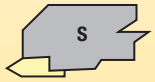
SU = Utilitaire à montage latéral



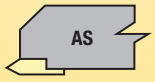
E = En bout



R = Dégagement



S = Montage latéral, déporté

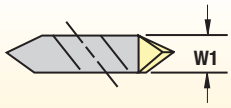


AS = Montage latéral, sans déport

métrique :
Hauteur et largeur du corps en mm ;
longueur de porte-outil selon norme ISO.

L1	ISO
32	A
40	B
50	C
60	D
70	E
80	F
90	G
100	H
110	J
125	K
140	L
150	M
160	N
170	P
180	Q
200	R
250	S
300	T
350	U
400	V
450	W
500	Y
Lon-gueur spéciale	X

Q = porte-outil métrique admissible

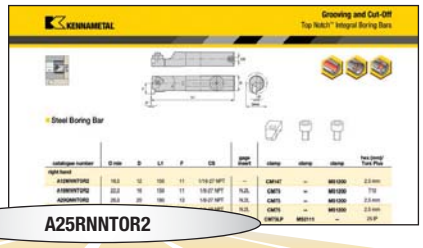


dimension de la plaquette	T mm
2	3,81
3	4,95
4	6,98
5	9,65
6	9,73
8	11,13

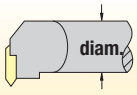
* Norme Kennametal uniquement.
** Le porte-outil utilitaire à montage latéral ne peut recevoir que des plaquettes NTU.

Comment fonctionnent les références catalogue ?

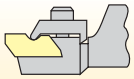
Chaque caractère de la référence catalogue correspond à une caractéristique du produit désigné. Aidez-vous des explications ci-dessous et des images pour décoder la référence.



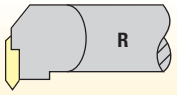
A	25	R	N	N	T	0	R	2
Type de barre	Diamètre de la barre	Longueur de la barre	Méthode de fixation de la plaquette	Forme de plaquette	Position de la plaquette	Angle de coupe	Sens de la barre	Dimension de plaquette



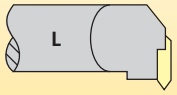
Diamètre de la barre en millimètres



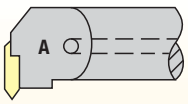
N* =
Top Notch



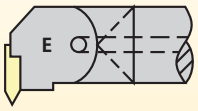
R = à droite



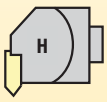
L = à gauche



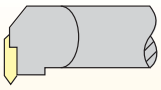
A = Acier avec arrosage



E = Carbure avec arrosage

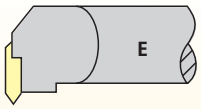


H = Tête interchangeable

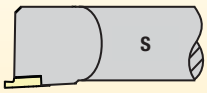


barres métriques :

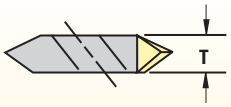
K	=	125mm
M	=	150mm
Q	=	180mm
R	=	200mm
S	=	250mm
T	=	300mm
U	=	350mm



E = Montage en bout

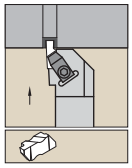


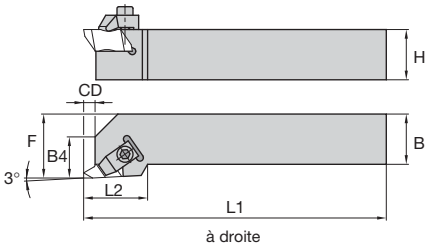
S = Montage droit

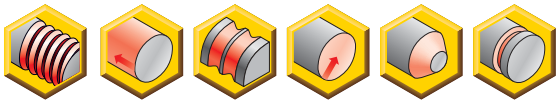


dimension de la plaquette	T mm
1	3,54
2	3,81
3	5,35
4	6,40
5	9,65
6	9,73
8	11,13

*Norme Kennametal uniquement.



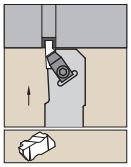


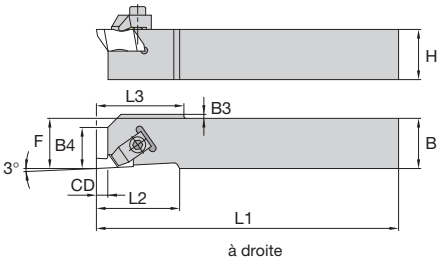


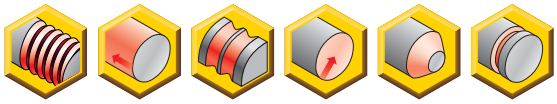
Droit monobloc

Réf. commande	Réf. catalogue	H	B	F	L1	LH	B4	CD	plaquette	bride	vis de serrage	vis de serrage	six pans (mm)/ Torx Plus
à droite													
1098790	**NSR1010E2**	10	10	14	70	19	9	3,5	N.2R	**CM74**	**MS1200**	–	T10
1098791	**NSR1212F2**	12	12	16	80	19	9	3,5	N.2R	**CM74**	**MS1200**	–	T10
1098792	**NSR1616H2**	16	16	20	100	19	9	3,5	N.2R	**CM74**	**MS1200**	–	T10
1098793	**NSR2020K2**	20	20	25	125	19	9	3,5	N.2R	**CM74**	**MS1200**	–	T10
1098794	**NSR2525M2**	25	25	32	150	19	9	3,5	N.2R	**CM74**	**MS1200**	–	T10
1098795	**NSR2020K3**	20	20	25	125	32	13	5,3	N.3R	**CM72LP**	–	**MS2111**	25 IP
1098796	**NSR2525M3**	25	25	32	150	32	13	5,3	N.3R	**CM72LP**	–	**MS2111**	25 IP
1098797	**NSR3225P3**	32	25	32	170	32	13	5,3	N.3R	**CM72LP**	–	**MS2111**	25 IP
1098798	**NSR3232P3**	32	32	40	170	32	13	5,3	N.3R	**CM72LP**	–	**MS2111**	25 IP
1098799	**NSR2525M4**	25	25	32	150	35	14	7,5	N.4R	**CM72LP**	–	**MS2111**	25 IP
1098800	**NSR3225P4**	32	25	32	170	35	14	7,5	N.4R	**CM72LP**	–	**MS2111**	25 IP
1098801	**NSR3232P4**	32	32	40	170	35	14	7,5	N.4R	**CM72LP**	–	**MS2111**	25 IP
à gauche													
1098861	**NSL1010E2**	10	10	14	70	19	9	3,5	N.2L	**CM75**	**MS1200**	–	T10
1098862	**NSL1212F2**	12	12	16	80	19	9	3,5	N.2L	**CM75**	**MS1200**	–	T10
1098863	**NSL1616H2**	16	16	20	100	19	9	3,5	N.2L	**CM75**	**MS1200**	–	T10
1098864	**NSL2020K2**	20	20	25	125	19	9	3,5	N.2L	**CM75**	**MS1200**	–	T10
1098865	**NSL2525M2**	25	25	32	150	19	9	3,5	N.2L	**CM75**	**MS1200**	–	T10
1098866	**NSL2020K3**	20	20	25	125	32	13	5,3	N.3L	**CM73LP**	–	**MS2111**	25 IP
1098867	**NSL2525M3**	25	25	32	150	32	13	5,3	N.3L	**CM73LP**	–	**MS2111**	25 IP
1098868	**NSL3225P3**	32	25	32	170	32	13	5,3	N.3L	**CM73LP**	–	**MS2111**	25 IP
1098869	**NSL3232P3**	32	32	40	170	32	13	5,3	N.3L	**CM73LP**	–	**MS2111**	25 IP
1098870	**NSL2525M4**	25	25	32	150	35	14	7,5	N.4L	**CM73LP**	–	**MS2111**	25 IP
1098871	**NSL3225P4**	32	25	32	170	35	14	7,5	N.4L	**CM73LP**	–	**MS2111**	25 IP
1098872	**NSL3232P4**	32	32	40	170	35	14	7,5	N.4L	**CM73LP**	–	**MS2111**	25 IP

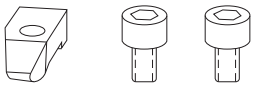
REMARQUE : La cote F est mesurée sur la pointe de la plaquette de filetage de type N.





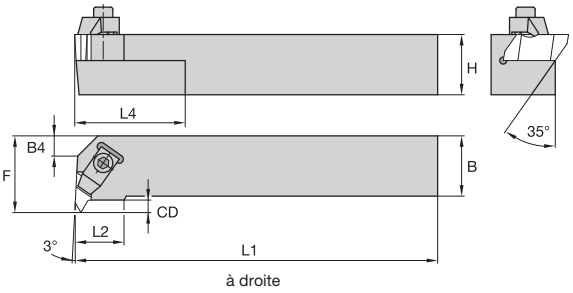


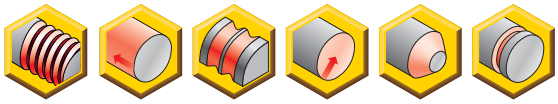
Droit monobloc • Sans déport



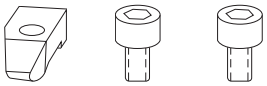
Réf. commande	Réf. catalogue	H	B	F	L1	LH	B4	CD	B3	L3	plaquette	bride	vis de serrage	vis de serrage	six pans (mm)/ Torx Plus
à droite															
1098788	**NASR1010M2Q**	10	10	10	150	19	9	3,5	2,03	19	N.2R	**CM182**	**MS1200**	**–**	T10
1098789	**NASR1212M2Q**	12	12	12	150	19	9	3,5	–	–	N.2R	**CM182**	**MS1200**	**–**	T10
1098786	**NASR1616K3Q**	16	16	16	125	32	13	5,3	–	–	N.3R	**CM184LP**	**–**	**MS2111**	25 IP
à gauche															
1098859	**NASL1010M2Q**	10	10	10	150	19	9	3,5	2,03	19	N.2L	**CM183**	**MS1200**	**–**	T10
1098860	**NASL1212M2Q**	12	12	12	150	19	9	6,9	–	–	N.2L	**CM183**	**MS1200**	**–**	T10
1098857	**NASL1616K3Q**	16	16	16	125	32	13	5,3	–	–	N.3L	**CM185LP**	**–**	**MS2111**	25 IP

REMARQUE : La cote F est mesurée sur la pointe de la plaquette de filetage de type N.



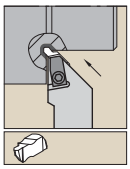


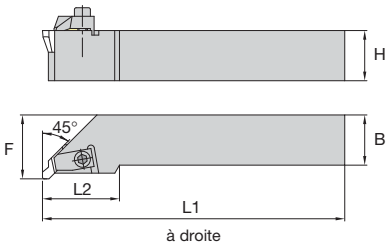
Monobloc à montage en bout

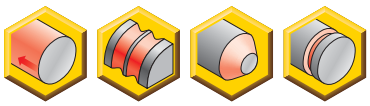


Réf. commande	Réf. catalogue	H	B	F	L1	LH	CD	plaquette	bride	vis de serrage	vis de serrage	Torx/ Torx Plus
à droite												
1098803	**NER1616H2**	16	16	20	100	15	3,5	N.2L	**CM75**	**MS1200**	–	T10
1098804	**NER2020K2**	20	20	25	125	15	3,5	N.2L	**CM75**	**MS1200**	–	T10
1098805	**NER2525M2**	25	25	32	150	15	3,5	N.2L	**CM75**	**MS1200**	–	T10
1098806	**NER2525M3**	25	25	32	150	22	5,3	N.3L	**CM73LP**	–	**MS2111**	25 IP
1098807	**NER3225P3**	32	25	32	170	22	3,8	N.3L	**CM73LP**	–	**MS2111**	25 IP
1098808	**NER2525M4**	25	25	35	150	24	6,4	N.4L	**CM73LP**	–	**MS2111**	25 IP
1098809	**NER3225P4**	32	25	35	170	24	6,4	N.4L	**CM73LP**	–	**MS2111**	25 IP
1098810	**NER3232P4**	32	32	40	170	24	6,4	N.4L	**CM73LP**	–	**MS2111**	25 IP
à gauche												
1098874	**NEL1616H2**	16	16	20	100	15	3,5	N.2R	**CM74**	**MS1200**	–	T10
1098875	**NEL2020K2**	20	20	25	125	15	3,5	N.2R	**CM74**	**MS1200**	–	T10
1098876	**NEL2525M2**	25	25	32	150	15	3,5	N.2R	**CM74**	**MS1200**	–	T10
1098877	**NEL2525M3**	25	25	32	150	22	5,3	N.3R	**CM72LP**	–	**MS2111**	25 IP
1098878	**NEL3225P3**	32	25	32	170	22	3,8	N.3R	**CM72LP**	–	**MS2111**	25 IP
1098879	**NEL2525M4**	25	25	35	150	24	6,4	N.4R	**CM72LP**	–	**MS2111**	25 IP
1098880	**NEL3225P4**	32	25	35	170	24	6,4	N.4R	**CM72LP**	–	**MS2111**	25 IP
1098881	**NEL3232P4**	32	32	40	170	24	6,4	N.4R	**CM72LP**	–	**MS2111**	25 IP

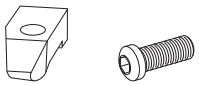
REMARQUE : La cote F est mesurée sur la pointe de la plaquette de filetage de type N.





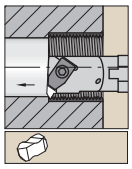


Monobloc à dégagement à 45° • Métrique

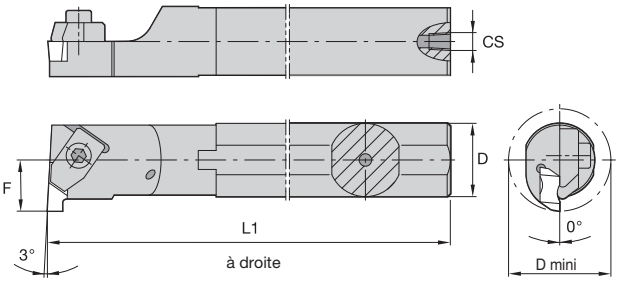


Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	bride	vis de serrage	six pans (mm)/ Torx Plus
à gauche										
1098883	**NRL2020K3**	20	20	25	125	32	NU3125R	**CM72LP**	**MS2111**	25 IP
1098884	**NRL2525M3**	25	25	32	150	32	NU3125R	**CM72LP**	**MS2111**	25 IP
1098885	**NRL3225P3**	32	25	32	170	32	NU3125R	**CM72LP**	**MS2111**	25 IP
à droite										
1098812	**NRR2020K3**	20	20	25	125	32	NU3125L	**CM73LP**	**MS2111**	25 IP
1098813	**NRR2525M3**	25	25	32	150	32	NU3125L	**CM73LP**	**MS2111**	25 IP
1098814	**NRR3225P3**	32	25	32	170	32	NU3125L	**CM73LP**	**MS2111**	25 IP

REMARQUE : Les porte-outils de type NR sont compatibles uniquement avec les plaquettes “NU”.



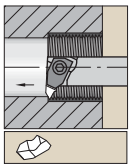
Queue acier avec arrosage interne



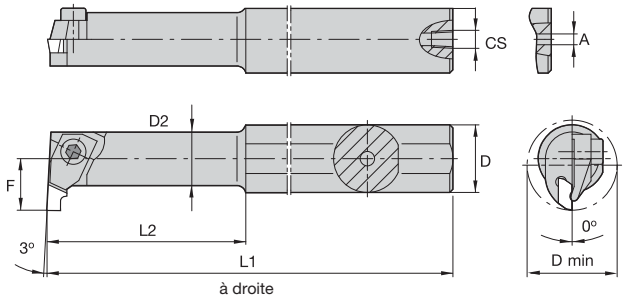
Barre d'alésage acier • Métrique

Réf. commande	Réf. catalogue	D mini	D	L1	F	CS	plaquette	bride	vis de serrage	vis de serrage	six pans (mm)/ Torx Plus
à droite											
1098945	**A12MNNTOR2**	18,5	12	150	11	1/16-27 NPT	–	**CM147**	–	**MS1200**	2.5 mm
1098947	**A16MNNTOR2**	22,0	16	150	11	1/8-27 NPT	N.2L	**CM75**	–	**MS1200**	T10
1098949	**A20QNNTOR2**	26,0	20	180	13	1/8-27 NPT	N.2L	**CM75**	–	**MS1200**	2.5 mm
1098951	**A25RNNTOR2**	34,0	25	200	17	1/4-18 NPT	N.2L	**CM75**	–	**MS1200**	2.5 mm
1098953	**A25RNNTOR3**	34,0	25	200	17	1/8 - 27 NPT	N.3L	**CM73LP**	**MS2111**	–	25 IP
1098955	**A32SNNTOR3**	44,0	32	250	22	1/4-18 NPT	N.3L	**CM73LP**	**MS2111**	–	25 IP
1098957	**A40TNNTOR3**	54,0	40	300	27	1/4-18 NPT	N.3L	**CM73LP**	**MS2111**	–	25 IP
1099001	**A40TNNTOR4**	54,0	40	300	27	1/4-18 NPT	N.4L	**CM73LP**	**MS2111**	–	25 IP
1099003	**A50UNNTOR4**	70,0	50	350	35	1/4-18 NPT	N.4L	**CM73LP**	**MS2111**	–	25 IP
à gauche											
1098946	**A12MNNTOL2**	18,5	12	150	11	1/16-27 NPT	NG2R	**CM146**	–	**MS1200**	2.5 mm
1098948	**A16MNNTOL2**	22,0	16	150	11	1/8-27 NPT	N.2R	**CM74**	–	**MS1200**	T10
1098950	**A20QNNTOL2**	26,0	20	180	13	1/8-27 NPT	NG2R	**CM74**	–	**MS1200**	2.5 mm
1098952	**A25RNNTOL2**	34,0	25	200	17	1/4-18 NPT	N.2R	**CM74**	–	**MS1200**	2.5 mm
1098954	**A25RNNTOL3**	34,0	25	200	17	1/4-18 NPT	N.3R	**CM72LP**	**MS2111**	–	25 IP
1098956	**A32SNNTOL3**	44,0	32	250	22	1/4-18 NPT	N.3R	**CM72LP**	**MS2111**	–	25 IP
1098958	**A40TNNTOL3**	54,0	40	300	27	1/4-18 NPT	N.3R	**CM72LP**	**MS2111**	–	25 IP
1099002	**A40TNNTOL4**	54,0	40	300	27	1/4-18 NPT	N.4R	**CM72LP**	**MS2111**	–	25 IP

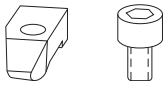
REMARQUE : La capacité d'alésage minimum varie avec la profondeur de la rainure. Voir détails en page C172.



Queue acier à colle et arrosage interne

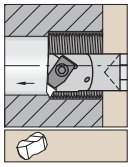


Barre d'alésage acier • Petit diam. int. • Métrique

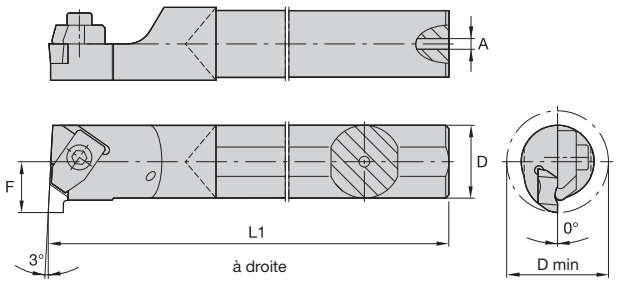


Réf. commande	Réf. catalogue	D mini	D	D2	L1	L2	F	A	CS	plaquette	bride	vis de serrage	six pans (mm)
à droite													
1098944	**A12MNNTOR1**	11,5	12	10,0	150	31,30	7	4,0	1/16-27 NPT	N.1L	**CM109**	**MS1034**	1.5 mm
1098943	**A10KNNTOR1**	11,5	10	10,0	125	—	7	3,2	—	NG1L	**CM109**	**MS1034**	1.5 mm

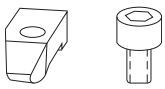
REMARQUE : La capacité d'alésage minimum varie avec la profondeur de la rainure. Voir détails en page C172.



Queue carbure avec arrosage interne

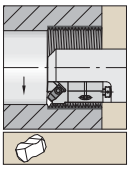


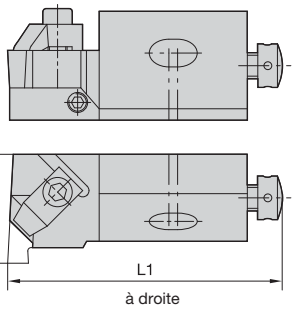
Barre d'alésage carbure



Réf. commande	Réf. catalogue	D mini	D	L1	F	A	plaquette	bride	vis de serrage	Torx/ Torx Plus
à droite										
1152834	**E16RNNTOR2**	22,0	16	200	11	5,537	N.2L	**CM75**	**MS1200**	T10
1152836	**E20SNNTOR2**	26,0	20	250	13	7,137	N.2L	**CM75**	**MS1200**	T10
à gauche										
1152835	**E16RNNTOL2**	22,0	16	200	11	5,537	N.2R	**CM74**	**MS1200**	T10

REMARQUE : La capacité d'alésage minimum varie avec la profondeur de la rainure. Voir détails en page C172.





Cartouche d'Alésage Acier

Réf. commande	Réf. catalogue	D mini	F	L1	plaquette	bride	vis de serrage	six pans (mm)	vis de réglage radial	six pans (mm)	vis axiale	six pans (mm)	rondelle
à droite													
1098380	**NER12CA2**	50	20	55,7	N.2L	**CM75**	**MS1025**	2.5 mm	**KUAM23**	2.5 mm	**KUAM31**	2.5 mm	**CSWM 060 050**
à gauche													
1098624	**NEL12CA2**	50	20	55,0	N.2R	**CM74**	**MS1025**	2.5 mm	**KUAM23**	2.5 mm	**KUAM31**	2.5 mm	**CSWM 060 050**
1098626	**NEL25CA3**	100	32	100,0	N.3R	**CM72LP**	**MS412**	4 mm	**KUAM26**	4 mm	**KUAM33**	4 mm	**CSWM 100 080**

REMARQUE : Le diamètre d'alésage minimum (D mini) varie avec le type de filet et le pas. Voir détails en page C172.
La cote F est mesurée sur la pointe de la plaquette de filetage de type Top Notch.

Paramètres de coupe pour la maîtrise-copeau • Rainurage

Si le diamètre de coupe correct n'est pas disponible, un bon positionnement de l'outil donnera de bons résultats.

- Positionner la plaquette à hauteur du centre de la pièce ou jusqu'à 0,13mm (.005") au-dessus.Il est déconseillé de réaliser une temporisation en fond de rainure durant plus de trois tours.
- La maîtrise-copeau est liée à la vitesse d'avance et devra être ajustée en fonction des conditions particulières.
- La vitesse d'avance recommandée est de 0,08-0,3 mm/tr (0.003–0.012 IPR).

Consignes d'usinage pour la maîtrise-copeau • Chariotage/Profilage

La profondeur de coupe maximum pour la coupe latérale (chariotage/profilage) dépend de la matière usinée et de la largeur de l'outil.

- Une plaquette de 0,79–1,6mm (.031–.062") de largeur peut réaliser une passe jusqu'à une profondeur de 0,6mm (.025").
- Une plaquette de 1,7–3,3mm (.067–.128") de largeur peut réaliser une passe jusqu'à une profondeur de 1mm (.040").Une plaquette de 3,5–4,8mm (.138–.189") de largeur peut réaliser une passe jusqu'à une profondeur de 2mm (.080").
- Une plaquette de 5–6,35mm (.197–.250") de largeur peut réaliser une passe jusqu'à une profondeur de 3mm (.120").

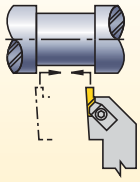
Limites des gorges (profondeur de gorge intérieure maximum par rapport au diamètre d'alésage minimum)

Réf. Catalogue plaquette	profondeur de gorge intérieure maxi mm	diamètre d'alésage minimum mm
NG-1094L	1,91	20,32
—	1,02	11,18
NG-2031R/L	1,27	18,54
NG-2041R/L	—	—
NG-2047R/L	—	—
NG-2058R/L	—	—
—	2,79	63,50
NG-2062R/L	2,59	44,45
NG-2094R/L	2,49	38,10
NG-2125R/L	2,03	25,40
—	1,40	18,54
NG-3047R/L	—	—
NG-3062R/L	2,39	44,45
NG-3072R/L	2,29	41,28
NG-3078R/L	1,91	34,93
NG-3088R/L	—	—
NG-3094R/L	—	—
NG-3097R/L	3,81	60,33
NG-3105R/L	—	—
NG-3110R/L	3,68	53,98
NG-3122R/L	—	—
NG-3125R/L	3,51	47,63
NG-3142R/L	—	—
NG-3156R/L	3,18	41,28
NG-3178R/L	—	—
NG-3185R/L	2,79	34,93
NG-3189R/L	—	—
NG-4125R/L	3,81	69.85
—	6,35	146,05
NG-4189R/L	6.22	127,00
NG-4213R/L	6,10	114,30
NG-4219R/L	5,54	82,55
NG-4250R/L	5,08	63,50

REMARQUE : Les mêmes valeurs s'appliquent pour la profondeur de gorge maximum et le diamètre d'alésage minimum pour les plaquettes métriques NG-K (maîtrise copeau) et NR (rayon plein) de dimension similaire.

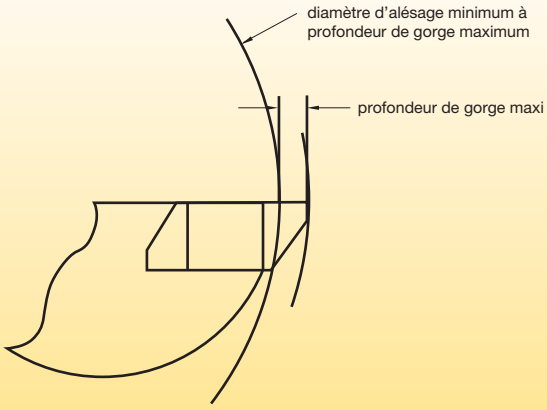
Tournage-finition de la rainure

1. Usiner en plongée les deux côtés de la largeur de gorge.
2. Passer en plongée sur l'âme pour éliminer la matière restante.
3. Pour éviter l'écaillage de la plaquette et obtenir la perpendicularité des faces, suivre la trajectoire d'outil indiquée ici.
4. Choisir la profondeur de coupe minimum qui permet d'obtenir une séparation du copeau, une durée de vie et un état de surface corrects.



Réf. Catalogue plaquette	profondeur de gorge intérieure maxi mm	diamètre d'alésage minimum mm
—	9,53	731,82
NG-5250R/L	9,17	401,62
NG-5281R/L	8,74	274,62
NG-5312R/L	8,31	185,72
NG-5344R/L	7,47	122,22
NG-5375R/L	6,53	90,47
—	5,46	71,42
NG-6250R/L	6,35	146,05
NG-6281R/L	6,22	127,00
NG-6312R/L	6,10	114,30
NG-6344R/L	5,54	82,55
NG-6375R/L	5,08	63,50

Rapport profondeur de gorge inter/serrage de la barre



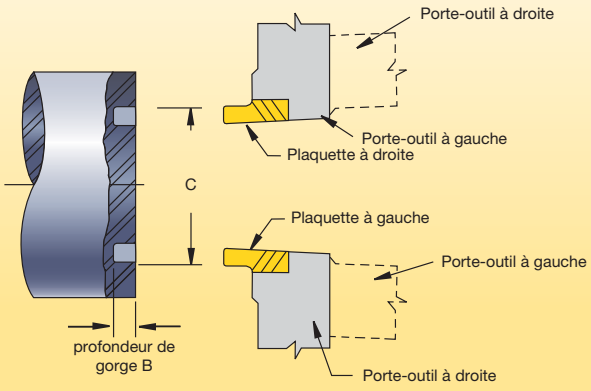
REMARQUE : Les limites de profondeur de gorge inter sont fonction du rapport entre passage de la barre et diamètres d'alésage.

Consignes d'usinage pour les opérations de gorge frontale • Exter

Plaquettes Standard NF/NDF

famille de plaquettes	profondeur de gorge maxi "B" mm	diamètre de gorge mini "C" mm
NF-3	1,52	23,90
NF-3	2,39	30,50
NF-3	3,18	36,10
NF-3	3,81	41,30
NFD-3	6,35	47,60
NF-4/6	1,52	23,90
NF-4/6	2,39	30,50
NF-4/6	3,18	36,10
NF-4/6	3,81	41,30
NF-4/6	4,78	47,60
NF-4/6	6,35	57,20
NFD-4	9,53	57,20
NFD-4	12,70	57,20

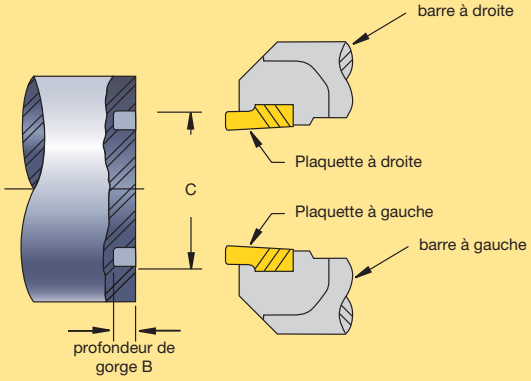
Porte-outils



Plaquettes Standard NG/NGD

famille de plaquettes	profondeur de gorge maxi "B" mm	diamètre de gorge mini "C" mm
NG-2	1,27	54,0
NG-2	2,79	88,9
NG-3	2,39	101,6
NG-3	3,18	127,0
NG-3	3,81	139,7
NGD-3	6,35	174,6
NG-4	3,81	152,4
NG-4	6,35	209,6
NGD-4	9,53	222,3
NGD-4	12,70	222,3
NG-5	9,53	333,0

Barres d'alésage

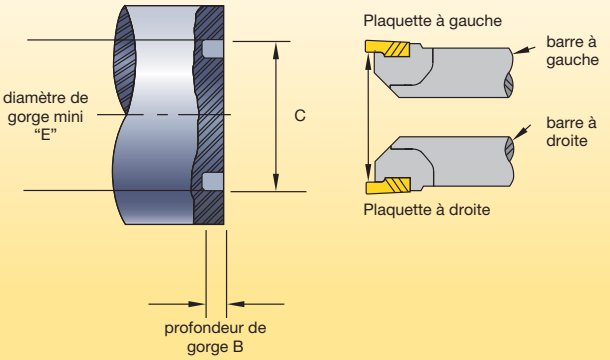


Consignes d'usinage pour les opérations de gorge frontale • Inter

famille de plaquettes	profondeur de gorge maxi "D" mm	diamètre de gorge mini "E" mm
NFD-3-KI	6,35	57,2

REMARQUE : Pour les applications inter, n'utiliser que des plaquettes NFD-KI.

Barres d'alésage

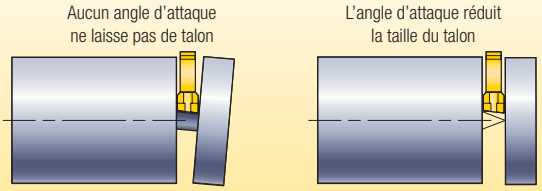


Conseils d'utilisation des outils

- Toujours adopter de bonnes méthodes générales d'usinage.
- Choisir la machine et le bridage de la pièce le plus rigide possible.
- Les porte-outils monoblocs offrent la meilleure rigidité. Dans la mesure du possible, ils devront être choisis en priorité.
- Choisir le porte-outil offrant la profondeur de coupe la plus petite possible en fonction de l'application (dimension "CD").
- Lors du changement de plaquette, s'assurer que la nouvelle plaquette se positionne bien contre l'appui positif du porte-outil.
- Ne jamais serrer la vis de bride sans introduire une plaquette dans le logement.
- La sortie de la lame sur le bloc porte-lame devra être la plus courte possible.
- Les plaquettes devront être positionnées aussi près que possible de l'axe.
- La temporisation en fin d'usinage devra être inférieure à trois tours.
- Les vitesses de coupe et avances conseillées sont des valeurs de départ. Les ajuster si nécessaire pour une durée d'outil et un contrôle du copeau optimum.

Définitions et recommandations

1. Largeur de coupe (W) = largeur de la plaquette.
2. Angle d'attaque = 0° (neutre) ; 6° (à droite ou à gauche).

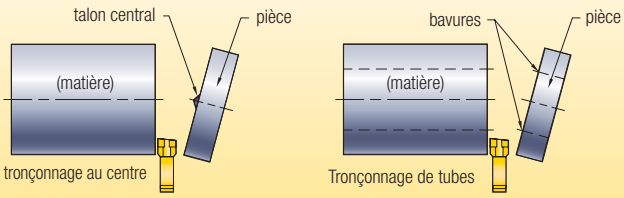


Réduire les bavures des faces tronçonnées :

- Choisir des plaquettes à angle d'attaque (Figures 1 et 2). Sur une plaquette de tronçonnage, l'angle d'attaque réduit la bavure qui persiste sur la pièce et la tenue de coupe de l'outil, mais augmente la déflexion côté outil, voire le temps de cycle.
- Si l'angle d'attaque de 0° est obligatoire, choisir la plaquette de tronçonnage et la lame les plus étroites possibles. Cela réduira le talon central ou la longueur des bavures de tronçonnage.

Figure 1

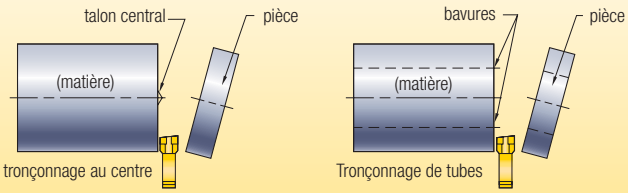
Sélection d'une plaquette à angle d'attaque à gauche



La plaquette à angle d'attaque à gauche laisse le talon central ou la bavure sur la pièce et permet d'obtenir une surface usinée propre.

Figure 2

Sélection d'une plaquette à angle d'attaque à droite



Réduit les talons, mais aussi la tenue de coupe et la productivité

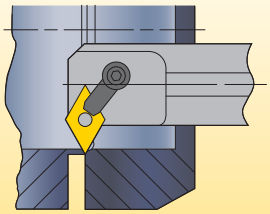
La plaquette à angle d'attaque à droite laisse le talon central ou la bavure sur la pièce et permet d'obtenir une surface usinée propre.

- Vérifier la hauteur de coupe et rester à l'axe de la pièce.
- La hauteur d'arête de coupe devra se situer dans la limite de 0,1mm (.004") par rapport à l'axe, la position de coupe recommandée étant à 0,05mm (.002") au-dessus de l'axe.

Tubes

- Sur les éléments comme les tubes nécessitant un chanfrein sur le diamètre inter, aligner l'outil de chanfreinage au diamètre inter sur la surface de tronçonnage. Cela permettra à l'opération de chanfreinage de séparer réellement la pièce de la barre (voir Figure 3). Il est à noter que la pièce peut tomber sur la barre à chanfreiner, laquelle, dans ce cas, fera office de dispositif de réception pour la pièce.

Figure 3

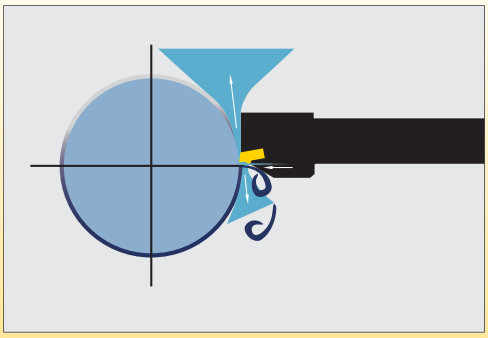


Alignement inter du chanfrein

Pour améliorer l'état de surface des faces tronçonnées :

- Choisir une plaquette à 0° d'angle d'attaque.
- Augmenter le débit de lubrifiant ou améliorer la technique de coupe, comme indiqué sur la Figure 4.
- Réduire la vitesse d'avance près du point de sortie de coupe.
- Vérifier que l'outil à gorge soit au bon angle.
- Choisir des lames présentant la plus grande hauteur de coupe possible et la plus petite largeur de coupe.
- Augmenter la vitesse de coupe.

Figure 4

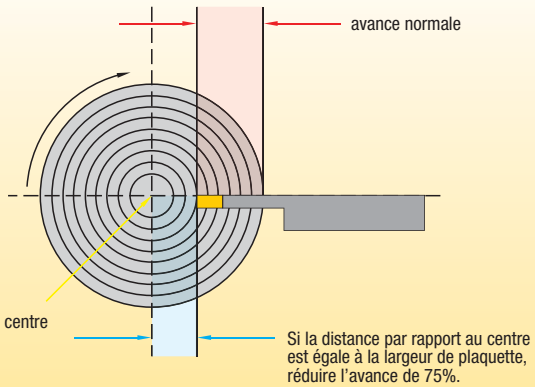


Méthode à privilégier pour appliquer le lubrifiant

- Monter l'outil de tronçonnage à l'envers. Les copeaux peuvent ainsi être évacués par gravité, ce qui évite le recyclage. Autre avantage du montage à l'envers de l'outil : cela empêche les copeaux de se coincer entre la plaquette et les parois latérales de la gorge, et donc de provoquer des grippages.

Instructions de programmation

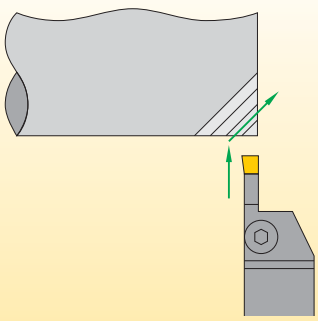
Réduction de l'avance pour le tronçonnage



Réduction de l'avance à l'approche du centre = tenue de coupe prolongée

Chanfreinage

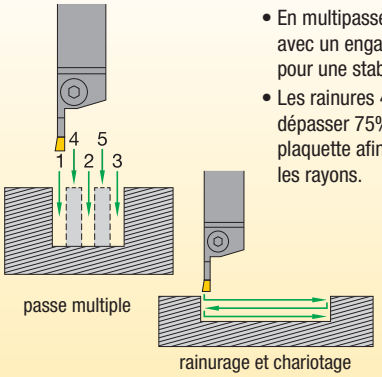
Le chanfreinage avec un outil à rainurer a permis de réduire le temps d'indexage machine et les stations d'outils.



(suite)

Instructions de programmation *(suite)*

Usinage de poches



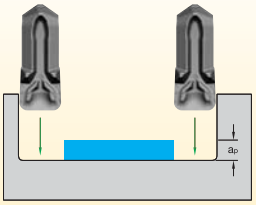
- En multipasse, réaliser des rainures avec un engagement total en 1, 2 et 3 pour une stabilité maximum.
- Les rainures 4 et 5 ne doivent pas dépasser 75% de la largeur de la plaquette afin de ne pas engager les rayons.

Si la poche est plus profonde que large = passe multiple

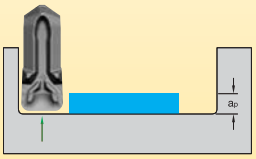
Si la poche est plus large que profonde = rainurage et chariotage

Poche cartée

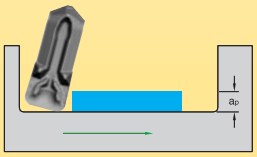
Étapes 1 et 2
Travailler le rayon et les parois de chaque côté en plongée de façon à ouvrir deux rainures.



Étape 3
Retirer l'outil de 0,1mm ; c'est nécessaire pour réaliser un fond plat.

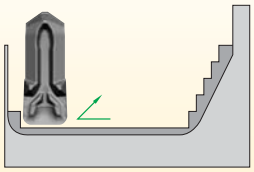


Étape 4
Charioter. Cet outil est prévu pour la déflexion, de façon à créer l'angle de dégagement frontal nécessaire.

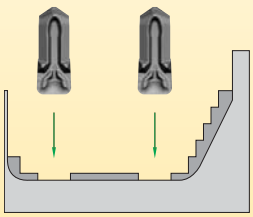


Profiler la poche

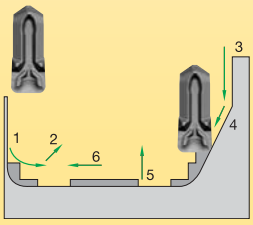
Étape 1
Ébaucher de façon à laisser à peu près la même quantité de matière sur toutes les surfaces à finir.



Étape 2
Ouvrir deux rainures en partant de la paroi et du rayon.

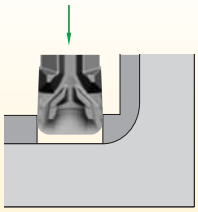


Étape 3
(1 et 2) Finir la paroi et le rayon.
(3 et 4) Finir la paroi, l'angle et le rayon de l'autre côté de la poche.
(5) Retirer l'outil sur 0.1mm (.004")
(6) Finir le fond de la poche en chariotant.

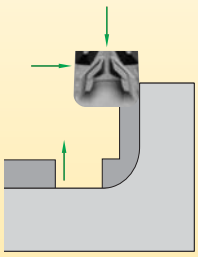


Rayonnage

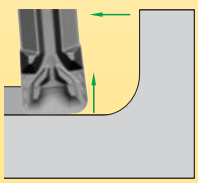
Étape 1
Ouvrir une rainure en partant du rayon.



Étape 2
Retirer l'outil et enlever la matière de la paroi pour générer le rayon. Lors de la création de la rainure à l'étape précédente, l'engagement s'effectue sur une surface à la fois, ce qui réduit le risque de vibration.

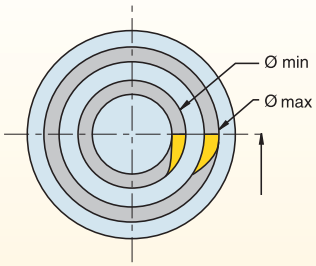


Étape 3
Retirer l'outil sur 0,1mm (.004") avant de charioter.



Guide des défauts et remèdes pour les outils à gorge

Conseils d'application pour le rainurage frontal



Sélection d'outil

- Lors du choix du porte-outil, toujours commencer du plus grand diamètre possible et diminuer progressivement. Cela permet d'utiliser l'outil le plus solide.

Réalisation de la première rainure

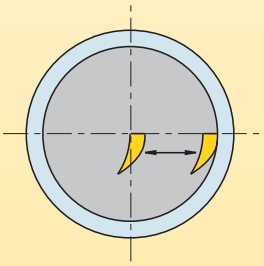
- Le diamètre extérieur de la première rainure doit se situer entre les valeurs minimum et maximum pour l'outil de rainurage frontal (voir l'illustration ci-dessus). Cela crée une dépouille pour le porte-outil.

Brise-copeau

- Ajuster la vitesse de coupe et l'avance pour une bonne maîtrise du copeau et une évacuation correcte hors de la rainure. Le bourrage des copeaux peut entraîner un mauvais état de surface, des bris d'outil et réduire la tenue de coupe.

Réglage de l'outil

- L'outil doit être aussi près que possible de l'axe pour éviter une formation de bavures trop importante.
- Aligner l'arête de coupe au droit de la pièce à usiner.



Pour élargir une gorge frontale

- La première rainure ayant été réalisée, la largeur peut être augmentée d'un côté ou de l'autre avec le même outil. La meilleure pratique consiste à travailler de l'extérieur vers l'intérieur.

Solutions pratiques aux problèmes de rainurage

problème	remède
bavures	1. Vérifier la hauteur de centre de l'outil. 2. Choisir un outil rectifié (indexer plus souvent). 3. Utiliser une plaquette revêtue PVD à angle de coupe positif. 4. Choisir la bonne nuance en fonction de la matière de la pièce. 5. Choisir la bonne géométrie (par exemple, à angle de coupe positif pour les matières écrouies). 6. Modifier la trajectoire de l'outil.
mauvais état de surface	1. Augmenter la vitesse de coupe. 2. Choisir un outil rectifié (indexer plus souvent). 3. Faire une temporisation en fond de gorge sur 1–3 tours (maxi). 4. Choisir la bonne géométrie pour la maîtrise-copeau. 5. Augmenter le débit de lubrifiant. 6. Assurer un réglage adapté (porte-à-faux, dimension de la section PO). 7. Choisir la bonne géométrie (par exemple, à angle de coupe positif pour les matières écrouies).
fond de rainure pas plat	1. Choisir un outil rectifié (indexer plus souvent). 2. Faire une temporisation en fond de gorge sur 1–3 tours (maxi). 3. Réduire le porte-à-faux de l'outil (augmenter la rigidité). 4. Réduire la vitesse d'avance en fond de gorge. 5. Choisir une plaquette plus large. 6. Vérifier la hauteur de centre de l'outil.
mauvaise maîtrise copeau	1. Choisir un outil rectifié (indexer plus souvent). 2. Augmenter la concentration de lubrifiant. 3. Régler la vitesse d'avance (en général, commencer par l'augmenter).
broutage	1. Réduire le porte-à-faux de l'outil et de la pièce. 2. Régler la vitesse de coupe (en général, commencer par l'augmenter). 3. Régler l'avance (en général, commencer par l'augmenter). 4. Vérifier la hauteur de centre de l'outil.
écaillage de la plaquette	1. Choisir la bonne nuance en fonction de la matière de la pièce. 2. Augmenter la vitesse de coupe. 3. Réduire l'avance. 4. Choisir une nuance plus tenace. 5. Augmenter la rigidité de l'outil et du montage.
Arête rapportée	1. Utiliser une plaquette revêtue PVD à angle de coupe positif. 2. Augmenter la vitesse de coupe. 3. Réduire l'avance. 4. Augmenter le débit/la concentration de lubrifiant. 5. Utiliser des cermets.
parois latérales pas rectilignes	1. Vérifier que l'alignement de l'outil est bon. 2. Réduire le porte-à-faux de la pièce et de l'outil. 3. Choisir une plaquette rectifiée (indexer plus souvent).

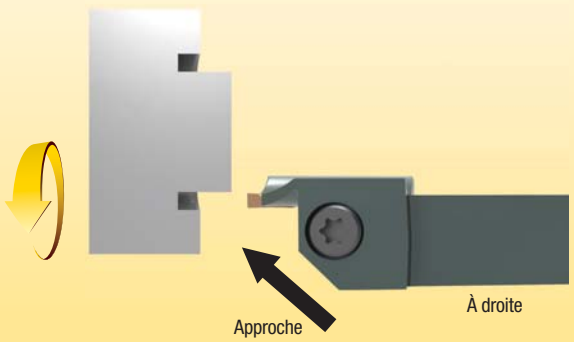
Pour sélectionner le bon outil de rainurage frontal :

- Étape 1 : Sélectionner le sens de rotation de la broche
- Étape 2 : Sélectionner l'angle d'approche et l'orientation du porte-outil.

Outil monobloc

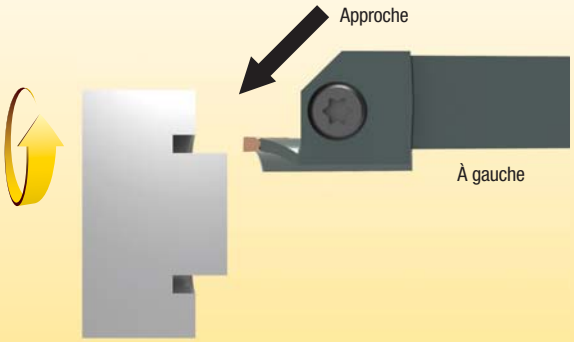
Rotation dans le sens inverse des aiguilles d'une montre

Queue carrée

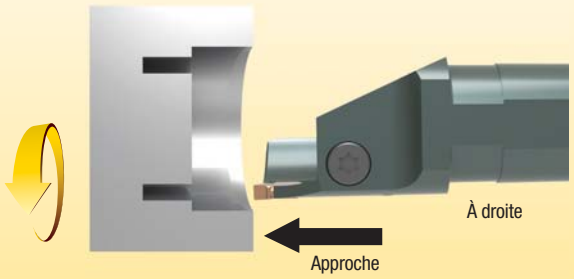


Rotation dans le sens des aiguilles d'une montre.

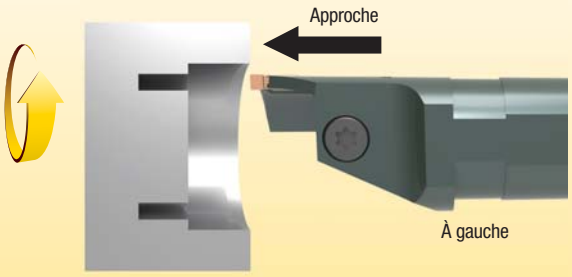
Queue carrée



Barre d'alésage



Barre d'alésage



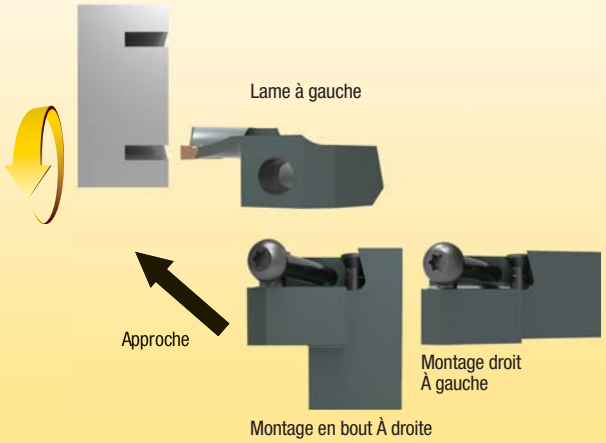
Pour sélectionner le bon outil modulaire de rainurage frontal :

- Étape 1 : Sélectionner le sens de rotation de la broche
- Étape 2 : Sélectionner l'angle d'approche et l'orientation du porte-outil
- Étape 3 : Déterminer la combinaison lame/outil à queue

Outils modulaires

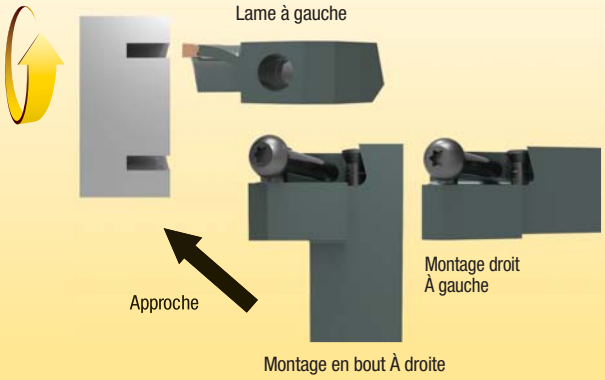
AntiRotation dans le sens inverse des aiguilles d'une montre

Outil déporté extérieur à gauche

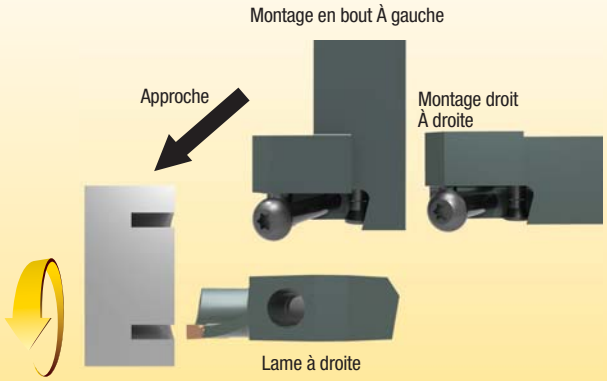


Rotation dans le sens des aiguilles d'une montre.

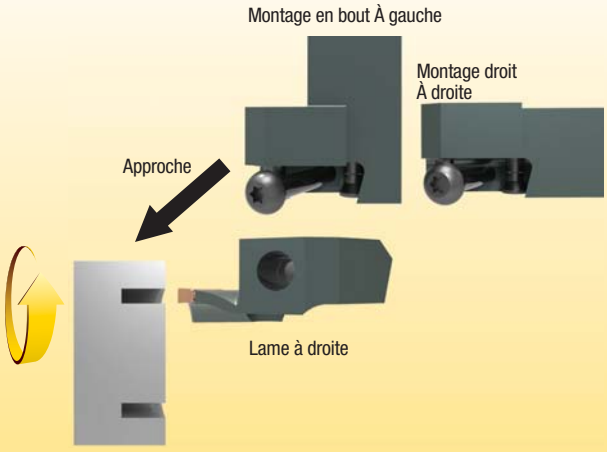
Outil déporté intérieur à gauche

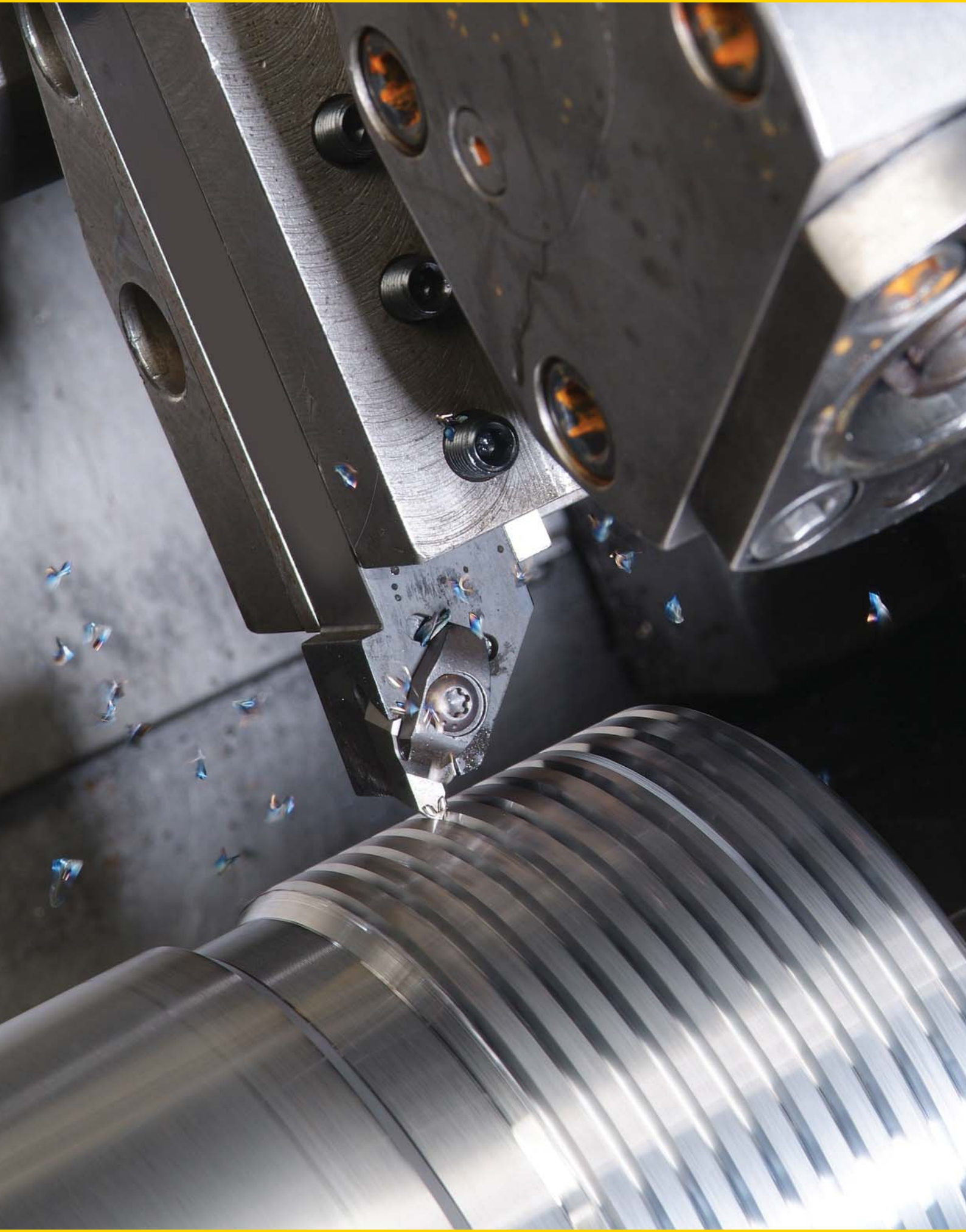


Outil déporté intérieur à droite



Outil déporté extérieur à droite





Filetage

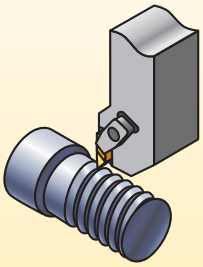
Guide des applications en filetage D2–D3

Filetage Top Notch D4–D43

Filetage Laydown Threading D44–D87

Informations techniques sur le filetage D88–D110

Filetage exter Top Notch

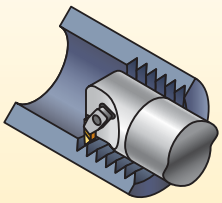


Dimensions des porte-outils à section carrée :
- Métrique — 10–32mm

Arasage (profil complet) :
UN TPI de 32–7
ISO 1,5–Pas de 3,0mm

Profil partiel à 60° — Face plate (NTF et NTK) :
UN 44–4.5 TPI
ISO 0,6–Pas de 5,5mm

Filetage inter Top Notch

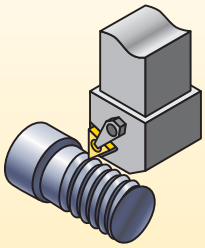


Diamètres des barres d'alésage :
- Métrique — 10–50mm
- Alésage minimum — 11,5mm
- Acier

Arasage (profil complet) :
UN 16–8 TPI
ISO 1,5–Pas de 3,0mm

Profil partiel à 60° — Face plate (NT-1L, NTF et NTK) :
UN 24–4.5 TPI
ISO 1,0–Pas de 5,5mm

Filetage exter Laydown LT

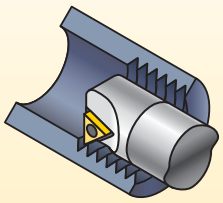


Dimensions des porte-outils à section carrée :
- Métrique — 8–40mm

Arasage (profil complet) :
UN 48–8 TPI
ISO 0,5–Pas de 5,0mm

Profil partiel à 60° :
UN 48–4 TPI
ISO 0,5–Pas de 6,0mm

Filetage inter Laydown LT



Diamètres des barres d'alésage :
- Métrique — 12–50mm
- Alésage minimum — 13mm
- Acier et carbure

Arasage (Profil complet) et Profil partiel :
UN 48–8 TPI
ISO 0,5–Pas de 5,0mm

Profil partiel à 60° :
UN 48–4 TPI
ISO 0,5–Pas de 6,0mm

Profil partiel à 55° :
UN 48–5 TPI
ISO 0,5–Pas de 5,0mm

Plaquettes de filetage Top Notch™

Des outils de filetage qui ont fait leurs preuves pour augmenter la productivité

La technologie de filetage Top Notch avec plaquette Beyond™ garantit la régularité des performances d'outil et une excellente fixation dans la quasi totalité des opérations. Offrant la plus grande sélection de nuances et de géométries de l'industrie, le système de filetage Top Notch est une solution qui a fait ses preuves.

Caractéristiques et avantages

Pourquoi choisir le système de filetage Top Notch ?

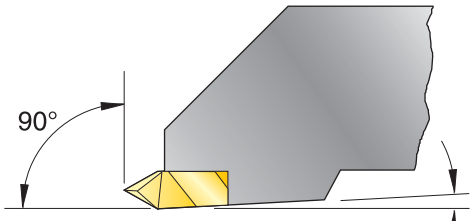
- Un choix supérieur pour les travaux lourds comme l'usinage des filetages Acme, trapézoïdal et API. C'est également le meilleur système pour les opérations de filetage à pas important et multidents.
- Le plus grand choix de géométries des plaquettes et de nuances dans l'industrie.
- Serrage très rigide de la plaquette pour une durée de vie prolongée et un état de surface et une qualité de pièce meilleurs.
- La simplicité du concept Top Notch supprime la sélection de sous-plaquettes pour les angles d'hélice du filet. Cela évite les erreurs dans l'atelier.
- Les barres d'alésage et porte-outils Top Notch étant les mêmes pour les plaquettes à usiner les gorges et à fileter, le stock peut être réduit.
- Avec les plaquettes à brise-copeau Top Notch, finis les copeaux en virgule, toujours ennuyeux.
- Un excellent choix pour les formes de filet et modèles de porte-outils spéciaux.

Les plaquettes Top Notch™ existent en nuances KCU10™ et KCU25™ pour résister aux exigences imposées à l'arête de coupe de la plaquette de filetage.

La polyvalence du porte-outil Top Notch vous permet d'utiliser les deux modèles de plaquettes (à fileter et à gorge) sur le même porte-outil.

Forme de filets rectifiés de précision

- Réduit la formation d'arêtes rapportées.
- Usinage précis des matériaux les plus courants.
- Réduction des efforts de coupe.
- Garantit des filetages précis de haute qualité.



REMARQUE : Les porte-outils sont conçus pour recevoir des plaquettes inclinées à 3° afin de laisser une dépouille latérale du côté exter.

Excellente maîtrise copeau

- Suppression des copeaux en virgule qui posent problème.
- Excellent pour les opérations de filetage Inter.
- Disponible sur plaquettes à profil partiel pour formes de filets à 60°.

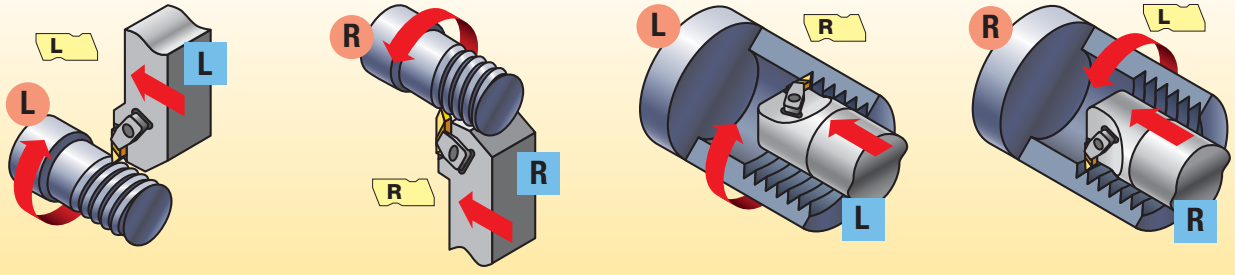
Etape 1 • Choisir la méthode de filetage et le sens d'outil

Informations nécessaires :

- Mode Exter/Inter.
- Rotation de la broche/sens de filetage.
- Sens de l'avance.

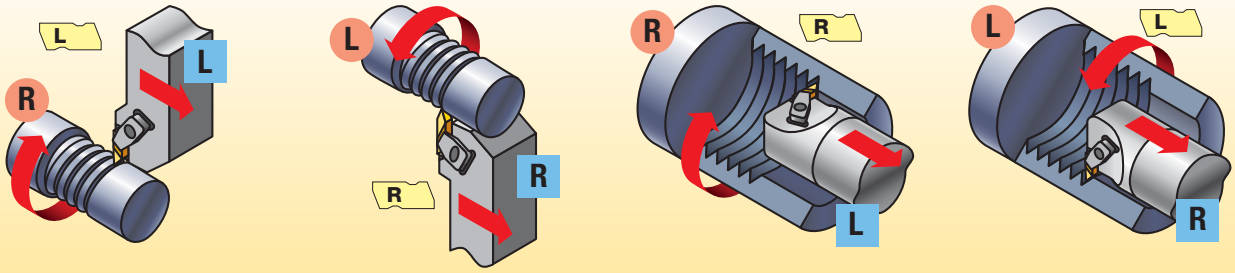
sens de filetage | sens du porte-outil | sens de la plaquette

Sens de l'avance en direction du mandrin • RECOMMANDÉ



filetage exter à gauche | filetage exter à droite | filetage inter à gauche | filetage inter à droite

Sens de l'avance en partant du mandrin



filetage exter à droite | filetage exter à gauche | filetage inter à droite | filetage inter à gauche

Etape 2 • Sélectionner le porte-outil dans le catalogue

La dimension de la plaquette doit correspondre à celle du porte-outil sélectionné :

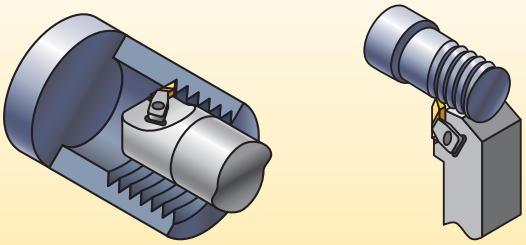
Informations nécessaires :

- Mode Exter/Inter.
- Diamètre d'alésage minimum (pour les opérations inter).
- Sens de l'outil.
- Dimension plaquette (plaquette étalon).

référence catalogue	plaquette
NSR-163D	N.3R
NSR-164D	N.4R

REMARQUE : Les porte-outils et barres d'alésage Top Notch donnés avec une plaquette étalon pour préciser la dimension et le sens requis. Ils sont compatibles avec les plaquettes à gorges et à fileter de même section.

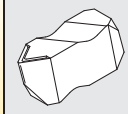
Choisir le porte-outil approprié correspondant à la dimension et au sens de plaquette :



REMARQUE : Optimisez votre opération de filetage en adoptant la bonne méthode d'avance en plongée et les valeurs d'avance conseillées. Voir la section technique pages D88–D110 de ce catalogue. Pour le filetage inter, l'alésage minimum varie selon le type de filetage.
Voir détails en page D102.

Étape 3 • Choisir la plaquette pour l'opération

- Voir Tableau des plaquettes de filetage, page D11.
- Sélectionner les plaquettes avec arasage pour une forme complète du filet, contrôle du diamètre compris. Les plaquettes avec arasage suppriment la nécessité de l'ébavurage.
- Les plaquettes à profil partiel sans arasage peuvent réaliser une grande diversité de pas de filetage.
- Noter la dimension de la plaquette pour sélectionner le porte-outil.



dimension de la plaquette	référence catalogue	KCU25/ KC5025	KCU10/ KC5010
2	**NT-2RK**	●	●
3	**NT-3RK**	●	●
4	**NT-4RK**	●	●

Étape 4 • Sélectionner la nuance et la vitesse

Conseils pour la sélection des nuances et de la vitesse de coupe — m/mn

matière à usiner	acier	acier inoxydable	fonte	non ferreux	alliages hautes températures
style de plaquette	maîtrise-copeau ou neutre	maîtrise-copeau ou positif	neutre	positif	positif
conditions de coupe optimales	**KCU10/KC5010** 70–260	**KCU10/KC5010** 90–245	**KCU10/KC5010** 60–245	**KC5410** 90–550	**KCU10/KC5010** 30–150
premier choix	**KCU25/KC5025** 50–230	**KCU25/KC5025** 75–230	**KCU25/KC5025** 50–180	**KCU25/KC5025** 60–455	**KCU25/KC5025** 20–120

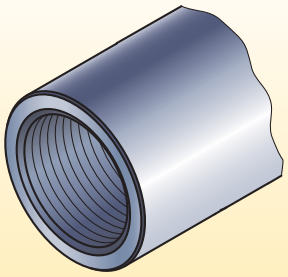
Exemples :

Maîtrise-copeau : NT-K ou NT-CK (profil partiel seulement)
Neutre : NT, NT-C, NTF, NTC, NJ, NJF, NDC-V, NA, NDC, NTB-A/B
Positif : NTP, NTK, NJP, NJK

Exemple de filetage Top Notch :

opération : filetage inter à droite Acmé à 8FPP
matière : acier allié diamètre
de pièce à usiner : 114,3mm avance vers le mandrin dans de bonnes conditions de coupe

Recommandation :
plaquette : NA3L8
nuance : KCU10
dimension de la plaquette : 3
barre d'alésage : A40NER3
plaquette étalon : N.3L
vitesse : 150 m/mn
nombre de passes en plongée* : 12 passes



* Les passes en plongée conseillées figurent au paragraphe Caractéristiques techniques, aux pages D97–D101.

Vitesses de départ recommandées [m/mn]

Groupe Matières		K68			KCU10/KC5010			KCU25/KC5025			KC5410		
P	0–1	–	**–**	–	135	**200**	260	105	**165**	230	–	**–**	–
	2	–	**–**	–	130	**190**	245	100	**150**	200	–	**–**	–
	3	–	**–**	–	105	**155**	200	75	**125**	170	–	**–**	–
	4	–	**–**	–	70	**120**	160	60	**95**	130	–	**–**	–
	5	–	**–**	–	105	**155**	200	75	**130**	170	–	**–**	–
	6	–	**–**	–	70	**120**	160	50	**90**	130	–	**–**	–
M	1	45	**75**	105	120	**180**	245	90	**170**	230	–	**–**	–
	2	35	**65**	100	90	**165**	210	75	**140**	200	–	**–**	–
	3	35	**65**	100	90	**165**	210	75	**135**	200	–	**–**	–
K	1	30	**75**	120	120	**180**	245	90	**135**	180	–	**–**	–
	2	25	**60**	100	90	**150**	210	70	**120**	170	–	**–**	–
	3	20	**55**	90	60	**105**	150	50	**85**	120	–	**–**	–
N	1–2	90	**245**	365	150	**365**	550	120	**305**	455	245	**425**	610
	3	45	**75**	105	90	**135**	180	60	**105**	150	90	**150**	210
	4	60	**120**	180	120	**305**	455	100	**200**	305	120	**305**	455
	5	45	**90**	150	90	**165**	245	70	**135**	195	120	**210**	305
	6	35	**75**	120	120	**210**	305	100	**170**	245	120	**245**	365
S	1	8	**25**	45	30	**70**	105	20	**40**	60	–	**–**	–
	2	8	**24**	40	30	**65**	100	20	**35**	45	–	**–**	–
	3	8	**24**	40	30	**65**	100	20	**35**	45	–	**–**	–
	4	9	**60**	105	55	**105**	150	45	**85**	120	–	**–**	–
H	1	–	**–**	–	30	**45**	60	–	**–**	–	–	**–**	–
	2	–	**–**	–	15	**30**	45	–	**–**	–	–	**–**	–
	3	–	**–**	–	–	**–**	–	–	**–**	–	–	**–**	–
	4	–	**–**	–	–	**–**	–	–	**–**	–	–	**–**	–

REMARQUE : Les vitesses de départ PREMIER choix sont indiquées en **gras**.

CAO/FAO NOVO CONNAIT

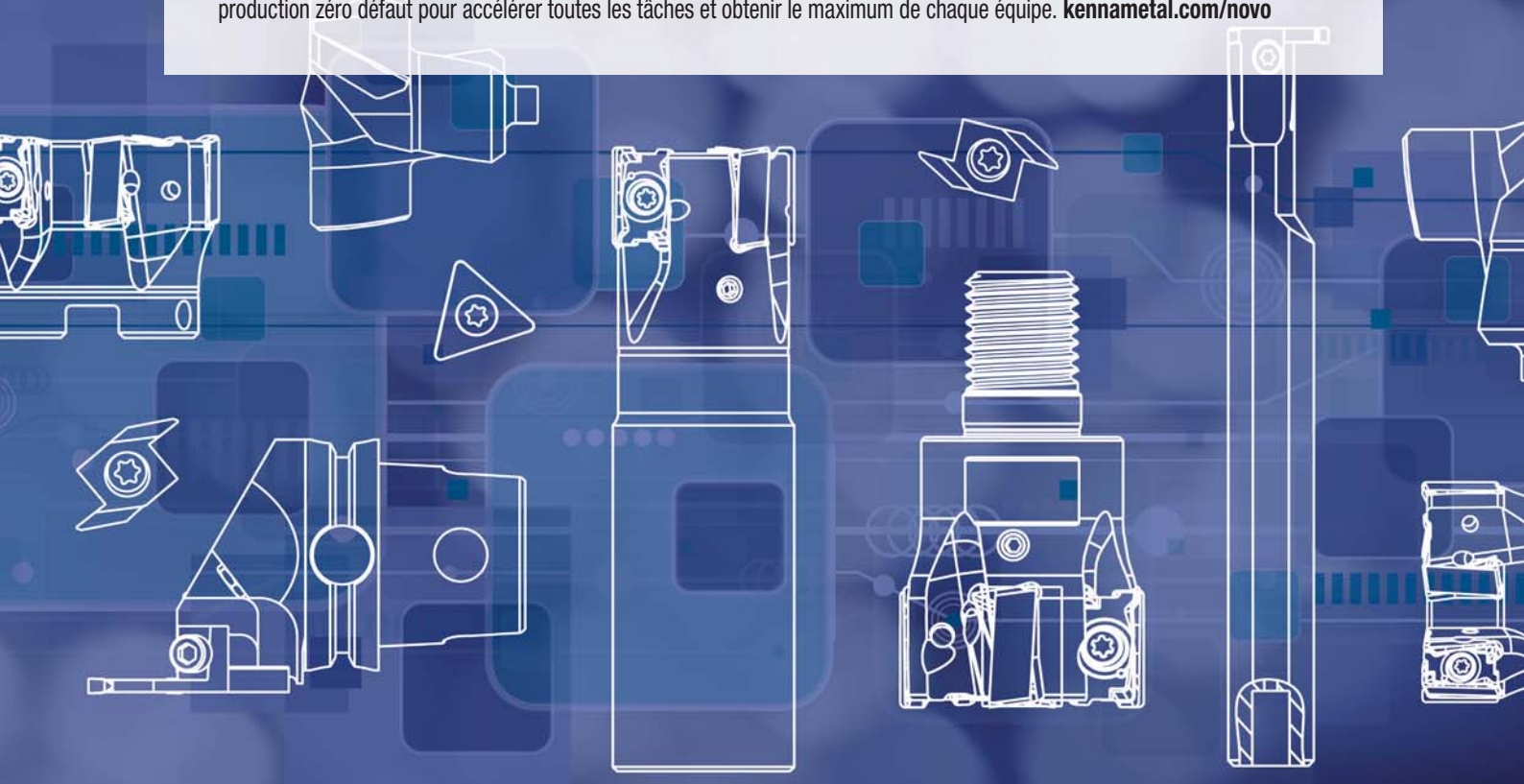
En intégrant l'applications NOVO™ à votre équipe, vos fonctionnalités CAO/FAO sont beaucoup plus précises, rationnelles et productives.

Avant NOVO : Le programmeur définissait une pièce avec son logiciel de CAO/FAO. Selon la bonne vieille méthode, il recherchait un outil dans un catalogue et saisissait manuellement tous les paramètres du catalogue dans le logiciel.

Le problème est qu'il se contentait de faire des hypothèses et n'entrait que des informations partielles.

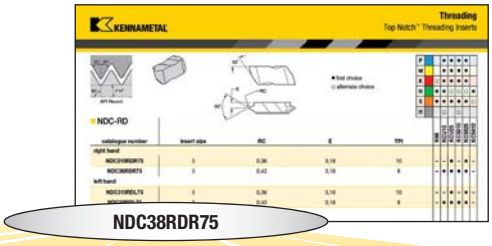
Avec NOVO : Non seulement les applications NOVO aident le programmeur à trouver l'outil qui convient le mieux à l'opération à effectuer par sa puissante intelligence numérique, mais il intègre automatiquement tous les paramètres à une solution CAO/FAO complète. L'intégration de l'ensemble des paramètres d'outils augmente la viabilité de la pièce en cours de programmation et s'effectue rapidement — ce qui vous fait gagner du temps.

Grâce aux application NOVO, vous pouvez désormais bénéficier sur vos machines des bons outils, dans le bon ordre. Résultat : une production zéro défaut pour accélérer toutes les tâches et obtenir le maximum de chaque équipe. **kennametal.com/novo**



Comment fonctionnent les références catalogue ?

Chaque caractère de la référence catalogue correspond à une caractéristique du produit désigné. Aidez-vous des explications ci-dessous et des images pour décoder la référence.



N	D	C	3	8RD	R	75	
Type de plaquette	Plaquette	Informations complémentaires	Dimension de plaquette	Identification des filetages de l'industrie	Sens de la plaquette	Définition de la plaquette	Informations complémentaires

N — Top Notch*

A — Acme

D — API ou NPT

J — Filet UNJ

T — Filet 60° V

W — Whitworth V à 55°

B — Buttress

F — Pas fin

S — Extra-court Acme

C — Arasage

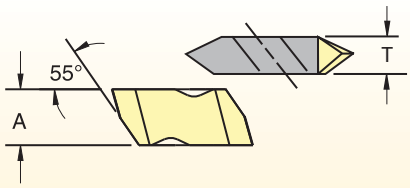
P — Angle positif

K — Filetage fin, positif

Désignation de forme API ou de la norme de filetage (10RD, 8RD, 0,038, etc.)
ou
les plaquettes de filetage à rayon à fond de filet contrôlé indiquent le rayon à fond de filet par paliers de .001" (NJ, NJF, NJP, NJK)
ou
M = filet métrique ISO

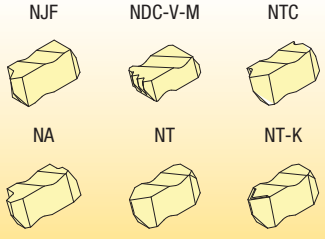
R — à droite

L — à gauche



Dimensions des plaquettes Top Notch

dimension de la plaquette	A mm	T mm
1	2,54	2,54
2	5,56	3,81
3	8,74	4,95
4	11,51	6,48
5	17,48	9,65
6	11,51	9,73
8	7,93	11,13



- Filets par pouce ou pas (système métrique).
- Plaquette Buttress type "A" ou "B".
- Cône par pied — filetages API.

I — Filet inter

E — Filet exter (utilisé seulement si les formes de filetage inter et exter sont différentes)

M — dents multiples

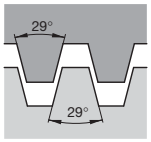
K — contrôle du copeau court

C — Pas grossier

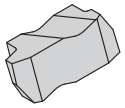
D — joint sec

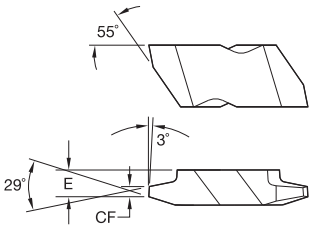
* Norme Kennametal uniquement.

style			profil du filet	standard	classe de tolérance	avec arasage	application	page(s)
maîtrise copeau — K	neutre	positif						
NT-K	NT	NTP	Profil partiel 60º	—	—	N	Polyvalent pour filets à 60º, comme ISO et UN, où les plaquettes sans arasage sont recherchées pour réaliser une grande variété de pas.	D19, D24
NT-CK			Profil partiel 60º — pas grossier	—	—	N	Profils de filet à gros pas à 60º, comme ISO et UN, où les plaquettes sans arasage sont recherchées pour réaliser une grande variété de pas.	D21
	NTF	NTK	Profil partiel 60º — à pas fin	—	—	N	Profils de filet à pas fin à 60º, comme ISO et UN, où les plaquettes sans arasage sont recherchées pour réaliser une grande variété de pas — capable de fileter près des épaulements.	D23
	NTU		Profil partiel 60º — à pas fin	—	—	N	Plaquette à 4 arêtes pour filetage de profil partiel à 60º — nécessite un porte-outil de type NSU pour la plaquette de dimension 4U.	D24
	NTC-M		Métrique ISO	ISO R262, DIN 13	6g/6H	Y	Forme triangulaire métrique à 60° pour toutes les industries.	D21
	NTC		UN Américain	ANSI B1.1:74	2A/2B	Y	Forme triangulaire en pouces à 60°, très répandue, dans toutes les industries.	D20
	NJ	NJP	UNJ	MIL-S-8879C	3A/3B	N	Rayon à fond de filet sur filetage exter pour les industries militaire et aéronautique.	D17–D18
	NJF	NJK	UNJ — à pas fin	MIL-S-8879C	3A/3B	N	Rayon à fond de filet sur filets exter pour les industries militaire et aéronautique — capable de fileter près des épaulements.	D17–D18
	NDC-V		NPT	ANSI/ACME B1.201: 1983	Norme NPT	Y	Profil de filet normalisé NPT pour manchons de tubes	D16
	NDC-V-M		NPT — multi-dents	ANSI/ACME B1.201: 1983	Norme NPT	Y	Plaquettes de filetage multi-dents pour une productivité élevée pour filets NPT.	D16
	NWC-E		Whitworth, BSW, BSP	BS 84:1956, ISO 228/1:1982, DIN 259	Classe Moyenne A	Y	Profil à 55° très répandu pour les raccords gaz et eau.	D25
	ND		Joint tournant épaulé API — profil partiel	API SPEC. 7:1990	Norme API	N	Forme V à 60º utilisée pour les manchons tournants à collet dans l'industrie du gaz et du pétrole, y compris formes V-.038R, V-.040 et V-.050V	D14
	NDC		Joint tournant épaulé API — arasage	API SPEC. 7:1990	Norme API	Y	Forme V à 60º utilisée pour les manchons tournants à collet dans l'industrie du gaz et du pétrole, y compris formes V-.038R, V-.040 et V-.050 — arasage complet, cône compris	D14
	NDC-RD		rond API	STD. API 5B:1979	Standard API RD	Y	Forme triangulaire à 60° à grand rayon pour carters, tubes et canalisations dans l'industrie pétrolière et gazière, englobant les profils ronds de 8 et 10.	D15
	NDC-RD-M		rond API — multi-dents	STD. API 5B:1979	Standard API RD	Y	Plaquettes de filetage multi-dents haute productivité pour filets API ronds.	D15
	NA		Acme	ANSI B1.5:1988	3G	N	Profil de filet tronqué à 29° pour les liaisons et mouvements dans des industries très variées.	D12
	NAS		Extra-court Acme	ANSI B1.8:1988	2G	N	Profil de filet tronqué à 29° de faible profondeur pour les liaisons et mouvements dans des industries très variées.	D13
	NTB-A		Trapézoïdal Américain— 7° en dépouille (poussé)	ANSI B1.9:1973	Classe 2	N	Profil en dent de scie pour les applications à charge axiale dans toute une variété d'industries — choisir le type "B" quand le flanc de dépouille à 7° correspond au flanc d'attaque.	D19
	NTB-B		Trapézoïdal Américain— 45° en dépouille (tiré)	ANSI B1.9:1973	Classe 2	N	Profil en dent de scie pour les applications à charge axiale dans toute une variété d'industries — choisir le type "B" quand le flanc de dépouille à 45° correspond au flanc d'attaque.	D20



Acme



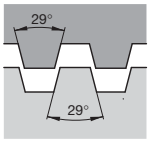


● premier choix
○ choix alternatif

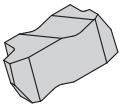
P			●	●	●	●	
M			●	●	●	●	
K		○	●	●	●	●	
N		●	●	○	○	○	●
S		●	●	●	●	●	○
H			○		○		

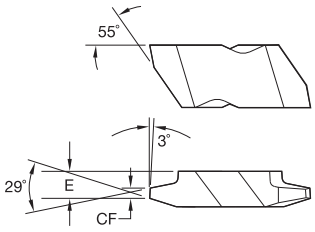
NA

Réf. catalogue	dimension de la plaquette	RC	E	CF	TPI (filets/pouce)	K68	KCU10	KCU25	KC5010	KC5025	KC5410
à droite											
NA3R10	3	–	3,79	0,810	10	–	●	●	●	●	–
NA3R12	3	–	3,79	0,719	12	–	●	–	–	●	–
NA3R16	3	–	3,79	0,523	16	–	●	–	–	–	–
NA3R4	3	–	3,38	2,222	4	–	–	●	●	●	–
NA3R5	3	–	3,79	1,750	5	–	●	●	●	●	–
NA3R6	3	–	3,79	1,438	6	–	●	●	●	●	–
NA3R8	3	–	3,79	1,044	8	–	●	●	●	●	–
NA4R4	4	–	5,13	2,223	4	–	–	●	●	●	–
NA4R5	4	–	5,13	1,750	5	–	–	–	–	●	–
NA4R6	4	–	5,13	1,438	6	–	–	–	–	●	–
NA6R25	6	–	7,19	3,635	2.5	–	–	–	–	●	–
NA6R2	6	–	7,19	4,577	2	–	●	●	●	●	–
NA6R3	6	–	7,19	3,007	3	–	–	●	–	●	–
à gauche											
NA3L8	3	–	3,79	1,044	8	–	●	●	●	●	–
NA3L10	3	–	3,79	0,810	10	–	–	●	–	●	–
NA3L12	3	–	3,79	0,719	12	–	–	–	●	●	–
NA3L4	3	–	3,38	2,222	4	●	●	●	●	●	–
NA3L5	3	–	3,79	1,750	5	–	–	●	●	●	–
NA3L6	3	–	3,79	1,438	6	–	–	●	●	●	–
NA4L5	4	–	5,13	1,750	5	–	–	–	–	●	–
NA4L6	4	–	5,13	1,438	6	–	–	–	–	●	–
NA4L8	4	–	5,13	1,044	8	–	–	●	–	–	–
NA4L4	4	–	5,13	2,223	4	–	●	–	–	●	–
NA6L3	6	–	7,19	3,007	3	–	–	●	–	●	–
NA6L25	6	–	7,19	3,635	2.5	–	–	●	–	–	–
NA6L2	6	–	7,19	4,577	2	–	–	●	●	●	–
NA3L16	3	–	3,79	0,523	16	–	●	–	–	–	–



Stub Acme-Exter



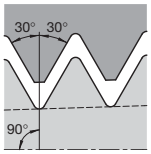


● premier choix
○ choix alternatif

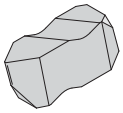
		K68	KCU10	KCU25	KC5010	KC5025	KC5410
P			●	●	●	●	
M			●	●	●	●	
K		○	●	●	●	●	
N		●	●	○	○	○	●
S		●	●	●	●	●	○
H			○		○		

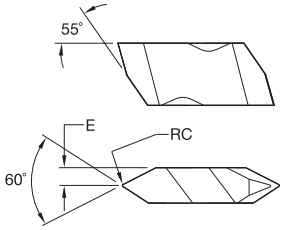
NAS

Réf. catalogue	dimension de la plaquette	RC	E	CF	TPI (filets/pouce)	K68	KCU10	KCU25	KC5010	KC5025	KC5410
à droite											
NAS3R10	3	–	3,79	0,940	10	–	●	–	●	●	–
NAS3R12	3	–	3,79	0,828	12	–	–	●	–	●	–
NAS3R16	3	–	3,79	0,605	16	–	–	–	–	●	–
NAS3R4	3	–	3,79	2,550	4	–	–	●	–	●	–
NAS3R5	3	–	3,79	2,014	5	–	●	–	–	●	–
NAS3R6	3	–	3,79	1,656	6	–	●	–	●	●	–
NAS3R8	3	–	3,79	1,209	8	–	●	●	●	●	–
à gauche											
NAS3L10	3	–	3,79	0,940	10	–	●	–	–	●	–
NAS3L12	3	–	3,79	0,828	12	–	–	–	–	●	–
NAS3L4	3	–	3,79	2,550	4	–	–	●	–	●	–
NAS3L5	3	–	3,79	2,014	5	–	●	–	–	●	–
NAS3L6	3	–	3,79	1,656	6	–	●	●	●	●	–
NAS3L8	3	–	3,79	1,209	8	–	●	●	●	●	–



Joint tournant épaulé API Exter



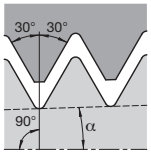


● premier choix
○ choix alternatif

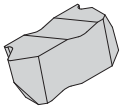
		K68	KCU10	KCU25	KC5010	KC5025	KC5410
P			●	●	●	●	
M			●	●	●	●	
K		○	●	●	●	●	
N		●	●	○	○	○	●
S		●	●	●	●	●	○
H			○		○		

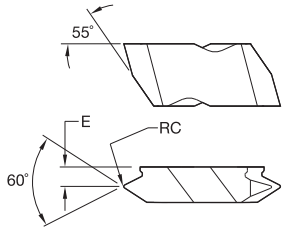
ND • Profil partiel

Réf. catalogue	dimension de la plaquette	RC	E	TPI (filets/pouce)	K68	KCU10	KCU25	KC5010	KC5025	KC5410
à droite										
ND3040R	3	0,45	2,08	5	–	–	–	–	●	–
ND3038R	3	0,90	2,08	4	–	–	–	–	●	–
ND4050R	4	0,57	3,25	4	–	–	●	–	–	–
à gauche										
ND3038L	3	0,90	2,08	4	–	–	–	–	●	–
ND3040L	3	0,45	2,08	5	–	–	●	–	–	–



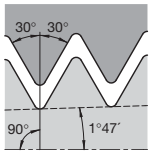
α =1/2arctg (tpf/12)
Joint tournant épaulé API Exter



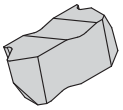


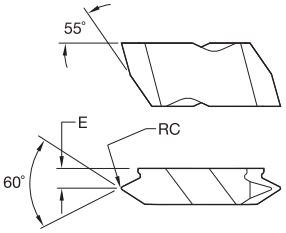
NDC • Arasage

Réf. catalogue	dimension de la plaquette	RC	E	TPI (filets/pouce)	K68	KCU10	KCU25	KC5010	KC5025	KC5410
à droite										
NDC3040R3	3	0,45	3,73	5	–	–	–	–	●	–
NDC4040R3	4	0,45	3,73	5	–	–	–	–	●	–
NDC4050R2	4	0,57	4,65	4	–	–	–	–	●	–
NDC4050R3	4	0,57	4,65	4	–	–	–	–	●	–
NDC4038R2	4	0,90	4,65	4	–	–	–	–	●	–
à gauche										
NDC3040L3	3	0,45	3,73	5	–	–	–	●	–	–
NDC4050L2	4	0,57	4,65	4	–	–	–	–	●	–
NDC4038L2	4	0,90	4,65	4	–	–	–	–	●	–



rond API



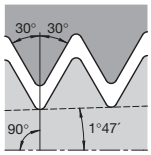


● premier choix
○ choix alternatif

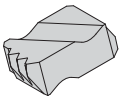
P			●	●	●	●	
M			●	●	●	●	
K		○	●	●	●	●	
N		●	●	○	○	○	●
S		●	●	●	●	●	○
H			○		○		

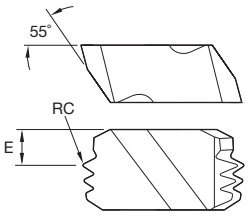
NDC-RD

Réf. catalogue	dimension de la plaquette	RC	E	TPI (filets/pouce)	K68	KCU10	KCU25	KC5010	KC5025	KC5410
à droite										
NDC310RDR75	3	0,36	3,18	10	–	–	–	–	●	–
NDC38RDR75	3	0,43	3,18	8	–	–	●	●	●	–
à gauche										
NDC310RDL75	3	0,36	3,18	10	–	–	–	–	●	–
NDC38RDL75	3	0,43	3,18	8	–	–	●	●	●	–



rond API



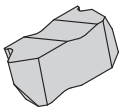


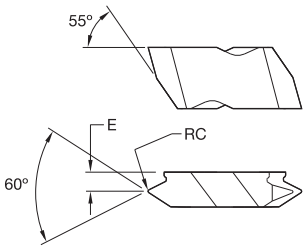
NDC-RD-M • Multident

Réf. catalogue	dimension de la plaquette	RC	E	TPI (filets/pouce)	K68	KCU10	KCU25	KC5010	KC5025	KC5410
à droite										
NDC68RDR75M	6	0,41	2,62	8	–	●	–	–	–	–

● premier choix
○ choix alternatif

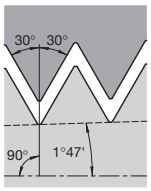
P			●	●	●	●	
M			●	●	●	●	
K		○	●	●	●	●	
N		●	●	○	○	○	●
S		●	●	●	●	●	○
H			○		○		



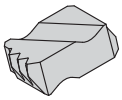


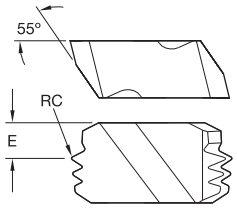
NDC-V

Réf. catalogue	dimension de la plaquette	RC	E	TPI (filets/pouce)	K68	KCU10	KCU25	KC5010	KC5025	KC5410
à droite										
NDC327VR75	3	0,05	3,66	27	–	●	–	–	–	–
NDC314VR75	3	0,08	3,66	14	–	●	–	–	–	–
NDC3115VR75	3	0,10	3,66	11.5	–	●	–	●	–	–
NDC38VR75	3	0,13	2,54	8	–	–	–	●	–	–
à gauche										
NDC3115VL75	3	0,10	3,66	11.5	–	●	–	●	–	–
NDC38VL75	3	0,13	2,54	8	–	–	–	●	–	–



NPT



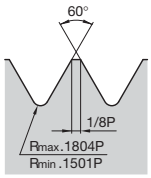


NDC-V-M • Multident

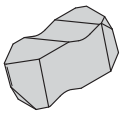
Réf. catalogue	dimension de la plaquette	RC	E	TPI (filets/pouce)	K68	KCU10	KCU25	KC5010	KC5025	KC5410
à droite										
NDC8115VR75M	8	0,10	2,59	11.5	–	●	–	–	–	–
NDC88VR75M	8	0,13	2,41	8	–	●	–	●	–	–
à gauche										
NDC88VL75M	8	0,13	2,41	8	–	–	–	●	–	–

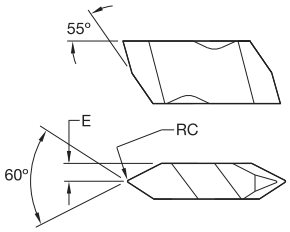
P			●	●	●	●	
M			●	●	●	●	
K		○	●	●	●	●	
N		●	●	○	○	○	●
S		●	●	●	●	●	○
H			○		○		

● premier choix
○ choix alternatif



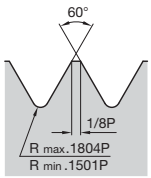
UNJ exter



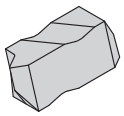


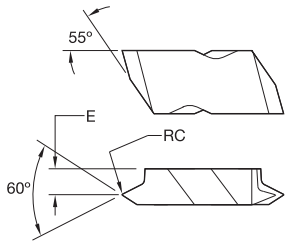
NJ

Réf. catalogue	dimension de la plaquette	RC	E	Filetage extérieur pas en mm	Filetage intérieur pas en mm	nombre de filets Exter/pouce	TPI int	K68	KCU10	KCU25	KC5010	KC5025	KC5410
à droite													
NJ3010R16	3	0,25	2,49	–	–	16	–	●	–	●	–	●	–
NJ3014R12	3	0,33	2,49	–	–	12	–	–	●	●	●	●	–
NJ3020R8	3	0,49	2,49	–	–	8	–	–	–	–	●	●	–
à gauche													
NJ3010L16	3	0,25	2,49	–	–	16	–	–	–	–	–	●	–
NJ3014L12	3	0,33	2,49	–	–	12	–	–	–	–	●	●	–
NJ3020L8	3	0,49	2,49	–	–	8	–	–	–	–	–	●	–



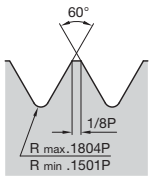
UNJ exter



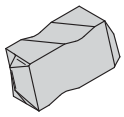


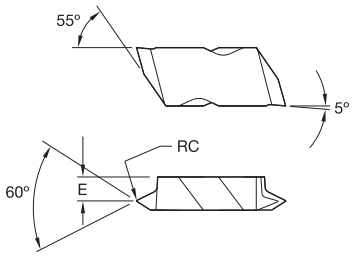
NJF

Réf. catalogue	dimension de la plaquette	RC	E	Filetage extérieur pas en mm	Filetage intérieur pas en mm	nombre de filets Exter/pouce	TPI int	K68	KCU10	KCU25	KC5010	KC5025	KC5410
à droite													
NJF3005R32	3	0,13	3,58	–	–	32	–	–	●	–	●	–	–
NJF3006R28	3	0,15	3,58	–	–	28	–	–	–	–	●	●	–
NJF3007R24	3	0,17	3,58	–	–	24	–	–	–	–	●	●	–
NJF3008R20	3	0,20	3,58	–	–	20	–	–	–	–	●	●	–
NJF3009R18	3	0,22	3,58	–	–	18	–	●	–	●	●	●	–
NJF3010R16	3	0,25	3,58	–	–	16	–	–	–	–	●	●	–
NJF3012R14	3	0,28	3,58	–	–	14	–	–	–	●	●	●	–
à gauche													
NJF3007L24	3	0,17	3,58	–	–	24	–	–	–	–	●	–	–
NJF3008L20	3	0,20	3,58	–	–	20	–	–	–	–	●	–	–
NJF3010L16	3	0,25	3,58	–	–	16	–	–	–	–	●	–	–



UNJ exter



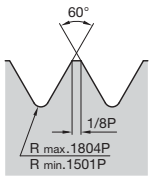


● premier choix
○ choix alternatif

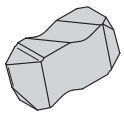
		K68	KCU10	KCU25	KC5010	KC5025	KC5410
P		●	●	●	●		
M		●	●	●	●		
K		○	●	●	●	●	
N		●	●	○	○	○	●
S		●	●	●	●	●	○
H			○		○		

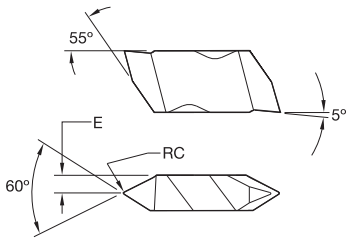
NJK

Réf. catalogue	dimension de la plaquette	RC	E	Filetage extérieur pas en mm	Filetage intérieur pas en mm	nombre de filets Exter/pouce	TPI int	K68	KCU10	KCU25	KC5010	KC5025	KC5410
à droite													
NJK3005R32	3	0,13	3,58	–	–	32	–	–	–	–	●	●	–
NJK3006R28	3	0,15	3,58	–	–	28	–	–	–	●	●	–	–
NJK3007R24	3	0,17	3,58	–	–	24	–	–	–	●	●	●	–
NJK3008R20	3	0,20	3,58	–	–	20	–	–	●	●	●	●	–
NJK3009R18	3	0,22	3,58	–	–	18	–	–	–	–	●	●	–
NJK3010R16	3	0,25	3,58	–	–	16	–	–	–	●	●	●	–
NJK3012R14	3	0,28	3,58	–	–	14	–	–	–	–	●	●	–
à gauche													
NJK3005L32	3	0,13	3,58	–	–	32	–	–	–	–	–	●	–
NJK3006L28	3	0,15	3,58	–	–	28	–	–	–	–	–	●	–



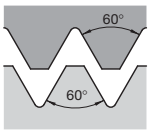
UNJ exter



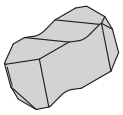


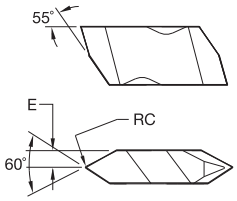
NJP

Réf. catalogue	dimension de la plaquette	RC	E	Filetage extérieur pas en mm	Filetage intérieur pas en mm	nombre de filets Exter/pouce	TPI int	K68	KCU10	KCU25	KC5010	KC5025	KC5410
à droite													
NJP3010R16	3	0,25	2,49	–	–	16	–	–	●	–	●	●	–
NJP3014R12	3	0,33	2,49	–	–	12	–	●	●	●	●	●	–
NJP3020R8	3	0,49	2,49	–	–	8	–	–	–	●	●	●	–
à gauche													
NJP3010L16	3	0,25	2,49	–	–	16	–	–	–	–	–	●	–
NJP3014L12	3	0,33	2,49	–	–	12	–	–	–	–	●	–	–
NJP3020L8	3	0,49	2,49	–	–	8	–	–	–	–	–	●	–



Profil partiel 60°



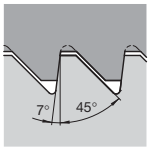


● premier choix
○ choix alternatif

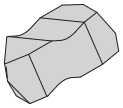
P			●	●	●	●	
M			●	●	●	●	
K		○	●	●	●	●	
N		●	●	○	○	○	●
S		●	●	●	●	●	○
H			○		○		

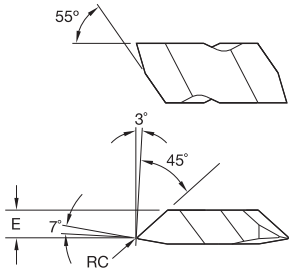
NT

Réf. catalogue	dimension de la plaquette	RC	E	Filetage extérieur pas en mm	Filetage intérieur pas en mm	nombre de filets Exter/pouce	TPI int	K68	KCU10	KCU25	KC5010	KC5025	KC5410
à droite													
NT2R	2	0,10	1,90	0,70-3,0	1,25-3,5	8-36	7-20	●	●	●	●	●	–
NT3R	3	0,17	2,49	1,25-4,0	2,0-5,0	6-20	5-12	●	●	●	●	●	–
NT4R	4	0,17	3,25	1,25-6,25	2,0-6,25	4-20	4-12	●	●	●	●	●	–
à gauche													
NT2L	2	0,10	1,90	0,70-3,0	1,25-3,5	8-36	7-20	●	●	●	●	●	–
NT3L	3	0,17	2,49	1,25-4,0	2,0-5,0	6-20	5-12	●	●	●	●	●	–
NT4L	4	0,17	3,25	1,25-6,25	2,0-6,25	4-20	4-12	●	●	●	●	●	–



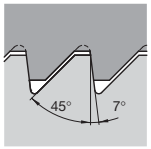
American
Buttress - “poussé”



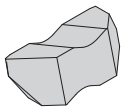


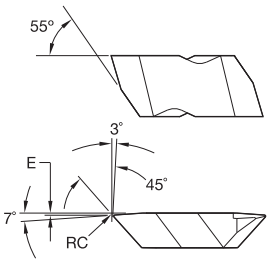
NTB-A

Réf. catalogue	dimension de la plaquette	RC	E	TPI (filets/pouce)	K68	KCU10	KCU25	KC5010	KC5025	KC5410
à droite										
NTB2RA	2	0,08	3,20	16-20	●	–	–	–	–	–
NTB3RA	3	0,17	4,17	8-16	–	●	–	–	●	–
NTB4RA	4	0,25	5,23	4-6	–	●	–	–	–	–
à gauche										
NTB3LA	3	0,17	4,17	8-16	●	–	–	●	●	–



American Buttress - "tiré"



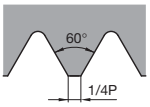


● premier choix
○ choix alternatif

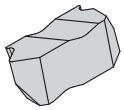
		K68	KCU10	KCU25	KC5010	KC5025	KC5410
P			●	●	●	●	
M			●	●	●	●	
K		○	●	●	●	●	
N		●	●	○	○	○	●
S		●	●	●	●	●	○
H			○		○		

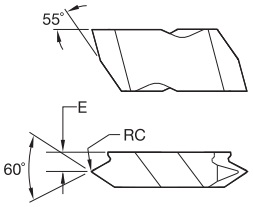
NTB-B

Réf. catalogue	dimension de la plaquette	RC	E	TPI (filets/pouce)	K68	KCU10	KCU25	KC5010	KC5025	KC5410
à droite										
NTB2RB	2	0,08	0,25	16-20	–	–	–	●	–	–
NTB3R12B	3	0,16	2,49	12	–	–	–	●	–	–
NTB3RB	3	0,17	0,31	8-16	●	●	●	●	●	–
NTB4RB	4	0,25	0,41	4-6	–	●	–	●	●	–
à gauche										
NTB2LB	2	0,08	0,25	16-20	–	●	–	●	–	–
NTB3L12B	3	0,16	2,49	12	–	–	–	●	–	–
NTB3LB	3	0,17	0,31	8-16	●	●	–	●	●	–
NTB4LB	4	0,25	0,41	4-6	–	–	–	●	●	–



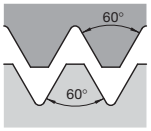
Américain unifié inter



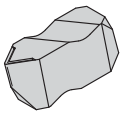


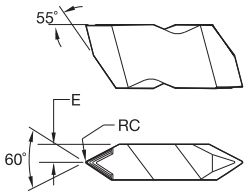
NTC-I

Réf. catalogue	dimension de la plaquette	RC	E	Filetage extérieur pas en mm	Filetage intérieur pas en mm	nombre de filets Exter/pouce	TPI int	K68	KCU10	KCU25	KC5010	KC5025	KC5410
à droite													
NTC3R12I	3	0,10	3,76	–	–	–	12	–	–	–	–	●	–
à gauche													
NTC3L12I	3	0,10	3,76	–	–	–	12	–	–	–	–	●	–
NTC3L14I	3	0,09	3,76	–	–	–	14	–	–	–	–	●	–
NTC3L16I	3	0,08	3,76	–	–	–	16	–	–	–	–	●	–
NTC3L8I	3	0,18	2,72	–	–	–	8	–	–	–	–	●	–
NTC3L10I	3	0,13	2,72	–	–	–	10	–	–	–	–	●	–



Profil partiel 60°



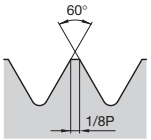


● premier choix
○ choix alternatif

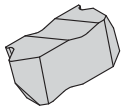
P			●	●	●	●	
M			●	●	●	●	
K		○	●	●	●	●	
N		●	●	○	○	○	●
S		●	●	●	●	●	○
H			○		○		

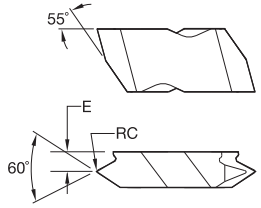
NT-CK

Réf. catalogue	dimension de la plaquette	RC	E	Filetage extérieur pas en mm	Filetage intérieur pas en mm	nombre de filets Exter/pouce	TPI int	K68	KCU10	KCU25	KC5010	KC5025	KC5410
à droite													
NT3RCK	3	0,34	2,46	2,5-4,0	4,0	6-11	6	–	●	●	●	●	–
NT4RCK	4	0,34	3,23	2,5-5,5	4,0-5,5	4,5-11	4.5-6	–	–	●	●	●	–
à gauche													
NT3LCK	3	0,34	2,46	2,5-4,0	4,0	6-11	6	–	●	●	●	●	–
NT4LCK	4	0,34	3,23	2,5-5,5	4,0-5,5	4,5-11	4.5-6	–	–	●	–	●	–



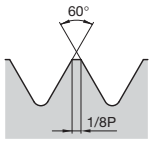
ISO métrique-inter



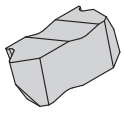


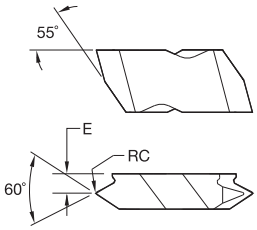
NTC-M-E

Réf. catalogue	dimension de la plaquette	RC	E	Filetage extérieur pas en mm	Filetage intérieur pas en mm	nombre de filets Exter/pouce	TPI int	K68	KCU10	KCU25	KC5010	KC5025	KC5410
à droite													
NTC3MR150E	3	0,20	3,68	1,50	–	–	–	–	●	–	●	●	–
NTC3MR200E	3	0,27	3,68	2,00	–	–	–	–	–	–	●	–	–



Américain unifié exter



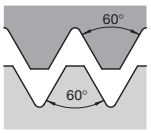


● premier choix
○ choix alternatif

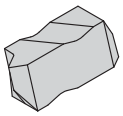
		K68	KCU10	KCU25	KC5010	KC5025	KC5410
P			●	●	●	●	
M			●	●	●	●	
K		○	●	●	●	●	
N		●	●	○	○	○	●
S		●	●	●	●	●	○
H			○		○		

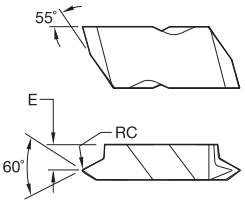
NTC-E

Réf. catalogue	dimension de la plaquette	RC	E	Filetage extérieur pas en mm	Filetage intérieur pas en mm	nombre de filets Exter/pouce	TPI int	K68	KCU10	KCU25	KC5010	KC5025	KC5410
à droite													
NTC3R32E	3	0,10	3,76	–	–	32	–	–	●	–	–	●	–
NTC3R28E	3	0,12	3,76	–	–	28	–	–	–	–	–	●	–
NTC3R24E	3	0,13	3,76	–	–	24	–	–	–	–	●	●	–
NTC3R20E	3	0,16	3,76	–	–	20	–	–	●	–	●	●	–
NTC3R18E	3	0,18	3,76	–	–	18	–	–	–	●	●	●	–
NTC3R16E	3	0,19	3,76	–	–	16	–	–	–	–	●	●	–
NTC3R14E	3	0,22	3,76	–	–	14	–	–	–	–	●	●	–
NTC3R13E	3	0,24	3,76	–	–	13	–	–	–	–	●	●	–
NTC3R12E	3	0,25	3,76	–	–	12	–	–	–	●	●	●	–
NTC3R11E	3	0,28	2,72	–	–	11	–	–	●	–	–	●	–
NTC3R10E	3	0,32	2,72	–	–	10	–	–	–	–	●	●	–
NTC3R9E	3	0,36	2,72	–	–	9	–	–	●	–	–	–	–
NTC3R8E	3	0,41	2,72	–	–	8	–	–	●	–	●	●	–
NTC3R7E	3	0,47	2,72	–	–	7	–	–	–	–	–	●	–
à gauche													
NTC3L16E	3	0,19	3,76	–	–	16	–	–	●	–	–	–	–
NTC3L12E	3	0,25	3,76	–	–	12	–	–	●	–	–	–	–
NTC3L10E	3	0,32	2,72	–	–	10	–	–	●	–	–	–	–
NTC3L8E	3	0,41	2,72	–	–	8	–	–	–	–	●	–	–



Profil partiel
60° inter



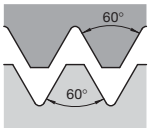


● premier choix
○ choix alternatif

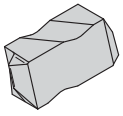
P			●	●	●	●	
M			●	●	●	●	
K		○	●	●	●	●	
N		●	●	○	○	○	●
S		●	●	●	●	●	○
H			○		○		

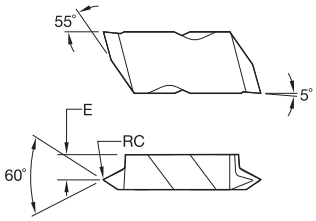
NTF

Réf. catalogue	dimension de la plaquette	RC	E	Filetage extérieur pas en mm	Filetage intérieur pas en mm	nombre de filets Exter/pouce	TPI int	K68	KCU10	KCU25	KC5010	KC5025	KC5410
à droite													
NTF2R	2	0,08	2,79	0,60-1,75	1,0-2,0	14-44	12-24	●	●	●	●	●	–
NTF3R	3	0,08	3,58	0,60-2,5	1,0-2,5	10-44	9-24	●	●	●	●	●	–
NTF4R	4	0,08	5,11	0,60-2,5	1,0-2,5	10-44	9-24	–	–	–	–	●	–
à gauche													
NTF2L	2	0,08	2,79	0,60-1,75	1,0-2,0	14-44	12-24	●	●	●	●	●	–
NTF3L	3	0,08	3,58	0,60-2,5	1,0-2,5	10-44	9-24	●	●	●	●	●	–



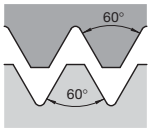
Profil partiel
60° inter



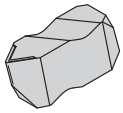


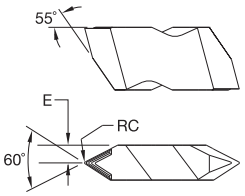
NTK

Réf. catalogue	dimension de la plaquette	RC	E	Filetage extérieur pas en mm	Filetage intérieur pas en mm	nombre de filets Exter/pouce	TPI int	K68	KCU10	KCU25	KC5010	KC5025	KC5410
à droite													
NTK2R	2	0,08	2,79	0,60-1,75	1,0-2,0	14-44	12-24	●	●	●	●	●	–
NTK3R	3	0,08	3,58	0,60-2,50	1,0-2,5	10-44	9-24	●	●	●	●	●	–
à gauche													
NTK2L	2	0,08	2,79	0,60-1,75	1,0-2,0	14-44	12-24	●	●	●	●	●	–
NTK3L	3	0,08	3,58	0,60-2,50	1,0-2,5	10-44	9-24	●	●	●	●	●	–



Profil partiel
60°



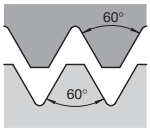


● premier choix
○ choix alternatif

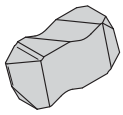
P			●	●	●	●	
M			●	●	●	●	
K	○		●	●	●	●	
N	●		●	○	○	○	●
S	●		●	●	●	●	○
H			○		○		

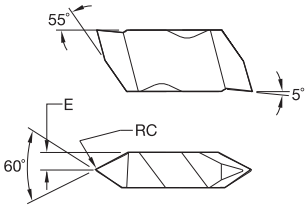
NT-K

Réf. catalogue	dimension de la plaquette	RC	E	Filetage extérieur pas en mm	Filetage intérieur pas en mm	nombre de filets Exter/pouce	TPI int	K68	KCU10	KCU25	KC5010	KC5025	KC5410
à droite													
NT2RK	2	0,10	1,90	0,70-3,0	1,25-3,5	8-36	7-20	–	●	●	●	●	–
NT3RK	3	0,17	2,49	1,25-4,0	2,0-5,0	6-20	5-12	–	●	●	●	●	–
NT4RK	4	0,16	3,24	1,25-6,25	2,0-6,25	4-20	4-12	–	●	●	●	●	–
à gauche													
NT2LK	2	0,10	1,90	0,70-3,0	1,25-3,5	8-36	7-20	–	●	●	●	●	–
NT3LK	3	0,17	2,49	1,25-4,0	2,0-5,0	6-20	5-12	–	●	●	●	●	–
NT4LK	4	0,16	3,24	1,25-6,25	2,0-6,25	4-20	4-12	–	●	●	●	●	–



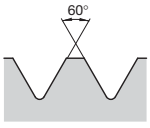
Profil partiel
60° inter



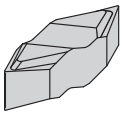


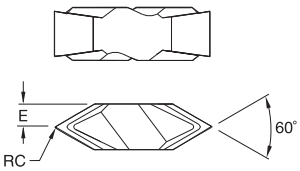
NTP

Réf. catalogue	dimension de la plaquette	RC	E	Filetage extérieur pas en mm	Filetage intérieur pas en mm	nombre de filets Exter/pouce	TPI int	K68	KCU10	KCU25	KC5010	KC5025	KC5410
à droite													
NTP2R	2	0,10	1,91	0,70-3,0	1,25-3,5	8-36	7-20	●	●	●	●	●	–
NTP3R	3	0,17	2,49	1,25-4,0	2,0-5,0	6-20	5-12	●	●	●	●	●	●
NTP4R	4	0,17	3,25	1,25-6,25	2,0-6,25	4-20	4-12	–	●	●	●	●	–
à gauche													
NTP2L	2	0,10	1,91	0,70-3,0	1,25-3,5	8-36	7-20	●	●	●	●	●	–
NTP3L	3	0,17	2,49	1,25-4,0	2,0-5,0	6-20	5-12	●	●	●	●	●	–
NTP4L	4	0,17	3,25	1,25-6,25	2,0-6,25	4-20	4-12	–	–	–	●	●	–



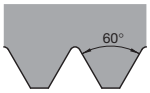
Profil partiel
60° exter



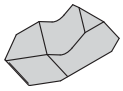


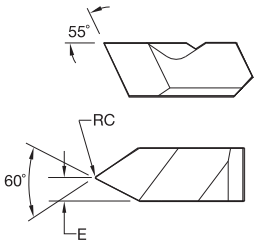
NTU

Réf. catalogue	dimension de la plaquette	RC	E	Filetage extérieur pas en mm	Filetage intérieur pas en mm	nombre de filets Exter/pouce	TPI int	K68	KCU10	KCU25	KC5010	KC5025	KC5410
à droite													
NTU4R	4U	0,11	3,18	1,25-6,25	–	4-20	–	–	–	●	–	●	–



Profil partiel
60° inter



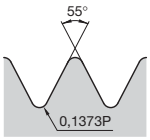


● premier choix
○ choix alternatif

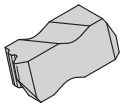
P			●	●	●	●	
M			●	●	●	●	
K		○	●	●	●	●	
N		●	●	○	○	○	●
S		●	●	●	●	●	○
H			○		○		

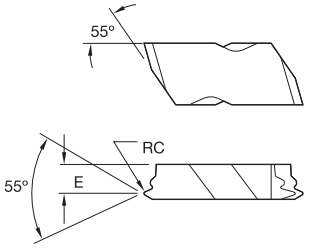
NT-1L

Réf. catalogue	dimension de la plaquette	RC	E	Filetage extérieur pas en mm	Filetage intérieur pas en mm	nombre de filets Exter/pouce	TPI int	K68	KCU10	KCU25	KC5010	KC5025	KC5410
à gauche													
NT1L	1	0,08	1,09	–	1,0-2,0	–	12-24	●	●	●	●	●	–



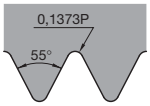
Whitworth BSW,
BSF, BSP-inter



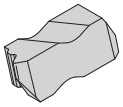


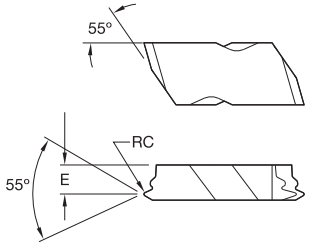
NWC-E

Réf. catalogue	dimension de la plaquette	RC	E	TPI (filets/pouce)	K68	KCU10	KCU25	KC5010	KC5025	KC5410
à droite										
NWC3R14E	3	0,24	3,43	14	–	–	●	●	–	–
NWC3R11E	3	0,30	3,43	11	–	–	–	●	●	–



Whitworth BSW,
BSF, BSP-inter



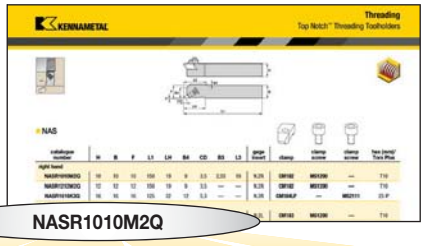


NWC-I

Réf. catalogue	dimension de la plaquette	RC	E	TPI (filets/pouce)	K68	KCU10	KCU25	KC5010	KC5025	KC5410
à gauche										
NWC3L11I	3	0,30	3,43	11	–	–	–	–	●	–

Comment fonctionnent les références catalogue ?

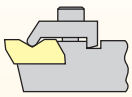
Chaque caractère de la référence catalogue correspond à une caractéristique du produit désigné. Aidez-vous des explications ci-dessous et des images pour décoder la référence.



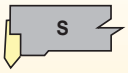
NASR1010M2Q

N	AS	R		1010	M	2	Q
Méthode de fixation de la plaquette	Position de montage de la plaquette	Sens de l'outil	Tête basse	Dimension de la queue	Longueur d'outil	Dimension de plaquette	Porte-outil admissible

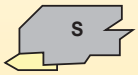
N — Top Notch™



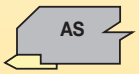
Montage en bout



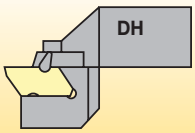
Montage latéral, déporté



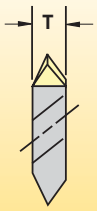
Montage latéral, sans déport



Hauteur et largeur de queue en mm et porte-outil



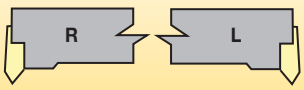
L1	ISO
32	A
40	B
50	C
60	D
70	E
80	F
90	G
100	H
110	J
125	K
140	L
150	M
160	N
170	P
180	Q
200	R
250	S
300	T
350	U
400	V
450	W
500	Y
longueur spéciale	X



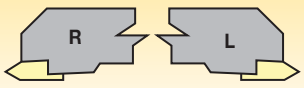
dimension de la plaquette	W1
2	3,81
3	4,95
4	6,98
5	9,65
6	9,73
8	11,13

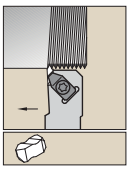
Q — Porte-outil admissible

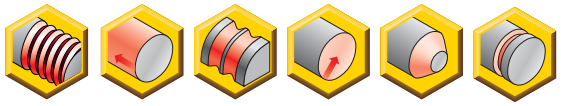
Montage en bout

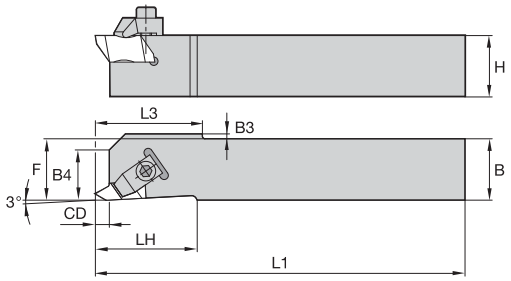


Montage latéral

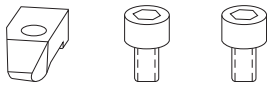






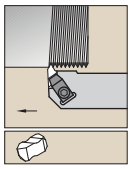


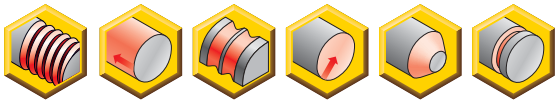
NAS

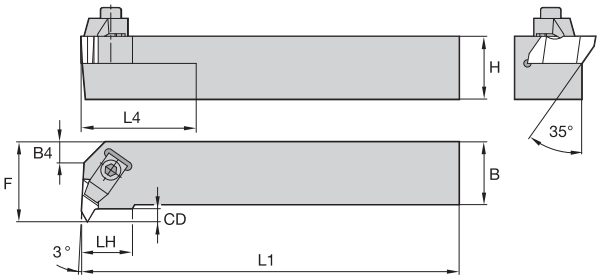


Réf. commande	Réf. catalogue	H	B	F	L1	LH	B4	CD	B3	L3	plaquette	bride	vis de serrage	vis de serrage	six pans (mm)/ Torx Plus
à droite															
1098788	**NASR1010M2Q**	10	10	10	150	19	9	3,5	2,03	19	N.2R	**CM182**	**MS1200**	**–**	T10
1098789	**NASR1212M2Q**	12	12	12	150	19	9	3,5	–	–	N.2R	**CM182**	**MS1200**	**–**	T10
1098786	**NASR1616K3Q**	16	16	16	125	32	13	5,3	–	–	N.3R	**CM184LP**	**–**	**MS2111**	25 IP
à gauche															
1098859	**NASL1010M2Q**	10	10	10	150	19	9	3,5	2,03	19	N.2L	**CM183**	**MS1200**	**–**	T10
1098860	**NASL1212M2Q**	12	12	12	150	19	9	6,9	–	–	N.2L	**CM183**	**MS1200**	**–**	T10
1098857	**NASL1616K3Q**	16	16	16	125	32	13	5,3	–	–	N.3L	**CM185LP**	**–**	**MS2111**	25 IP

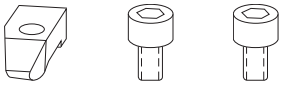
REMARQUE : La cote F est mesurée sur la pointe de la plaquette de filetage de type N.





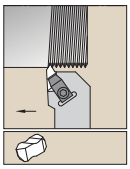


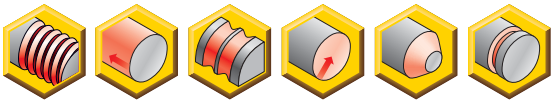
NE

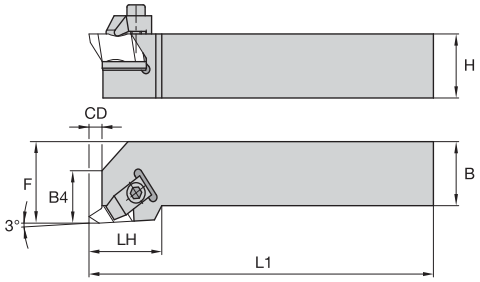


Réf. commande	Réf. catalogue	H	B	F	L1	LH	CD	L4	plaquette	bride	vis de serrage	vis de serrage	six pans (mm)/ Torx Plus
à droite													
1098803	**NER1616H2**	16	16	20	100	15	3,5	–	N.2L	**CM75**	**MS1200**	–	T10
1098804	**NER2020K2**	20	20	25	125	15	3,5	–	N.2L	**CM75**	**MS1200**	–	T10
1098805	**NER2525M2**	25	25	32	150	15	3,5	25,4	N.2L	**CM75**	**MS1200**	–	T10
1098806	**NER2525M3**	25	25	32	150	22	5,3	50,8	N.3L	**CM73LP**	–	**MS2111**	25 IP
1098808	**NER2525M4**	25	25	35	150	24	6,4	50,8	N.4L	**CM73LP**	–	**MS2111**	25 IP
1098807	**NER3225P3**	32	25	32	170	22	3,8	50,8	N.3L	**CM73LP**	–	**MS2111**	25 IP
1098809	**NER3225P4**	32	25	35	170	24	6,4	50,8	N.4L	**CM73LP**	–	**MS2111**	25 IP
1098810	**NER3232P4**	32	32	40	170	24	6,4	50,8	N.4L	**CM73LP**	–	**MS2111**	25 IP
à gauche													
1098874	**NEL1616H2**	16	16	20	100	15	3,5	–	N.2R	**CM74**	**MS1200**	–	T10
1098875	**NEL2020K2**	20	20	25	125	15	3,5	–	N.2R	**CM74**	**MS1200**	–	T10
1098876	**NEL2525M2**	25	25	32	150	15	3,5	25,4	N.2R	**CM74**	**MS1200**	–	T10
1098877	**NEL2525M3**	25	25	32	150	22	5,3	50,8	N.3R	**CM72LP**	–	**MS2111**	25 IP
1098879	**NEL2525M4**	25	25	35	150	24	6,4	50,8	N.4R	**CM72LP**	–	**MS2111**	25 IP
1098878	**NEL3225P3**	32	25	32	170	22	3,8	50,8	N.3R	**CM72LP**	–	**MS2111**	25 IP
1098880	**NEL3225P4**	32	25	35	170	24	6,4	50,8	N.4R	**CM72LP**	–	**MS2111**	25 IP
1098881	**NEL3232P4**	32	32	40	170	24	6,4	50,8	N.4R	**CM72LP**	–	**MS2111**	25 IP

REMARQUE : La cote F est mesurée sur la pointe de la plaquette de filetage de type Top Notch.



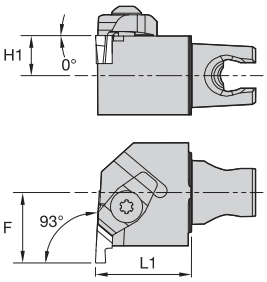


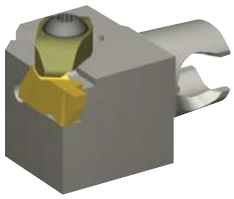


NS

Réf. commande	Réf. catalogue	H	B	F	L1	LH	B4	CD	plaquette	bride	vis de serrage	vis de serrage	six pans (mm)/ Torx Plus
à droite													
1098790	**NSR1010E2**	10	10	14	70	19	9	3,5	N.2R	**CM74**	**MS1200**	–	T10
1098791	**NSR1212F2**	12	12	16	80	19	9	3,5	N.2R	**CM74**	**MS1200**	–	T10
1098792	**NSR1616H2**	16	16	20	100	19	9	3,5	N.2R	**CM74**	**MS1200**	–	T10
1098793	**NSR2020K2**	20	20	25	125	19	9	3,5	N.2R	**CM74**	**MS1200**	–	T10
1098795	**NSR2020K3**	20	20	25	125	32	13	5,3	N.3R	**CM72LP**	–	**MS2111**	25 IP
1098794	**NSR2525M2**	25	25	32	150	19	9	3,5	N.2R	**CM74**	**MS1200**	–	T10
1098796	**NSR2525M3**	25	25	32	150	32	13	5,3	N.3R	**CM72LP**	–	**MS2111**	25 IP
1098799	**NSR2525M4**	25	25	32	150	35	14	7,5	N.4R	**CM72LP**	–	**MS2111**	25 IP
1098797	**NSR3225P3**	32	25	32	170	32	13	5,3	N.3R	**CM72LP**	–	**MS2111**	25 IP
1098800	**NSR3225P4**	32	25	32	170	35	14	7,5	N.4R	**CM72LP**	–	**MS2111**	25 IP
1098798	**NSR3232P3**	32	32	40	170	32	13	5,3	N.3R	**CM72LP**	–	**MS2111**	25 IP
1098801	**NSR3232P4**	32	32	40	170	35	14	7,5	N.4R	**CM72LP**	–	**MS2111**	25 IP
à gauche													
1098861	**NSL1010E2**	10	10	14	70	19	9	3,5	N.2L	**CM75**	**MS1200**	–	T10
1098862	**NSL1212F2**	12	12	16	80	19	9	3,5	N.2L	**CM75**	**MS1200**	–	T10
1098863	**NSL1616H2**	16	16	20	100	19	9	3,5	N.2L	**CM75**	**MS1200**	–	T10
1098864	**NSL2020K2**	20	20	25	125	19	9	3,5	N.2L	**CM75**	**MS1200**	–	T10
1098866	**NSL2020K3**	20	20	25	125	32	13	5,3	N.3L	**CM73LP**	–	**MS2111**	25 IP
1098865	**NSL2525M2**	25	25	32	150	19	9	3,5	N.2L	**CM75**	**MS1200**	–	T10
1098867	**NSL2525M3**	25	25	32	150	32	13	5,3	N.3L	**CM73LP**	–	**MS2111**	25 IP
1098870	**NSL2525M4**	25	25	32	150	35	14	7,5	N.4L	**CM73LP**	–	**MS2111**	25 IP
1098868	**NSL3225P3**	32	25	32	170	32	13	5,3	N.3L	**CM73LP**	–	**MS2111**	25 IP
1098871	**NSL3225P4**	32	25	32	170	35	14	7,5	N.4L	**CM73LP**	–	**MS2111**	25 IP
1098869	**NSL3232P3**	32	32	40	170	32	13	5,3	N.3L	**CM73LP**	–	**MS2111**	25 IP
1098872	**NSL3232P4**	32	32	40	170	35	14	7,5	N.4L	**CM73LP**	–	**MS2111**	25 IP

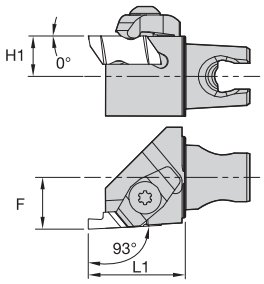
REMARQUE : La cote F est mesurée sur la pointe de la plaquette de rainurage et de filetage Top Notch.

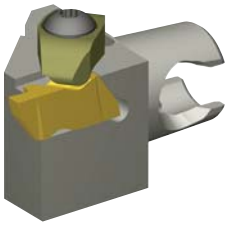




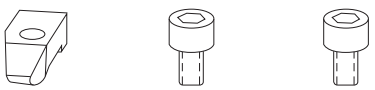
NE 93°

Réf. commande	Réf. catalogue	L1	F	H1	plaquette	bride	vis de serrage	vis de serrage
à droite								
2399462	**KM25NER230**	30	22	12,5	NG2L	**CM75**	**–**	**MS1200**
2399494	**KM25NER330**	30	22	12,5	NG3L	**CM73LP**	**MS2111**	**–**
2399496	**KM25NER430**	30	24	12,5	NG4L	**CM73LP**	**MS2111**	**–**
à gauche								
2399495	**KM25NEL330**	30	22	12,5	NG3R	**CM72LP**	**MS2111**	**–**
2399497	**KM25NEL430**	30	24	12,5	NG4R	**CM72LP**	**MS2111**	**–**

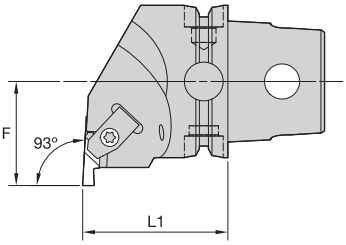


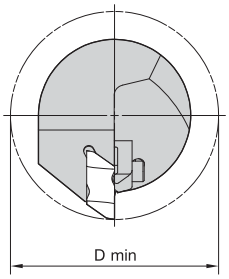


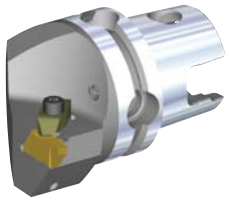
NS 93°



Réf. commande	Réf. catalogue	L1	F	H1	plaquette	bride	vis de serrage	vis de serrage
à droite								
2399498	**KM25NSR230**	30	16	12,5	NG2R	**CM74**	**–**	**MS1200**
2399500	**KM25NSR330**	30	16	12,5	NG3R	**CM72LP**	**MS2111**	**–**
à gauche								
2399499	**KM25NSL230**	30	16	12,5	NG2L	**CM75**	**–**	**MS1200**
2399501	**KM25NSL330**	30	16	12,5	NG3L	**CM73LP**	**MS2111**	**–**
2399503	**KM25NSL430**	30	16	12,5	NG4L	**CM213LP**	**MS2111**	**–**

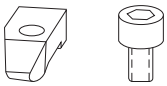




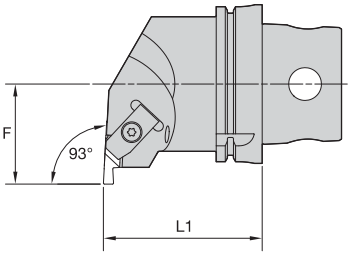


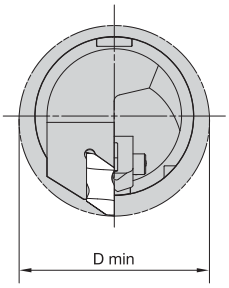
KM QUICK CHANGE

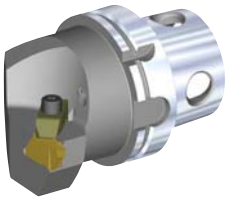
NE 93°



Réf. commande	Réf. catalogue	L1 mm	L1 in	F mm	F in	D min mm	D min in	plaquette	bride	vis de serrage	kg	lbs
à droite												
3902285	**KM40TSNER2**	40	1.575	27	1.063	54	2.126	NG2L	**CM75**	**MS1488**	0,30	.66
3902286	**KM40TSNER3**	40	1.575	27	1.063	54	2.126	NG3L	**CM73**	**MS1489**	0,30	.67
3902287	**KM40TSNER4**	40	1.575	27	1.063	54	2.126	NG4L	**CM73**	**MS1489**	0,30	.65
à gauche												
3902132	**KM40TSNEL2**	40	1.575	27	1.063	54	2.126	NG2R	**CM74**	**MS1488**	0,30	.66
3902283	**KM40TSNEL3**	40	1.575	27	1.063	54	2.126	NG3R	**CM-72**	**MS1489**	0,30	.67
3902284	**KM40TSNEL4**	40	1.575	27	1.063	54	2.126	NG4R	**CM-72**	**MS1489**	0,30	.65

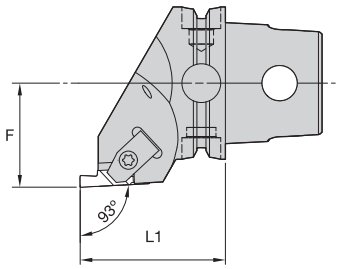


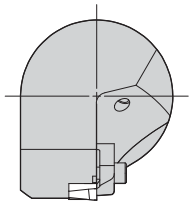


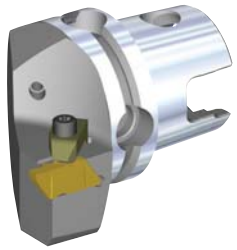


NE

Réf. commande	Réf. catalogue	L1 mm	L1 in	F mm	F in	D min mm	D min in	plaquette	bride	vis de serrage	kg	lbs
à droite												
5337758	**KM4X100NER3**	100	3.937	63	2.480	120	4.724	NG3L	**CM73**	**MS1489**	4,45	9.80
5337759	**KM4X100NER4**	100	3.937	63	2.480	120	4.724	NG4L	**CM73**	**MS1489**	4,51	9.93
5337770	**KM4X100NER5**	100	3.937	63	2.480	120	4.724	NG5L	**CM81**	**MS1490**	4,65	10.25
5337771	**KM4X100NER6**	100	3.937	63	2.480	120	4.724	NG6L	**CM121**	**MS1489**	4,48	9.88
à gauche												
5337754	**KM4X100NEL3**	100	3.937	63	2.480	120	4.724	NG3R	**CM-72**	**MS1489**	4,45	9.80
5337755	**KM4X100NEL4**	100	3.937	63	2.480	120	4.724	NG4R	**CM-72**	**MS1489**	4,51	9.93
5337756	**KM4X100NEL5**	100	3.937	63	2.480	120	4.724	NG5R	**CM80**	**MS1490**	4,65	10.25
5337757	**KM4X100NEL6**	100	3.937	63	2.480	120	4.724	NG6R	**CM120**	**MS1489**	4,48	9.88

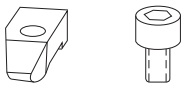




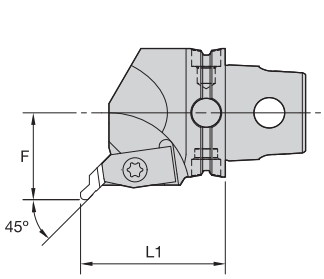


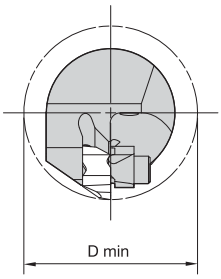
KM QUICK CHANGE

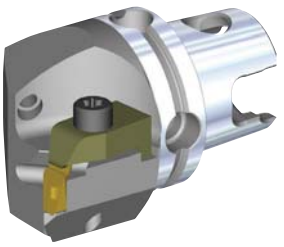
NS 93°



Réf. commande	Réf. catalogue	L1 mm	L1 in	F mm	F in	plaquette	bride	vis de serrage	kg	lbs
à droite										
3902293	**KM40TSNSR2**	40	1.575	27	1.063	NG2R	**CM74**	**MS1488**	0,32	.70
3902294	**KM40TSNSR3**	47	1.850	27	1.063	NG3R	**CM-72**	**MS1489**	0,32	.71
3902295	**KM40TSNSR4**	47	1.850	27	1.063	NG4R	**CM-72**	**MS1489**	0,30	.66
à gauche										
3902290	**KM40TSNSL2**	40	1.575	27	1.063	NG2L	**CM75**	**MS1488**	0,32	.70
3902291	**KM40TSNSL3**	47	1.850	27	1.063	NG3L	**CM73**	**MS1489**	0,33	.72
3902292	**KM40TSNSL4**	47	1.850	27	1.063	NG4L	**CM73**	**MS1489**	0,30	.66

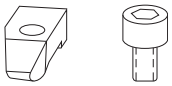






KM QUICK CHANGE

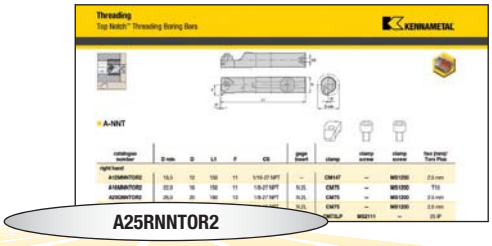
NR 45°



Réf. commande	Réf. catalogue	L1 mm	L1 in	F mm	F in	D min mm	D min in	plaquette	bride	vis de serrage	kg	lbs
à droite												
3902289	**KM40TSNRR3045M**	45	1.772	27	1.063	54	2.126	NU3L	**CM73**	**MS1489**	0,34	.75
à gauche												
3902288	**KM40TSNRL3045M**	45	1.772	27	1.063	54	2.126	NU3R	**CM-72**	**MS1489**	0,33	.74

Comment fonctionnent les références catalogue ?

Chaque caractère de la référence catalogue correspond à une caractéristique du produit désigné. Aidez-vous des explications ci-dessous et des images pour décoder la référence.

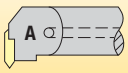


A25RNNTOR2

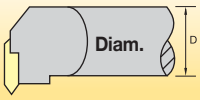
A	25	R	N	N	T	0	R	2
Type de barre	Diamètre de barre	Longueur de barre	Plaquette Méthode de bridage	Forme de plaquette	Emplacement de plaquette	Angle de coupe 0 = 0°	Sens de l'outil	Dimension de plaquette

Type de barre

Acier avec arrosage



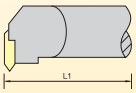
Barre en millimètres



Diamètre de barre

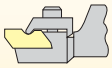
à gauche

K = 125,0mm
M = 150,0mm
Q = 180,0mm
R = 200,0mm
S = 250,0mm
T = 300,0mm
U = 350,0mm



Longueur de barre

N —
Top Notch*



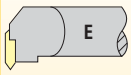
* Norme brevetée uniquement.

Plaquette Méthode de bridage

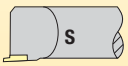
Forme de plaquette

Emplacement de plaquette

Montage en bout



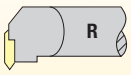
Montage latéral



Angle de coupe 0 = 0°

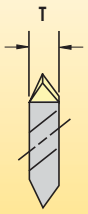
Sens de l'outil

À droite



Barres

Dimension de plaquette



dimension de la plaquette	T
2	3,81
3	4,95
4	6,98
5	9,65
6	9,73
8	11,13

Profilage Beyond™ Top Notch™

Le système Top Notch est une solution éprouvée pour une productivité élevée. Le système Top Notch garantit la régularité des performances d'outil, la précision de l'indexage et une excellente fixation, donnant un très bon état de surface et une meilleure tenue de coupe.

CARACTÉRISTIQUES ET AVANTAGES

Productivité et profitabilité accrues

- Efforts de coupe moins importants — Augmentation des vitesses et réduction du temps de cycle.
- Tenue de coupe plus importante

Fiabilité

- Tenue de coupe prévisible/usure régulière.
- Résistance à l'écaillage de la plaquette par les copeaux.
- État de surface régulier.

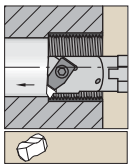
Polyvalence

- Les produits peuvent être utilisés pour une gamme étendue d'applications.
- Applications à petite et grande vitesses.
- Gamme complète de produits.
- Pour le tournage de l'ébauche à la finition sur l'acier, la fonte, l'acier inoxydable et les alliages hautes températures.

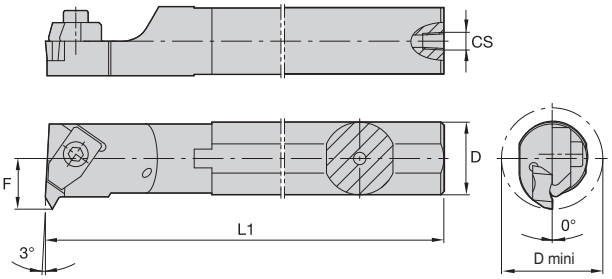
Pour en savoir plus sur les avantages de ces outils, contactez votre distributeur Kennametal agréé ou rendez-vous sur **kennametal.com.**

KENNAMETAL®

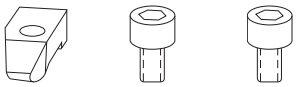
kennametal.com



Corps acier avec arrosage

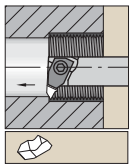


A-NNT

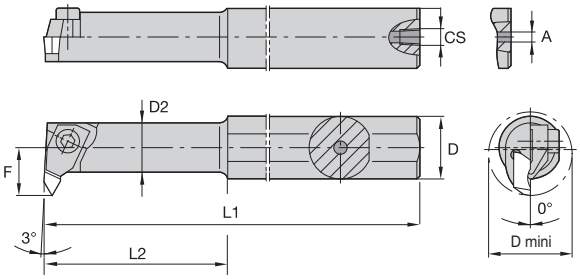


Réf. commande	Réf. catalogue	D mini	D	L1	F	CS	plaquette	bride	vis de serrage	vis de serrage	six pans (mm)/ Torx Plus
à droite											
1098945	**A12MNNTOR2**	18,5	12	150	11	1/16-27 NPT	–	**CM147**	–	**MS1200**	2.5 mm
1098947	**A16MNNTOR2**	22,0	16	150	11	1/8-27 NPT	N.2L	**CM75**	–	**MS1200**	T10
1098949	**A20QNNTOR2**	26,0	20	180	13	1/8-27 NPT	N.2L	**CM75**	–	**MS1200**	2.5 mm
1098951	**A25RNNTOR2**	34,0	25	200	17	1/4-18 NPT	N.2L	**CM75**	–	**MS1200**	2.5 mm
1098953	**A25RNNTOR3**	34,0	25	200	17	1/8 - 27 NPT	N.3L	**CM73LP**	**MS2111**	–	25 IP
1098955	**A32SNNTOR3**	44,0	32	250	22	1/4-18 NPT	N.3L	**CM73LP**	**MS2111**	–	25 IP
1098957	**A40TNNTOR3**	54,0	40	300	27	1/4-18 NPT	N.3L	**CM73LP**	**MS2111**	–	25 IP
1099001	**A40TNNTOR4**	54,0	40	300	27	1/4-18 NPT	N.4L	**CM73LP**	**MS2111**	–	25 IP
1099003	**A50UNNTOR4**	70,0	50	350	35	1/4-18 NPT	N.4L	**CM73LP**	**MS2111**	–	25 IP
à gauche											
1098946	**A12MNNTOL2**	18,5	12	150	11	1/16-27 NPT	NG2R	**CM146**	–	**MS1200**	2.5 mm
1098948	**A16MNNTOL2**	22,0	16	150	11	1/8-27 NPT	N.2R	**CM74**	–	**MS1200**	T10
1098950	**A20QNNTOL2**	26,0	20	180	13	1/8-27 NPT	NG2R	**CM74**	–	**MS1200**	2.5 mm
1098952	**A25RNNTOL2**	34,0	25	200	17	1/4-18 NPT	N.2R	**CM74**	–	**MS1200**	2.5 mm
1098954	**A25RNNTOL3**	34,0	25	200	17	1/4-18 NPT	N.3R	**CM72LP**	**MS2111**	–	25 IP
1098956	**A32SNNTOL3**	44,0	32	250	22	1/4-18 NPT	N.3R	**CM72LP**	**MS2111**	–	25 IP
1098958	**A40TNNTOL3**	54,0	40	300	27	1/4-18 NPT	N.3R	**CM72LP**	**MS2111**	–	25 IP
1099002	**A40TNNTOL4**	54,0	40	300	27	1/4-18 NPT	N.4R	**CM72LP**	**MS2111**	–	25 IP

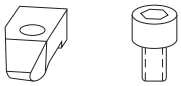
REMARQUE : Le diamètre d'alésage minimum (Dmini) varie avec le type de filet et le pas. Voir détails en page D102.
La cote F est mesurée sur la pointe de la plaquette de rainurage de type NG.



Corps acier avec épaulement et arrosage

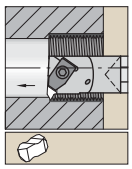


A-NNT -1

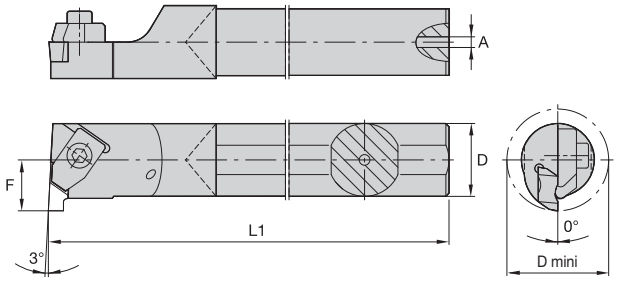


Réf. commande	Réf. catalogue	D mini	D	HDD	L1	L2	F	A	CS	plaquette	bride	vis de serrage	six pans (mm)
à droite													
1098943	**A10KNNTOR1**	11,5	10	10,0	125	–	7	3,2	–	NG1L	**CM109**	**MS1034**	1.5 mm
1098944	**A12MNNTOR1**	11,5	12	10,0	150	31,30	7	4,0	1/16-27 NPT	N.1L	**CM109**	**MS1034**	1.5 mm

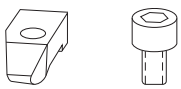
REMARQUE : La cote F est mesurée sur la pointe de la plaquette de filetage de type Top Notch.



Corps carbure avec arrosage

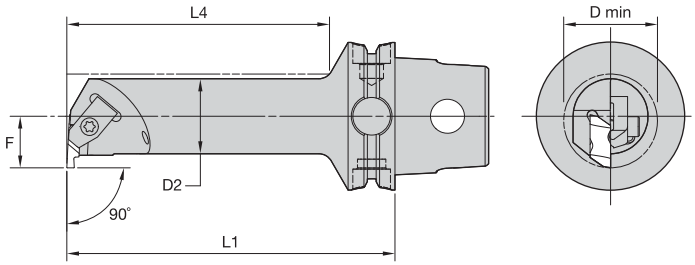


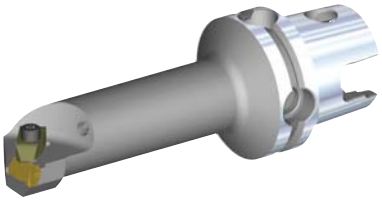
E-NNT



Réf. commande	Réf. catalogue	D mini	D	L1	F	A	plaquette	bride	vis de serrage	Torx/ Torx Plus
à droite										
1152834	**E16RNNTOR2**	22	16	200	11	5,5	N.2L	**CM75**	**MS1200**	T10
1152836	**E20SNNTOR2**	26	20	250	13	7,1	N.2L	**CM75**	**MS1200**	T10
à gauche										
1152835	**E16RNNTOL2**	22	16	200	11	5,5	N.2R	**CM74**	**MS1200**	T10

REMARQUE : Le diamètre d'alésage minimum (Dmini) varie avec le type de filet et le pas. Voir détails en page D102.
La cote F est mesurée sur la pointe de la plaquette de filetage de type Top Notch.





KM QUICK CHANGE

NE 90° • Acier

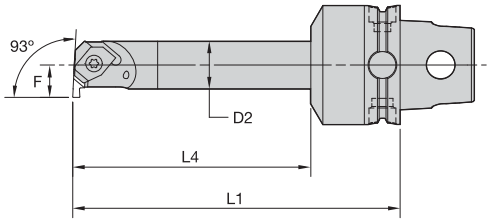
Réf. commande	Réf. catalogue	D2 mm	D2 in	D min mm	D min in	F mm	F in	L4 mm	L4 in	L1 mm	L1 in	plaquette	kg	lbs
à droite														
3955481	**KM40TSS12ENER2**	12	.472	19	.73	11	.433	42	1.655	70	2.756	NG2L	0,27	.58
3955483	**KM40TSS16FNER2**	16	.630	20	.79	11	.433	56	2.209	80	3.150	NG2L	0,28	.62
3955485	**KM40TSS20GNER2**	20	.787	25	.98	13	.512	70	2.757	90	3.543	NG2L	0,35	.76
3955487	**KM40TSS25ENER2**	25	.984	32	1.26	17	.669	55	2.169	70	2.756	NG2L	0,34	.75
3955491	**KM40TSS25ENER3**	25	.984	34	1.34	17	.669	55	2.169	70	2.756	NG3L	0,35	.77
3955489	**KM40TSS25HNER2**	25	.984	32	1.26	17	.669	75	2.954	100	3.937	NG2L	0,49	1.08
3955493	**KM40TSS25HNER3**	25	.984	34	1.34	17	.669	75	2.954	100	3.937	NG3L	0,49	1.09
3955497	**KM40TSS32GNER3**	32	1.260	40	1.57	22	.866	76	2.993	90	3.543	NG3L	0,55	1.21
3955495	**KM40TSS32JNER3**	32	1.260	40	1.57	22	.866	96	3.780	110	4.331	NG3L	0,67	1.48
à gauche														
3955480	**KM40TSS12ENEL2**	12	.472	19	.73	11	.433	42	1.655	70	2.756	NG2R	0,27	.59
3955482	**KM40TSS16FNEL2**	16	.630	20	.79	11	.433	56	2.209	80	3.150	NG2R	0,28	.62
3955484	**KM40TSS20GNEL2**	20	.787	25	.98	13	.512	70	2.757	90	3.543	NG2R	0,35	.76
3955486	**KM40TSS25ENEL2**	25	.984	32	1.26	17	.669	55	2.169	70	2.756	NG2R	0,34	.75
3955490	**KM40TSS25ENEL3**	25	.984	34	1.34	17	.669	55	2.169	70	2.756	NG3R	0,35	.77
3955492	**KM40TSS25HNEL3**	25	.984	34	1.34	17	.669	75	2.954	100	3.937	NG3R	0,49	1.09
3955496	**KM40TSS32GNEL3**	32	1.260	40	1.57	22	.866	76	2.993	90	3.543	NG3R	0,55	1.21

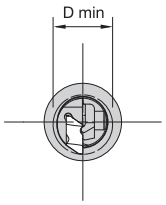
(suite)

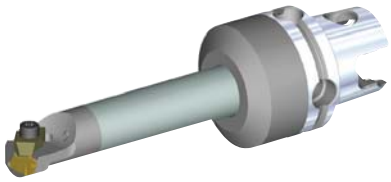
(NE 90° • Acier — suite)

Pièces détachées

Réf. catalogue	bride	vis de serrage
à droite		
KM40TSS12ENER2	**CM147**	**MS1488**
KM40TSS16FNER2	**CM147**	**MS1488**
KM40TSS20GNER2	**CM75**	**MS1488**
KM40TSS25ENER2	**CM75**	**MS1488**
KM40TSS25ENER3	**CM73**	**MS1489**
KM40TSS25HNER2	**CM75**	**MS1488**
KM40TSS25HNER3	**CM73**	**MS1489**
KM40TSS32GNER3	**CM73**	**MS1489**
KM40TSS32JNER3	**CM73**	**MS1489**
à gauche		
KM40TSS12ENEL2	**CM146**	**MS1488**
KM40TSS16FNEL2	**CM146**	**MS1488**
KM40TSS20GNEL2	**CM74**	**MS1488**
KM40TSS25ENEL2	**CM74**	**MS1488**
KM40TSS25ENEL3	**CM-72**	**MS1489**
KM40TSS25HNEL3	**CM-72**	**MS1489**
KM40TSS32GNEL3	**CM-72**	**MS1489**







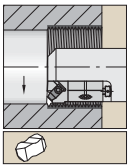
KM™ QUICK CHANGE

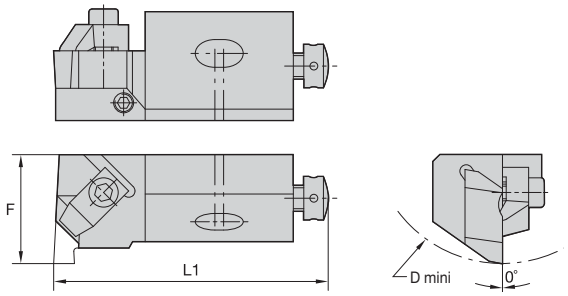
NE 90° • Carbure

Réf. commande	Réf. catalogue	D2 mm	D2 in	D min mm	D min in	F mm	F in	L4 mm	L4 in	L1 mm	L1 in	plaquette	kg	lbs
à droite														
3951836	**KM40TSE16JNER2**	16	.630	20	.79	11	.433	80	3.15	110	4.331	NG2L	0,41	.90
à gauche														
3951835	**KM40TSE16JNEL2**	16	.630	20	.79	11	.433	80	3.15	110	4.331	NG2R	0,41	.90

Pièces détachées

Réf. catalogue	bride	vis de serrage
à droite		
KM40TSE16JNER2	**CM146**	**MS1488**
à gauche		
KM40TSE16JNEL2	**CM147**	**MS1488**

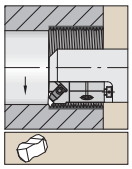


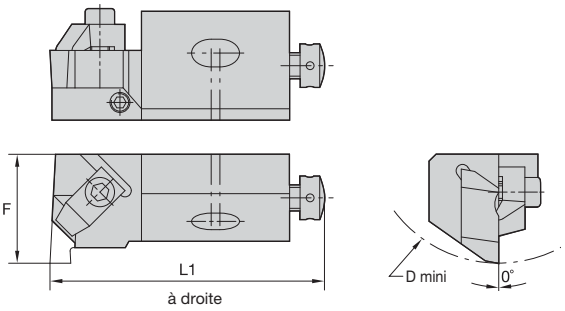


Cartouche d'Alésage Acier

Réf. commande	Réf. catalogue	D mini	F	L1	plaquette	bride	vis de serrage	six pans (mm)	vis de réglage radial	six pans (mm)	vis axiale	six pans (mm)	rondelle
à droite													
1098380	**NER12CA2**	50	20	55,7	N.2L	**CM75**	**MS1025**	2.5 mm	**KUAM23**	2.5 mm	**KUAM31**	2.5 mm	**CSWM 060 050**
à gauche													
1098624	**NEL12CA2**	50	20	55,0	N.2R	**CM74**	**MS1025**	2.5 mm	**KUAM23**	2.5 mm	**KUAM31**	2.5 mm	**CSWM 060 050**
1098626	**NEL25CA3**	100	32	100,0	N.3R	**CM72LP**	**MS412**	4 mm	**KUAM26**	4 mm	**KUAM33**	4 mm	**CSWM 100 080**

REMARQUE : Le diamètre d'alésage minimum (Dmini) varie avec le type de filet et le pas. Voir détails en page D102.
La cote F est mesurée sur la pointe de la plaquette de filetage de type Top Notch.



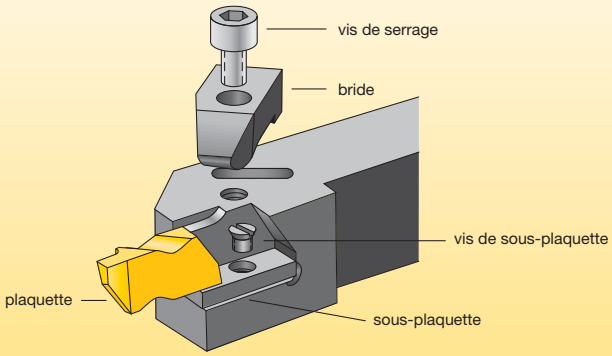


Cartouche d'Alésage Acier

Réf. commande	Réf. catalogue	D mini	F	L1	plaquette	bride	vis de serrage	six pans (mm)	vis de réglage radial	six pans (mm)	vis axiale	six pans (mm)	rondelle
à droite													
1098380	**NER12CA2**	50	20	55,7	N.2L	**CM75**	**MS1025**	2.5 mm	**KUAM23**	2.5 mm	**KUAM31**	2.5 mm	**CSWM 060 050**
à gauche													
1098624	**NEL12CA2**	50	20	55,0	N.2R	**CM74**	**MS1025**	2.5 mm	**KUAM23**	2.5 mm	**KUAM31**	2.5 mm	**CSWM 060 050**
1098626	**NEL25CA3**	100	32	100,0	N.3R	**CM72LP**	**MS412**	4 mm	**KUAM26**	4 mm	**KUAM33**	4 mm	**CSWM 100 080**

REMARQUE : Le diamètre d'alésage minimum (Dmini) varie avec le type de filet et le pas. Voir détails en page D102.
La cote F est mesurée sur la pointe de la plaquette de filetage de type Top Notch.

Porte-outils et barres d'alésage :



dimension et style de plaquette	bride	vis de serrage	sous-plaquette	vis de sous-plaquette
NG-1L	CM-109	S-304	–	–
NG-2R	CM-182	S-310	–	–
NG-2L	CM-183	S-310	–	–
NG-2R	CM-74	S-310	–	–
NG-2L	CM-75	S-310	–	–
NG-3R	CM-184	S-412	–	–
NG-3L	CM-185	S-412	–	–
NG-3R	CM-72	S-412	–	–
NG-3L	CM-73	S-412	–	–
NG-3R*	CM-78	S-412	–	–
NG-3L*	CM-70	S-412	–	–
NG-4R	CM-72	S-412	SM-420	SL-344
NG-4L	CM-73	S-412	SM-420	SL-344
NG-5R	CM-80	S-352	–	–
NG-5L	CM-81	S-352	–	–
NG-6R	CM-120	S-412	SM-416	S-111
NG-6L	CM-121	S-412	SM-416	S-111
NG-8R	CM-144	S-422	SM-419	S-112
NG-8L	CM-145	S-422	SM-419	S-112
NG-8R**	CM-144	S-422	SM-427	S-111
NG-8L**	CM-145	S-422	SM-427	S-111
Top Notch avec roule-copeau				
NU-3125R	CM-72	S-412	–	–
NU-3125L	CM-73	S-412	–	–
NU-3125R**	CM-72	S-618	–	–
NU-3125L**	CM-73	S-618	–	–

* Tête d'alésage de 25mm de diamètre.

** Tête d'alésage.

LT • Filetage plaquette triangulaire Laydown

Principale application

Le système Laydown triangle (LT) est idéal pour des filets à pas fin, hélice à pas rapide/filets à pas multiples et filetage au tour dans des alésages de petits diamètres. Avec un grand choix de plaquettes de type CB à brise-copeau, vous avez une excellente maîtrise-copeau et un très bon état de surface, avec un minimum d'intervention de l'opérateur. La conception à profil abaissé permet un parfait dégagement des copeaux, ce qui est idéal pour les filetages inter. Angles de sous-plaquettes variables permettant la bonne géométrie de coupe pour le filetage avec hélices à pas rapide et à pas inverse. La tenue de coupe de l'outil s'en trouve optimisée et la qualité du filet est améliorée.

Caractéristiques et avantages

Forme de filets rectifiés de précision sur LT and LT-CB

- Réduit la formation d'arêtes rapportées.
- Usinage précis des matériaux les plus courants
- Réduction des efforts de coupe.
- Garantit des filetages précis de haute qualité.

Nuances revêtues TiAlN par PVD KC5010™ et KC5025™ Premium

- Amélioration de la tenue de coupe dans les conditions d'usinage existantes.
- Augmentation de la productivité grâce à des performances supérieures aux nuances PVD conventionnelles ; la vitesse de coupe est jusqu'à 30 % supérieure.

Excellent contrôle du copeau

- Suppression des copeaux en virgule qui posent problème.
- Excellent pour les opérations de filetage Inter.
- Plaquettes disponibles avec profil partiel ou complet pour toutes les formes de filets les plus courantes.

Plaquettes Kenna Universal™

- Valeur et rendement excellents grâce à la forme de filet LT-K matricée de précision.
- L'excellente maîtrise-copeau associée à la nouvelle nuance KU25T™ permet de fileter sans problème dans toute une variété de matières.

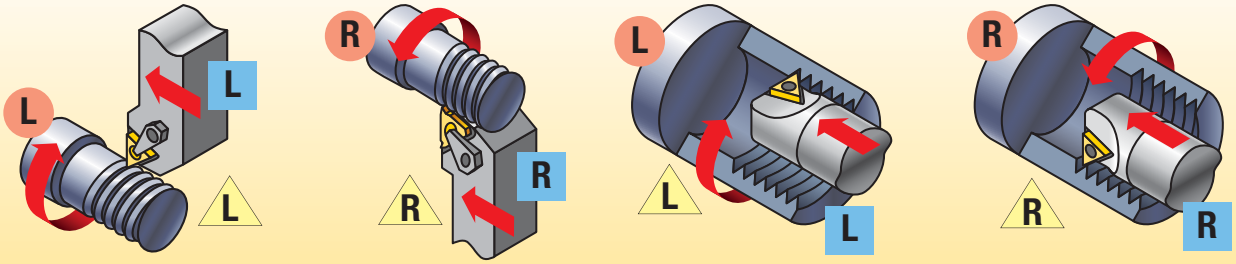
KENNAMETAL S20SLSER16 NX4

Étape 1 • Choisir la méthode de filetage et le sens d'outil

Informations nécessaires :
- Mode Exter/Inter.
- Rotation de la broche/sens de filetage.
- Sens de l'avance.

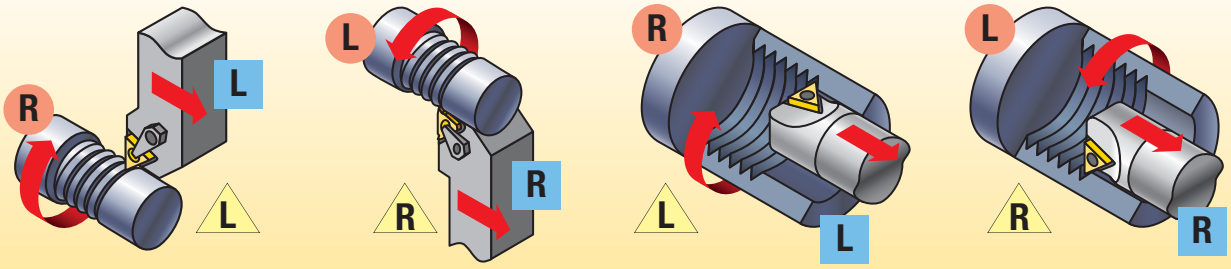
sens de filetage | sens du porte-outil | sens de la plaquette

Avance vers le mandrin • hélice normale • RECOMMANDEE



filetage exter à gauche | filetage exter à droite | filetage inter à gauche | filetage inter à droite

Sens de l'avance partant du mandrin • hélice à pas inverse*



filetage exter à droite | filetage exter à gauche | filetage inter à droite | filetage inter à gauche

** Sous-plaquette négative obligatoire*

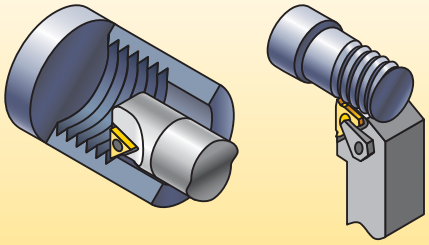
Etape 2 • Sélectionner le porte-outil dans le catalogue

Informations nécessaires :
- Mode Exter/Inter.
- Diamètre d'alésage minimum (pour les opérations inter).
- Sens de l'outil.
- Dimension plaquette (plaquette étalon).

La dimension de la plaquette doit correspondre à celle du porte-outil sélectionné :

référence catalogue	plaquette	diamètre d'alésage minimum	sous-plaquette
S0812LSER2	2IRA60	16,5mm	SM-YI3
S2020LSER3	3IR...	36,8mm	SM-YI3

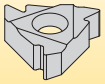
Choisir le porte-outil approprié correspondant à la dimension et au sens de plaquette :



Étape 3 • Choisir la plaquette pour l'opération

- Sélectionner les plaquettes avec arasage pour une forme de filet complet, diamètre compris.
- Les plaquettes avec arasage suppriment la nécessité de l'ébavurage et sont optimisées pour la meilleure tenue de coupe à ce pas.
- Les plaquettes à profil partiel sans arasage offrent la souplesse nécessaire pour réaliser une grande diversité de pas de filetage avec une seule plaquette.
- Noter la dimension de la plaquette pour sélectionner le porte-outil.

REMARQUE : Voir Tableau des plaquettes de filetage, page D50.



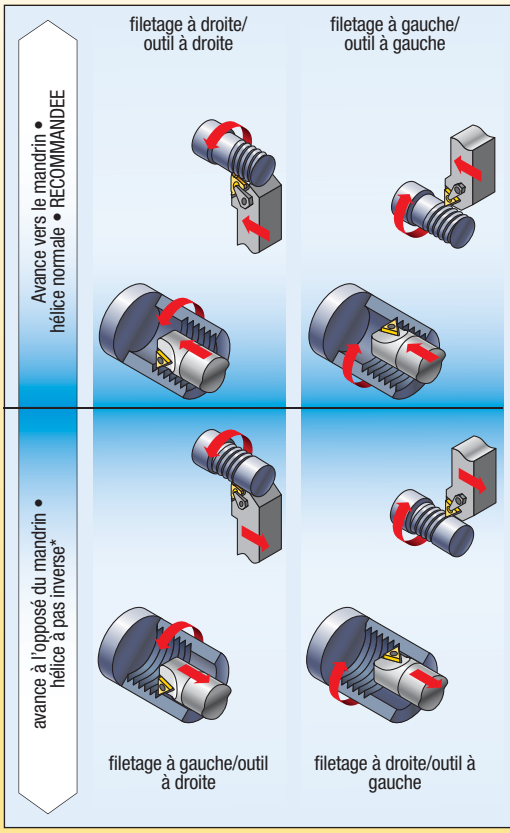
dimension de la plaquette	référence catalogue	KCU25/KC5025
11	**2IRA60**	•
16	**3IRAG60**	•

Etape 4 • Choisir la sous-plaquette adaptée

Informations nécessaires :

- Forme de filet (TPI ou pas).
- Diamètre sur flancs.
- Méthode de l'hélice (sens d'outil, sens d'avance, sens de filetage).
- Nombre d'entrées.

Sélectionner la bonne sous-plaquette : SMYE... exter à droite ou inter à gauche
SMYI... inter à droite ou exter à gauche

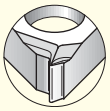
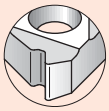
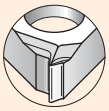
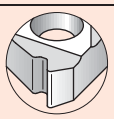


insert size	toolholder external	toolholder internal	shim ordering code (inch)							
						standard				
3 (3/8")	RH	LH	SM–YE3–3P	SM–YE3–2P	SM–YE3–1P	SM–YE3	SM–YE3–1N	SM–YE3–1.5N	SM–YE3–2N	SM–YE3–3N
3 (3/8")	LH	RH	SM–YI3–3P	SM–YI3–2P	SM–YI3–1P	SM–YI3	SM–YI3–1N	SM–YI3–1.5N	SM–YI3–2N	SM–YI3–3N
4 (1/2")	RH	LH	SM–YE4–3P	SM–YE4–2P	SM–YE4–1P	SM–YE4	SM–YE4–1N	SM–YE4–1.5N	SM–YE4–2N	SM–YE4–3N
4 (1/2")	LH	RH	SM–YI4–3P	SM–YI4–2P	SM–YI4–1P	SM–YI4	SM–YI4–1N	SM–YI4–1.5N	SM–YI4–2N	SM–YI4–3N
TPI		pitch (mm)				pitch diameter (inch)				
72		–	–	–	–	0.12–0.31	0.32–0.84	>0.84	0.84–0.32	0.31–0.12
–		0,35	–	–	–	0.12–0.3	0.31–0.84	>0.84	0.84–0.31	0.3–0.12
64		–	–	–	–	0.14–0.35	0.36–0.95	>0.95	0.95–0.36	0.35–0.14
–		0,40	–	–	–	0.14–0.35	0.36–0.96	>0.96	0.96–0.36	0.35–0.14
56		0,45	–	–	–	0.16–0.4	0.41–1.09	>1.09	1.09–0.41	0.4–0.16
–		0,50	–	–	0.11–0.16	0.17–0.44	0.45–1.2	>1.20	1.2–0.45	0.44–0.17
48		–	–	–	0.12–0.17	0.18–0.46	0.47–1.27	>1.27	1.27–0.47	0.46–0.18
44		–	–	–	0.13–0.19	0.2–0.51	0.52–1.38	>1.38	1.38–0.52	0.51–0.2
–		0,60	–	0.1–0.12	0.13–0.2	0.21–0.53	0.54–1.44	>1.44	1.44–0.54	0.53–0.21
40		–	–	0.11–0.13	0.14–0.21	0.22–0.56	0.57–1.52	>1.52	1.52–0.57	0.56–0.22
–		0,70	–	0.12–0.15	0.16–0.23	0.24–0.62	0.63–1.68	>1.68	1.68–0.63	0.62–0.24
36		–	–	0.12–0.15	0.16–0.23	0.24–0.62	0.63–1.69	>1.69	1.69–0.63	0.62–0.24
–		0,75	0.11–0.12	0.13–0.16	0.17–0.25	0.26–0.66	0.67–1.8	>1.80	1.8–0.67	0.66–0.26
32		–	0.12–0.13	0.14–0.17	0.18–0.26	0.27–0.7	0.71–1.9	>1.90	1.9–0.71	0.7–0.27
–		0,80	0.12–0.13	0.14–0.17	0.18–0.26	0.27–0.71	0.72–1.91	>1.91	1.91–0.72	0.71–0.27
28		–	0.14–0.14	0.15–0.19	0.2–0.3	0.31–0.8	0.81–2.17	>2.17	2.17–0.81	0.8–0.31
27		–	0.14–0.15	0.16–0.2	0.21–0.31	0.32–0.83	0.84–2.25	>2.25	2.25–0.84	0.83–0.32
–		1,00	0.15–0.16	0.17–0.21	0.22–0.33	0.34–0.89	0.9–2.39	>2.39	2.39–0.9	0.89–0.34
24		–	0.16–0.17	0.18–0.23	0.24–0.35	0.36–0.94	0.95–2.53	>2.53	2.53–0.95	0.94–0.36
–		1,25	0.19–0.2	0.21–0.27	0.28–0.42	0.43–1.11	1.12–2.99	>2.99	2.99–1.12	1.11–0.43
20		–	0.19–0.21	0.22–0.27	0.28–0.42	0.43–1.13	1.14–3.04	>3.04	3.04–1.14	1.13–0.43
18		–	0.21–0.23	0.24–0.31	0.32–0.47	0.48–1.26	1.277–3.38	>3.38	3.38–1.27	1.26–0.48
–		1,50	0.22–0.25	0.26–0.33	0.34–0.5	0.51–1.34	1.35–3.59	>3.59	3.59–1.35	1.34–0.51
16		–	0.24–0.26	0.27–0.35	0.36–0.53	0.54–1.41	1.42–3.8	>3.80	3.8–1.42	1.41–0.54
–		1,75	0.26–0.29	0.3–0.38	0.39–0.59	0.6–1.56	1.57–4.19	>4.19	4.19–1.57	1.56–0.6
14		–	0.27–0.3	0.31–0.4	0.41–0.61	0.62–1.62	1.63–4.34	>4.34	4.34–1.63	1.62–0.62
13		–	0.29–0.32	0.33–0.43	0.44–0.66	0.67–1.74	1.75–4.68	>4.68	4.68–1.75	1.74–0.67
–		2,00	0.3–0.33	0.34–0.44	0.45–0.67	0.68–1.78	1.79–4.79	>4.79	4.79–1.79	1.78–0.68
12		–	0.32–0.35	0.36–0.46	0.47–0.71	0.72–1.89	1.9–5.07	>5.07	5.07–1.9	1.89–0.72
11.5		–	0.33–0.37	0.38–0.49	0.5–0.74	0.75–1.97	1.98–5.29	>5.29	5.29–1.98	1.97–0.75
11		–	0.34–0.38	0.39–0.51	0.52–0.78	0.79–2.06	2.07–5.53	>5.53	5.53–2.07	2.06–0.79
–		2,50	0.37–0.42	0.43–0.55	0.56–0.84	0.85–2.23	2.24–5.98	>5.98	5.98–2.24	2.23–0.85
10		–	0.38–0.42	0.43–0.56	0.57–0.86	0.87–2.27	2.28–6.08	>6.08	6.08–2.28	2.27–0.87
9		–	0.42–0.47	0.48–0.62	0.63–0.95	0.96–2.52	2.53–6.75	>6.75	6.75–2.53	2.52–0.96
–		3,00	0.45–0.5	0.51–0.66	0.67–1.02	1.03–2.68	2.69–7.18	>7.18	7.18–2.69	2.68–1.03
8		–	0.47–0.53	0.54–0.7	0.71–1.08	1.09–2.84	2.85–7.6	>7.60	7.6–2.85	2.84–1.09
–		3,50	0.52–0.59	0.6–0.77	0.78–1.19	1.2–3.13	3.14–8.38	>8.38	8.38–3.14	3.13–1.2
7		–	0.524–0.61	0.62–0.8	0.81–1.23	1.24–3.25	3.26–8.68	>8.68	8.68–3.26	3.25–1.24
–		4,00	0.6–0.67	0.68–0.89	0.9–1.36	1.37–3.58	3.59–9.57	>9.57	9.57–3.59	3.58–1.37
6		–	0.63–0.71	0.72–0.94	0.95–1.44	1.45–3.79	3.8–10.13	>10.13	10.13–3.8	3.79–1.45
–		5,00	0.75–0.84	0.85–1.11	1.12–1.7	1.71–4.48	4.49–11.97	>11.97	11.97–4.49	4.48–1.71
5		–	0.76–0.86	0.87–1.13	1.14–1.73	1.74–4.55	4.56–12.16	>12.16	12.16–4.56	4.55–1.74
4.5		–	0.84–0.95	0.96–1.26	1.27–1.92	1.93–5.06	5.07–13.51	>13.51	13.51–5.07	5.06–1.93
–		6,00	0.9–1.01	1.02–1.33	1.34–2.04	2.05–5.37	5.38–14.36	>14.36	14.36–5.38	5.37–2.05
4		–	0.95–1.07	1.08–1.41	1.42–2.16	2.17–5.69	5.7–15.2	>15.20	15.2–5.7	5.69–2.17
inclination angle			4.5	3.5	2.5	1.5	0.5	0.0	-0.5	-1.5
			standard helix (feed toward the chuck)						reverse helix (feed away from the chuck)	

Si la sous-plaquette conseillée est différente de celle qui est fournie avec le porte-outil, la commander séparément.
REMARQUE : Optimisez votre opération de filetage en adoptant le bon angle de plongée et les valeurs d'avance conseillées.
Voir la section technique pages D88–D110.
Voir également les informations détaillées sur le choix des sous-plaquettes pages D109–D110.

5 • Sélectionner la nuance et la vitesse

Conseils pour la sélection des nuances et de la vitesse de coupe — m/mn

	matière à usiner	P	M	K	N	S
Kenna Perfect™	style de plaquette	Brise-copeau CB			Brise-copeau CB	
	conditions de coupe optimales	**KC5010** 70–260	**KC5010** 90–245	**KC5010** 60–245	**KC5010** 90–550	**KC5010** 30–150
	premier choix	**KC5025** 50–230	**KC5025** 75–230	**KC5025** 50–180	**KC5025** 60–455	**KC5025** 20–120
Kenna Universal™	style de plaquette	brise-copeau -K				
	sélection	**KU25T** 45–210	**KU25T** 70–205	**KU25T** 45–160	**KU25T** 55–410	**KU25T** 20–110

REMARQUE : Voir Tableau des plaquettes de filetage, page D50.

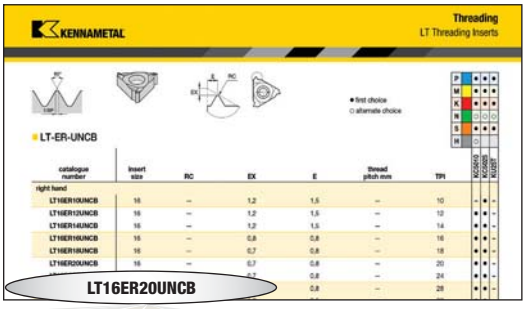
Vitesses de départ recommandées [m/mn]

Groupe Matières		KC5010			KC5025			KU25T		
P	0–1	135	**200**	260	105	**165**	230	95	**150**	210
	2	130	**190**	245	100	**150**	200	90	**135**	180
	3	105	**155**	200	75	**125**	170	70	**115**	155
	4	70	**120**	160	60	**95**	130	55	**85**	115
	5	105	**155**	200	75	**130**	170	70	**115**	155
	6	70	**120**	160	50	**90**	130	45	**80**	115
M	1	120	**180**	245	90	**170**	230	80	**155**	205
	2	90	**165**	210	75	**140**	200	70	**125**	180
	3	90	**165**	210	75	**135**	200	70	**120**	180
K	1	120	**180**	245	90	**135**	180	80	**120**	160
	2	90	**150**	210	70	**120**	170	65	**110**	155
	3	60	**105**	150	50	**85**	120	45	**75**	110
N	1–2	150	**365**	550	120	**305**	455	110	**275**	410
	3	90	**135**	180	60	**105**	150	55	**95**	135
	4	120	**305**	455	100	**200**	305	90	**180**	275
	5	90	**165**	245	70	**135**	195	65	**120**	175
	6	120	**210**	305	100	**170**	245	90	**155**	220
S	1	30	**70**	105	20	**40**	60	20	**35**	55
	2	30	**65**	100	20	**35**	45	20	**30**	40
	3	30	**65**	100	20	**35**	45	20	**30**	40
	4	55	**105**	150	45	**85**	120	40	**75**	110
H	1	30	**45**	60	–	**–**	–	–	**–**	–
	2	15	**30**	45	–	**–**	–	–	**–**	–
	3	–	**–**	–	–	**–**	–	–	**–**	–
	4	–	**–**	–	–	**–**	–	–	**–**	–

REMARQUE : Les vitesses de départ PREMIER choix sont indiquées en **gras**.

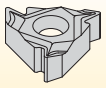
Comment fonctionnent les références catalogue ?

Chaque caractère de la référence catalogue correspond à une caractéristique du produit désigné. Aidez-vous des explications ci-dessous et des images pour décoder la référence.



LT

Type de plaquette

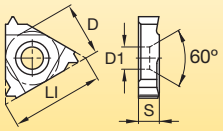


LT = Filetage triangulaire Laydown

16

Longueur de l'arête de coupe (dimension)

dimension de plaquette	LI (mm)	D (mm)	S (mm)	D1 (mm)
11	11,0	6,35	3,20	3,25
16	16,5	9,52	3,63	3,94
22	22,0	12,70	4,78	4,88



ER

Sens de la plaquette

ER = Exter à droite

EL = Exter à gauche

NR = Inter à droite

NL = Inter à gauche

20

Pas du filetage

profil partiel		
désignation	**pas (mm)**	**TPI**
A	0,50–1,5	48–16
AG	0,50–3,0	48–8
G	1,75–3,0	14–8
N	3,50–5,0	7–5
profil complet		
TPI effectif ou pas en mm	0,5–4,0	48–8

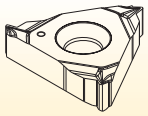
UN

Profil du filet

ISO = ISO métrique à 60°
UN = Filetage unifié cylindrique Américain à 60°
60 = Profil partiel sans arasage 60°
55 = Profil partiel sans arasage 55°
W = Whitworth à 55°
BSPT = Filetage gaz conique pour tubes British Standard à 55°
NPT = Filetage gaz conique pour tubes américains à 60°
ACME = ACME Américain
STACME = Filetage trapézoïdal Stub Acme
TR = Trapézoïdal DIN 103
RD = Rond DIN 405
UNJ = Rayon à fond de filet contrôlé à 60°
NPTF = 60° avec joint d'étanchéité
API = Filetage conique pour tubes American Petroleum Institute
BUT = API Buttress Casing
APIRD = rond API

CB

Brise-copeau



☐ = Face plate

CB = Brise-copeau

K = Brise-copeau Kenna Universal™

L'avantage Kennametal LT

Chaque boîte de 10 plaquettes comprend une clé Torx gratuite et une vis de serrage de rechange, sauf pour les plaquettes LT-K.

style			profil du filet	standard	classe de tolérance	avec arasage	application	page(s)
CB	K	face plate						
LT-60CB	LT-60K	LT-60	Profil partiel 60º	—	—	N	Polyvalent pour filets à 60º, comme ISO et UN, où les plaquettes sans arasage sont recherchées pour réaliser une grande variété de pas.	D53–D54, D66–D67
LT-ISOCB	LT-ISOK	LT-ISO	Métrique ISO	ISO R262, DIN 13	6g/6H	Y	Forme triangulaire métrique à 60° pour toutes les industries.	D57–D58, D70–D71
LT-UNCB	LT-UNK	LT-UN	UN Américain	ANSI B1.1:74	2A/2B	Y	Forme triangulaire en pouces à 60°, très répandue, dans toutes les industries.	D62–D63, D74–D75
		LT-UNJ	UNJ	MIL-S-8879C	3A/3B	Y	Rayon à fond de filet sur filetage exter pour les industries militaires et aérospatiales, forme de filet à 60°.	D63, D75
LT-NPTCB		LT-NPT	NPT	USAS B2.1:1968	Norme NPT	Y	Profil de filet normalisé NPT à 60° pour raccords de tubes.	D59, D72
LT-NPTFCB		LT-NPTF	NPTF	ANSI B1.20.3-1976	Classe 2	Y	Profil de filet Dryseal NPT à 60° pour manchons de tubes.	D60, D72
	LT-55K	LT-55	Profil partiel à 55º	—	—	N	Polyvalent pour profils de filet à 55°, comme Whitworth, BSW et BSP, où les plaquettes sans arasage sont recherchées pour réaliser une grande variété de pas.	D52, D65–D66
		LT-BSPT	BSPT	BS 21:1985	norme BSPT	Y	forme à 55° pour manchons de tubes.	D56, D69
LT-WCB	LT-WK	LT-W	Whitworth, BSW, BSP	BS 84:1956, ISO 228/1:1985, DIN 259	Classe Moyenne A	Y	Profil à 55° très répandu pour les raccords gaz et eau.	D64–D65, D76
		LT-API	Joint tournant épaulé API	API SPEC. 7:1990	Norme API	Y	Forme triangulaire à 60º utilisée pour les manchons tournants à collet dans l'industrie du gaz et du pétrole, y compris formes V-.038R, V-.040 et V-.050.	D55, D68
		LT-APIRD	rond API	STD. API 5B:1979	Standard API RD	Y	Forme triangulaire à 60° à grand rayon pour carters, tubes et canalisations dans l'industrie pétrolière et gazière, englobant les profils ronds de 8 et 10.	D55, D69
		LT-BUT	API Buttress Casing	API SPEC. 7:1990	Norme API	Y	Forme Buttress à 45° utilisée pour les manchons des tubes dans l'industrie du gaz et du pétrole.	D56, D69
		LT-ACME	Acme	ANSI B1.5:1988	3G	N	Profil de filet tronqué à 29° pour les liaisons et mouvements dans des industries très variées.	D54, D68
		LT-STACME	Extra-court Acme	ANSI B1.8:1988	2G	N	Profil de filet tronqué à 29° de faible profondeur pour les liaisons et mouvements dans des industries très variées.	D61, D73
		LT-RD	Rond	DIN 405	7h/7H	Y	Profil de filets rond pour raccords de tubes dans la chimie et l'agroalimentaire.	D60, D73
		LT-TR	Trapézoïdale	DIN 103	7e/7H	N	Profil de filet métrique à 30° tronqué pour les liaisons en mouvement.	D61, D73

Kennametal sur Internet

kennametal.com

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Que vous soyez spécialisé dans le tournage, le fraisage ou le perçage, Kennametal a les outils hautes performances qu'il vous faut. Nous proposons des solutions standard et personnalisées pour une gamme étendue d'applications.

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Nos clients sont pour nous très importants. Nous avons à cœur d'offrir à nos clients le meilleur service de la profession. Si vous avez une remarque ou une question, n'hésitez pas à nous en faire part. Nous nous efforçons de répondre à nos clients sous 24 heures.

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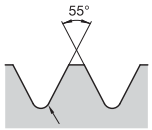
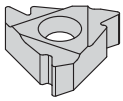
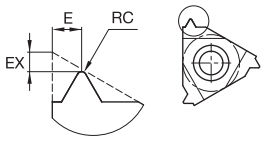
Kennametal propose des produits et services de renommée mondiale. Nos distributeurs nous connaissent et, chose plus importante, vous connaissent. Ils savent mieux que quiconque comment mettre la présence mondiale de Kennametal à votre service — dans votre secteur d'activité, votre région et pour vos affaires.



Profil partiel
55° exter



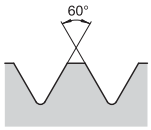


● premier choix
○ choix alternatif

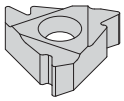
P		●	●	●
M		●	●	●
K		●	●	●
N		○	○	○
S		●	●	●
H		○		

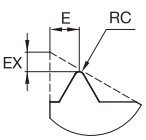
LT-ER/L-55

Réf. catalogue	dimension de la plaquette	RC	EX	E	pas du filet mm	TPI (filets/pouce)	KC5010	KC5025	KU25T
à droite									
LT16ERA55	16	0,05	0,8	0,89	0,50-1,50	16-48	–	●	–
LT16ERAG55	16	0,08	1,2	1,70	0,50-3,00	8-48	●	●	–
16ERG55	16	0,20	1,2	1,70	1,75-3,00	8-14	–	●	–
LT22ERN55	22	0,43	1,7	2,49	3,50-5,00	5-7	–	●	–
à droite									
LT16ELAG55	16	0,08	1,2	1,70	0,50-3,00	8-48	–	●	–



Profil partiel 60° exter



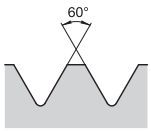


● premier choix
○ choix alternatif

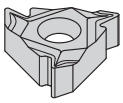
P		●	●	●
M		●	●	●
K		●	●	●
N		○	○	○
S		●	●	●
H		○		

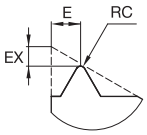
LT-ER/L-60

Réf. catalogue	dimension de la plaquette	RC	EX	E	pas du filet mm	TPI (filets/pouce)	KC5010	KC5025	KU25T
à droite									
LT16ERA60	16	0,05	0,8	0,9	0,50-1,50	16-48	●	●	–
16ERAG60	16	0,08	1,2	1,7	0,50-3,0	8-48	–	●	–
LT16ERAG60	16	0,08	1,2	1,7	0,50-3,0	8-48	●	–	–
LT16ERG60	16	0,28	1,2	1,7	1,75-3,0	8-14	●	●	–
LT22ERN60	22	0,53	1,7	2,5	3,5-5,0	5-7	–	●	–
à gauche									
LT16ELA60	16	0,05	0,8	0,9	0,50-1,50	16-48	–	●	–
LT16ELAG60	16	0,08	1,2	1,7	0,50-3,0	8-48	–	●	–
LT16ELG60	16	0,28	1,2	1,7	1,75-3,0	8-14	–	●	–
LT22ELN60	22	0,53	1,7	2,5	3,5-5,0	5-7	–	●	–



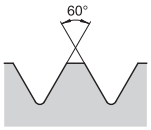
Profil partiel 60° exter



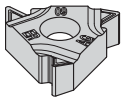


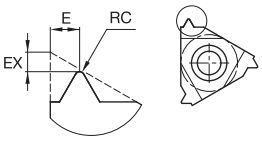
LT-ER-60CB

Réf. catalogue	dimension de la plaquette	RC	EX	E	pas du filet mm	TPI (filets/pouce)	KC5010	KC5025	KU25T
à droite									
LT16ERAG60CB	16	0,08	0,9	1,5	0,50-3,0	8-48	●	●	–



Profil partiel 60°
Exter



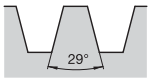


● premier choix
○ choix alternatif

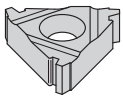
		KC5010	KC5025	KU25T
P		●	●	●
M		●	●	●
K		●	●	●
N		○	○	○
S		●	●	●
H		○		

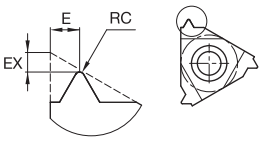
LT-ER-60K

Réf. catalogue	dimension de la plaquette	RC	EX	E	pas du filet mm	TPI (filets/pouce)	KC5010	KC5025	KU25T
à droite									
LT16ERAG60K	16	0,08	1,2	1,7	0,50-3,0	8-48	–	–	●



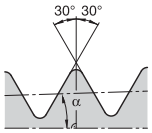
Acme Exter





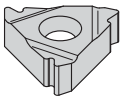
LT-ER/L-ACME

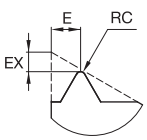
Réf. catalogue	dimension de la plaquette	RC	EX	E	pas du filet mm	TPI (filets/pouce)	KC5010	KC5025	KU25T
à droite									
LT16ER10ACME	16	–	1,3	1,40	–	10	–	●	–
LT16ER12ACME	16	–	1,1	1,19	–	12	–	●	–
LT16ER16ACME	16	–	1,0	1,09	–	16	–	●	–
LT16ER8ACME	16	–	1,4	1,50	–	8	–	●	–
LT22ER5ACME	22	–	2,0	2,29	–	5	–	●	–
LT22ER6ACME	22	–	1,8	2,11	–	6	–	●	–



Joint tournant épaulé BUT Inter

α = 1/2 arctan (TPF/12)



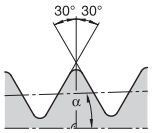


● premier choix
○ choix alternatif

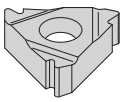
		KC5010	KC5025	KU25T
P		●	●	●
M		●	●	●
K		●	●	●
N		○	○	○
S		●	●	●
H		○		

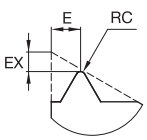
LT-ER/L-API

Réf. catalogue	dimension de la plaquette	RC	EX	E	pas du filet mm	TPI (filets/pouce)	KC5010	KC5025	KU25T
à droite									
LT22ER4API382	22	–	2,1	2,79	–	4	–	●	–
LT22ER4API502	22	–	2,0	2,90	–	4	●	●	–
LT22ER4API503	22	–	2,0	2,90	–	4	●	–	–
LT22ER5API403	22	–	1,8	2,60	–	5	●	–	–
LT27ER4API502	28	0,64	2,0	2,79	–	4	–	●	–
LT27ER4API382	28	0,97	2,0	2,79	–	4	–	●	–



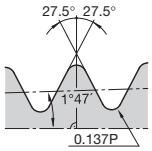
rond API Exter



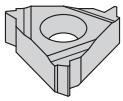


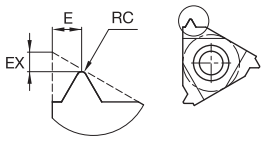
LT-ER/L-APIRD

Réf. catalogue	dimension de la plaquette	RC	EX	E	pas du filet mm	TPI (filets/pouce)	KC5010	KC5025	KU25T
à droite									
LT16ER10APIRD	16	–	1,2	1,40	–	10	–	●	–
LT16ER8APIRD	16	–	1,3	1,50	–	8	–	●	–
à gauche									
LT16EL8APIRD	16	–	1,3	1,50	–	8	–	●	–



BSPT-Exter



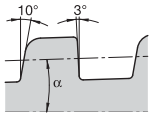


● premier choix
○ choix alternatif

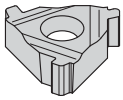
P	●	●	●	
M	●	●	●	
K	●	●	●	
N	○	○	○	
S	●	●	●	
H	○			

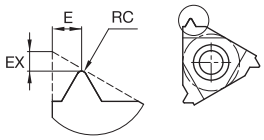
LT-ER/L-BSPT

Réf. catalogue	dimension de la plaquette	RC	EX	E	pas du filet mm	TPI (filets/pouce)	KC5010	KC5025	KU25T
à droite									
LT16ER11BSPT	16	–	1,1	1,50	–	11	–	●	–
LT16ER14BSPT	16	–	1,0	1,19	–	14	–	●	–



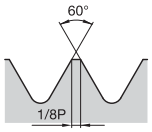
Joint tournant épaulé BUT Inter
α = 1/2 arctan (TPF/12)



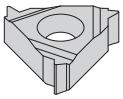


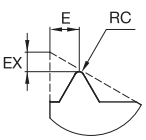
LT-ER/L-BUT

Réf. catalogue	dimension de la plaquette	RC	EX	E	pas du filet mm	TPI (filets/pouce)	KC5010	KC5025	KU25T
à droite									
LT22ER5BUT75	22	–	3,1	1,91	–	5	–	●	–



ISO métrique-inter



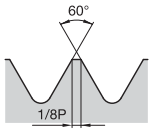


● premier choix
○ choix alternatif

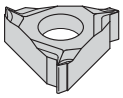
P	●	●	●	
M	●	●	●	
K	●	●	●	
N	○	○	○	
S	●	●	●	
H	○			

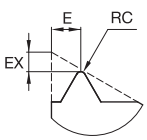
LT-ER/L-ISO

Réf. catalogue	dimension de la plaquette	RC	EX	E	pas du filet mm	TPI (filets/pouce)	KC5010	KC5025	KU25T
à droite									
LT16ER05ISO	16	–	0,6	0,4	0,50	–	–	●	–
LT16ER075ISO	16	–	0,6	0,6	0,75	–	–	●	–
LT16ER10ISO	16	–	0,7	0,7	1,0	–	●	●	–
LT16ER125ISO	16	–	0,8	0,9	1,25	–	●	●	–
LT16ER15ISO	16	–	0,8	1,0	1,5	–	●	●	–
LT16ER175ISO	16	–	0,9	1,2	1,75	–	●	●	–
LT16ER20ISO	16	–	1,0	1,3	2,0	–	●	●	–
LT16ER25ISO	16	–	1,1	1,5	2,5	–	●	●	–
LT16ER30ISO	16	–	1,2	1,6	3,0	–	●	●	–
LT22ER35ISO	22	–	1,6	2,3	3,5	–	–	●	–
LT22ER40ISO	22	–	1,6	2,3	4,0	–	–	●	–
LT22ER45ISO	22	–	1,7	2,4	4,5	–	–	●	–
LT22ER50ISO	22	–	1,7	2,5	5,0	–	–	●	–
à gauche									
LT16EL15ISO	16	–	0,8	1,0	1,5	–	●	●	–
LT16EL175ISO	16	–	0,9	1,2	1,75	–	–	●	–
LT16EL20ISO	16	–	1,0	1,3	2,0	–	–	●	–
LT16EL25ISO	16	–	1,1	1,5	2,5	–	–	●	–
LT16EL30ISO	16	–	1,2	1,6	3,0	–	–	●	–
LT16EL05ISO	16	–	0,6	0,4	0,50	–	–	●	–
LT16EL075ISO	16	–	0,6	0,6	0,75	–	–	●	–
LT16EL10ISO	16	–	0,7	0,7	1,0	–	–	●	–
LT16EL125ISO	16	–	0,8	0,9	1,25	–	–	●	–
LT22EL35ISO	22	–	1,6	2,3	3,5	–	–	●	–



ISO métrique-inter



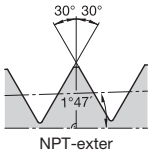


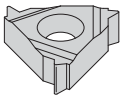
● premier choix
○ choix alternatif

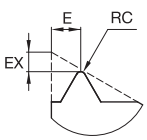
P		●	●	●
M		●	●	●
K		●	●	●
N		○	○	○
S		●	●	●
H		○		

LT-ER-ISOCB

Réf. catalogue	dimension de la plaquette	RC	EX	E	pas du filet mm	TPI (filets/pouce)	KC5010	KC5025	KU25T
à droite									
LT16ER05ISOCB	16	–	1,2	0,5	0,50	–	●	●	–
LT16ER075ISOCB	16	–	1,2	0,6	0,75	–	●	●	–
LT16ER10ISOCB	16	–	0,7	0,8	1,0	–	●	●	–
LT16ER125ISOCB	16	–	0,7	0,8	1,25	–	●	●	–
LT16ER15ISOCB	16	–	0,7	0,8	1,5	–	●	●	–
LT16ER175ISOCB	16	–	1,2	1,5	1,75	–	●	●	–
LT16ER20ISOCB	16	–	1,2	1,5	2,0	–	●	●	–
LT16ER25ISOCB	16	–	1,2	1,5	2,5	–	–	●	–
LT16ER30ISOCB	16	–	1,3	1,5	3,0	–	●	●	–





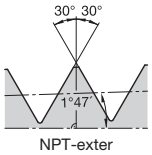


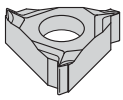
● premier choix
○ choix alternatif

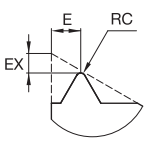
P		●	●	●
M		●	●	●
K		●	●	●
N		○	○	○
S		●	●	●
H		○		

LT-ER/L-NPT

Réf. catalogue	dimension de la plaquette	RC	EX	E	pas du filet mm	TPI (filets/pouce)	KC5010	KC5025	KU25T
à droite									
LT16ER115NPT	16	–	1,1	1,5	–	11.5	●	●	–
LT16ER14NPT	16	–	0,9	1,2	–	14	●	●	–
LT16ER18NPT	16	–	0,8	1,0	–	18	●	●	–
LT16ER27NPT	16	–	0,7	0,8	–	27	–	●	–
LT16ER8NPT	16	–	1,3	1,8	–	8	–	●	–





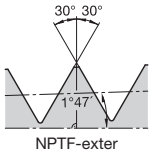


LT-ER-NPTCB

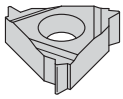
Réf. catalogue	dimension de la plaquette	RC	EX	E	pas du filet mm	TPI (filets/pouce)	KC5010	KC5025	KU25T
à droite									
LT16ER14NPTCB	16	–	1,1	1,5	–	14	●	●	–

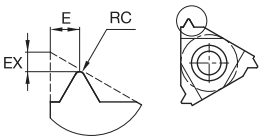
P	●	●	●	
M	●	●	●	
K	●	●	●	
N	○	○	○	
S	●	●	●	
H	○			

● premier choix
○ choix alternatif



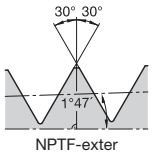
NPTF-exter



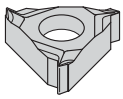


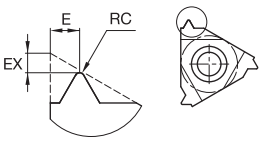
LT-ER/L-NPTF

Réf. catalogue	dimension de la plaquette	RC	EX	E	pas du filet mm	TPI (filets/pouce)	KC5010	KC5025	KU25T
à droite									
LT16ER115NPTF	16	–	1,1	1,5	–	11.5	–	●	–
LT16ER14NPTF	16	–	0,9	1,2	–	14	–	●	–



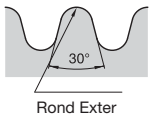
NPTF-exter



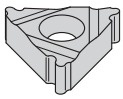


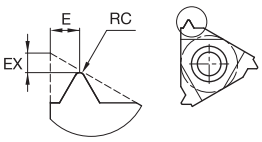
LT-ER-NPTFCB

Réf. catalogue	dimension de la plaquette	RC	EX	E	pas du filet mm	TPI (filets/pouce)	KC5010	KC5025	KU25T
à droite									
LT16ER115NPTFCB	16	–	1,1	1,5	–	11.5	–	●	–



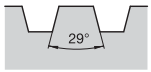
Rond Exter



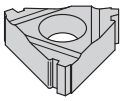


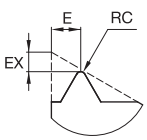
LT-ER/L-RD

Réf. catalogue	dimension de la plaquette	RC	EX	E	pas du filet mm	TPI (filets/pouce)	KC5010	KC5025	KU25T
à droite									
LT16ER8RD	16	0,76	1,4	1,30	–	8	–	●	–
LT22ER6RD	22	1,01	1,5	1,70	–	6	–	●	–



Stub Acme-Exter



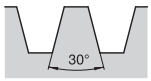


● premier choix
○ choix alternatif

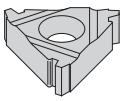
P		●	●	●
M		●	●	●
K		●	●	●
N		○	○	○
S		●	●	●
H		○		

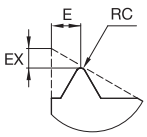
LT-ER/L-STACME

Réf. catalogue	dimension de la plaquette	RC	EX	E	pas du filet mm	TPI (filets/pouce)	KC5010	KC5025	KU25T
à droite									
LT16ER10STACME	16	–	1,2	1,30	–	10	–	●	–
LT16ER12STACME	16	–	1,2	1,19	–	12	–	●	–
LT16ER16STACME	16	–	1,0	0,99	–	16	–	●	–
LT16ER6STACME	16	–	1,7	1,80	–	6	–	●	–
LT16ER8STACME	16	–	1,4	1,50	–	8	–	●	–
LT22ER5STACME	22	–	2,1	2,29	–	5	–	●	–



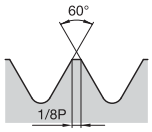
Trapézoïdal exter



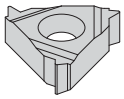


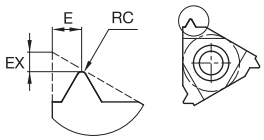
LT-ER/L-TR

Réf. catalogue	dimension de la plaquette	RC	EX	E	pas du filet mm	TPI (filets/pouce)	KC5010	KC5025	KU25T
à droite									
LT16ER2TR	16	–	1,1	1,30	2,0	–	–	●	–
LT16ER3TR	16	–	1,3	1,50	3,0	–	–	●	–
LT22ER4TR	22	–	1,7	1,91	4,0	–	–	●	–
LT22ER5TR	22	–	2,1	2,50	5,0	–	–	●	–



Américain unifié exter



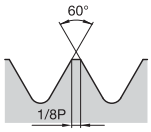


● premier choix
○ choix alternatif

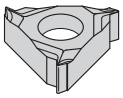
		KC5010	KC5025	KU25T
P		●	●	●
M		●	●	●
K		●	●	●
N		○	○	○
S		●	●	●
H		○		

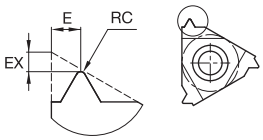
LT-ER/L-UN

Réf. catalogue	dimension de la plaquette	RC	EX	E	pas du filet mm	TPI (filets/pouce)	KC5010	KC5025	KU25T
à droite									
LT16ER10UN	16	–	1,1	1,5	–	10	–	●	–
LT16ER12UN	16	–	1,1	1,4	–	12	●	●	–
LT16ER14UN	16	–	1,0	1,2	–	14	●	●	–
LT16ER16UN	16	–	0,9	1,1	–	16	●	●	–
LT16ER18UN	16	–	0,8	1,0	–	18	●	●	–
LT16ER20UN	16	–	0,8	0,9	–	20	●	●	–
LT16ER24UN	16	–	0,7	0,8	–	24	●	●	–
LT16ER28UN	16	–	0,6	0,7	–	28	●	●	–
LT16ER32UN	16	–	0,6	0,6	–	32	●	●	–
LT16ER36UN	16	–	0,6	0,6	–	36	–	●	–
LT16ER40UN	16	–	0,6	0,6	–	40	–	●	–
LT16ER48UN	16	–	0,6	0,6	–	48	–	●	–
LT16ER8UN	16	–	1,2	1,6	–	8	–	●	–
à gauche									
LT16EL24UN	16	–	0,7	0,8	–	24	–	●	–
LT16EL28UN	16	–	0,6	0,7	–	28	–	●	–
LT16EL8UN	16	–	1,2	1,6	–	8	–	●	–
LT16EL12UN	16	–	1,1	1,4	–	12	–	●	–
LT16EL14UN	16	–	1,0	1,2	–	14	–	●	–
LT16EL16UN	16	–	0,9	1,1	–	16	–	●	–
LT16EL18UN	16	–	0,8	1,0	–	18	–	●	–
LT16EL20UN	16	–	0,8	0,9	–	20	–	●	–



Américain unifié exter



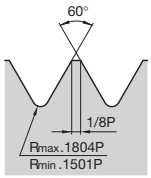


● premier choix
○ choix alternatif

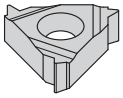
P		●	●	●
M		●	●	●
K		●	●	●
N		○	○	○
S		●	●	●
H		○		

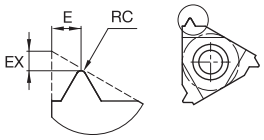
LT-ER-UNCB

Réf. catalogue	dimension de la plaquette	RC	EX	E	pas du filet mm	TPI (filets/pouce)	KC5010	KC5025	KU25T
à droite									
LT16ER10UNCB	16	–	1,2	1,5	–	10	–	●	–
LT16ER12UNCB	16	–	1,2	1,5	–	12	●	●	–
LT16ER14UNCB	16	–	1,2	1,5	–	14	●	●	–
LT16ER16UNCB	16	–	0,8	0,8	–	16	●	●	–
LT16ER18UNCB	16	–	0,7	0,8	–	18	●	●	–
LT16ER20UNCB	16	–	0,7	0,8	–	20	●	●	–
LT16ER24UNCB	16	–	0,7	0,8	–	24	●	●	–
LT16ER28UNCB	16	–	0,7	0,8	–	28	●	●	–
LT16ER32UNCB	16	–	1,2	0,5	–	32	●	●	–
LT16ER8UNCB	16	–	1,3	1,5	–	8	●	●	–



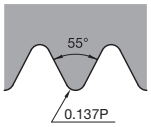
UNJ exter



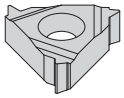


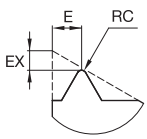
LT-ER/L-UNJ

Réf. catalogue	dimension de la plaquette	RC	EX	E	pas du filet mm	TPI (filets/pouce)	KC5010	KC5025	KU25T
à droite									
LT16ER12UNJ	16	–	1,1	1,3	–	12	●	●	–
LT16ER14UNJ	16	–	1,0	1,2	–	14	●	●	–
LT16ER16UNJ	16	–	0,9	1,1	–	16	●	●	–
LT16ER18UNJ	16	–	0,8	1,0	–	18	●	●	–
LT16ER20UNJ	16	–	0,8	0,9	–	20	●	●	–
LT16ER24UNJ	16	–	0,7	0,8	–	24	–	●	–
LT16ER28UNJ	16	–	0,7	0,7	–	28	–	●	–
LT16ER32UNJ	16	–	0,6	0,7	–	32	–	●	–
à gauche									
LT16EL16UNJ	16	–	0,9	1,1	–	16	–	●	–



Whitworth BSW, BSF, BSP-inter



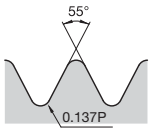


● premier choix
○ choix alternatif

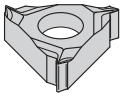
P		●	●	●
M		●	●	●
K		●	●	●
N		○	○	○
S		●	●	●
H		○		

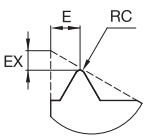
LT-ER/L-W

Réf. catalogue	dimension de la plaquette	RC	EX	E	pas du filet mm	TPI (filets/pouce)	KC5010	KC5025	KU25T
à droite									
LT16ER10W	16	–	1,1	1,50	–	10	–	●	–
LT16ER11W	16	–	1,1	1,50	–	11	●	●	–
LT16ER12W	16	–	1,1	1,40	–	12	–	●	–
LT16ER14W	16	–	1,0	1,19	–	14	●	●	–
LT16ER16W	16	–	0,9	1,09	–	16	–	●	–
LT16ER18W	16	–	0,8	0,99	–	18	–	●	–
LT16ER19W	16	–	0,8	0,99	–	19	●	●	–
LT16ER20W	16	–	0,8	0,89	–	20	–	●	–
LT16ER24W	16	–	0,7	0,79	–	24	–	●	–
LT16ER28W	16	–	0,6	0,69	–	28	–	●	–
LT16ER8W	16	–	1,2	1,50	–	8	–	●	–
LT16ER9W	16	–	1,2	1,70	–	9	–	●	–
LT22ER6W	22	–	1,6	2,29	–	6	–	●	–
LT22ER7W	22	–	1,6	2,29	–	7	–	●	–
à gauche									
LT16EL11W	16	–	1,1	1,50	–	11	–	●	–
LT16EL14W	16	–	1,0	1,19	–	14	–	●	–



Whitworth BSW,
BSF, BSP-exter



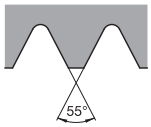


● premier choix
○ choix alternatif

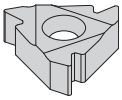
P		●	●	●
M		●	●	●
K		●	●	●
N		○	○	○
S		●	●	●
H		○		

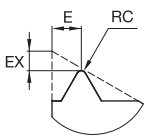
LT-ER-WCB

Réf. catalogue	dimension de la plaquette	RC	EX	E	pas du filet mm	TPI (filets/pouce)	KC5010	KC5025	KU25T
à droite									
LT16ER11WCB	16	–	1,3	1,50	–	11	–	●	–
LT16ER14WCB	16	–	1,3	1,50	–	14	●	●	–



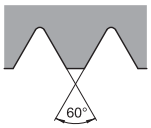
Profil partiel
55° inter



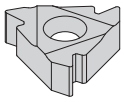


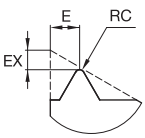
LT-NR/L-55

Réf. catalogue	dimension de la plaquette	RC	EX	E	pas du filet mm	TPI (filets/pouce)	KC5010	KC5025	KU25T
à droite									
LT11NRA55	11	0,05	0,8	0,89	0,50-1,50	16-48	–	●	–
LT16NRA55	16	0,05	0,8	0,89	0,50-1,50	16-48	–	●	–
LT16NRAG55	16	0,07	1,2	1,70	0,50-3,0	8-48	–	●	–
LT16NRG55	16	0,21	1,2	1,70	1,75-3,0	8-14	–	●	–
LT22NRN55	22	0,43	1,7	2,49	3,5-5,0	5-7	–	●	–



Profil partiel
60° inter



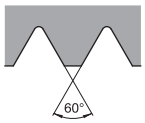


● premier choix
○ choix alternatif

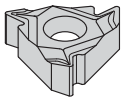
		KC5010	KC5025	KU25T
P		●	●	●
M		●	●	●
K		●	●	●
N		○	○	○
S		●	●	●
H		○		

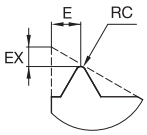
LT-NR/L-60

Réf. catalogue	dimension de la plaquette	RC	EX	E	pas du filet mm	TPI (filets/pouce)	KC5010	KC5025	KU25T
à droite									
LT11NRA60	11	0,05	0,8	0,9	0,50-1,5	48-16	●	●	–
LT16NRA60	16	0,05	0,8	0,9	0,50-1,5	48-16	●	●	–
LT16NRAG60	16	0,05	1,2	1,7	0,50-3,0	48-8	●	●	–
LT16NRG60	16	0,15	1,2	1,7	1,75-3,0	14-8	●	●	–
LT22NRN60	22	0,31	1,7	2,5	3,5-5,0	7-5	–	●	–
à gauche									
LT11NLA60	11	0,05	0,8	0,9	0,50-1,5	48-16	–	●	–
LT16NLA60	16	0,05	0,8	0,9	0,50-1,5	48-16	–	●	–
LT16NLAG60	16	0,05	1,2	1,7	0,50-3,0	48-8	–	●	–
LT16NLG60	16	0,15	1,2	1,7	1,75-3,0	14-8	–	●	–
LT22NLN60	22	0,31	1,7	2,5	3,5-5,0	7-5	–	●	–



Profil partiel
60° inter



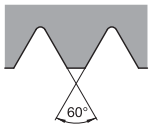


● premier choix
○ choix alternatif

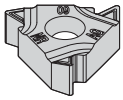
P		●	●	●
M		●	●	●
K		●	●	●
N		○	○	○
S		●	●	●
H		○		

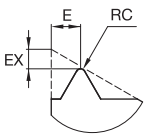
LT-NR-60CB

Réf. catalogue	dimension de la plaquette	RC	EX	E	pas du filet mm	TPI (filets/pouce)	KC5010	KC5025	KU25T
à droite									
LT11NRA60CB	11	0,05	0,6	0,8	0,50-1,50	48-16	–	●	–
LT16NRAG60CB	16	0,05	0,9	1,5	0,50-3,0	48-8	–	●	–
LT16NRG60CB	16	0,16	1,0	1,5	1,75-3,0	14-8	–	●	–



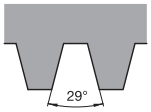
Profil partiel
60° inter



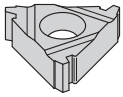


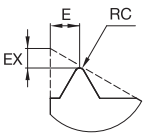
LT-NR-60K

Réf. catalogue	dimension de la plaquette	RC	EX	E	pas du filet mm	TPI (filets/pouce)	KC5010	KC5025	KU25T
à droite									
LT16NRAG60K	16	0,04	1,2	1,7	0,50-3,0	48-8	–	–	●



Acme Inter



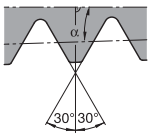


● premier choix
○ choix alternatif

P		●	●	●
M		●	●	●
K		●	●	●
N		○	○	○
S		●	●	●
H		○		

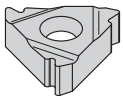
LT-NR/L-ACME

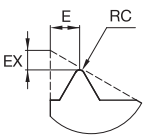
Réf. catalogue	dimension de la plaquette	RC	EX	E	pas du filet mm	TPI (filets/pouce)	KC5010	KC5025	KU25T
à droite									
LT16NR10ACME	16	–	1,2	1,30	–	10	–	●	–
LT16NR12ACME	16	–	1,2	1,30	–	12	–	●	–
LT16NR8ACME	16	–	1,4	1,50	–	8	–	●	–
LT22NR5ACME	22	–	2,0	2,29	–	5	–	●	–
LT22NR6ACME	22	–	1,8	2,11	–	6	–	●	–



Joint tournant épaulé BUT Inter

α = 1/2 arctan (TPF/12)



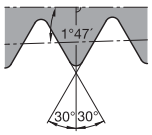


LT-NR/L-API

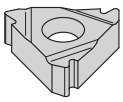
Réf. catalogue	dimension de la plaquette	RC	EX	E	pas du filet mm	TPI (filets/pouce)	KC5010	KC5025	KU25T
à droite									
LT22NR4API382	22	–	2,1	2,79	–	4	–	●	–
LT22NR4API502	22	–	2,1	3,10	–	4	–	●	–
LT22NR5API403	22	–	1,8	2,60	–	5	–	●	–
LT27NR4API502	28	0,65	2,0	3,79	–	4	–	●	–
LT27NR4API382	28	0,99	2,0	2,79	–	4	–	●	–

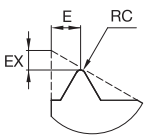
P		●	●	●
M		●	●	●
K		●	●	●
N		○	○	○
S		●	●	●
H		○		

● premier choix
○ choix alternatif



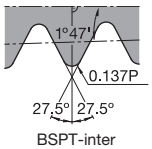
rond API Exter



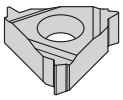


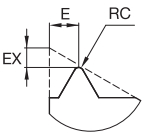
LT-NR/L-APIRD

Réf. catalogue	dimension de la plaquette	RC	EX	E	pas du filet mm	TPI (filets/pouce)	KC5010	KC5025	KU25T
à droite									
LT16NR10APIRD	16	–	1,2	1,40	–	10	–	●	–
LT16NR8APIRD	16	–	1,3	1,50	–	8	–	●	–



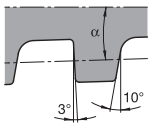
BSPT-inter



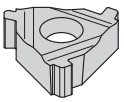


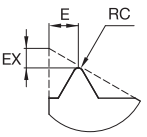
LT-NR/L-BSPT

Réf. catalogue	dimension de la plaquette	RC	EX	E	pas du filet mm	TPI (filets/pouce)	KC5010	KC5025	KU25T
à droite									
LT11NR14BSPT	11	–	0,9	0,99	–	14	–	●	–
LT16NR11BSPT	16	–	1,1	1,50	–	11	–	●	–
LT16NR14BSPT	16	–	1,0	1,19	–	14	–	●	–



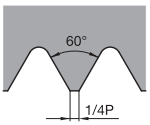
API Buttress
Casing Inter
α = 1/2 arctan
(TPF/12)



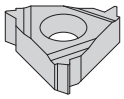


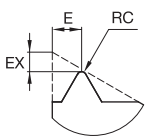
LT-NR/L-BUT

Réf. catalogue	dimension de la plaquette	RC	EX	E	pas du filet mm	TPI (filets/pouce)	KC5010	KC5025	KU25T
à droite									
LT22NR5BUT1	22	–	2,8	1,91	–	5	–	●	–
LT22NR5BUT75	22	–	2,8	1,91	–	5	–	●	–



ISO métrique-inter



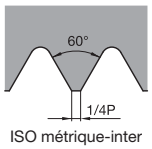


● premier choix
○ choix alternatif

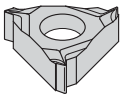
P		●	●	●
M		●	●	●
K		●	●	●
N		○	○	○
S		●	●	●
H		○		

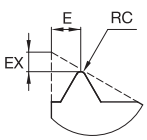
LT-NR/L-ISO

Réf. catalogue	dimension de la plaquette	RC	EX	E	pas du filet mm	TPI (filets/pouce)	KC5010	KC5025	KU25T
à droite									
LT11NR05ISO	11	–	0,6	0,4	0,50	–	–	●	–
LT11NR075ISO	11	–	0,6	0,6	0,75	–	–	●	–
LT11NR10ISO	11	–	0,6	0,7	1,0	–	–	●	–
LT11NR125ISO	11	–	0,8	0,9	1,25	–	–	●	–
LT11NR15ISO	11	–	0,8	1,0	1,5	–	●	●	–
LT11NR175ISO	11	–	0,9	1,1	1,75	–	–	●	–
LT11NR20ISO	11	–	0,9	1,1	2,0	–	–	●	–
LT16NR05ISO	16	–	0,6	0,4	0,50	–	–	●	–
LT16NR075ISO	16	–	0,6	0,6	0,75	–	–	●	–
LT16NR10ISO	16	–	0,6	0,7	1,0	–	●	●	–
LT16NR125ISO	16	–	0,8	0,9	1,25	–	–	●	–
LT16NR15ISO	16	–	0,8	1,0	1,5	–	●	●	–
LT16NR175ISO	16	–	0,9	1,2	1,75	–	–	●	–
LT16NR20ISO	16	–	1,0	1,3	2,0	–	●	●	–
LT16NR25ISO	16	–	1,1	1,5	2,5	–	–	●	–
LT16NR30ISO	16	–	1,1	1,5	3,0	–	●	●	–
LT22NR35ISO	22	–	1,6	2,3	3,5	–	–	●	–
LT22NR40ISO	22	–	1,6	2,3	4,0	–	–	●	–
LT22NR45ISO	22	–	1,6	2,4	4,5	–	–	●	–
LT22NR50ISO	22	–	1,6	2,3	5,0	–	–	●	–
à gauche									
LT11NL15ISO	11	–	0,8	1,0	1,5	–	–	●	–
LT11NL10ISO	11	–	0,6	0,7	1,0	–	–	●	–
LT16NL30ISO	16	–	1,1	1,5	3,0	–	–	●	–
LT16NL10ISO	16	–	0,6	0,7	1,0	–	–	●	–
LT16NL15ISO	16	–	0,8	1,0	1,5	–	–	●	–
LT16NL20ISO	16	–	1,0	1,3	2,0	–	–	●	–
LT16NL25ISO	16	–	1,1	1,5	2,5	–	–	●	–



ISO métrique-inter





● premier choix
○ choix alternatif

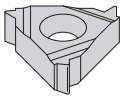
		KC5010	KC5025	KU25T
P		●	●	●
M		●	●	●
K		●	●	●
N		○	○	○
S		●	●	●
H		○		

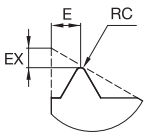
LT-NR-ISOCB

Réf. catalogue	dimension de la plaquette	RC	EX	E	pas du filet mm	TPI (filets/pouce)	KC5010	KC5025	KU25T
à droite									
LT11NR075ISOCB	11	–	1,2	0,5	0,75	–	–	●	–
LT11NR10ISOCB	11	–	0,7	0,8	1,0	–	–	●	–
LT11NR125ISOCB	11	–	0,7	0,8	1,25	–	–	●	–
LT11NR15ISOCB	11	–	0,7	0,8	1,5	–	–	●	–
LT16NR10ISOCB	16	–	0,7	0,8	1,0	–	–	●	–
LT16NR15ISOCB	16	–	0,7	0,8	1,5	–	–	●	–
LT16NR20ISOCB	16	–	1,1	1,5	2,0	–	–	●	–
LT16NR25ISOCB	16	–	1,1	1,5	2,5	–	–	●	–

● premier choix
○ choix alternatif

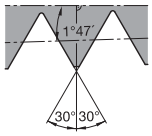
P	●	●	●
M	●	●	●
K	●	●	●
N	○	○	○
S	●	●	●
H	○		



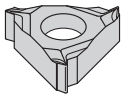


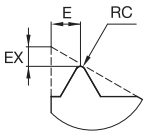
LT-NR/L-NPT

Réf. catalogue	dimension de la plaquette	RC	EX	E	pas du filet mm	TPI (filets/pouce)	KC5010	KC5025	KU25T
à droite									
LT11NR14NPT	11	–	0,8	1,0	–	14	●	●	–
LT11NR18NPT	11	–	0,8	1,0	–	18	–	●	–
LT16NR115NPT	16	–	1,1	1,5	–	11.5	●	●	–
LT16NR14NPT	16	–	0,9	1,2	–	14	–	●	–
LT16NR8NPT	16	–	1,3	1,8	–	8	–	●	–



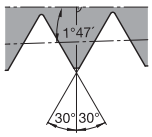
NPTF-inter



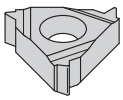


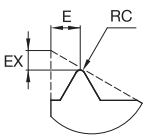
LT-NR-NPTCB

Réf. catalogue	dimension de la plaquette	RC	EX	E	pas du filet mm	TPI (filets/pouce)	KC5010	KC5025	KU25T
à droite									
LT16NR115NPTCB	16	–	1,1	1,5	–	11.5	–	●	–
LT16NR14NPTCB	16	–	1,4	1,2	–	14	–	●	–



NPTF-inter



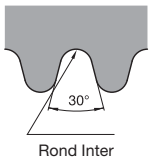


LT-NR/L-NPTF

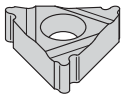
Réf. catalogue	dimension de la plaquette	RC	EX	E	pas du filet mm	TPI (filets/pouce)	KC5010	KC5025	KU25T
à droite									
LT11NR14NPTF	11	–	0,8	0,99	–	14	–	●	–
LT16NR14NPTF	16	–	0,9	1,19	–	14	–	●	–

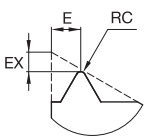
● premier choix
○ choix alternatif

P	●	●	●	
M	●	●	●	
K	●	●	●	
N	○	○	○	
S	●	●	●	
H	○			



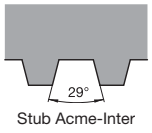
Rond Inter



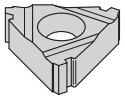


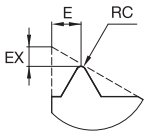
LT-NR/L-RD

Réf. catalogue	dimension de la plaquette	RC	EX	E	pas du filet mm	TPI (filets/pouce)	KC5010	KC5025	KU25T
à droite									
LT16NR8RD	16	0,70	1,4	1,40	–	8	–	●	–
LT22NR6RD	22	0,93	1,5	1,70	–	6	–	●	–



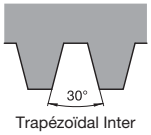
Stub Acme-Inter



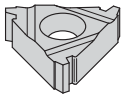


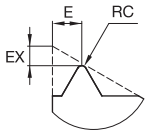
LT-NR/L-STACME

Réf. catalogue	dimension de la plaquette	RC	EX	E	pas du filet mm	TPI (filets/pouce)	KC5010	KC5025	KU25T
à droite									
LT16NR10STACME	16	–	1,2	1,30	–	10	–	●	–
LT16NR12STACME	16	–	1,1	1,19	–	12	–	●	–
LT16NR14STACME	16	–	1,1	1,09	–	14	–	●	–
LT16NR16STACME	16	–	1,0	0,99	–	16	–	●	–
LT16NR6STACME	16	–	1,7	1,80	–	6	–	●	–
LT16NR8STACME	16	–	1,4	1,50	–	8	–	●	–



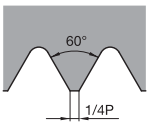
Trapézoïdal Inter



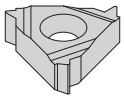


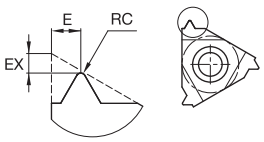
LT-NR/L-TR

Réf. catalogue	dimension de la plaquette	RC	EX	E	pas du filet mm	TPI (filets/pouce)	KC5010	KC5025	KU25T
à droite									
LT16NR2TR	16	–	1,1	1,30	2,0	–	–	●	–
LT16NR3TR	16	–	1,3	1,50	3,0	–	–	●	–
LT22NR4TR	22	–	1,7	1,91	4,0	–	–	●	–
LT22NR5TR	22	–	2,1	2,50	5,0	–	–	●	–



Américain unifié inter



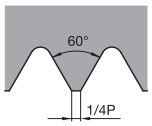


● premier choix
○ choix alternatif

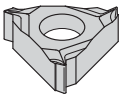
P		●	●	●
M		●	●	●
K		●	●	●
N		○	○	○
S		●	●	●
H		○		

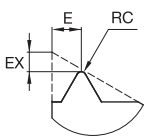
LT-NR/L-UN

Réf. catalogue	dimension de la plaquette	RC	EX	E	pas du filet mm	TPI (filets/pouce)	KC5010	KC5025	KU25T
à droite									
LT11NR16UN	11	–	0,9	1,1	–	16	●	●	–
LT11NR18UN	11	–	0,8	1,0	–	18	–	●	–
LT11NR20UN	11	–	0,8	0,9	–	20	–	●	–
LT11NR24UN	11	–	0,7	0,8	–	24	–	●	–
LT11NR28UN	11	–	0,6	0,7	–	28	–	●	–
LT11NR32UN	11	–	0,6	0,6	–	32	–	●	–
LT11NR40UN	11	–	0,6	0,6	–	40	–	●	–
LT16NR10UN	16	–	1,1	1,5	–	10	–	●	–
LT16NR12UN	16	–	1,1	1,4	–	12	●	●	–
LT16NR14UN	16	–	0,9	1,2	–	14	–	●	–
LT16NR16UN	16	–	0,9	1,1	–	16	–	●	–
LT16NR18UN	16	–	0,8	1,0	–	18	–	●	–
LT16NR20UN	16	–	0,8	0,9	–	20	–	●	–
LT16NR24UN	16	–	0,7	0,8	–	24	–	●	–
LT16NR28UN	16	–	0,6	0,7	–	28	–	●	–
LT16NR32UN	16	–	0,6	0,6	–	32	–	●	–
LT16NR8UN	16	–	1,1	1,5	–	8	–	●	–
à gauche									
LT11NL32UN	11	–	0,6	0,6	–	32	–	●	–
LT16NL10UN	16	–	1,1	1,5	–	10	–	●	–
LT16NL12UN	16	–	1,1	1,4	–	12	–	●	–
LT16NL16UN	16	–	0,9	1,1	–	16	–	●	–



Américain unifié inter



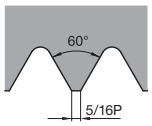


● premier choix
○ choix alternatif

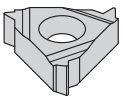
P		●	●	●
M		●	●	●
K		●	●	●
N		○	○	○
S		●	●	●
H		○		

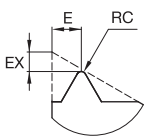
LT-NR-UNCB

Réf. catalogue	dimension de la plaquette	RC	EX	E	pas du filet mm	TPI (filets/pouce)	KC5010	KC5025	KU25T
à droite									
LT11NR16UNCB	11	–	0,7	0,8	–	16	–	●	–
LT11NR18UNCB	11	–	0,6	0,8	–	18	–	●	–
LT11NR20UNCB	11	–	0,6	0,8	–	20	–	●	–
LT11NR24UNCB	11	–	0,7	0,8	–	24	–	●	–
LT11NR32UNCB	11	–	1,2	0,5	–	32	–	●	–
LT16NR10UNCB	16	–	1,1	1,5	–	10	–	●	–
LT16NR12UNCB	16	–	1,1	1,5	–	12	–	●	–
LT16NR14UNCB	16	–	1,1	1,5	–	14	–	●	–
LT16NR16UNCB	16	–	0,7	0,8	–	16	–	●	–
LT16NR18UNCB	16	–	0,6	0,8	–	18	–	●	–
LT16NR20UNCB	16	–	0,7	0,6	–	20	–	●	–
LT16NR8UNCB	16	–	1,1	1,5	–	8	–	●	–



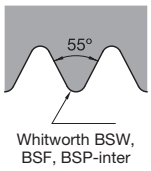
UNJ inter

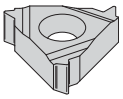


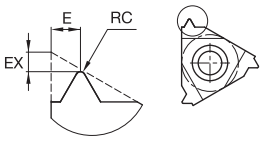


LT-NR/L-UNJ

Réf. catalogue	dimension de la plaquette	RC	EX	E	pas du filet mm	TPI (filets/pouce)	KC5010	KC5025	KU25T
à droite									
LT11NR14UNJ	11	–	1,0	1,2	–	14	–	●	–
LT11NR16UNJ	11	–	0,9	1,1	–	16	–	●	–
LT11NR18UNJ	11	–	0,8	1,0	–	18	–	●	–
LT16NR12UNJ	16	–	1,1	1,3	–	12	–	●	–
LT16NR16UNJ	16	–	0,9	1,1	–	16	–	●	–





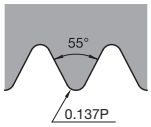


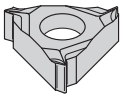
P	●	●	●
M	●	●	●
K	●	●	●
N	○	○	○
S	●	●	●
H	○		

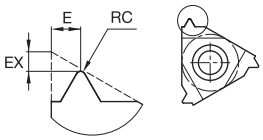
● premier choix
○ choix alternatif

LT-NR/L-W

Réf. catalogue	dimension de la plaquette	RC	EX	E	pas du filet mm	TPI (filets/pouce)	KC5010	KC5025	KU25T
à droite									
LT11NR14W	11	–	0,9	1,09	–	14	–	●	–
LT11NR19W	11	–	0,8	0,99	–	19	–	●	–
LT16NR10W	16	–	1,1	1,50	–	10	–	●	–
LT16NR11W	16	–	1,1	1,50	–	11	●	●	–
LT16NR12W	16	–	1,1	1,40	–	12	–	●	–
LT16NR14W	16	–	1,0	1,19	–	14	–	●	–
LT16NR16W	16	–	0,9	1,09	–	16	–	●	–
LT16NR19W	16	–	0,8	0,99	–	19	–	●	–
LT16NR20W	16	–	0,8	0,89	–	20	–	●	–
LT16NR8W	16	–	1,2	1,50	–	8	–	●	–
LT22NR7W	22	–	1,6	2,29	–	7	–	●	–
à gauche									
LT16NL11W	16	–	1,1	1,50	–	11	–	●	–







LT-NR-WCB

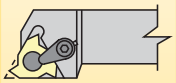
Réf. catalogue	dimension de la plaquette	RC	EX	E	pas du filet mm	TPI (filets/pouce)	KC5010	KC5025	KU25T
à droite									
LT16NR11WCB	16	–	1,3	1,50	–	11	–	●	–
LT16NR14WCB	16	–	1,3	1,50	–	14	–	●	–

Comment fonctionnent les références catalogue ?

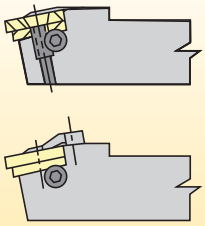
Chaque caractère de la référence catalogue correspond à une caractéristique du produit désigné. Aidez-vous des explications ci-dessous et des images pour décoder la référence.

L	S	AS	R		2525M	16	
Style de plaquette	Méthode de fixation de la plaquette	Type d'outil	Sens de l'outil	Tête basse	Dimension de la section	Dimension de plaquette	Surface et longueur relatives

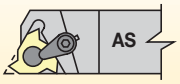
L —
Triangulaire laydown



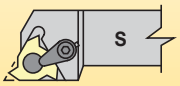
S —
Vis de plaquette ou bride uniquement



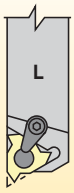
Porte outil droit



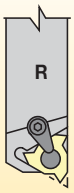
Porte outil déporté

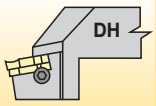


à gauche



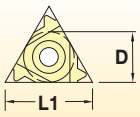
à droite





Métrique :
Hauteur et largeur du corps en mm ; longueur de porte-outil selon norme ISO.

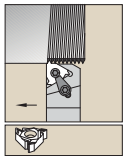
La dimension est égale au nombre d'incréments de 1/8" d'IC.

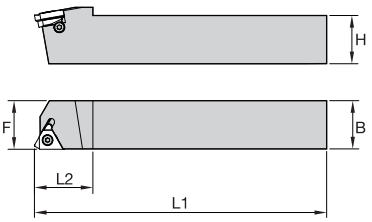


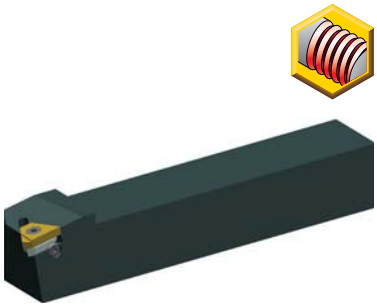
Dim. plaquette Inch	Dim. plaquette métrique	D mm	L1 mm
2	11	6,4	11,0
3	16	9,5	16,5
4	22	12,7	22,0

C —
face de dépouille et extrémité admissibles, longueur 5"
D —
face de dépouille et extrémité admissibles, longueur 6"
E —
face de dépouille et extrémité admissibles, longueur 7"
T —
face de dépouille et extrémité admissibles, longueur 3.25"
Q —
porte-outil métrique admissible

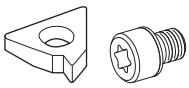
REMARQUE : Les porte-outils dont les dimensions de queue primaires sont supérieures à 1/2" ou 12mm sont fournis avec bride et vis de plaquette. Fixer la plaquette avec la bride ou la vis de plaquette. **Ne pas utiliser les deux**.
Pour le système de numérotation des sous-plaquettes de filetage, voir page D80.



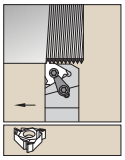


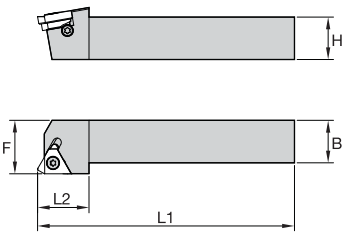


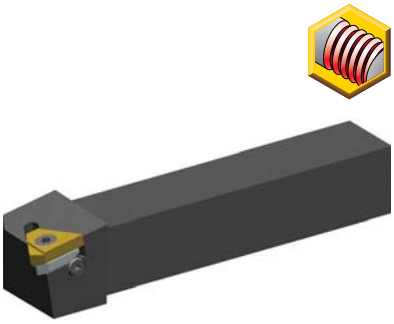
LSA



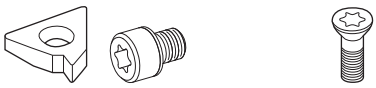
Réf. commande	Réf. catalogue	H	B	F	L1	plaquette	sous-plaquette	vis de sous-plaquette	Torx	Torx	Vis de plaquette	Torx
à droite												
1136965	**LSASR1212N16**	12	12	16	85	LT16ER	**–**	**–**	–	–	**SSA3T**	T10
1136984	**LSASR1616H16**	16	16	16	100	LT16ER	**SMYE3**	**SSY3T**	T10	T15	**SSA3T**	T10
1136992	**LSASR2020K16**	20	20	20	125	LT16ER	**SMYE3**	**SSY3T**	T10	T15	**SSA3T**	T10
1137000	**LSASR2525M16**	25	25	25	150	LT16ER	**SMYE3**	**SSY3T**	T10	T15	**SSA3T**	T10
1137007	**LSASR2525M22**	25	25	25	150	LT22ER	**SMYE4**	**SSY4T**	T20	T20	**SSA4T**	T20
1125454	**LSASR3232P16**	32	32	32	170	LT16ER	**SMYE3**	**SSY3T**	T10	T15	**SSA3T**	T10
1611931	**LSASR3232P22**	32	32	32	170	LT22ER	**SMYE4**	**SSY4T**	T20	T20	**SSA4T**	T20
à gauche												
1136926	**LSASL1212N16**	12	12	16	85	LT16EL	**–**	**–**	–	–	**SSA3T**	T10
1136935	**LSASL1616H16**	16	16	16	100	LT16EL	**SMYI3**	**SSY3T**	T10	T15	**SSA3T**	T10
1136943	**LSASL2020K16**	20	20	20	125	LT16EL	**SMYI3**	**SSY3T**	T10	T15	**SSA3T**	T10
1136951	**LSASL2525M16**	25	25	25	150	LT16EL	**SMYI3**	**SSY3T**	T10	T15	**SSA3T**	T10
1136959	**LSASL2525M22**	25	25	25	150	LT22EL	**SMYI4**	**SSY4T**	T20	T20	**SSA4T**	T20



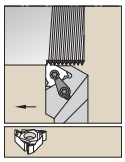


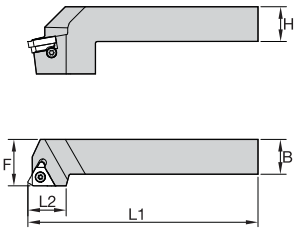


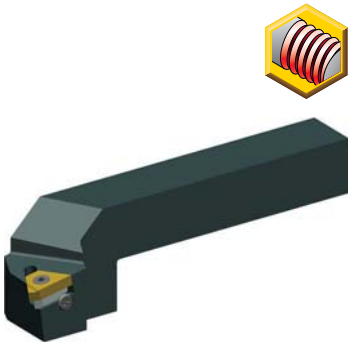
LSS



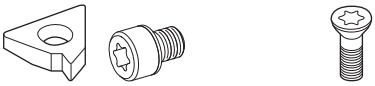
Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	sous-plaquette	vis de sous-plaquette	Torx	Vis de plaquette	Torx
à droite												
1137054	**LSSR2020K16Q**	20	20	25	125	25	LT16ER	**SMYE3**	**SSY3T**	T10	**SSA3T**	T10
1137063	**LSSR2525M16Q**	25	25	32	150	25	LT16ER	**SMYE3**	**SSY3T**	T10	**SSA3T**	T10
1137069	**LSSR2525M22Q**	25	25	32	150	30	LT22ER	**SMYE4**	**SSY4T**	T20	**SSA4T**	T20
1611933	**LSSR3232P16Q**	32	32	40	170	32	LT16ER	**SMYE3**	**SSY3T**	T10	**SSA3T**	T10
1611935	**LSSR3232P22Q**	32	32	40	170	30	LT22ER	**SMYE4**	**SSY4T**	T20	**SSA4T**	T20
à gauche												
1192325	**LSSL2020K16Q**	20	20	25	125	25	LT16EL	**SMYI3**	**SSY3T**	T10	**SSA3T**	T10
1137022	**LSSL2525M16Q**	25	25	32	150	25	LT16EL	**SMYI3**	**SSY3T**	T10	**SSA3T**	T10
1137029	**LSSL2525M22Q**	25	25	32	150	30	LT22EL	**SMYI4**	**SSY4T**	T20	**SSA4T**	T20
1611934	**LSSL3232P16Q**	32	32	40	170	32	LT16EL	**SMYI3**	**SSY3T**	T10	**SSA3T**	T10







LSS-DH



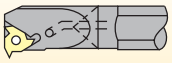
Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette	sous-plaquette	vis de sous-plaquette	Torx	Vis de plaquette	Torx
à droite												
1174502	**LSSRDH2020K16Q**	20	20	25	125	38	LT16ER	**SMYE3**	**SSY3T**	T10	**SSA3T**	T10
1611938	**LSSRDH2525M16**	25	25	32	150	38	LT16ER	**SMYE3**	**SSY3T**	T10	**SSA3T**	T10
1137036	**LSSRDH2525M22Q**	25	25	32	150	38	LT22ER	**SMYE4**	**SSY4T**	T20	**SSA4T**	T20
à gauche												
1611939	**LSSLDH2525M16**	25	25	32	150	38	LT16EL	**SMYI3**	**SSY3T**	T10	**SSA3T**	T10

Comment fonctionnent les références catalogue ?

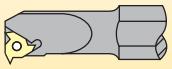
Chaque caractère de la référence catalogue correspond à une caractéristique du produit désigné. Aidez-vous des explications ci-dessous et des images pour décoder la référence.

E	16		L	S	E	R	16
Type de barre	Diamètre de la partie dégagée	Diamètre de la barre	Style de plaquette	Méthode de fixation de la plaquette	Type de barre	Sens de l'outil	Dimension de plaquette

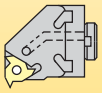
E — Carbure avec arrosage



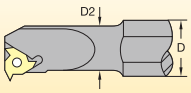
S — Corps acier sans arrosage



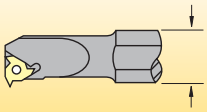
H — Tête interchangeable avec arrosage



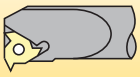
Diamètre métrique indiqué en mm.



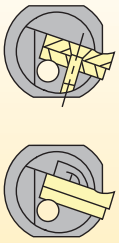
Diamètre métrique indiqué en mm.



L — Triangulaire laydown

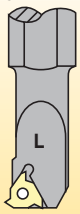


S — Vis de plaquette ou bride uniquement

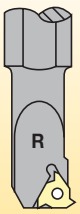


arête de coupe en bout

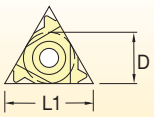
À gauche



À droite



La dimension est égale au nombre d'incréments de 1/8" d'IC.



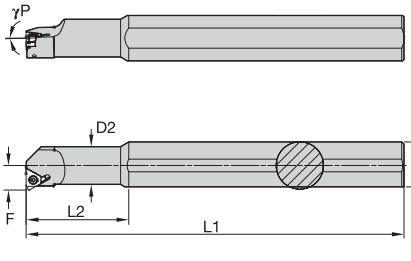
Dim. plaquette Inch	Dim. plaquette métrique	D mm	L1 mm
2	11	6,4	11,0
3	16	9,5	16,5
4	22	12,7	22,0

Système de numérotation des sous-plaquettes pour le filetage LT

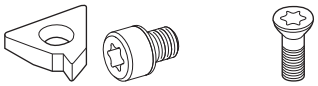
SM	Y	E	3	2P
Sous-plaquette	Sous-plaquette pour plaquette LT standard	Type de filetage	Dimension de plaquette	Angle de sous-plaquette
		E = Exter **I** = Inter	Valeur D en 1/8"	**2P** = positif à 2° **1P** = positif à 1° **—** = neutre à 0° **1N** = négatif à 1° **2N** = négatif à 2° **3N** = négatif à 3°

Pour les sous-plaquettes et les kits, voir pages D109–D110.

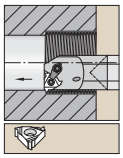
Corps acier avec arrosage interne.



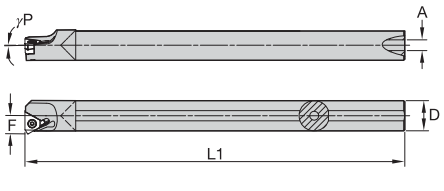
A-LSE



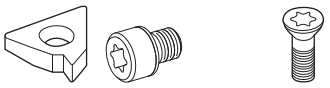
Réf. commande	Réf. catalogue	D	D mini	D2	F	L1	L2	γF°	γP°	plaquette	sous-plaquette	vis de sous-plaquette	Torx	Vis de plaquette	Torx
à droite															
1131468	**A1020LSER11**	20	13	–	7,3	180	25	-15.0	-1.5	LT11NR	–	–	–	**SSN2T**	T8
1131481	**A1320LSER11**	20	16	–	8,9	180	32	-15.0	-1.5	LT11NR	–	–	–	**SSN2T**	T8
1612581	**A1320LSER16**	20	17	–	10,3	180	32	-15.0	-1.5	LT16NR	–	–	–	**SSA3T**	T10
1798921	**A1616LSER16**	16	20	16,0	11,3	150	32	-15.0	-1.5	LT16NR	–	–	–	**SSA3T**	T10
1131509	**A1620LSER16**	20	20	–	11,7	180	36	-15.0	-1.5	LT16NR	–	–	–	**SSA3T**	T10
1131524	**A2020LSER16**	20	24	20,0	13,4	180	40	-15.0	-1.5	LT16NR	**SMYI3**	**SSY3T**	T10	**SSA3T**	T10
1131547	**A2525LSER16**	25	29	–	16,1	200	45	-15.0	-1.5	LT16NR	**SMYI3**	**SSY3T**	T10	**SSA3T**	T10
1131566	**A2525LSER22**	25	32	–	17,2	200	45	-15.0	-1.5	LT22NR	**SMYI4**	**SSY4T**	T20	**SSA4T**	T20
1612584	**A2020LSER22**	20	27	20,0	15,6	180	50	-15.0	-1.5	LT22NR	–	–	–	**SSA4T**	T20
1131574	**A2532LSER16**	32	29	–	16,3	250	60	-15.0	-1.5	LT16NR	**SMYI3**	**SSY3T**	T10	**SSA3T**	T10
1131582	**A2532LSER22**	32	32	–	17,4	250	60	-15.0	-1.5	LT22NR	**SMYI4**	**SSY4T**	T20	**SSA4T**	T20
1612587	**A3232LSER22**	32	39	32,0	21,5	250	60	-15.0	-1.5	LT22NR	**SMYI4**	**SSY4T**	T20	**SSA4T**	T20
1798922	**A4040LSER22**	40	47	40,0	25,8	300	60	-15.0	-1.5	LT22NR	**SMYI4**	**SSY4T**	T20	**SSA4T**	T20
1798920	**A1010LSER11**	10	13	10,0	7,3	100	100	-15.0	-1.5	LT11NR	–	–	–	**SSN2T**	T8
à gauche															
1612586	**A2532LSEL16**	32	29	–	16,3	250	–	-15.0	-1.5	LT16NL	**SMYE3**	**SSY3T**	T10	**SSA3T**	T10
1131458	**A1020LSEL11**	20	13	–	7,3	180	25	-15.0	-1.5	LT11NL	–	–	–	**SSN2T**	T8
1131476	**A1320LSEL11**	20	16	–	8,9	180	32	-15.0	-1.5	LT11NL	–	–	–	**SSN2T**	T8
1798980	**A1616LSEL16**	16	20	16,0	11,3	150	32	-15.0	-1.5	LT16NL	–	–	–	**SSA3T**	T10
1131499	**A1620LSEL16**	20	20	–	11,5	180	40	-15.0	-1.5	LT16NL	–	–	–	**SSA3T**	T10
1131516	**A2020LSEL16**	20	24	20,0	13,4	180	40	-15.0	-1.5	LT16NL	**SMYE3**	**SSY3T**	T10	**SSA3T**	T10
1131532	**A2525LSEL16**	25	29	–	16,1	200	45	-15.0	-1.5	LT16NL	**SMYE3**	**SSY3T**	T10	**SSA3T**	T10
1131540	**A2525LSEL22**	25	32	–	17,2	200	45	-15.0	-1.5	LT22NL	**SMYE4**	**SSY4T**	T20	**SSA4T**	T20
1612585	**A2020LSEL22**	20	27	20,0	15,6	180	50	-15.0	-1.5	LT22NL	–	–	–	**SSA4T**	T20
1612588	**A3232LSEL22**	32	39	32,0	21,5	250	60	-15.0	-1.5	LT22NL	**SMYE4**	**SSY4T**	T20	**SSA4T**	T20
1799093	**A4040LSEL22**	40	47	40,0	25,8	300	60	-15.0	-1.5	LT22NL	**SMYE4**	**SSY4T**	T20	**SSA4T**	T20
1798979	**A1010LSEL11**	10	13	10,0	7,3	100	100	-15.0	-1.5	LT11NL	–	–	–	**SSN2T**	T8



Queue carbure avec arrosage interne.

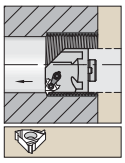


E-LSE

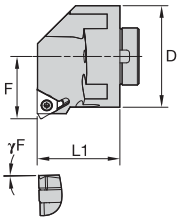


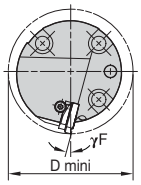
Réf. commande	Réf. catalogue	D	D mini	F	L1	A	γF°	γP°	plaquette	sous-plaquette	vis de sous-plaquette	Torx	Vis de plaquette	Torx
à droite														
1152844	**E16RLSER16**	16	20	11,5	200,0	6	-15	-1.5	LT16NR	—	—	—	**SN3TPKG**	T10
1152846	**E20SLSER16**	20	24	13,4	250,0	7	-15	-1.5	LT16NR	**SMYI3**	**SSY3T**	T10	**SSA3T**	T10
1152848	**E25TLSER16**	25	29	15,8	300,0	8	-15	-1.5	LT16NR	**SMYI3**	**SSY3T**	T10	**SSA3T**	T10

REMARQUE : Les références sans sous-plaquette sont conçus pour un angle d'inclinaison de 1,5°.

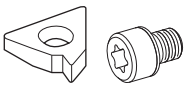


Avec arrosage interne



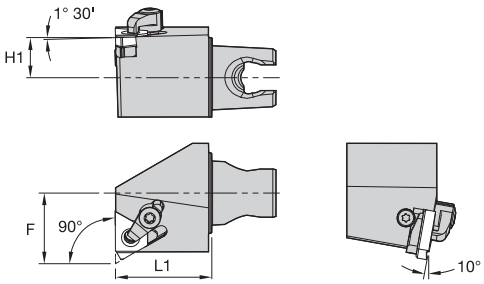


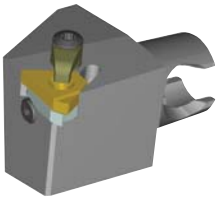
H-LSE



Réf. commande	Réf. catalogue	D	D mini	L1	F	γF°	γP°	plaquette	sous-plaquette	vis de sous-plaquette	Torx	Vis de plaquette	Torx
à droite													
1095216	**H16LSER3**	25	30,5	41,3	16,4	-15.0	-1.5	LT16NR	**SMYI3**	**SSY3T**	T10	**SSA3T**	T10
1095218	**H20LSER3**	32	36,8	41,3	19,3	-15.0	-1.5	LT16NR	**SMYI3**	**SSY3T**	T10	**SSA3T**	T10
1095220	**H24LSER3**	38	44,7	41,3	22,5	-15.0	-1.5	LT16NR	**SMYI3**	**SSY3T**	T10	**SSA3T**	T10
1095224	**H24LSER4**	38	45,3	41,3	24,7	-15.0	-1.5	LT22NR	**SMYI4**	**SSY4T**	T20	**SSA4T**	T20
1803997	**H40LSER22**	40	47,0	41,3	25,9	-15.0	-1.5	LT22NR	**SMYI4**	**SSY4T**	T20	**SSA4T**	T20
1803995	**H50LSER16**	50	54,0	41,3	28,6	-15.0	-1.5	LT16NR	**SMYI3**	**SSY3T**	T10	**SSA3T**	T10
1803999	**H50LSER22**	50	56,0	41,3	30,5	-15.0	-1.5	LT22NR	**SMYI4**	**SSY4T**	T20	**SSA4T**	T20
3842905	**H50LSER27**	50	58,0	41,3	31,4	-15.0	-1.5	LT27NR	**SMYI5**	**SSY5T**	T25	**SSA5T**	T25
1095222	**H32LSER3**	51	61,0	41,3	32,4	-15.0	-1.5	LT16NR	**SMYI3**	**SSY3T**	T10	**SSA3T**	T10
1095226	**H32LSER4**	51	61,0	41,3	32,4	-15.0	-1.5	LT22NR	**SMYI4**	**SSY4T**	T20	**SSA4T**	T20
3842895	**H32LSER5**	51	61,0	41,3	32,5	-15.0	-1.5	LT27NR	**SMYI5**	**SSY5T**	T25	**SSA5T**	T25
3842897	**H40LSER5**	64	77,0	41,3	38,9	-15.0	-1.5	LT27NR	**SMYI5**	**SSY5T**	T25	**SSA5T**	T25

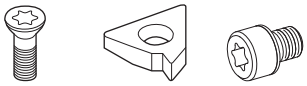
REMARQUE : Pour les adaptateurs d'alésage, voir pages B386.



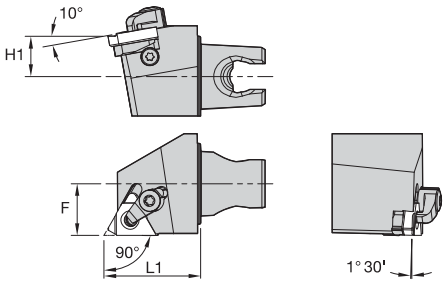


La bride représentée sur les images n'est plus disponible.

LSE • Montage en bout

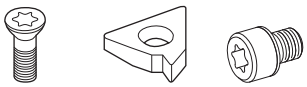


Réf. commande	Réf. catalogue	L1	F	H1	plaquette	Vis de plaquette	sous-plaquette	vis de sous-plaquette
à droite								
2399506	**KM25LSER1630**	30	22	12,5	LT16EL	**SSA3T**	**SMYI3**	**SSY3T**
à gauche								
2399507	**KM25LSEL1630**	30	22	12,5	LT16ER	**SSA3T**	**SMYE3**	**SSY3T**

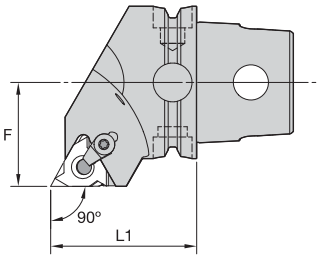


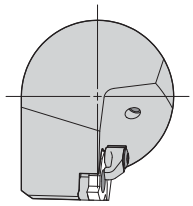
La bride représentée sur les images n'est plus disponible.

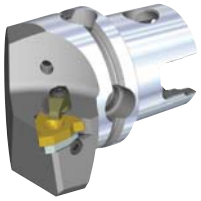
LSS • Montage latéral



Réf. commande	Réf. catalogue	L1	F	H1	plaquette	Vis de plaquette	sous-plaquette	vis de sous-plaquette
à droite								
2399504	**KM25LSSR1630**	30	16	12,5	LT16ER	**SSA3T**	**SMYE3**	**SSY3T**
3176219	**KM25LSSR2230**	30	16	12,5	LT22ER	**SSA4T**	**SMYE4**	**SSY4T**
à gauche								
2399505	**KM25LSSL1630**	30	16	12,5	LT16EL	**SSA3T**	**SMYI3**	**SSY3T**
3176220	**KM25LSSL2230**	30	16	12,5	LT22EL	**SSA4T**	**SMYI4**	**SSY4T**



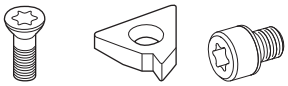




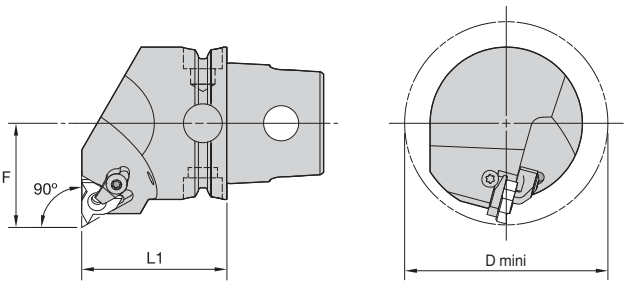
La bride représentée sur les images n'est plus disponible.

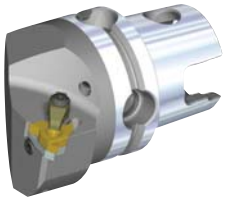
KM™ QUICK CHANGE

LSS 90°



Réf. commande	Réf. catalogue	L1 mm	L1 in	F mm	F in	plaquette	Vis de plaquette	sous-plaquette	vis de sous-plaquette	kg	lbs
à droite											
3950857	**KM40TSLSSR16**	40	1.575	27	1.063	LT16ER	**SSA3T**	**SMYE3**	**SSY3T**	0,31	.68
3950858	**KM40TSLSSR22**	40	1.575	27	1.063	LT22ER	**SSA4T**	**SMYE4**	**SSY4T**	0,30	.66
3959401	**KM40TSLSSR27**	45	1.772	27	1.063	LT27ER	**SSA5T**	**SMYE5**	**SSY5T**	0,37	.82
à gauche											
3950855	**KM40TSLSSL16**	40	1.575	27	1.063	LT16EL	**SSA3T**	**SMYI3**	**SSY3T**	0,32	.70
3950856	**KM40TSLSSL22**	40	1.575	27	1.063	LT22EL	**SSA4T**	**SMYI4**	**SSY4T**	0,31	.68
3959400	**KM40TSLSSL27**	45	1.772	27	1.063	LT27EL	**SSA5T**	**SMYI5**	**SSY5T**	0,37	.82

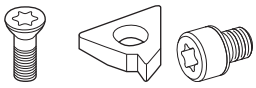




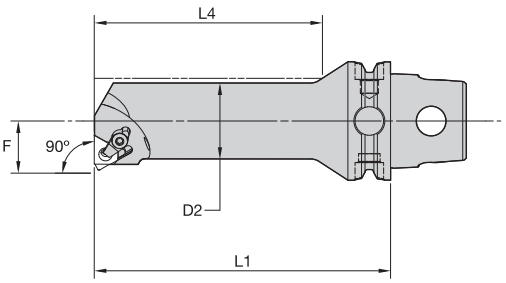
La bride représentée sur les images n'est plus disponible.

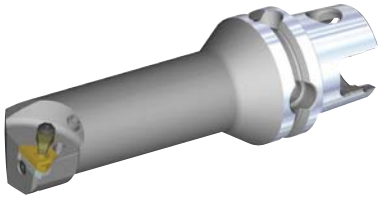
KM QUICK CHANGE

LSE-N 90° • Inter uniquement



Réf. commande	Réf. catalogue	L1 mm	L1 in	F mm	F in	D min mm	D min in	plaquette	Vis de plaquette	sous-plaquette	vis de sous-plaquette	kg	lbs
à droite													
3950832	**KM40TSLSER16N**	40	1.575	27	1.063	54	2.126	LT16NR	**SSA3T**	**SMYI3**	**SSY3T**	0,35	.77
3950854	**KM40TSLSER22N**	40	1.575	27	1.063	54	2.126	LT22NR	**SSA4T**	**SMYI4**	**SSY4T**	0,35	.77
3959399	**KM40TSLSER27N**	45	1.772	27	1.063	54	2.126	LT27NR	**SSA5T**	**SMYI5**	**SSY5T**	0,39	.86
à gauche													
3950831	**KM40TSLSEL16N**	40	1.575	27	1.063	54	2.126	LT16NL	**SSA3T**	**SMYE3**	**SSY3T**	0,35	.77





La bride représentée sur les images n'est plus disponible.

LSE 90°

Réf. commande	Réf. catalogue	D2 mm	D2 in	D mini mm	D mini in	F mm	F in	L4 mm	L4 in	L1 mm	L1 in	plaquette	kg	lbs
à droite														
3955464	**KM40TSS10DLSER11**	10	.39	13	.51	7	.276	35	1.38	60	2.362	LT11NR	0,22	.49
3955466	**KM40TSS12ELSER11**	12	.47	16	.63	9	.354	42	1.66	70	2.756	LT11NR	0,25	.56
3955468	**KM40TSS16FLSER16**	16	.63	20	.79	11	.433	56	2.21	80	3.150	LT16NR	0,28	.61
3955470	**KM40TSS20GLSER16**	20	.79	25	.98	13	.512	70	2.76	90	3.543	LT16NR	0,34	.75
3955472	**KM40TSS25HLSER16**	25	.98	32	1.26	17	.669	75	2.95	100	3.937	LT16NR	0,50	1.11
3955474	**KM40TSS32JLSER16**	32	1.26	40	1.57	22	.866	96	3.78	110	4.331	LT16NR	0,72	1.58
3955476	**KM40TSS32JLSER22**	32	1.26	40	1.57	22	.866	96	3.78	110	4.331	LT22NR	0,71	1.56
à gauche														
3955463	**KM40TSS10DLSEL11**	10	.39	13	.51	7	.276	35	1.38	60	2.362	LT11NL	0,22	.49
3955465	**KM40TSS12ELSEL11**	12	.47	16	.63	9	.354	42	1.65	70	2.756	LT11NL	0,25	.55
3955469	**KM40TSS20GLSEL16**	20	.79	25	.98	13	.512	70	2.76	90	3.543	LT16NL	0,34	.75
3955471	**KM40TSS25HLSEL16**	25	.98	32	1.26	17	.669	75	2.95	100	3.937	LT16NL	0,50	1.11
3955473	**KM40TSS32JLSEL16**	32	1.26	40	1.57	22	.866	96	3.78	110	4.331	LT16NL	0,72	1.58
3955475	**KM40TSS32JLSEL22**	32	1.26	40	1.57	22	.866	96	3.78	110	4.331	LT22NL	0,71	1.56

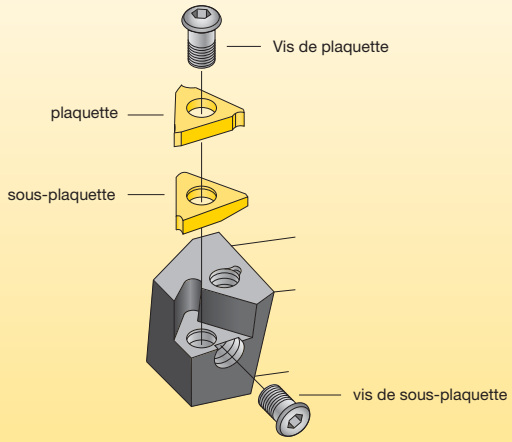
REMARQUE : Les références sans sous-plaquette sont conçus pour un angle d'inclinaison de 1,5°.

Pièces détachées

Réf. catalogue	Vis de plaquette	sous-plaquette	vis de sous-plaquette
à droite			
KM40TSS10DLSER11	**SSN2T**	**–**	**–**
KM40TSS12ELSER11	**SSN2T**	**–**	**–**
KM40TSS16FLSER16	**SN3TPKG**	**–**	**–**
KM40TSS20GLSER16	**SSA3T**	**SMYI3**	**SSY3T**
KM40TSS25HLSER16	**SSA3T**	**SMYI3**	**SSY3T**
KM40TSS32JLSER16	**SSA3T**	**SMYI3**	**SSY3T**
KM40TSS32JLSER22	**SSA4T**	**SMYI4**	**SSY4T**
à gauche			
KM40TSS10DLSEL11	**SSN2T**	**–**	**–**
KM40TSS12ELSEL11	**SSN2T**	**–**	**–**
KM40TSS20GLSEL16	**SSA3T**	**SMYE3**	**SSY3T**
KM40TSS25HLSEL16	**SSA3T**	**SMYE3**	**SSY3T**
KM40TSS32JLSEL16	**SSA3T**	**SMYE3**	**SSY3T**
KM40TSS32JLSEL22	**SSA4T**	**SMYE4**	**SSY4T**

Porte-outils à filetage Laydown Threading

Dans tous les cas, il est important de bien sélectionner la sous-plaquette. Les porte-outils Kennametal sont livrés avec un angle de sous-plaquette de 1,5°. Changer de sous-plaquette si le filetage présente une différence de plus de 1°. Pour tous renseignements complémentaires sur le choix des sous-plaquettes, voir pages D109–D110.



dimension et vis de plaquette	vis de plaquette	sous-plaquette	vis de sous plaquette
3ER	SSA3T	SMYIE3	SSY3T
3EL	SSA3T	SMYI3	SSY3T
4ER	SSA4T	SMYIE4	SSY4T
4EL	SSA4T	SMYI4	SSY4T
Barres d'alésage pour filetage Laydown Threading			
2IR	SSN2T	–	–
2IL	SSN2T	–	–
3IR	SSA3T	SMYI3	SSY3T
3IL	SSA3T	SMYIE3	SSY3T
4IR	SSA4T	SMYI4	SSY4T
4IL	SSA4T	SMYIE4	SSY4T

SM	—	Y	E	3	—	2N
Sous-plaquette		Sous-plaquette Y pour plaquettes standard Laydown	E — Exter I — Inter	IC — 1/8"		Angle de sous-plaquette

2P	positif à 2°
1P	positif à 1°
–	0°
1N	négatif à 1°
2N	négatif à 2°
3N	négatif à 3°

angle résultant		3.5°	2.5°	1.5°	0.5°	-0.5°	-1.5°
dimension de plaquette (IC)	porte-outil	réf. commande de la sous-plaquette					
3/8	exter à droite/inter à gauche exter à gauche/inter à droite	SM-YE3-2P SM-YI3-2P	SM-YE3-1P SM-YI3-1P	SM-YE3 SM-YI3	SM-YE3-1N SM-YI3-1N	SM-YE3-2N SM-YI3-2N	SM-YE3-3N SM-YI3-3N
1/2	ex.: à droite/pouce à gauche exter à gauche/inter à droite	SM-YE4-2P SM-YI4-2P	SM-YE4-1P SM-YI4-1P	SM-YE4 SM-YI4	SM-YE4-1N SM-YI4-1N	SM-YE4-2N SM-YI4-2N	SM-YE4-3N SM-YI4-3N

Kit sous-plaquette inclinée

Etant donné que vous pouvez parfois avoir besoin de sous-plaquettes différentes de celles fournies avec nos porte-outils standard, nous vous conseillons vivement de mettre les kits de sous-plaquettes directement à disposition dans chaque atelier.

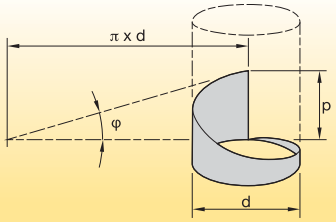
dimension de la plaquette	dimension de la sous-plaquette (D)	Réf. commande	contient les sous-plaquettes inclinées
3x	3/8	ABY3SET	SM-YE3-2P, 1P, 1N, 2N, 3N SM-YI3-2P, 1P, 1N, 2N, 3N
4x	1/2	ABY4	SM-YE4-2P, 1P, 1N, 2N, 3N SM-YI4-2P, 1P, 1N, 2N, 3N

Angle d'hélice

Exemple :
d = 48,06mm (1.892")
p = 3,175mm (.125")

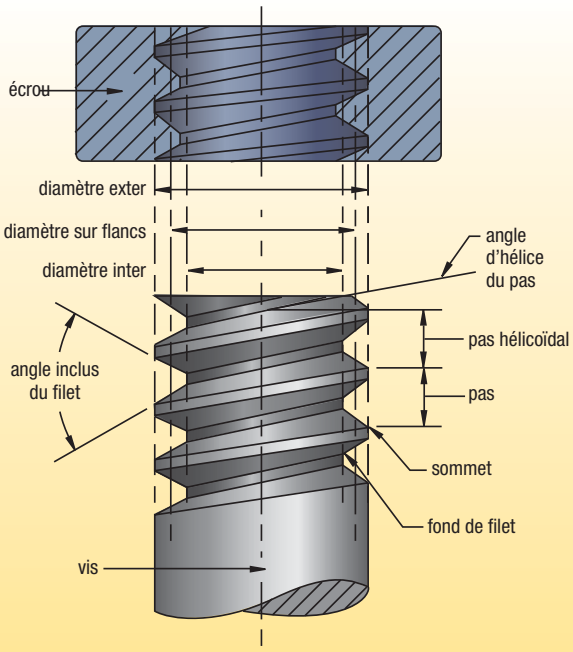
ϕ = Angle d'hélice
p = pas
d = diamètre sur flancs

$$\phi = \arctan\left(\frac{p \times \text{entrées}}{\pi * \varnothing}\right) = 1.13°$$



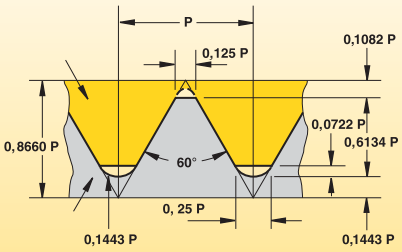
Définition des filets de vis

1. **Diamètre exter** — Le plus grand diamètre d'un filet droit. Cela concerne à la fois les filetages inter et exter.
2. **Diamètre sur flancs** — Sur un filetage droit, diamètre du noyau coupant les profils de filet aux points où la largeur du filet est égale à la moitié du pas de référence. Sur un "filet parfait", ceci intervient au point où la largeur du filet et la largeur de la rainure sont identiques.
3. **Angle (inclus) du filet** — L'angle inclus mesuré entre les flancs de la forme de filet.
4. **Diamètre interne** — Le plus petit diamètre d'un filet droit. Cela concerne à la fois les filetages inter et exter.
5. **Angle d'attaque** — Sur un filet droit, l'angle d'attaque est l'angle créé par l'hélice du filet au diamètre sur flancs dans un plan perpendiculaire à l'axe.
6. **Pas hélicoïdal** — Distance axiale parcourue par un point de l'hélice en un tour. Sur une seule entrée, le pas et le pas hélicoïdal sont identiques. Le pas hélicoïdal est égal au pas multiplié par le nombre d'entrées.
7. **Pas** — Distance comprise entre deux spires consécutives du filet, parallèlement à l'axe du filet.
8. **Sommet** — La surface la plus extérieure de la forme de filet où les flancs se rejoignent.
9. **Fond de filet** — La surface la plus intérieure de la forme de filet où les flancs se rejoignent.



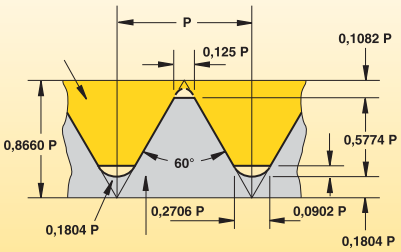
REMARQUE : Le nombre de filets par pouce (TPI) n'est pas indiqué : Nombre de filets par pouce mesuré longitudinalement. Les termes "pas" et "TPI" sont souvent employés de manière interchangeable. TPI = 1/pas.

ISO M (métrique) et UN (Unified National)



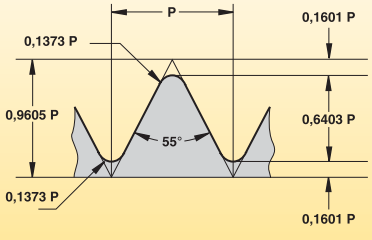
Utilisation : Toutes les branches de l'industrie mécanique.

UNJ (rayon à fond de filet contrôlé)



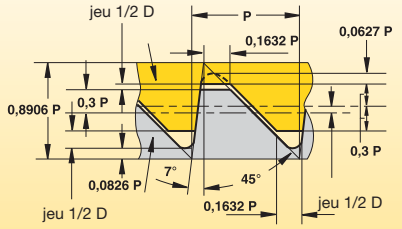
Utilisation : Industrie aérospatiale.

Whitworth (BSW)



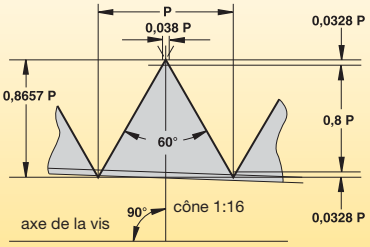
Utilisation : Les raccords et manchons des conduites de gaz, d'eau et d'égouts (remplacés par ISO).

Trapézoïdal Américain



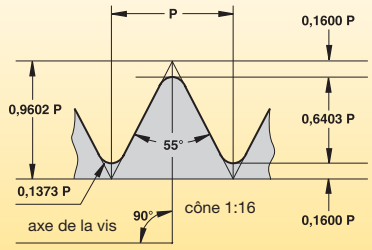
Utilisation : Raccords et manchons.

NPT (American National Pipe Thread)



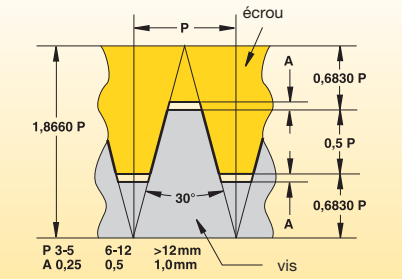
Utilisation : Raccords et manchons.

Filetage BSPT (British Standard Pipe Thread)



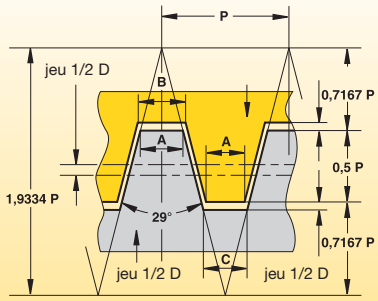
Utilisation : Filet de tuyau des conduites de vapeur, gaz et eau.

TR DIN 103



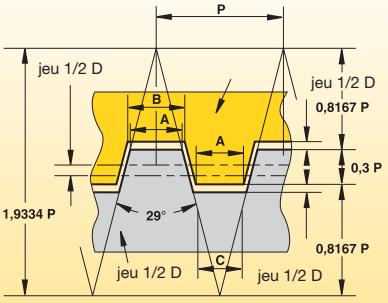
Utilisation : Industrie mécanique des vis de transmission de mouvement.

Acme



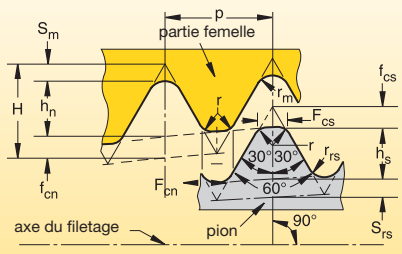
A = 0,0307 P
B = 0,3707 P—x D jeu
C = 0,3707 P—(D1 jeu —D2 jeu)
Utilisation : Acme-General est utilisé dans l'industrie mécanique pour les vis de transmission de mouvement.

Acme, tronqué (extra-court)



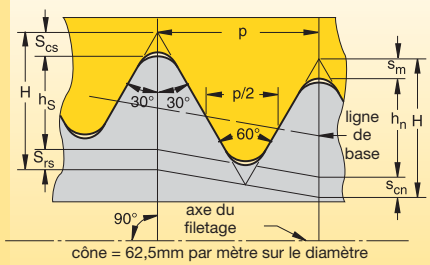
A = 0,4224 P
B = 0,4224 P—x D jeu
C = 0,4224 P—(D1 jeu—D2 jeu)
Utilisation : Cas où le filetage Acme normal est trop profond.

Raccord tournant épaulé API



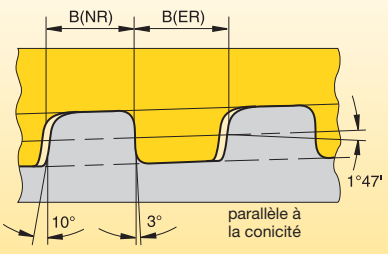
REMARQUE : La conicité illustrée est exagérée.

Forme de filet rond pour tubes API



REMARQUE : La conicité illustrée est exagérée.

Trapézoïdal API

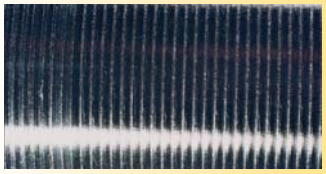


Nuances et vitesses proposées pour fileter différentes matières de pièces

groupe de pièces à usiner	matière à usiner	Engagement recommandé — m/mn				
		non revêtu	revêtement PVD			
		K68	KC5010	KC5025	KC5410	KU25T
acier de décolletage au carbone	10L18, 10L45, 1213, 12L13, 12L14, 1140, 1141, 11L44, 1151, 10L50	—	91–198	45–198	—	91–137
acier au carbone	10063, 1008, 1010, 1015, 1018, 1020, 1025, 1026, 1108, 1117	—	76–198	45–175	—	76–122
aciers à outils/alliés 150–325 HB (jusqu'à 35 HRC)	1042, 1045, 1070, 1080, 1085, 1090, 1095, 1541, 1561, 1572, 5140, 8620, W1, O1, S1, P20, H13, D2, A6, H13, L6	—	76–198	38–167	—	73–122
aciers à outils/alliés 330–450 HB (jusqu'à 36-47 HRC)		—	61–160	—	—	61–106
inox martensitique/ferritique/ durci par précipitation	416, 420F, 440F, 405, 409, 429, 430, 434, 436, 442, PH	—	45–160	30–122	—	24–61
inox austénitique	201, 202, 301, 302, 303, 304, 304, 305, 321, 347, 348, 310, 314, 316, 316L, 330	61–106	61–198	46–137	—	24–106
fonte grise 135–270 HB	classes 20, 30, 35, 45	61–91	61–237	46–122	—	30–110
fonte grise 275–450 HB	classes 50, 55, 60	45–76	45–175	15–76	—	30–110
fonte spéciale/ductile	A536, J434C, 60-40-18, 80-55-06, 100-70-03	45–76	45–198	30–160	—	30–110
alliages d'aluminium de décolletage	2024-T4, 2014-T6, 6061-T6 2011-T3, 3003-H18, A2, Alcan, Alcoa 510, Duralumin	122–244	122–365	—	152–457	30–305
alliages d'aluminium à haute teneur en silicium	A380, A390, A380-1, A390-1, A380-2	—	—	—	—	—
cuivre/zinc/laiton		76–183	76–304	46–236	—	30–244
non métalliques	graphite, Nylon, plastiques, caoutchoucs, dérivés phénoliques, carbone	122–457	122–396	46–305	—	30–244
alliages hautes températures 125–269 HB (jusqu'à 27 HRC)	Nickel 200, Monel, R405, Monel K500, INCONEL 600, INCONEL® 625/901x750/718, Waspaloy, Hastelloy C	24–37	24–122	13–76	—	11–85
alliages hautes températures 260–450 HB (26–47 HRC)	Rene 95, Waspaloy A286, Incoloy 800, Haynes 188, Stellite F, Haynes 25	24–30	30–76	6–61	—	11–61
alliages de titane	Ti-6Al-4V, TI-5Al-2.5Sn	34–55	34–99	—	—	11–76

REMARQUE : Lorsque les niveaux de dureté de la pièce se situent en haut de la plage, la vitesse de départ en m/mn devra se situer vers le minimum. Examiner régulièrement les plaquettes en vérifiant l'usure en dépouille.

Préparation d'arêtes :
Non revêtue — Revêtue
De PVD — léger arrondi d'arête sauf avec angle de coupe positif, angle de coupe arête vive

problème	cause	solution possible
filet arraché 	• Bavures. • Surface arrachée. • Rayures. • Sous-plaquette inadaptée • Mauvaise passe.	• Choisir une avance sur flanc modifiée. • Choisir une plaquette profil plein. • Augmenter la concentration de lubrifiant. • Augmente la vitesse en m/mn. • Vérifier l'axe "Z" de la machine. • Vérifier la forme de la plaquette. • Vérifier que la sous-plaquette est la bonne en système LT. • Calculer la dépouille aux flancs.
broutage	• Faible rigidité. • Mouvement de la plaquette. • Mauvaise passe. • Décentré.	• Choisir une avance sur flanc modifiée. • Réduire le porte-à-faux de l'outil. • Vérifier la flèche de la pièce. • Vérifier la plaquette et la serrer. • Vérifier que la position de l'outil se trouve à l'axe de la pièce à usiner. • Régler le nombre de passes. Moins de passes réduit le broutage.
Arête rapportée	• Vitesse trop basse. • Lubrifiant insuffisant. • Pression de coupe	• Augmenter la vitesse en m/mn. • Augmenter la concentration et/ou le débit de lubrifiant. • Ajuster les passes pour la plongée. • Augmenter la profondeur de coupe par passe.
déformation	• Mauvaise nuance. • Vitesse de coupe trop élevée. • Augmenter la passe. • Lubrifiant insuffisant.	• Choisir une avance sur flanc modifiée. • Choisir une nuance plus résistante à l'usure (par ex. KC5010™). • Réduire la vitesse de coupe en m/mn. • Augmenter le débit de lubrifiant.
écaillage	• Mauvaise passe. • Pression de coupe. • Mauvaise nuance. • Mauvaise vitesse de coupe. • Faible rigidité.	• Choisir une avance sur flanc modifiée. • Augmenter ou diminuer le nombre de passes. • Supprimer les passes à vide. • Choisir une nuance plus tenace (par exemple KC5025™). • Augmenter la vitesse de coupe en m/mn lors d'écaillage arrière. • Diminuer la vitesse de coupe en m/mn lors d'écaillage avant. • Réduire le porte-à-faux de l'outil. • Vérifier le mouvement de la plaquette/contrôler le serrage. Serrer la vis ou la bride au bon couple. • Vérifier une éventuelle déflexion de la pièce. • Calculer la dépouille aux flancs. • Vérifier que la sous-plaquette est la bonne.
pointe cassée	• Forte pression du copeau. • Faible rayon de pointe. • Mauvaise nuance. • Mauvaise passe.	• Choisir une avance sur flanc modifiée. • Diminuer la pression du copeau. • Choisir un grand rayon de pointe, si possible. • Choisir une nuance plus tenace (par exemple KC5025).
usure en dépouille	• Sous-plaquette inadaptée. • Mauvaise nuance. • Lubrifiant insuffisant. • Décentré. • Dépouille aux flancs insuffisante. • Augmenter la passe.	• Vérifier que la sous-plaquette est la bonne. • Choisir une nuance plus résistante à l'usure (par exemple KC5025). • Augmenter le débit de lubrifiant. • Vérifier la hauteur de l'outil par rapport à l'axe. (Plus le diamètre est réduit, plus la nécessité de la précision des axes est cruciale). • Calculer la dépouille au flanc et remplacer la sous-plaquette pour augmenter la dépouille sur le flanc usé. • Si l'usure se situe sur le flanc arrière, augmenter l'écart d'angle d'avance en plongée.

(suite)

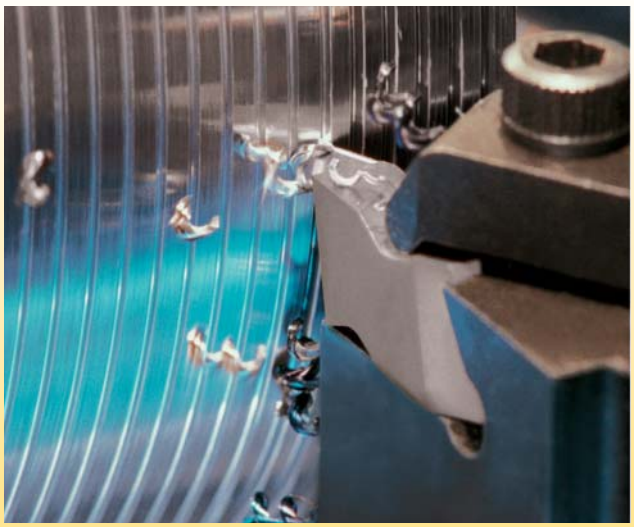
(Informations techniques • Guide des défauts et remèdes — suite)

problème	solution possible																	
	augmenter la vitesse de coupe en m/mn.	réduire la vitesse de coupe en m/mn.	augmenter la pression du copeau	diminuer la pression du copeau là où le défaut s'est produit	choisir une nuance carbure plus tenace	choisir une nuance carbure plus dure	Utiliser du lubrifiant	choisir un carbure revêtu	choisir une plaquette avec arasage	modifier l'angle de plongée	vérifier le mouvement de la plaquette et la repositionner	réduire le porte-à-faux de l'outil	resélectionner la sous-plaquette	ajouter un brise-copeau	réduire la prof. de coupe	Régler la hauteur de centre	commencer l'usinage du filetage 12mm avant la pièce	changer de méthode d'avance en plongée
broutage	•			•							•	•				•		•
bavure au sommet des filets	•								•									•
faible tenue de coupe		•	•	•		•		•										•
arête avant écaillée			•	•	•													
arête arrière écaillée					•					•								
pointe cassée (à la première passe)	•														•	•		
pointe cassée (après la première passe)				•	•					•			•					•
arête rapportée	•		•				•	•										•
arasage prématuré													•					
rayures des filets																	•	
mauvaise évacuation des copeaux														•				•

Avec la gamme Top Notch™, la technologie Kennametal apporte la maîtrise du copeau dans vos opérations de filetage. Lorsqu'elle est utilisée conformément à nos instructions, le brise-copeau en retrait de Kennametal permet de maîtriser le copeau dans la plupart des opérations. Le modèle de notre angle de coupe positif diminue la pression de coupe, ce qui réduit le dégagement de chaleur et augmente la tenue de coupe. Ainsi, les copeaux longs et les chignons ne détruisent plus l'état de surface de la pièce. Le danger auquel les opérateurs s'exposent en retirant des copeaux longs de la pièce et sur le mandrin est ainsi écarté. Tous ces avantages s'associent pour améliorer la productivité de vos opérations de filetage.

La dernière passe

Certaines commandes numériques nécessitent que la dernière passe se fasse à un angle d'avance en plongée de 0° puisque le copeau ne se brisera pas à la dernière passe. Sur la plupart des aciers au carbone et aciers alliés, la dernière passe peut rester à une profondeur de coupe de 0,127mm et obtenir une finition admissible. Pour certains matériaux, il est possible d'effectuer une passe de 0,025mm (.001") à 0,076mm (.003") (à vide) pour améliorer l'état de surface, mais au risque de remettre en cause l'action du brise-copeau.

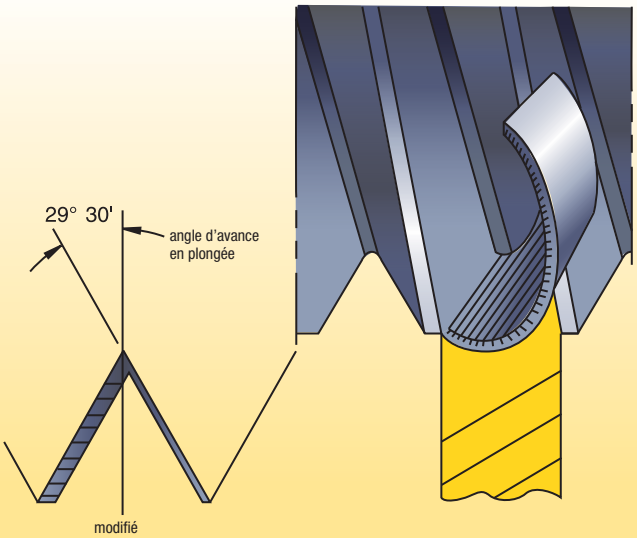


Programmation de la machine

Les commandes numériques modernes permettent au programmeur de régler facilement l'angle d'avance, le nombre de passes et la profondeur de coupe de chaque passe. La plaquette de filetage à brise-copeau donne un résultat optimum à un angle d'avance de 29°-30', même si les angles de 15° à 30° sont acceptables. En outre, il est important de maintenir une profondeur de coupe minimum de 0,127mm (.005") à chaque passe. Dans la plupart des utilisations, l'emploi de cycles préprogrammés de commandes numériques ne donne que des résultats moyens. Les programmes personnalisés sont mieux adaptés et donc conseillés.

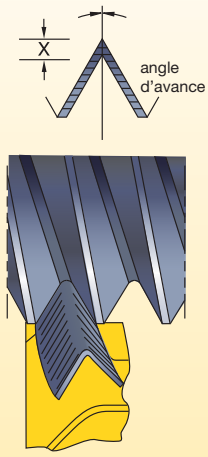
Angle d'avance

Pour fractionner le copeau de manière efficace et cohérente, il est important de choisir un angle d'avance en plongée compris entre 28° et 29° 30'. Ne pas utiliser de plaquettes avec brise-copeau à des angles d'avance inférieurs à 15°.



Radial

modifié



Advantage —

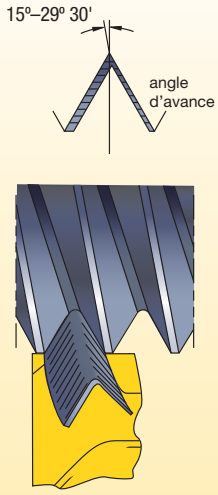
- La coupe sur les deux côtés du filetage utilise l'ensemble de l'arête de coupe et la protège de l'écaillage.
- Usure régulière de la plaquette.

Inconvénient —

- L'outil produit un copeau qui peut être difficile à maîtriser.
- Il y a écaillage de la pointe lorsqu'on coupe des matières à haute résistance à la traction.
- Le problème d'ébavurage est plus important.
- Toute l'arête de coupe est engagée à la finition du filet, se traduisant par une tendance au broutage.

Dépouille modifiée

modifié



Advantage —

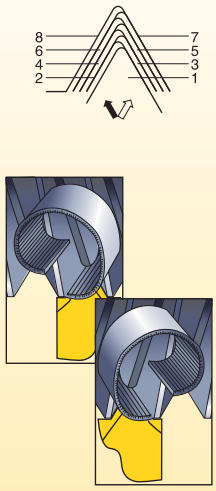
- L'outil coupe des deux côtés de la forme du filet, et il est donc protégé de l'écaillage, comme lors d'une plongée à 0°. Le copeau qui se forme est d'épaisseur inégale, ce qui contribue à le fractionner de la même manière que l'avance sur flanc.
- C'est la méthode à privilégier, spécialement lorsqu'on utilise une plaquette avec géométrie de maîtrise copeau.
- Avance sur flanc à la fois radiale et/ou alternée.
- Cela se traduit par une bonne durée de vie, l'usure étant répartie de façon homogène sur les deux arêtes de coupe.

Inconvénient —

- Inconvénients analogues à l'avance à 0˚, bien que d'amplitude légèrement réduite, les efforts de coupe étant mieux équilibrés et le dégagement des copeaux étant beaucoup moins un problème.

Flancs alternés

flancs alternés



Advantage —

- Tenue de coupe accrue, puisque les deux arêtes travaillent de manière égale.

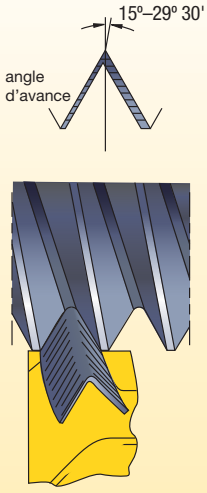
REMARQUE : Certaines machines-outils peuvent nécessiter des techniques de programmation spéciales pour concrétiser cette méthode.

Inconvénient —

- Difficile à utiliser sur une machine conventionnelle.

Dépouille inverse modifiée

modifié



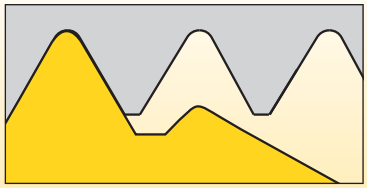
Advantage —

- L'outil coupe des deux côtés de la forme du filet, et il est donc protégé de l'écaillage, comme lors d'une plongée à 0°. Le copeau qui se forme est d'épaisseur inégale, ce qui contribue à le fractionner de la même manière que l'avance sur flanc.
- C'est la méthode à privilégier, spécialement lorsqu'on utilise une plaquette avec géométrie de maîtrise copeau.
- Avance sur flanc à la fois radiale et/ou alternée.
- Cela se traduit par une bonne durée de vie, l'usure étant répartie de façon homogène sur les deux arêtes de coupe.
- Le dégagement des copeaux ayant lieu en sens inverse de l'avance, c'est un choix excellent pour le filetage inter.

Inconvénient —

- La programmation doit se faire ligne par ligne.

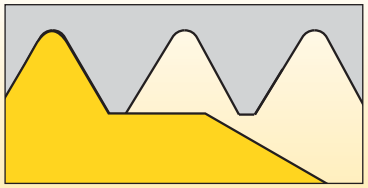
Profil partiel



Profil avec une forme universelle :

- Réduction des stocks.
- Pour divers pas sur une plage limitée.
- Les diamètres exter/inter doivent être pré-tournés avec précision.

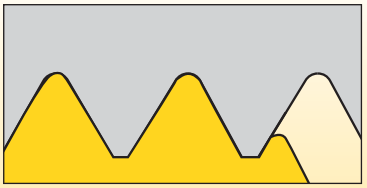
Profil complet



Profil de forme avec arête d'arasage :

- Pour des filets précis et sans bavures dans le pas spécifié.
- Application générale.
- Tolérance d'usinage pour un diamètre exter/diam. avant filetage aux environs de .004–.006".

Profil multi-dents



Profil multi-dents complet, en général à 2–3 dents :

- Filetage de grande productivité moyennant un nombre de passes réduit et une plus longue durée de vie.
- Nécessite un montage rigide et un bon passage sur filetage long.

Formules

Formule métrique		
pour obtenir	**la formule**	**indiquée**
m/mn	D (mm) Vitesse	$m/mn = \frac{\pi \times D}{1000} \times tr/mn$
tr/mn	D (mm) m/mn	$tr/mn = \frac{m/mn \times 1000}{D \times \pi}$

Légende

m/mn	=	mètres par minute
tr/mn	=	tours par minute
D	=	diamètre de la pièce
π	=	3,1416

Vitesses de coupe maxi

Sur les machines anciennes, la vitesse de coupe est souvent limitée par la vitesse de translation maxi (IPM ou mm/mn) de l'outil autorisée par la machine. Vérifier la vitesse maximale par les formules suivantes :

formule métrique : vitesse de coupe maxi (m/mn) =
diamètre pièce (mm) x 3,14 x (1/pas) x vitesse de translation $\frac{\text{maxi en mm/mn}}{1000\text{mm}}$

Dépouille au flanc

γ = arc tan (sin (β/2) * tan(α))
γ = dépouille latérale (au flanc)
β = angle inclus de la forme du filet
α = angle d'inclinaison radial

Filetage	Angle	Exter	Inter
UN & ISO	60	5.3	8
BSW	55	4,8	7,3
TR	30	2,6	4
ACME	29	2,6	3,9
AMBUT	7	.6	.9
AMBUT	45	4	6

Recommandation sur les passes en plongée pour le filetage

TPI	48–32	28–24	20–16	14–12	11,5–9	8–6	5–4	3–2
pas métrique (mm)	0,50–0,75	0,80–1	1,25–1,5	1,75–2	2,5–3	3,5–4	4.5–6	8,0
Type de filetage	**nombre de passes conseillé**							
Formes courantes de filets triangulaires ISO, UN, UNJ, NPT, Whitworth, BSPT, pour manchons API	4–5	5–6	6–8	8–10	9–12	12–15	14–16	15–25
Acme, Trapézoïdal, Rond, Rond API	—	—	5–6	7–8	10–11	12–13	13–15	18–20
Extra-court Acme, Trapézoïdal API	—	—	5	5–6	7–8	8–10	10–12	14–16
Trapézoïdal Américain	—	—	7–8	9–10	11–12	13–15	17–19	22–24

REMARQUE : Conserver une passe minimum de .0,05 mm sur les dernières passes pour éviter l'écrouissage et l'abrasion excessive de l'outil de filetage.

Valeurs de passe à volume constant pour les opérations de filetage

Dans la plupart des utilisations, l'emploi de cycles préprogrammés de commandes numériques ne donne que des résultats moyens. Par exemple, un filet exter d'un pas de 8 fait 2mm (.0789") de profondeur.

$$\Delta ap_X = \frac{ap}{\sqrt{nap-1}} * \sqrt{\phi}$$

Formule d'avance en plongée à pression de coupe constante

Δap = passe en plongée radiale
x = passe réelle (de 1 au nap)
nap = nombre de passes
ϕ = 1ère passe, 0,3
2ème passe, 1
3ème passe et plus, x-1

Passe en plongée radiale

Contrainte de flexion sur l'arête de coupe provoquée par des copeaux en V à partir d'aciers à copeau long.

Les efforts de coupe importants à faibles épaisseurs de coupe nécessitent des arêtes vives à haute résistance.

Avance sur les flancs

Une contrainte de flexion réduite et des arêtes de coupe stabilisées permettent d'obtenir des formes de copeaux plus favorables et des sections de coupe plus importantes.

Les carbures présentant une dureté élevée, une bonne résistance à l'usure et une bonne stabilité à la température sont avantageux.

Consignes pour les profondeurs en plongée — Comment déterminer le nombre et la valeur des passes

Le nombre de passes "s" par type de filetage est important pour réaliser un filetage complet. Les tableaux suivants donnent les valeurs standard correspondant à la condition d'usinage de l'acier. Le nombre de passes qui convient doit être déterminé de manière empirique.

En cas de rupture de plaquette, il faut augmenter le nombre de passes. L'usure allant en augmentant, nous conseillons de réduire le nombre de passes. L'épaisseur du copeau ne devra pas être inférieure à 0,05mm. La tolérance au diamètre ne devra pas dépasser 0,2mm.

ISO métrique, Filetage exter

pas de filetage P (mm)	0,50	0,75	1,00	1,25	1,50	1,75	2,00	2,50	3,00	3,50	4,00	4,50	5,00
T Ap (mm)	0,305	0,457	0,610	0,762	0,914	1,067	1,219	1,524	1,829	2,159	2,464	2,769	3,073
N Ap	4	4	5	6	6	8	8	10	12	14	15	15	16
	valeurs de l'avance sur flancs (X/Z)												
ordre des passes	X/Z	X/Z	X/Z	X/Z	X/Z	X/Z	X/Z	X/Z	X/Z	X/Z	X/Z	X/Z	X/Z
1	0,096	0,145	0,167	0,187	0,224	0,221	0,252	0,278	0,302	0,328	0,361	0,405	0,435
2	0,080	0,119	0,138	0,154	0,185	0,182	0,208	0,230	0,249	0,271	0,298	0,335	0,359
3	0,073	0,109	0,126	0,141	0,169	0,167	0,191	0,210	0,228	0,248	0,273	0,306	0,329
4	0,056	0,084	0,097	0,108	0,130	0,128	0,146	0,161	0,175	0,190	0,209	0,235	0,252
5			0,082	0,091	0,110	0,108	0,123	0,136	0,148	0,160	0,176	0,198	0,213
6				0,080	0,097	0,095	0,109	0,120	0,130	0,141	0,155	0,175	0,187
7						0,086	0,098	0,108	0,118	0,128	0,141	0,158	0,169
8						0,079	0,090	0,100	0,108	0,118	0,129	0,145	0,156
9								0,093	0,101	0,109	0,120	0,135	0,145
10								0,087	0,095	0,103	0,113	0,127	0,136
11									0,089	0,097	0,107	0,120	0,129
12									0,085	0,092	0,102	0,114	0,122
13										0,088	0,097	0,109	0,117
14										0,085	0,093	0,105	0,112
15											0,090	0,101	0,108
16													0,104
T Ap (mm)	0,305	0,457	0,610	0,762	0,914	1,067	1,219	1,524	1,829	2,159	2,464	2,769	3,073

REMARQUE : Toujours prévoir 0,08–0,13mm d'excédent de sur-épaisseur pour les plaquettes à profil complet.

ISO métrique, Filetage Inter

pas de filetage P (mm)	0,50	0,75	1,00	1,25	1,50	1,75	2,00	2,50	3,00	3,50	4,00	4,50	5,00
T Ap (mm)	0,279	0,406	0,533	0,686	0,813	0,940	1,092	1,346	1,626	1,905	2,159	2,438	2,718
N Ap	4	4	5	6	6	8	8	10	11	12	14	15	16
	valeurs de l'avance sur flancs (X/Z)												
ordre des passes	X/Z	X/Z	X/Z	X/Z	X/Z	X/Z	X/Z	X/Z	X/Z	X/Z	X/Z	X/Z	X/Z
1	0,088	0,129	0,146	0,168	0,199	0,195	0,226	0,246	0,282	0,315	0,328	0,357	0,384
2	0,073	0,106	0,121	0,139	0,164	0,161	0,187	0,203	0,232	0,260	0,271	0,295	0,317
3	0,067	0,097	0,110	0,127	0,151	0,147	0,171	0,186	0,213	0,238	0,248	0,270	0,291
4	0,051	0,075	0,085	0,097	0,116	0,113	0,131	0,143	0,163	0,183	0,190	0,207	0,223
5			0,071	0,082	0,097	0,095	0,111	0,120	0,138	0,154	0,160	0,175	0,188
6				0,072	0,086	0,084	0,097	0,106	0,121	0,136	0,141	0,154	0,166
7						0,076	0,088	0,096	0,110	0,123	0,128	0,139	0,150
8						0,070	0,081	0,088	0,101	0,113	0,118	0,128	0,138
9								0,082	0,094	0,105	0,109	0,119	0,128
10								0,077	0,088	0,099	0,103	0,112	0,120
11									0,083	0,093	0,097	0,106	0,114
12									0,000	0,089	0,092	0,101	0,108
13										0,000	0,088	0,096	0,103
14										0,000	0,085	0,092	0,099
15											0,000	0,089	0,096
16													0,092
T Ap (mm)	0,279	0,406	0,533	0,686	0,813	0,940	1,092	1,346	1,626	1,905	2,159	2,438	2,718

REMARQUE : Toujours prévoir 0,08–0,13mm d'excédent de sur-épaisseur pour les plaquettes à profil complet.

Filet UN, Filetage Exter

TPI	24	20	18	16	14	12	11	10	9	8	7	6	5
T Ap (mm)	0,660	0,787	0,864	0,965	0,914	1,067	1,219	1,524	1,829	2,159	2,464	2,769	3,073
N Ap	5	6	6	7	9	9	10	11	12	13	14	15	16
	valeurs de l'avance sur flancs (X/Z)												
ordre des passes	X/Z	X/Z	X/Z	X/Z	X/Z	X/Z	X/Z	X/Z	X/Z	X/Z	X/Z	X/Z	X/Z
1	0,181	0,193	0,212	0,216	0,177	0,207	0,223	0,264	0,302	0,341	0,374	0,405	0,435
2	0,149	0,159	0,175	0,178	0,146	0,171	0,184	0,218	0,249	0,282	0,309	0,335	0,359
3	0,137	0,146	0,160	0,163	0,134	0,156	0,168	0,200	0,228	0,258	0,283	0,306	0,329
4	0,105	0,112	0,123	0,125	0,103	0,120	0,129	0,153	0,175	0,198	0,217	0,235	0,252
5	0,088	0,094	0,103	0,106	0,087	0,101	0,109	0,129	0,148	0,167	0,183	0,198	0,213
6		0,083	0,091	0,093	0,076	0,089	0,096	0,114	0,130	0,147	0,161	0,175	0,187
7				0,084	0,069	0,080	0,087	0,103	0,118	0,133	0,146	0,158	0,169
8					0,063	0,074	0,080	0,095	0,108	0,122	0,134	0,145	0,156
9					0,059	0,069	0,074	0,088	0,101	0,114	0,125	0,135	0,145
10							0,070	0,083	0,095	0,107	0,117	0,127	0,136
11								0,078	0,089	0,101	0,111	0,120	0,129
12									0,085	0,096	0,105	0,114	0,122
13										0,092	0,101	0,109	0,117
14											0,097	0,105	0,112
15												0,101	0,108
16													0,104
T Ap (mm)	0,660	0,787	0,864	0,965	0,914	1,067	1,219	1,524	1,829	2,159	2,464	2,769	3,073

REMARQUE : Toujours prévoir 0,08–0,13mm d'excédent de sur-épaisseur pour les plaquettes à profil complet.

Filet UN, Filetage Inter

TPI	24	20	18	16	14	12	11	10	9	8	7	6	5
T Ap (mm)	0,584	0,686	0,762	0,864	0,991	1,143	1,245	1,372	1,524	1,727	1,956	2,286	2,743
N Ap	5	6	6	7	8	9	9	10	11	12	13	14	15
	valeurs de l'avance sur flancs (X/Z)												
ordre des passes	X/Z	X/Z	X/Z	X/Z	X/Z	X/Z	X/Z	X/Z	X/Z	X/Z	X/Z	X/Z	X/Z
1	0,160	0,168	0,187	0,193	0,205	0,221	0,241	0,250	0,264	0,285	0,309	0,347	0,402
2	0,132	0,139	0,154	0,159	0,169	0,183	0,199	0,207	0,218	0,236	0,255	0,287	0,332
3	0,121	0,127	0,141	0,146	0,155	0,167	0,182	0,189	0,200	0,216	0,234	0,263	0,304
4	0,093	0,097	0,108	0,112	0,119	0,128	0,140	0,145	0,153	0,166	0,179	0,202	0,233
5	0,078	0,082	0,091	0,094	0,100	0,108	0,118	0,123	0,129	0,140	0,151	0,170	0,196
6		0,072	0,080	0,083	0,088	0,095	0,104	0,108	0,114	0,123	0,133	0,150	0,173
7				0,075	0,080	0,086	0,094	0,098	0,103	0,111	0,120	0,135	0,156
8					0,073	0,079	0,086	0,090	0,095	0,102	0,111	0,124	0,144
9						0,074	0,080	0,084	0,088	0,095	0,103	0,116	0,134
10								0,078	0,083	0,089	0,097	0,109	0,126
11									0,078	0,085	0,092	0,103	0,119
12										0,080	0,087	0,098	0,113
13											0,083	0,094	0,108
14											0,080	0,090	0,104
15													0,100
16													
T Ap (mm)	0,584	0,686	0,762	0,864	0,991	1,143	1,245	1,372	1,524	1,727	2,036	2,286	2,743

REMARQUE : Toujours prévoir 0,08–0,13mm d'excédent de sur-épaisseur pour les plaquettes à profil complet.

Usinage des filets NPT, exter et inter

TPI	27	18	14	11,5	8
T Ap (mm)	0,762	1,118	1,422	1,727	2,489
N Ap	6	8	10	12	14
	valeurs de l'avance sur flancs (X/Z)				
ordre des passes	X/Z	X/Z	X/Z	X/Z	X/Z
1	0,187	0,231	0,260	0,285	0,378
2	0,154	0,191	0,214	0,236	0,312
3	0,141	0,175	0,196	0,216	0,286
4	0,108	0,134	0,151	0,166	0,219
5	0,091	0,113	0,127	0,140	0,185
6	0,080	0,100	0,112	0,123	0,163
7		0,090	0,101	0,111	0,147
8		0,083	0,093	0,102	0,135
9			0,087	0,095	0,126
10			0,081	0,089	0,118
11				0,085	0,112
12				0,080	0,107
13					0,102
14					0,098
15					
16					
T Ap (mm)	0,762	1,118	1,422	1,727	2,489

Filets BSPT, Usinage exter et inter

TPI	28	19	14	11
T Ap (mm)	0,584	0,864	1,168	1,448
N Ap	5	8	10	12
	valeurs de l'avance sur flancs (X/Z)			
ordre des passes	X/Z	X/Z	X/Z	X/Z
1	0,160	0,179	0,213	0,239
2	0,132	0,148	0,176	0,197
3	0,121	0,135	0,161	0,181
4	0,093	0,104	0,124	0,139
5	0,078	0,087	0,104	0,117
6		0,077	0,092	0,103
7		0,070	0,083	0,093
8		0,064	0,076	0,086
9			0,071	0,080
10			0,067	0,075
11				0,071
12				0,067
13				
14				
15				
16				
T Ap (mm)	0,584	0,864	1,168	1,448

REMARQUE : Toujours prévoir 0,08–0,13mm d'excédent de sur-épaisseur pour les plaquettes à profil complet.

Usinage des filets trapézoïdaux selon DIN 103, exter et inter

pas	1,5	2	3	4	5
T Ap (mm)	1,016	1,245	1,753	2,261	2,743
N Ap	6	8	10	12	14
	valeurs de l'avance sur flancs (X/Z)				
ordre des passes	X/Z	X/Z	X/Z	X/Z	X/Z
1	0,249	0,258	0,320	0,373	0,417
2	0,206	0,213	0,264	0,308	0,344
3	0,188	0,195	0,242	0,282	0,315
4	0,144	0,150	0,186	0,217	0,242
5	0,122	0,126	0,157	0,183	0,204
6	0,107	0,111	0,138	0,161	0,180
7		0,100	0,125	0,145	0,162
8		0,092	0,115	0,134	0,149
9			0,107	0,125	0,139
10			0,100	0,117	0,131
11				0,111	0,123
12				0,105	0,117
13					0,112
14					0,108
15					
16					
T Ap (mm)	1,016	1,245	1,753	2,261	2,743

Usinage des filets ronds selon DIN 405, exter et inter

pas	10	8	6
T Ap (mm)	1,321	1,626	2,159
N Ap	8	10	12
	valeurs de l'avance sur flancs (X/Z)		
ordre des passes	X/Z	X/Z	X/Z
1	0,273	0,297	0,357
2	0,226	0,245	0,294
3	0,207	0,224	0,270
4	0,159	0,172	0,207
5	0,134	0,145	0,174
6	0,118	0,128	0,154
7	0,107	0,116	0,139
8	0,098	0,106	0,128
9		0,099	0,119
10		0,093	0,112
11			0,106
12			0,100
13			
14			
15			
16			
T Ap (mm)	1,321	1,626	2,159

REMARQUE : Toujours prévoir 0,08–0,13mm d'excédent de sur-épaisseur pour les plaquettes à profil complet.

Whitworth, Filetage exter et inter

TPI	28	20	19	16	14	12	11	10	9	8	7	6	5
T Ap (mm)	0,584	0,813	0,813	0,864	1,016	1,346	1,473	1,626	1,803	2,032	2,311	2,718	3,251
N Ap	5	6	6	8	8	9	9	10	11	12	14	15	16
	valeurs de l'avance sur flancs (X/Z)												
ordre des passes	X/Z	X/Z	X/Z	X/Z	X/Z	X/Z	X/Z	X/Z	X/Z	X/Z	X/Z	X/Z	X/Z
1	0,160	0,199	0,199	0,179	0,210	0,261	0,285	0,297	0,312	0,336	0,351	0,398	0,460
2	0,132	0,164	0,164	0,148	0,174	0,215	0,236	0,245	0,258	0,277	0,290	0,329	0,380
3	0,121	0,151	0,151	0,135	0,159	0,197	0,216	0,224	0,236	0,254	0,266	0,301	0,348
4	0,093	0,116	0,116	0,104	0,122	0,151	0,166	0,172	0,181	0,195	0,204	0,231	0,267
5	0,078	0,097	0,097	0,087	0,103	0,128	0,140	0,145	0,153	0,164	0,172	0,195	0,225
6		0,086	0,086	0,077	0,091	0,112	0,123	0,128	0,135	0,145	0,151	0,171	0,198
7				0,070	0,082	0,102	0,111	0,116	0,122	0,131	0,137	0,155	0,179
8				0,064	0,075	0,093	0,102	0,106	0,112	0,120	0,126	0,143	0,165
9						0,087	0,095	0,099	0,104	0,112	0,117	0,133	0,153
10								0,093	0,098	0,105	0,110	0,125	0,144
11									0,093	0,099	0,104	0,118	0,136
12										0,095	0,099	0,112	0,130
13											0,095	0,107	0,124
14											0,091	0,103	0,119
15												0,099	0,114
16													0,110
T Ap (mm)	0,584	0,813	0,813	0,864	1,016	1,346	1,473	1,626	1,803	2,032	2,311	2,718	3,251

REMARQUE : Toujours prévoir 0,08–0,13mm d'excédent de sur-épaisseur pour les plaquettes à profil complet.

Filets multi-dents, inter

	ISO métrique						ISO UN					Whitworth	NPT		
type	3M	2M	3M	2M	3M	2M	2M	3M	2M	3M	2M	2M	2M	3M	2M
pas (mm)	1,0	1,5	1,5	2,0	2,0	3,0	—	—	—	—	—	—	—	—	—
TPI	—	—	—	—	—	—	16	16	12	12	8	11	11,5	11,5	8
Profondeur totale	0,609	0,838	0,838	1,168	1,168	1,778	0,939	0,939	1,245	1,245	1,880	1,575	1,753	1,753	2,540
1	0,330	0,381	0,508	0,508	0,711	0,558	0,431	0,558	0,558	0,762	0,584	0,736	0,584	0,812	0,889
2	0,279	0,254	0,330	0,381	0,457	0,482	0,304	0,381	0,406	0,482	0,508	0,482	0,508	0,558	0,635
3	—	0,203	—	0,279	—	0,431	0,203	—	0,279	—	0,431	0,355	0,355	0,3815	0,558
4	—	—	—	—	—	0,304	—	—	—	—	0,355	—	0,304	—	0,457

Recommandations pour les pièces en acier (<300 BHN)

			Profondeur totale — sur rayon		
référence catalogue	dimension de la plaquette	Profil en filets/pouce (TPI)	1ère passe	2ème passe	3ème passe
NTC-8R/L8EM	8	8 UN	1,21	1,63	2,00
NTC-8R/L8IM	8	8 UN	1,19	1,55	1,88
NTC-8R/L10EM	8	10 UN	0,92	1,27	1,60
NTC-8R/L10IM	8	10 UN	0,90	1,22	1,52
NTC-8R/L12EM	8	12 UN	0,76	1,04	1,32
NTC-8R/L12IM	8	12 UN	0,76	0,93	1,20
NTC-8R/L14EM	8	14 UN	0,68	0,95	1,12
NTC-8R/L14IM	8	14 UN	0,60	0,78	1,04
NTC-8R/L16EM 8	8	16 UN	0,58	0,81	0,96
NTC-8R/L16IM	8	16 UN	0,50	0,68	0,93
NTC-8R/L18EM	8	18 UN	0,48	0,66	0,86
NTC-8R/L18IM	8	18 UN	0,48	0,60	0,83
NDC-68RDR/L-75M	8	8 rond	1,47	1,65	1,85
NDC-61RDR/L-75M	8	10 rond	1,11	1,29	1,45
NDC-88RDRD/L-75M	8	8 rond	1,29	1,75	1,85
NDC-88VR/L-75M	8	8 NPT	1,01	1,72	2,45
NDC-8115VR/L-75M	8	11,5 NPT	0,96	1,37	1,70
NDN-814VR/L-75M	8	14 NPT	0,96	1,22	1,36

REMARQUE : Toujours prévoir 0,08–0,13mm d'excédent de sur-épaisseur pour les plaquettes à profil complet.

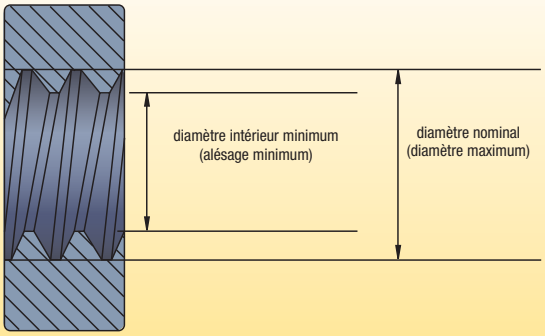
ACME, Exter

pas, TPI	28	20	19	16	14	12	11	10	9	8	7	6	5
totale	0,028	0,032	0,032	0,034	0,040	0,053	0,058	0,064	0,071	0,080	0,091	0,107	0,128
nombre de passes	5	6	6	8	8	9	9	10	11	12	14	15	16
	valeurs de l'advance sure flancs (X/Z)												
ordre des passes	X/Z	X/Z	X/Z	X/Z	X/Z	X/Z	X/Z	X/Z	X/Z	X/Z	X/Z	X/Z	X/Z
1	0,039	0,041	0,050	0,063	0,074	0,095	0,112	0,138	0,180	0,256	0,008/-	0,008/-	0,008/-
2	0,009	0,008	0,009	0,010	0,010	0,011	0,012	0,013	0,019	0,028	0,013/0,007	0,014/0,007	0,017/0,009
3	0,009	0,008	0,009	0,009	0,010	0,011	0,011	0,012	0,018	0,026	0,01/0,005	0,011/0,006	0,013/0,007
4	0,007	0,007	0,007	0,009	0,009	0,010	0,010	0,011	0,016	0,023	0,008/0,004	0,009/0,005	0,011/0,006
5	0,006	0,006	0,007	0,007	0,007	0,009	0,010	0,011	0,015	0,022	0,007/0,004	0,008/0,004	0,009/0,005
6	0,005	0,005	0,005	0,006	0,006	0,008	0,009	0,010	0,013	0,019	0,007/0,003	0,007/0,004	0,009/0,004
7	0,003	0,004	0,005	0,005	0,005	0,007	0,008	0,010	0,011	0,017	0,006/0,003	0,007/0,004	0,008/0,004
8		0,003	0,004	0,005	0,005	0,006	0,007	0,009	0,011	0,015	0,006/0,003	0,006/0,003	0,007/0,004
9			0,004	0,004	0,005	0,006	0,007	0,008	0,009	0,013	0,005/0,003	0,006/0,003	0,007/0,004
10				0,004	0,005	0,006	0,007	0,008	0,009	0,013	0,005/0,003	0,005/0,003	0,006/0,003
11				0,004	0,004	0,006	0,006	0,007	0,009	0,011	0,005/0,002	0,005/0,003	0,006/0,003
12					0,004	0,006	0,006	0,007	0,008	0,011	0,004/0,002	0,005/0,003	0,006/0,003
13					0,004	0,005	0,006	0,006	0,007	0,010	0,004/0,002	0,005/0,003	0,006/0,003
14						0,004	0,005	0,006	0,007	0,009	0,004/0,002	0,005/0,002	0,005/0,003
15							0,004	0,006	0,007	0,009		0,005/0,002	0,005/0,003
16							0,004	0,006	0,006	0,008			0,005/0,003
17								0,004	0,005	0,007	0,004/0,002	0,005/0,003	0,006/0,003
18								0,004	0,005	0,007	0,004/0,002	0,005/0,002	0,005/0,003
19									0,005	0,006		0,005/0,002	0,005/0,003
20										0,006			0,005/0,003

ACME, Inter

pas, TPI	28	20	19	16	14	12	11	10	9	8	7	6	5
totale	0,028	0,032	0,032	0,034	0,040	0,053	0,058	0,064	0,071	0,080	0,091	0,107	0,128
nombre de passes	5	6	6	8	8	9	9	10	11	12	14	15	16
	valeurs de l'avance sur flancs (X/Z)												
ordre des passes	X/Z	X/Z	X/Z	X/Z	X/Z	X/Z	X/Z	X/Z	X/Z	X/Z	X/Z	X/Z	X/Z
1	0,039	0,041	0,050	0,063	0,074	0,095	0,112	0,138	0,180	0,256	0,008/-	0,008/-	0,008/-
2	0,009	0,008	0,009	0,010	0,010	0,011	0,012	0,013	0,019	0,028	0,013/0,007	0,014/0,007	0,017/0,009
3	0,009	0,008	0,009	0,009	0,010	0,011	0,011	0,012	0,018	0,026	0,01/0,005	0,011/0,006	0,013/0,007
4	0,007	0,007	0,007	0,009	0,009	0,010	0,010	0,011	0,016	0,023	0,008/0,004	0,009/0,005	0,011/0,006
5	0,006	0,006	0,007	0,007	0,007	0,009	0,010	0,011	0,015	0,022	0,007/0,004	0,008/0,004	0,009/0,005
6	0,005	0,005	0,005	0,006	0,006	0,008	0,009	0,010	0,013	0,019	0,007/0,003	0,007/0,004	0,009/0,004
7	0,003	0,004	0,005	0,005	0,005	0,007	0,008	0,010	0,011	0,017	0,006/0,003	0,007/0,004	0,008/0,004
8		0,003	0,004	0,005	0,005	0,006	0,007	0,009	0,011	0,015	0,006/0,003	0,006/0,003	0,007/0,004
9			0,004	0,004	0,005	0,006	0,007	0,008	0,009	0,013	0,005/0,003	0,006/0,003	0,007/0,004
10				0,004	0,005	0,006	0,007	0,008	0,009	0,013	0,005/0,003	0,005/0,003	0,006/0,003
11				0,004	0,004	0,006	0,006	0,007	0,009	0,011	0,005/0,002	0,005/0,003	0,006/0,003
12					0,004	0,006	0,006	0,007	0,008	0,011	0,004/0,002	0,005/0,003	0,006/0,003
13					0,004	0,005	0,006	0,006	0,007	0,010	0,004/0,002	0,005/0,003	0,006/0,003
14						0,004	0,005	0,006	0,007	0,009	0,004/0,002	0,005/0,002	0,005/0,003
15							0,004	0,006	0,007	0,009		0,005/0,002	0,005/0,003
16							0,004	0,006	0,006	0,008			0,005/0,003
17								0,004	0,005	0,007	0,004/0,002	0,005/0,003	0,006/0,003
18								0,004	0,005	0,007	0,004/0,002	0,005/0,002	0,005/0,003
19									0,005	0,006		0,005/0,002	0,005/0,003
20										0,006			0,005/0,003

Les tableaux qui suivent indiquent les pas de filetage maximum pouvant être appliqués au filetage inter avec les plaquettes Top Notch pour le filetage trapézoïdal à 60° et le filetage Acme.



Limites de filetage en V à 60° en dimensions métriques
Limites de filetage inter plaquettes de filetage trapézoïdal à 60° NT-1, NT-2

TPI	diamètre de filetage nominal		diamètre de filetage mini (mm)	
	NT-1	NT-2	NT-1	NT-2
4,00	M48 x 4.00	–	43,67	–
3,00	M42 x 3.00	–	38,75	–
2,50	M39 x 2.50	M24 x 2,50	36,29	21,29
2,00	M33 x 2.00	M15 x 2,00	30,84	12,84
1,75	M32 x 1.75	M15 x 1,75	30,11	13,11
1,50	M32 x 1.50	M15 x 1,50	30,38	13,38
1,25	M29 x 1.29	M14 x 1,25	27,65	12,65
1,00*	M27 x 1.00	M14 x 1,00	25,92	12,92
0,75	M22 x 0.75	M12 x 0,75	21,19	11,19

* Un pas de 1mm et moins peut être réalisé avec une plaquette NT-2 si le diamètre des filets du noyau fait 25mm ou plus (11mm ou plus avec NT-1).

Limites de filetage inter plaquettes de filetage trapézoïdal à 60° NT-3 et NT-4

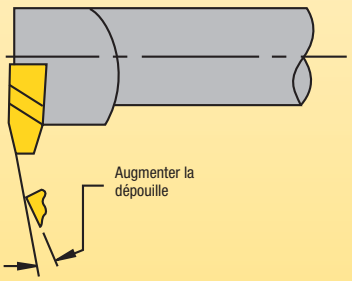
TPI	diamètre de filetage nominal	diamètre de filetage mini (mm)
6,00**	M76 x 6.00	69,50
5,50**	M73 x 5.50	67,05
5,00	M70 x 5.00	64,59
4,00	M64 x 4.00	59,67
3,00	M52 x 3.00	48,75
2,50	M48 x 2.50	45,29
2,00	M42 x 2.00	39,84
1,75	M40 x 1.75	38,11
1,50*	M38 x 1.50	36,38

* Un pas de 1,5mm et moins peut être réalisé si le diamètre des filets du noyau est égal à 35mm ou plus.
**Plaquette NT-4-seulement.

Limites de filetage Acme
Limites de filetage inter plaquettes de filetage Acme NA et NAS-2, -3, -4, et -6

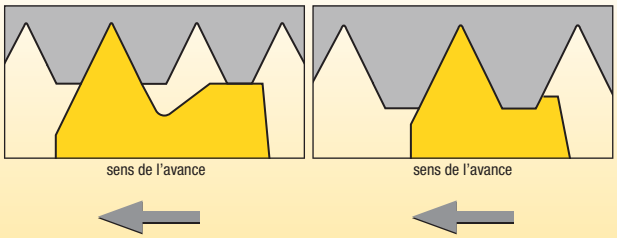
TPI	diamètre de filetage nominal	diamètre de filetage mini (mm)	
	NT-1	NT-1	NT-2
2**	5	4.500	114.3
2-1/2**	4-1/2	4.100	104.1
3**	4	3.665	93.1
4	3-1/2	3.250	82.6
5	3	2.800	71.1
6	2-1/2	2.333	59.3
8	2-1/4	2.125	54.0
10	2	1.900	48.3
12	1-3/4	1.667	42.4
14	1-5/8	1.554	39.5
16*	1-1/2	1.438	36.5

* On peut réaliser seize filets par pouce et encore plus si le diamètre intérieur fait 36,5mm (1.438") ou plus.
**Plaquette NA-6 seulement.



Une dépouille secondaire supplémentaire peut être ajoutée sur l'arête principale de la plaquette afin de fournir une dépouille suffisante pour usiner les filetages plus gros et les filetages à entrées multiples. Des plaquettes standard modifiées peuvent être fournies pour usiner des filetages en-dehors des limites indiquées.

Données de filetage pour le tournage du sommet de filet trapézoïdal à 60°



Plaquette d'arasage du sommet NTC pour (P ≤ 2mm) et plus fin.

Plaquette d'arasage du sommet NTC pour (P ≥ 3mm) et plus gros.

REMARQUE : Les plaquettes NTC contrôlent automatiquement les dimensions du fond au sommet. Pour cette raison, en configurant les opérations de filetage avec des plaquettes NTC, vérifier que le diamètre extérieur ou intérieur au sommet du filet est aux bonnes dimensions.

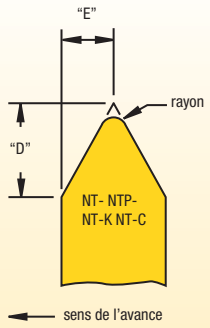
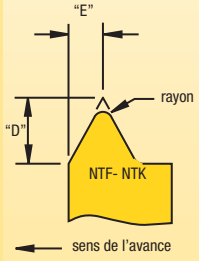
Données de filetage pour le tournage du sommet de filet trapézoïdal à 60°

Réf. Catalogue plaquette	rayon de pointe de la plaquette (mm)	rayon de filetage suivant MIL-S-8879A (mm)
NJ-3014R/L12	0,317/0,342	0,317/0,381
NJK-3008R/L20	0,190/0,215	0,190/0,0228

Note de filet "J" au catalogue

La forme contrôlée du filet à rayon de fond (SAE8879C) est définie pour le filet exter uniquement. Pour usiner le filetage inter correspondant, choisir n'importe quelle plaquette qui réalisera un filet de catégorie 2B unifiée, puis aléser le diamètre inter à la dimension. Cf. SAE8879C, MIL-S-8879C et SAEAS8879D et y rechercher les bonnes valeurs de diamètre inter des filets "J".

Données des filetages trapézoïdaux à 60°

désignation plaquette	plaquette	D (mm)	E (mm)	Nombre de filets/pouce conseillé*		Pas du filetage conseillé	
				exter	inter	exter	inter
	NT-1	1,90	1,11	–	24–12	–	1,00–2,00
	NT-2	28,70	1,90	36–8	20–7	0,70–3,00	1,25–3,50
	NT-2-K	28,70	1,90	36–8	20–7	0,70–3,00	1,25–3,50
	NTF-2	15,75	1,01	44–14	24–12	0,60–1,75	1,00–2,00
	NTK-2	15,75	1,01	44–14	24–12	0,60–1,75	1,00–2,00
	NTP-2	28,70	1,90	36–8	20–7	0,70–3,0	1,25–3,50
	NT-3	37,59	2,46	20–6	12–5	1,25–4,00	2,00–5,00
	NT-3-K	37,59	2,46	20–6	12–5	1,25–4,00	2,00–5,00
	NT-3-C	37,59	2,46	11–6	6 (seulement)	2,50–4,00	4,00 (seulement)
	NT-3-CK	37,59	2,46	11–6	6 (seulement)	2,50–4,00	4,00 (seulement)
	NTF-3	21,08	1,37	44–10	24–9	0,60–2,50	1,00–2,50
	NTK-3	21,08	1,37	44–10	24–9	0,60–2,50	1,00–2,50
	NTP-3	37,59	2,46	20–6	12–5	1,25–4,00	2,00–5,00
	NT-4	49,78	3,22	20–4	12–4	1,25–6,25	2,00–6,25
	NT-4-K	49,78	3,22	20–4	12–4	1,25–6,25	2,00–6,25
	NT-4-C	49,78	3,22	11–4 1/2	6–4 1/2	2,50–5,50	4,00–5,50
	NT-4-CK	49,78	3,22	11–4 1/2	6–4 1/2	2,50–5,50	4,00–5,50
	NTF-4	21,08	1,37	44–10	24–9	0,60–2,50	1,00–2,50
	NTK-4	21,08	1,37	44–10	24–9	0,60–2,50	1,00–2,50
	NTP-4	49,78	3,22	20–4	12–4	1,25–6,25	2,00–6,25

* Sur la base de la dimension maximale du rayon de plaquette et des spécifications de filetage des classes 2A et 2B.

Formes de filetage API • Tableau des applications des plaquettes pour les manchons tournants API

forme de filetage	Plaquette Kennametal		type de raccord	partie femelle minimum*
	avec arasage	sans arasage		
V-.038R 2" TPF 4 TPI	NDC-4038R/L2 4-E/IR4API382	ND-3038R/L	2-3/8 API inter affleurant 2-7/8 API inter affleurant 3-1/2 API inter affleurant 4 API inter affleurant 4-1/2 API inter affleurant 5-1/2 API inter affleurant 6-5/8 API inter affleurant 4 API à trou API #23, API #26, API #31, API #35, API #38, API #40, API #44, API #46, API #50	API #31 2-7/8 IF
V-.038R 3" TPF 4 TPI	NDC-4038R/L3 4-E/IR4API383	ND-3038R/L	API #56 API #61 API #70 API #77	API #56
V-.050 2" TPF 4 TPI	NDC-4050R/L2 4-E/IRAPI502	ND-4050R/L	5-1/2 API à trou 6-5/8 API normal 6-5/8 API à trou	5-1/2 API à trou
V-.050 3" TPF 4 TPI	NDC-4050R/L3 4-E/IR4API503	ND-4050R/L	5-1/2 API normal 7-5/8 API normal 8-5/8 API normal	5-1/2 API normal
V-.040 3" TPF 5 TPI	NDC-3040R/L3 NDC-4040R/L3 4-E/IR5API403	ND-3040R/L ND-4040R/L	2-3/8 API normal 2-7/8 API normal 3-1/2 API normal 4-1/2 API normal	3-1/2 API normal

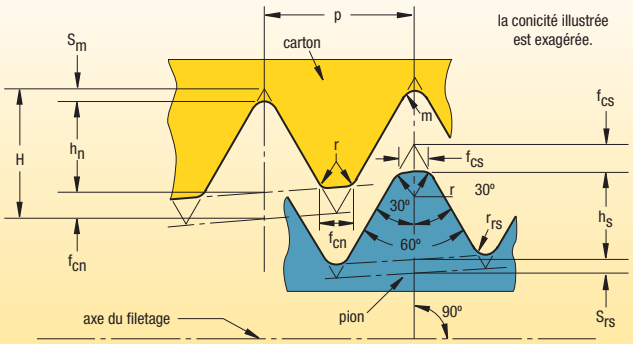
* Dimension minimum de partie femelle pouvant être filetée avec une plaquette Top Notch standard en raison de l'alésage minimum.

Formes de filetage API Dimensions des filetages des produits • Manchons tournants (Inch)

forme de filet	conicité en inch/ft.	hauteur du filet, non tronquée H	hauteur du filet, tronquée $h_n=h_s$	troncature à fond de filet $S_m=S_{rs}$ $f_m=f_{rs}$	troncature au sommet $f_{cn}=f_{cs}$	largeur du plat		rayon à fond de filet $r_m=r_{rs}$	rayon de pointe r	pas de filetage p
						sommet $f_{cn}=f_{cs}$	sommet $f_m=f_{rs}$			
V-.038R	2	.216005	.121844	.038000	.056161	.065	—	.038	.015	.250
V-.038R	3	.215379	.121381	.038000	.055998	.065	—	.038	.015	
V-.040	3	.172303	.117842	.020000	.034461	.040	—	.020	.015	.250
V-.050	3	.215379	.147303	.025000	.043076	.050	—	.025	.015	
V-.050	2	.216005	.147804	.025000	.043201	.050	—	.025	.015	.250

REMARQUE : Toutes les dimensions sont en pouces.

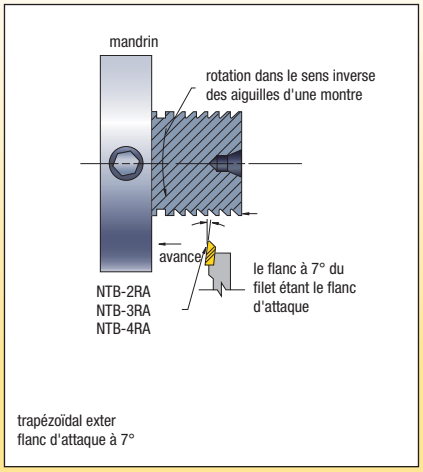
Forme du filet des produits V-0,040 et V-0,050



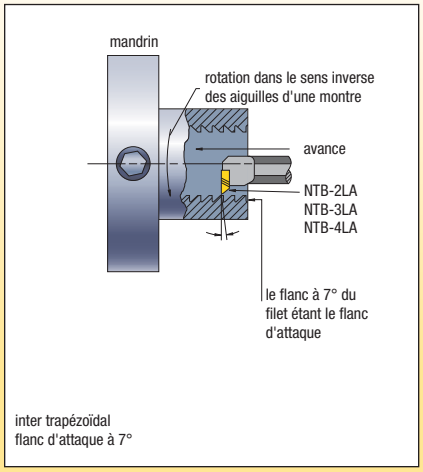
Filet rond pour tube (hauteurs)

partie filetée		10 TPI p= .1000	8 TPI p= .1250
H	= .866p	.08660	.10825
$H_s = h_n$	= .626p - .007	.05560	.07125
$S_{rs} = S_m$	= .120p + .002	.01400	.01700
$S_{cs} = S_{cn}$	= .120p + .005	.01700	.02000

Plaquettes NTB-A Trapézoïdales Américaines (flanc d'attaque à 7°) • Système poussé

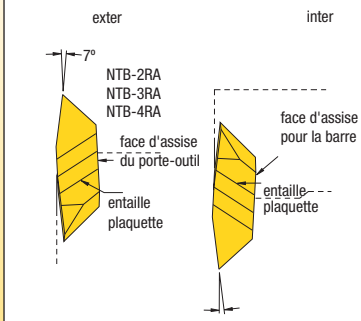


trapézoïdal exter
flanc d'attaque à 7°

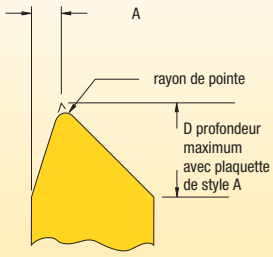


inter trapézoïdal
flanc d'attaque à 7°

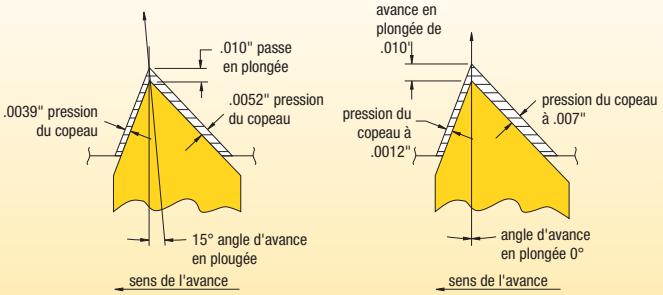
Orientation de plaquette / porte-outil



Cotes de référence



Angle d'avance en plongée / Pression du copeau : flanc d'attaque à 7°



Plaquette NTB-A

plaquette	D (inch)	réf. "A" (inch)	rayon de bec (inch)	pas sur la base du rayon maximum
NTB-2A	.133	.024	.002–.004	16–20 TPI
NTB-3A	.171	.031	.005–.008	8–16 TPI
NTB-4A	.218	.049	.008–.012	4–6 TPI

REMARQUE : pour une pression de coupe équilibrée, un angle d'avance en plongée de 15° est proposé.

Limitations du filetage inter

limitations du filetage inter
Plaquettes de filetage trapézoïdal NTB-2A

TPI	diamètre de filetage nominal	diamètre intérieur minimum (inch)
8	1-3/4	1.600
10	1-5/8	1.505
12	1-1/2	1.400
16	1-1/4	1.175
20	1-1/16	1.002

limitations du filetage inter
Plaquettes de filetage trapézoïdal NTB-3 et NTB-4A

TPI	diamètre de filetage nominal	diamètre intérieur minimum (inch)
4*	2-1/2	2.200
5	2-1/4	2.010
6	2	1.800
8	1-3/4	1.600
10	1-5/8	1.505
12**	1-1/2	1.400

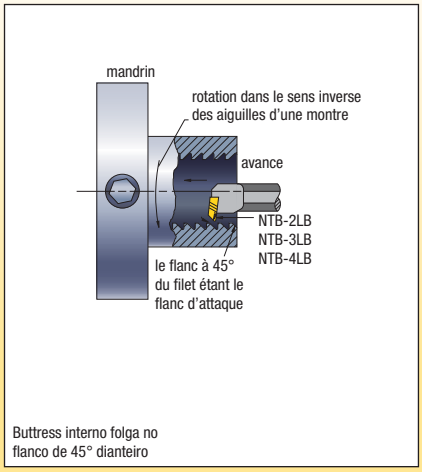
* Plaquette NTB-4A seulement.
** Capable de réaliser 16 ou 20 filets par pouce à condition que le diamètre inter fasse 1,375" ou plus.

Tableau des Filets par pouce / Rayon à fond de filet maximum (pouces)

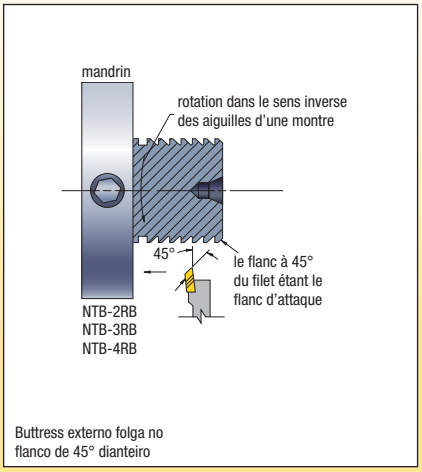
TPI	20	16	12	10	8	6	5	4	3	2-1/2	2	1-1/2	1-1/4	1
rayon à fond de filet maximum	.0036	.0045	.0059	.0071	.0089	.0119	.0143	.0179	.0238	.0268	.0375	.0476	.0572	.0714

REMARQUE : des formes trapézoïdales spéciales sont disponibles sur demande.

Trapézoïdal Américain (attaque à 45°) : Plaquettes NTB-B • Type TIRÉ

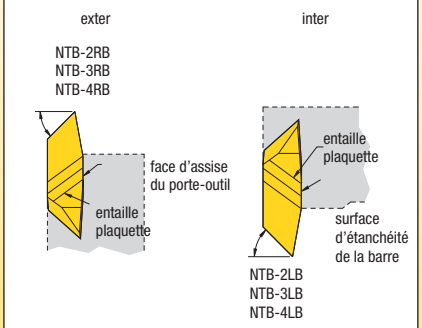


Buttress interno folga no flanco de 45° dianteiro



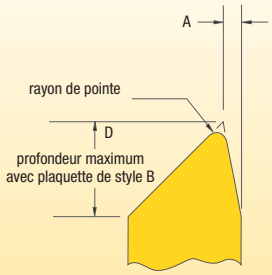
Buttress externo folga no flanco de 45° dianteiro

Orientation plaquette / Porte-outil

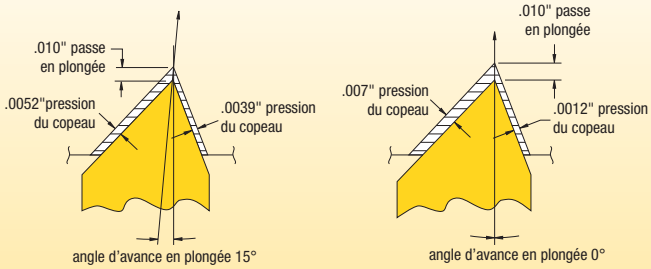


45° dépouille en attaque

Cotes de référence



Angle d'avance en plongée / Pression du copeau : Dépouille en attaque 45°



Plaquette NTB-B

plaquette	D (inch)	référence "A" (inch)	rayon de bec (inch)	pas sur la base du rayon maximum
NTB-3B	.171	.031	.005–.004	8–16 TPI

REMARQUE : pour une pression de coupe équilibrée, un angle d'avance en plongée de 15° inverse est proposé.

Limitations du filetage inter

limitations du filetage inter
Plaquettes de filetage trapézoïdal NTB-2B

TPI	diamètre de filetage nominal	diamètre intérieur minimum (inch)
8	1-3/4	1.600
10	1-5/8	1.505
12	1-1/2	1.400
16	1-1/4	1.175
20	1-1/16	1.002

limitations du filetage inter
Plaquettes de filetage trapézoïdal NTB-3 et NTB-4B

TPI	diamètre de filetage nominal	diamètre intérieur minimum (inch)
4*	2-7/8	2.575
5	2-3/4	2.510
6	2-3/8	2.175
8	2-1/8	1.975
10	1-7/8	1.755
12	1-5/8	1.525
16	1-1/2	1.407
20	1-7/16	1.378

* Plaquette NTB-4B seulement.

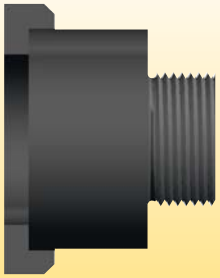
Informations nécessaires

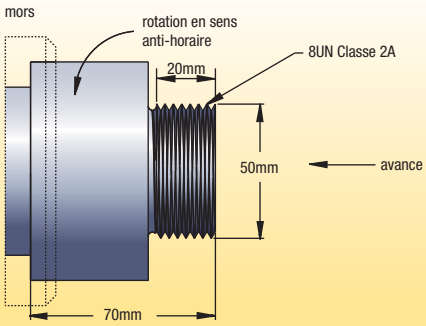
Sur le dessin de pièce :

matière : 316SS, 200 HB
forme de filetage : 8UN
tolérance : classe 2A
opération : filetage exter
diamètre sur flancs : 50mm x 25mm de profondeur

Dans les données de réglage machine :

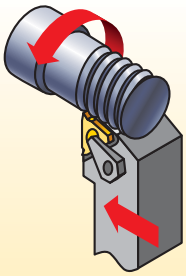
outillage : 20mm x 20mm
rotation de la broche : anti-horaire
avance : vers le mandrin





Etapes d'une opération de filetage réussie

Étape 1 • Déterminer la méthode de filetage



Connaître impérativement :

- Opération (exter).
- Rotation de la broche (anti-horaire) rotation en sens inverse des aiguilles d'une montre.
- Sens de l'avance (en direction du mandrin).
- Porte-outil à droite.
- Plaquette à droite (ER).
- Méthode de l'hélice standard.

Étape 2 • Sélectionner la plaquette

Connaître impérativement :

- Forme de filet (ISO R262 à pas de 1mm).
- Sens de la plaquette (à droite — ER).

A choisir pour la solution hautes performances

Réf. catalogue	dimension de la plaquette	KCU25/ KC5025
3ER10ISO	3	•

Sélection Hautes Performances

REMARQUE : prendre la plaquette disponible la plus grande.
plaquette: 3ER10ISO
nuance : KCU25/KC5025
vitesse : 150 m/mn

Étape 3 • Choisir la nuance et la vitesse de coupe

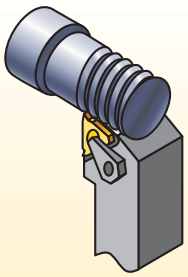
Connaître impérativement :

- La matière à usiner (316SS-200HB).
- Opération (exter).

Options : Indications pour la sélection de la nuance et de la vitesse

opération de filetage	acier inoxydable
exter	universel et hautes performances
	KC5025
	50–360 m/min

Étape 4 • Sélectionner le porte-outil



Connaître impérativement :

- Mode Exter ou Inter (exter).
- Diamètre sur flancs pour déterminer le diamètre d'alésage minimum (non applicable).
- Type d'outillage — porte-outil, barre d'alésage (porte-outil).
- Sens de l'outil (à droite).
- Dimension de la plaquette (16).

Options :

Réf. catalogue	dimension de la plaquette	sous-plaquette
AL203R	3	SM-YE3

Recommandé : porte-outil LSASR-123

Étape 5 • Sélectionner la sous-plaquette

Connaître impérativement :

- Forme du filet — TPI ou le pas (8 TPI).
- Diamètre sur flancs (50mm).
- Valeur de l'hélice (standard). Voir Tableau de sélection des sous-plaquettes LT.

Sélectionner une sous-plaquette SM-YE3.

REMARQUE : La sous-plaquette SM-YE3 est tournie avec le porte-outil sélectionné.

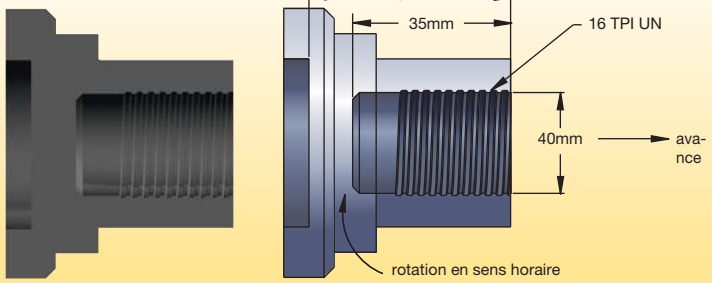
Informations nécessaires

Sur le dessin de pièce :

matière : acier 4140
forme de filetage : ISO R262 pas de 2,5mm
tolérance : ISO métrique, classe 6G/6H
opération : filetage inter
diamètre sur flancs : 40mm x 35mm de profondeur

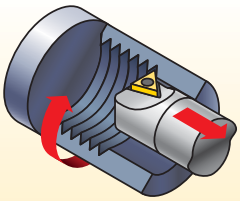
Dans les données de réglage machine :

outillage : barre d'alésage 20mm
rotation de la broche : sens des aiguilles d'une montre
avance : en partant du mandrin



Etapes d'une opération de filetage réussie

Étape 1 • Déterminer la méthode de filetage



Connaître impérativement :

- Opération (intérieure).
- rotation de la broche (horaire) Rotation dans le sens des aiguilles d'une montre.
- Sens de l'avance (partant du mandrin).
- Porte-outil à gauche.
- Plaquette à gauche (NL).
- Méthode de l'hélice à pas inverse.

Étape 2 • Sélectionner la plaquette

Connaître impérativement :

- Forme de filetage (ISO métrique, classe 6G/6H).
- Sens de la plaquette (à droite — NL).

A choisir pour la solution hautes performances

Réf. catalogue	dimension de la plaquette	KCU25/ KC5025
3IL25ISO	3	•

Sélection Hautes Performances

REMARQUE : Utiliser la plaquette ayant la dimension de plaquette la plus grande possible pour rentrer dans l'alésage.
plaquette : 3IL25ISO
nuance : KCUz25/KC5025
vitesse : 130 m/mn

Étape 3 • Choisir la nuance et la vitesse de coupe

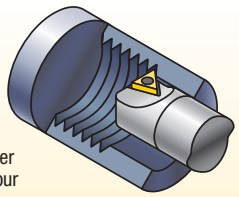
Connaître impérativement :

- la matière de la pièce (acier 4010).
- Opération (intérieure).

Options : Indications pour la sélection de la nuance et de la vitesse

opération de opération	acier
inter	universel et hautes performances
	KC5025
	40–200 m/min

Étape 4 • Sélectionner le porte-outil



Connaître impérativement :

- Mode Exter/Inter (inter).
- Diamètre sur flancs pour déterminer le diamètre d'alésage minimum pour les opérations inter (40mm).
- Type d'outillage : — porte-outil, barre d'alésage (barre d'alésage).
- Sens de l'outil (à gauche).
- Dimension de la plaquette (16).

Options :

Réf. catalogue	dimension de la plaquette	sous-plaquette
AVR32D3R	3	SM-YE3

Recommandé : porte-outil LSASR-123

Étape 5 • Sélectionner la sous-plaquette

Connaître impérativement :

- Forme du filet — TPI ou le pas (8 TPI).
- Diamètre sur flancs (50mm).
- Valeur de l'hélice (standard). Voir Tableau de sélection des sous-plaquettes LT.

Sélectionner une sous-plaquette SM-YE3.

REMARQUE : pour cette application, la sous-plaquette d'origine fournie devra être remplacée par la sous-plaquette recommandée, la SM-YE3.

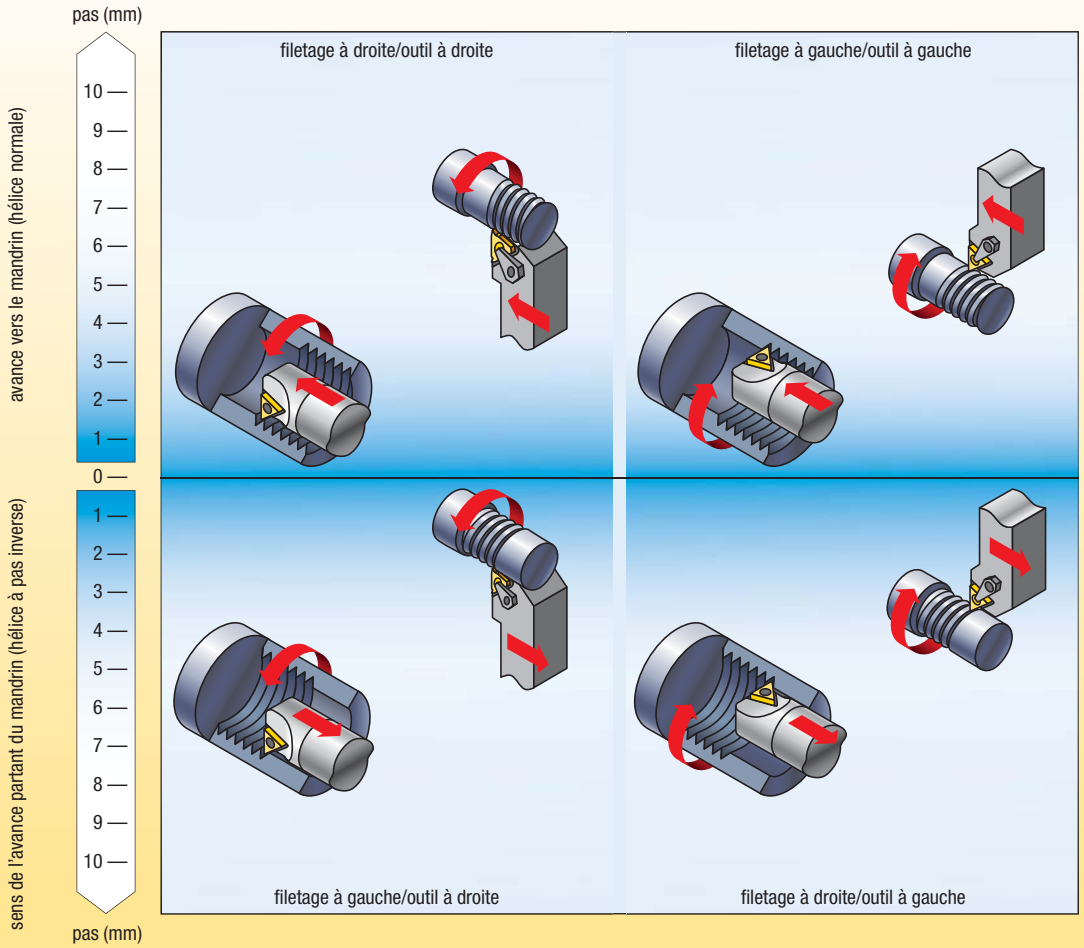
Consignes de sélection de la sous-plaquette de filetage Laydown

Il est important de sélectionner la bonne sous-plaquette pour garantir la qualité de filetage et une tenue de coupe maximale. Il faut connaître ces paramètres :

- Pas
- Diamètre sur flancs
- Nombre d'entrées
- Sens de l'avance

REMARQUE : La forme et la stabilité de la pièce ainsi que l'écoulement des copeaux sont des facteurs déterminants dans le choix de la méthode de filetage.

Tableau de sélection de Laydown



REMARQUE : Pour les filetages à filets multiples, choisir la valeur du pas.

Schéma des angles d'attaque des filetages

Pour calculer l'angle d'attaque d'un filetage donné, prendre cette formule :

$$ß = \text{Arc-tang} \frac{P \bullet S}{\pi D_e}$$

ß = angle d'attaque des filets
D_e = diamètre à flancs de filet de l'usure du filet
P = 1/TPI
TPI = filets par pouce
S = nombre d'entrées entrée unique,
attaque = pas entrées multiples,
attaque = pas (x) nombre d'entrées

Tous les porte-outils sont conçus avec un angle d'inclinaison = 1,5°. Le filetage standard à un angle d'attaque de 1–2° garantit une dépouille adéquate aux flancs de la dent de la plaquette. L'angle d'attaque du filetage et l'angle d'inclinaison requis de la plaquette sont donnés par ß.

La hauteur d'arête de coupe est constante pour chaque combinaison sous-plaquette/plaquette. Tous les porte-outils sont livrés avec un angle d'attaque de 1-1/2°.

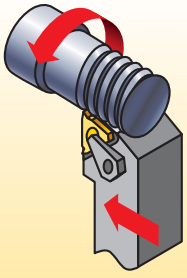


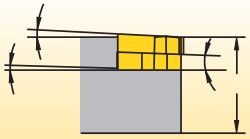
Tableau de sélection de la sous-plaquette pour filetage Laydown Threading • Métrique

dimension de la plaquette	Outil		réf. commande de sous-plaquette (mm)							
	externe	interne				standard				
3 (9,52)	Droite	Gauche	SM–YE3–3P	SM–YE3–2P	SM–YE3–1P	SM–YE3	SM–YE3–1N	SM–YE3–1.5N	SM–YE3–2N	SM–YE3–3N
3 (9,52)	Gauche	Droite	SM–YI3–3P	SM–YI3–2P	SM–YI3–1P	SM–YI3	SM–YI3–1N	SM–YI3–1.5N	SM–YI3–2N	SM–YI3–3N
4 (12,7)	Droite	Gauche	SM–YE4–3P	SM–YE4–2P	SM–YE4–1P	SM–YE4	SM–YE4–1N	SM–YE4–1.5N	SM–YE4–2N	SM–YE4–3N
4 (12,7)	Gauche	Droite	SM–YI4–3P	SM–YI4–2P	SM–YI4–1P	SM–YI4	SM–YI4–1N	SM–YI4–1.5N	SM–YI4–2N	SM–YI4–3N
TPI (filets/pouce)		pas (mm)	diamètre sur flancs (mm)							
72		—	—	—	—	3,1–8	8–21,4	>21,4	21,4–8	8–3,1
—		0,35	—	—	—	3,0–8	8–21,3	>21,3	21,3–8	3–8
64		—	—	—	—	3,4–9	9–24,1	>24,1	24,1–9	9–3,4
—		0,40	—	—	—	3,5–9,1	9,1–24,3	>24,3	24,3–9,1	9,1–3,5
56		0,45	—	—	—	3,9–10,3	10,3–27,6	>27,6	27,6–10,3	10,3–3,9
—		0,50	—	—	2,8–4,3	4,3–11,4	11,4–30,4	>30,4	30,4–11,4	11,4–4,3
48		—	—	—	3–4,6	4,6–12,1	12,1–32,2	>32,2	32,2–12,1	12,1–4,6
44		—	—	—	3,3–5	5–13,2	13,2–35,1	>35,1	35,1–13,2	13,2–5
—		0,60	—	2,6–3,4	3,4–5,2	5,2–13,7	13,7–36,5	>36,5	36,5–13,7	13,7–5,2
40		—	—	2,8–3,6	3,6–5,5	5,5–14,5	14,5–38,6	>38,6	38,6–14,5	14,5–5,5
—		0,70	—	3,0–4	4–6,1	6,1–16	16–42,6	>42,6	42,6–16	16–6,1
36		—	—	3,1–4	4–6,1	6,1–16,1	16,1–42,9	>42,9	42,9–16,1	16,1–6,1
—		0,75	2,8–3,2	3,3–4,3	4,3–6,5	6,5–17,1	17,1–45,6	>45,6	45,6–17,1	17,1–6,5
32		—	3–3,4	3,4–4,5	4,5–6,9	6,9–18,1	18,1–48,3	>48,3	48,3–18,1	18,1–6,9
—		0,80	3–3,5	3,5–4,6	4,6–6,9	6,9–18,2	18,2–48,6	>48,6	48,6–18,2	18,2–6,9
28		—	3,4–3,9	3,9–5,2	5,2–7,9	7,9–20,7	20,7–55,1	>55,1	55,1–20,7	20,7–7,9
27		—	3,6–4,1	4,1–5,4	5,4–8,2	8,2–21,4	21,4–57,2	>57,2	57,2–21,4	21,4–8,2
—		1,00	3,8–4,3	4,3–5,7	5,7–8,7	8,7–22,8	22,8–60,8	>60,8	60,8–22,8	22,8–8,7
24		—	4–4,6	4,6–6	6–9,2	9,2–24,1	24,1–64,3	>64,3	64,3–24,1	24,1–9,2
—		1,25	4,7–5,4	5,4–7,1	7,1–10,8	10,9–28,5	28,5–76	>76,0	76–28,5	28,5–10,8
20		—	4,8–5,5	5,5–7,2	7,2–11	11–28,9	29–77,2	>77,2	77,2–28,9	29–11
18		—	5,3–6,1	6,1–8	8–12,2	12,2–32,2	32,2–85,8	>85,8	85,8–32,2	32,2–12,2
—		1,50	5,7–6,5	6,5–8,5	8,5–13	13–34,2	34,2–91,2	>91,2	91,2–34,2	34,2–13
16		—	6–6,9	6,9–9	9–13,8	13,8–36,2	36,2–96,5	>96,5	96,5–36,2	36,2–13,8
—		1,75	6,6–7,96	7,6–10	10–15,2	15,2–39,9	39,9–106,4	>106,4	106,4–39,9	39,9–15,2
14		—	6,9–7,9	7,9–10,3	10,3–15,7	15,7–41,4	41,4–110,3	>110,3	110,3–41,4	41,4–15,7
13		—	7,4–8,5	8,5–11,1	11,1–17	17–44,5	44,5–118,8	>118,8	118,8–44,5	44,5–17
—		2,00	7,6–8,7	8,7–11,4	11,4–17,4	17,4–45,6	45,6–121,6	>121,6	121,6–45,6	45,6–17,4
12		—	8–9,2	9,2–12	12,1–18,4	18,4–48,2	48,3–128,7	>128,7	128,7–48,2	48,2–18,4
11,5		—	8,4–9,6	9,6–12,6	12,6–19,2	19,2–50,3	50,3–134,3	>134,3	134,3–50,3	50,3–19,2
11		—	8,8–10	10–13,1	13,1–20	20–52,6	52,6–140,4	>140,4	140,4–52,6	52,6–20
—		2,50	9,5–10,8	10,8–14,2	14,2–21,7	21,7–57	57–152	>152,0	152–57	57–21,7
10		—	9,6–11	11–14,5	14,5–22	22–57,9	57,9–154,4	>154,4	154,4–57,9	57,9–22
9		—	10,7–12,2	12,2–16,1	16,1–24,5	24,5–64,3	64,3–171,6	>171,6	171,6–64,3	64,3–24,5
—		3,00	11,4–13	13–17,1	17,1–26	26–68,4	68,4–182,4	>182,4	182,4–68,4	68,4–26
8		—	12–13,8	13,8–18,1	18,1–27,6	27,6–72,4	72,4–193	>193,0	193–72,4	72,4–27,6
—		3,50	13,3–15,2	15,2–19,9	19,9–30,4	30,4–79,8	79,8–212,8	>212,8	212,8–79,8	79,8–30,4
7		—	13,8–15,7	15,7–20,7	20,7–31,5	31,5–82,7	82,7–220,6	>220,6	220,6–82,7	82,7–31,5
—		4,00	15,2–17,3	17,3–22,8	22,8–34,7	34,7–91,2	91,2–243,2	>243,2	243,2–91,2	91,2–34,7
6		—	16–18,3	18,3–24,1	24,1–36,7	36,7–96,5	96,5–257,4	>257,4	257,4–96,5	96,5–36,7
—		5,00	19–21,7	21,7–28,5	28,5–43,4	43,4–114	114–304	>304,0	304–114	114–43,4
5		—	19,3–22	22–28,9	28,9–44,1	44,1–115,8	115,8–308,8	>308,8	308,8–115,8	115,8–44,1
4,5		—	21,4–24,5	24,5–32,1	32,1–49	49–128,7	128,7–343,1	>343,1	343,1–128,7	128,7–49
—		6,00	22,7–26	26–34,2	34,2–52,1	52,1–136,8	136,8–364,8	>364,8	364,8–136,8	136,8–52,1
4		—	24,1–27,5	27,5–36,2	36,2–55,1	55,1–144,8	144,8–386	>386	386–144,8	144,8–55,1
diamètre sur flancs			4.5	3.5	2.5	1.5	0.5	0.0	-0.5	-1.5
			hélice normale (avance vers le mandrin)						hélice à pas inverse (usinage en partant du mandrin)	

1. Sélectionner pas ou TP dans les colonnes de gauche.
2. Suivre la ligne pour obtenir le diamètre sur flancs spécifié et le bon sens d'avance.
3. Suivre la colonne jusqu'en haut pour obtenir la sous-plaquette requise sur la base du porte-outil et de la dimension de plaquette.

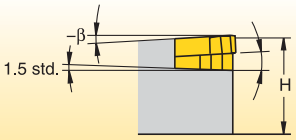
méthode avec hélice standard

Utilisée lorsque le filetage à droite est réalisé avec l'outil à droiteou le filetage à gauche avec l'outil à gauche.



méthode avec hélice à pas inverse :

Utilisée lorsque le filetage à droite est réalisé avec l'outil à gauche ou lorsque le filetage à gauche est réalisé avec l'outil à droite.



RECHERCHE CONNUE DE NOVO

Les fonctions Advise et Select (conseil et sélection) de l'application NOVO™ sont venues améliorer la recherche dans le catalogue, vous permettant de gagner du temps et de l'argent.

CONSEIL

Elles vous donnent des conseils d'utilisation à partir de quelques règles simples:

- Définir l'opération d'usinage (surfaçage, rainurage, trou borgne, etc.)
- Appliquer les contraintes (géométrie, matériau, tolérance, etc.)
- Paramétrer la séquence d'usinage (opérations simples ou en plusieurs passes, ébauche et finition, etc.)
- Recevoir les résultats triés

SÉLECTION

Une méthode de sélection d'outils de coupe dans une arborescence en passant soit par une recherche hiérarchique, soit par une recherche par paramètres.

- Si vous savez ce que vous cherchez, vous pouvez faire une recherche rapide en entrant une référence catalogue ou une désignation de produit.
- Un système de filtres ou attributs "intelligents" permet de réduire la quantité des solutions possibles.
- Une fois l'outil recherché sélectionné, l'application NOVO fait apparaître les options d'éléments de coupe et d'adaptateurs qui correspondent.

Grâce à l'application NOVO, vous pouvez désormais bénéficier sur vos machines des bons outils, dans le bon ordre. Résultat : une production zéro défaut pour accélérer toutes les tâches et obtenir le maximum de chaque équipe.
kennametal.com/novo

Applications spécifiques

Fix-Perfect **E2–E18**

Profilage Top Notch **E20–E43**

Usinage ferroviaire **E44–E61**

Plaquettes K-Lock **E62–E65**

Fix-Perfect™

La gamme de plaquettes rectifiées de précision Fix-Perfect™ Beyond va encore plus loin !

Les performances hors paires de ces plaquettes rectifiées de précision offrent une tolérance d'indexage exceptionnelle pour l'usinage sur l'acier, la fonte et l'acier inoxydable.

Les plaquettes Fix-Perfect Beyond constituent une solution idéale pour les travaux d'usinage dans un grand nombre de secteurs industriels, parmi lesquels les fluides, l'énergie, l'automobile, les équipements lourds et la mécanique générale.

Caractéristiques, fonctions et avantages

Caractéristiques

- Conception tangentielle.
- Système de fixation rigide.
- Jusqu'à 8 arêtes de coupe (protégées par le logement).
- Géométrie positive.
- Plaquette rectifiée de précision.

Fonctions

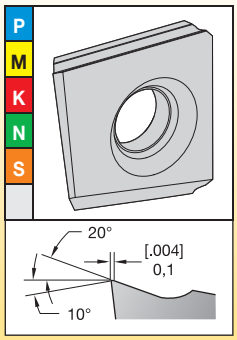
- Système stable.
- Système de bridage très stable et changement d'arête de coupe rapide et simple.
- Utilise jusqu'à 8 arêtes par plaquette.
- Efforts de coupe très faibles et excellente maîtrise-copeau.
- Meilleure précision de l'indexage.

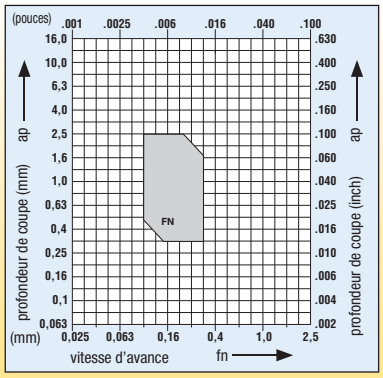
Avantages

- Fiabilité du processus et productivité élevée.
- Réduction des arrêts machine.
- Productivité améliorée.
- Peu de vibrations, coupe douce et silencieuse, pas de déformation de la pièce et très bon état de surface.
- Fiabilité du processus.

Finition

D2FIX-FN

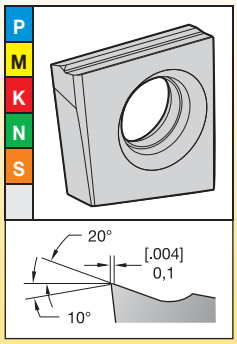


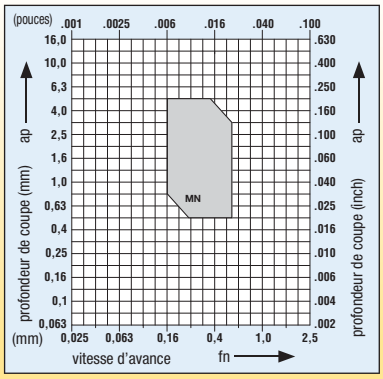


P	Acier
M	Acier inoxydable
K	Fonte
N	Matériau non ferreux
S	Alliages hautes températures
H	Matériaux trempés

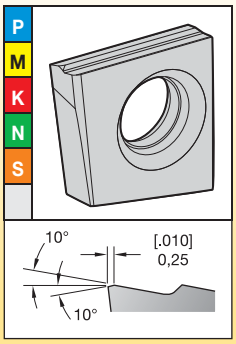
Usinage moyen

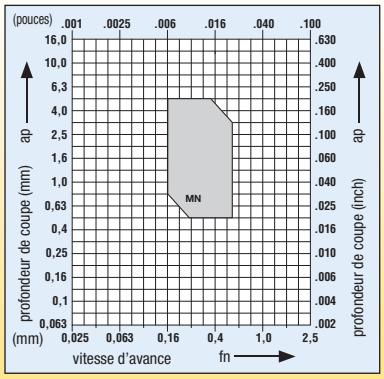
C2FIX-MN



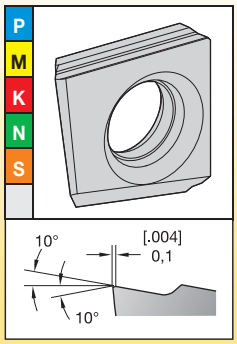


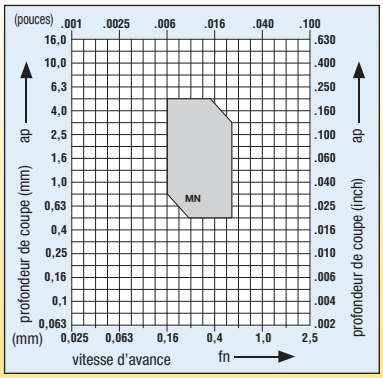
C2FIX18-MN



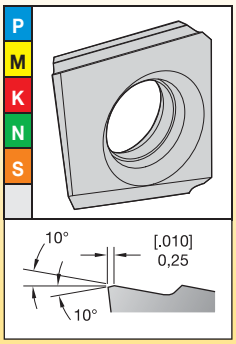


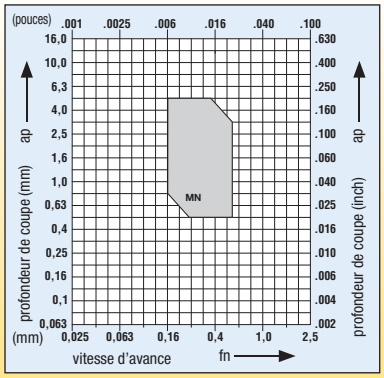
D2FIX15-MN



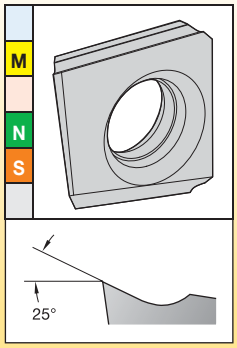


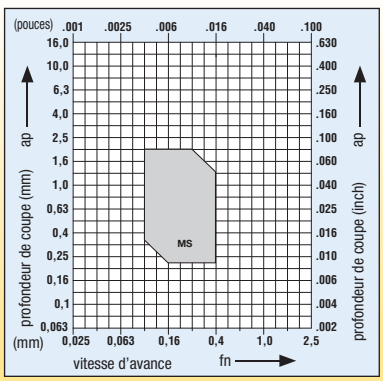
K2FIX-MN



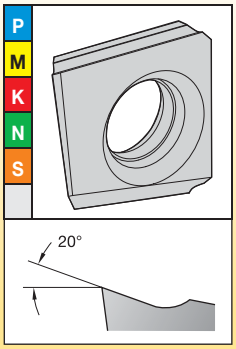


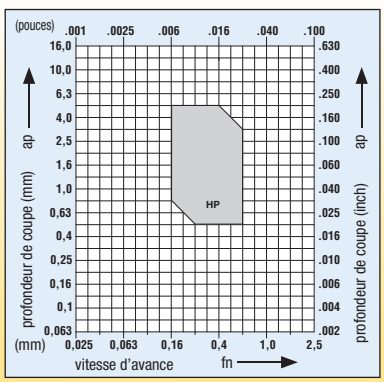
D2FIX-MS





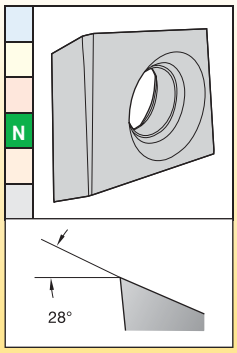
D2FIX-HP

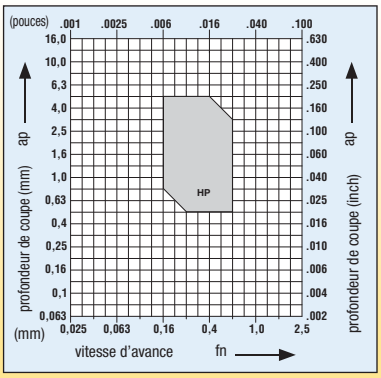




Usinage moyen

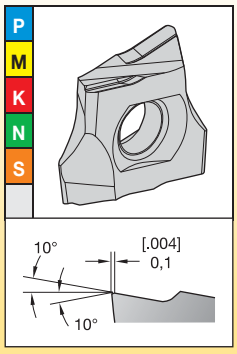
E2FIX-HP

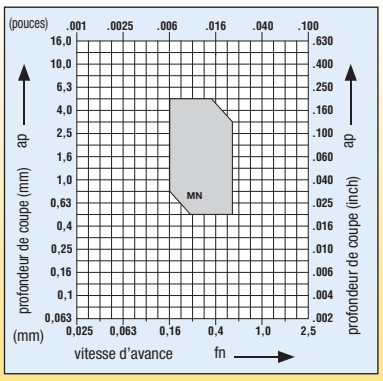




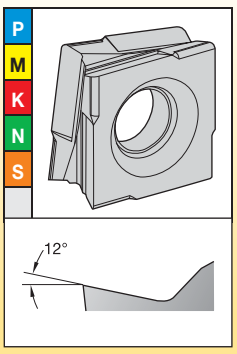
P	Acier
M	Acier inoxydable
K	Fonte
N	Matériau non ferreux
S	Alliages hautes températures
H	Matériaux trempés

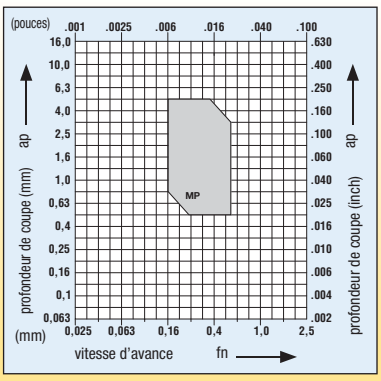
D4FIX-MN





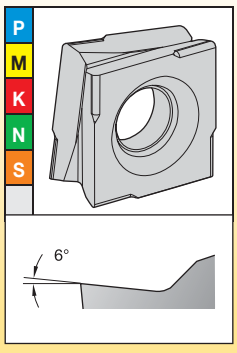
C8FIX-MP

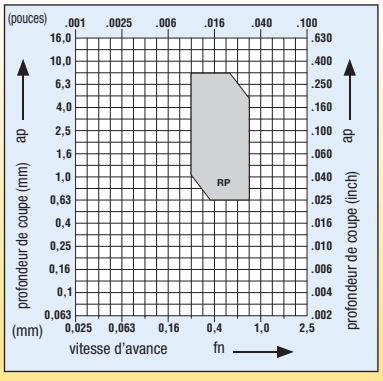




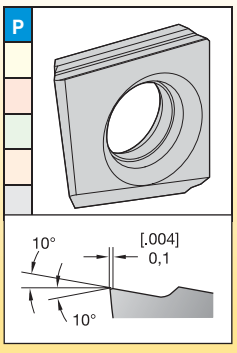
Ébauche

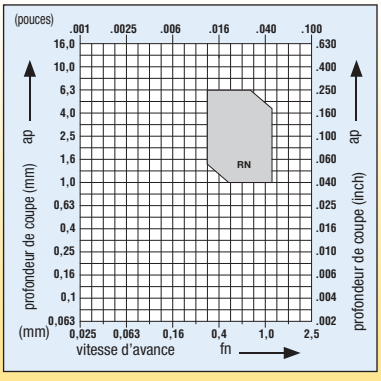
C8FIX-RP



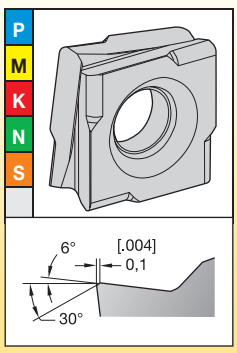


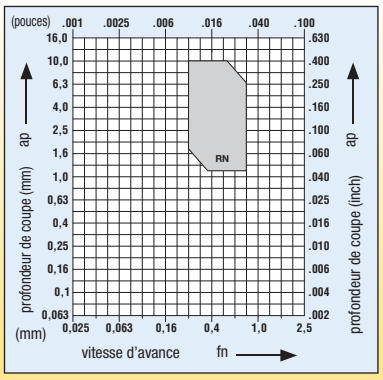
D2FIX-RN



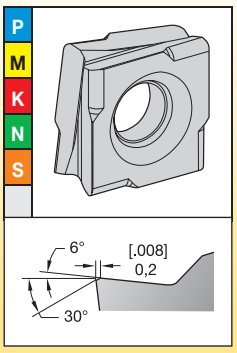


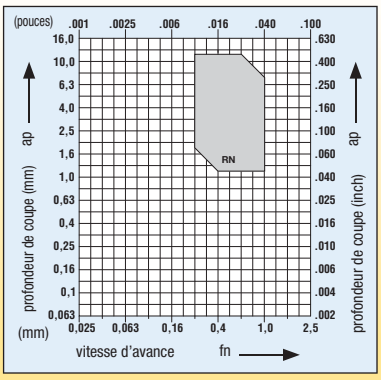
C8FIX15-RN





C8FIX18-RN





Choisir la géométrie de la plaquette

Plaquettes à 8 arêtes

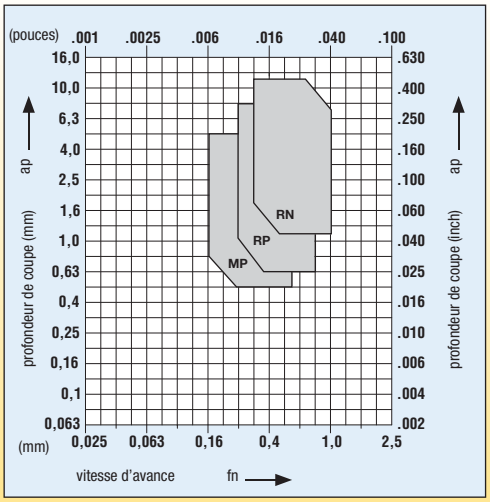
Ébauche
Coupe interrompue et/ou surface difficile.
A UTILISER AVEC -RP OU -RN

-RP

-RN

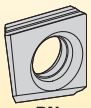
Tournage moyen
Coupe légèrement interrompue et/ou surface pré-usinée
A UTILISER AVEC : -MP

-MP

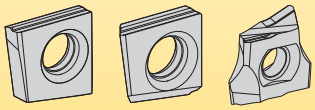


Plaquettes à 2 et 4 arêtes de coupe

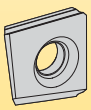
Ébauche
Coupe interrompue et/ou surface difficile.
A UTILISER AVEC -RN

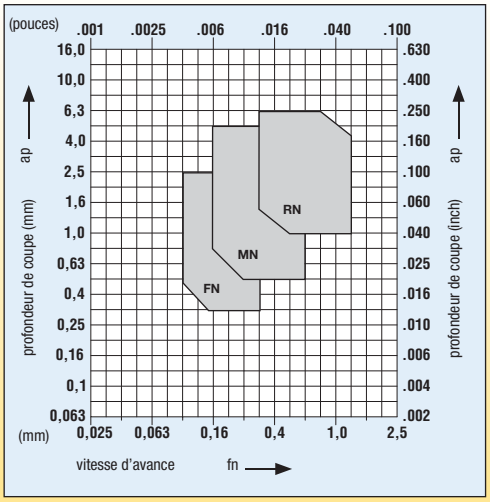

-RN

Tournage moyen
Coupe légèrement interrompue et/ou surface pré-usinée
A UTILISER AVEC : -MN


-MN

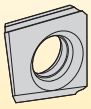
Finition
Coupe continue, pré-usinée
A UTILISER AVEC : FN

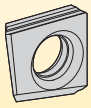

-FN

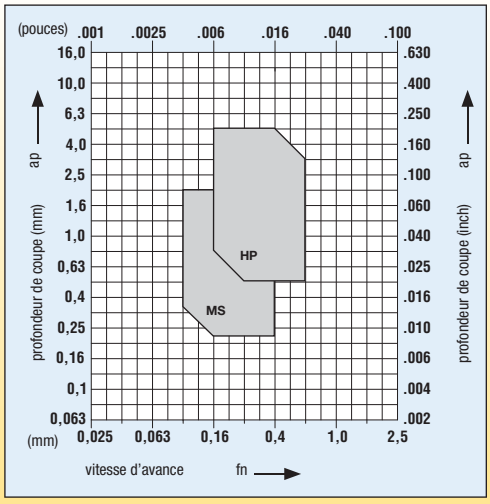


Plaquettes à 2 arêtes de coupe superpositives

Tournage moyen
Coupe légèrement interrompue et/ou surface pré-usinée
A UTILISER AVEC : -HP OU -MS


-HP


-MS



Choisir la nuance

	P	M	K	N	S	H
fortement interrompue	KCP40/KCU25	KCU25/KCP40	KCP25/KCU25	KCU25	KCU25	–
légèrement interrompue	KCP25/KCU25	KCU25/KCP40	KCP25/KCU25	KCU25	KCU25	–
profondeurs de coupe variables	KCP10/KCU10	KCU10/KCM15	KCP10/KCU10	KCU10	KCU10	KCU10
douce	KCP10/KCU10	KCU10/KCM15	KCP10/KCU10	KCU10	KCU10	KCU10

Choisir la vitesse de coupe

Acier — vitesse de coupe — m/mn (SFM) — conditions de départ ◁▷

groupe d'usinabilité	nuance	60 (200)	90 (300)	120 (400)	105 (500)	185 (617)	215 (717)	245 (800)	275 (900)	300 (1000)	m/mn	SFM
P	KCP40				◁▷						150	500
	KCU10						◁▷				200	650
	KCP25						◁▷				200	650
	KCP10							◁▷			250	180

Acier inoxydable — vitesse de coupe — m/mn (SFM) — conditions de départ ◁▷

groupe d'usinabilité	nuance	45 (150)	70 (233)	90 (300)	115 (383)	140 (467)	165 (550)	185 (617)	210 (700)	230 (767)	m/mn	SFM
M	KCP40					◁▷					140	450
	KCM15						◁▷				165	550
	KCU25						◁▷				165	550
	KCU10							◁▷			185	600

Fonte — vitesse de coupe — m/mn (SFM) — conditions de départ ◁▷

groupe d'usinabilité	nuance	90 (300)	135 (450)	180 (600)	225 (750)	275 (900)	320 (1050)	360 (1200)	410 (1350)	460 (1500)	m/mn	SFM
K	KCU25			◁▷							140	450
	KCU10				◁▷						165	550
	KCP25					◁▷					165	550
	KCP10						◁▷				185	600

Non ferreux — vitesse de coupe — m/mn (SFM) — conditions de départ ◁▷

groupe d'usinabilité	nuance	150 (500)	225 (750)	300 (1000)	380 (1267)	460 (1533)	535 (1783)	610 (2033)	685 (2283)	760 (2533)	m/mn	SFM
N	KCU10					◁▷					460	1500

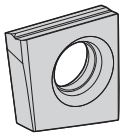
Alliages hautes températures — vitesse de coupe — m/mn (SFM) — conditions de départ ◁▷

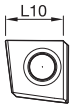
groupe d'usinabilité	nuance	35 (117)	45 (150)	55 (183)	65 (217)	75 (250)	85 (283)	95 (317)	120 (400)	140 (467)	m/mn	SFM
S	KCU25		◁▷								45	150
	KCU10				◁▷						60	200

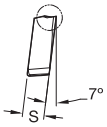
Acier trempé — vitesse de coupe — m/mn (SFM) — conditions de départ ◁▷

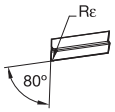
groupe d'usinabilité	nuance	5 (17)	15 (50)	25 (83)	35 (117)	45 (150)	55 (183)	65 (217)	75 (250)	85 (283)	m/mn	SFM
H	KCU10				◁▷						30	100

beyond









● premier choix
○ choix alternatif

P		●	●	●	●	●	●
M		○	○	●	●	●	●
K		●	●	●	●	●	●
N						●	●
S				○	○	●	●
H							

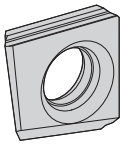
C2FIX-MN

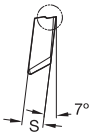
Réf. catalogue	L10	S	Rε	KCP10	KCP25	KCP40	KCM15	KCU10	KCU25
à droite									
C2FIX110404RMN	10,70	4,00	0,40	–	–	–	–	●	–
C2FIX110405RMN	10,70	4,00	0,50	–	●	●	–	–	–
C2FIX150510RMN	14,50	5,00	1,00	–	●	–	–	–	–
C2FIX150512RMN	14,50	5,00	1,20	–	–	–	–	–	●
C2FIX150505RMN	14,70	5,00	0,50	–	●	–	–	–	–
à gauche									
C2FIX110404LMN	10,70	4,00	0,40	–	–	–	–	–	●
C2FIX110405LMN	10,70	4,00	0,50	–	●	●	–	●	–
C2FIX110408LMN	10,70	4,00	0,80	–	●	–	–	–	–
C2FIX150510LMN	14,50	5,00	1,00	–	●	●	–	–	–
C2FIX150508LMN	14,60	5,00	0,80	–	●	–	–	●	●
C2FIX150504LMN	14,70	5,00	0,40	–	–	●	–	–	●
C2FIX150505LMN	14,70	5,00	0,50	–	●	●	–	●	–
C2FIX180610LMN	17,50	6,00	1,00	–	●	●	–	●	–

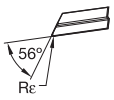
beyond

P		●	●	●	●	●	●
M		○	○	●	●	●	●
K		●	●	●	●	●	●
N						●	●
S				○	○	●	●
H							

● premier choix
○ choix alternatif

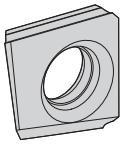


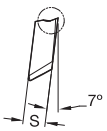


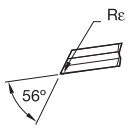


D2FIX-MN

Réf. catalogue	L10	S	Rε	KCP10	KCP25	KCP40	KCM15	KCU10	KCU25
à droite									
D2FIX110405RMN	10,50	4,00	0,50	–	●	●	–	–	–
D2FIX150508RMN	14,20	5,00	0,80	–	●	–	–	–	–
D2FIX150505RMN	14,50	5,00	0,50	●	●	●	–	–	–
D2FIX150504RMN	14,60	5,00	0,40	–	●	–	–	–	–
D2FIX150503RMN	14,70	5,00	0,30	–	●	–	–	–	–
à gauche									
D2FIX110405LMN	10,50	4,00	0,50	–	●	●	–	–	–
D2FIX150508LMN	14,20	5,00	0,80	–	●	–	–	–	–
D2FIX150505LMN	14,50	5,00	0,50	–	●	–	–	–	–







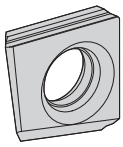
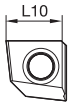
D2FIX-HP

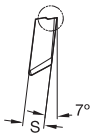
Réf. catalogue	L10	S	Rε	KCP10	KCP25	KCP40	KCM15	KCU10	KCU25
à droite									
D2FIX110404RHP	10,00	4,00	0,40	–	–	–	–	–	●
D2FIX110403RHP	10,10	4,00	0,30	–	●	–	–	●	–
D2FIX150508RHP	13,60	5,00	0,80	–	–	–	–	●	●
D2FIX150504RHP	14,00	5,00	0,40	–	–	–	–	●	●
D2FIX150503RHP	14,10	5,00	0,30	–	●	–	–	●	–
à gauche									
D2FIX110403LHP	10,10	4,00	0,30	–	–	–	–	●	–
D2FIX150508LHP	13,60	5,00	0,80	–	–	–	–	●	–
D2FIX150503LHP	14,10	5,00	0,30	–	–	–	–	●	–

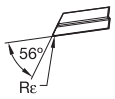
beyond

P	●	●	●	●	●	●
M	○	○	●	●	●	●
K	●	●	●	●	●	●
N					●	●
S			○	○	●	●
H						

● premier choix
○ choix alternatif

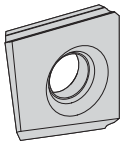
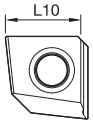



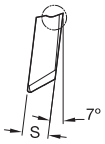


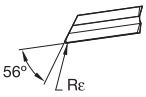


D2FIX-MS

Réf. catalogue	L10	S	Rε	KCP10	KCP25	KCP40	KCM15	KCU10	KCU25
à droite									
D2FIX150505RMS	13,90	5,00	0,50	–	–	–	–	●	–
D2FIX150503RMS	14,10	5,00	0,30	–	–	–	–	●	–
à gauche									
D2FIX150505LMS	13,90	5,00	0,50	–	–	–	–	●	–
D2FIX150503LMS	14,10	5,00	0,30	–	–	–	–	●	–

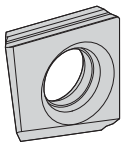
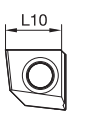



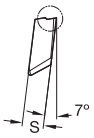


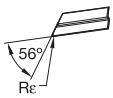


D2FIX-FN

Réf. catalogue	L10	S	Rε	KCP10	KCP25	KCP40	KCM15	KCU10	KCU25
à droite									
D2FIX150505RFN	13,90	5,00	0,50	–	●	–	–	●	–

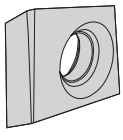
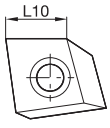



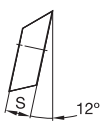


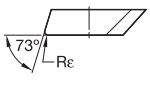


D2FIX-RN

Réf. catalogue	L10	S	Rε	KCP10	KCP25	KCP40	KCM15	KCU10	KCU25
à droite									
D2FIX150505RRN	14,50	5,00	0,50	●	–	●	–	–	–
à gauche									
D2FIX150505LRN	14,50	5,00	0,50	–	●	–	–	–	–

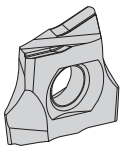


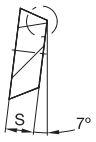


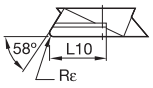
E2FIX-HP

Réf. catalogue	L10	S	Rε	KCP10	KCP25	KCP40	KCM15	KCU10	KCU25
à droite									
E2FIX100505RHP	10,50	5,00	0,50	–	–	–	–	●	–
à gauche									
E2FIX100505LHP	10,50	5,00	0,50	–	–	–	–	●	–

beyond





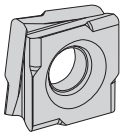
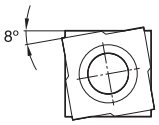


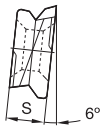
● premier choix
○ choix alternatif

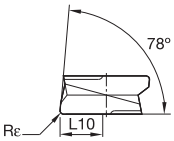
		KCP10	KCP25	KCP40	KCM15	KCU10	KCU25
P		●	●	●	●	●	●
M		○	○	●	●	●	●
K		●	●	●	●	●	●
N						●	●
S				○	○	●	●
H							

D4FIX-MN

Réf. catalogue	L10	S	Rε	KCP10	KCP25	KCP40	KCM15	KCU10	KCU25
à droite									
D4FIX140608RMN	6,70	5,90	0,80	●	●	–	–	●	●
D4FIX140605RMN	7,00	5,90	0,50	●	●	–	–	–	–
D4FIX140604RMN	7,10	5,90	0,40	–	–	●	–	–	●
D4FIX140603RMN	7,20	5,90	0,30	●	●	–	–	–	–
à gauche									
D4FIX140608LMN	6,70	5,90	0,80	–	●	–	–	–	–

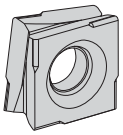



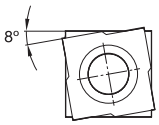


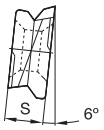


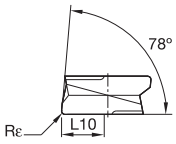
C8FIX-RN

Réf. catalogue	L10	S	Rε	KCP10	KCP25	KCP40	KCM15	KCU10	KCU25
à droite									
C8FIX150612RRN	8,60	6,60	1,20	–	●	–	–	–	–
C8FIX150608RRN	8,90	6,60	0,80	●	●	●	–	–	●
C8FIX150605RRN	9,10	6,60	0,50	●	●	●	–	●	●
C8FIX180812RRN	10,60	7,90	1,20	–	●	●	–	–	●
C8FIX180808RRN	10,90	7,90	0,80	–	●	●	–	–	–
à gauche									
C8FIX150612LRN	8,60	6,60	1,20	–	●	–	–	–	–
C8FIX150608LRN	8,90	6,60	0,80	–	●	–	–	–	●
C8FIX150605LRN	9,10	6,60	0,50	–	●	●	–	–	●
C8FIX180812LRN	10,60	7,90	1,20	–	●	–	–	–	–







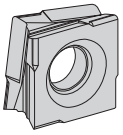


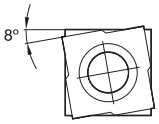
● premier choix
○ choix alternatif

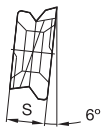
P		●	●	●	●	●	●
M		○	○	●	●	●	●
K		●	●	●	●	●	●
N						●	●
S				○	○	●	●
H							

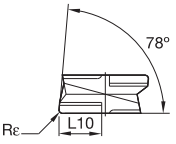
C8FIX-RP

Réf. catalogue	L10	S	Rε	KCP10	KCP25	KCP40	KCM15	KCU10	KCU25
à droite									
C8FIX120508RRP	6,90	5,50	0,80	●	●	–	–	–	–
C8FIX120505RRP	7,10	5,50	0,50	–	●	–	–	–	●
C8FIX120504RRP	7,20	5,50	0,40	●	●	–	–	–	–
C8FIX120503RRP	7,30	5,50	0,30	–	●	●	–	–	–
à gauche									
C8FIX120508LRP	6,90	5,50	0,80	–	●	●	–	–	–
C8FIX150612LRP	7,80	6,60	1,20	–	●	–	–	–	–
C8FIX150608LRP	8,80	6,60	0,80	–	–	–	–	–	●







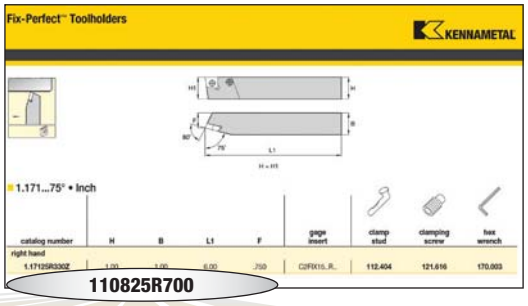


C8FIX-MP

Réf. catalogue	L10	S	Rε	KCP10	KCP25	KCP40	KCM15	KCU10	KCU25
à droite									
C8FIX120503RMP	7,30	5,50	0,30	–	●	–	–	●	●
C8FIX150603RMP	9,30	6,60	0,30	●	●	●	–	●	●
C8FIX180805RMP	11,10	7,90	0,50	–	●	–	–	–	–
à gauche									
C8FIX120503LMP	7,30	5,50	0,30	●	●	–	–	●	–
C8FIX150603LMP	9,30	6,60	0,30	–	●	–	–	–	–

Comment fonctionnent les références catalogue ?

Chaque caractère de la référence catalogue correspond à une caractéristique du produit désigné. Aidez-vous des explications ci-dessous et des images pour décoder la référence.



1	1	08	25	R	7	0	0
Programme de tournage	Nombre d'arêtes	Version	Dimensions de la section	Sens de la coupe	Type et dimension de la plaquette	Forme de la plaquette	Assise vis de serrage

1 – Programme de tournage

1 = Fix-Perfect

1 – Nombre d'arêtes

1 = Plaquettes à 2 arêtes de coupe

3 = Plaquettes à 4 arêtes de coupe

7 = Plaquettes à 8 arêtes de coupes

08 – Version

08 = 90° ou 93°, pour l'usinage de l'aluminium

16 = angle d'attaque de l'outil de 92°

20 = angle d'attaque de l'outil de 92°

22 = angle d'attaque de l'outil de 92°

30 = angle d'attaque de l'outil de 75°

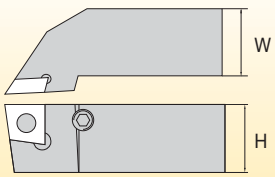
71 = angle d'attaque de l'outil de 75°

72 = angle d'attaque de l'outil de 45°

77 = angle d'attaque de l'outil de 90°

80 = angle d'attaque de l'outil de 90°

25 – Dimensions de la section



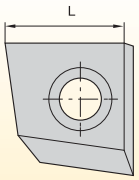
Porte-outil

10 = 10 x 10mm
11 = 40 x 40mm
16 = 16 x 16mm
20 = 20 x 20mm
21 = 50 x 50mm
25 = 25 x 25mm
32 = 32 x 25mm
32 x 32mm
40 = 40 x 32mm

R – Sens de la coupe

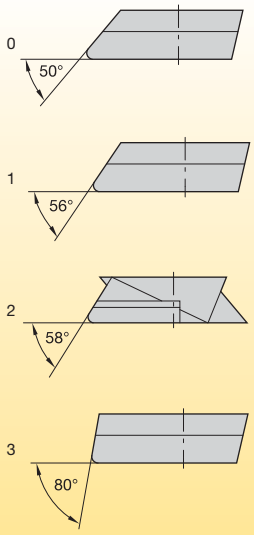
R = Droite
L = Gauche

7 – Type et dimension de la plaquette



	L	arêtes de coupe
0	8mm 20mm 25mm	4 4 4
1	10,5mm 12mm	2 8
3	14,5mm 15mm	2 8
4	17,5mm 18mm	2 8
5	23,5mm 21mm	2 8
7	10,5mm	2 Alu

0 – Forme de la plaquette



0 – Assise vis de serrage

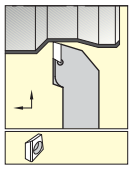
0 = activation depuis l'arête de coupe principale

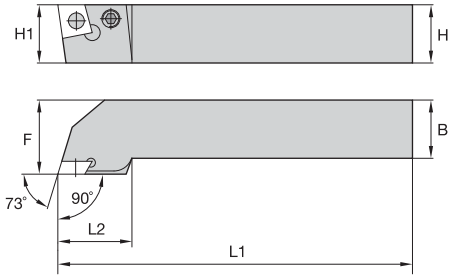
1 = arête de coupe secondaire

2 = au-dessus

5 = arête de coupe principale avec arête vive cartouche complète

6 = arête de coupe secondaire avec arête vive cartouche complète

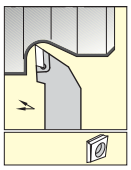


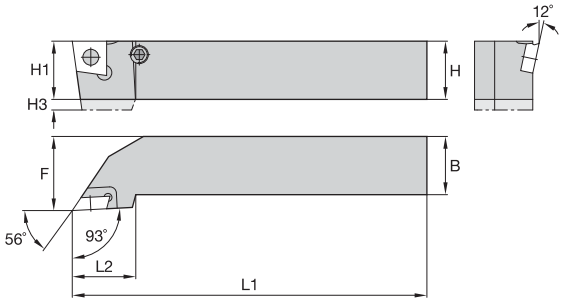


H = H1

1.108...90° • Métriques

Réf. catalogue	H	B	L1	F	plaquette	goujon de bride	vis de serrage	clé six pans
à droite								
1.10825R700	25	25	150,0	32,0	E2FIX10..R..	**410.081**	**121.616**	**170.003**

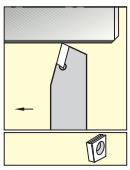


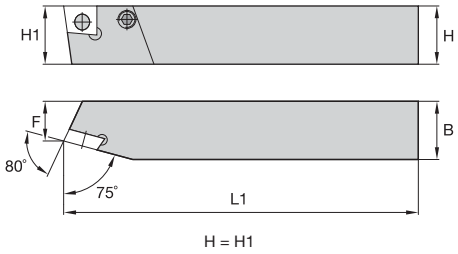


H = H1

1.108..93° • Métrique

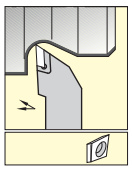
Réf. catalogue	H	H3	B	L1	F	plaquette	goujon de bride	vis de serrage	clé six pans
à droite									
1.10820R310	20	5	20	125,0	25,0	D2FIX15..RHP/FN/MS	**112.403**	**121.612**	**170.003**
1.10825R310	25	–	25	150,0	32,0	D2FIX15..RHP/FN/MS	**112.404**	**121.616**	**170.003**
à gauche									
1.10825L310	25	5	25	150,0	32,0	D2FIX15..LHP/FN/MS	**112.404**	**121.616**	**170.003**

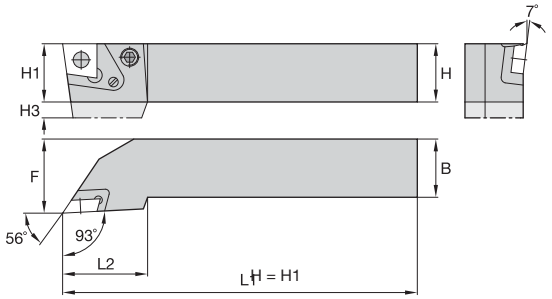




1.171...75° • Métrique

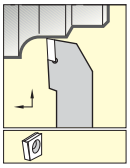
Réf. catalogue	H	B	L1	F	plaquette	goujon de bride	vis de serrage	clé six pans
à gauche								
1.17125L330	25	25	150,0	17,0	C2FIX15..L..	**112.404**	**121.616**	**170.003**

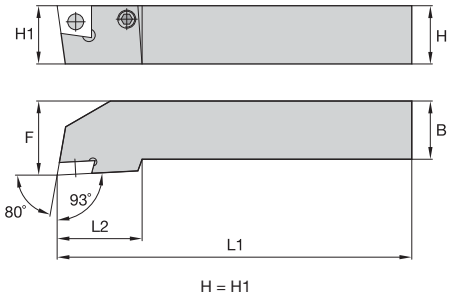




1.18 • Métrique

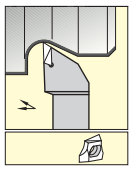
Réf. catalogue	H	H3	B	L1	F	plaquette	goujon de bride	vis de serrage	clé six pans	logement interchangeable
à droite										
1.18016R110	16	4	16	100,0	24,0	D2FIX11..R..	**112.244**	**121.612**	**170.003**	–
1.18020R110	20	–	20	125,0	25,0	D2FIX11..R..	**112.244**	**121.612**	**170.003**	–
1.18020R310	20	5	20	125,0	26,0	D2FIX15..R..	**112.403**	**121.612**	**170.003**	–
1.18025R110	25	–	25	150,0	32,0	D2FIX11..R..	**112.244**	**121.612**	**170.003**	–
1.18025R310	25	–	25	150,0	32,0	D2FIX15..R..	**112.404**	**121.616**	**170.003**	–
1.18025R315	25	7	25	150,0	32,0	D2FIX15..R..	**112.505**	**121.616**	**170.003**	**132.151**
1.18032R315	32	–	25	170,0	32,0	D2FIX15..R..	**112.505**	**121.616**	**170.003**	**132.151**
à gauche										
1.18016L110	16	4	16	100,0	24,0	D2FIX11..L..	**112.244**	**121.612**	**170.003**	–
1.18020L110	20	–	20	125,0	25,0	D2FIX11..L..	**112.244**	**121.612**	**170.003**	–
1.18025L310	25	–	25	150,0	32,0	D2FIX15..L..	**112.404**	**121.616**	**170.003**	–
1.18025L315	25	7	25	150,0	32,0	D2FIX15..L..	**112.505**	**121.616**	**170.003**	**132.156**
1.18032L315	32	–	25	170,0	32,0	D2FIX15..L..	**112.505**	**121.616**	**170.003**	**132.156**

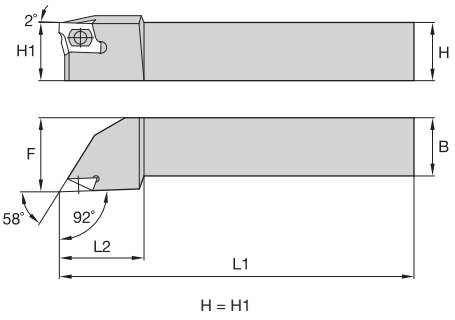




1.180...93° • Métriques

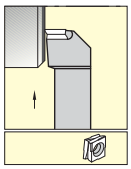
Réf. catalogue	H	B	L1	F	plaquette	goujon de bride	vis de serrage	clé six pans
à gauche								
1.18025L330	25	25	150,0	32,0	C2FIX15..L..	**112.404**	**121.616**	**170.003**

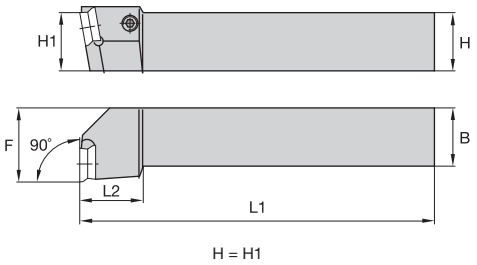




1.380...92° • Métriques

Réf. catalogue	H	B	L1	F	plaquette	goujon de bride	vis de serrage	clé six pans
à droite								
1.38020R021	20	20	125,0	25,0	D4FIX..R..	**114.111**	**121.812**	**170.004**
1.38025R021	25	25	150,0	32,0	D4FIX..R..	**114.114**	**121.816**	**170.004**
à gauche								
1.38025L021	25	25	150,0	32,0	D4FIX..L..	**114.114**	**121.816**	**170.004**

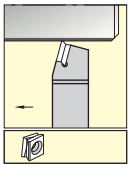


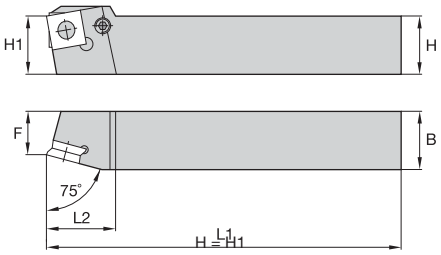


1.777...90° • Métriques

Réf. catalogue	H	B	L1	F	plaquette	goujon de bride	vis de serrage	clé six pans
à droite								
1.77725R301	25	25	150,0	32,0	C8FIX15..L..	**118.314**	**121.816**	**170.004**

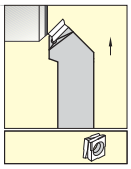
REMARQUE : L'outil à droite nécessite une plaquette à gauche.

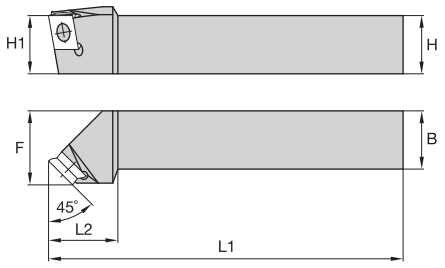




1.771...75° • Métriques

Réf. catalogue	H	B	L1	F	plaquette	goujon de bride	vis de serrage	clé six pans
à droite								
1.77120R100	20	20	125,0	17,0	C8FIX12..R..	**118.204**	**121.612**	**170.003**
1.77125R300	25	25	150,0	21,0	C8FIX115..R..	**410.084**	**121.816**	**170.004**
1.77132R400	32	32	170,0	27,0	C8FIX18..R..	**410.091**	**–**	**–**
à gauche								
1.77120L100	20	20	125,0	17,0	C8FIX12..L..	**118.204**	**121.612**	**170.003**



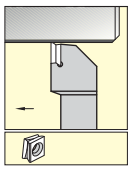


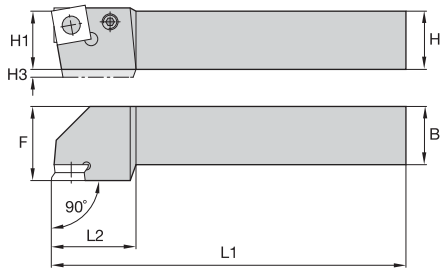
H = H1

1.772...45° • Métriques

Réf. catalogue	H	B	L1	F	plaquette	goujon de bride	vis de serrage	clé six pans
à droite								
1.77225R301	25	25	150,0	32,0	C8FIX15..L..	**118.314**	**121.816**	**170.004**

REMARQUE : C8FIX15..L.. n'est utilisable qu'en plongée.
Pour à la fois la plongée et le tournage, il faut utiliser C4FIX15..L...





H = H1

1.780...90° • Métriques

Réf. catalogue	H	H3	B	L1	F	plaquette	goujon de bride	vis de serrage	clé six pans
à droite									
1.78012R103	12	–	12	80,0	14,0	C8FIX12..R..	**–**	**–**	**170.003**
1.78016R100	16	4	16	100,0	25,0	C8FIX12..R..	**118.204**	**121.616**	**170.003**
1.78020R100	20	–	20	125,0	25,0	C8FIX12..R..	**118.204**	**121.616**	**170.003**
1.78025R100	25	–	25	150,0	32,0	1.81201R...	**118.204**	**121.616**	**170.003**
1.78025R300	25	–	25	150,0	32,0	C8FIX15..R..	**410.084**	**121.816**	**170.004**
1.78032R400	32	–	32	170,0	40,0	C8FIX18..R..	**410.091**	**121.825**	**170.004**
à gauche									
1.78025L100	25	–	25	150,0	32,0	1.81202L...	**118.204**	**121.616**	**170.003**
1.78025L300	25	–	25	150,0	32,0	C8FIX15..L..	**410.084**	**121.816**	**170.004**

Outils de rainurage et plaquettes **Beyond**™ pour opérations de rainurage peu profond et de chariotage

Top Notch™

C'est une solution éprouvée pour une productivité élevée. Le système Top Notch garantit la régularité des performances d'outil, la précision de l'indexage et une excellente fixation, donnant un très bon état de surface et une meilleure tenue de coupe.

CARACTÉRISTIQUES ET AVANTAGES

- Les nuances revêtues PVD Beyond sont destinées à l'usinage d'une gamme étendue de matériaux.
- Le serrage rigide bloque la plaquette en position même dans les travaux les plus difficiles.
- Un concept polyvalent qui permet de n'avoir qu'un seul système pour le rainurage Inter et Exter, le rainurage frontal, le chariotage arrière, les gorges et dégagements, et même le filetage.
- Les plaquettes avec brise-copeau assurent une excellente évacuation du copeau en rainurage et permettent de mieux le contrôler en chariotage multidirectionnel.

Pour en savoir plus sur les avantages de ces outils, contactez votre distributeur Kennametal agréé ou rendez-vous sur **kennametal.com**.

KENNAMETAL®

kennametal.com

Profilage Beyond™ Top Notch™

Le système Top Notch est une solution éprouvée pour une productivité élevée. Le système Top Notch garantit la régularité des performances d'outil, la précision de l'indexage et une excellente fixation, donnant un très bon état de surface et une meilleure tenue de coupe.

Caractéristiques et avantages

Nuances Beyond™

Productivité et profitabilité accrues

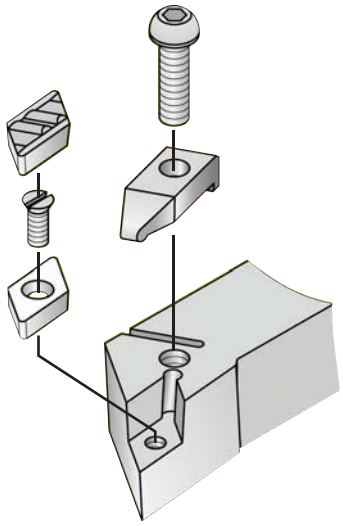
- Efforts de coupe moins importants — Augmentation des vitesses et réduction du temps de cycle.
- Tenue de coupe allongée

Fiabilité

- Tenue de coupe prévisible/usure régulière.
- Résistance à l'écaillage de la plaquette par les copeaux.
- État de surface régulier.

Polyvalence

- Les produits peuvent être utilisés pour une gamme étendue d'applications.
- Applications à petite et grande vitesses.
- Gamme complète de produits.
- Pour le tournage de l'ébauche à la finition sur l'acier, la fonte, l'acier inoxydable et les alliages hautes températures.



Géométrie FP

- Débit-copeau supérieur.
- Polyvalence.
- Longue tenue de coupe.
- Maîtrise-copeau optimale sur une gamme étendue de conditions de coupe et de matières à usiner.
- Meilleure finition.
- Meilleure indexabilité.
- Un réglage réduit lors du remplacement de la plaquette.

Géométrie UF

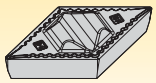
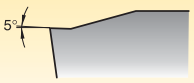
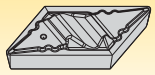
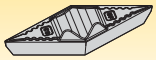
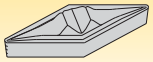
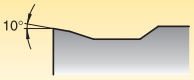
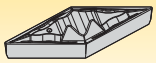
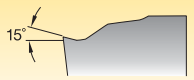
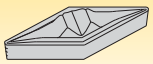
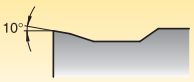
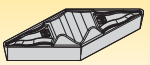
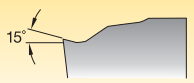
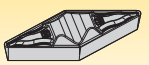
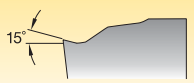
- Réduction des efforts de coupe.
- Longue tenue de coupe.
- Maîtrise copeau optimale sur une gamme étendue de conditions de coupe.
- Maîtrise copeau dans les applications de finition.

Géométrie HP

- Réduction des efforts de coupe.
- Longue tenue de coupe.
- Évite le recyclage du copeau pour améliorer l'état de surface de la pièce.
- Meilleure indexabilité.
- Bonne maîtrise des dimensions d'usinage.
- Réduit l'adhérence du copeau sur la pièce.

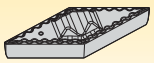
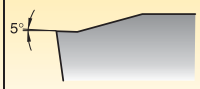
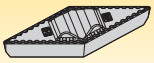
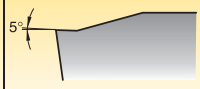
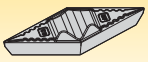
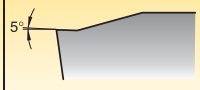
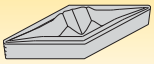
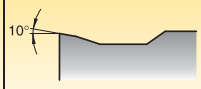
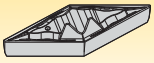
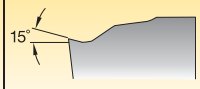
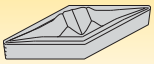
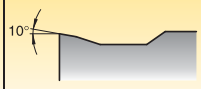
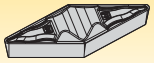
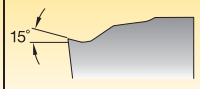
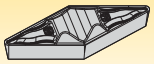
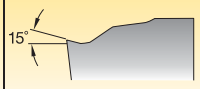
Choisir la géométrie —en fonction de la vitesse d'avance et de la profondeur de coupe.

P	Acier
M	Acier inoxydable
K	Fonte
N	Matériaux non ferreux
S	Alliages réfractaires
H	Matériaux trempés

opération	style de plaquette	Géométrie de plaquette	profil	vitesse d'avance — mm: 0,04 0,063 0,01 0,16 0,25 0,4 0,63 1,0 1,6 2,5 5,0 / profondeur de coupe — mm: 0,1 0,16 0,25 0,4 0,63 1,0 1,6 2,5 4,0 6,3 10,0
superfinition	DCGR-UF			0,1–0,3 0,1–1,3
	KCGR-UF			0,1–0,3 0,1–1,3
finition	DCGR			0,1–0,3 0,1–1,3
	KCGR			0,1–0,4 0,3–2,0
	DCGR-FP			0,063–0,25 0,16–1,6
	DCGR-HP			0,1–0,4 0,3–2,0
	KCGR-FP			0,063–0,25 0,16–1,6
	KCGR-HP			0,063–0,25 0,16–1,6

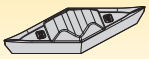
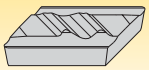
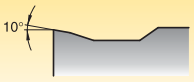
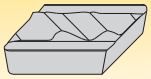
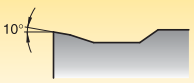
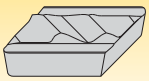
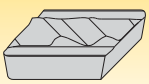
Choisir la géométrie — en fonction de la vitesse d'avance et de la profondeur de coupe.

P	Acier
M	Acier inoxydable
K	Fonte
N	Matériaux non ferreux
S	Alliages réfractaires
H	Matériaux trempés

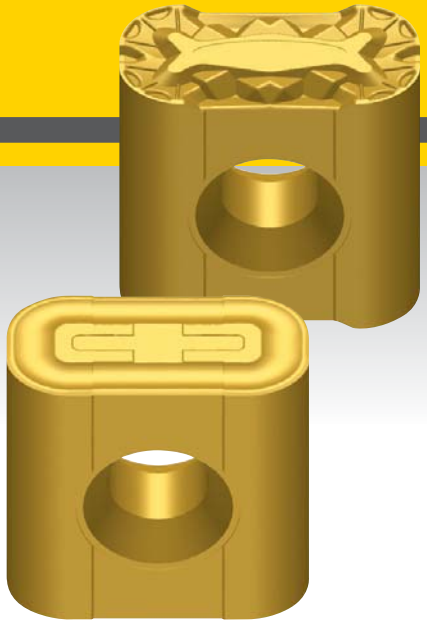
opération	style de plaquette	Géométrie de plaquette	profil	vitesse d'avance — mm: 0,04 / 0,063 / 0,01 / 0,16 / 0,25 / 0,4 / 0,63 / 1,0 / 1,6 / 2,5 / 5,0 profondeur de coupe — mm: 0,1 / 0,16 / 0,25 / 0,4 / 0,63 / 1,0 / 1,6 / 2,5 / 4,0 / 6,3 / 10,0
superfinition	VBMR-UF			0,1–0,3 0,1–1,3
	VCMR-UF			0,1–0,3 0,1–1,3
	VPGR-UF			0,1–0,3 0,1–1,3
finition	VBMR			0,1–0,4 0,3–2,0
	VBMR-FP			0,063–0,25 0,16–1,6
	VCGR			0,1–0,4 0,3–2,0
	VCMR-FP			0,063–0,25 0,16–1,6
	VPGR-FP			0,063–0,25 0,16–1,6

Choisir la géométrie — en fonction de la vitesse d'avance et de la profondeur de coupe.

P	Acier
M	Acier inoxydable
K	Fonte
N	Matériaux non ferreux
S	Alliages réfractaires
H	Matériaux trempés

opération	insert style application	Géométrie de plaquette	profil	vitesse d'avance — mm: 0,04 / 0,063 / 0,01 / 0,16 / 0,25 / 0,4 / 0,63 / 1,0 / 1,6 / 2,5 / 5,0 profondeur de coupe — mm: 0,1 / 0,16 / 0,25 / 0,4 / 0,63 / 1,0 / 1,6 / 2,5 / 4,0 / 6,3 / 10,0
Finition	**VPGR-HP**			0,2–0,4 0,6–2,3
Finition	**KNGX-15**			0,2–0,4 0,8–2,8
Finition	**KNGX-20**			0,2–0,5 1,0–3,0
	KNGX-25			0,3–0,6 1,1–3,6
Finition	**KNGX-32**			0,3–0,7 1,5–5,1

Outils Kennametal pour l'usinage des essieux et des roues



Kennametal propose une gamme complète d'outillages pour l'entretien des roues et essieux en ateliers ferroviaires. Tous les outils intègrent la technologie la plus récente pour des débits-copeaux maximum et une productivité accrue. Tous enregistrent d'excellentes performances sur de longues durées et dans les conditions d'utilisation les plus diverses. Des plaquettes standard sur catalogue et le nombre restreint de produits permettent de réduire les stocks et les frais d'exploitation. On trouve dans cette gamme des outils pour le reconditionnement des roues montées, l'alésage et le reprofilage de roues, ou bien encore le chariotage et le brunissage des essieux.

Pour en savoir plus sur les avantages de ces outils, contactez votre distributeur Kennametal agréé ou rendez-vous sur **kennametal.com.**

KENNAMETAL®

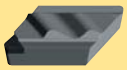
kennametal.com

1 • Sélectionner la géométrie de la plaquette

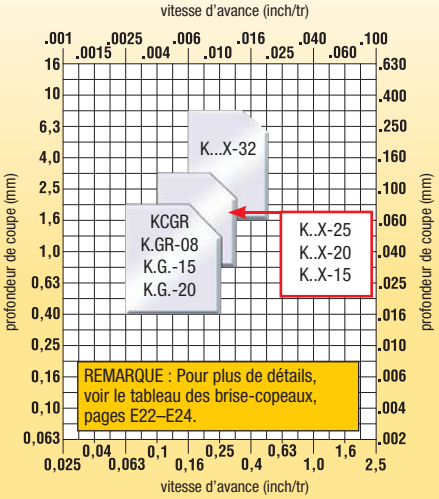
Plaquettes négatives

-K...X-32
Ébauche

-K...X-25–K...X-15,
Usinage moyen



-K. GR-08, K.G.-15, K.G.-20
Finition



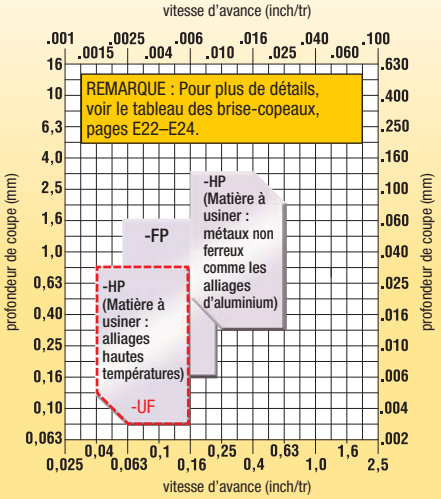
Plaquettes positives

-VCMR
Usinage moyen

-.CGR, VBMR
Finition

-VCGN
Finition

-KCGR
Finition



Gamme de brise-copeaux
-UF: avance 0,08–0,3 mm/tr; prof. de coupe 0,1–1,3mm
-FP: avance 0,1–0,3 mm/tr; prof. de coupe 0,1–1,3mm
-HP: avance 028–0,4 mm/tr; prof. de coupe 0,6–2,3mm

2 • Sélectionner la nuance

		Acier			Acier inoxydable		
conditions de coupe		**Finition**	**Usinage moyen**	**Ébauche**	**Finition**	**Usinage moyen**	**Ébauche**
coupe fortement interrompue		**KCP25**	**KCM25**	**KCM25**	**KCM25**	**KCM25**	**KCM25**
coupe légèrement interrompue		**KCP10**	**KCP25**	**KCP25**	**KC5010/KCU10**	**KC5025/KCU25**	**KC5025/KCU25**
profondeur de coupe variable, croûte de fonderie ou croûte de forge		**KT315**	**KCP25**	**KCP25**	**KT315**	**KCM25**	**KCM25**
coupe douce, surface pré-usinée		**KT315**	**KCP05/KCP10**	**KCP10**	**KT315**	**KC5010/KCU10**	**KCM25**

		Fonte			Non ferreux		
conditions de coupe		**Finition**	**Usinage moyen**	**Ébauche**	**Finition**	**Usinage moyen**	**Ébauche**
coupe fortement interrompue		**KCP10**	**KCP10**	**KCP10**	**KC5010/KCU10**	**KC5010/KCU10**	**KC5010/K313/ KCU10**
coupe légèrement interrompue		**KCP05**	**KCP05**	**KCP05**	**KC5410/KD1425**	**KC5010/KCU10**	**KC5010**
profondeur de coupe variable, croûte de fonderie ou croûte de forge		**KCK05**	**KCK05**	**KCK05**	**KD1425**	**KC5410**	**KC5410**
coupe douce, surface pré-usinée		**KC5010/KCU10**	**KC5010/KCU10**	**KC5010/KCU10**	**KD1425**	**KC5410**	**KC5410**

Alliages hautes températures

conditions de coupe		**Finition**	**Usinage moyen**	**Ébauche**
coupe fortement interrompue		**KC5025/KUC25**	**K68**	**K68**
coupe légèrement interrompue		**KC5010**	**KC5010**	**KCM25**
profondeur de coupe variable, croûte de fonderie ou croûte de forge		**KC5010**	**KC5010**	**KC5010**
coupe douce, surface pré-usinée		**KC5010/KCU10/ K313**	**KC5010/KCU10**	**KC5010**

Choisir la vitesse de coupe

Acier — vitesse de coupe — m/mn (SFM) — conditions de départ ◁▷

groupe d'usinabilité	nuance	50 (170)	100 (330)	150 (490)	200 (655)	250 (820)	300 (980)	350 (1150)	400 (1300)	m/mn	SFM
P	KT315					◁▷				260	850
	KCP05/KCP10					◁▷				340	800
	KCP25				◁▷					180	600
	KCM25			◁▷						165	550

Acier inoxydable — vitesse de coupe — m/mn (SFM) — conditions de départ ◁▷

groupe d'usinabilité	nuance	50 (170)	100 (330)	150 (490)	200 (655)	250 (820)	300 (980)	350 (1150)	400 (1300)	m/mn	SFM
M	KT315			◁▷						230	750
	KC5010/KCU10				◁▷					180	600
	KC5025/KCU25		◁▷							120	400
	KCM25			◁▷						150	500

Fonte — vitesse de coupe — m/mn (SFM) — conditions de départ ◁▷

groupe d'usinabilité	nuance	150 (490)	200 (655)	250 (820)	300 (980)	350 (1150)	400 (1300)	500 (1600)	750 (2400)	m/mn	SFM
K	KB1345								◁▷	760	2520
	KT315				◁▷					275	900
	KC5010/KCU10			◁▷						245	800
	KCK20			◁▷						245	800
	KCP25			◁▷						230	750

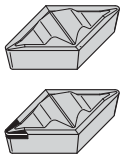
Non ferreux — vitesse de coupe — m/mn (SFM) — conditions de départ ◁▷

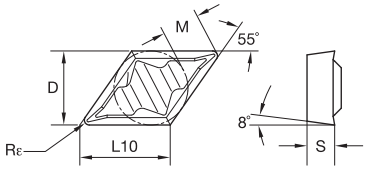
groupe d'usinabilité	nuance	250 (800)	500 (1600)	750 (2400)	1000 (3200)	1250 (4000)	1500 (4800)	1750 (5600)	2000 (6400)	m/mn	SFM
N	K01425			◁▷						765	2500
	KC5410		◁▷							550	1800
	KC5010/KCU10		◁▷							460	1500
	K68/K313	◁▷								150	500

Alliages hautes températures — vitesse de coupe — m/mn (SFM) — conditions de départ ◁▷

groupe d'usinabilité	nuance	15 (50)	40 (120)	55 (180)	80 (250)	100 (330)	170 (550)	200 (655)	120 (400)	m/mn	SFM
S	KC5010/KCU10				◁▷					60	200
	KC5025/KCU25			◁▷						50	170
	KCM25				◁▷					70	230
	K68/K31360		◁▷							30	100

◁▷ Représente les conditions de départ recommandées. À optimiser pour votre application.

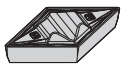


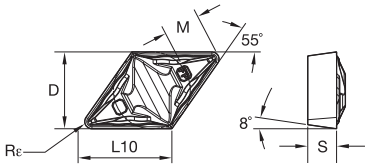


● premier choix
○ choix alternatif

DCGR • DPGR

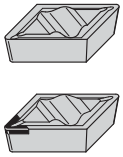
Réf. catalogue ISO	D	L10	S	M	Rε	K68	K313	KU10	KCP10	KCP25B	KCP25	KCK05	KCM15B	KCM25B	KCM25	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KD1425
P						●	●	●	●	●	●	○	○	○	○	●	●	●	●		●	
M						●	●	●					●	●	●	●	●	●	●		●	
K						●	●	●	○	○	○	●				●	●	●	●		●	
N						●	●	●								●	●	●	●	●		●
S						●	●	●					●	●	●	●	●	●	●			
H																						
DCGR150404	12,70	15,50	4,76	6,94	0,4	–	–	–	–	–	–	–	–	–	–	●	●	●	–	–	–	–
DCGR150408	12,70	15,50	4,76	6,48	0,8	●	–	–	–	–	–	–	–	–	–	●	●	●	–	–	–	●
DCGR150412	12,70	15,50	4,76	6,01	1,2	–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	–

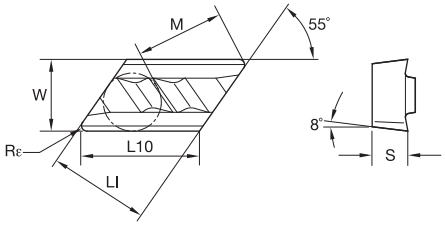




DCGR-FP • DPGR-FP

Réf. catalogue ISO	D	L10	S	M	Rε	K68	K313	KU10	KCP10	KCP25B	KCP25	KCK05	KCM15B	KCM25B	KCM25	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KD1425
DCGR150404FP	12,70	15,50	4,76	6,94	0,4	–	–	–	–	–	●	–	–	–	–	●	–	–	–	–	–	–
DCGR150408FP	12,70	15,50	4,76	6,48	0,8	–	–	–	●	–	–	–	–	–	●	–	–	–	–	–	–	–



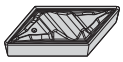


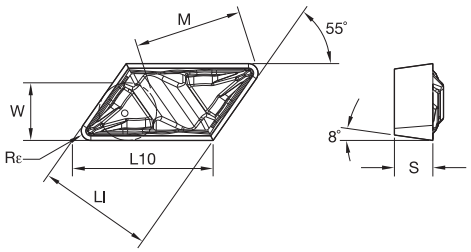
● premier choix
○ choix alternatif

		K68	K313	KU10	KCP10	KCP25B	KCP25	KCK05	KCM15B	KCM25B	KCM25	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KD1425
P		●	●	●	●	●	●	○	○	○	○	●	●	●	●		●	
M		●	●	●					●	●	●	●	●	●	●		●	
K		●	●	●	○	○	○	●				●	●	●	●		●	
N		●	●	●								●	●	●	●	●		●
S		●	●	●					●	●	●	●	●	●	●			
H																		

KCGR • NPGR

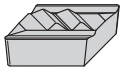
Réf. catalogue ISO	LI	L10	W	S	M	Rε	K68	K313	KU10	KCP10	KCP25B	KCP25	KCK05	KCM15B	KCM25B	KCM25	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KD1425
à droite																							
KCGR110304R08	9,53	11,60	6,35	3,18	9,10	0,4	●	–	–	–	–	–	–	–	–	–	●	●	●	●	–	●	●
KCGR110308R08	9,53	11,60	6,35	3,18	8,66	0,8	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	●	–
à gauche																							
KCGR110308L08	9,53	11,60	6,35	3,18	8,66	0,8	–	–	–	–	–	–	–	●	–	–	●	●	–	●	–	–	●
KCGR110304L08	9,53	11,60	6,35	3,18	9,10	0,4	●	–	–	–	–	–	–	–	–	–	●	●	●	●	–	●	–

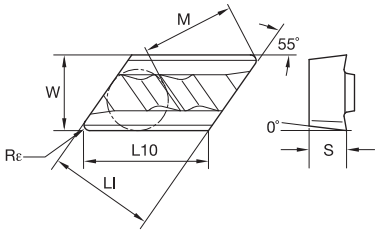




KCGR-FP • NPGR-FP

Réf. catalogue ISO	LI	L10	W	S	M	Rε	K68	K313	KU10	KCP10	KCP25B	KCP25	KCK05	KCM15B	KCM25B	KCM25	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KD1425
à droite																							
KCGR110304R08FP	9,52	11,60	6,35	3,18	9,13	0,4	–	–	–	●	–	●	–	–	–	●	–	–	–	–	–	–	–
KCGR110308R08FP	9,52	11,63	6,35	3,18	8,73	0,8	–	–	–	●	–	–	–	–	–	–	●	–	–	–	–	–	–
à gauche																							
KCGR110308L08FP	9,52	11,63	6,35	3,18	8,73	0,8	–	–	–	●	–	●	–	–	–	–	–	–	–	–	–	–	–
KCGR110304L08FP	9,52	11,60	6,35	3,18	9,13	0,4	–	–	–	●	–	●	–	–	–	●	–	●	–	–	–	–	–





● premier choix
○ choix alternatif

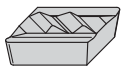
		K68	K313	KU10	KCP10	KCP25B	KCP25	KCK05	KCM15B	KCM25B	KCM25	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KD1425
P		●	●	●	●	●	●	○	○	○	○	●	●	●	●		●	
M		●	●	●					●	●	●	●	●	●	●		●	
K		●	●	●	○	○	○	●				●	●	●	●		●	
N		●	●	●								●	●	●	●	●		●
S		●	●	●					●	●	●	●	●	●	●			
H																		

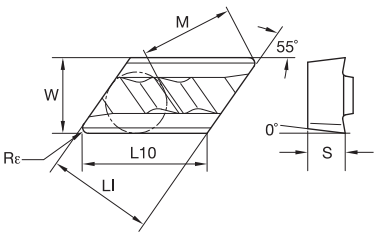
KNGX • NPR/L

Réf. catalogue ISO	LI	L10	W	S	M	Rε
à droite						
KNGX150404R20	12,68	15,44	9,47	4,76	13,46	0,4
KNGX150408R20	12,68	15,44	9,47	4,76	12,99	0,8
KNGX150401R15	12,70	15,44	9,53	4,76	13,76	0,1
KNGX150402R15	12,70	15,44	9,53	4,76	13,67	0,2
KNGX220404R25	18,62	22,73	9,53	4,76	19,91	0,4
KNGX220408R32	18,62	22,73	9,53	4,76	19,47	0,8
à gauche						
KNGX150408L20	12,68	15,44	9,47	4,76	12,99	0,8
KNGX150404L20	12,68	15,44	9,47	4,76	13,46	0,4
KNGX220408L20	18,62	22,73	9,53	4,76	19,47	0,8

K68	K313	KU10	KCP10	KCP25B	KCP25	KCK05	KCM15B	KCM25B	KCM25	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KD1425
–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	–
–	–	–	–	–	–	–	–	–	–	●	●	●	–	–	–	–
●	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–
–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–
–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–
–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–
●	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	–
–	–	–	–	–	–	–	–	–	–	–	●	●	–	–	–	–
–	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–

Applications spécifiques



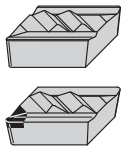


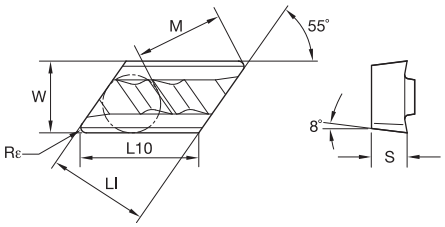
● premier choix
○ choix alternatif

P		●	●	●	●	●	●	○	○	○	○	●	●	●	●		●			
M		●	●	●					●	●	●	●	●	●	●		●			
K		●	●	●	○	○	○	●				●	●	●	●		●			
N		●	●	●								●	●	●	●	●		●		
S		●	●	●					●	●	●	●	●	●	●					
H																				

KNUX • NPR/L

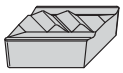
Réf. catalogue ISO	LI	L10	W	S	M	Rε	K68	K313	KU10	KCP10	KCP25B	KCP25	KCK05	KCM15B	KCM25B	KCM25	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KD1425
à droite																							
KNUX150405R20	12,70	15,44	9,53	4,76	13,32	0,5	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–	–
KNUX150405R25	12,70	15,44	9,53	4,76	13,32	0,5	●	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–
KNUX150410R25	12,70	15,44	9,53	4,76	12,74	1,0	●	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–
KNUX160405R1	16,15	17,51	9,52	4,76	–	0,5	–	–	–	–	–	–	–	●	●	–	–	●	–	–	–	–	–
KNUX160405R2	16,15	17,51	9,52	4,76	–	0,5	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–
KNUX160410R1	16,15	17,51	9,52	4,76	–	1,0	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–
KNUX160410R2	16,15	17,51	9,52	4,76	–	1,0	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–	–	–
à gauche																							
KNUX150410L25	12,70	15,44	9,53	4,76	12,74	1,0	●	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–
KNUX150405L25	12,70	15,44	9,53	4,76	13,32	0,5	●	–	–	–	–	–	–	–	–	–	●	–	–	–	–	–	–
KNUX160405L1	16,15	17,51	9,52	4,76	–	0,5	–	–	–	–	–	–	–	●	●	–	–	–	–	–	–	–	–
KNUX160405L2	16,15	17,51	9,52	4,76	–	0,5	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–

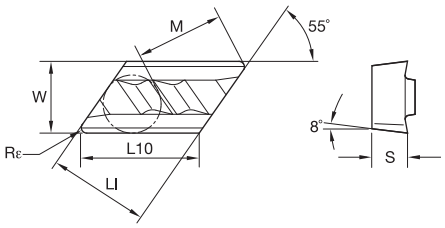




KCGX • NPR/L

Réf. catalogue ISO	LI	L10	W	S	M	Rε	K68	K313	KU10	KCP10	KCP25B	KCP25	KCK05	KCM15B	KCM25B	KCM25	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KD1425
à droite																							
KCGX110301R15	9,53	11,60	6,35	3,18	9,43	0,1	●	●	–	–	–	–	–	–	–	–	●	–	●	●	–	–	●
KCGX110302R15	9,53	11,60	6,35	3,18	9,34	0,2	–	●	–	–	–	–	–	–	–	–	●	●	●	–	–	●	●
KCGX110304R15	9,53	11,60	6,35	3,18	9,11	0,4	●	●	–	–	–	–	–	–	–	–	●	●	●	●	●	●	●
KCGX110308R15	9,57	–	6,33	3,18	8,69	0,8	●	–	–	–	–	–	–	–	–	–	●	–	●	●	–	●	–
à gauche																							
KCGX110304L15	9,53	11,60	6,35	3,18	9,11	0,4	●	●	–	–	–	–	–	–	–	–	●	●	●	●	–	–	●
KCGX110302L15	9,53	11,60	6,35	3,18	9,34	0,2	–	●	–	–	–	–	–	–	–	–	●	●	–	–	–	–	●
KCGX110301L15	9,53	11,60	6,35	3,18	9,43	0,1	●	●	–	–	–	–	–	–	–	–	–	●	●	–	–	–	●
KCGX110308L15	9,57	–	6,33	3,18	8,69	0,8	●	●	–	–	–	–	–	–	–	–	–	●	●	–	–	–	–



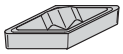


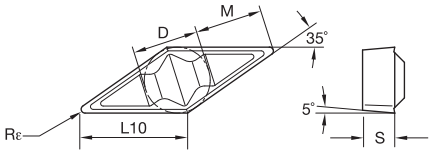
● premier choix
○ choix alternatif

		K68	K313	KU10	KCP10	KCP25B	KCP25	KCK05	KCM15B	KCM25B	KCM25	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KD1425
P		●	●	●	●	●	●	○	○	○	○	●	●	●	●		●	
M		●	●	●					●	●	●	●	●	●	●		●	
K		●	●	●	○	○	○	●				●	●	●	●		●	
N		●	●	●								●	●	●	●	●		●
S		●	●	●					●	●	●	●	●	●	●			
H																		

KCUX • NPR/L

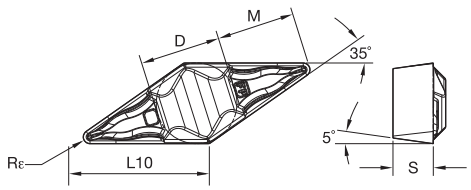
Réf. catalogue ISO	LI	L10	W	S	M	Rε	K68	K313	KU10	KCP10	KCP25B	KCP25	KCK05	KCM15B	KCM25B	KCM25	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KD1425
à droite																							
KCUX110302R15	9,50	11,60	6,33	3,18	9,40	0,2	●	–	–	–	–	–	–	–	–	–	–	–	●	–	–	–	–
KCUX110305R15	9,53	11,60	6,35	3,18	9,06	0,5	●	–	–	–	●	–	–	–	–	–	●	–	●	–	–	–	–
KNUX150405R20	12,70	15,44	9,53	4,76	13,32	0,5	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–
à gauche																							
KCUX110302L15	9,46	11,60	6,33	3,18	9,40	0,2	●	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–	–
KCUX110305L15	9,53	11,60	6,35	3,18	9,06	0,5	●	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–	–





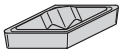
VBMR

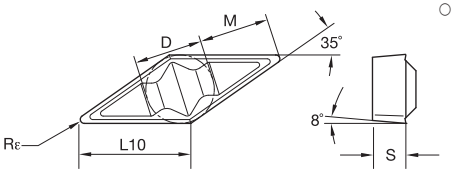
Réf. catalogue ISO	D	L10	S	M	Rε	K68	K313	KU10	KCP10	KCP25B	KCP25	KCK05	KCM15B	KCM25B	KCM25	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KD1425
VBMR110304	6,35	11,07	3,18	6,46	0,4	–	–	–	–	–	–	–	–	–	–	–	–	●	●	–	●	–



VBMR-FP

Réf. catalogue ISO	D	L10	S	M	Rε	K68	K313	KU10	KCP10	KCP25B	KCP25	KCK05	KCM15B	KCM25B	KCM25	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KD1425
VBMR110302FP	6,35	11,04	3,18	6,91	0,2	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–
VBMR110304FP	6,35	11,07	3,18	6,46	0,4	–	–	–	●	–	●	–	–	–	–	–	●	–	–	–	–	–
VBMR110308FP	6,35	11,07	3,18	5,54	0,8	–	–	–	●	–	–	–	–	–	–	●	–	–	–	–	–	–

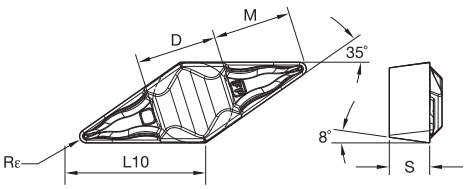




● premier choix
○ choix alternatif

VCMR

Réf. catalogue ISO	D	L10	S	M	Rε	K68	K313	KU10	KCP10	KCP25B	KCP25	KCK05	KCM15B	KCM25B	KCM25	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KD1425
P						●	●	●	●	●	●	○	○	○	○	●	●	●	●		●	
M						●	●	●					●	●	●	●	●	●	●		●	
K						●	●	●	○	○	○	●				●	●	●	●		●	
N						●	●	●								●	●	●	●	●		●
S						●	●	●					●	●	●	●	●	●	●			
H																						
VCMR160404	9,53	16,61	4,76	10,15	0,4	–	–	–	–	–	–	–	●	–	–	–	●	●	●	–	●	–
VCMR160408	9,53	16,61	4,76	9,23	0,8	–	–	–	–	–	–	–	●	–	–	●	●	●	●	–	●	–



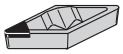
VCMR-FP

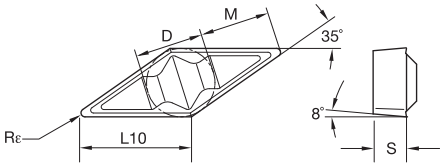
Réf. catalogue ISO	D	L10	S	M	Rε	K68	K313	KU10	KCP10	KCP25B	KCP25	KCK05	KCM15B	KCM25B	KCM25	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KD1425
VCMR160404FP	9,52	16,61	4,76	10,15	0,4	–	–	–	●	–	●	–	–	–	●	●	●	–	–	–	–	–
VCMR160408FP	9,52	16,61	4,76	9,23	0,8	–	–	–	●	–	●	●	–	–	●	–	–	–	–	–	–	–

● premier choix
○ choix alternatif

		K68	K313	KU10	KCP10	KCP25B	KCP25	KCK05	KCM15B	KCM25B	KCM25	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KD1425
P		●	●	●	●	●	●	○	○	○	○	●	●	●	●		●	
M		●	●	●					●	●	●	●	●	●	●		●	
K		●	●	●	○	○	○	●				●	●	●	●		●	
N		●	●	●								●	●	●	●	●		●
S		●	●	●					●	●	●	●	●	●	●			
H																		

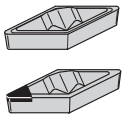
VPGN

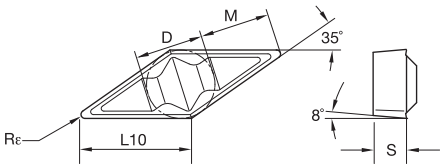




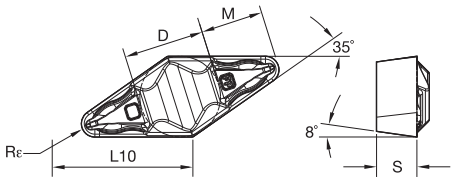
Réf. catalogue ISO	D	L10	S	M	Rε	K68	K313	KU10	KCP10	KCP25B	KCP25	KCK05	KCM15B	KCM25B	KCM25	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KD1425
VCGN160404	9,53	16,61	4,76	10,15	0,4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●
VCGN160408	9,53	16,61	4,76	9,23	0,8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●

VCGR • VPGR





Réf. catalogue ISO	D	L10	S	M	Rε	K68	K313	KU10	KCP10	KCP25B	KCP25	KCK05	KCM15B	KCM25B	KCM25	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KD1425
VCGR160402	9,53	16,61	4,76	10,60	0,2	●	–	–	–	–	–	–	–	–	–	●	●	●	●	●	–	–
VCGR160404	9,53	16,61	4,76	10,15	0,4	●	●	–	–	–	●	–	–	–	–	●	●	●	●	●	●	●
VCGR160408	9,52	16,61	4,76	9,23	0,8	●	●	–	–	●	–	–	–	–	–	●	●	●	●	●	●	●
VCGR160412	9,53	16,61	4,76	8,31	1,2	●	–	–	–	–	–	–	–	–	–	●	●	●	–	–	–	●
VCGR160416	9,53	16,61	4,76	7,38	1,6	–	–	–	–	–	–	–	–	–	–	●	–	●	–	–	–	–

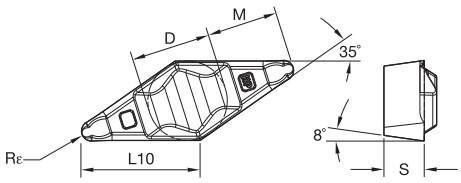


● premier choix
○ choix alternatif

		K68	K313	KU10	KCP10	KCP25B	KCP25	KCK05	KCM15B	KCM25B	KCM25	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KD1425
P		●	●	●	●	●	●	○	○	○	○	●	●	●	●		●	
M		●	●	●					●	●	●	●	●	●	●		●	
K		●	●	●	○	○	○	●				●	●	●	●		●	
N		●	●	●								●	●	●	●	●		●
S		●	●	●					●	●	●	●	●	●	●			
H																		

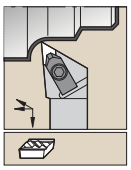
VCGR-FP • VPGR-FP

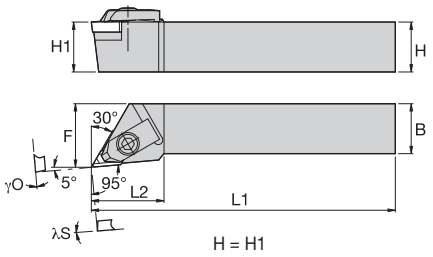
Réf. catalogue ISO	D	L10	S	M	Rε	K68	K313	KU10	KCP10	KCP25B	KCP25	KCK05	KCM15B	KCM25B	KCM25	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KD1425
VCGR160402FP	9,52	16,61	4,76	10,60	0,2	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–
VCGR160404FP	9,52	16,61	4,76	10,15	0,4	–	–	–	●	–	●	–	–	–	●	●	–	–	–	–	–	–
VCGR160408FP	9,52	16,61	4,76	9,23	0,8	–	–	–	●	–	●	●	–	–	●	–	–	–	–	–	–	–
VCGR160412FP	9,52	16,61	4,76	8,31	1,2	–	–	–	●	–	●	●	–	–	–	–	–	–	–	–	–	–
VCGR160416FP	9,52	16,61	4,76	7,38	1,6	–	–	–	–	–	●	–	–	–	–	–	–	–	–	–	–	–



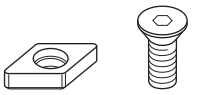
VCGR-HP • VPGR-HP

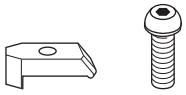
Réf. catalogue ISO	D	L10	S	M	Rε	K68	K313	KU10	KCP10	KCP25B	KCP25	KCK05	KCM15B	KCM25B	KCM25	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KD1425
VCGR160404HP	9,52	16,61	4,76	–	0,4	–	●	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–



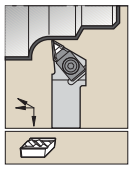


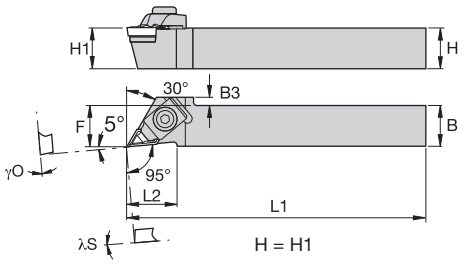
NKLC 95°



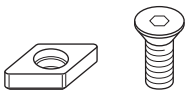


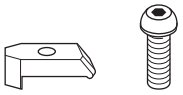
Réf. catalogue	H	B	F	L1	λS°	γO°	plaquette	sous-plaquette	vis de sous-plaquette	six pans (mm)	bride	vis de serrage	six pans (mm)
à droite													
NKLCR1616H11	16	16	20,0	100	0.0	0.0	KC..110305R	**SM885**	**MS959**	3 mm	**CM68**	**MS524**	3 mm
NKLCR2020K11	20	20	25,0	125	0.0	0.0	KC..110305R	**SM885**	**MS959**	3 mm	**CM68**	**MS524**	3 mm
NKLCR2525M11	25	25	32,0	150	0.0	0.0	KC..110305R	**SM885**	**MS959**	3 mm	**CM68**	**MS524**	3 mm
à gauche													
NKLCL2020K11	20	20	25,0	125	0.0	0.0	KC..110305L	**SM886**	**MS959**	3 mm	**CM68**	**MS524**	3 mm
NKLCL2525M11	25	25	32,0	150	0.0	0.0	KC..110305L	**SM886**	**MS959**	3 mm	**CM68**	**MS524**	3 mm



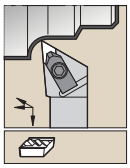


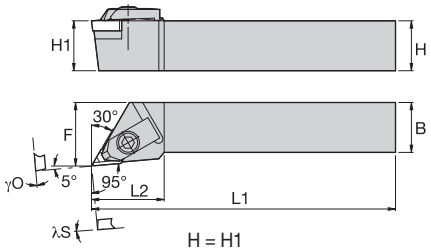
NKLC-F 95°



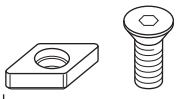
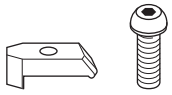


Réf. catalogue	H	B	F	L1	λS°	γO°	plaquette	sous-plaquette	vis de sous-plaquette	six pans (mm)	bride	vis de serrage	six pans (mm)
à droite													
NKLCRF1212M11Q	12	12	12,0	150	0.0	0.0	KC..110305R	**SM885**	**MS959**	3 mm	**CM180**	**MS524**	3 mm

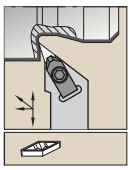


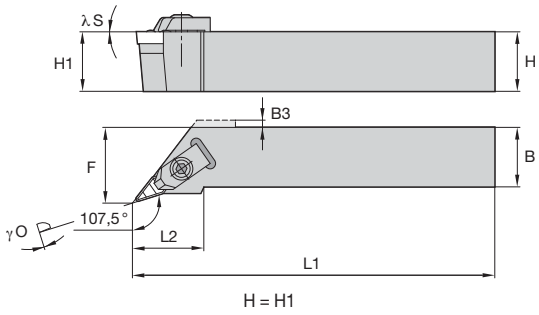


NKLN 95°

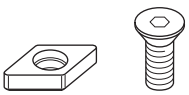
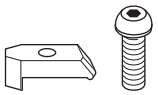



Réf. catalogue	H	B	F	L1	λS°	γO°	plaquette	sous-plaquette	vis de sous-plaquette	six pans (mm)	bride	vis de serrage	six pans (mm)
à droite													
NKLNR2020K15	20	20	25,0	125	-2.0	-5.0	KN..150410R	**SM872**	**MS111**	2 mm	**CM66**	**MS625**	4 mm
NKLNR2525M15	25	25	32,0	150	-2.0	-5.0	KN..150410R	**SM872**	**MS111**	2 mm	**CM66**	**MS625**	4 mm
à gauche													
NKLNL2020K15	20	20	25,0	125	-2.0	-5.0	KN..150410L	**SM871**	**MS111**	2 mm	**CM66**	**MS625**	4 mm
NKLNL2525M15	25	25	32,0	150	-2.0	-5.0	KN..150410L	**SM871**	**MS111**	2 mm	**CM66**	**MS625**	4 mm

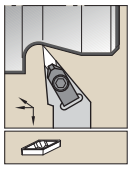


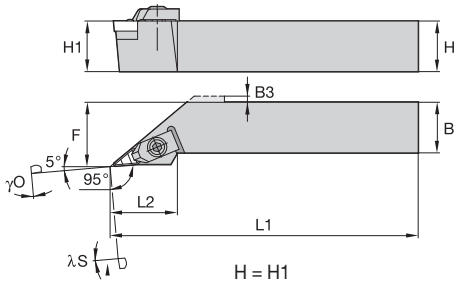


NVHB 107,5°

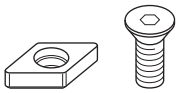
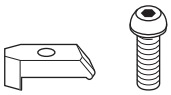



Réf. catalogue	H	B	F	L1	LH	λS°	γO°	plaquette	sous-plaquette	vis de sous-plaquette	six pans (mm)	bride	vis de serrage	six pans (mm)
à droite														
NVHBR2020K11	20	20	25,0	125	30,0	0.0	0.0	VB..110304	**SM813**	**MS959**	2.5 mm	**CM158**	**MS518**	2.5 mm
NVHBR2525M11	25	25	32,0	150	30,0	0.0	0.0	VB..110304	**SM813**	**MS959**	2.5 mm	**CM158**	**MS518**	2.5 mm
à gauche														
NVHBL2020K11	20	20	25,0	125	30,0	0.0	0.0	VB..110304	**SM813**	**MS959**	2.5 mm	**CM159**	**MS518**	2.5 mm
NVHBL2525M11	25	25	32,0	150	30,0	0.0	0.0	VB..110304	**SM813**	**MS959**	2.5 mm	**CM159**	**MS518**	2.5 mm

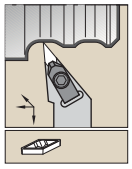


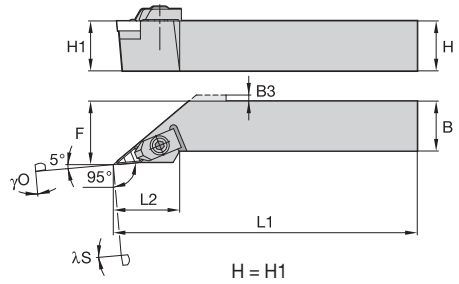


NVLB 95°

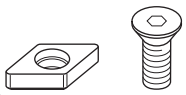
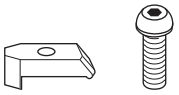



Réf. catalogue	H	B	F	L1	LH	λS°	γO°	plaquette	sous-plaquette	vis de sous-plaquette	six pans (mm)	bride	vis de serrage	six pans (mm)
à droite														
NVLBR2020K11	20	20	25,0	125	30,0	0.0	0.0	VB..110304	**SM813**	**MS959**	2.5 mm	**CM158**	**MS518**	2.5 mm
NVLBR2525M11	25	25	32,0	150	32,0	0.0	0.0	VB..110304	**SM813**	**MS959**	2.5 mm	**CM158**	**MS518**	2.5 mm
à gauche														
NVLBL2020K11	20	20	25,0	125	30,0	0.0	0.0	VB..110304	**SM813**	**MS959**	2.5 mm	**CM159**	**MS518**	2.5 mm
NVLBL2525M11	25	25	32,0	150	32,0	0.0	0.0	VB..110304	**SM813**	**MS959**	2.5 mm	**CM159**	**MS518**	2.5 mm

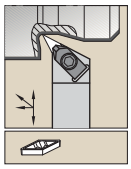


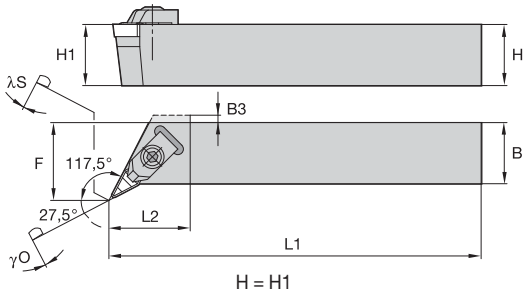


NVLC 95°

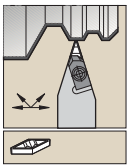
Réf. catalogue	H	B	F	L1	LH	B3	λS°	γO°	plaquette	sous-plaquette	vis de sous-plaquette	six pans (mm)	bride	vis de serrage	six pans (mm)
à droite															
NVLCR1616H16	16	16	20,0	100	37,0	5,0	0.0	0.0	VC..160408	**SM812**	**MS959**	4 mm	**CM113**	**MS412**	4 mm
NVLCR2020K16	20	20	25,0	125	37,0	–	0.0	0.0	VC..160408	**SM812**	**MS959**	4 mm	**CM113**	**MS412**	4 mm
NVLCR2525M16	25	25	32,0	150	37,0	–	0.0	0.0	VC..160408	**SM812**	**MS959**	4 mm	**CM113**	**MS412**	4 mm
NVLCR3225P16	32	25	32,0	170	37,0	–	0.0	0.0	VC..160408	**SM812**	**MS959**	4 mm	**CM113**	**MS412**	4 mm
à gauche															
NVLCL2020K16	20	20	25,0	125	37,0	–	0.0	0.0	VC..160408	**SM812**	**MS959**	4 mm	**CM114**	**MS412**	4 mm
NVLCL2525M16	25	25	32,0	150	37,0	–	0.0	0.0	VC..160408	**SM812**	**MS959**	4 mm	**CM114**	**MS412**	4 mm
NVLCL3225P16	32	25	32,0	170	37,0	–	0.0	0.0	VC..160408	**SM812**	**MS959**	4 mm	**CM114**	**MS412**	4 mm

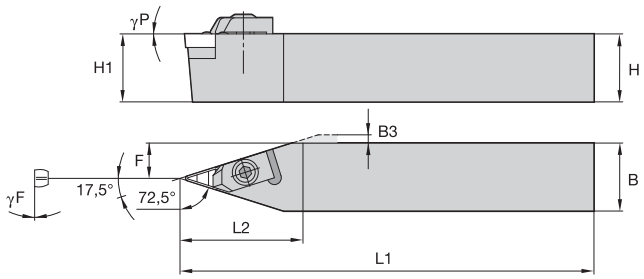




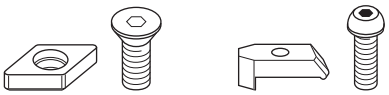
NVOC 117,5°

Réf. catalogue	H	B	F	L1	LH	B3	λS°	γO°	plaquette	sous-plaquette	vis de sous-plaquette	six pans (mm)	bride	vis de serrage	six pans (mm)
à droite															
NVOCR2020K16	20	20	32,0	125	29,0	3,0	0.0	0.0	VC..160408	**SM812**	**MS959**	4 mm	**CM113**	**MS412**	4 mm
NVOCR2525M16	25	25	32,0	150	29,0	3,0	0.0	0.0	VC..160408	**SM812**	**MS959**	4 mm	**CM113**	**MS412**	4 mm
à gauche															
NVOCL2020K16	20	20	32,0	125	29,0	3,0	0.0	0.0	VC..160408	**SM812**	**MS959**	4 mm	**CM114**	**MS412**	4 mm
NVOCL2525M16	25	25	32,0	150	29,0	3,0	0.0	0.0	VC..160408	**SM812**	**MS959**	4 mm	**CM114**	**MS412**	4 mm

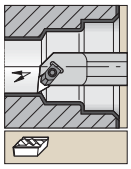




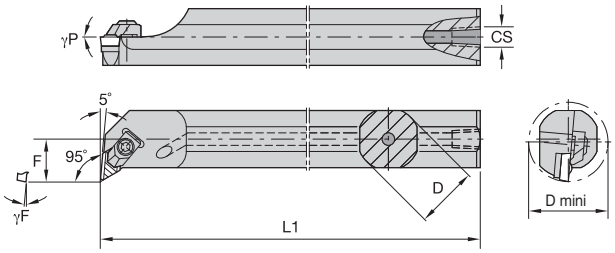
NVVC 72,5°



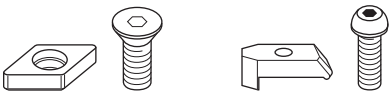
Réf. catalogue	H	B	F	L1	LH	B3	γF°	γP°	plaquette	sous-plaquette	vis de sous-plaquette	six pans	bride	vis de serrage	six pans
NVVCN2020K16	20	20	10,0	125	42,0	2,0	0.0	0.0	VC..160408	**SM812**	**MS959**	4 mm	**CM113**	**MS412**	4 mm
NVVCN2525M16	25	25	12,5	150	42,0	–	0.0	0.0	VC..160408	**SM812**	**MS959**	4 mm	**CM113**	**MS412**	4 mm



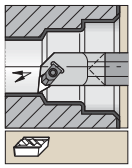
Corps acier avec arrosage interne.



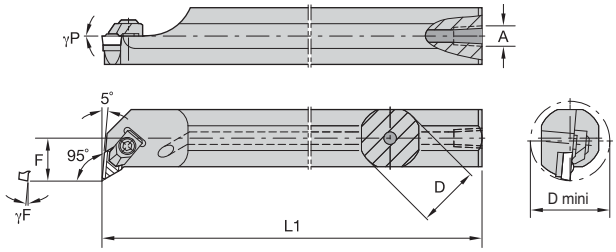
A-NKLC 95°



Réf. catalogue	D	D mini	F	L1	CS	γF°	γP°	plaquette	sous-plaquette	vis de sous-plaquette	six pans	bride	vis de serrage	six pans
à droite														
A12MNKLCR11	12	16,0	9,0	150	1/16-27 NPT	-5.0°	0.0°	KC..110305R	–	–	2.5 mm	**CM106**	**MS518**	2.5 mm
A16MNKLCR11	16	20,0	11,0	150	1/8-27 NPT	-7.0°	0.0°	KC..110305L	**SM886**	**MS959**	2.5 mm	**CM106**	**MS518**	2.5 mm
A20QNKLCR11	20	25,0	13,0	180	1/8-27 NPT	-5.0°	0.0°	KC..110305L	**SM886**	**MS959**	3 mm	**CM68**	**MS524**	3 mm
A25RNKLCR11	25	32,0	16,0	200	1/4-18 NPT	-5.0°	0.0°	KC..110305L	**SM886**	**MS959**	3 mm	**CM68**	**MS524**	3 mm
A32SNKLCR11	32	40,0	22,0	250	1/4-18 NPT	-5.0°	0.0°	KC..110305L	**SM886**	**MS959**	3 mm	**CM68**	**MS524**	3 mm
à gauche														
A12MNKLCL11	16	20,0	11,0	150	1/8-27 NPT	-7.0°	0.0°	KC..110305L	–	–	2.5 mm	**CM106**	**MS518**	2.5 mm
A16MNKLCL11	16	20,0	11,0	150	1/8-27 NPT	-7.0°	0.0°	KC..110305R	**SM885**	**MS959**	2.5 mm	**CM105**	**MS518**	2.5 mm
A20QNKLCL11	20	25,0	13,0	180	1/8-27 NPT	-5.0°	0.0°	KC..110305R	**SM885**	**MS959**	3 mm	**CM68**	**MS524**	3 mm
A25RNKLCL11	25	32,0	16,0	200	1/4-18 NPT	-5.0°	0.0°	KC..110305R	**SM885**	**MS959**	3 mm	**CM68**	**MS524**	3 mm

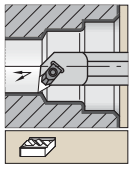


Corps carbure avec arrosage interne.

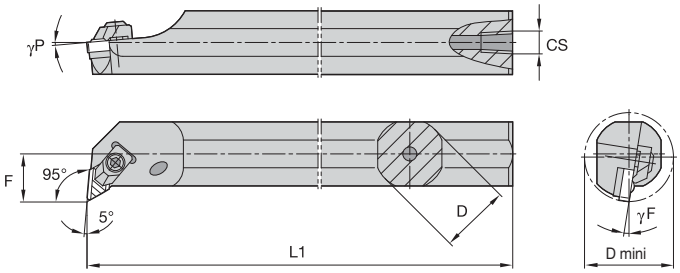


E-NKLC 95°

Réf. catalogue	D	D mini	F	L1	A	γF°	γP°	plaquette	sous-plaquette	vis de sous-plaquette	six pans	bride	vis de serrage	six pans
à droite														
E12QNKLCR11	12	16,0	9,0	180	4,8	-5.0°	0.0°	KC..110308L	–	–	2.5 mm	**CM106**	**MS518**	2.5 mm
E16RNKLCR11	16	20,0	11,0	200	5,5	-5.0°	0.0°	KC..110308L	**SM886**	**MS959**	2.5 mm	**CM106**	**MS518**	2.5 mm
à gauche														
E12QNKLCL11	12	16,0	9,0	180	4,8	-5.0°	0.0°	KC..110308R	–	–	2.5 mm	**CM105**	**MS518**	2.5 mm

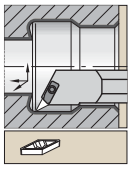


Corps acier avec arrosage interne.

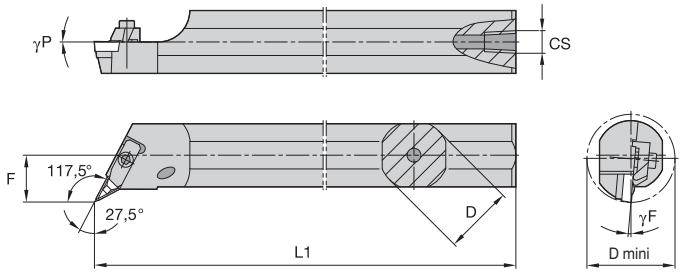


A-NKLN 95°

Réf. catalogue	D	D mini	F	L1	CS	γF°	γP°	plaquette	sous-plaquette	vis de sous-plaquette	six pans	bride	vis de serrage	six pans
à droite														
A40TNKLNR15	40	50,0	27,0	300	1/4-18 NPT	-5.0°	-5.0°	KN..150410L	**SM871**	**MS111**	4 mm	**CM66**	**MS624**	4 mm

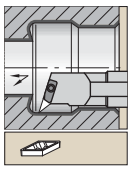


Corps acier avec arrosage interne.

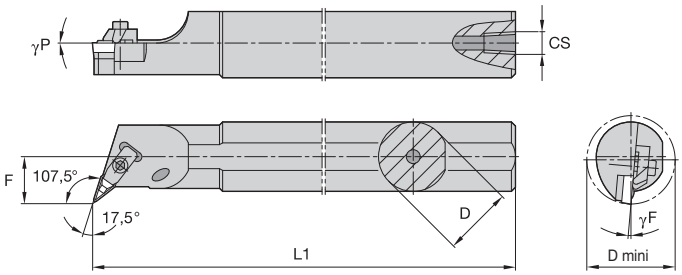


A-NVOC 117,5°

Réf. catalogue	D	D mini	F	L1	CS	γF°	γP°	plaquette	sous-plaquette	vis de sous-plaquette	six pans	bride	vis de serrage	six pans
à droite														
A32SNVOCR16	32	40,0	22,0	250	1/4-18 NPT	-2.0°	0.0°	VC..160408	**SM812**	**MS959**	4 mm	**CM113**	**MS412**	4 mm
A50UNVOCR16	50	63,0	35,0	350	1/4-18 NPT	-2.0°	0.0°	VC..160408	**SM812**	**MS959**	4 mm	**CM113**	**MS412**	4 mm
à gauche														
A32SNVOCL16	32	40,0	22,0	250	1/4-18 NPT	-2.0°	0.0°	VC..160408	**SM812**	**MS959**	4 mm	**CM114**	**MS412**	4 mm
A40TNVOCL16	40	50,0	27,0	300	1/4-18 NPT	-2.0°	0.0°	VC..160408	**SM812**	**MS959**	4 mm	**CM114**	**MS412**	4 mm

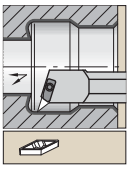


Corps acier avec arrosage interne.

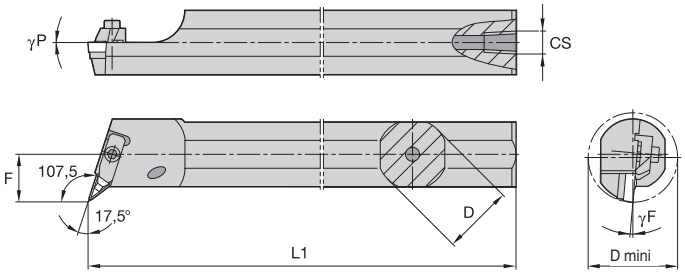


A-NVQB 107,5°

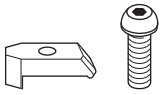
Réf. catalogue	D	D mini	F	L1	CS	γF°	γP°	plaquette	sous-plaquette	vis de sous-plaquette	six pans	bride	vis de serrage	six pans
à droite														
A25TNVQBR11	25	32,0	17,0	300	1/4-18 NPT	-5.0°	0.0°	VB..110304	**SM813**	**MS959**	2.5 mm	**CM159**	**MS518**	2.5 mm



Corps acier avec arrosage interne.



A-NVQC 107,5°



Réf. catalogue	D	D mini	F	L1	CS	γF°	γP°	gage insert	sous-plaquette	vis de sous-plaquette	six pans	bride	vis de serrage	six pans
à droite														
A32SNVQCR16	32	40,0	22,0	250	1/4-18 NPT	-2.0°	0.0°	VC..160408	**SM812**	**MS959**	4 mm	**CM113**	**MS412**	4 mm

Ferroviaire

Connaissant parfaitement l'économie de la chaîne de valeur ferroviaire, Kennametal vous propose des solutions personnalisées sans pareilles qui répondent exactement à vos besoins. Si nous pouvons proposer ce niveau de qualité, c'est que nous sommes à l'écoute de nos clients et que nous innovons en tenant compte de leurs remarques. Notre objectif est de vous aider à être plus compétitif — localement et à l'international.

Meilleures pratiques pour la productivité

Pour aider ses clients à optimiser leur production, Kennametal s'investit pleinement dans l'excellence de la recherche & développement, afin de leur proposer sans cesse des moyens innovants d'améliorer leur productivité. Les certifications ISO 9001, QS 9000 TES et VDA 6.4 dont nous disposons sont l'assurance d'une qualité irréprochable de nos produits.

Plus de performances maximales, moins d'impact écologique

Avec la technologie, on peut conjuguer les deux. Kennametal aide ses clients à s'attaquer aux causes profondes des comportements insoutenables à terme dans des systèmes de production extrêmement complexes, tout en améliorant structure des coûts, qualité et performances. En plus de vous proposer ce qui se fait de mieux en outils et technologie d'usinage, notre équipe Ingénierie Avancée analysera vos process de production et vous aidera à identifier les moyens d'améliorer vos performances globales.

Outillage pour le tournage d'essieux montés

Les outils ferroviaires Kennametal sont équipés d'un système de serrage unique qui est le fruit de nombreuses années d'essais réalisés sur tous types de tours pour usiner des roues avec les types de bandes de roulement les plus divers.

Ce concept robuste a fait ses preuves dans la réduction des coûts d'usinage de la bande de roulement, l'opération la plus délicate qu'on puisse rencontrer dans les ateliers de montage de roues.

Des plaquettes robustes avec un brise-copeau rehaussé et des arrondis d'arêtes offrent une meilleure maîtrise-copeau et une arête de coupe plus résistante. Cette géométrie d'outil, combinée à la sélection de nuances Kennametal, augmente la productivité dans le tournage des roues.

Essieux montés

Avantages des outils Kennametal pour tours à essieux

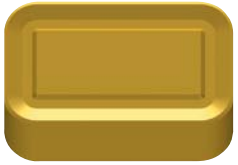
- Pas de bridage supérieur soumis à usure ou qui pourrait gêner l'écoulement des copeaux.
- La plaquette se fixe contre deux parois du porte-outil afin de ne pas bouger en cas de pression de coupe importante.
- Le système de serrage en acier trempé assure une assise positive de la plaquette et protège le porte-outil.
- Un système d'indexage rapide et fiable — il suffit de desserrer une vis pour libérer la plaquette.
- Retrait rapide du système de serrage et de la plaquette pour nettoyage ou remplacement.
- La conception robuste du serrage prolonge la durée de vie et réduit les coûts d'exploitation.
- Moins de pièces en stock.
- Les porte-outils et les systèmes de serrage en acier allié trempé résistant aux opérations d'ébauche lourde réalisées sur les roues écrouies.

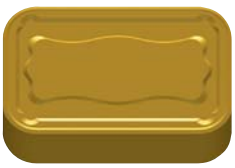
LNUX-RRF Rayon complet

LNUX-RRP Rayon complet

LNUX-RRH

LNUX-RRP

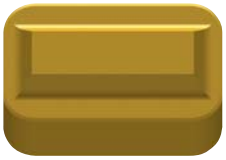

KRR6586-71


KRR6586-75

LNUX-RRSM

KRR6586-65

KRR6586-52

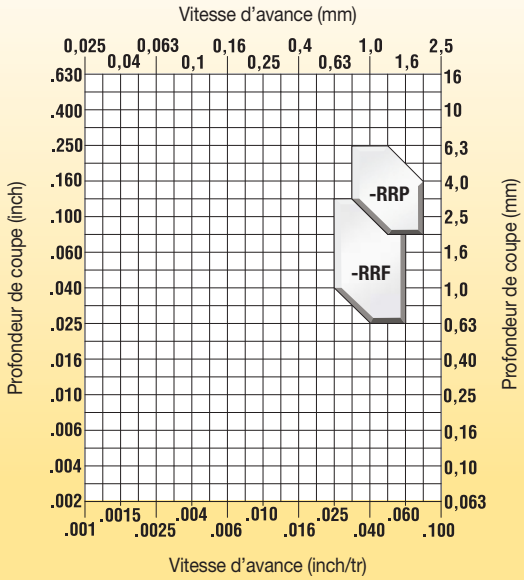

KRR6586-50

LNUX

Concept de rayon complet

Nos géométries de brise-copeau performantes RRF et RRP

- On peut utiliser une seule plaquette pour le profilage et le dressage.
- Meilleure maîtrise du copeau, même à faible profondeur de coupe.



-RRP

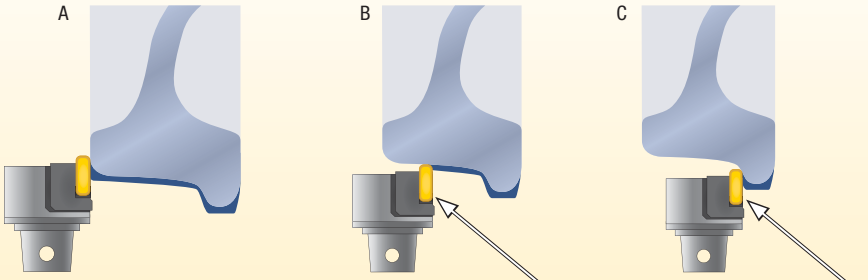
-RRF

Conseils d'utilisation

A : Au début de l'opération, la profondeur de coupe est plus importante parce qu'il faut éliminer les plus grosses bavures.

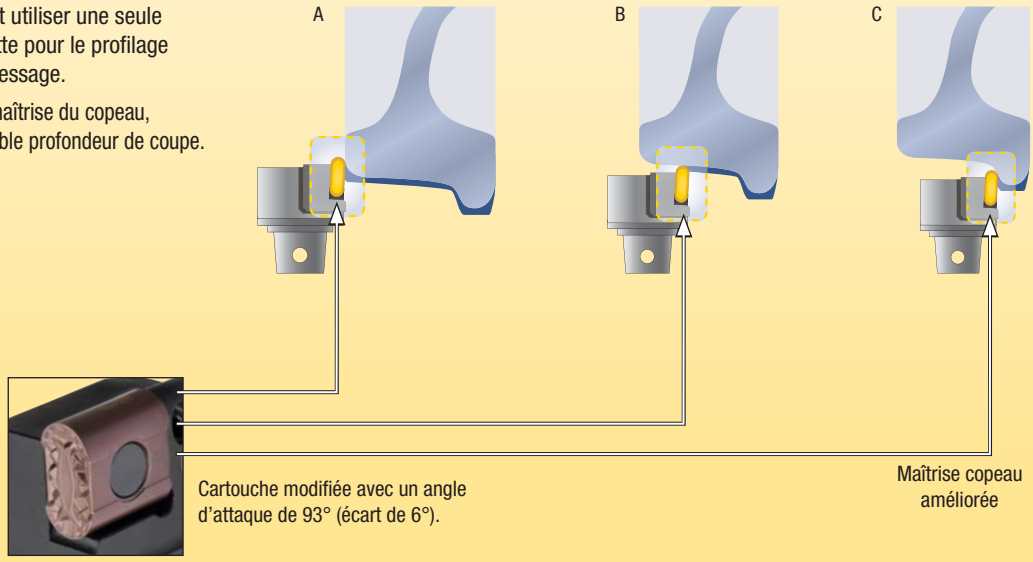
B : La profondeur de coupe est moins importante et on constate des "points d'écrouissage" ou zone de freinage.

C : C'est la zone la plus critique en matière de maîtrise du copeau, parce que le copeau est assez fin et très difficile à contrôler.

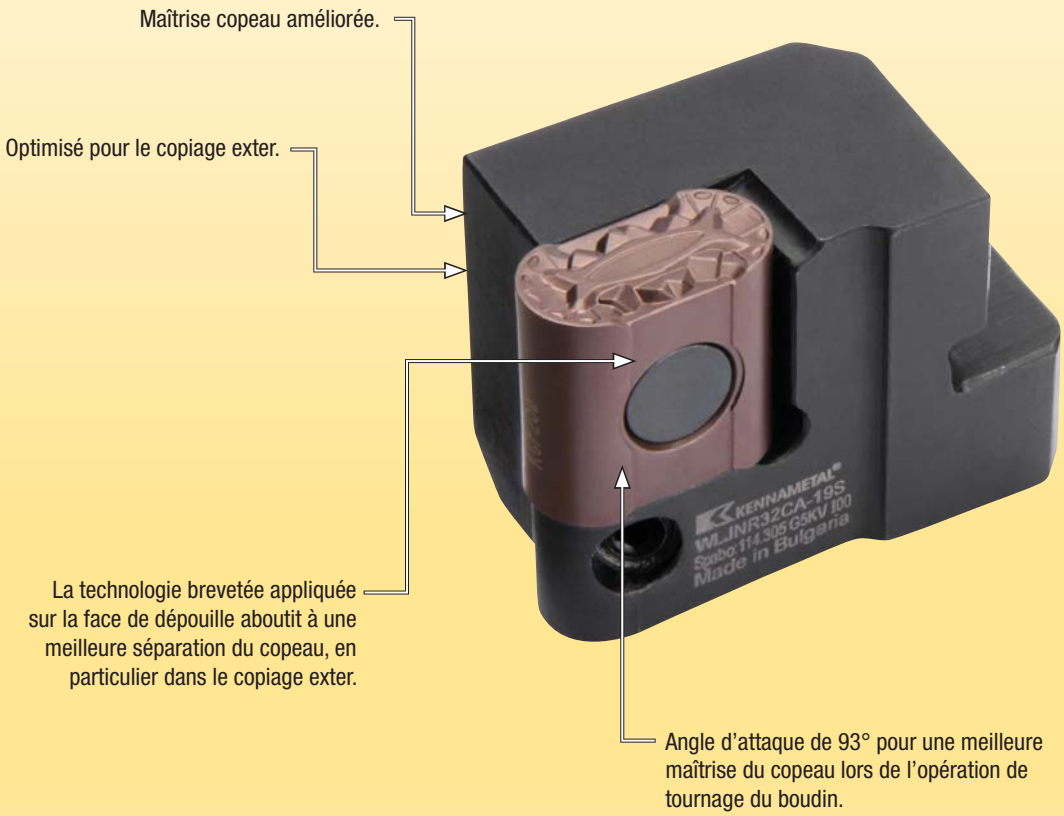


A, B, & C : On peut utiliser une seule plaquette pour le profilage et le dressage.

A & C : Meilleure maîtrise du copeau, même à faible profondeur de coupe.



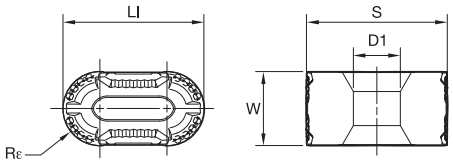
Caractéristiques et avantages



- La géométrie de brise-copeaux RRF et RRP à rayon complet offre une meilleure maîtrise du copeau, même à faible profondeur de coupe.

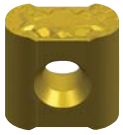
● premier choix
○ choix alternatif

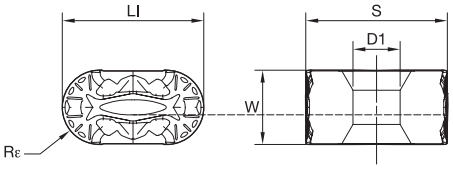
P		●	●
M			
K			
N			
S			
H			



LNUX-RRF Rayon complet

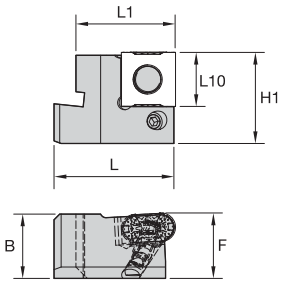
Réf. catalogue ISO	W	LI	S	Rε	D1	KCP10B	KCP25B
LNUX191950RRF	10,00	19,05	19,05	5,00	6,35	●	●

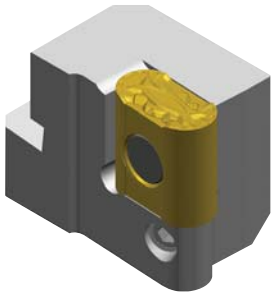




LNUX-RRP Rayon complet

Réf. catalogue ISO	W	LI	S	Rε	D1	KCP10B	KCP25B
LNUX191950RRP	10,00	19,05	19,05	5,00	6,35	●	●
LNUX301960RRP	12,00	30,00	19,05	6,00	6,35	●	●

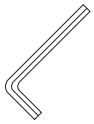




Cartouche WLJN

Réf. commande	Réf. catalogue	H1	B	F	L10	L1	L	plaquette
6049016	**WLJNL32CA19S**	1.260	.890	.906	.750	1.38	1.681	LNUX191950RRP
6049018	**WLJNL32CA30S**	1.260	.890	.925	1.181	1.38	1.772	LNUX301960RRP
6049015	**WLJNR32CA19S**	1.260	.890	.906	.750	1.38	1.681	LNUX191950RRP
6049017	**WLJNR32CA30S**	1.260	.890	.925	1.181	1.38	1.772	LNUX301960RRP

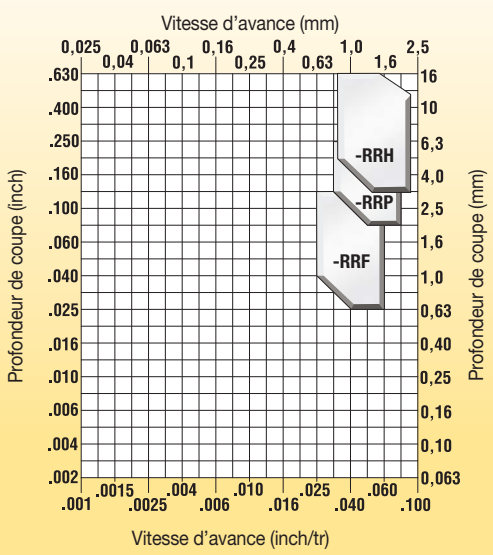
Pièces détachées



Réf. catalogue	goujon de bride	vis de serrage	clé six pans
WLJNL32CA19S	**114.305**	**121.616**	**170.003**
WLJNL32CA30S	**114.305**	**121.616**	**170.003**
WLJNR32CA19S	**114.305**	**121.616**	**170.003**
WLJNR32CA30S	**114.305**	**121.616**	**170.003**

Nouvelle géométrie du brise-copeau

Pour l'usinage des roues ferroviaires — RRF

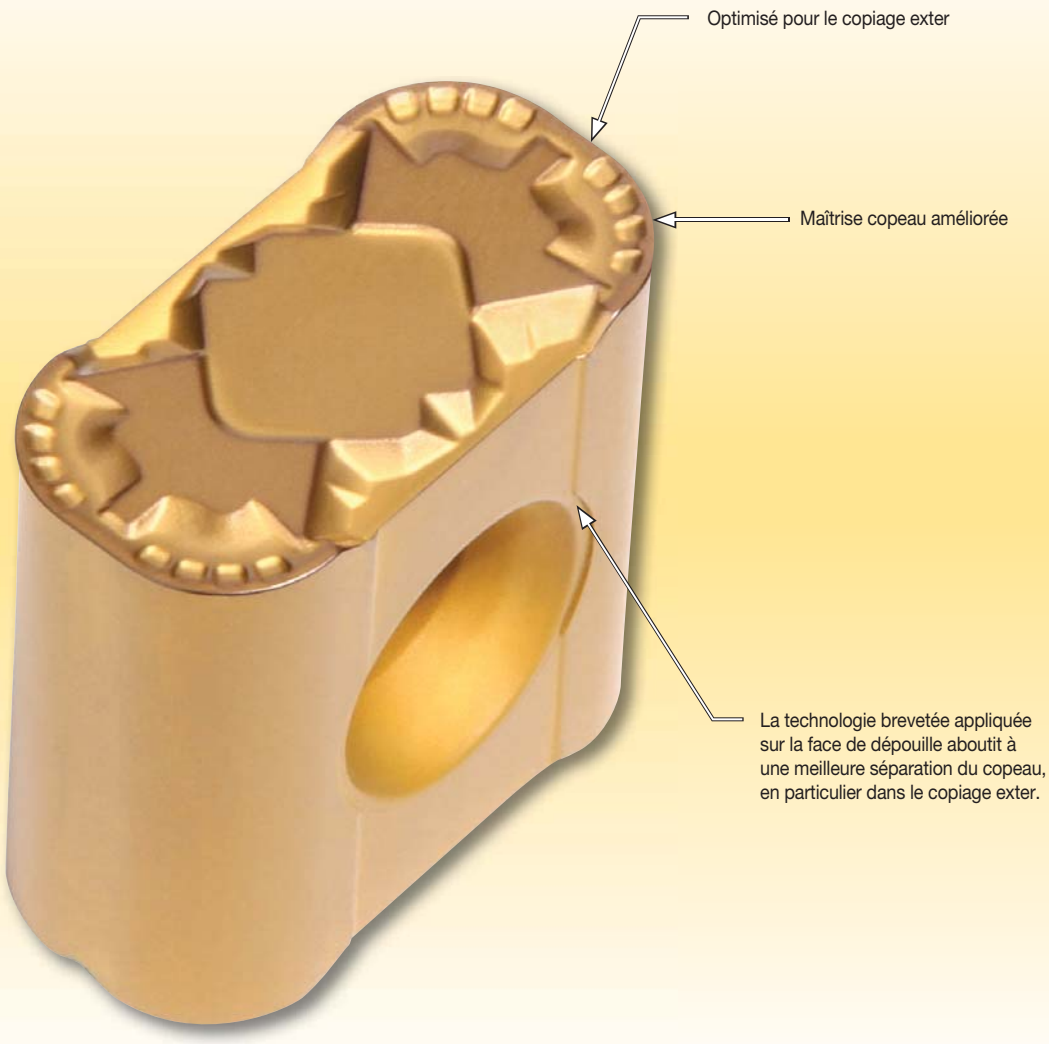


-RRH

-RRP

-RRF

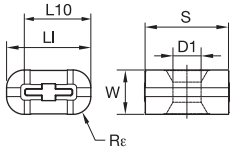
Reprofilage à faible profondeur de coupe



Kennametal propose une gamme complète de plaquettes standard pour l'usinage des roues et des essieux. Elles sont disponibles dans différents styles, dimensions et nuances.

- **Alésage de roues** — plaquettes à brise-copeau matricé rondes, carrées, octogonales et réaffûtables.
- **Tournage d'essieux** — plaquettes triangulaires ou en losange avec brise-copeau.
- **Tournage de roues** — plaquettes rectangulaires et carrées, avec ou sans brise-copeau matricé.
- **Plaquettes rondes** — avec serrage au centre, destinés au dressage des essieux.

● premier choix
○ choix alternatif



LNUX-RRF

Réf. catalogue ISO	W	LI	L10	S	Rε	D1	KCP10B	KCP10	KCP25B	KCP25
LNUX191940RRF	10,00	19,00	19,00	19,05	4,00	6,35	–	●	–	●
LNUX301940RRF	12,00	30,00	30,00	19,05	4,00	6,35	–	●	–	–

REMARQUE : Egalement disponible en KC9105™.

LNUX-RRH

Réf. catalogue ISO	W	LI	L10	S	Rε	D1	KCP10B	KCP10	KCP25B	KCP25
LNUX191940RRH	10,00	19,00	19,00	19,05	4,00	6,35	–	●	–	●
LNUX301940RRH	12,00	30,00	30,00	19,05	4,00	6,35	●	–	–	●

REMARQUE : Egalement disponible en KC9105™.

		KCP10B	KCP10	KCP25B	KCP25
P		●	●	●	●
M					
K		○	○	○	○
N					
S					
H					

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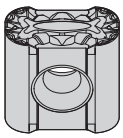
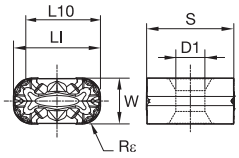
- **Tournage de roues** — plaquettes rectangulaires et carrées, avec ou sans brise-copeau matricé.
- **Plaquettes rondes** — avec serrage au centre, destinés au dressage des essieux.

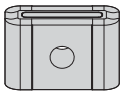
● premier choix
○ choix alternatif

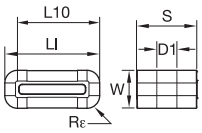




LNUX-RRP

Réf. catalogue ISO	W	LI	L10	S	Rε	D1	KCP10B	KCP10	KCP25B	KCP25
LNUX191940RRP	10,00	19,00	19,00	19,05	4,00	6,35	–	●	–	●
LNUX301940RRP	12,00	30,00	30,00	19,05	4,00	6,35	–	–	–	●





LNUX-RRSM

Réf. catalogue ISO	W	LI	L10	S	Rε	D1	KCP10B	KCP10	KCP25B	KCP25
LNUX191940RRSM	10,00	19,00	19,00	19,05	4,00	6,35	–	–	●	–
LNUX301940RRSM	12,00	30,00	30,00	19,05	4,00	6,35	●	–	–	–

REMARQUE : Egalement disponible en KC9105™.

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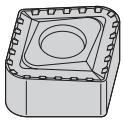
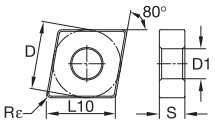
- **Tournage de roues** — plaquettes rectangulaires et carrées, avec ou sans brise-copeau matricé.
- **Plaquettes rondes** — avec serrage au centre, destinés au dressage des essieux.

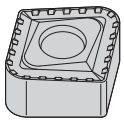
● premier choix
○ choix alternatif

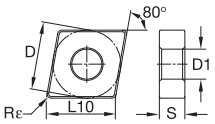




CNMM-RRP

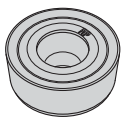
Réf. catalogue ISO	L10	S	Rε	D1	KCP10B	KCP10	KCP25B	KCP25
CNMM190740RRP	19,34	7,94	4,00	7,93	●	–	–	–

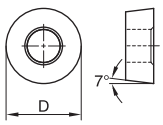




LNUX-WT5

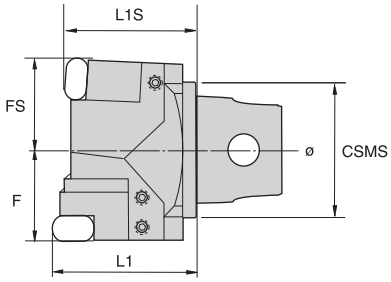
Réf. catalogue ISO	L10	S	Rε	D1	KCP10B	KCP10	KCP25B	KCP25
LNUX191940S-WT5	19,05	19,05	4,00	6,35	–	–	●	–
SNMX190640S-WT5	19,05	6,35	4,00	6,35	–	–	●	–





RCMX

Réf. catalogue ISO	L10	S	Rε	D1	KCP10B	KCP10	KCP25B	KCP25
RCMX2507M076	–	7,94	–	7,40	–	–	●	–

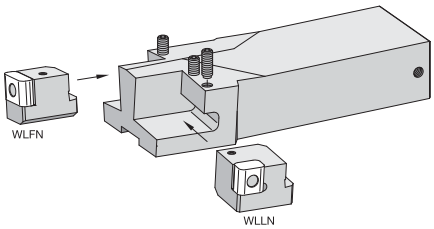


TK

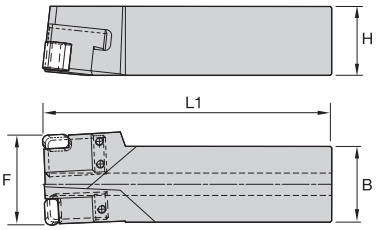
Réf. commande	Réf. catalogue	Taille système CSMS	F	FS	L1	L1S
1781755	**TK01338D**	KM63	42,50	42,50	66,00	60,00
1781756	**TK01339D**	KM63	42,50	42,50	66,00	60,00

Instructions de montage

corps de base/KM	cartouche WLLN..	cartouche WLFN..
à droite	**à droite**	**à gauche**
à gauche	**à gauche**	**à droite**

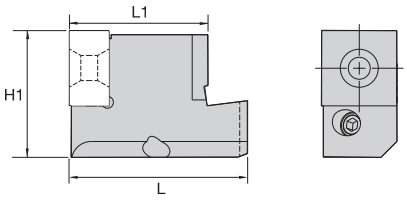


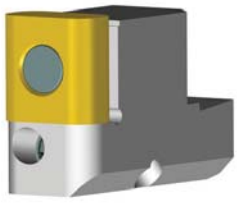
Assemblage de l'outil complet

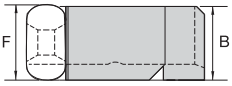


Corps standard WXXN

Réf. commande	Réf. catalogue	H mm	H in	B mm	B in	F assemblé mm	F assemblé in	L1 assemblé mm	L1 assemblé in	vis de serrage
1251261	**WXXNL4455X-FL**	50,00	1.969	55,00	2.165	65,00	2.559	210,00	8.268	**PT00163**
1251262	**WXXNR4455X-FL**	50,00	1.969	55,00	2.165	65,00	2.559	210,00	8.268	**PT00163**



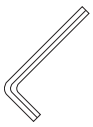




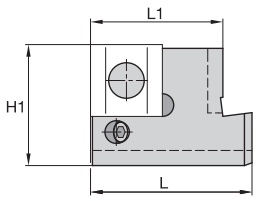
Cartouche WLFN

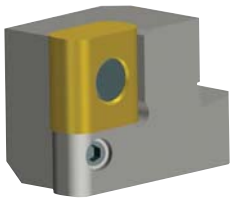
Réf. commande	Réf. catalogue	H1	B	F	L1	L	plaquette
2435188	**WLFNL32CA19S**	32,00	18,60	19,00	35,00	42,70	LNUX191940...
2435187	**WLFNR32CA19S**	32,00	18,60	19,00	35,00	42,70	LNUX191940...

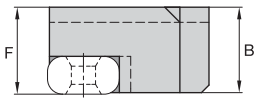
Pièces détachées



Réf. catalogue	goujon de bride	vis de serrage	clé six pans
WLFNL32CA19S	**114.305**	**121.616**	**170.003**
WLFNR32CA19S	**114.305**	**121.616**	**170.003**



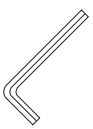




Cartouche WLLN

Réf. commande	Réf. catalogue	H1	B	F	L1	L	plaquette
2435184	**WLLNL32CA19S**	32,00	22,60	23,00	35,00	42,70	LNUX191940...
2435186	**WLLNL32CA30S**	32,00	22,60	23,00	35,00	42,70	LNUX301940...
2435183	**WLLNR32CA19S**	32,00	22,60	23,00	35,00	42,70	LNUX191940...
2435185	**WLLNR32CA30S**	32,00	22,60	23,00	35,00	42,70	LNUX301940...

Pièces détachées



Réf. catalogue	goujon de bride	vis de serrage	clé six pans
WLLNL32CA19S	**114.305**	**121.616**	**170.003**
WLLNL32CA30S	**114.305**	**121.616**	**170.003**
WLLNR32CA19S	**114.305**	**121.616**	**170.003**
WLLNR32CA30S	**114.305**	**121.616**	**170.003**

Tournage des roues et essieux montés par les géométries Beyond™ RU et UP

Les outils Kennametal intègrent la technologie la plus récente pour des débits-copeaux maximum et une productivité accrue. Des plaquettes standard sur catalogue et le nombre restreint de produits permettent de réduire les stocks et les frais d'exploitation. Les outils de cette gamme servent au reconditionnement des roues montées, à l'alésage et au reprofilage des roues, ou bien encore au tournage et au brunissage des essieux.

Caractéristiques et avantages

Avantages des outils Kennametal pour tours à roues

- Serrage robuste.
- Pas de bridage supérieur soumis à usure ou qui pourrait gêner l'écoulement des copeaux.
- Le système de serrage en acier trempé bloque la plaquette.
- Retrait rapide du système de serrage.
- Système d'indexage rapide et fiable.
- Résistance aux opérations d'ébauche lourde réalisées sur les roues écrouies.

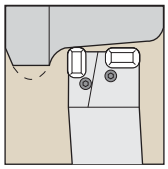
Même dans ces conditions très difficiles, on obtient d'excellents résultats tout en réduisant le temps de production et les coûts de maintenance.

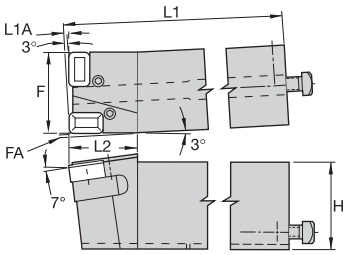
- Plats sur les bandages.
- Brûlures accidentelles.
- Surchauffe des roues.
- Bosses anormales et parties durcies par une pression inhabituelle due au freinage.
- Déport des roues entraînant une usure excessive du boudin.

RU–Roughing Universal

UP–positive universelle

- Tour automatique robuste destiné au reprofilage de roues à dispositif de mesure intégré calculant l'usure du profil des essieux montés.
- Le banc de type portique autorise le fonctionnement en continu.
- Conçu pour l'usinage d'essieux montés pour locomotives, wagons de transit, voitures de passagers et wagons de marchandises.



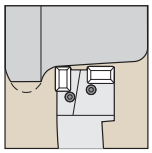


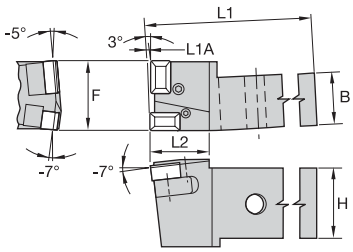
Profilage de la bande de roulement

Réf. commande	Réf. catalogue	H	F	L1	L2	FA	L1A	plaquette 1
1015754	**HUWTCL**	80,00	76,20	275,00	63,50	3,00	3,00	KRR6586__
1015723	**HUWTCR**	80,00	76,20	275,00	63,50	3,00	3,00	KRR6586__

REMARQUE : Nécessite deux plaquettes.

- Une productivité maximum pour un coût d'exploitation minimum.
- Indexage rapide de la plaquette, outil monté dans le bloc-outil.
- Des dispositifs de serrage en acier permettent d'indexer et de fixer chaque plaquette.
- La répétabilité de l'outil, face plaquette, est de +/- 0,08mm.
- Pas de bridage supérieur soumis à usure ou qui pourrait gêner l'écoulement des copeaux.
- Un dispositif de serrage interchangeable évite que le porte-outil soit endommagé.
- Plaquettes à brise-copeau améliorées.



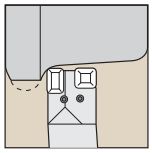


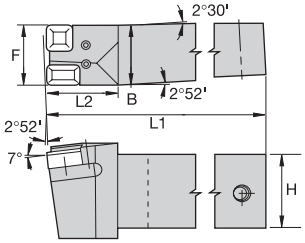
Contournage de la bande de roulement

Réf. commande	Réf. catalogue	H	B	F	L1	L2	L1A	plaquette 1
1015688	**FUWTCL**	76,20	57,15	76,20	254,00	66,55	3,05	KRR6586__
1015687	**FUWTCR**	76,20	57,15	76,20	254,00	66,55	3,05	KRR6586__

REMARQUE : Nécessite deux plaquettes.

- Une productivité maximum pour un coût d'exploitation minimum.
- Indexage rapide de la plaquette avec l'outil monté dans le bloc-outil.
- Des dispositifs de serrage en acier permettent d'indexer et de fixer chaque plaquette.
- Minimum de pièces en stock.
- Pas de bridage supérieur soumis à usure ou qui pourrait gêner l'écoulement des copeaux.
- Un dispositif de serrage interchangeable évite que le porte-outil soit endommagé.
- Les plaquettes indexables avec brise-copeaux assurent la maîtrise-copeau à des avances et vitesses optimales.

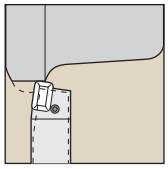


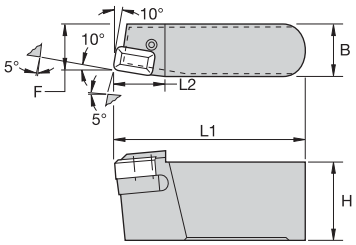


Contournage de la bande de roulement

Réf. commande	Réf. catalogue	H	B	F	L1	L2	plaquette 1
1015659	**SUWTCL**	76,20	57,15	57,15	254,00	66,55	KRR6586__
1015658	**SUWTCR**	76,20	57,15	57,15	254,00	66,55	KRR6586__

REMARQUE : Nécessite deux plaquettes.

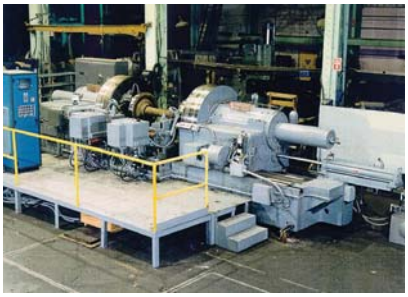


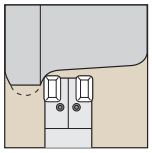


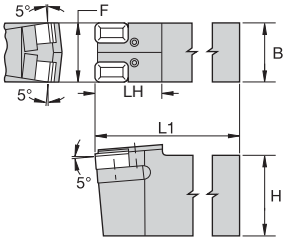
Reprofilage du boudin

Réf. commande	Réf. catalogue	H	B	F	L1	L2	plaquette 1
1015690	**NUFRL**	63,50	41,28	36,53	152,40	39,62	KRR6586__
1015689	**NUFRR**	63,50	41,28	36,53	152,40	39,62	KRR6586__

- Une productivité maximum pour un coût d'exploitation minimum.
- Indexage rapide de la plaquette avec l'outil monté dans le bloc-outil.
- Des dispositifs de serrage en acier permettent d'indexer et de fixer chaque plaquette.
- La répétabilité de l'outil, face plaquette, est de +/- 0,08mm.
- Pas de bridage supérieur soumis à usure ou qui pourrait gêner l'écoulement des copeaux.
- Un dispositif de serrage interchangeable évite que le porte-outil soit endommagé.
- Les plaquettes indexables avec brise-copeaux assurent la maîtrise-copeau à des avances et vitesses optimales.


Tour à essieux Simmons-Niles



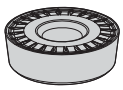


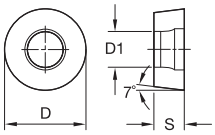
Contournage de la bande de roulement

Réf. commande	Réf. catalogue	H	B	F	L1	LH	plaquette 1	unité de serrage acier	vis de serrage
1015684	**NUWTC**	76,20	57,15	57,15	412,75	95,25	KRR6586__	**SU3**	**S1006PKG**

REMARQUE : Nécessite deux plaquettes.

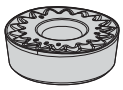
● premier choix
○ choix alternatif

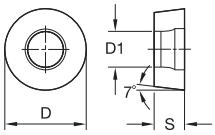




RCMH-UPG

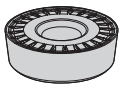
Réf. catalogue ISO	D	D1	S	KCK15B	KCK20	KCP10	KCP10B	KCP25	KCP25B	KCPK05	KCU10
				P ○		●	●	●	●	●	○
				M							●
				K ●	●	○	○	○	○		○
				N							○
				S							●
				H							○
RCMH2507M0TUPG	25	7,55	7,94	–	–	–	●	–	●	–	–
RCMH3209M0TUPG	32	10,35	9,52	–	–	–	●	–	●	–	–

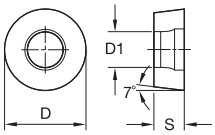




RCMH-RU

Réf. catalogue ISO	D	D1	S	KCK15B	KCK20	KCP10	KCP10B	KCP25	KCP25B	KCPK05	KCU10
RCMH2507M0RU	25	7,55	7,94	–	–	–	–	●	–	–	–
RCMH3209M0RU	32	10,35	9,53	–	–	–	–	●	–	–	–

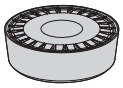


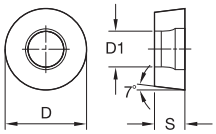


RCMT-UPG

Réf. catalogue ISO	D	D1	S	KCK15B	KCK20	KCP10	KCP10B	KCP25	KCP25B	KCPK05	KCU10
RCMT1606M0UPG	16	5,50	6,35	●	–	–	●	–	●	●	–
RCMT2006M0UPG	20	6,50	6,35	●	–	–	●	–	●	●	–

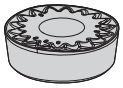
● premier choix
○ choix alternatif

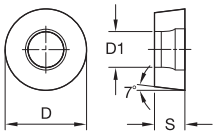




RCMX-UPG

Réf. catalogue ISO	D	D1	S	KCK15B	KCK20	KCP10	KCP10B	KCP25	KCP25B	KCPK05	KCU10
P					○	●	●	●	●	●	○
M											●
K				●	●	○	○	○	○		○
N											○
S											●
H											○
RCMX2507M0TUPG	25	7,19	7,94	–	–	–	●	–	●	–	–
RCMX3209M0TUPG	32	9,78	9,52	–	–	–	●	–	●	–	–





RCMX-RU

Réf. catalogue ISO	D	D1	S	KCK15B	KCK20	KCP10	KCP10B	KCP25	KCP25B	KCPK05	KCU10
RCMX2507M0RU	25	7,19	7,94	–	●	–	–	–	–	–	–
RCMX3209M0RU	32	9,78	9,53	–	●	●	–	–	–	–	–

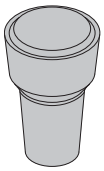
Plaquettes K-Lock™

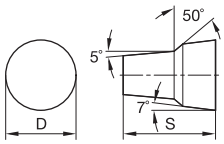
Caractéristiques et avantages

- Les plaquettes K-Lock sont idéales pour le profilage et l'usinage de gorges profondes.
- Un système de fixation unique de la plaquette assure un parfait dégagement du copeau.
- Disponibles en style matricé ou rectifié de précision.

● premier choix
○ choix alternatif

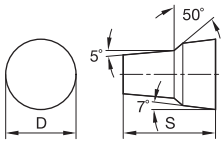
		K68	KCU10	KCU25	KC5010	KC5025	KC5410
P			○	○	○	○	
M			●	●	●	●	
K		○					
N		●	○				●
S		●	●	●	●	●	
H							





RCGK-FS

Réf. catalogue ISO	D	S	K68	KCU10	KCU25	KC5010	KC5025	KC5410
RCGK040300FS	4,76	6,38	–	●	–	–	–	–
RCGK060400FS	6,35	9,09	–	●	–	●	–	–
RCGK090700FS	9,53	13,23	–	●	–	●	●	–
RCGK120800FS	12,70	16,61	–	●	–	–	–	–



RCGK-HP

Réf. catalogue ISO	D	S	K68	KCU10	KCU25	KC5010	KC5025	KC5410
RCGK040300HP	4,76	6,38	–	●	–	●	–	–
RCGK060400HP	6,35	9,09	–	●	–	●	–	●
RCGK090700HP	9,53	13,23	–	●	–	–	–	●
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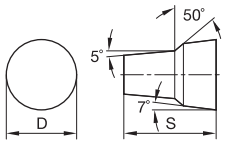


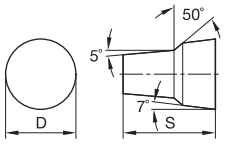
RCMK

Réf. catalogue ISO	D	S	K68	KCU10	KCU25	KC5010	KC5025	KC5410
RCMK040300	4,76	6,38	–	–	–	●	–	–
RCMK060400	6,35	9,09	–	●	–	●	–	–
RCMK090700	9,53	13,23	–	–	–	●	–	–
RCMK120800	12,70	16,61	–	–	–	●	–	–

- Géométrie moyenne avec face de coupe positive pour la maîtrise copeau dans des matières difficiles.

● premier choix
○ choix alternatif

P								
M			●	●	●	●		
K								
N							●	
S		●	●	●	●	●		●
H								



RCMK-MP

Réf. catalogue ISO	D	L10	Rε	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KCS10
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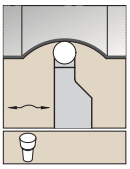
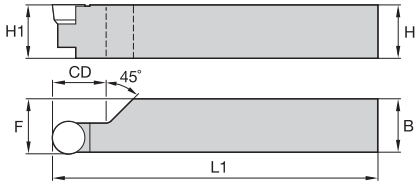
RCMK090700MP	9,53	–	–	–	–	–	–	–	–	●
RCMK120800MP	12,70	–	–	–	–	–	–	–	–	●



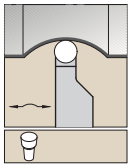


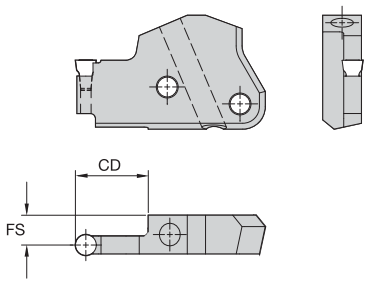
H = H1

TRAO

Réf. catalogue	H1	B	F	L1	CD	matière à usiner
à droite						
TRAOR2525M04	25	25	25,4	150	20	RC..040300
TRAOR2525M06	25	25	25,5	150	20	RC..060400
TRAOR3225P06	32	25	25,5	170	20	RC..060400
à gauche						
TRAOL2525M06	25	25	25,5	150	20	RC..060400

Lames modulaires





TRM

Réf. catalogue	CD	FS	dimension de cartouche	matière à usiner
à droite				
TRM50R0432M	32	9,62	50	RCMK152
TRM50R0620M	19	8,98	50	RCMK23
TRM50R0632M	32	8,98	50	RCMK-23
TRM50R0640M	38	8,98	50	RCGK23
TRM50R0720M	19	8,42	50	RCMK-2.55
TRM50R0920M	19	7,64	50	RC_K35
TRM50R0932M	32	7,65	50	RCMK-35
TRM50R0940M	38	7,64	50	RC_K35
TRM50R0950M	50	7,65	50	RCMK-35
à gauche				
TRM50L0432M	32	9,62	50	RCMK152
TRM50L0620M	19	8,98	50	RCMK23
TRM50L0632M	32	8,98	50	RCMK-23
TRM50L0640M	38	8,98	50	RCGK23
TRM50L0920M	19	7,64	50	RC_K35
TRM50L0932M	32	7,65	50	RCMK-35
TRM50L0950M	50	7,65	50	RCMK-35

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XPPW060310SRD KCPK30	V7
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ZDET16M512FR721 GH1	T90
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ZDET16M525ER721 GH1	T90
ZDET16M525FR721 GH1	T90
ZDET16M530ER721 GH1	T90
ZDET16M530FR721 GH1	T90
ZDET16M532FR721 GH1	T90
ZDET16M540ER721 GH1	T90
ZDET16M540FR721 GH1	T90
ZDET16M550FR721 GH1	T90
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*Rendez-vous sur **kennametal.com** pour découvrir toutes les coordonnées de nos sites.*

Symboles du tournage

Queue: KM-TS™ (ISO 26622)	Queue: KM4X™	Queue: Queue VDI	DIN 69880	Arrosage interne
Arrosage interne: 100 bar	Arrosage interne: 1500 psi	Arrosage interne: 80 bar	Arrosage interne: 1200 psi	ISO: 26622
ISO: 10889	Tournage	Profilage	Dressage	Raiurage frontal
Chanfreinage	Alésage arrière	Filetage	Rainurage	Tronçonnage
inter Tournage	inter Chanfreinage	inter Dressage	inter Rainurage	inter Rainurage frontal
Rainurage profond	inter Filetage inter			

Symboles du perçage

Contournage/ Chanfreinage linéaire	Forets coniques	Réalésage	Perçage	Perçage : Entrée inclinée
Perçage : Sortie inclinée	Perçage : décalé	Perçage : fond plat	Perçage : Tôles empilées	Perçage : Face convexe
Perçage : Trou borgne	Perçage : face concave	Perçage : chaîne	Perçage : Trou sécant	Perçage : 1/2 perçage
Perçage : Perçage sur angle à 45°	Alésage : Trou débouchant	Alésage : Trou borgne	Alésage : Sécant débouchant	Alésage : Trous borgnes et sécants
Alésage : Coupe interrompue	Profondeur de perçage : 1 x D	Profondeur de perçage : 3 x D	Profondeur de perçage : 5 x D	Profondeur de perçage : 8 x D
Profondeur de perçage : 10 x D	Profondeur de perçage : 12 x D	Profondeur de perçage : 7 x D	Profondeur de perçage : 4 x D	Profondeur de perçage : 1,5 x D

(suite)

(Symboles du perçage — suite)

Style de bec : Chanfrein de pointe	Style de bec : Bout plat	Queue : cylindrique classique	Queue : cylindrique classique ≤h6	Queue : cylindrique Weldon®
Queue : cylindrique Whistle Notch	Queue : cylindrique Whistle Notch ≤h6	Queue : cylindrique Whistle Notch 2°	Queue : Cylindrique avec plat	Queue avec plat
Queue SK : Rübig	Queue : SK BT JIS B 6339	Queue : SK CAT(CV) ANSI B5.50	Queue : SK DV DIN 69871	Queue : cylindrique Whistle Notch avec entraînement et bride
Queue : cylindrique avec plat et bride	Queue KM™	Queue : HSK DIN 69893	Queue : HSK DIN 69893 forme A	Queue : KM-TS™ (ISO 26622)
Queue : KM-XMZ	Queue : ER	Angle d'hélice : 0°	Angle d'hélice : 15°	Angle d'hélice : 30°
Angle de pointe : 118°	Angle de pointe : 130°	Équilibrage (G 6,3/25,000)	Équilibrage (G 6,3/10,000)	Équilibrage (G 6.3/6,000)
Équilibrage (G 16/20,000)	DIN 6537	DIN 6535	DIN 69893	DIN 69090-3
Perçage : Sans arrosage	Arrosage interne : Radial : Perçage	Arrosage interne : Radial : Alésage	Arrosage interne : Radial : Perçage à plaquette	Arrosage exter : Perçage
Arrosage interne : MQL (Quantité minimale de lubrification) : Perçage	Arrosage interne : Axial : Perçage	Arrosage interne : Axial : Alésage	Arrosage interne : Entrée d'arrosage AD	Arrosage interne : Entrée d'arrosage AD/B
Dimensions de l'outil : 2 goujures/2 listels/ Arrosage	Dimensions de l'outil : 2 goujures/2 listels/ Sans arrosage	Dimensions de l'outil : 2 goujures/3 listels/ Arrosage	Dimensions de l'outil : 2 goujures/4 listels/ Arrosage	Dimensions de l'outil : 2 goujures/4 listels/ Sans arrosage
Dimensions de l'outil : 2 goujures/4 listels/X/ Arrosage	Dimensions de l'outil : 3 goujures/3 listels/ Arrosage	Dimensions de l'outil : 3 goujures/3 listels/ Sans arrosage	Dimensions de l'outil : Configuration des goujures : 2	Dimensions de l'outil : Configuration des goujures : 3
Dimensions de l'outil : Configuration des goujures : 4				

Icônes de taraudage

Contournage/ Chanfreinage linéaire	Perçage : fond plat	Perçage : Borgne	Taraudage : Trou débouchant	Taraudage : Trou borgne
Filetage : Trou débouchant	HSS-E : Acier rapide au cobalt pour des matières de plus grande dureté	HSS-E-PM : Acier rapide au cobalt pour des matières de plus grande dureté (PM = acier fritté)	HM : (carbure)	Profondeur de perçage : 2 x D
Chanfrein Forme B (3,5–5,5)	Chanfrein Forme C (2–3)	Chanfrein Forme D (3,5–5)	Chanfrein Forme E (1,5–2)	Taraud machine Forme B (3–5)
Angle d'hélice : 0°	Angle d'hélice : 10°	Angle d'hélice : L8°	Angle d'hélice : 15°	Angle d'hélice : L15°
Angle d'hélice : 25°	Angle d'hélice : 30°	Angle d'hélice : 42°	Angle d'hélice : 45°	Tarauds polyvalents : Entrée hélicoïdale
Tension/ Compression	DIN 371	DIN 374	DIN 376	DIN 5156
DIN 2174	Arrosage interne : Radial : Taraudage	Arrosage exter : Taraudage	Arrosage interne : Axial : Taraudage	Spécifications fabricant : ISO 2
Spécifications fabricant : ISO 3	Spécifications fabricant : JIS	Classe de tolérance : 2B	Classe de tolérance : 3B	Classe de tolérance : 6H
Classe de tolérance : 6HX	Classe de tolérance : 6G	Classe de tolérance : 2BX	Classe de tolérance : 3BX	Filetage unifié à pas fin
Filetage unifié à gros pas	Filetage pas du gaz conique américain, pour filetage avec joint d'étanchéité	Filetage pas du gaz conique américain, pour filet sans joint d'étanchéité	Filetage Whitworth	Filetage unifié à gros pas : Profil J
Filetage unifié à pas fin Profil J	Filetage métrique à gros pas ISO	Filetage métrique fin ISO		

Symboles des fraises en carbure monobloc

Surfaçage	Fraisage hélicoïdal	Fraisage en plongée	Fraisage en plongée : Bout hémisphérique	Ramping : Ébauche
Ramping : Jusqu'à 3°	Rainurage : Bout hémisphérique	Rainurage : Bout hémisphérique, dimension AP	Rainurage : Bout plat	Rainurage : Bout plat, dimension AP
Fraisage trochoïdal	Fraisage trochoïdal Bout hémisphérique	Contournage/ Surfaçage-dressage : Bout hémisphérique	Contournage/ Surfaçage-dressage : Bout hémisphérique, dimensions AE/AP	Contournage/ Surfaçage-dressage : Bout plat
Contournage/ Surfaçage-dressage : Bout plat aux dimensions AE/AP	Contournage/ Surfaçage-dressage : Léger chanfrein	Contournage/ Surfaçage-dressage : Léger chanfrein aux dimensions AE/AP	Contournage/ Surfaçage-dressage : Superfinition	Contournage/ Surfaçage-dressage : Super finition aux dimensions AE/AP
Contournage/ Surfaçage-dressage : Finition	Contournage/ Surfaçage-dressage : Finition aux dimensions AE/AP	Contournage/ Surfaçage-dressage : Fraisage de parois minces	Contournage/ Surfaçage-dressage : Rayon	Contournage/ Surfaçage-dressage : Rayon aux dimensions AE/AP
Profilage 3D	Profilage 3D aux dimensions AE/AP	Profilage 3D par fraise à bout plat	Style de bec : Bout hémisphérique	Style de bec : Chanfrein de pointe
Style de bec : Rayon de pointe	Style de bec : Bout plat	Style de bec : torique	Queue : cylindrique classique	Queue : cylindrique Weldon®
Queue : SK BT JIS B 6339	Queue : SK CAT(CV) ANSI B5.50	Queue : HSK : CAT : Diamètre de filetage de la tirette : 5/8–11 UNC	Queue : HSK A/ DIN69893	Queue : Safe-Lock™ ≤h6
Queue : Safe-Lock™	Queue : Queue PSC	Connexion Duo-Lock™	Angle d'hélice : 0°	Angle d'hélice : 15°
Angle d'hélice : 20°	Angle d'hélice : 25°	Angle d'hélice : 30°	Angle d'hélice : 35°	Angle d'hélice : 38°
Angle d'hélice : 40°	Angle d'hélice : 45°	Angle d'hélice : 50°	Angle d'hélice : 60°	Angle d'hélice : 43°
Angle d'hélice : 36°	Angle d'hélice : 35°/38°	Angle d'hélice : 37°/39°	Équilibrage (G 2,5/25,000)	DIN 6527
DIN 6528	Perçage : Arrosage interne	Arrosage interne	Arrosage interne : Axial : Fraises monoblocs	Dimensions de l'outil : Configuration des goujures : X (variable)

(suite)

(Symboles des fraises en carbure monobloc — suite)

Dimensions de l'outil : Configuration des goujures : 2	Dimensions de l'outil : Configuration des goujures : 3	Dimensions de l'outil : Configuration des goujures : 4	Dimensions de l'outil : Configuration des goujures : 5	Dimensions de l'outil : Configuration des goujures : 6
Dimensions de l'outil : Configuration des goujures : 1	Dimensions de l'outil : Configuration des goujures : 12	ISO 26622		

Symboles du fraisage à plaquettes

Réalésage	Hélicoïdal/Circulaire	Surfaçage	Fraisage hélicoïdal	Fraisage en plongée
Fraisage en plongée : Bout hémisphérique	Ramping : Ébauche	Rainurage : Bout hémisphérique	Rainurage : latéral	Rainurage : Fraisage latéral aux dimensions AE/AP
Rainurage : Contournage : Bout hémisphérique	Rainurage : Bout plat	Rainurage : T	Rainurage : en T avec dimension AP	Contournage/ Surfaçage-dressage : Bout hémisphérique
Contournage/ Surfaçage-dressage : Fraisage-finition d'épaulement	Contournage/ Surfaçage-dressage : Bout plat	Contournage/ Surfaçage-dressage : Léger chanfrein	Rainurage : Surfaçage-dressage/ Profilage	Rainurage : Épaule
Profilage 3D	Profilage 3D par fraise à bout plat	Outillage PCD	Usinage de poches	Queue : cylindrique classique
Queue : cylindrique Weldon®	Queue : Cylindrique Weldon 2 plats	Queue : vissée	Queue : HSK DIN 69893	Queue pour fraise
Fraisage : Arrosage interne	Arrosage interne : Air sous pression : Radial : Fraisage à plaquettes			

P	Acier	N	Matériaux non ferreux	H	Matériaux trempés
M	Acier inoxydable	S	Alliages réfractaires	C	CFRP
K	Fonte				

matière groupe	désignation	teneur	résistance à la traction RM (MPa)*	dureté (HB)	dureté (HRC)	matière code
P0	Aciers bas carbone, à copeaux longs	C <0,25%	<530	<125	–	–
P1	Aciers bas carbone, à copeau court et pour le décolletage	C <0,25%	<530	<125	–	C15, Ck22, ST37-2, S235JR, 9SMnPb28, GS38
P2	Aciers moyen et haut carbone	C >0,25%	>530	<220	<25	ST52, S355JR, C35, GS60, Cf53
P3	Aciers à outils et aciers alliés	C >0,25%	600–850	<330	<35	16MnCr5, Ck45, 21CrMoV5-7, 38SMn28
P4	Aciers à outils et aciers alliés	C >0,25%	850–1400	340–450	35–48	100Cr6, 30CrNiMo8, 42CrMo4, C70W2, S6525, X120Mn12
P5	Aciers inoxydables ferritiques, martensitiques et PH	–	600–900	<330	<35	100Cr6, 30CrNiMo8, 42CrMo4, C70W2, S6525, X120Mn12
P6	Aciers inoxydables ferritiques, martensitiques et PH haute résistance	–	900–1350	350–450	35–48	X102CrMo17, G-X120Cr29
M1	Acier inoxydable austénitique	–	<600	130–200	–	X5CrNi 18 10, X2CrNiMo 17 13 2, G-X25CrNiSi18 9, X15CrNiSi 20 12
M2	Aciers inoxydables moulés et austénitiques haute résistance	–	600–800	150–230	<25	X2CrNiMo 13 4, X5NiCr 32 21, X5CrNiNb 18 10, G-X15CrNi 25-20
M3	Acier inoxydable duplex	–	<800	135–275	<30	X8CrNiMo27 5, X2CrNiMoN22 5 3, X20CrNiSi25 4, G-X40CrNiSi27 4
K1	Fonte grise	–	125–500	120–290	<32	GG15, GG25, GG30, GG40, GTW40
K2	Fontes ductiles faible et moyenne résistance et fontes CGI	–	<600	130–260	<28	GGG40, GTS35
K3	Fontes ductiles et bainitiques (ADI) haute résistance	–	>600	180–350	<43	GGG60, GTW55, GTS65
N1	Aluminium corroyé	–	–	–	–	AlMg1, Al99.5, AlCuMg1, AlCuBiPb, AlMgSi1, ALMgSiPb
N2	Alliages d'aluminium à basse teneur en silicium et alliages de magnésium	Si <12,2%	–	–	–	GAlSiCu4, GDAlSi10Mg
N3	Alliages d'aluminium à haute teneur en silicium et alliages de magnésium	Si >12,2%	–	–	–	G-ALSi12, G-AlSi17Cu4, G-AlSi21CuNiMg
N4	Matériaux à base de cuivre, laiton ou zinc avec indice d'usinabilité de 70–100	–	–	–	–	CuZn40, Ms60, G-CuSn5ZnPb, CuZn37, CuSi3Mn
N5	Nylon, plastiques, caoutchoucs, dérivés phénoliques, résines, fibre de verre	–	–	–	–	Lexan®, Hostalen™, Polystyrol, Makrolon®
N6	Carbone, Composites au graphite, CFRP	–	–	–	–	CFK, GFK
N7	Composites à matrice métallique (MMC)	–	–	–	–	–
S1	Alliages réfractaires à base de fer	–	500–1200	160–260	25–48	X1NiCrMoCu32 28 7, X12NiCrSi36 16, X5NiCrAlTi31 20, X40CoCrNi20 20
S2	Alliages réfractaires à base de cobalt	–	1000–1450	250–450	25–48	Haynes® 188, Stellite® 6,21,31
S3	Alliages réfractaires à base de nickel	–	600–1700	160–450	<48	INCONEL® 690, INCONEL 625, Hastelloy®, NIMONIC® 75
S4	Titane et alliages de titane	–	900–1600	300–400	33–48	Ti1, TiAl5Sn2, TiAl6V4, TiAl4Mo4Sn2
H1	Matériaux trempés	–	–	–	44–48	GX260NiCr42, GX330NiCr42, GX300CrNiSi952, GX300CrMo153, Hardox® 400
H2	Matériaux trempés	–	–	–	48–55	–
H3	Matériaux trempés	–	–	–	56–60	–
H4	Matériaux trempés	–	–	–	>60	–
C1	CFRP, CFRP/CFRP	–	–	–	–	–
C2	CFRP/Non-ferreux	–	–	–	–	–
C3	CFRP/hautes températures	–	–	–	–	–
C4	CFRP/Inox	–	–	–	–	–
C5	CFRP/Non-ferreux/Hautes températures	–	–	–	–	–

P0 Liste des matériaux à usiner • Acier • P0

P0 Aciers bas carbone, copeau long *Teneur : C <.25%* *Résistance à la traction RM (MPa)* : <530* *Dureté (HB) : <125*

AISI**	DIN	BTS	JIS	UNS	EN	AFNOR	UNI	SIS	SAE	ASTM	Numéro Matière	Référence Fabricant
1013	USt 34-1	–	–	G10130	–	–	–	1233	–	–	1.0055	–
1010	C 10	045 M 10	S 10 C	G10100	C 10	XC 10	C 10	–	–	–	1.0301	–
1008	DD 11 (StW 22)	HR 3	SPHD	–	DD 11	1 C	–	–	–	–	1.0332	–
1020	C 22	050 A 20	S 22 C	G10200	1 C 22	C 20	C 20	1450	–	–	1.0402	–
1025	C 25	070 M 26	S 22 C	G10250	1 C 25	C 25	C 25	–	–	–	1.0406	–
1012	B 500 H	–	S 12 C	G10120	B 500 B	XC 12	B 500 B	1332	–	–	1.0439	–
1018	C16.8	080 A 17	–	G10180	–	–	–	–	–	–	1.0453	–
1108	10 S 20	210 M 15	–	G 11080	10 S 20	10 F 1	CF 10 S 20	–	–	–	1.0721	–
1010	Ck 10	040 A 10	S 10 C	G10100	2 C 10	XC 10	C 10	1265	–	–	1.1121	–
1022	20 Mn 5	120 M 19	SMn 420	G 10220	20 Mn 5	20 M 5	G 22 Mn 3	–	–	–	1.1133	–
1015	Ck 15	080 M 15	S 15 C	G 10150	2 C 15	XC 15	C 15	1370	–	–	1.1141	–
1021	22 B 2	–	SWRCHB 220	G10210	C 22 BE 69	21 B 3	–	–	–	–	1.5508	–
–	PS 275 TM	S 275 M	–	–	S 275 M	S 275 M	S 275 M	–	–	–	1.8818	–
–	DI-MC 355 B	–	–	–	S 355 M	E 355	S 355 M	–	–	–	1.8823	–
–	DI-MC 420 B	S 420 M	–	–	S 420 M	E 420	S 420 M	–	–	–	1.8825	–
–	S 460 M	S 460 M	–	–	S 460 M	E460; S460M	S460M	–	–	–	1.8827	–
–	BTStE 355 TM	S 355 ML	–	–	S 355 ML	E 355	S 355 ML	–	–	–	1.8834	–
–	BTStE 420 TM	S 420 MI	–	–	S 420 ML	E 420	S 420 ML	–	–	–	1.8836	–
–	St E 320-3Z	–	–	–	S 320 GD + ZA	–	–	–	–	–	1.0250	–

P1 Liste des matériaux à usiner • Acier • P1

P1 Aciers bas carbone, à copeau court et pour le décolletage Teneur : C <.25% *Résistance à la traction RM (MPa)* : <530* *Dureté (HB) : <125*

AISI**	DIN	BTS	JIS	UNS	EN	AFNOR	UNI	SIS	SAE	ASTM	Numéro Matière	Référence Fabricant
–	R St 34-2/ S 205 G2T	34/20CR	–	K02502	–	–	–	–	–	–	1.0034	–
–	St 33	HR 15	SS 330	K01400	–	A 33	Fe 320	–	–	–	1.0035	–
A 570 Gr. 33	USt 37-2	4360-40 B	SS 34	K 02502	S 235 JR G1	E 24-2	Fe 360 BFU	1311	–	–	1.0036	–
–	St 37-2	HS 37/23	STKR 400	K02702	S 235 JR	E 28-2	Fe 430 C	1412	–	–	1.0037	–
A 570 Gr. 36	R St 37-2/S235 JRG2	4260-40 C	SS 34	K 02502	S235 JR G 2	E 24-2 NE	Fe 360 BFN	1312	–	–	1.0038	–
–	S 235 JRH	S 235 JRH	–	–	S235JRH	E 24-2	S 235 JRH	–	–	–	1.0039	–
–	R St 42-1	–	–	K02507	–	–	–	–	–	–	1.0077	–
–	S235J2G3/Fe 360 D1	S 235 J 2 G 3	–	K01501	S 235 J2 G3	E 24-4	S 235 J2G3	1313	–	–	1.0161	–
–	C 10 Pb	–	–	–	C 10 GPb	–	–	–	–	–	1.0302	–
–	QSt 32-3	–	SWRCH6R	–	CB 4 FF KD	–	CB 4 F U	–	–	–	1.0303	–
–	St 35.8	–	STPT 38	K01201	–	–	–	–	–	–	1.0305	–
–	St 37-2	360	STKM 12 A	K02504	S 235 JR	E 24-2	Fe 360	1412	–	–	1.0308	–
–	C10D	–	SWRM 10	–	C 10 D	FM 10	C 10 D	–	–	–	1.0310	–
–	C12D	–	SWRM 12	–	C 12 D	–	C 12 D	–	–	–	1.0311	–
–	R St 15	FeP05	–	–	Fe P05	FeP05	FeP05	–	–	–	1.0312	–
–	D 6-2	0 1 5 A 03	SWRM 6	G10050	C 4 D	–	3 CD 5	–	–	–	1.0314	–
–	St 37.8	–	STB 35	–	–	–	Fe 37	–	–	–	1.0315	–
–	St 13	CR 3	SPCD	–	–	–	–	–	–	–	1.0333	–
–	D D 13 (StW 24)	H S 3	SPHE	–	D D 13	3C	–	–	–	–	1.0335	–
–	USt 4/DC 04 G	–	–	–	D C 04 G 1	–	–	–	–	–	1.0336	–
–	Ro St 4/DC 04 GT	–	–	–	DC 04 GT	–	–	–	–	–	1.0337	–
–	St 4	DC 04/FeP04	SPCE	–	Fe P04	Fe 14	DC04/FeP04	–	–	–	1.0338	–
–	DC01Cu	–	–	–	DC 01 Cu	–	–	–	–	–	1.0344	–
–	RR St 3	CR 3	SPCD	–	Fe P03	F 13	DC 03/FeP 03	–	–	–	1.0347	–
–	U H I/P 195GH	–	SGV 480	–	P 195 Gh	–	–	–	–	–	1.0348	–
–	St 14 Cu 3	–	–	–	DC 04 Cu	–	–	–	–	–	1.0354	–
–	–	3 CR	–	–	D D 12	D D 12	–	–	–	–	1.0398	–
1015	C 15	080 M 15	S 15 C	G10170	C 15	C 12	C 15	1350	–	–	1.0401	–
–	LSt 45.8	–	–	–	C 16	–	C 16	–	–	–	1.0407	–
–	C15D	–	SWRM 15	–	C 15 D	FM 15	C 15 D	–	–	–	1.0413	–
–	C20D	–	SWRM 20	–	C 20 D	FM 20	C 20 D	–	–	–	1.0414	–
–	C26D	–	SWRH 27	–	C 26 D	FM 26	C 26 D	–	–	–	1.0415	–
–	C18D	–	SWRM 17	–	C 18 D	FM 18	C 18 D	–	–	–	1.0416	–
–	RSt 44-2	440	–	G10160	–	–	–	–	–	–	1.0419	–
–	P265 NB	–	SG 295	–	P 265 NB	BS 2	–	–	–	–	1.0423	–
–	P 265 GH	151-400	SG 30	K02801	P 265 GH	A42CP	P 265 GH	1430	–	–	1.0425	–
–	C 22.3	–	–	–	C 22 G 1	–	–	–	–	–	1.0427	–
–	BSt 420 S	–	–	–	Fe B 400	–	–	–	–	–	1.0428	–
–	C 21	–	SFVC 1	K03504	P 305 GH	–	–	–	–	–	1.0432	–
–	GS-45	A1	SC 450	J03001	GE 230	E23-45M	–	1305	–	–	1.0446	–
–	TStE 275 (S 275 NL)	40EE	–	–	S 275 NL	S 275 NL	S 275 NL	–	–	–	1.0491	–
–	St 42.8	–	STPT 42	–	–	–	Fe 42	–	–	–	1.0498	–
–	S 335 N (StE 355)	50 E	–	–	S 355 N	E 355	S 355 N	2134	–	–	1.0545	–
–	S 355 NL (TStE 355)	50 E E	–	–	S 355 NL	E 355	S 355 N L	2135	–	–	1.0546	–
–	R 7 S 6/C 7 RG 2	–	–	–	C 7 RG 2	–	–	–	–	–	1.0709	–
B1112	9 S 20	220 M 07	SUM 21	G 11120	–	–	CF 9 S 22	–	–	–	1.0711	–
1213	9 SMn 28/11 SMn 30	230 M 07	SUM 22	G 12130	11 SMn 28	S 250	CF 9 SMn 28	1912	–	–	1.0715	–
12L13	9 SMnPb 28	–	SUM 22 L	G 12134	11 SMnPb 28	S 250 Pb	CF 9 SMnPb 28	1914	–	–	1.0718	–
–	15 S 22/15 S 20	En32M	SUM 32	–	15 S 22	–	–	1922	–	–	1.0723	–
–	15 SMn 13	15 SMn 13	–	–	15 SMn 13	15 SMn 13	–	–	–	–	1.0725	–
1215	9 SMn 36/11 S Mn 37	240 M 07	SUM 25	G 12150	11 SMn 37	S 300	CF 9 SMn 36	–	–	–	1.0736	–
12L14	9 SMnPb 36/11 SMnPb 37	–	–	G 12144	11 SMnPb 37	S 300 Pb	CF 9 SMnPb 36	1926	–	–	1.0737	–
–	11 SMnPbTe 37	11 SMn 37	–	–	11 SMn 37	–	–	–	–	–	1.0738	–
–	15 SPb 20/15 SPb 22	–	–	–	15 SPb 22	–	–	–	–	–	1.0753	–
–	36 SMn 14	36SMn14	–	–	36SMn14	36SMn14	–	–	–	–	1.0764	–
–	C10D2	–	–	–	C 10 D 2	FM 10	C 10 D 2	–	–	–	1.1114	–
–	Cq 10 (C 10 C)	–	SWRCH 10 K	–	C 10 KD	–	–	–	–	–	1.1122	–
–	C15D2	–	–	–	C 15 D 2	FM 15	C 15 D 2	–	–	–	1.1126	–
–	C 18D2	–	–	–	C 18 D 2	FM 18	C 18 D 2	–	–	–	1.1129	–

(suite)

P1 Liste des matériaux à usiner • Acier • P1 *(suite)*

P1 Aciers bas carbone, à copeau court et pour le décolletage Teneur : C <.25% Résistance à la traction RM (MPa) : <530 Dureté (HB) : <125*

AISI**	DIN	BTS	JIS	UNS	EN	AFNOR	UNI	SIS	SAE	ASTM	Numéro Matière	Référence Fabricant
–	GS-16 Mn 5	–	–	–	G 17 Mn 5	G 17 Mn 5	G17Mn5	–	–	–	1.1131	–
–	C20D2	–	–	–	C 20 D 2	FM 20	C20D 2	–	–	–	1.1137	–
–	C26D2	–	–	–	C 26 D 2	FM 26	C26D 2	–	–	–	1.1139	–
–	GC 16 E/GS-Ck 16	–	–	–	GC 16 E	–	–	–	–	–	1.1142	–
–	C 16 E	C 16 E	–	–	C 16 E	XC 18	–	–	–	–	1.1148	–
–	Cm 22	070 M 20	C 22 R (3 C 22)	–	3 C 22	XC 18 u	C 22 R	–	–	–	1.1149	–
–	Ck 22	050 A 20	S 22 C	G10230	2 C 22	XC 25	C 20	–	–	–	1.1151	–
–	Cq 22	–	SWRCH20K	–	C 21 KD	–	CB 20 FF	–	–	–	1.1152	–
–	Ck 25	070 M 26	S 25 C	G10250	2 C 25	XC 25	C 25	–	–	–	1.1158	–
–	C2D1	–	–	–	C 2 D 1	–	C 2 D 1	–	–	–	1.1185	–
–	19 MnVS 6	–	–	–	19 MnVS 6	–	–	–	–	–	1.1301	–
–	PS 275 TM	S 275 M	–	–	S 275 M	S 275 M	S 275 M	–	–	–	1.8818	–
–	DI-MC 355 B	–	–	–	S 355 M	E 355	S 355 M	–	–	–	1.8823	–
–	DI-MC 420 B	S 420 M	–	–	S 420 M	E 420	S 420 M	–	–	–	1.8825	–
–	S 460 M	S 460 M	–	–	S 460 M	E460;S460M	S460M	–	–	–	1.8827	–
–	BTStE 355 TM	S 355 ML	–	–	S 355 ML	E 355	S 355 ML	–	–	–	1.8834	–
–	BTStE 420 TM	S 420 MI	–	–	S 420 ML	E 420	S 420 ML	–	–	–	1.8836	–
–	S 235 J 0 W (Allwesta 360)	S 235 J 0 W	SMA 400 BW	–	S 235 J0 W	S 235 J 0 W	–	–	–	–	1.8958	–
–	S 355 J 0 W (Allwesta 510)	WR 50 B	SMA 490 BW	–	S 235 J0 W	E24W-3	S 235 J0 W	–	–	–	1.8959	–
–	WTSt 37-2/S235JRW	WR 50 B	SMA 41 A	K11538	S 235 JR W	E 24 W-2	–	–	–	–	1.8960	–
–	WTSt 37-3	WR 50 C	SMA 50 A	–	S 235 J2 W	S 235 J 2 W	Fe 360 D FF	–	–	–	1.8961	–
–	USt 42-2	–	SS 41	–	–	HS 18-0-2-10	–	–	–	–	1.0040	–
–	St 37-2	–	–	–	S 235 JRC	E 24-2	S 235 JRC	–	–	–	1.0120	–
–	S 235 JR G1F	–	–	–	S 235 JRG 1 F	–	–	–	–	–	1.0160	–
–	St 12	DC 01/Fe P01	SPCC	–	Fe P01	DC 01/fe P01	DC 01/FeP0 1	–	–	–	1.0330	–
–	GS-38	A1	–	–	GE 200	230-400M	–	1306	–	–	1.0420	–
–	GS-20 Mn 5	–	SMnC 420	H15220	–	–	–	–	–	–	1.1120	–
–	G 20 Mn 5	–	–	–	G 20 Mn 5	–	G 20 Mn 5	–	–	–	1.6220	–

P2 Liste des matériaux à usiner • Acier • P2

P2 Aciers moyen et haut carbone Teneur : C >.25% Résistance à la traction RM (MPa) : >530 Dureté (HB) : <220 (HRC) : <25*

AISI**	DIN	BTS	JIS	UNS	EN	AFNOR	UNI	SIS	SAE	ASTM	Numéro Matière	Référence Fabricant
–	S 355 JR	En 50 B	SM 490 YA	–	S 1207	E36-2	Fe 510 BFN	–	–	–	1.0045	–
1035	C 35	060 A 35	S 35 C	G 10350	1 C 35	CC 35	C 35	1550	–	–	1.0501	–
1045	GS-C 45	080 M 46	S 45 C	G10450	1 C 45	CC 45	C 45	1650	–	–	1.0503	–
1040	C 40	080 M 40	S 40 C	G 10 400	1 C 40	C 40	C 40	–	–	–	1.0511	–
1046	S 355 K 2 G 4 Cu	–	–	G10460	S 355 K2 G4 Cu	–	–	–	–	–	1.0519	–
1030	C30	080 M 30	SUP 7	G 10 300	1 C 30	C C 32	C 30	–	–	–	1.0528	–
1055	C 55	070 M 55	S 55 C	J05000	1 C 55	C 55	C 55	1655	–	–	1.0535	–
1551	C 50 Pb	–	–	G15510	C 50 G Pb	–	–	–	–	–	1.0542	–
–	GS-60	A3	–	–	GE 300	320-560M	C 45	1606	–	–	1.0558	–
1037	36 Mn4	170 H 36	–	G10370	–	–	–	–	–	–	1.0561	–
–	PSt 52-3 (S 355 J2 G3 F)	–	–	–	S 355 J2 G3 F	–	FE 510 C	–	–	–	1.0572	–
–	S 355 J2H (RoSt 52-3)	50D	–	–	S355J2H	–	S355J2H	–	–	–	1.0576	–
1060	C 60	080 A 62	S 60 C-CSP	G 10600	1 C 60	AF 70 C 55	C 60	–	–	–	1.0601	–
1070	C 67	CS 70	S 70 C -CSP	G10700	1 CS 67	C 68	C 67	–	–	–	1.0603	–
1074	C 75	CS 80	–	G10740	1 CS 75	C 75	C 75	–	–	–	1.0605	–
1059	C58D	–	S 58 C	G10590	C 58 D	FM 58	C 58 D	–	–	–	1.0609	–
1075	C76D	–	–	G10750	C 76 D	FM 76	C 76 D	–	–	–	1.0614	–
1080	C86D	CS 80	–	G10860	C 86 D	FM 86	C 86 D	–	–	–	1.0616	–
1095	C92D	95 CS	–	G10950	C 92 D	–	C 92 D	–	–	–	1.0618	–
1110	U 10 S 10	–	SUM 12	G11100	–	–	–	–	–	–	1.0702	–
11L08	10 SPb 20	–	–	G 11084	10 SPb 20	10 Pb F 2	CF 10 SPb 20	–	–	–	1.0722	–
1140	35 S 20	212 M 36	–	G 11400	35 S 20	35 MF 4	–	1957	–	–	1.0726	–
1146	45 S 20	212 M 44	–	G 11460	45 S 20	45 MF 4	–	1973	–	–	1.0727	–
1151	60 S 20	–	–	G11510	60 S 20	60 MF 4	–	–	–	–	1.0728	–
1141	36 Mn 6	212 M 36	S Mn 443	G 11410	–	–	–	–	–	–	1.1127	–
1039	40 Mn 4	150 M 36	–	G10390	–	35 M 5	–	–	–	–	1.1157	–
1536	34 Mn 5	En15B	SS 55	G15360	–	–	–	–	–	–	1.1166	–
1030	Cq 35	–	F.1133 (C 35 DF)	G 10300	C 35 KD	–	CB 35	–	–	–	1.1172	–
1034	Ck 34	080 M 34	S 34 C	G 10340	2 C 34	–	C 34	–	–	–	1.1173	–
1038 H	Ck 38	–	–	G 10380	–	XF 38	–	–	–	–	1.1176	–
1030	Ck 30	080 M 30	S 30 C	G 10300	2 C 30	XC 32	C 30	–	–	–	1.1178	–
1034	Ck 35	080 M 36	S 35 C	G 10340	2 C 35	XC 38 H1	C 35	1572	–	–	1.1181	–
1035	Cf 35	060 A 35	S 35 C	G 10350	C 35 G	XC 38 TS	C 35	1572	–	–	1.1183	–
1040	Ck 40	080 A 40	S 40 C	G 10400	2 C 40	XC 42 H1	C 40	–	–	–	1.1186	–
1045	Cf 45	060 A 47	S 45 C	G10450	C 45 G	XC 42 TS	C 43	1672	–	–	1.1193	–
1055	Ck 55	070 M 55	S 55 C	G10550	2 C 55	XC 55 H1	C 55	1655	–	–	1.1203	–
1050	Ck 50	080 M 50	S 50 C	G10500	2 C 50	XC 48 H1	C 50	1674	–	–	1.1206	–
1055	Cm 55	070 M 55	–	G 10550	3 C 55	XC 55 H1	C 55 R	–	–	–	1.1209	–
1053	Ck 53	En43C	S 53 C	G 10530	–	–	–	–	–	–	1.1210	–
1050	Cf 53	060 A 57	S 50 C	G 10500	C 53 G	XC 48 TS	C 48	1674	–	–	1.1213	–
1060	Ck 60	060 A 62	S 58 C	G 10640	2 C 60	XC 60	C 60	1678	–	–	1.1221	–
1552	52 Mn 5	–	–	G15520	–	–	–	–	–	–	1.1226	–
1065	FD (acier à ressort)	095 A 65	–	G10650	C 68 D	–	–	–	–	–	1.1230	–
1070	Ck 67	060 A 67	S 70 C-CSP	G 10700	C 67 S	XC 68	C 70	1770	–	–	1.1231	–
1069	Ck 68	–	–	G10690	C 70 D	–	–	–	–	–	1.1234	–
1080	Ck 75	060 A 78	C 75	G 10800	C 75 S	XC 75	C 75	1774	–	–	1.1248	–
–	Cf 70	–	–	–	C 70 G	XC 70	–	–	–	–	1.1249	–
1090	Ck 85	–	SK 5 -CSP	G 10900	C 85 S	XC 90	C 90	–	–	–	1.1269	–
1085	90 Mn 4	080 A 83	SUP4	G 10850	–	–	–	–	–	–	1.1273	–
1095	Ck 101	060 A 96	SUP_4	G 10950	C 100 S	XC 100	C 100	1870	–	–	1.1274	–
1050	C 50	080 M 50	S 50 C	G 10 500	1 C 50	C 50	C 50	1674	–	–	1.0540	–
–	St 52-3 G	4360-50 B	SM 50 YB	–	S 355 J 2 G 3	E 36-3	Fe 510 B	2132	–	–	1.0570	–
1078	C78D	–	SWRH 77 B	G10780	C 78 D	FM 78	C 78 D	–	–	–	1.0620	–
1035	Cm 35	080 M 36	–	G 10350	3 C 35	38 H1 k	C 35 R	1572-03	–	–	1.1180	–
1566	66 Mn 4	–	–	G15660	–	–	–	–	–	–	1.1260	–
1084	C 85 W	–	SK 5	G10840	C 90 U	Y3 90	–	–	–	–	1.1830	–

REMARQUE : Pour la légende, voir page Y217.

P3 Liste des matériaux à usiner • Acier • P3

P3 Aciers à outils et aciers alliés *Teneur : C >.25%* *Résistance à la traction RM (MPa)* : 600–850 Dureté (HB) : <330 (HRC) : <35*

AISI**	DIN	BTS	JIS	UNS	EN	AFNOR	UNI	SIS	SAE	ASTM	Numéro Matière	Référence Fabricant
1330	GS-30 Mn 5	120 M 36	SMn 433 H; SCMn 2	K13300	–	35 M 5	–	1330	–	–	1.1165	–
1330	28 Mn 6	150 M 28	SCMn 1	G 13300	28 Mn 6	35 M 5	C 28 Mn	–	–	–	1.1170	–
1335	36 Mn 5	150 M 36	SMn 438(H)	G13350	–	40 M 5	–	2120	–	–	1.1167	–
1345	StSch 90 C/GP 280 GH	–	–	G13450	GP 280 GH	GP 280 GH	GP 280 GH	–	–	–	1,0625	–
1513	P265	HR 40/30	–	G15130	–	12 M 5	–	–	–	–	1.0424	–
4142	43 CrMo 4	–	–	G41420	–	43 Cr Mo 4	–	–	–	–	1.3563	–
4147	48 CrMo 4	817 M 40	SNC 836	H41470	–	48 CrMo 4	–	–	–	–	1.3565	–
4419	GS-22 Mo 4	243-430	SCPH 11	G44190	G 20 Mo 5	G20Mo5	G 22 Mo 5	–	–	–	1.5419	–
4520	16 Mo 5	1503-245-420	SBC 690	K11522	–	–	16 Mo 5	–	–	–	1.5423	–
5015	15 Cr 3	523 M15	SCr 415 H	G50150	15 Cr 2	12 C 3	–	–	–	–	1.7015	–
5046	44 Cr 2	–	–	H50460	46 Cr 1 KD	44 Cr 2	–	–	–	–	1.3561	–
5115	16 MnCr 5	527 M 17	SCR 415	G 51150	16 MnCr 5 KD	16 MC 5	16 MnCr 5	2173	–	–	1.7131	–
5117	17 Cr 3	17 Cr 3	–	G51170	(15 Cr 2 KD)	18 C 3	–	–	–	–	1.7016	–
5130	28 Cr 4	530 A 30	–	G51300	28 Cr 4	30 CD 4	–	–	–	–	1.7030	–
5140	41 Cr 4	530 M 40	SCr 440 H	G51400	41 Cr 4	42 C 4	41 Cr 4	–	–	–	1.7035	–
5140	42 Cr 4	530 A 40	SCr 440	–	40 NiCrMo 3	42 C 4 TS	40 NiCrMo 3	2245	–	–	1.7045	–
9255	51 Si 7	250 A 53	–	G92550	–	51 S 7	48 Si 7	2090	–	–	1.0903	–
9255	55 Si 7	250 A 53	SKH 1; SKT 4	G92550	55 NiCrMoV 7	55 S 7	55 Si 8	2085	–	–	1.0904	–
9260	60 Si 7	251 A 60	–	G92600	60 Si 7	60 S 7	60 Si 7	–	–	–	1.5027	–
9262	60 SiCr 7	250 A 61	SUP 7	G92620	60 SiCr 8	60 SC 7	60 SiCr 8	–	–	–	1.0961	–
9262	60 SC 7	–	–	G92620	60 SiCr 8	61 SC 7	60 SiCr 8	–	–	–	1.5092	–
9262	60 SiCr 7	–	–	–	60 SiCr 8	–	–	–	–	–	1.7108	–
15B21 H	19 MnB 4	170 H 20	SWRCHB 420	H15211	19 MnB 4	20 MB 5	–	–	–	–	1.5523	–
15B21 H	20 MnB 5	–	SWRCHB 620	–	20 MnB 5	20 MnB 5	20 MnB 5	–	–	–	1.5530	–
50B40	37 CrB 1	120 M 36	SMnC 3 H	H50401	38 Cr 2	–	35 CB 1	–	–	–	1.7007	–
5130 H	34 Cr 4	530 A 32	SCr 430 H	G51300	34 Cr 4 KD	32 C 4	34 Cr 4 KB	–	–	–	1.7033	–
5132 H	37 Cr 4	530 A 36	SCr 435 H	G51320	37 Cr 4	38 C 4	36 CrMn 4	–	–	–	1.7034	–
A 204 Gr. A	15 Mo 3	1501-240	STFA 12	K11820	16 Mo 3	15 D3	16 Mo 3 KW	2912	–	–	1.5415	–
A 350-LF 5	10 Ni 14	503	SL 3 N 26	K31718	12 Ni 14	12Ni14	18 Ni 14 KT	–	–	–	1.5637	–
A 387 Gr. 12 Cl. 2	16 CrMo 4 4	–	–	K11564	–	–	A 18 CrMo 4 5 KW	–	–	–	1.7337	–
A 570 Gr. 36	St 37-3	4360-40 C	–	K01501	S 235 J2 G3	Fe 360 D1(2); E 24-3	Fe 360 D1(2)	1312	–	–	1.0116	–
A 570 Gr. 40	St 44-2	4360-43 B	SM 41 B	K 02502	S 275 JR	E 28-2	Fe 430 BFN	1412	–	–	1.0044	–
A 570 Gr. 50	St 50-2	4360-50 B	SS 50	–	E 295	A 50-2	Fe 490	2172	–	–	1.0050	–
A 573 Gr. 70	St 44-3	4360-43 C	SM 41 B	–	Fe 430 D1(2); S 275 J2 G3 (4)	Fe 430 D1(2);E 28-4	Fe 430 D FF	1414	–	–	1.0144	–
A 633 Gr. C	St E 355	P 355 N	SM 50 YB	K12000	P 355 N	E 355 R/FP	Fe E 355 KG	2132	–	–	1.0562	–
A 633 Gr. E	St E 420	S 420 N	SM 50 C	K02002	FeE 420 KGN	E 420-I	Fe E 420 KG	2143	–	–	1.8902	–
A 633 Gr. E	St E 460	P 460 N	SM 53 B	K02900	P 460 N	E 460-I	Fe E 460 KG	2143	–	–	1.8905	–
A-6	C 67 W	–	–	T30106	–	Y1 70	–	–	–	–	1.1744	–
E 52100	100 Cr 6	535 A 99	SUJ 2	G52986	100 Cr 6	100 C 6	100 Cr 6	2258	–	–	1.3505	–
O 2	90 MnCrV 8	BO 2	–	T31502	90 Mn V 8	90 MV 8	90 MnVCr 8 KU	–	–	–	1.2842	–
P21	90 Cr 3	–	–	T51621	–	–	–	–	–	–	1.2056	–
P3	10 NC 6	–	–	T51603	15 NiCr 6	10 NC 6	–	–	–	–	1.5713	–
P6	15 NiCr 14	–	SNC 22	T51606	–	10 NC 12	–	–	–	–	1.2735	–
T 8	C 80 W2	BW 1B	SKC 3	T12008	–	Y1 80	C 80 KU	–	–	–	1.1625	–
W 108	C 80 W1	–	–	T72301	C 80 U	Y1 90	C 80 KU	1880	–	–	1.1525	–
W 110	C 105 W1	B W 1 A	–	T72301	C 105 U	Y 105	C 100 KU	1880	–	–	1.1545	–
W 112	C 125 W	–	–	–	C 125 U	–	–	–	–	–	1,1563	–
W 112	C 125 W	–	SK 2	T72301	C 120 U	Y2 120	C 120 KU	–	–	–	1.1663	–
W 210	100 V 1	BW 2	SKS 43	T72302	100 V 2	Y1 105 V	102 V 2 KU	–	–	–	1.2833	–
–	St 50-1	–	–	–	–	–	–	–	–	–	1.0052	–
–	S 235 JO/ Fe 360 C	En 40C	–	–	S 235 JO	E24-3	Fe 360 CFN	–	–	–	1.0114	–
–	QSt 37-3	–	SWRCH 12R	–	–	–	–	–	–	–	1.0123	–
–	S 275 J0	En43C;S275J0	–	–	S 275 J0/ Fe 430 C	S 275 J0; E 28-3	S275J0;Fe430CFN	–	–	–	1.0143	–
–	S 275 J2 G4/ Fe 430 D 2	S 275 J2 G4	–	–	S 275 J2 G4	E28-4;S 275 J2 G4	S 275 J2 G4	1414	–	–	1.0145	–
–	Ro St 44-2	43C	–	–	S 275 J0 H	–	S 275 J0 H	–	–	–	1.0149	–
–	St 37.0	–	STPG 38	–	P 235 T1	–	–	–	–	–	1.0254	–
–	C9D	–	SWRM 8	–	C 9 D	FM 9	C 9 D	–	–	–	1.0304	–
–	C7D	C 7 D	SWRM 8	G10060	C 7 D	FM 8	C 7 D	–	–	–	1,0313	–
–	P235 GH	P 235 GH	SPV 50	K02503	P 235 GH	A 37 CP	Fe E 235	1330	–	–	1.0345	–
–	C 25 Pb	–	–	–	C 25 GPb	–	–	–	–	–	1.0411	–
–	L 245 MB	430	–	K03006	L 245 MB	L 245 MB	–	–	–	–	1.0418	–
–	P310 NB	224-410	SG 325	K02100	P280GH	BS 2	P 275 N	2103	–	–	1.0426	–
–	L 290 MB	–	–	–	L290MB	L 290 MB	–	–	–	–	1.0429	–
–	H III/P285NH	–	Sm 38	–	P 285 NH	–	–	–	–	–	1.0435	–
–	P310 NB	224-430	SG 325	K02100	P305GH	P 275 N	P 275 N	2103	–	–	1.0436	–
–	A St 41	P 275 N	STK 400	K02100	S 275 N	BS 3	P 275 N	2103	–	–	1.0437	–
–	B 500 A	–	SD 490	–	B 500 A	–	B 500 A	–	–	–	1.0438	–
–	H IV/P295NH	–	SG 37	K03102	–	–	Fe 460-2 KW	–	–	–	1.0445	–
–	StE 240.7	–	–	–	L 245 NB	L 245 NB	–	–	–	–	1.0457	–
–	TStE 255	–	–	K11535	–	–	–	–	–	–	1.0463	–
–	15 Mn 3 Al	–	–	–	C 14 GAl	–	–	–	–	–	1.0468	–
–	19 Mn 6/P 355 GH	P 355 GH	SGV 46	K03300	P355GH	A 52 CP	Fe E355-2	2101	–	–	1.0473	–
–	17 Mn 4/P 295 GH	224-460B	SG 37	K03501	P 295 GH	A 48 CP	Fe E 295	2102	–	–	1.0481	–
–	19 Mn 5	224-460	SG 37	K 03102	–	A 52 CP; AP; FP	Fe 460- 2 KW	–	–	–	1.0482	–
–	L 290 AG	–	–	–	L290GA	TS E 290	–	–	–	–	1.0483	–
–	L 290 NB	–	–	–	L290NB	L 290 NB	–	–	–	–	1.0484	–
–	21 Mn 6	–	–	K12320	–	–	–	–	–	–	1.0485	–
–	St E 285	P 275 N	SM 41 A	K 01802	P 275 N	P 275 N	Fe E 285 KG	–	–	–	1.0486	–
–	W St E 285	P 275 N	–	K 01802	P 275 NH	P 275 N	Fe E 285 KW	–	–	–	1.0487	–
–	T St E 285	P 275 NL 1	SLA 235 A	K 01803	P 275 NL 1	P 275 NL 1	Fe E 285 KT	–	–	–	1.0488	–
–	H 300/ZSt E 300	H280LA	–	–	H 280 LA	E 280 C	–	–	–	–	1.0489	–
–	S 275 NH	S 275 NH	–	–	S 275 NH	–	S 275 NH	–	–	–	1.0493	–
–	S 275 NLH	S275NLH	–	–	S 275 NLH	–	S275NLH	–	–	–	1.0497	–
–	C 35 Pb/C 35 GPb	–	–	–	C 35 Pb	–	–	–	–	–	1.0502	–
–	St E 315/P 315N	–	SM 50 A	K11506	P 315 N	–	Fe E 315 KG	–	–	–	1.0505	–
–	W St E 315	–	SNC 1	K02404	P 315 NH	–	Fe E 315 KW	2107	–	–	1.0506	–
–	St 55	–	STKM 16A	–	–	–	Fe 540	–	–	–	1.0507	–
–	T St E315	–	SLA 325 A	K02404	P 315 NL	–	–	2106	–	–	1.0508	–
–	C 40 Pb	–	–	–	C 40 G Pb	–	–	–	–	–	1.0512	–
–	C38D	–	SWRH 37	–	C 38 D	FM 38	C 38 D	–	–	–	1.0516	–
–	C48D	–	SWRH 48	–	C 48 D	FM 48	C 48 D	–	–	–	1.0517	–
–	C56D	–	–	–	C 56 D	FM 56	C 56 D	–	–	–	1.0518	–
–	S 355 NH	S 355 NH	–	–	S 355 NH	–	S 355 NH	–	–	–	1.0539	–
–	C42D	–	SWRH 42 B	–	C 42 D	FM 42	C 42 D	–	–	–	1.0541	–
–	S 355 JO H	50 C	–	–	S 355 JO H	–	S 355 JO H	–	–	–	1.0547	–
–	ZStE 340/ H 340	H 320 L A	–	–	H 320 LA	E 315 C	–	–	–	–	1.0548	–
–	S 335 NLH	50 EE	–	–	S 355 N LH	–	S 355 N L H	–	–	–	1.0549	–
–	S 355 JO	En 50 C; S 355 JO	SM 520 M	–	S 355 JO	S 355 JO;E 36-3	S 355 JO;Fe 510 C FN	–	–	–	1.0553	–
–	GS-70	50 C	–	–	S 355 JO C	E 36-3	Fe 510 C	–	–	–	1.0554	–

(suite)

P3 Liste des matériaux à usiner • Acier • P3 *(suite)*

P3 Aciers à outils et aciers alliés Teneur : C >.25% Résistance à la traction RM (MPa) : 600–850 Dureté (HB) : <330 (HRC) : <35*

AISI**	DIN	BTS	JIS	UNS	EN	AFNOR	UNI	SIS	SAE	ASTM	Numéro Matière	Référence Fabricant
–	ZStE 420/H 420	46/40HR,HS,CS	–	–	H 400 LA	H 400 LA	–	–	–	–	1.0556	–
–	P355 NB	–	SG 365	–	P 355 NB	BS 4	–	–	–	–	1.0557	–
–	W St E 355	P 355 NH	–	K01600	P 355 NH	P 355 NH	Fe E 355 KW	–	–	–	1.0565	–
–	T St E355	P 355 NL1	SLA 37	–	P 355 NL1	P 355 NL1	Fe E 355 KT	–	–	–	1.0566	–
–	P355 QH1	P 355 QH	–	–	P 355 QH	P 355 QH	–	–	–	–	1.0571	–
–	S 355 J 2 G 4	S 355 J 2 G 4	–	–	S 355 J 2 G 4	S 355 J 2 G 4	S 355 J 2 G 4	–	–	–	1.0577	–
–	L 360 MB	–	–	–	L 360 MB	L 360 MB	–	–	–	–	1.0578	–
–	St 52.4	–	STS 49	–	–	–	–	–	–	–	1.0581	–
–	L 360 NB/StE 360.7	–	–	–	L360NB	L 360 NB	–	–	–	–	1.0582	–
–	S 355 J 2 G 3 Cu/St 52-3 Cu3	–	–	–	S 355 J2 G3 Cu + CR	–	–	–	–	–	1.0585	–
–	C50D	–	–	–	C 50 D	FM 50	C 50 D	–	–	–	1.0586	–
–	QSt 52-3 Cu 3	–	–	–	S 355 J2 G3 Cu C	–	–	–	–	–	1.0587	–
–	D 53-2	–	SWRH 52 B	–	C 52 D	FM 52	C 52 D	–	–	–	1.0588	–
–	S 355 J 2 G 4 Cu	–	–	–	S 355 J2 G4 Cu	–	–	–	–	–	1.0592	–
–	S355k2G3/Fe 510 DD1 (MULTIST	S 355 K 2 G 3	SM 520 C	K02505	S 355 K 2 G 3	E36-4	S 355 K 2 G 3	–	–	–	1.0595	–
–	S355K2G4/Fe 510 DD 2 (MULTIS	S 355 K 2 G 4	–	–	S 355 K 2 G 4	S 355 K 2 G 4	S 355 K 2 G 4	–	–	–	1.0596	–
–	C62D	–	SWRH 62 B	–	C 62 D	FM 62	C 62 D	–	–	–	1.0611	–
–	C66D	–	–	–	C 66 D	FM 66	C 66 D	–	–	–	1.0612	–
–	C68D	–	SWRH 67 B	–	C 68 D	FM 68	C 68 D	–	–	–	1.0613	–
–	C70D	–	–	–	C 70 D	FM 70	C 70 D	–	–	–	1.0615	–
–	C72D	–	SWRH 72 B	–	C 72 D	FM 72	C 72 D	–	–	–	1.0617	–
–	GS-C 25	–	SCPH 1	–	GP 240 GH	GP 240 GH	GP 240 Gh	–	–	–	1.0619	–
–	C80D	–	–	–	C 80 D	FM 80	C 80 D	–	–	–	1.0622	–
–	C82D	–	SWRH 82 B	–	C 82 D	FM 82	C 82 D	–	–	–	1.0626	–
–	35 SPb 20	35 SPb 20	–	–	35 SPb 20	35 SPb 20	–	–	–	–	1.0756	–
–	45 SPb 20	–	–	–	46 SPb 20	–	–	–	–	–	1.0757	–
–	38 SMnPb 28	38 SMnPb 28	–	–	38 SMnPb 28	38 SMnPb 28	–	–	–	–	1.0761	–
–	44 SMn 28	44 SMn 28	–	–	44 SMn 28	44 SMn 28	–	–	–	–	1.0762	–
–	44 SMnPb 28	44 SMnPb 28	–	–	44 SMnPb 28	44 SMnPb 28	–	–	–	–	1.0763	–
–	36 SMnPb 14	36 SMnPb 14	–	–	36 SMnPb 14	36 SMnPb 14	–	–	–	–	1.0765	–
–	QSt E 690 TM (S 700 MC)	–	–	–	S 700 MC	S 690 MC	S 700 MC	–	–	–	1.0966	–
–	QSt E 260 N 7 S 260 NC	–	AE 275 NC	–	S 260 NC	–	S 260 NCX	–	–	–	1.0971	–
–	QSt E 300 TM/S 315 MC	43 F35 HR,HS,CS	–	–	S 315 MC	E 315 D	S 315 MC	–	–	–	1.0972	–
–	QSt E 300 N 7/ S 315 NC	–	AE 340 NC	–	S 315 NC	–	S 315 NC	–	–	–	1.0973	–
–	QSt E340 TM	HR 40/30	–	–	S 340 MC	E 335 D	–	–	–	–	1.0974	–
–	QSt E340 N	–	–	–	S 340 NC	–	Fe E 355 TD	–	–	–	1.0975	–
–	QSt E 360TM	–	–	–	S 355 MC	E 355 D	Fe E 355 TM	–	–	–	1.0976	–
–	QSt E360 N	–	–	–	S 355 NC	–	Fe E 355 TD	–	–	–	1.0977	–
–	QSt E380 TM	–	–	–	S 380 MC	E 390 D	–	–	–	–	1.0978	–
–	QSt E380 N	–	–	–	S 380 NC	–	Fe E 380 TD	–	–	–	1.0979	–
–	QSt E420 TM	HR 50 F 45	–	–	S 420 MC	E 430 D	Fe E 420 TM	–	–	–	1.0980	–
–	QSt E 420 N	–	–	–	S 420 NC	–	Fe E 420 TD	–	–	–	1.0981	–
–	QSt E 460 TM	50/45 HR	–	–	S 460 MC	E 445 D	–	–	–	–	1.0982	–
–	QSt E 460 N	–	–	–	S 460 NC	–	Fe E 460 TD	–	–	–	1.0983	–
–	QSt E500 TM	–	–	–	S 500 MC	E 490 D	Fe E 490 TM	2662	–	–	1.0984	–
–	QSt E500 N	–	–	–	S 500 NC	–	–	–	–	–	1.0985	–
–	QSt E550 TM	60/55 HS	–	–	S 550 MC	E 560 D	Fe E 560 TM	–	–	–	1.0986	–
–	QSt E550 N	–	–	–	S 550 NC	–	–	–	–	–	1.0987	–
–	EStE 285	P 275 NL 2	STK 400	–	P 275 NL 2	P 275 NL 2	P 275 NL 2	–	–	–	1.1104	–
–	EStE 315	–	–	–	S 315 NL 1	–	–	–	–	–	1.1105	–
–	EStE 355	P 355 NL 2	STK 500	–	P 355 NL 2	P 355 NL 2	P 355 NL 2	–	–	–	1.1106	–
–	C5D2	–	–	–	C 5 D 2	FM 6	C 5 D 2	–	–	–	1.1111	–
–	C8D2	–	–	–	C 8 D 2	FM 8	C 8 D 2	–	–	–	1.1113	–
–	C 10 E W/RSD 11	–	–	–	C 10 EW	–	–	–	–	–	1.1115	–
–	C32D2	–	–	–	C 32 D 2	FM 32	C 32 D 2	–	–	–	1.1143	–
–	C36D2	–	–	–	C 36 D 2	FM 36	C 36 D 2	–	–	–	1.1145	–
–	C40D2	–	–	–	C 40 D 2	FM 40	C 40 D 2	–	–	–	1.1153	–
–	C42D2	–	–	–	C 42 D 2	FM 42	C 42 D 2	–	–	–	1.1154	–
–	C46D2	–	–	–	C 46 D 2	FM 46	C46D 2	–	–	–	1.1162	–
–	C 25 R	C 25 R	–	–	C 25 R	C 25 R	C 25 R	–	–	–	1.1163	–
–	C48D2	–	–	–	C 48 D 2	FM 48	C48 D 2	–	–	–	1.1164	–
–	20 Mn 6	150 M 19	–	–	–	20 M 5	20 Mn 6	–	–	–	1.1169	–
–	C50D2	–	–	–	C 50 D 2	FM 50	C50D 2	–	–	–	1.1171	–
–	C 30 R	C 30 R	C 30 R (3 C 30)	–	C 30 R	C 30 R	C 30 R	–	–	–	1.1179	–
–	C3D1	–	–	–	C 3 D 1	–	C 3 D 1	–	–	–	1.1187	–
–	C40R/Cm 40	C 40 R	–	–	C 40 R	C 40 R	C 40	–	–	–	1.1189	–
–	Ck 45	080 M 46	S 45 C	–	2 C 45	XC 42	C 40	1672	–	–	1.1191	–
–	Cq 45	–	SWRCH45K	–	C 45 KD	–	–	–	–	–	1.1192	–
–	C 45 R	080 M 46	S 50 C	–	C 45 R	XC 48 H1u	C 45 R	1672	–	–	1.1201	–
–	C52D2	–	–	–	C 52 D 2	FM 52	C 52 D 2	–	–	–	1.1202	–
–	C 53 R/Cm 53	–	–	–	C 53 R	–	–	–	–	–	1.1205	–
–	C 10 R	C 10 R	–	–	C 10 R	C 10 R	–	–	–	–	1.1207	–
–	C 16 R	C 16 R	–	–	C 16 R	C 16 R	–	–	–	–	1.1208	–
–	C58D2	–	–	–	C 58 D 2	FM 58	C 58 D 2	–	–	–	1.1212	–
–	C62D2	–	–	–	C 62 D 2	FM 62	C 62 D 2	–	–	–	1.1222	–
–	Cm 60	C 60 R	–	–	3 C 60	C 60 R	C 60 R	–	–	–	1.1223	–
–	C60D2	–	–	–	C 60 D 2	FM 60	C 60 D 2	–	–	–	1.1228	–
–	C68D2	–	–	–	C 68 D 2	FM 68	C 68 D 2	–	–	–	1.1232	–
–	C66D2	–	–	–	C 66 D 2	FM 66	C 66 D 2	–	–	–	1.1236	–
–	C50R	C 50 R	–	–	C 50 R	FM 50	C 50 R	–	–	–	1.1241	–
–	C72D2	–	–	–	C 72 D 2	FM 72	C 72 D 2	–	–	–	1.1242	–
–	C70D2	–	–	–	C 70 D 2	FM 70	C 70 D 2	–	–	–	1.1251	–
–	C78D2	–	–	–	C 78 D 2	FM 78	C 78 D 2	–	–	–	1.1252	–
–	C76D2	–	–	–	C 76 D 2	FM 76	C 76 D 2	–	–	–	1.1253	–
–	C80D2	–	–	–	C 80 D 2	FM 80	C 80 D 2	–	–	–	1.1255	–

REMARQUE : Pour la légende, voir page Y217.

(suite)

P3 Liste des matériaux à usiner • Acier • P3 *(suite)*

P3 Aciers à outils et aciers alliés Teneur : C >.25% Résistance à la traction RM (MPa) : 600–850 Dureté (HB) : <330 (HRC) : <35*

AISI**	DIN	BTS	JIS	UNS	EN	AFNOR	UNI	SIS	SAE	ASTM	Numéro Matière	Référence Fabricant
–	C82D2	–	–	–	C 82 D 2	FM 82	C 82 D 2	–	–	–	1.1262	–
–	C86D2	–	–	–	C 86 D 2	FM 86	C 86 D 2	–	–	–	1.1265	–
–	C88D2	–	–	–	C 88 D 2	–	C 88 D 2	–	–	–	1.1272	–
–	C92D2	–	–	–	C 92 D 2	–	C 92 D 2	–	–	–	1.1282	–
–	C98D2	–	–	–	C 98 D 2	–	C 98 D 2	–	–	–	1.1283	–
–	46 MnVS 6	–	–	–	46 MnVS 6	–	–	–	–	–	1.1304	–
–	C 90 U	–	–	–	C90U	–	–	–	–	–	1.1535	–
–	85 Cr 1	–	–	–	–	Y1 100 C 2	–	–	–	–	1.2004	–
–	140 Cr 3	–	SKS 8	–	140 Cr 2	Y2 140 C	–	–	–	–	1.2008	–
–	21 MnCr 5	–	SCR 420 H	–	21 MnCr 5	20 NC 5	–	–	–	–	1.2162	–
–	40 CrMnNiMo 8 6 4	–	–	–	40 CrMnNiMo 8-6-4	–	–	–	–	–	1.2738	–
–	16 CrNiMo 6	820A16	–	–	–	16 NCD 6	16NiCrMo6	–	–	–	1.3531	–
–	100 CrMn 7 3	–	–	–	100 CrMnMo 7	100 CD 7	–	–	–	–	1.3536	–
–	100 CrMo 7	–	SUS 4	K19965	100 CrMo 7	100 CD 7	100CrMo7	–	–	–	1.3537	–
–	100 CrMnMo 8	–	–	–	–	100 CrMnMo 8	–	–	–	–	1.3539	–
–	46 Si 7	–	–	–	45 Si	46 S 7	–	–	–	–	1.5024	–
–	55 Si 7	250 A 53	–	G92550	56 Si 7	55 S 7	55 Si 8	2085	–	–	1.5026	–
–	37 MnSi 5	–	–	–	–	38 MS 5	–	F.130.A	–	–	1.5122	–
–	15 MnMoV 4 5	–	–	–	15 MnMoV 4-5	15 MDV 4.05	–	–	–	–	1.5402	–
–	11 MnMo 4 5	–	–	K11123	11 MnMo 45 KE	–	–	–	–	–	1.5425	–
–	13 MnMo 6 5	–	–	K11424	11 MnMo 65 KE	–	–	–	–	–	1.5426	–
–	35 B 2	–	SWRCHB 237	–	C 35 B	35 B 3	–	–	–	–	1.5511	–
–	24 Ni 8	–	SCPL 21	J22501	G 9 Ni 10	22 N 8	G9Ni10	–	–	–	1.5633	–
–	10 NiCr 5 4	10NiCr5-4	–	–	10 NiCr 5-4	10 NiCr 5-4	–	–	–	–	1.5805	–
–	18 MnMoNi 5 5	–	–	–	18 MnMoNi 5-5	–	–	–	–	–	1.6308	–
–	20 MnMoNi 4 5	–	SQV 2 B	K12539	20 MnMoNi 4-5	–	–	–	–	–	1.6311	–
–	15 MnCrMoNiV 5 3	–	–	–	15 MnCrMoNiV 5-3	–	–	–	–	–	1.6920	–
–	17 CrS 3	17 CrS3	–	–	17 CrS 3	17 CrS 3	–	–	–	–	1.7014	–
–	28 CrS 4	–	–	–	28CrS4	28CrS4	–	–	–	–	1.7036	–
–	34 CrS 4	34 CrS 4	–	–	34 CrS 4	34 CrS 4	34 CrS 4	–	–	–	1.7037	–
–	41 CrS 4	41 CrS 4	–	–	41 CrS 4	41 CrS 4	41 CrS 4	2245	–	–	1.7039	–
–	38 C 4	–	–	–	38 C 4	–	38 C 4	–	–	–	1.7043	–
–	16 CrMo 4 4	18 CrMo4	SCM 418 H	–	16 CrMo 4 4	15 CD 3.5	16 CrMo 4 4	–	–	–	1.7242	–
–	12 CrMo 11 10	–	–	–	–	–	–	–	–	–	1.7305	–
–	22 CrMoS 3 5	–	–	–	22 CrMoS 3 5	22 CrMoS 3 5	–	–	–	–	1.7333	–
–	12 CrMo 11 10	3606-625	SCMV 6	K41545	X 12 CrMo 5	Z 10 CD 5.05	16 CrMo 20 5	–	–	–	1.7362	–
–	X 7 CrMo 6 1	B 5	–	S50281	CM 5-IG	–	–	–	–	–	1.7373	–
–	51 CrMoV 4	–	–	–	51 CrMoV 4	51 CDV 4	51 CrMoV 4	–	–	–	1.7701	–
–	21 CrMoV 5 7	–	–	K14073	21 CrmoV 5-7	20 CDV 5.07	–	–	–	–	1.7709	–
–	20 CrMoVTiB 4 10	–	–	–	20 CrMoVTiB 4-10	20 CrMoVTiB 4-10	–	–	–	–	1.7729	–
–	PS 275 TMK	S 275 ML	–	–	S 275 ML	S 275 ML	S 275 ML	–	–	–	1.8819	–
–	S 500 M	–	–	–	S 500 m	–	–	–	–	–	1.8829	–
–	BTStE 460 TM	S 460 ML	–	–	S 460 ML	E 460	S 460 ML	–	–	–	1.8838	–
–	S 500 ML	–	–	–	S 500 ML	–	–	–	–	–	1.8839	–
–	S 275 MH	–	–	–	S 275 MH	–	S 275 MH	–	–	–	1.8843	–
–	S 275 MLH	–	–	–	S 275 MLH	–	S 275 MLH	–	–	–	1.8844	–
–	S 355 MH	–	–	–	S 355 MH	–	S 355 MH	–	–	–	1.8845	–
–	S 355 MLH	–	–	–	S 355 MLH	–	S 355 MLH	–	–	–	1.8846	–
–	S 420 MH	–	–	–	S 420 MH	–	S 420 MH	–	–	–	1.8847	–
–	S 420 MLH	–	–	–	S 420 MLH	–	S 420 MLH	–	–	–	1.8848	–
–	S 460 MH	–	–	–	S 460 MH	–	S 460 MH	–	–	–	1.8849	–
–	StE 460	S 460 N	–	–	S 460 N	E 460	S 460N	–	–	–	1.8901	–
–	TStE 460	S 460 L	–	–	S 460 NL	E460	S 460 NL	–	–	–	1.8903	–
–	S 550 Q	–	–	–	S 550 Q	E 550	S 550 Q	–	–	–	1.8904	–
–	S 460 Q	55 F	–	–	S 460 Q	E 460	S 460 Q	–	–	–	1.8908	–
–	S 420 NL/TStE 420	S 420 NL	STK 540	K02002	S 420 NL	E 420 T-I	Fe E 420 KT	–	–	–	1.8912	–
–	S 620 Q	–	–	–	S 620 Q	E 620	S 620 Q	–	–	–	1.8914	–
–	T St E 460/P460NL1	P 460 NL 1	–	K02900	P 460 NL1	E 460 T-I	Fe E 460 KT	–	–	–	1.8915	–
–	S 460 QL1	55 F	–	–	S 460 QL 1	–	–	–	–	–	1.8916	–
–	T St E 500	–	–	K02001	–	E 500 T-I	–	–	–	–	1.8917	–
–	EStE 460/P460NI2	P 460 NL 2	–	–	P 460 NL 2	P 460 NL 2	P 460 NL 2	–	–	–	1.8918	–
–	EStE 500/S500NL1	–	–	–	S 500 NL 1	–	–	–	–	–	1.8919	–
–	TStE 690 VA/S690G1QL	–	–	–	S 690 G 1 QL	–	–	–	–	–	1.8920	–
–	TStE 690 VB/S690G2QL	–	–	K11646	S 690 G 2 QL	–	–	–	–	–	1.8921	–
–	S 690 G 4 QL/TStE 690 VC	–	–	–	S 690 G 4 QL	–	–	–	–	–	1.8922	–
–	S 590 QL/TStE 590 V	–	–	–	S 590 QL	–	–	–	–	–	1.8923	–
–	S 500 Q (StE 500 V)	–	–	–	S 500 Q	E 500	S 500 Q	2614	–	–	1.8924	–
–	S 890 QL 1 (EStE 90 V)	–	–	–	S 890 QL 1	–	–	–	–	–	1.8925	–
–	S 690 QL (TStE 690 V)	–	SHY 685 NS	–	S 690 QL	–	–	–	–	–	1.8928	–
–	S 690 Q/StE 690 V	–	SHY 685 N	–	S 690 Q	E 690	S 690 Q	–	–	–	1.8931	–
–	WSt E 420/P420NH	S 420 NL	STK 540	K02002	S 420 NL	S 420 NL	Fe E 420 KW	–	–	–	1.8932	–
–	S 960 QL/TStE 960 V	–	–	–	S 960 QL	–	–	–	–	–	1.8933	–
–	WSt E 460/P460NH	P 460 NH	–	K02900	P 460 NH	P 460 NH	Fe E 460 KW	–	–	–	1.8935	–
–	S 960 Q	–	–	–	S 960 Q	E 960 T-II	S 960 Q	–	–	–	1.8941	–
–	S 355 J 0 WP	WR 50 A	–	–	S 355 J0 WP	E 36 W-A3	S 355 J0 WP	–	–	–	1.8945	–
–	S 355 J 2 WP	S 355 J 2 WP	–	–	S 355 J2 WP	E36W-A4	S 355 J2 WP	–	–	–	1.8946	–
–	L 415 QB	–	–	–	L 415 QB	L 415 QB	–	–	–	–	1.8947	–
–	L 360 QB	–	–	–	L 360 QB	L 360 QB	–	–	–	–	1.8948	–
–	L 450 QB	–	–	–	L 450 QB	L 450 QB	–	–	–	–	1.8952	–
–	S 460 NH (FGS 47)	–	–	–	S 460 NH	–	S 460 NH	–	–	–	1.8953	–
–	L 485 QB	–	–	–	L 485 QB	L 485 QB	–	–	–	–	1.8955	–
–	S 460 NLH/FG S 47	–	–	–	S 460 NLH	–	S460NLH	–	–	–	1.8956	–
–	L 555 QB	–	–	–	L 555 QB	L 555 QB	–	–	–	–	1.8957	–
–	9 CrNiCuP 3 2 4	WR 50 A	SPA-H	K11430	–	–	–	–	–	–	1.8962	–
–	WTSt 52-3	WR 50 C	SMA 58 W	K11430	S 355 J 2 G 1 W	E 36 W-A2	–	–	–	–	1.8963	–
–	S 355 J 2 G 2 W	S 355 J 2 G 2 W	–	–	S 355 J 2 G 2 W	S 355 J 2 G 2 W	S 355 J 2 G 2 W	–	–	–	1.8965	–

(suite)

P3 Liste des matériaux à usiner • Acier • P3 *(suite)*

P3 Aciers à outils et aciers alliés Teneur : C >.25% Résistance à la traction RM (MPa) : 600–850 Dureté (HB) : <330 (HRC) : <35*

AISI**	DIN	BTS	JIS	UNS	EN	AFNOR	UNI	SIS	SAE	ASTM	Numéro Matière	Référence Fabricant
–	S 355 K 2 G 1 W	S 355 K 2 G 1 W	SMA 490 CW	–	S 355 K2 G1 W	S 355 K2 G1 W	S 355 K 2 G 1 W	–	–	–	1.8966	–
–	S 355 K 2 G 2 W	S 355 K 2 G 2 W	–	–	S 355 K2G2W	S 355 K 2 G 2 W	S 355 K 2 G 2 W	–	–	–	1.8967	–
–	QStE 600 TM/S 600 MC	–	–	–	S 600 MC	E 620 D	S 600 MC	–	–	–	1.8969	–
–	StE 415..7/L 415 NB	–	–	–	L 415 NB	L 415 NB	–	–	–	–	1.8972	–
–	StE 415.7 TM/L 415 MB	–	–	–	L 415 MB	L 415 MB	–	–	–	–	1.8973	–
–	S 700 MC (QStE 690 TM)	–	–	–	S 700 MC	E 690 D	S 700 MC	–	–	–	1.8974	–
–	L 450 MB/StE 445.7 TM	–	–	–	L 450 MB	L 450 MB	–	–	–	–	1.8975	–
–	S 650 MC (QStE 650 TM)	–	–	–	S 650 MC	E 620 D	S 650 MC	–	–	–	1.8976	–
–	L 485 MB/StE 480.7 TM	–	–	–	L 485 MB	L 485 MB	–	–	–	–	1.8977	–
–	StE 550.7 TM/L 555 MB	–	–	–	L 555 MB	L 555 MB	–	–	–	–	1.8978	–
–	St 60-2	4360-55 E	SM 58	–	E 335	A 60-2	Fe 60-2	1650	–	–	1.0060	–
–	St 70-2	E 360	–	–	E 360	A 70-2	Fe 70-2	1655	–	–	1.0070	–
–	C4D	–	–	–	C 4 D	FM 5	C 4 D	–	–	–	1.0300	–
–	C 22 8	–	–	–	P 250 GH	–	–	–	–	–	1.0460	–
–	H 260/ZSt E 260	H 240 LA	–	–	H 240 LA	E 240 C	–	–	–	–	1.0480	–
–	C32D	–	SWRH 32	K02701	C 32 D	FM 32	C 32 D	–	–	–	1.0530	–
–	ZStE 380/H 380	H 360 L A	–	–	H 360 LA	E 355 C	–	–	–	–	1.0550	–
–	C60D	–	–	–	C 60 D	FM 60	C 60 D	–	–	–	1.0610	–
–	38 SMn 28	38 SMn 28	–	–	38 SMn 28	38 SMn 28	–	–	–	–	1.0760	–
–	QSt E 260 TM/5260 MC	–	–	–	S 260 MC	41 S 7	Fe E 275 TM	–	–	–	1.0970	–
–	C3D2	–	–	–	C 3 D 2	FM 5	C 3 D 2	–	–	–	1.1110	–
–	C38D2	–	–	–	C 38 D 2	FM 38	C 38 D 2	–	–	–	1.1150	–
–	C 42 E Al/Ck 42 Al	–	–	–	S 355 G15	–	–	–	–	–	1.1190	–
–	C56D2/D 55-2	–	–	–	C 56 D 2	FM 56	C 56 D 2	–	–	–	1.1220	–
–	C 70 W1	–	–	–	CT 70	C 70 E 2 U	C 70 K U	–	–	–	1.1520	–
–	C 45 W	–	–	–	C 45 U	Y3 42	–	–	–	–	1.1730	–
–	C 60 W	–	SK 7	–	–	Y3 55	–	–	–	–	1.1740	–
–	100 CrMn 6	–	–	K19195	100 CrMn 6	100 CM 6	–	–	–	–	1.3520	–
–	28 B 2	–	SWRCHB 26	–	C 30 B	20 B 3	–	–	–	–	1.5510	–
–	St E 380	–	SM 50 B	–	S 380 N	–	Fe E 390 KG	–	–	–	1.8900	–
–	TStE 380/S380NL	–	–	–	S 380 NL	–	Fe E 390 KT	2117	–	–	1.8910	–
–	S 890 Q	–	–	–	S 890 Q	S 890 Q	S 890 Q	–	–	–	1.8940	–
–	46 Si 7	–	–	–	45 Si	46 S 7	–	–	–	–	1.5024	–
–	55 Si 7	250 A 53	–	G92550	56 Si 7	55 S 7	55 Si 8	2085	–	–	1.5026	–
–	37 MnSi 5	–	–	–	–	38 MS 5	–	F.130.A	–	–	1.5122	–
–	15 MnMoV 4 5	–	–	–	15 MnMoV 4-5	15 MDV 4.05	–	–	–	–	1.5402	–
–	11 MnMo 4 5	–	–	K11123	11 MnMo 45 KE	–	–	–	–	–	1.5425	–
–	13 MnMo 6 5	–	–	K11424	11 MnMo 65 KE	–	–	–	–	–	1.5426	–
–	35 B 2	–	SWRCHB 237	–	C 35 B	35 B 3	–	–	–	–	1.5511	–
–	24 Ni 8	–	SCPL 21	J22501	G 9 Ni 10	22 N 8	G9Ni10	–	–	–	1.5633	–
–	10 NiCr 5 4	10NiCr5-4	–	–	10 NiCr 5-4	10 NiCr 5-4	–	–	–	–	1.5805	–
–	18 MnMoNi 5 5	–	–	–	18 MnMoNi 5-5	–	–	–	–	–	1.6308	–
–	20 MnMoNi 4 5	–	SQV 2 B	K12539	20 MnMoNi 4-5	–	–	–	–	–	1.6311	–
–	15 MnCrMoNiV 5 3	–	–	–	15 MnCrMoNiV 5-3	–	–	–	–	–	1.6920	–
–	17 CrS 3	17 CrS3	–	–	17 CrS 3	17 CrS 3	–	–	–	–	1.7014	–
–	28 CrS 4	–	–	–	28CrS4	28CrS4	–	–	–	–	1.7036	–
–	34 CrS 4	34 CrS 4	–	–	34 CrS 4	34 CrS 4	34 CrS 4	–	–	–	1.7037	–
–	41 CrS 4	41 CrS 4	–	–	41 CrS 4	41 CrS 4	41 CrS 4	2245	–	–	1.7039	–
–	38 C 4	–	–	–	38 C 4	–	38 C 4	–	–	–	1.7043	–
–	16 CrMo 4 4	18 CrMo4	SCM 418 H	–	16 CrMo 4 4	15 CD 3.5	16 CrMo 4 4	–	–	–	1.7242	–
–	12 CrMo 11 10	–	–	–	–	–	–	–	–	–	1.7305	–
–	22 CrMoS 3 5	–	–	–	22 CrMoS 3 5	22 CrMoS 3 5	–	–	–	–	1.7333	–
–	12 CrMo 11 10	3606-625	SCMV 6	K41545	X 12 CrMo 5	Z 10 CD 5.05	16 CrMo 20 5	–	–	–	1.7362	–
–	X 7 CrMo 6 1	B 5	–	S50281	CM 5-IG	–	–	–	–	–	1.7373	–
–	51 CrMoV 4	–	–	–	51 CrMoV 4	51 CDV 4	51 CrMoV 4	–	–	–	1.7701	–
–	21 CrMoV 5 7	–	–	K14073	21 CrmoV 5-7	20 CDV 5.07	–	–	–	–	1.7709	–
–	20 CrMoVTiB 4 10	–	–	–	20 CrMoVTiB 4-10	20 CrMoVTiB 4-10	–	–	–	–	1.7729	–
–	PS 275 TMK	S 275 ML	–	–	S 275 ML	S 275 ML	S 275 ML	–	–	–	1.8819	–
–	S 500 M	–	–	–	S 500 m	–	–	–	–	–	1.8829	–
–	BTStE 460 TM	S 460 ML	–	–	S 460 ML	E 460	S 460 ML	–	–	–	1.8838	–
–	S 500 ML	–	–	–	S 500 ML	–	–	–	–	–	1.8839	–
–	S 275 MH	–	–	–	S 275 MH	–	S 275 MH	–	–	–	1.8843	–
–	S 275 MLH	–	–	–	S 275 MLH	–	S 275 MLH	–	–	–	1.8844	–
–	S 355 MH	–	–	–	S 355 MH	–	S 355 MH	–	–	–	1.8845	–
–	S 355 MLH	–	–	–	S 355 MLH	–	S 355 MLH	–	–	–	1.8846	–
–	S 420 MH	–	–	–	S 420 MH	–	S 420 MH	–	–	–	1.8847	–
–	S 420 MLH	–	–	–	S 420 MLH	–	S 420 MLH	–	–	–	1.8848	–
–	S 460 MH	–	–	–	S 460 MH	–	S 460 MH	–	–	–	1.8849	–
–	StE 460	S 460 N	–	–	S 460 N	E 460	S 460N	–	–	–	1.8901	–
–	TStE 460	S 460 L	–	–	S 460 NL	E460	S 460 NL	–	–	–	1.8903	–
–	S 550 Q	–	–	–	S 550 Q	E 550	S 550 Q	–	–	–	1.8904	–
–	S 460 Q	55 F	–	–	S 460 Q	E 460	S 460 Q	–	–	–	1.8908	–
–	S 420 NL/TStE 420	S 420 NL	STK 540	K02002	S 420 NL	E 420 T-I	Fe E 420 KT	–	–	–	1.8912	–
–	S 620 Q	–	–	–	S 620 Q	E 620	S 620 Q	–	–	–	1.8914	–
–	T St E 460/P460NL1	P 460 NL 1	–	K02900	P 460 NL1	E 460 T-I	Fe E 460 KT	–	–	–	1.8915	–
–	S 460 QL1	55 F	–	–	S 460 QL 1	–	–	–	–	–	1.8916	–
–	T St E 500	–	–	K02001	–	E 500 T-I	–	–	–	–	1.8917	–
–	EStE 460/P460NI2	P 460 NL 2	–	–	P 460 NL 2	P 460 NL 2	P 460 NL 2	–	–	–	1.8918	–
–	EStE 500/S500NL1	–	–	–	S 500 NL 1	–	–	–	–	–	1.8919	–
–	TStE 690 VA/S690G1QL	–	–	–	S 690 G 1 QL	–	–	–	–	–	1.8920	–
–	TStE 690 VB/S690G2QL	–	–	K11646	S 690 G 2 QL	–	–	–	–	–	1.8921	–
–	S 690 G 4 QL/TStE 690 VC	–	–	–	S 690 G 4 QL	–	–	–	–	–	1.8922	–
–	S 590 QL/TStE 590 V	–	–	–	S 590 QL	–	–	–	–	–	1.8923	–
–	S 500 Q (StE 500 V)	–	–	–	S 500 Q	E 500	S 500 Q	2614	–	–	1.8924	–
–	S 890 QL 1 (EStE 90 V)	–	–	–	S 890 QL 1	–	–	–	–	–	1.8925	–
–	S 690 QL (TStE 690 V)	–	SHY 685 NS	–	S 690 QL	–	–	–	–	–	1.8928	–
–	S 690 Q/StE 690 V	–	SHY 685 N	–	S 690 Q	E 690	S 690 Q	–	–	–	1.8931	–

REMARQUE : Pour la légende, voir page Y217.

(suite)

P3 ■ Liste des matériaux à usiner • Acier • P3 *(suite)*

P3 Aciers à outils et aciers alliés *Teneur : C >.25%* *Résistance à la traction RM (MPa)* : 600–850 Dureté (HB) : <330 (HRC) : <35*

AISI**	DIN	BTS	JIS	UNS	EN	AFNOR	UNI	SIS	SAE	ASTM	Numéro Matière	Référence Fabricant
–	WSt E 420/P420NH	S 420 NL	STK 540	K02002	S 420 NL	S 420 NL	Fe E 420 KW	–	–	–	1.8932	–
–	S 960 QL/TStE 960 V	–	–	–	S 960 QL	–	–	–	–	–	1.8933	–
–	WSt E 460/P460NH	P 460 NH	–	K02900	P 460 NH	P 460 NH	Fe E 460 KW	–	–	–	1.8935	–
–	S 960 Q	–	–	–	S 960 Q	E 960 T-II	S 960 Q	–	–	–	1.8941	–
–	S 355 J 0 WP	WR 50 A	–	–	S 355 J0 WP	E 36 W-A3	S 355 J0 WP	–	–	–	1.8945	–
–	S 355 J 2 WP	S 355 J 2 WP	–	–	S 355 J2 WP	E36W-A4	S 355 J2 WP	–	–	–	1.8946	–
–	L 415 QB	–	–	–	L 415 QB	L 415 QB	–	–	–	–	1.8947	–
–	L 360 QB	–	–	–	L 360 QB	L 360 QB	–	–	–	–	1.8948	–
–	L 450 QB	–	–	–	L 450 QB	L 450 QB	–	–	–	–	1.8952	–
–	S 460 NH (FGS 47)	–	–	–	S 460 NH	–	S 460 NH	–	–	–	1.8953	–
–	L 485 QB	–	–	–	L 485 QB	L 485 QB	–	–	–	–	1.8955	–
–	S 460 NLH/FG S 47	–	–	–	S 460 NLH	–	S460NLH	–	–	–	1.8956	–
–	L 555 QB	–	–	–	L 555 QB	L 555 QB	–	–	–	–	1.8957	–
–	9 CrNiCuP 3 2 4	WR 50 A	SPA-H	K11430	–	–	–	–	–	–	1.8962	–
–	WTSt 52-3	WR 50 C	SMA 58 W	K11430	S 355 J 2 G 1 W	E 36 W-A2	–	–	–	–	1.8963	–
–	S 355 J 2 G 2 W	S 355 J 2 G 2 W	–	–	S 355 J 2 G 2 W	S 355 J 2 G 2 W	S 355 J 2 G 2 W	–	–	–	1.8965	–
–	S 355 K 2 G 1 W	S 355 K 2 G 1 W	SMA 490 CW	–	S 355 K2 G1 W	S 355 K2 G1 W	S 355 K 2 G 1 W	–	–	–	1.8966	–
–	S 355 K 2 G 2 W	S 355 K 2 G 2 W	–	–	S 355 K2G2W	S 355 K 2 G 2 W	S 355 K 2 G 2 W	–	–	–	1.8967	–
–	QStE 600 TM/S 600 MC	–	–	–	S 600 MC	E 620 D	S 600 MC	–	–	–	1.8969	–
–	StE 415..7/L 415 NB	–	–	–	L 415 NB	L 415 NB	–	–	–	–	1.8972	–
–	StE 415.7 TM/L 415 MB	–	–	–	L 415 MB	L 415 MB	–	–	–	–	1.8973	–
–	S 700 MC (QStE 690 TM)	–	–	–	S 700 MC	E 690 D	S 700 MC	–	–	–	1.8974	–
–	L 450 MB/StE 445.7 TM	–	–	–	L 450 MB	L 450 MB	–	–	–	–	1.8975	–
–	S 650 MC (QStE 650 TM)	–	–	–	S 650 MC	E 620 D	S 650 MC	–	–	–	1.8976	–
–	L 485 MB/StE 480.7 TM	–	–	–	L 485 MB	L 485 MB	–	–	–	–	1.8977	–
–	StE 550.7 TM/L 555 MB	–	–	–	L 555 MB	L 555 MB	–	–	–	–	1.8978	–
–	St 60-2	4360-55 E	SM 58	–	E 335	A 60-2	Fe 60-2	1650	–	–	1.0060	–
–	St 70-2	E 360	–	–	E 360	A 70-2	Fe 70-2	1655	–	–	1.0070	–
–	C4D	–	–	–	C 4 D	FM 5	C 4 D	–	–	–	1.0300	–
–	C 22 8	–	–	–	P 250 GH	–	–	–	–	–	1.0460	–
–	H 260/ZSt E 260	H 240 LA	–	–	H 240 LA	E 240 C	–	–	–	–	1.0480	–
–	C32D	–	SWRH 32	K02701	C 32 D	FM 32	C 32 D	–	–	–	1.0530	–
–	ZStE 380/H 380	H 360 L A	–	–	H 360 LA	E 355 C	–	–	–	–	1.0550	–
–	C60D	–	–	–	C 60 D	FM 60	C 60 D	–	–	–	1.0610	–
–	38 SMn 28	38 SMn 28	–	–	38 SMn 28	38 SMn 28	–	–	–	–	1.0760	–
–	QSt E 260 TM/5260 MC	–	–	–	S 260 MC	41 S 7	Fe E 275 TM	–	–	–	1.0970	–
–	C3D2	–	–	–	C 3 D 2	FM 5	C 3 D 2	–	–	–	1.1110	–
–	C38D2	–	–	–	C 38 D 2	FM 38	C 38 D 2	–	–	–	1.1150	–
–	C 42 E Al/Ck 42 Al	–	–	–	S 355 G15	–	–	–	–	–	1.1190	–
–	C56D2/D 55-2	–	–	–	C 56 D 2	FM 56	C 56 D 2	–	–	–	1.1220	–
–	C 70 W1	–	–	–	CT 70	C 70 E 2 U	C 70 K U	–	–	–	1.1520	–
–	C 45 W	–	–	–	C 45 U	Y3 42	–	–	–	–	1.1730	–
–	C 60 W	–	SK 7	–	–	Y3 55	–	–	–	–	1.1740	–
–	100 CrMn 6	–	–	K19195	100 CrMn 6	100 CM 6	–	–	–	–	1.3520	–
–	28 B 2	–	SWRCHB 26	–	C 30 B	20 B 3	–	–	–	–	1.5510	–
–	St E 380	–	SM 50 B	–	S 380 N	–	Fe E 390 KG	–	–	–	1.8900	–
–	TStE 380/S380NL	–	–	–	S 380 NL	–	Fe E 390 KT	2117	–	–	1.8910	–
–	S 890 Q	–	–	–	S 890 Q	S 890 Q	S 890 Q	–	–	–	1.8940	–

P4 ■ Liste des matériaux à usiner • Acier • P4

P4 Aciers à outils et aciers alliés *Teneur : C >.25%* *Résistance à la traction RM (MPa)* : 850–1400* *Dureté (HB) : 350–450 (HRC) : 35–48*

AISI**	DIN	BTS	JIS	UNS	EN	AFNOR	UNI	SIS	SAE	ASTM	Numéro Matière	Référence Fabricant
A 570 Gr. 40	St 44-2	4360-43 B	SM 41 B	K 02502	S 275 JR	E 28-2	Fe 430 BFN	1412	–	–	1.0044	–
–	S 235 J0/Fe 360 C	En 40C	–	–	S 235 J0	E24-3	Fe 360 CFN	–	–	–	1.0114	–
A 570 Gr. 36	St 37-3	4360-40 C	–	K01501	S 235 J2 G3	Fe 360 D1(2); E 24-3	Fe 360 D1(2)	1312	–	–	1.0116	–
–	QSt 37-3	–	SWRCH 12R	–	–	–	–	–	–	–	1.0123	–
–	S 275 J0	En43C;S275J0	–	–	S 275 J0/Fe 430 C	S 275 J0; E 28-3	S275J0; Fe430CFN	–	–	–	1.0143	–
A 573 Gr. 70	St 44-3	4360-43 C	SM 41 B	–	Fe 430 D1(2); S 275 J2 G3 (4)	Fe 430 D1(2); E 28-4	Fe 430 D FF	1414	–	–	1.0144	–
–	S 275 J2 G4/Fe 430 D 2	S 275 J2 G4	–	–	S 275 J2 G4	E28-4;S 275 J2 G4	S 275 J2 G4	1414	–	–	1.0145	–
–	Ro St 44-2	43C	–	–	S 275 J0 H	–	S 275 J0 H	–	–	–	1.0149	–
–	St 37.0	–	STPG 38	–	P 235 T1	–	–	–	–	–	1.0254	–
–	C9D	–	SWRM 8	–	C 9 D	FM 9	C 9 D	–	–	–	1.0304	–
–	C7D	C 7 D	SWRM 8	G10060	C 7 D	FM 8	C 7 D	–	–	–	1.0313	–
–	L 210 GA	–	–	–	L 210 GA	TS E 220 classe 2	–	–	–	–	1.0319	–
–	USD 7/C 8 G1 W	–	–	–	C 8 G 1 W	–	–	–	–	–	1.0323	–
–	RSD 7/C8G2W	–	–	–	C 8 G 2 W	–	–	–	–	–	1.0324	–
–	RSD 10 Si/C10WSi	–	–	–	C 10 W Si	–	–	–	–	–	1.0339	–
–	P235 GH	P 235 GH	SPV 50	K02503	P 235 GH	A 37 CP	Fe E 235	1330	–	–	1.0345	–
–	RRSD 10/C10 W	–	–	–	C 10 W	–	–	–	–	–	1.0351	–
–	St 45.8	–	STB 410	K02727	–	–	–	–	–	–	1.0405	–
–	C 25 Pb	–	–	–	C 25 GPb	–	–	–	–	–	1.0411	–
–	L 245 MB	430	–	K03006	L 245 MB	L 245 MB	–	–	–	–	1.0418	–
1513	P265	HR 40/30	–	G15130	–	12 M 5	–	–	–	–	1.0424	–
–	P310 NB	224-410	SG 325	K02100	P280GH	BS 2	P 275 N	2103	–	–	1.0426	–
–	L 290 MB	–	–	–	L290MB	L 290 MB	–	–	–	–	1.0429	–
–	H III/P285NH	–	Sm 38	–	P 285 NH	–	–	–	–	–	1.0435	–
–	P310 NB	224-430	SG 325	K02100	P305GH	P 275 N	P 275 N	2103	–	–	1.0436	–
–	A St 41	P 275 N	STK 400	K02100	S 275 N	BS 3	P 275 N	2103	–	–	1.0437	–
–	B 500 A	–	SD 490	–	B 500 A	–	B 500 A	–	–	–	1.0438	–
–	GS-45	–	SC 450	–	–	–	–	–	–	–	1.0443	–
–	H IV/P295NH	–	SG 37	K03102	–	–	Fe 460-2 KW	–	–	–	1.0445	–

(suite)

P4 Liste des matériaux à usiner • Acier • P4 *(suite)*

P4 Aciers à outils et aciers alliés *Teneur : C >.25%* *Résistance à la traction RM (MPa)* : 850–1400* *Dureté (HB) : 350–450 (HRC) : 35–48*

AISI**	DIN	BTS	JIS	UNS	EN	AFNOR	UNI	SIS	SAE	ASTM	Numéro Matière	Référence Fabricant
–	StE 240.7	–	–	–	L 245 NB	L 245 NB	–	–	–	–	1.0457	–
–	HIII/L 235 GA	–	–	–	L 235 GA	–	–	–	–	–	1.0458	–
–	L 245 GA/RRStE 240.7	–	–	–	L 245 GA	TS E 250	–	–	–	–	1.0459	–
–	St E255	–	–	K01800	–	–	–	–	–	–	1.0461	–
–	TStE 255	–	–	K11535	–	–	–	–	–	–	1.0463	–
–	15 Mn 3 Al	–	–	–	C 14 GAl	–	–	–	–	–	1.0468	–
–	21 Mn 4	–	–	–	–	–	20 Mn 4	–	–	–	1.0469	–
–	19 Mn 6/P 355 GH	P 355 GH	SGV 46	K03300	P355GH	A 52 CP	Fe E355-2	2101	–	–	1.0473	–
–	17 Mn 4/P 295 GH	224-460B	SG 37	K03501	P 295 GH	A 48 CP	Fe E 295	2102	–	–	1.0481	–
–	19 Mn 5	224-460	SG 37	K 03102	–	A 52 CP; AP; FP	Fe 460- 2 KW	–	–	–	1.0482	–
–	L 290 AG	–	–	–	L290GA	TS E 290	–	–	–	–	1.0483	–
–	L 290 NB	–	–	–	L290NB	L 290 NB	–	–	–	–	1.0484	–
–	21 Mn 6	–	–	K12320	–	–	–	–	–	–	1.0485	–
–	St E 285	P 275 N	SM 41 A	K 01802	P 275 N	P 275 N	Fe E 285 KG	–	–	–	1.0486	–
–	W St E 285	P 275 N	–	K 01802	P 275 NH	P 275 N	Fe E 285 KW	–	–	–	1.0487	–
–	T St E 285	P 275 NL 1	SLA 235 A	K 01803	P 275 NL 1	P 275 NL 1	Fe E 285 KT	–	–	–	1.0488	–
–	H 300/ZSt E 300	H280LA	–	–	H 280 LA	E 280 C	–	–	–	–	1.0489	–
–	S 275 NH	S 275 NH	–	–	S 275 NH	–	S 275 NH	–	–	–	1.0493	–
–	S 275 NLH	S275NLH	–	–	S 275 NLH	–	S275NLH	–	–	–	1.0497	–
–	L 360 GA	–	–	–	L 360 GA	–	–	–	–	–	1.0499	–
–	C 35 Pb/C 35 GPb	–	–	–	C 35 Pb	–	–	–	–	–	1.0502	–
–	St E 315/P 315N	–	SM 50 A	K11506	P 315 N	–	Fe E 315 KG	–	–	–	1.0505	–
–	W St E 315	–	SNC 1	K02404	P 315 NH	–	Fe E 315 KW	2107	–	–	1.0506	–
–	St 55	–	STKM 16A	–	–	–	Fe 540	–	–	–	1.0507	–
–	T St E315	–	SLA 325 A	K02404	P 315 NL	–	–	2106	–	–	1.0508	–
–	C 40 Pb	–	–	–	C 40 G Pb	–	–	–	–	–	1.0512	–
–	C38D	–	SWRH 37	–	C 38 D	FM 38	C 38 D	–	–	–	1.0516	–
–	C48D	–	SWRH 48	–	C 48 D	FM 48	C 48 D	–	–	–	1.0517	–
–	C56D	–	–	–	C 56 D	FM 56	C 56 D	–	–	–	1.0518	–
–	StSch 700 (R 0 700)	–	–	–	R 0700	–	–	–	–	–	1.0521	–
–	StSch800 (R 0 800)	–	–	–	R 0800	–	–	–	–	–	1.0524	–
–	Cf 45 Pb	–	–	–	–	–	C 46	–	–	–	1.0526	–
–	C32D	–	SWRH 32	K02701	C 32 D	FM 32	C 32 D	–	–	–	1.0530	–
–	GL-A 40 (S 390 G 1 S)	–	–	–	S 390 G 1 S	–	–	–	–	–	1.0532	–
–	S 355 NH	S 355 NH	–	–	S 355 NH	–	S 355 NH	–	–	–	1.0539	–
–	C42D	–	SWRH 42 B	–	C 42 D	FM 42	C 42 D	–	–	–	1.0541	–
–	Barres 60 F(R 0600/St Sch 60)	–	–	–	R 0600	–	–	–	–	–	1.0544	–
–	S 355 J0 H	50 C	–	–	S 355 J0 H	–	S 355 J0 H	–	–	–	1.0547	–
–	ZStE 340/H 340	H 320 L A	–	–	H 320 LA	E 315 C	–	–	–	–	1.0548	–
–	S 335 NLH	50 EE	–	–	S 355 N LH	–	S 355 N L H	–	–	–	1.0549	–
–	GS-52	A2	–	–	GE 260	–	–	–	–	–	1.0552	–
–	S 355 J0	En 50 C;S 355 J0	SM 520 M	–	S 355 J0	S 355 J0; E 36-3	S 355 J0; Fe 510 C FN	–	–	–	1.0553	–
–	GS-70	50 C	–	–	S 355 J0 C	E 36-3	Fe 510 C	–	–	–	1.0554	–
–	GS-62	–	–	–	S 355 GO 1	–	–	–	–	–	1.0555	–
–	ZStE 420/H 420	46/40HR,HS,CS	–	–	H 400 LA	H 400 LA	–	–	–	–	1.0556	–
–	P355 NB	–	SG 365	–	P 355 NB	BS 4	–	–	–	–	1.0557	–
–	GS-62.3	–	–	–	S 355 GO 2	–	–	–	–	–	1.0559	–
A 633 Gr. C	St E 355	P 355 N	SM 50 YB	K12000	P 355 N	E 355 R/FP	Fe E 355 KG	2132	–	–	1.0562	–
–	N 80	–	–	–	–	–	–	–	–	–	1.0564	–
–	W St E 355	P 355 NH	–	K01600	P 355 NH	P 355 NH	Fe E 355 KW	–	–	–	1.0565	–
–	T St E355	P 355 NL1	SLA 37	–	P 355 NL1	P 355 NL1	Fe E 355 KT	–	–	–	1.0566	–
–	32 Mn 3	–	–	–	–	–	–	–	–	–	1.0567	–
–	P355 QH1	P 355 QH	–	–	P 355 QH	P 355 QH	–	–	–	–	1.0571	–
–	ZStE 460/H 460	–	–	–	–	–	–	–	–	–	1.0574	–
–	S 355 J 2 G 4	S 355 J 2 G 4	–	–	S 355 J 2 G 4	S 355 J 2 G 4	S 355 J 2 G 4	–	–	–	1.0577	–
–	L 360 MB	–	–	–	L 360 MB	L 360 MB	–	–	–	–	1.0578	–
–	St 52.4	–	STS 49	–	–	–	–	–	–	–	1.0581	–
–	L 360 NB/StE 360.7	–	–	–	L360NB	L 360 NB	–	–	–	–	1.0582	–
–	S 355 J 2 G 3 Cu/St 52-3 Cu3	–	–	–	S 355 J2 G3 Cu + CR	–	–	–	–	–	1.0585	–
–	C50D	–	–	–	C 50 D	FM 50	C 50 D	–	–	–	1.0586	–
–	QSt 52-3 Cu 3	–	–	–	S 355 J2 G3 Cu C	–	–	–	–	–	1.0587	–
–	D 53-2	–	SWRH 52 B	–	C 52 D	FM 52	C 52 D	–	–	–	1.0588	–
–	FStE 355 OS 3/S355G03	–	–	K12000	S 355 G03	–	–	–	–	–	1.0591	–
–	S 355 J 2 G 4 Cu	–	–	–	S 355 J2 G4 Cu	–	–	–	–	–	1.0592	–
–	S355k2G3/Fe 510 DD1 (MULTIST)	S 355 K 2 G 3	SM 520 C	K02505	S 355 K 2 G 3	E36-4	S 355 K 2 G 3	–	–	–	1.0595	–
–	S355K2G4/Fe 510 DD 2 (MULTIST)	S 355 K 2 G 4	–	–	S 355 K 2 G 4	S 355 K 2 G 4	S 355 K 2 G 4	–	–	–	1.0596	–
–	C 30 Pb	–	–	–	C 3 0 GPb	–	–	–	–	–	1.0598	–
–	C 60 Pb	–	–	–	C 60 GPb	–	–	–	–	–	1.0602	–
–	C 67 GPb/C 67 Pb	–	–	–	C 67 GPb	–	–	–	–	–	1.0606	–
–	C 75 GPb/C 75 Pb	–	–	–	C 75 GPb	–	–	–	–	–	1.0607	–

REMARQUE : Pour la légende, voir page Y217.

(suite)

P4 ■ Liste des matériaux à usiner • Acier • P4 *(suite)*

P4 Aciers à outils et aciers alliés *Teneur : C >.25%* *Résistance à la traction RM (MPa)* : 850–1400* *Dureté (HB) : 350–450 (HRC) : 35–48*

AISI**	DIN	BTS	JIS	UNS	EN	AFNOR	UNI	SIS	SAE	ASTM	Numéro Matière	Référence Fabricant
–	C62D	–	SWRH 62 B	–	C 62 D	FM 62	C 62 D	–	–	–	1.0611	–
–	C66D	–	–	–	C 66 D	FM 66	C 66 D	–	–	–	1.0612	–
–	C68D	–	SWRH 67 B	–	C 68 D	FM 68	C 68 D	–	–	–	1.0613	–
–	C70D	–	–	–	C 70 D	FM 70	C 70 D	–	–	–	1.0615	–
–	C72D	–	SWRH 72 B	–	C 72 D	FM 72	C 72 D	–	–	–	1.0617	–
–	GS-C 25	–	SCPH 1	–	GP 240 GH	GP 240 GH	GP 240 Gh	–	–	–	1.0619	–
–	GP 240 GR	–	–	–	GP 240 GR	GP 240 GR	GP 240 GR	–	–	–	1.0621	–
–	C80D	–	–	–	C 80 D	FM 80	C 80 D	–	–	–	1.0622	–
–	StSch 900 A (R 0900)	–	–	–	R 0900	–	–	–	–	–	1.0623	–
–	StSch 900 B (R 0900 Mn)	–	–	–	R 0900 Mn	–	–	–	–	–	1.0624	–
1345	StSch 90 C/GP 280 GH	–	–	G13450	GP 280 GH	GP 280 GH	GP 280 GH	–	–	–	1.0625	–
–	C82D	–	SWRH 82 B	–	C 82 D	FM 82	C 82 D	–	–	–	1.0626	–
–	C88D	–	–	–	C 88 D	–	C 88 D	–	–	–	1.0628	–
–	StSch 1200 (R 1200)	–	–	–	R 1200	–	–	–	–	–	1.0631	–
–	C 61/60 Mn 3	–	–	–	C 61	–	C 61	–	–	–	1.0642	–
–	C 85/85 Mn 3	–	–	–	C 85	–	C 85	–	–	–	1.0647	–
–	35 SPb 20	35 SPb 20	–	–	35 SPb 20	35 SPb 20	–	–	–	–	1.0756	–
–	45 SPb 20	–	–	–	46 SPb 20	–	–	–	–	–	1.0757	–
–	38 SMnPb 28	38 SMnPb 28	–	–	38 SMnPb 28	38 SMnPb 28	–	–	–	–	1.0761	–
–	44 SMn 28	44 SMn 28	–	–	44 SMn 28	44 SMn 28	–	–	–	–	1.0762	–
–	44 SMnPb 28	44 SMnPb 28	–	–	44 SMnPb 28	44 SMnPb 28	–	–	–	–	1.0763	–
–	36 SMnPb 14	36 SMnPb 14	–	–	36 SMnPb 14	36 SMnPb 14	–	–	–	–	1.0765	–
9255	51 Si 7	250 A 53	–	G92550	–	51 S 7	48 Si 7	2090	–	–	1.0903	–
9255	55 Si 7	250 A 53	SKH 1; SKT 4	G92550	55 NiCrMoV 7	55 S 7	55 Si 8	2085	–	–	1.0904	–
–	StSch 1100 (R 1100 Cr)	–	–	–	R 1100 Cr	–	–	–	–	–	1.0915	–
9262	60 SiCr 7	250 A 61	SUP 7	G92620	60 SiCr 8	60 SC 7	60 SiCr 8	–	–	–	1.0961	–
–	QSt E 690 TM (S 700 MC)	–	–	–	S 700 MC	S 690 MC	S 700 MC	–	–	–	1.0966	–
–	QSt E 260 N 7 S 260 NC	–	AE 275 NC	–	S 260 NC	–	S 260 NCX	–	–	–	1.0971	–
–	QSt E 300 TM/S 315 MC	43 F35 HR,HS,CS	–	–	S 315 MC	E 315 D	S 315 MC	–	–	–	1.0972	–
–	QSt E 300 N 7/S 315 NC	–	AE 340 NC	–	S 315 NC	–	S 315 NC	–	–	–	1.0973	–
–	QSt E340 TM	HR 40/30	–	–	S 340 MC	E 335 D	–	–	–	–	1.0974	–
–	QSt E340 N	–	–	–	S 340 NC	–	Fe E 355 TD	–	–	–	1.0975	–
–	QSt E 360TM	–	–	–	S 355 MC	E 355 D	Fe E 355 TM	–	–	–	1.0976	–
–	QSt E360 N	–	–	–	S 355 NC	–	Fe E 355 TD	–	–	–	1.0977	–
–	QSt E380 TM	–	–	–	S 380 MC	E 390 D	–	–	–	–	1.0978	–
–	QSt E380 N	–	–	–	S 380 NC	–	Fe E 380 TD	–	–	–	1.0979	–
–	QSt E420 TM	HR 50 F 45	–	–	S 420 MC	E 430 D	Fe E 420 TM	–	–	–	1.0980	–
–	QSt E 420 N	–	–	–	S 420 NC	–	Fe E 420 TD	–	–	–	1.0981	–
–	QSt E 460 TM	50/45 HR	–	–	S 460 MC	E 445 D	–	–	–	–	1.0982	–
–	QSt E 460 N	–	–	–	S 460 NC	–	Fe E 460 TD	–	–	–	1.0983	–
–	QSt E500 TM	–	–	–	S 500 MC	E 490 D	Fe E 490 TM	2662	–	–	1.0984	–
–	QSt E500 N	–	–	–	S 500 NC	–	–	–	–	–	1.0985	–
–	QSt E550 TM	60/55 HS	–	–	S 550 MC	E 560 D	Fe E 560 TM	–	–	–	1.0986	–
–	QSt E550 N	–	–	–	S 550 NC	–	–	–	–	–	1.0987	–
–	FStE 355 OS 3/S355G04	–	–	–	S 355 G04	–	–	–	–	–	1.1102	–
–	EStE 285	P 275 NL 2	STK 400	–	P 275 NL 2	P 275 NL 2	P 275 NL 2	–	–	–	1.1104	–
–	EStE 315	–	–	–	S 315 NL 1	–	–	–	–	–	1.1105	–
–	EStE 355	P 355 NL 2	STK 500	–	P 355 NL 2	P 355 NL 2	P 355 NL 2	–	–	–	1.1106	–
–	C5D2	–	–	–	C 5 D 2	FM 6	C 5 D 2	–	–	–	1.1111	–
–	USD 5/C 8 E1 W	–	–	–	C 8 E 1 W	–	–	–	–	–	1.1112	–
–	C8D2	–	–	–	C 8 D 2	FM 8	C 8 D 2	–	–	–	1.1113	–
–	C 10 E W/RSD 11	–	–	–	C 10 EW	–	–	–	–	–	1.1115	–
–	USD 6/C 8 E2 W	–	–	–	C 8 E 2 W	–	–	–	–	–	1.1116	–
–	G 24 Mn 4/GS 24 Mn 4	–	–	–	G 24 Mn 4	–	–	–	–	–	1.1136	–
–	C32D2	–	–	–	C 32 D 2	FM 32	C 32 D 2	–	–	–	1.1143	–
–	C36D2	–	–	–	C 36 D 2	FM 36	C 36 D 2	–	–	–	1.1145	–
–	C38D2	–	–	–	C 38 D 2	FM 38	C 38 D 2	–	–	–	1.1150	–
–	C 25 R	C 25 R	–	–	C 25 R	C 25 R	C 25 R	–	–	–	1.1163	–
–	C48D2	–	–	–	C 48 D 2	FM 48	C48 D 2	–	–	–	1.1164	–
1330	GS-30 Mn 5	120 M 36	SMn 433 H; SCMn 2	K13300	–	35 M 5	–	1330	–	–	1.1165	–
1335	36 Mn 5	150 M 36	SMn 438(H)	G13350	–	40 M 5	–	2120	–	–	1.1167	–
–	G 40 Mn 5/GS 40 Mn 5	–	–	–	G 40 Mn 5	–	–	–	–	–	1.1168	–
–	20 Mn 6	150 M 19	–	–	–	20 M 5	20 Mn 6	–	–	–	1.1169	–
–	C50D2	–	–	–	C 50 D 2	FM 50	C50D 2	–	–	–	1.1171	–
–	Ck 38 Pb	–	–	–	25 Mn 4	–	–	–	–	–	1.1177	–
–	C 30 R	C 30 R	C 30 R (3 C 30)	–	C 30 R	C 30 R	C 30 R	–	–	–	1.1179	–
–	Ck 35 Pb	–	–	–	S 355 G 13	–	–	–	–	–	1.1182	–
–	Ck 36	–	–	–	S 355 G 14	–	–	–	–	–	1.1184	–
–	C3D1	–	–	–	C 3 D 1	–	C 3 D 1	–	–	–	1.1187	–
–	C40R/Cm 40	C 40 R	–	–	C 40 R	C 40 R	C 40	–	–	–	1.1189	–
–	C52D2	–	–	–	C 52 D 2	FM 52	C 52 D 2	–	–	–	1.1202	–
–	C 53 R/Cm 53	–	–	–	C 53 R	–	–	–	–	–	1.1205	–
–	C 10 R	C 10 R	–	–	C 10 R	C 10 R	–	–	–	–	1.1207	–
–	C 16 R	C 16 R	–	–	C 16 R	C 16 R	–	–	–	–	1.1208	–
–	C58D2	–	–	–	C 58 D 2	FM 58	C 58 D 2	–	–	–	1.1212	–
–	Ck 53 Pb	–	–	–	C 90 S	–	–	–	–	–	1.1217	–
–	C62D2	–	–	–	C 62 D 2	FM 62	C 62 D 2	–	–	–	1.1222	–
–	Cm 60	C 60 R	–	–	3 C 60	C 60 R	C 60 R	–	–	–	1.1223	–
–	C60D2	–	–	–	C 60 D 2	FM 60	C 60 D 2	–	–	–	1.1228	–
–	C68D2	–	–	–	C 68 D 2	FM 68	C 68 D 2	–	–	–	1.1232	–
–	C66D2	–	–	–	C 66 D 2	FM 66	C 66 D 2	–	–	–	1.1236	–
–	C50R	C 50 R	–	–	C 50 R	FM 50	C 50 R	–	–	–	1.1241	–
–	C72D2	–	–	–	C 72 D 2	FM 72	C 72 D 2	–	–	–	1.1242	–
–	C70D2	–	–	–	C 70 D 2	FM 70	C 70 D 2	–	–	–	1.1251	–
–	C78D2	–	–	–	C 78 D 2	FM 78	C 78 D 2	–	–	–	1.1252	–
–	C76D2	–	–	–	C 76 D 2	FM 76	C 76 D 2	–	–	–	1.1253	–
–	C80D2	–	–	–	C 80 D 2	FM 80	C 80 D 2	–	–	–	1.1255	–
–	C82D2	–	–	–	C 82 D 2	FM 82	C 82 D 2	–	–	–	1.1262	–
–	C86D2	–	–	–	C 86 D 2	FM 86	C 86 D 2	–	–	–	1.1265	–
–	C88D2	–	–	–	C 88 D 2	–	C 88 D 2	–	–	–	1.1272	–
–	C92D2	–	–	–	C 92 D 2	–	C 92 D 2	–	–	–	1.1282	–
–	C98D2	–	–	–	C 98 D 2	–	C 98 D 2	–	–	–	1.1283	–
–	46 MnVS 6	–	–	–	46 MnVS 6	–	–	–	–	–	1.1304	–
–	C 90 U	–	–	–	C90U	–	–	–	–	–	1.1535	–
–	C 110 W	–	–	–	C 110 U	–	–	–	–	–	1.1554	–
–	C 120 U	–	–	–	C120U	–	–	–	–	–	1.1555	–
T 8	C 80 W2	BW 1B	SKC 3	T12008	–	Y1 80	C 80 KU	–	–	–	1.1625	–
–	C 105 W2	–	SK 3	–	–	–	–	–	–	–	1.1645	–
–	C 135 W	–	SK 1	–	–	Y2 140	C 140 KU	–	–	–	1.1673	–
A-6	C 67 W	–	–	T30106	–	Y1 70	–	–	–	–	1.1744	–

(suite)

P4

Liste des matériaux à usiner • Acier • P4 *(suite)*

P4 Aciers à outils et aciers alliés Teneur : C >.25% Résistance à la traction RM (MPa) : 850–1400 Dureté (HB) : 350–450 (HRC) : 35–48*

AISI**	DIN	BTS	JIS	UNS	EN	AFNOR	UNI	SIS	SAE	ASTM	Numéro Matière	Référence Fabricant
–	125 Cr 1	–	–	–	125 Cr 2	Y2 120 C	–	–	–	–	1.2002	–
–	85 Cr 1	–	–	–	–	Y1 100 C 2	–	–	–	–	1.2004	–
–	140 Cr 3	–	SKS 8	–	140 Cr 2	Y2 140 C	–	–	–	–	1.2008	–
–	105 Cr 4	–	SKC 11	–	–	–	–	–	–	–	1.2057	–
–	21 MnCr 5	–	SCR 420 H	–	21 MnCr 5	20 NC 5	–	–	–	–	1.2162	–
–	35 CrMo 7	–	–	–	35 CrMo 7	–	–	–	–	–	1.2302	–
–	48 CrMoV 67	–	–	–	–	45 CDV 6	–	–	–	–	1.2323	–
P6	15 NiCr 14	–	SNC 22	T51606	–	10 NC 12	–	–	–	–	1.2735	–
–	40 CrMnNiMo 8 6 4	–	–	–	40 CrMnNiMo 8-6-4	–	–	–	–	–	1.2738	–
–	57 NiCrMoV 7 7	–	–	–	55 NiCrMoV 7	–	–	–	–	–	1.2744	–
–	70 MnMoCr 8	–	–	–	70 MnMoCr 8	–	–	–	–	–	1.2824	–
–	95 MnWCr 5	–	–	–	95 MnWCr 5	–	–	–	–	–	1.2825	–
–	60 MnSi 4	–	–	–	–	60 MSC 4	–	–	–	–	1.2826	–
–	101 Cr 6	–	–	–	–	–	102 Cr 6 KU	–	–	–	1.3514	–
–	16 CrNiMo 6	820A16	–	–	–	16 NCD 6	16NiCrMo6	–	–	–	1.3531	–
–	100 CrMn 7 3	–	–	–	100 CrMnMo 7	100 CD 7	–	–	–	–	1.3536	–
–	100 CrMo 7	–	SUS 4	K19965	100 CrMo 7	100 CD 7	100CrMo7	–	–	–	1.3537	–
–	100 CrMnMo 8	–	–	–	–	100 CrMnMo 8	–	–	–	–	1.3539	–
5046	44 Cr 2	–	–	H50460	46 Cr 1 KD	44 Cr 2	–	–	–	–	1.3561	–
4142	43 CrMo 4	–	–	G41420	–	43 Cr Mo 4	–	–	–	–	1.3563	–
4147	48 CrMo 4	817 M 40	SNC 836	H41470	–	48 CrMo 4	–	–	–	–	1.3565	–
–	46 Si 7	–	–	–	45 Si	46 S 7	–	–	–	–	1.5024	–
9259H	51 Si 7	–	–	–	50 Si 7	–	48 Si 7	2090	–	–	1.5025	–
–	55 Si 7	250 A 53	–	G92550	56 Si 7	55 S 7	55 Si 8	2085	–	–	1.5026	–
9260	60 Si 7	251 A 60	–	G92600	60 Si 7	60 S 7	60 Si 7	–	–	–	1.5027	–
–	65 Si 7	–	SUP 7	–	–	–	–	–	–	–	1.5028	–
–	12 Mn 8	–	–	–	11 Mn 8 KE	–	–	–	–	–	1.5086	–
9262	60 SC 7	–	–	G92620	60 SiCr 8	61 SC 7	60 SiCr 8	–	–	–	1.5092	–
–	37 MnSi 5	–	–	–	–	38 MS 5	–	F.130.A	–	–	1.5122	–
–	50 MnSi 4	–	–	K04800	–	–	–	–	–	–	1.5131	–
–	15 MnMoV 4 5	–	–	–	15 MnMoV 4-5	15 MDV 4.05	–	–	–	–	1.5402	–
A 204 Gr. A	15 Mo 3	1501-240	STFA 12	K11820	16 Mo 3	15 D3	16 Mo 3 KW	2912	–	–	1.5415	–
4419	GS-22 Mo 4	243-430	SCPH 11	G44190	G 20 Mo 5	G20Mo5	G 22 Mo 5	–	–	–	1.5419	–
–	20 MnMo 3 5	–	–	K12121	–	–	–	–	–	–	1.5421	–
–	G 18 Mo 5	–	–	–	G18Mo5	–	G 18 Mo5	–	–	–	1.5422	–
4520	16 Mo 5	1503-245-420	SBC 690	K11522	–	–	16 Mo 5	–	–	–	1.5423	–
–	11 MnMo 4 5	–	–	K11123	11 MnMo 45 KE	–	–	–	–	–	1.5425	–
–	13 MnMo 6 5	–	–	K11424	11 MnMo 65 KE	–	–	–	–	–	1.5426	–
–	13 MnMo 8 5	–	–	K11423	11 MnMo 85 KE	–	–	–	–	–	1.5427	–
–	35 B 2	–	SWRCHB 237	–	C 35 B	35 B 3	–	–	–	–	1.5511	–
15B21 H	19 MnB 4	170 H 20	SWRCHB 420	H15211	19 MnB 4	20 MB 5	–	–	–	–	1.5523	–
15B21 H	20 MnB 5	–	SWRCHB 620	–	20 MnB 5	20 MnB 5	20 MnB 5	–	–	–	1.5530	–
–	24 Ni 8	–	SCPL 21	J22501	G 9 Ni 10	22 N 8	G9Ni10	–	–	–	1.5633	–
A 350-LF 5	10 Ni 14	503	SL 3 N 26	K31718	12 Ni 14	12Ni14	18 Ni 14 KT	–	–	–	1.5637	–
P3	10 NC 6	–	–	T51603	15 NiCr 6	10 NC 6	–	–	–	–	1.5713	–
–	10 NiCr 5 4	10NiCr5-4	–	–	10 NiCr 5-4	10 NiCr 5-4	–	–	–	–	1.5805	–
–	18 MnMoNi 5 5	–	–	–	18 MnMoNi 5-5	–	–	–	–	–	1.6308	–
–	20 MnMoNi 4 5	–	SQV 2 B	K12539	20 MnMoNi 4-5	–	–	–	–	–	1.6311	–
–	10 NiMnMo 6 5	–	–	K11160	–	–	–	–	–	–	1.6312	–
–	16 NiCrMO 12 6	–	–	–	–	16 NCD 13	–	–	–	–	1.6782	–
–	15 MnCrMoNiV 5 3	–	–	–	15 MnCrMoNiV 5-3	–	–	–	–	–	1.6920	–
50B40	37 CrB 1	120 M 36	SMnC 3 H	H50401	38 Cr 2	–	35 CB 1	–	–	–	1.7007	–
–	13 Cr 2	–	–	–	–	–	–	–	–	–	1.7012	–
–	17 CrS 3	17 CrS3	–	–	17 CrS 3	17 CrS 3	–	–	–	–	1.7014	–
5015	15 Cr 3	523 M15	SCr 415 H	G50150	15 Cr 2	12 C 3	–	–	–	–	1.7015	–
5117	17 Cr 3	17 Cr 3	–	G51170	(15 Cr 2 KD)	18 C 3	–	–	–	–	1.7016	–
5130 H	34 Cr 4	530 A 32	SCr 430 H	G51300	34 Cr 4 KD	32 C 4	34 Cr 4 KB	–	–	–	1.7033	–
5132 H	37 Cr 4	530 A 36	SCr 435 H	G51320	37 Cr 4	38 C 4	36 CrMn 4	–	–	–	1.7034	–
5140	41 Cr 4	530 M 40	SCr 440 H	G51400	41 Cr 4	42 C 4	41 Cr 4	–	–	–	1.7035	–
–	28 CrS 4	–	–	–	28CrS4	28CrS4	–	–	–	–	1.7036	–
–	34 CrS 4	34 CrS 4	–	–	34 CrS 4	34 CrS 4	34 CrS 4	–	–	–	1.7037	–
–	41 CrS 4	41 CrS 4	–	–	41 CrS 4	41 CrS 4	41 CrS 4	2245	–	–	1.7039	–
–	38 C 4	–	–	–	38 C 4	–	38 C 4	–	–	–	1.7043	–
5140	42 Cr 4	530 A 40	SCr 440	–	40 NiCrMo 3	42 C 4 TS	40 NiCrMo 3	2245	–	–	1.7045	–
–	54 SiCr 6	–	–	–	–	54 SC 6	–	–	–	–	1.7102	–
–	67 SiCr 5	–	–	–	67 SiCr 5	–	67 SiCr 5	–	–	–	1.7103	–
9262	60 SiCr 7	–	–	–	60 SiCr 8	–	–	–	–	–	1.7108	–
–	52 SiCrNi 5	–	–	–	–	52 SCN 5	–	–	–	–	1.7117	–
5115	16 MnCr 5	527 M 17	SCR 415	G 51150	16 MnCr 5 KD	16 MC 5	16 MnCr 5	2173	–	–	1.7131	–
–	49 CrMo 4	–	SCM 445	–	–	–	–	–	–	–	1.7238	–
–	16 CrMo 4 4	18 CrMo4	SCM 418 H	–	16 CrMo 4 4	15 CD 3.5	16 CrMo 4 4	–	–	–	1.7242	–
–	10 CrMo 11	–	–	–	–	12 CD 10	–	–	–	–	1.7276	–
–	16 CrMo 9 3	–	–	–	–	20 CD 8	–	–	–	–	1.7281	–
–	22 CrMoS 3 5	–	–	–	22 CrMoS 3 5	22 CrMoS 3 5	–	–	–	–	1.7333	–
A 387 Gr. 12 Cl. 2	16 CrMo 4 4	–	–	K11564	–	–	A 18 CrMo 4 5 KW	–	–	–	1.7337	–
–	12 CrMo 8 5	–	–	K21509	–	–	–	–	–	–	1.7358	–
–	12 CrMo 11 10	3606-625	SCMV 6	K41545	X 12 CrMo 5	Z 10 CD 5.05	16 CrMo 20 5	–	–	–	1.7362	–
–	X 7 CrMo 6 1	B 5	–	S50281	CM 5-IG	–	–	–	–	–	1.7373	–
–	12 CrMo 9 10	–	–	–	–	12 CrMo 9-10	–	–	–	–	1.7375	–
–	SG-CrMo 9	–	–	S50480	–	–	–	–	–	–	1.7388	–
–	51 CrMoV 4	–	–	–	51 CrMoV 4	51 CDV 4	51 CrMoV 4	–	–	–	1.7701	–
–	21 CrMoV 5 7	–	–	K14073	21 CrmoV 5-7	20 CDV 5.07	–	–	–	–	1.7709	–
–	20 CrMoVTiB 4 10	–	–	–	20 CrMoVTiB 4-10	20 CrMoVTiB 4-10	–	–	–	–	1.7729	–
6150	50 CrV 4	735 A 50	SUP 10	G61500	51 CrV 4	50 CV 4	50 CrV 4	2230	–	–	1.8159	–
–	PS 275 TMK	S 275 ML	–	–	S 275 ML	S 275 ML	S 275 ML	–	–	–	1.8819	–
–	S 355 G1 M	–	–	–	S 355 G 1 M	–	–	–	–	–	1.8822	–
–	BTStE 460 TM	S 460 ML	–	–	S 460 ML	E 460	S 460 ML	–	–	–	1.8838	–
–	S 500 ML	–	–	–	S 500 ML	–	–	–	–	–	1.8839	–

REMARQUE : Pour la légende, voir page Y217.

(suite)

P4 Liste des matériaux à usiner • Acier • P4 *(suite)*

P4 Aciers à outils et aciers alliés *Teneur : C >.25%* *Résistance à la traction RM (MPa)* : 850–1400* *Dureté (HB) : 350–450 (HRC) : 35–48*

AISI**	DIN	BTS	JIS	UNS	EN	AFNOR	UNI	SIS	SAE	ASTM	Numéro Matière	Référence Fabricant
–	S 275 MH	–	–	–	S 275 MH	–	S 275 MH	–	–	–	1.8843	–
–	S 275 MLH	–	–	–	S 275 MLH	–	S 275 MLH	–	–	–	1.8844	–
–	S 355 MH	–	–	–	S 355 MH	–	S 355 MH	–	–	–	1.8845	–
–	S 355 MLH	–	–	–	S 355 MLH	–	S 355 MLH	–	–	–	1.8846	–
–	S 420 MH	–	–	–	S 420 MH	–	S 420 MH	–	–	–	1.8847	–
–	S 420 MLH	–	–	–	S 420 MLH	–	S 420 MLH	–	–	–	1.8848	–
–	S 460 MH	–	–	–	S 460 MH	–	S 460 MH	–	–	–	1.8849	–
–	S 460 MLH	–	–	–	S 460 MLH	–	S 460 MLH	–	–	–	1.8850	–
–	FStE 355 OS 4/ S420G5Q	–	–	–	S 420 G 2	–	–	–	–	–	1.8853	–
–	P 550 QL	–	–	–	P 550 QL	–	–	–	–	–	1.8878	–
–	StE 460	S 460 N	–	–	S 460 N	E 460	S 460N	–	–	–	1.8901	–
A 633 Gr. E	St E 420	S 420 N	SM 50 C	K02002	FeE 420 KGN	E 420-I	Fe E 420 KG	2143	–	–	1.8902	–
–	TStE 460	S 460 L	–	–	S 460 NL	E460	S 460 NL	–	–	–	1.8903	–
–	S 550 Q	–	–	–	S 550 Q	E 550	S 550 Q	–	–	–	1.8904	–
A 633 Gr. E	St E 460	P 460 N	SM 53 B	K02900	P 460 N	E 460-I	Fe E 460 KG	2143	–	–	1.8905	–
–	BGH 8906	55 F	–	–	S 460 QL	S 460 QL	S 460 QL	–	–	–	1.8906	–
–	St E 500	–	SM 58	K02001	–	–	–	–	–	–	1.8907	–
–	S 460 Q	55 F	–	–	S 460 Q	E 460	S 460 Q	–	–	–	1.8908	–
–	S 420 NL/TStE 420	S 420 NL	STK 540	K02002	S 420 NL	E 420 T-I	Fe E 420 KT	–	–	–	1.8912	–
–	EStE 420/ S420NL1	–	STK 540	–	–	–	–	–	–	–	1.8913	–
–	S 620 Q	–	–	–	S 620 Q	E 620	S 620 Q	–	–	–	1.8914	–
–	T St E 460/ P460NL1	P 460 NL 1	–	K02900	P 460 NL1	E 460 T-I	Fe E 460 KT	–	–	–	1.8915	–
–	S 460 QL1	55 F	–	–	S 460 QL 1	–	–	–	–	–	1.8916	–
–	T St E 500	–	–	K02001	–	E 500 T-I	–	–	–	–	1.8917	–
–	EStE 460/ P460Nl2	P 460 NL 2	–	–	P 460 NL 2	P 460 NL 2	P 460 NL 2	–	–	–	1.8918	–
–	EStE 500/ S500NL1	–	–	–	S 500 NL 1	–	–	–	–	–	1.8919	–
–	TStE 690 VB/ S690G2QL	–	–	K11646	S 690 G 2 QL	–	–	–	–	–	1.8921	–
–	S 690 G 4 QL/ TStE 690 VC	–	–	–	S 690 G 4 QL	–	–	–	–	–	1.8922	–
–	S 590 QL/TStE 590 V	–	–	–	S 590 QL	–	–	–	–	–	1.8923	–
–	S 500 Q (StE 500 V)	–	–	–	S 500 Q	E 500	S 500 Q	2614	–	–	1.8924	–
–	S 890 QL 1 (EStE 90 V)	–	–	–	S 890 QL 1	–	–	–	–	–	1.8925	–
–	S 690 QL (TStE 690 V)	–	SHY 685 NS	–	S 690 QL	–	–	–	–	–	1.8928	–
–	TStE 690 VD/ S690G3QL	–	–	–	S 690 G 3 QL	–	–	–	–	–	1.8929	–
–	S 690 Q/StE 690 V	–	SHY 685 N	–	S 690 Q	E 690	S 690 Q	–	–	–	1.8931	–
–	WSt E 420/ P420NH	S 420 NL	STK 540	K02002	S 420 NL	S 420 NL	Fe E 420 KW	–	–	–	1.8932	–
–	S 960 QL/TStE 960 V	–	–	–	S 960 QL	–	–	–	–	–	1.8933	–
–	WSt E 460/ P460NH	P 460 NH	–	K02900	P 460 NH	P 460 NH	Fe E 460 KW	–	–	–	1.8935	–
–	P420 QH	–	–	–	P 420 QH	–	–	–	–	–	1.8936	–
–	TStE 770 V/ S770QL	–	–	–	S 770 QL	–	–	–	–	–	1.8938	–
–	EStE 790 V/ S790QL1	–	–	–	S 790 QL 1	–	–	–	–	–	1.8939	–
–	S 960 Q	–	–	–	S 960 Q	E 960 T-II	S 960 Q	–	–	–	1.8941	–
–	S 550 G 1 QL 1/ EStE 550 VA	–	–	–	S 550 G 1 QL 1	–	–	–	–	–	1.8944	–
–	S 355 J 0 WP	WR 50 A	–	–	S 355 J0 WP	E 36 W-A3	S 355 J0 WP	–	–	–	1.8945	–
–	S 355 J 2 WP	S 355 J 2 WP	–	–	S 355 J2 WP	E36W-A4	S 355 J2 WP	–	–	–	1.8946	–
–	L 415 QB	–	–	–	L 415 QB	L 415 QB	–	–	–	–	1.8947	–
–	L 360 QB	–	–	–	L 360 QB	L 360 QB	–	–	–	–	1.8948	–
–	L 450 QB	–	–	–	L 450 QB	L 450 QB	–	–	–	–	1.8952	–
–	S 460 NH (FGS 47)	–	–	–	S 460 NH	–	S 460 NH	–	–	–	1.8953	–
–	EStE620VA/S 620 G 1 QL 1	–	–	–	S 620 G 1 QL 1	–	–	–	–	–	1.8954	–
–	L 485 QB	–	–	–	L 485 QB	L 485 QB	–	–	–	–	1.8955	–
–	S 460 NLH/FG S 47	–	–	–	S 460 NLH	–	S460NLH	–	–	–	1.8956	–
–	L 555 QB	–	–	–	L 555 QB	L 555 QB	–	–	–	–	1.8957	–
–	9 CrNiCuP 3 2 4	WR 50 A	SPA-H	K11430	–	–	–	–	–	–	1.8962	–
–	WTSt 52-3	WR 50 C	SMA 58 W	K11430	S 355 J 2 G 1 W	E 36 W-A2	–	–	–	–	1.8963	–
–	EStE 690 VA	–	–	–	S 690 G1 QL1	–	–	–	–	–	1.8964	–
–	S 355 J 2 G 2 W	S 355 J 2 G 2 W	–	–	S 355 J 2 G 2 W	S 355 J 2 G 2 W	S 355 J 2 G 2 W	–	–	–	1.8965	–
–	S 355 K 2 G 1 W	S 355 K 2 G 1 W	SMA 490 CW	–	S 355 K2 G1 W	S 355 K2 G1 W	S 355 K 2 G 1 W	–	–	–	1.8966	–
–	S 355 K 2 G 2 W	S 355 K 2 G 2 W	–	–	S 355 K2G2W	S 355 K 2 G 2 W	S 355 K 2 G 2 W	–	–	–	1.8967	–
–	QStE 600 TM/S 600 MC	–	–	–	S 600 MC	E 620 D	S 600 MC	–	–	–	1.8969	–
–	StE 415..7/L 415 NB	–	–	–	L 415 NB	L 415 NB	–	–	–	–	1.8972	–
–	StE 415.7 TM/L 415 MB	–	–	–	L 415 MB	L 415 MB	–	–	–	–	1.8973	–
–	S 700 MC (QStE 690 TM)	–	–	–	S 700 MC	E 690 D	S 700 MC	–	–	–	1.8974	–
–	L 450 MB/StE 445.7 TM	–	–	–	L 450 MB	L 450 MB	–	–	–	–	1.8975	–
–	S 650 MC (QStE 650 TM)	–	–	–	S 650 MC	E 620 D	S 650 MC	–	–	–	1.8976	–
–	L 485 MB/StE 480.7 TM	–	–	–	L 485 MB	L 485 MB	–	–	–	–	1.8977	–
–	StE 550.7 TM/L 555 MB	–	–	–	L 555 MB	L 555 MB	–	–	–	–	1.8978	–

(suite)

P4 Liste des matériaux à usiner • Acier • P4 *(suite)*

P4 Aciers à outils et aciers alliés *Teneur : C >.25%* *Résistance à la traction RM (MPa)* : 850–1400* *Dureté (HB) : 350–450 (HRC) : 35–48*

AISI**	DIN	BTS	JIS	UNS	EN	AFNOR	UNI	SIS	SAE	ASTM	Numéro Matière	Référence Fabricant
A 570 Gr. 50	St 50-2	4360-50 B	SS 50	–	E 295	A 50-2	Fe 490	2172	–	–	1.0050	–
–	St 60-2	4360-55 E	SM 58	–	E 335	A 60-2	Fe 60-2	1650	–	–	1.0060	–
–	St 70-2	E 360	–	–	E 360	A 70-2	Fe 70-2	1655	–	–	1.0070	–
–	C4D	–	–	–	C 4 D	FM 5	C 4 D	–	–	–	1.0300	–
–	C 22 8	–	–	–	P 250 GH	–	–	–	–	–	1.0460	–
–	H 260/ZSt E 260	H 240 LA	–	–	H 240 LA	E 240 C	–	–	–	–	1.0480	–
–	ZStE 380/H 380	H 360 L A	–	–	H 360 LA	E 355 C	–	–	–	–	1.0550	–
–	GL-E - 40 (S 390 G 3 S)	–	–	–	S 390 G 3 S	–	–	–	–	–	1.0560	–
–	C60D	–	–	–	C 60 D	FM 60	C 60 D	–	–	–	1.0610	–
–	C 64/64 Mn 3	–	–	–	C 64	–	–	–	–	–	1.0640	–
–	38 SMn 28	38 SMn 28	–	–	38 SMn 28	38 SMn 28	–	–	–	–	1.0760	–
–	QSt E 260 TM/5260 MC	–	–	–	S 260 MC	41 S 7	Fe E 275 TM	–	–	–	1.0970	–
–	C3D2	–	–	–	C 3 D 2	FM 5	C 3 D 2	–	–	–	1.1110	–
1330	28 Mn 6	150 M 28	SCMn 1	G 13300	28 Mn 6	35 M 5	C 28 Mn	–	–	–	1.1170	–
–	C 42 E Al/Ck 42 Al	–	–	–	S 355 G15	–	–	–	–	–	1.1190	–
–	C56D2/D 55-2	–	–	–	C 56 D 2	FM 56	C 56 D 2	–	–	–	1.1220	–
–	C 70 W1	–	–	–	CT 70	C 70 E 2 U	C 70 K U	–	–	–	1.1520	–
–	C 70 W2	–	–	–	C 70 U	–	–	–	–	–	1.1620	–
–	C 45 W	–	–	–	C 45 U	Y3 42	–	–	–	–	1.1730	–
–	C 60 W	–	SK 7	–	–	Y3 55	–	–	–	–	1.1740	–
–	100 CrMn 6	–	–	K19195	100 CrMn 6	100 CM 6	–	–	–	–	1.3520	–
–	28 B 2	–	SWRCHB 26	–	C 30 B	20 B 3	–	–	–	–	1.5510	–
5130	28 Cr 4	530 A 30	–	G51300	28 Cr 4	30 CD 4	–	–	–	–	1.7030	–
–	S 420 G1 M	–	–	–	P 550 M	–	–	–	–	–	1.8830	–
–	St E 380	–	SM 50 B	–	S 380 N	–	Fe E 390 KG	–	–	–	1.8900	–
–	TStE 380/ S380NL	–	–	–	S 380 NL	–	Fe E 390 KT	2117	–	–	1.8910	–
–	TStE 690 VA/ S690G1QL	–	–	–	S 690 G 1 QL	–	–	–	–	–	1.8920	–
–	WSt E 380/ P380Nh	–	–	–	P 380 NH	–	Fe E 390 KW	2116	–	–	1.8930	–
–	S 890 Q	–	–	–	S 890 Q	S 890 Q	S 890 Q	–	–	–	1.8940	–

P5 Liste des matériaux à usiner • Acier • P5

P5 Aciers inoxydables PH, ferritiques et martensitiques *Résistance à la traction RM (MPa)* : 600–900* *Dureté (HB) : <330 (HRC) : <35*

AISI**	DIN	BTS	JIS	UNS	EN	AFNOR	UNI	SIS	SAE	ASTM	Numéro Matière	Référence Fabricant
410 S	X 7 Cr 14	–	–	–	–	–	–	–	–	–	1.4001	–
405	X 6 CrAl 13	405 S 17	SUS 405	S40500	X 6 CrAl 13	Z 6 CA 13	X 6 CrAl 13	2302	–	–	1.4002	–
–	X 2 CrNi 1 2	–	–	–	Hyfab3/12	CLC4003	F12N(Mn<1,50)	–	–	–	1.4003	–
416	X 12CrS 13	416 S 21	SUS416	S41600	X 12 CrS 13	Z 12 CF 13	X12CrS13	2380	–	–	1.4005	ATI 416™
410	X 12Cr 13	410 S 21	SUS410	S 41000	(X 12 Cr 13 KD)	Z 12 C 13	X12Cr13	2302	–	–	1.4006	ATI 410™
414	GX 8 CrNi 1 3	410 C 21	SCS 1	S41400	GX 7 CrNiMo 12-1	Z 12 CN 13 M	GX 12 Cr 13	–	–	–	1.4008	–
–	X 8 Cr 14	–	SUS Y 410	S41080	X 8 Cr 13 KE	–	–	–	–	–	1.4009	B13Fe
–	GX 12 Cr 1 2	–	–	–	GX12Cr12	GX12Cr12	–	–	–	–	1.4011	–
–	N 3 2 0 (LW)	–	–	–	3S62	–	–	–	–	–	1.4014	–
–	X 8 Cr 18	–	SUS Y 430	S43080	–	–	–	–	–	–	1.4015	B17Fe
430	X 8 Cr 17	430 S 15	SUS430	S 43000	X 8 Cr 17	Z8C17	X8Cr17	2320	–	–	1.4016	ATI 430™
–	X 6 CrNi 17 1	–	–	–	X6CrNi17-1	F17N	X6CrNi17-1	–	–	–	1.4017	–
420	X20Cr13	420 S 37	SUS 420J1	S42000	X 20 Cr 13	Z20C13	X20Cr13	2303	–	–	1.4021	ATI 420™
403	X 15 Cr 13	420 S 29	SUS 410 J1	J91201	X 15 Cr 13	Z 12 C 13 M	X 12 Cr 13	2301	–	A403M	1.4024	ATI 403™
–	GX 20 Cr 1 4	420 C 29	SCS 2	–	–	Z 20 C 13 M	–	–	–	A743-4	1.4027	–
420	X 40 Cr 13	–	SUS 420 J2	S42080	X 40 Cr 13	Z 40 C 14	X 40 Cr 14	2304	–	–	1.4031	–
–	GX 120 Cr 29	425 C 11	–	–	–	–	–	–	–	F30C	1.4086	–
430 F	X 12 CrMoS 17	441 S 29	SUS 430 F	S 43020	X 14 CrMoS 17	Z 10 CF 17	X 10 CrS 17	2383	–	–	1.4104	–
430	X 4 CrMoS 18	–	SUS 430F	–	X 6 CrMoS 17	Z 6 CDF 18 - 02	–	–	–	–	1.4105	–
–	X 2 CrMoSiS 18 2 1	–	–	J91151	–	–	–	–	–	CA15	1.4106	–
–	GX 8 CrNi 1 2	–	–	–	GX 8 CrNi 12	GX8CrNi 12	G X 8 CrNi 12	–	–	–	1.4107	–
434	X 6CrMo 17	434 S 17	SUS434	S43400	434S17	Z8CD17-01	X8CrMo17	2325	–	–	1.4113	AL 434
–	X 15 CrMo 13	–	–	–	–	–	–	–	–	–	1.4119	–
–	GX 70 CrMo 29 2	–	–	–	–	Z 60 CD 29.2 M	–	–	–	–	1.4136	–
–	X 2 CrNi 24 12	309 S 93	–	–	X 2 CrNi 24 13 KE	Z 2 CN 24-14	–	–	–	–	1.4332	CN23/12-IG
–	X 5 NiCr 32 21	–	–	S33200	–	–	–	–	–	B536	1.4333	H521
–	GX 5 CrNiMo 16 5	–	–	–	GX 4 CrNiMo 16-5-1	GX4CrNiMo 16-5-1	G X 4 CrNiMo 16-5-1	–	–	–	1.4405	–
–	ERO 4411 A	–	–	–	GX 4 CrNiMo 16-5-2	GX 4 CrNiMo 16-5-2	–	–	–	–	1.4411	–
–	X 38 CrMo 14	–	–	–	–	–	–	–	–	–	1.4419	–
–	X 8 CrTi 18	–	–	–	X 6 Cr 18 KE	–	–	–	–	–	1.4502	–
430 Nb	X 6 CrNb 17	–	SUS 430 LX	–	X 3 CrNb 17	Z 8 CNb 17	X 6 CrNb 17	–	–	–	1.4511	AXC525
409	X 6 CrTi 12	409 S 19	SUH 409	S40900	X 5 CrTi 12	Z 6 CT 12	X 6 CrTi 12	–	–	–	1.4512	–
–	X 6 CrNiTi 12	–	–	–	X 6 CrNiTi 12	X 6 CrNiTi 12	X 6 CrNiTi 12	–	–	–	1.4516	–
–	X 2 CrTi 17	–	SUS 430 LX	–	X 2 CrTi 17	F 20T	X 2 CrTi 17	–	–	–	1.4520	–
–	X 8 CrMoTi 17	–	–	–	X 2 CrMoTiS 18 2	X2CrMoTiS18-2	–	–	–	–	1.4523	1802
–	GX 5 CrNiCu 16 4	–	–	–	GX 5 CrNiCu 16-4	GX 5 CrNiCu 16-4	–	–	–	–	1.4525	–
–	X 6 CrMoNb 17 1	–	–	–	X 6 CrMoNb 17-1	X6CrMoNb 17-1	F 17 MNb	–	–	–	1.4526	–
904 L	X 1 NiCrMoCuN 25 20 5	904 S 13	–	N08904	X 1 NiCrMoCuN 25 20 5	Z 1 NCDU 25 20	–	2562	–	–	1.4539	ATI 904L™
348	X 5 CrNiNb 18 10	S 527	–	J92640	–	–	X 6 CrNiNb 18 11	–	–	–	1.4546	ATI 348™
–	X 5 CrNiNb 19 9	–	SUS Y 347	S34780	X 5 CrNiNb 20 10 KE	Z 6 CNNb 20-10	–	–	–	–	1.4551	–
–	GX 7 NiCrMoCuNb 42 20	–	–	–	GX 7 NiCrMoCuNb 4220	–	–	–	–	–	1.4559	–
–	X 5 CrNiMoNb 19 12	318 S 96	–	S31980	X 5 CrNiMoNb 19 12 03 KE	Z 4 CNDSNb 19-12-03	–	–	–	–	1.4576	–
–	X 2 CrAlTi 18 2	–	–	–	X 2 CrAlTi 18-2	DMV 59	X 2 CrAlTi 18-2	–	–	–	1.4605	–
–	X 10 CrAl 7	–	–	–	X 10 CrAl 7	–	–	–	–	–	1.4713	–

REMARQUE : Pour la légende, voir page Y217.

(suite)

P5 ■ Liste des matériaux à usiner • Acier • P5 *(suite)*

P5 Aciers inoxydables PH, ferritiques et martensitiques *Résistance à la traction RM (MPa)* : 600–900* *Dureté (HB) : <330 (HRC) : <35*

AISI**	DIN	BTS	JIS	UNS	EN	AFNOR	UNI	SIS	SAE	ASTM	Numéro Matière	Référence Fabricant
–	X 215 Cr 12	–	–	–	–	–	–	–	–	–	1.4721	–
H-12	X 10 CrAl 13	BH 12	SUS 405	T20812	X 10 CrAl 13	Z 10 C 13	X 10 CrAl 12	–	–	–	1.4724	–
430	X 10 CrAl 18	(430 S 15)	SUH 21	S43000	–	Z 10 CAS 18	(X 8 Cr 17)	–	–	–	1.4742	–
446	X 10 CrAl 25	–	SUH 442	S44600	X 10 CrAl 24	Z 10 CAS 24	X 16 Cr 26	2322	–	–	1.4762	–
–	GX 40 CrNiSi 27 4	–	–	J92605	–	–	–	–	–	–	1.4823	–
–	X 12 CrNi 22 12	311 S 94	SUS Y 309	S30980	X 15 CrNi 23 13	–	X 16 CrNi 23 14	–	–	309	1.4829	–
–	X 9 CrNiSiNCe 21 11 2	–	–	–	X 9 CrNiSiNCe 21-11-2	–	–	–	–	–	1.4835	–
314	X 15 CrNiSi 25 20	314 S 25	SUH 310	S31400	X 15 CrNiSi 25 20	Z 15 CNS 25.20	X 16 CrNiSi 25 20	–	–	–	1.4841	Cronifer® 2520
–	X 12 CrNi 25 20	310 S 94	–	S31080	X 12 CrNi 26 21 KE	Z 12 CN 26-21	–	–	–	–	1.4842	–
–	CrNi 25 20	–	SCS 18	S31400	–	–	–	–	–	–	1.4843	–
310 S	X 12 CrNi 25 21	310 S 24	SUS 310 S	S31008	X 8 CrNi 25 21	Z 12 CN 25.20	X 6 CrNi 25 20	2361	–	–	1.4845	ATI 310S™
HK	X 40 CrNiSi 25 20	310 C 40	SCH 21	J94204	–	–	GX 40 CrNi 26 20	–	–	–	1.4848	–
–	GX 40 NiCrSiNb 38-18	–	–	–	3072.76	–	–	–	–	–	1.4849	–
–	GX 10 NiCrNb 32 20	–	–	J95151	–	–	–	–	–	–	1.4859	–
330	X 12 NiCrSi 35 16	NA 17	SUH 330	N08330	X 12 NiCrSi 35 1 6	Z 12 NCS 37.18	–	–	–	–	1.4864	–
–	X40NiCrSi38-18	330 C 40	SCH15/SCH16	J94605	330C11/330C40/331C40	–	GX50NiCr39-19	–	–	–	1.4865	–
–	GX 50 CrNi 30-30	–	–	N08801	–	Z5NCT3220	–	–	–	–	1.4868	–
B163	X 10 NiCrAlTi 32 20	NA 15	NCF800(TP)	–	NA15(H)	Z10NC32.21	–	–	B163	–	1.4876	B163
–	X 6 NiCrNbCe 32 27	–	–	–	X 6 NiCrNbCe 32-27	–	–	–	–	–	1.4877	–
–	X 12 NiCrSi 35 19	–	–	N08830	X1 0 NiCrSi 35 19	–	–	–	–	–	1.4886	330
–	X 10 NiCrSiNb 35 22	–	–	–	X10NiCrSiNb35-22	–	–	–	–	–	1.4887	–
–	X 10 CrMoV 9 1	–	–	S59180	X 10 CrMoV 9-1	–	–	–	–	–	1.4903	–
–	X 20 CrMoV 12 1	–	–	–	X 20 CrMoV 11-1	–	X 20 CrMoV 12 01 KW	2317	–	–	1.4922	–
–	GX 22 CrMoV 12 1	–	–	–	G-X 22 CrMoV 12 1	GX23CrMoV12-1	G X 23 CrMoV 12-1	–	–	–	1.4931	–
422	X 20 CrMoWV 12 1	–	SUH 616	S42200	–	–	X 22 CrMoWV 12 1	–	–	–	1.4935	–
661	X 12 CrCoNi 21 20	–	SUH 661	R30155	–	–	–	–	–	–	1.4971	–
R30155	X 12 CrCoNiMoWNb 21 20 20	–	–	R30155	X 12 CrCoNiMoWNb 21 20 20	Z 12 CKNDWNb 21.20.20	N-155	–	–	–	1.4974	–
–	X 40 CoCrNi 20 20	–	–	–	–	Z 42 CNKDWNb	–	–	–	–	1.4977	–
403	X 6 Cr 13	403 S 17	SUS 403	S 40300	X 6 Cr 13	Z 6 C 13	X 6 Cr 13	2301	–	A240	1.4000	ATI 410S™
439	X 6 CrTi 17	–	SUS 430 LX	S 43035	X 8 CrTi 1 7	Z 8 CT 1 7	X 6 CrTi 17	–	–	–	1.4510	430 Ti
–	X 22 CrMoV 1 -1 = ST12T	–	–	–	–	–	–	–	–	A437-76 Nuance B4B	–	ATI FV448™
409 Cb	–	–	–	–	–	–	–	–	–	–	–	ATI 409Cb™
436 S	–	–	–	–	–	–	–	–	–	–	–	ATI 436S™
439 HP	–	–	–	S43035	–	–	–	–	–	–	–	ATI 439 HP™
441 HP	–	–	–	–	–	–	–	–	–	–	–	ATI 441 HP™
–	–	–	–	S44735	–	–	–	–	–	A240	–	AL 29-4C®
–	–	–	–	–	–	–	–	–	–	B625	–	ATI E-BRITE®
403Cb	–	–	–	–	–	–	–	–	–	–	–	T656
420 modifié	–	–	–	–	–	–	–	–	–	–	–	Stavax ESR
–	–	–	–	–	–	–	–	–	–	–	–	420HC
–	–	–	–	–	–	–	–	–	–	–	–	CPM 154
–	–	–	–	–	–	–	–	–	–	–	–	CPM® S30V®
–	–	–	–	–	–	–	–	–	–	–	–	CPM® S35VN®
420 V	–	–	–	–	–	–	–	–	–	–	–	CPM® S90V®
–	–	–	–	–	–	–	–	–	–	–	–	M390
422	–	–	–	S42200	–	–	–	–	–	–	–	616

P6 Liste des matériaux à usiner • Acier • P6

P6 Aciers inoxydables PH, ferritiques et martensitiques haute résistance Résistance à la traction RM (MPa) : 900–1350*
Dureté (HB) : 350–450 (HRC) : 35–48

AISI**	DIN	BTS	JIS	UNS	EN	AFNOR	UNI	SIS	SAE	ASTM	Numéro Matière	Référence Fabricant
–	17-7 PH	301 S 81	SUS 631	S17700	X 7 CrNiAl 17-7	X7CrNiAl17-7;Z9CNA17-07	X 7 CrNiAl 17-7	2388	–	A693	1.4564	ATI 17-7™
–	GX 22 CrNi 17	ANC 2	–	J91803	–	Z 20 CN 17.2 M	–	–	–	CB30	1.4059	–
–	GX 30 CrSi 6	–	–	–	–	–	–	–	–	–	1.4710	–
–	GX 4 CrNi 13 4	–	–	–	GX 4 CrNi 13-4	GX 4 CrNi 13-4	GX 4 CrNi 13-4	–	–	–	1.4317	–
–	GX 40 CrSi 17	–	–	–	–	–	GX 35 Cr 17	–	–	–	1.4740	–
–	GX 40 CrSi 24	–	SCH 1	–	–	–	GX 35 Cr 13	–	–	–	1.4745	–
–	GX 40 CrSi 28	452 C 11	SCH 2	J92605	–	–	GX 35 Cr 28	–	–	CC50	1.4776	–
–	X 105 CrCoMo 18 2	–	–	–	–	–	–	–	–	–	1.4528	N690
440 C	X 105CrMo 17	–	SUS 440C	S44004	X 105 CrMo 17	Z 100 CD 17	X 105 CrMo 17	–	–	–	1.4125	ATI 440C™
–	X 110 CrMoV 15	–	SUS 430 LX	–	–	Z 4 CN b 17	X 6 CrNb 17	–	–	–	1.4111	–
5718.9	X 12 CrNiMo 12	S.151	–	S64152	–	Z12CNDV12	–	–	–	–	1.4939	ATI Jethete™ M152
–	X 12 CrNiMoV 12 3	–	–	–	X 12 CrNiMoV 12-3	X 12 CrNiMoV 12-3	–	–	–	–	1.4938	T522
–	X 15 TN	–	–	–	420S25	Z40CDV16-02	X40CrMoVN16-2	–	–	F899	1.4123	X 15 TN
15-5 PH	X 15 U 5 W	–	–	S15500	–	Z6CNU15.05	–	–	–	A564/ A693/A705	1.4545	ATI 15-5™
–	X 19 CrMoNbVN 11 1	–	–	–	–	Z 21 CDNbV 11	–	–	–	–	1.4913	Jethete X19
431	X 19 CrNi 17 2	431 S 29	SUS 431	S 43100	X 19 CrNi 17 2	Z 15 CN 16.02	X 16 CrNi 16	2321	–	–	1.4057	431 (HT)
–	X 20 CrMo 17 1	–	–	–	–	–	–	–	–	–	1.4115	B17MoFe
420F Mod	X 22 CrMoNiS 13 1	–	–	–	–	–	–	–	–	–	1.4121	Bioline 4C27A
–	X 22 CrMoV 12 1	762	–	–	X 22 CrMoV 12-1	Z 21 CDV 12	X 22 CrMoV 12 1	–	–	–	1.4923	Jethete X20
420	X 29 CrS 13	416 S 37	SUS 416	–	X 29 CrS 13	Z29CF13	X 29 CrS 13	–	–	–	1.4029	–
–	X 3 CrNiCuTi 12 9	–	–	S45500	–	–	X 6 CrNiNb 18 11	–	–	–	1.4543	ATI 455™
13-8 PH	X 3 CrNiMoAl 13 8 2	–	–	S13800	–	Z4 CNDAT 13 09	–	–	–	–	1.4534	ATI 13-8Mo™
420 F	X 30 Cr 13	420 S 45	SUS420J2	S42020	X 30 Cr 13	Z 30 C 13	X 30 Cr 13	2304	–	CA40	1.4028	–
–	X 30CrMoN 15 1	–	–	–	420S45	Z33C13	–	2304	–	–	1.4108	N360
–	X 35 CrMo 17	–	–	–	X 39 CrMo 17 1	X39CrMo17-1	X 35 CrMo 17	–	–	–	1.4122	–
–	X 4 CrNiCuNb 16 4	–	–	J92200	–	Z 4 CNUNb 16.4 M	–	–	–	–	1.4540	–
415 M	X 4 CrNiMo 16 5 1	–	–	–	X 4 CrNiMo 16 5 1	Z 6 CND 16.05.01	–	2387	–	–	1.4418	APX4
–	X 40 CrNi 25 21	310 S 98	SCH 13	–	–	–	–	–	–	–	1.4846	–
–	X 40 CrSiMo 10 2	–	SUH3	–	X 40 CrSiMo 10-2	Z40CSD10	–	–	–	–	1.4731	–
420	X 45 Cr 13	(420 S45)	–	–	X 45 Cr 13	Z 40 C 14	X 40 Cr 14	–	–	–	1.4034	–
–	X 45 CrMoV 15	–	–	–	X 50 CrMoV 15	Z 50 CD 15	X 50 CrMo V 15	–	–	–	1.4116	UGI 4116N
HNV3	X 45 CrSi 9 3	–	SUH1	–	401S45	Z45CS9	X45CrSi8	–	HNV3	–	1.4718	–
HNV 2	X 45 SiCr 4	–	–	S64006	–	–	–	–	–	–	1.4704	–
CA 6-NM	X 5 CrNi 134	425 C 11	SCS 5	J91540	X 3 CrNiMo 13 4	Z 4 CDN 13.4	X 6 CrNi 13 04	2385	–	–	1.4313	–
630	X 5 CrNiCuNb 16 4	–	SUS 630	–	X 5 CrNiCuNb 16-4	Z6CNU17.04	–	–	–	CB7Cu	1.4542	UGIMA® 4542
17-4 PH	X 5 CrNiCuNb 17 4 4	–	SUS 630	S17400	X 5 CrNiCuNb 16-4	X5CrNiCuNb16.4	–	–	–	A693	1.4548	–
–	X 5 CrNiMoCuNb 14 5	–	–	–	X 5 CrNiMoCuNb 14-5	X 5 CrNiMoCuNb 14-5	X 5 CrNiMoCuNb 14-5	–	–	–	1.4594	–
–	X 50 CoCrNi 20 20	–	–	–	–	–	–	–	–	–	1.4978	–
EV8	X 53 CrMnNiN 2 9	349 S 54	SUH35/SUH36	S63008	349S54	Z52CMN21.09	X53CrMnNiN21-9	–	EV8	–	1.4871	–
–	X 55 CrMo 14	–	–	–	–	Z 50 CD 13	–	–	–	–	1.4110	–
–	X 60 CrMnMoVNbN 21 10	–	–	–	–	Z 60 CMDVNb 21-10 Az	–	–	–	–	1.4785	–
440 A	X 55 CrMo 14	–	SUS 440A	S44002	X 70 CrMo 15	Z 70 CD 14	–	–	–	–	1.4109	ATI 440A™
–	X 7 CrNiAl 17 7	301 S 81	SUS 631	S17700	X 7 CrNiAl 17-7	X7CrNiAl17-7;Z9CNA17-07	X 7 CrNiAl 17-7	2388	–	A693	1.4568	–
632	X 7 CrNiMoAl 15 7	–	–	S15700	–	–	–	–	–	–	1.4574	PH 15-7 Mo®
–	X 8 CrCoNiMo 10 6	Z 9 CKD 11	–	–	S152	Z10CKD10	–	–	–	–	1.4911	ATI FV535™
15-7 PH	X 8 CrNiMoAl 15 7 2	–	–	S15700	X 8 CrNiMoAl 15-7-2	Z8CNDA15.07	X 8 CrNiMoAl 15-7-2	–	–	A693	1.4532	ATI 15-7™
HNV 6	X 80 CrNiSi 20	443 S 65	SUH 4	S65006	X 80 CrNiSi 20	Z 80 CSN 20.02	X 80 CrSiNi 20	–	–	–	1.4747	–
–	X 85 CrMoV 18 2	–	–	–	X 85 CrMoV 18 2	Z 85 CDMV 18.02	X 85 CrMoV 19 3	–	–	–	1.4748	–
440 B	X 90 CrMoV 18	409 S 1 9	SUS 440 B	S44003	X 90 CrMoV 18	Z 3 CT 1 2	X 6 Cr Ti 1 2	–	–	–	1.4112	–
–	X45CrNiW18-9	331 S 40	SUH31	–	X 45 CrNiW 18 9	Z35CNWS14.14	X45CrNiW18-9	–	–	–	1.4873	–

REMARQUE : Pour la légende, voir page Y217.

M1 Liste des matériaux à usiner • Aciers inoxydables • M1

M1 Acier inoxydable austénitique Résistance à la traction RM (MPa): <600 Dureté (HB) : 130–200*

AISI**	DIN	BTS	JIS	UNS	EN	AFNOR	UNI	SIS	SAE	ASTM	Numéro Matière	Référence Fabricant
CF-8	X 6 CrNi 18 9	304 C 15	SCS 13	–	X 2 CrNiN 18 7	Z 6 CN 18.10 M	G X 5 CrNi 19-10	2333	–	CF8	1.4308	CF-8
–	X 2 NiCr 18 16	–	–	–	–	Z 3 CDT 18-02	–	–	–	–	1.4321	–
–	X 1 CrNi 25 21	–	–	–	X 1 CrNi 25 21	X1CrNi25-21	X 1 CrNi 25-21	–	–	–	1.4335	Uranus 65
610	X1CrNiSi 18-15-4	–	–	S30600	X 1 CrNiSi 18-15-4	Z1 CNS 17.5	X 1 CrNiSi 18-15-4	–	–	A240-97A	1.4361	ATI 610™
CF-8M	X 6 CrNiMo 18 10	316 C 16	SCS 14	J92900	GX 5 CrNiMo 19-11-2	GX5CrNiMo 19-11-2	G X 5 CrNiMo 19-11-2	2343	–	–	1.4408	–
–	GX 2 CrNiMo 19 11 2	–	–	–	GX 2 CrNiMo 19-11-2	GX 2 CrNiMo 19-11-2	GX 2 CrNiMo 19-11-2	–	–	–	1.4409	–
–	ER0 4412 AHMo	–	–	J92900	GX 5 CrNiMo19-11-3	GX 5 CrNiMo 19-11-3	–	–	–	A743CF8M	1.4412	–
–	ER0 4416 AHCRMo	–	–	–	GX 2 NiCrMoN 25-20-5	GX2NiCrMoN 25-20-5	–	–	–	–	1.4416	–
–	GX 6 CrNiMo 18 12	317 C 12	–	–	–	–	–	–	–	–	1.4437	–
–	X 2 CrNiMo 18 16 5	–	–	S31780	–	–	–	–	–	–	1.4440	–
–	GX 2 CrNiMoN 17 1 3 4	–	–	–	GX 2 CrNiMoN 17 1 3 4	–	–	–	–	–	1.4446	–
–	GX 6 CrNiMo 17 13	317 C 16	–	J93000	–	–	–	–	–	CG8M	1.4448	–
–	GX 2 NiCrMo 28 20 2	–	–	–	GX 2 NiCrMo 28-20-2	GX 2 NiCrMo 28-20-2	GX 2 NiCrMo 28-20-2	–	–	–	1.4458	–
–	GX 4 NiCrCuMo 30 20 4	–	–	–	GX 4 NiCrCuMo 30-20-4	GX 4 NiCrCuMo 30-20-4	–	–	–	–	1.4527	–
–	GX 5 CrNiNb 18 9	347 C 17	SCS 21	J92710	GX 5 CrNiNb 19-11	Z 4 CNNb 19.10 M	G-X 5 CrNiNb 19-11	–	–	–	1.4552	–
–	GX 2 CrNiMoCuN 20 18 6	–	–	–	GX 2 CrNiMoCuN 20-18-6	GX 2 CrNiMoCuN 20-18-6	–	–	–	–	1.4557	–
–	X 3 CrNiCuMo 17 11 3 2	–	–	–	X 3 CrNiCuMo17 11 3 2	X3CrNiCuMo 17-11-3-2	X 3 CrNiCuMo 17-11-3-2	–	–	–	1.4578	–
–	GX 5 CrNiMoNb 18 10	318 C 17	SCS 22	–	GX 5 CrNiMoNb 19-11-2	Z 4 CNDNb 18.12 M	GX 6 CRNOMONB 20 11	–	–	–	1.4581	–
–	GX 2 NiCrMoCu 25 2 0 5	–	–	–	GX 2 NiCrMoCu 25-20-5	GX 2 NiCrMoCu 25-20-5	–	–	–	–	1.4584	–
–	GX 7 CrNiMoCuNb 18 18	–	–	J94651	–	–	–	–	–	–	1.4585	–
–	GX 2 NiCrMoCuN 29 25 5	–	–	–	GX 2 NiCrMoCuN 29-25-5	GX 2 NiCrMoCuN 29-25-5	–	–	–	–	1.4587	–
–	GX 2 NiCrMoCuN 25 20 6	–	–	–	GX 2 NiCrMoCuN 25-20-6	GX 2 NiCrMoCuN 25-20-6	–	–	–	–	1.4588	–
–	GX 25 CrNiSi 18 9	302 C 35	–	J92602	–	–	G X 16 CrNi 20 10	–	–	CF20	1.4825	–
–	GX 40 CrNiSi 22 9	–	SCH 12	J92603	–	–	–	–	–	–	1.4826	–
–	GX 50 CrNiNb 25 22	–	–	–	–	–	–	–	–	–	1.4836	–
–	GX 40 CrNiSi 25 12	309 C 30	SCS 17	J93503	–	–	GX 35 CrNi 25 12	–	–	CE30	1.4837	–
334	X 8 CrNiAlTi 20 20	–	–	S33400	–	–	–	–	–	–	1.4847	ATI 334™
–	GX 40 NiCrSiNb 38 18	–	–	N08004	–	–	–	–	–	–	1.4849	–
–	GX 40 NiCrSiNb 35 25	–	–	–	–	–	–	–	–	–	1.4852	–
–	GX 40 NiCrSi 35 25	–	–	J95705	–	–	GX 50 NiCr 35 25	–	–	–	1.4857	–
105 MA	BGH 4892	–	–	–	–	–	–	–	–	–	1.4892	–
–	X 3 CrNi 18 11	–	–	–	–	–	X 2 CrNiN 18 11	–	–	–	1.4949	–
–	X 2 CrNiMo 19 12	316 S 93	–	S31683	x 2 CrNiMo 19 13 03 KE	Z 2 CND 19-12-03	–	–	–	–	1.4430	–
–	GX 7 NiCrMoCuNb 25 20	–	SCS 23	J95150	10.204.3.1B	Z 3 NCDU 25.20 M	GX 5 NiCrCuMo 29 21	–	–	–	1.4500	–
–	X 3 CrNiCu 19 9 2	–	–	–	S 124 M	PHYHQ 4560	304 RH1	–	–	–	1.4560	ACX276
–	–	–	–	S63198	–	–	–	–	19-9 DL	–	–	19-9 DL
–	X 2 CrNiMoN 17 13 3	–	–	–	–	Z 2 CND 17.13	X 2 CrNiMoN 17 13 3	–	–	–	–	–
332	–	–	–	N08800	–	–	–	–	–	–	–	ATI 332™
–	–	–	–	N08367	–	–	–	–	–	–	–	AL-6XN®
611	–	–	–	S30601	–	–	–	–	–	A240-97A	–	ATI 611™

M2 Liste des matériaux à usiner • Aciers inoxydables • M2

M2 Aciers inoxydables austénitiques et moulés haute résistance Résistance à la traction RM (MPa) : 600–800*
Dureté (HB) : 150–230 (HRC) : <25

AISI**	DIN	BTS	JIS	UNS	EN	AFNOR	UNI	SIS	SAE	ASTM	Numéro Matière	Référence Fabricant
304 H	X 5 CrNi 18 10	304 S 15	SUS 304	S30409	X 6 CrNi 18 10 KD	Z 6 CN 18.09	X 5 CrNi 18 10	2332	–	–	1.4301	–
–	X 5 CrNi 19 9	308 S 96	–	S30888	X 6CrNi 20 10 KE	–	–	–	–	–	1.4302	–
305	X 4 CrNi 18 12	305 S 19	SUS 305	S30500	X 4 CrNi18 12 KD	Z 5 CN 18.12	X 4 CrNi 19 10	–	–	–	1.4303	–
303	X 10 CrNiS 18 9	303 S 21	SUS 303	S30300	X 10 CrNiS 18 9	Z 10 CNF 18.09	X 10 CrNiS 18 09	2346	–	–	1.4305	ATI 303™
304 L	X 2 CrNi 19 11	304 C 12	SUS 304L	S30403	X 3 CrNi18 10 KD	Z 2 CN 18.09	GX 2 CrNi 19 10	2352	–	CF3	1.4306	ATI 304L™
304 L	X 2 CrNi 18 9	304 S 11	SUS 304L	–	X 2 CrNi 18 9	CLC18.9.L	X 2 CrNi 18-9	–	–	–	1.4307	–
–	GX 2 CrNi 19 11	304 C 12	–	J92500	GX2CrNi19-11	GX2CrNi19-11	GX2CrNi19-11	2352	–	CF3	1.4309	–
304 LN	X 2 CrNiN 18 10	304 S 62	SUS 304 LN	S30453	X 2 CrNiN 18 10	Z 8 CN 18.12	X 8 CrNi 19 10	2371	–	–	1.4311	–
305	GX 10 CrNi 18 8	302 C 25	SCS 12	–	–	Z 10 CN 18.9 M	–	–	–	–	1.4312	ATI 305™
308 L	X 2 CrNi 19 9	308 S 92	SUS Y 308L	S30883	X 2 CrNi 20 10 KE	Z 2 CN 20.10	–	–	–	–	1.4316	–
–	X 2 CrNiN 18 7	–	–	–	X 2 CrNiN 18-7	18-7L	18-7L	–	–	–	1.4318	–
302	X 10 CrNi 18 9	302 S 26	SUS 302	S20200	302S31	Z10CN18-09	X 10 CrNi 18 09	2330	–	–	1.4319	ATI 302™
301	X 10 CrNi 18 9	302 S 26	–	J92501	X 10 CrNi 18 9	–	–	–	–	–	1.4324	–
–	X 10 CrNi 30 9	312 S 94	–	–	X 12 CrNi 30 09 KE	Z 10 CN 31-10	–	–	–	–	1.4337	–
–	X 3 CrNi 13 4	–	–	S41086	X 3 CrNi 14 04 KE	–	–	–	–	–	1.4351	410NiMo
202	X 3CrMnNiN 18 8 7	–	–	–	284S16	Z8CMN18-08-05	–	–	–	–	1.4371	–
201	X 12 CrMnNiN 17 7 5	284 S 16	SUS 201	–	X 12 CrMnNiN 17-7-5	X 12 CrMnNiN17-7-5	X 12 CrMnNiN 17-7-5	–	–	–	1.4372	ACX060
316	X 5 CrNiMo 17 12 2	316 S 16	SUS 316	S31600	X6 CrNiMo 17 12 2 KD	Z 6 CND 17.11	X 5 CrNiMo 17 12	2347	–	–	1.4401	ATI 316™
316L	X 2 CrNiMo 17 13 2	316 S 12	SUS 316 L	S31603	GX 3 CrNiMo 17 12 2 KD	Z 3 CND 19.10 M	GX 2 CrNiMo 19 11	2348	–	–	1.4404	ATI 316L™
316 LN	X 2 CrNiMoN 17 12 2	316 S 61	SUS 316 LN	S31653	X 3 CrNiMoN 17 12 2	Z 2 CND 17.12 Az	X 2 CrNiMoN 17 12	2353	–	–	1.4406	ATI 316LN™
–	X 5 CrNiMo 13 4	–	–	J91550	–	Z 6 CND 16.05.01	–	–	–	–	1.4407	–
–	X12CrNiMoS18-11	–	–	–	–	Z3CNDF17-13	–	–	–	–	1.4427	Chronifer® Special KL
316L	X 2 CrNiMo 17 12 3	316 S 13	SUS 316L	–	X 2 CrNiMo 17 12 2	Z 3 CND 17-13-30	X 2 CrNiMo 17-12-3	2348/2353/2354	–	–	1.4432	–
–	X 2 CrNiMoN 18 12 4	–	–	–	317 LN	CLC18.12.4.LN	X2CrNiMoN1812-4	–	–	–	1.4434	–
316 L	X 2 CrNiMo 18 14 3	316 S 11	SCS 16	S31603	X 2 CrNiMo 18 16	Z 2 CND 17.13	X 2 CrNiMo 17 13	2353	–	–	1.4435	–
316	X 5 CrNiMo 17 1 3 3	316 S 16	SUS 316	S31600	X6 CrNiMo 18 13 3 KD	Z 6 CND 17.12	X 5 CrNiMo 17 13	2343	–	–	1.4436	–
317 L	X 2 CrNiMo 18 16 4	317 S 12	SUS 317 L	S31703	X 3 CrNiMo 18 16 4	Z 2 CND 19.15	X 2 CrNiMo 18 15	2367	–	–	1.4438	ATI 317L™
–	X 2 CrNiMoN 17 13 5	–	–	–	X 3 CrNiMo 17 13 5	Z 3 CND 18.14-05 AZ	–	–	–	–	1.4439	–
–	X 2 CrNiMo 18 15 4	–	–	S31675	–	X 3 CrNiMoN 19-14	–	–	–	–	1.4442	–
317	X 5 CrNiMo 17 13	317 S 16	SUS 317	S31700	–	–	X 5 CrNiMo 18 15	–	–	–	1.4449	AL 317L+E55
–	X 5 CrNiCuNb 16 4	–	–	–	–	Z7CNU16.04	–	–	–	–	1.4452	–
–	–	–	–	S21904	–	–	–	–	–	A666	1.4454	ATI 219
–	X 2 CrNiMnMoN 20 16	–	–	–	X 2 CrNiMnMoN 20 15 08 KE	–	–	–	–	–	1.4455	–
–	X 1 CrNiMoN 25 2 5 2	–	–	S31050	–	–	–	–	–	–	1.4465	2RE69

(suite)

M2 Liste des matériaux à usiner • Aciers inoxydables • M2 *(suite)*

M2 Aciers inoxydables austénitiques et moulés haute résistance *Résistance à la traction RM (MPa)* : 600–800*
Dureté (HB) : 150–230 (HRC) : <25

AISI**	DIN	BTS	JIS	UNS	EN	AFNOR	UNI	SIS	SAE	ASTM	Numéro Matière	Référence Fabricant
–	X 1 CrNiMoN 25 22 2	–	–	–	725 LN	DMV 25.22.2	X 1 CrNiMoN 25-22-2	–	–	–	1.4466	–
–	X 1 NiCrMoCuN 25 20 6	–	–	–	–	–	–	–	–	–	1.4529	Uranus B26 6Mo
–	GX 2 NiCrMoCuN 25 20	–	–	J94650	GX 2 CrNiMoCuN 25-20-6	–	–	–	–	–	1.4536	–
–	X 1 CrNiMoCuN 25 25 5	–	–	–	X 1 CrNiMoCuN 25-25-5	X 1 CrNiMoCuN 25-25-5	X 1 CrNiMoCuN 25-25-5	–	–	–	1.4537	–
321	X 6 CrNiTi 18 10	321 S 12	SUS 321	S32100	X 6 CrNiTi 18 10	Z 6 CNT 18.10	X 6 CrNiTi 18 11	2337	–	–	1.4541	ATI 321™
321	A 700	304 S 31	–	J92630	–	Z 10 CNT 18 11	X 6 CrNiTi 18 11	–	–	–	1.4544	–
–	X 1 CrNiMoCuN 20 18 7	X 1 CrNiMoCuN 20 18 7	–	S31254	X 1 CrNiMoCuN 20-18-7	X 1 CrNiMoCuN 20-18-7	X 1 CrNiMoCuN 20-18-7	–	–	–	1.4547	Uranus B25 6Mo
–	X 2 NiCrAlTi 32 20	–	NCF 800 TB	–	–	–	–	–	–	–	1.4558	–
–	X 1 NiCrMoCuN 31 27 4	–	–	–	X 1 NiCrMoCu 31 27 4	X 1 NiCrMoCuN 31 -27-4	X 1 NiCrMoCuN 31 -27-4	2584	–	–	1.4563	–
–	X 3 CrNiCu 18 9 4	394 S 17	SUS XM7	–	X3CrNiCu18-9-4	304CU	304K	–	–	–	1.4567	–
316 Ti	X 6 CrNiMoTi 17 12 2	320 S 31	SUS 316Ti	–	X 6 CrNiMoTi 17 12 2	Z 6 CNDT 17.12	X 6 CrNiMoTi 17 12	2350	–	–	1.4571	ATI 316Ti™
–	GX 5 CrNiMoNb 23 9	–	–	–	–	–	–	–	–	–	1.4572	–
316 Ti	X 10 CrNiMoTi 18 12	320 S 33	SUS 316Ti	S31635	–	–	X 6 CrNiMoTi 17 13	–	–	–	1.4573	–
318	X 10 CrNiMoNb 18 12	–	–	–	–	–	X 6 CrNiMoNb 17 13	–	–	–	1.4583	–
–	X 2 CrNiCu 19 10	–	–	–	X 2 CrNiCu 19-10	TX 304L	–	–	–	–	1.4650	–
–	X1CrNiMoCuN24-22-8	–	–	S32654	–	–	–	–	–	–	1.4652	654 SMO®
–	153 MA	–	–	S30415	X 6 CrNiSiNCe 19 10	–	–	–	–	–	1.4818	153 MA™
–	X 20 CrNiSi 25 4	–	–	S44635	X 15 CrNiSi 25 4	Z 20 CNS 25.04	X 20 CrNiSi 25 4	–	–	–	1.4821	–
309	X 15 CrNiSi 20 12	309 S 24	SUH 309	S30900	X 15 CrNiSi 20 12	Z 15 CNS 20.12	X 16 CrNiSi 25,20	–	–	–	1.4828	ATI 309™
309 S	X 7 CrNi 23 14	309 S 24	SUS 309 S	J93400	X 12 CrNi 23 13	Z 15 CN 24.13	X 6 CrNi 23 14	–	–	–	1.4833	–
–	353 MA	–	–	S35315	X 6 NiCrSiNCe 35-25	–	–	–	–	–	1.4854	353 MA®
–	X 8 NiCrSi 38 18	NA 17	–	N08330	–	Z 12 NCS 37.18	–	–	–	–	1.4862	–
–	X 33 CrNiMnN 23 8	–	–	–	X 33 CrNiMnN 23-8	X 33 CrNiMnN 23-8	–	–	–	–	1.4866	–
EV 12	X 55 CrMnNiN 20 8	–	–	S63012	X 55 CrMnNiN 20 8	Z 55 CMN 20.08 Az	–	–	–	–	1.4875	–
321	X 10 CrNi 18 9	321 S 20	SUS 321	S32100	X 10 CrNiTi 18 10	Z 6 CNT 18.12	X 6 CrNiTi 18.11	2337	–	–	1.4878	ACX315
EV 11	X 70 CrMnNiN 21 6	–	–	S63011	–	–	X 70 CrMnNiN 21 6	–	–	–	1.4881	–
–	X 50 CrMnNiNbN 21 9	–	–	–	X 50 CrMnNiNbN 21-9	Z 50 CMNNb 21.09	–	–	–	–	1.4882	–
–	X 7 CrNiNb 18 10	–	SUS347H	S34709	X7CrNiNb18-10	X7CrNiNb18-10	–	–	–	–	1.4912	–
316 H	X 6 CrNiMo 17 13	316 S 51	–	S31609	X 6 CrNiMo 17 12 2	Z 6 CND 17-13 B	–	–	–	–	1.4919	–
321 H	X 8 CrNiTi 18 10	–	–	–	X 6 CrNiTiB 18-10	Z 6 CNT 18-10 B	X 6 CrNiTiB 11	–	–	–	1.4941	–
A660	X 4 NiCrTi 25 15	HR251	SUH 660	S66286	–	Z 6 NCTDV 25.15 B	–	–	–	–	1.4943	Discaloy
–	X 6 CrNiWNb 16 16	–	–	–	–	–	–	–	–	–	1.4945	–
–	X 6 CrNi 18 11	304 S 51	–	S30480	X 6 CrNi 18 10	Z 6 CN 18-09	X 5 CrNi 18 10 KW	2333	–	–	1.4948	–
–	X 6 CrNi 25 20	–	–	–	310 H	–	–	–	–	–	1.4951	–
–	X 8 CrNiNb 16 13	347 S 51	–	–	–	–	–	–	–	–	1.4961	–
–	Esshete12 50	–	–	S21500	X 10 CrNiMoMnNbVB 15-10-1	X 10 CrNiMoMnNbVB 15-10-1	–	–	–	A213	1.4982	Esshete 1250
–	X 8 CrNiMoBNb 16 16	–	–	–	X 7 CrNiMoBNb 16-16	–	–	–	–	–	1.4986	–
301	X 12 CrNi 17 7	301 S 21	SUS 301	S30100	X 12 CrNi 17 7	Z 12 CN 17.07	X 12 CrNi 17 07	2331	–	–	1.4310	ATI 301™
–	GX 40 CrNi 27 4	–	–	J92615	–	–	GX 35 CrNi 28 05	–	–	–	1.4340	–
304	X 5 CrNi 18 9	304 S 31	SUS 304	S30400	1	Z6CN18.09	X5CrNi1810	2332/2333	–	A276	1.4350	ATI 304™
–	X 15 CrNiMn 18 8	307 S 98	–	–	X 15 CrNiMn 18 08 KE	Z 8 CNM 19-09-07	–	–	–	–	1.4370	–
S32750	GX 10 CrNiMo 18 9	–	SCS 14 A	S32750	X 2 CrNiMoN 25-7-4	Z 5 CND 20.10 M	X 2 CrNiMoN 25-7-4	–	–	–	1.4410	–
–	X 5 CrNiMo 18 11	315 S 16	–	–	–	–	–	2340	–	–	1.4420	–
347	X 6 CrNiNb 18 10	347 S 17	SUS 347	S34700	X 6 CrNiNb 18 10	Z 6 CNNb 18.10	X 6 CrNiNb 18 11	2338	–	–	1.4550	ATI 347™
316 Cb	X 6 CrNiMoNb 17 12 2	318 S 17	–	–	X 6 CrNiMoNb 17 12 2	Z 6 CNDNb 17.12	X 6 CrNiMoNb 17 12	–	–	–	1.4580	–
–	X 3 CrNiMoN 17 13	–	–	–	X 3 CrNiMoN 17-13-3	–	X 2 CrNiMoN 17 12	–	–	–	1.4910	–
–	X 6 CrNi 23 13	–	–	–	309 H	–	–	–	–	–	1.4950	–
A286	X 6 NiCrTiMoVB 25-15-2	286 S 31	–	S66286	X 6 NiCrTiMoVB 21-15-2	–	–	–	–	–	1.4980	Incoloy A 286
XM-19	–	–	–	S20910	–	–	–	–	–	F1314	–	ATI XM-19™
303 plus X	–	–	–	S30310	–	–	–	–	–	XM-5	–	303 plus X
–	X 2 CrNi 18 13 3	–	–	–	–	–	–	–	–	–	–	Staybrite® 4435NCu
218	–	–	–	S21800	–	–	–	–	–	–	–	Nitronic 60
201LN	–	–	–	S20153	–	–	–	–	–	–	–	ATI 201LN™-MIL
–	X 2 CrNiMoN 17 13 3	–	–	–	–	Z 2 CND 17.13	X 2 CrNiMoN 17 13 3	–	–	–	–	AL 316LXN
–	–	–	–	S31675	–	–	–	–	–	F1586	–	ATI REX 734™
–	–	–	–	–	–	–	–	–	–	–	–	P558
–	X 1 NiCrMoCu 22 24 6	–	–	–	–	–	–	–	–	–	–	Uranus B66
–	–	–	–	–	–	–	–	–	–	–	–	ATI Datalloy 2®
–	–	–	–	–	–	–	–	–	–	–	–	ATI Staballoy® AG17®
–	–	–	–	–	–	–	–	–	–	–	–	P530
–	X 1 NiCrMoCu 31 27 4	–	–	N08028	–	–	–	–	–	–	–	Uranus B28
–	–	–	–	–	–	–	–	–	–	–	–	P750
–	–	–	–	–	–	–	–	–	–	–	–	P750-I
–	X 4 CrNiMoN 21 9 4	–	–	–	–	–	–	–	–	F1586	–	M30NW
–	–	–	–	–	–	–	–	–	–	–	–	P550
–	–	–	–	–	–	–	–	–	–	–	–	P580
–	–	–	–	–	–	–	–	–	–	–	–	P650
–	–	–	–	–	–	–	–	–	–	–	–	ATI Datalloy HP™

REMARQUE : Pour la légende, voir page Y217.

M3 Liste des matériaux à usiner • Acier inoxydable • M3

M3 Acier inoxydable duplex *Résistance à la traction RM (MPa)*: <800* *Dureté (HB) : 135–275 (HRC) : <30*

AISI**	DIN	BTS	JIS	UNS	EN	AFNOR	UNI	SIS	SAE	ASTM	Numéro Matière	Référence Fabricant
–	GX 120 CrMo 29 2	–	–	–	–	–	–	–	–	F30M	1.4138	PK324
–	X 2 CrMnNiN 21 5 1	–	–	S32101	–	–	–	–	–	–	1.4162	LDX2101
–	GX 6 CrNiN 26 7	–	–	–	GX 6 CrNiN 26-7	–	–	–	–	–	1.4347	–
S32304	X 2 CrNiN 23 4	–	–	S32304	SAF 2304	35 N	X 2 CrNiN 23-4	2327	–	A240	1.4362	ATI 2304™
S31500	X 2 CrNiMoSi 19 5	–	–	S39215	GX 2 CrNiMoN 25-7-3	GX 2 CrNiMoN 25-7-3	–	2376	–	–	1.4417	–
S31803	X 2 CrNiMoN 22 5 3	318 S 13	SUS 329J 3L	S31803 & S32205	X 2 CrNiMoN 22 5 3	Z 3 CND 22.05 AZ	X 2 CrNiMoN 22-5-3	2377	F51	2205	1.4462	ATI 2205™
–	GX 6 CrNiMo 24 8 2	–	–	–	–	–	–	–	–	–	1.4463	–
–	GX 2 CrNiMoN 25 6 3	–	–	–	GX 2 CrNiMoN 25-6-3	GX 2 CrNiMoN 25-6-3	–	–	–	–	1.4468	–
–	GX 2 CrNiMoN 26 7 4	–	–	J93404	GX 2 CrNiMoN 26-7-4	GX 2 CrNiMoN 26-7-4	GX 2 CrNiMoN 26-7-4	–	–	–	1.4469	–
–	X 2 CrNiMoCuWN 25 7 4	–	–	S32760	X 2 CrNiMoCuWN 25 7 4	X 2 CrNiMoCuWN 25-7-4	X 2 CrNiMoCuWN 25-7-4	–	–	F 55	1.4501	F55
2507	X 2 CrNiMoCuN 25 6 3	–	–	–	X 2 CrNiMoCuN 25-6-3	DMV25.7Cu	329SK	–	–	–	1.4507	Uranus 52N+
–	GX 2 CrNiMoCuWN 25 8 4	–	–	–	X 6 CrNiCu 18 10 4 KD	Z 4 CNUD 17-11-03 FF	–	–	–	–	1.4508	–
–	GX 2 CrNiMoCuN 25 6 3 3	–	–	–	GX 2 CrNiMoCuN 25-6-3-3	GX 2 CrNiMoCuN 25-6-3-3	GX 2 CrNiMoCuN 25-6-3-3	–	–	–	1.4517	–
–	X 4 CrNiMoNb 25 7	–	SCS 22	–	–	–	–	–	–	–	1.4582	PK343
–	BGH 4593	–	–	–	GX 3 CrNiMoCuN 24 6 2 3	–	–	–	–	–	1.4593	Noridur®
329	X 4 CrNiMo 27 5 2	–	SUS 329 J1	S32900	X 3 CrNiMo 27 5 2	X 2 CrNiMo 25-7-3	X 3 CrNiMo 27-5-2	2324	–	A240	1.4460	10RE51
–	GX 2 CrNiMoN 22 5 3	–	–	–	GX 2 CrNiMoN 22-5-3	GX 2 CrNiMoN 22-5-3	GX 2 CrNiMoN 22-5-3	–	–	–	1.4470	–
S32550	–	–	–	S32550	–	–	–	–	–	–	–	Ferralium® alloy 255
–	–	–	–	S32003	–	–	–	–	–	–	–	ATI 2003®
–	–	–	–	S80211	–	–	–	–	–	–	–	ATI 2102™
–	–	–	–	S32550	–	–	–	–	–	–	–	ATI 255™
–	–	–	–	S34565	–	–	–	–	–	–	–	ATI 4565™
–	X 2 CrNiMoN 25 6 3	–	–	–	–	–	–	–	–	–	–	Uranus 47N+
–	–	–	–	–	–	–	F60	–	–	32760	–	Zeron® 100

Fonte

K1 Liste des matériaux à usiner • Fonte • K1

K1 Fonte grise *Résistance à la traction RM (MPa)* : 125–500* *Dureté (HB) : 120–290 (HRC) : <32*

AISI**	DIN	BTS	JIS	UNS	EN	AFNOR	UNI	SIS	SAE	ASTM	Numéro Matière	Référence Fabricant
–	GG-150HB	–	–	–	GJL-HB 170	–	–	–	–	–	0.6012	–
A48-25 B	GG-15	Nuance 150	FC 150	–	GJL-150	FGL 150	G 15	0115-00	–	A 48 Classe 25	0.6015	–
–	GG-170HB	–	–	N06985	GJL-HB 205	–	–	–	–	–	0.6017	–
–	GG-190HB	–	–	N06022	GJL-HB 230	–	–	–	–	–	0.6022	–
A48-35 B	GG-25	Nuance 260	FC 250	–	GJL-250	FGL 250	G 25	0125-00	–	A 48 Classe 35	0.6025	–
–	GG-26	–	FC260	–	–	–	G 26	0126-00	–	–	0.6026	–
–	GG-220HB	–	–	W06027	GJL-HB 250	FGL 250	–	–	–	–	0.6027	–
–	GG-240HB	–	–	–	GJL-HB 275	–	–	–	–	–	0.6032	–
A48-50 B	GG-35	Nuance 350	FC 350	–	GJL-350	FGL 350	G 35	0135-00	–	A 48 Classe 50	0.6035	–
–	GG-260HB	–	–	–	GJL-HB 275	–	–	–	–	–	0.6037	–
A48-20 B	GG-10	Nuance 100	FC 100	–	GJL-100	FGL 100	G 10	0110-00	–	A 48 Classe 20	0.6010	–
A48-30 B	GG-20	Nuance 220	FC 200	W06020	GJL-200	FGL 200	G 20	0120-00	–	A 48 Classe 30	0.6020	–
A48-45 B	GG-30	Nuance 300	FC 300	–	GJL-300	FGL 300	G 30	0130-00	–	A 48 Classe 45	0.6030	–
A48-55 B	GG-40	Nuance 400	–	–	GJL-400	FGL 400	–	0140-00	–	A 48 Classe 55	0.6040	–
A48-40	–	–	–	–	–	–	–	–	–	A 48 Classe 40	–	–
A48-60	–	–	–	–	–	–	–	–	–	A 48 Classe 60	–	–
–	–	–	–	–	–	–	–	–	G1800	A 159 G1800	–	–
–	–	–	–	–	–	–	–	–	G3000	A 159 G3000	–	–
–	–	–	–	–	–	–	–	–	G10H18	A 159 G3000	–	–
–	–	–	–	–	–	–	–	–	G11H18	A 159 G3000	–	–
–	–	–	–	–	–	–	–	–	G3500	A 159 G3500	–	–
–	–	–	–	–	–	–	–	–	G11H20	A 159 G3500	–	–
–	–	–	–	–	–	–	–	–	G4000	A 159 G4000	–	–
–	–	–	–	–	–	–	–	–	G13H19	A 159 G4000	–	–
–	–	–	–	–	–	–	–	–	G12H21	A 159 G4000	–	–
–	–	–	–	–	–	–	–	–	G9H12	A 159 G1800	–	–
–	GG-26-Cr	–	–	–	–	–	–	–	–	–	–	–
–	GG-25-Cr	–	–	–	–	–	–	–	–	–	–	–

K2 Liste des matériaux à usiner • Fonte • K2

K2 Fontes ductiles faible et moyenne résistance (fontes nodulaires) et fontes à graphite compact (CGI) *Résistance à la traction RM (MPa)* : <600*
Dureté (HB) : 130–260 (HRC) : <28

AISI**	DIN	BTS	JIS	UNS	EN	AFNOR	UNI	SIS	SAE	ASTM	Numéro Matière	Référence Fabricant
–	GGL-NiMn137	L-NiMn 13 7	FCA NiMn 13 7	F43000	GJLA-XNiMn 13-7	L-NM 13 7	–	–	–	–	0.6652	–
A 436 Type 1	GGL- NiCuCr1562	L-NiCuCr 15 6 2	FCA -NiCuCr 15 6 2	F41000	GJLA-XNiCuCr 15-6-2	L-NUC 15 6 2	–	–	–	–	0.6655	–
A 436 Type 1b	GGL-NiCuCr1563	L-NiCuCr 15 6 3	FCA-NiCuCr 15 6 3	F41001	GJLA-XNiCuCr 15-6-3	L-NUC 15 6 3	–	–	–	–	0.6656	–
A 436 Type 2b	GGL-NiCr203	L-NiCr 20 3	FCA-NiCr 20 3	F41003	GJLA-XNiCr 20-3	L-NC 20 3	–	–	–	–	0.6661	–
–	GGL-NiSiCr2053	L-NiSiCr 20 5 3	FCA-NiSiCr 20 5 3	–	GJLA-XNiSiCr 20-5-3	L-NSC 20 5 3	–	–	–	–	0.6667	–
A 436 Type 3	GGL- NiCr303	L-NiCr 30 3	FCA-NiCr 30 3	F41004	GJLA-XNiCr 30-3	L-NC 30 3	–	–	–	–	0.6676	–
–	GGG-35.3	–	–	–	GJS-350-22	–	–	0717-15	–	–	0.7033	–
–	GGG-40.3	SNG 370/17	FCD 370	–	GJS-400-18	FGS 370-17	GSO 42/15	0717-15	–	–	0.7043	–
–	GGG-45	–	FCD 450	–	–	–	–	–	–	–	0.7045	–
–	–	–	–	–	–	FGS450.10	–	–	–	–	0.7049	–
–	GGG-65	–	–	–	–	–	–	–	–	–	0.7065	–
–	GGG-NiMn137	S-NiMn 13 7	FCDA-NiMn 13 7	–	GJSA-XNiMn 13-7	S-Mn 13 7	–	0772-00	–	–	0.7652	–
–	GGG-NiCrNb202	S2W	FCDA-NiCrNb 20 2	–	GJSA-XNiCrNb 20-2	–	–	–	–	–	0.7659	–
A 439 Type D-2B	GGG-NiCr203	S-NiCr 20 3	FCDA-NiCr 20 3	F43001	GJSA-XNiCr 20-3	–	–	–	–	–	0.7661	–
–	GGG-NiSiCr2052	S-NiSiCr 20 5 2	FCDA-NiSiCr 20 5 2	–	GJSA-XNiSiCr 20-5-2	S-NSC 20 5 2	–	–	–	–	0.7665	–
A 571 Type D-2M	GGG-NiMn234	S-NiMn 23 4	FCDA-NiMn 23 4	–	GJSA-XNiMn 23-4	S-NM 23 4	–	–	–	–	0.7673	–
A 439 Type D-3	GGG-NiCr303	S-NiCr 30 3	FCDA-NiCr 30 3	F43003	GJSA-XNiCr 30-3	S-NC 30 3	–	–	–	–	0.7676	–
A 439 Type D-3A	GGG-NiCr301	S-NiCr 30 1	FCDA-NiCr 30 1	F43004	GJSA-XNiCr 30-1	S-NC 30 1	–	–	–	–	0,7677	–
–	GGG-NiSiCr3055	–	FCDA-NiSiCr 30 5 5	–	GJSA-XNiSiCr 30-5-5	–	–	–	–	–	0.7679	–
A 439 Type D-5	GGG-Ni35	S-Ni 35	FCDA-Ni 35	F43006	GJSA-XNi 35	S-N 35	–	–	–	–	0.7683	–
A 439 Type D-5A	GGG-NiCr353	S-NiCr 35 3	FCDA-NiCr 35 3	F43007	GJSA-XNiCr 35-3	S-NC 35 3	–	–	–	–	0.7685	–
–	GGG-NiSiCr3552	–	FCDA-NiSiCr 35 5 2	–	GJSA-XNiSiCr 35-5-2	FGS Ni35 Si 5 Cr2	–	–	–	–	0.7688	–
–	GTW-35-04	W 35-04	FCMW 330 classe 1	–	GJMW-35-0-4	MB 35-7	W 35-04	–	–	–	0.8035	–
–	GTW-S-38-1 2	W 38-12	–	–	GJMW-360-12	MB 300-12	–	–	–	–	0.8038	–
–	GTW-45-07	W 45-07	FCMWP 440 classe 3	–	GJMW-450-7	MB 450-7	GMB 45	–	–	–	0.8045	–
–	GTW-55	–	–	–	–	–	GMB 55	–	–	–	0.8055	–
–	GTW-65	–	–	–	–	–	GMB 65	–	–	–	0.8065	–
32510	GTS-35-10	B 340/12	FCMP 330	–	GJMB-350-10	MN 350-10	–	815	–	–	0.8135	–
40010	GTS-45-06	P 440/7	FCMP 440	–	GJMB-450-6	MN 450 - 6	P 45-06	852	–	–	0.8145	–
50005	GTS-55-04	P 510/4	FCMP 490	–	GJMB-550-4	MN 550-4	P 55-04	854	–	–	0.8155	–
70003	GTS-65-02	P 570/3	FCMP 540	–	GJMB-650-2	MN 650-3	P 65-02	0858-00, 0856-00	–	–	0.8165	–
90001	GTS-70-02	P 690/2	FCMP 690	–	GJMB-700-2	MN 700-2	P 70-02	0862-03; 0864-03	–	–	0.8170	–
–	GGV-30	–	–	–	GJV-300	–	–	–	–	–	0.9991	–
A 436 Type 2	GGL-NiCr202	L-NiCr 20 2	FCA-NiCr 20 2	F41002	GJLA-XNiCr 20-2	L-NC 20 2	–	0523-00	–	–	0.6660	–
A 436 Type 4	GGL- NiSiCr3055	L-NiSiCr 30 5 5	FCA-NiSiCr 30 5 5	F41005	GJLA-XNiSiCr 30-5-5	L-NSC 30 5 5	–	–	–	–	0.6680	–
60-40-18	GGG-40	SNG 420/12	FCD 400 classe 1	F32800	GJS-400-15	FGS400-12	GS400-12	0717-02	60-40-18	60-40-18	0.7040	–
65-45-12	GGG-50	SNG 500/7	FCD 500	F33100	GJS-500-7	FGS 500-7	GS 500/7	0727-02	65-45-12	65-45-12	0.7050	–
–	GGG-60	SNG 600/3	FCD 600-3	–	GJS-600-3	–	GS 600/3	–	80-55-06	80-55-06	0.7060	–
100-70-03	GGG-70	SNG 700/2	FCD 700	F34800	GJS-700-2	FGS 700-2	GS 700-2	0737-01	100-70-03	100-70-03	0.7070	–
120-90-02	GGG-80	SNG 800/2	FCD 800	F36200	GJS-800-2	FGS 800-2	GS 800-2	–	120-90-02	120-90-02	0.7080	–
A 439 Type D-2	GGG-NiCr202	L-NiCuCr 20 2	FCDA-NiCr 20 2	–	GJSA-XNiCr 20-2	L-NC 20 2	–	0523-00	–	–	0.7660	–
A 439 Type D-2C	GGG-Ni22	S-Ni 22	FCDA-Ni 22	F43002	GJSA-XNi 22	S-N 22	–	–	–	–	0.7670	–
A 439 Type D-4	GGG-NiSiCr3053	S-NiSiCr 30 5 5	FCDA-NiSiCr 30 5 4	F43005	GJSA-XNiSiCr 30-5-3	S-NSC 30 5 5	–	–	–	–	0.7680	–
–	GTW-40-05	W 40-05	FCMW 370	–	GJMW-400-5	MB 400-5	GMB 40	–	–	–	0.8040	–
–	GGV-40	–	–	–	GJV-400	–	–	–	–	–	0.9990	–
80-55-06	–	–	–	F33800	–	FGS 350-22	–	0732-03	D5506	–	–	–
–	–	–	–	–	–	–	–	–	D4018	–	–	–
–	–	–	–	–	–	–	–	–	D400	–	–	–
–	–	–	–	–	–	–	–	–	D4512	–	–	–
–	–	–	–	–	–	–	–	–	D450	–	–	–
–	–	–	–	–	–	–	–	–	M3210	–	–	–
–	–	–	–	–	–	–	–	–	M4504	–	–	–
–	–	–	–	–	–	–	–	–	M5003	–	–	–
–	–	–	–	–	–	–	–	–	M5503	–	–	–
–	–	–	–	–	–	–	–	–	M7002	–	–	–
–	–	–	–	–	–	–	–	–	D7003	–	–	–
–	–	–	–	–	–	–	–	–	M8501	A 602 M8501	–	–
–	GGV-45	–	–	–	GJV-450	–	–	–	–	–	–	–
–	GGG--SiMo3.08	–	–	–	–	–	–	–	–	–	–	–
–	GGG--SiMo4.10	–	–	–	–	–	–	–	–	–	–	–
–	GGG--SiMo5.10	–	–	–	–	–	–	–	–	–	–	–
–	–	–	–	–	–	–	–	–	–	–	–	HPI C13 06
–	GGV-35	–	–	–	GJV-350	–	–	–	–	–	–	–
–	GGV-50	–	–	–	GJV-500	–	–	–	–	–	–	–

K3 Liste des matériaux à usiner • Fonte • K3

K3 Fontes ductiles et bainitiques haute résistance *Résistance à la traction RM (MPa)* : >600* *Dureté (HB) : 180–350 (HRC) : <43*

AISI**	DIN	BTS	JIS	UNS	EN	AFNOR	UNI	SIS	SAE	ASTM	Numéro Matière	Référence Fabricant
–	–	–	–	–	–	–	–	–	–	A 897 125-80-10	–	–
–	–	–	–	–	–	–	–	–	–	A 897 150-100-7	–	–
–	–	–	–	–	–	–	–	–	–	A 897 175-125-4	–	–
–	–	–	–	–	–	–	–	–	–	A 897 200-150-1	–	–
–	–	–	–	–	–	–	–	–	–	A 897 230-185	–	–

REMARQUE : Pour la légende, voir page Y217.

N1 ■ Liste des matériaux à usiner • Non ferreux • N1

N1 Aluminium corroyé

AISI**	DIN	BTS	JIS	UNS	EN	AFNOR	UNI	SIS	SAE	ASTM	Numéro Matière	Référence Fabricant
1080	Al99.8	–	1A	–	–	–	–	–	–	–	3.0128	–
1050	Al99.5	L 31	1B	–	–	A 59050 C	–	–	–	–	3.0255	–
–	SG-Al 99,5	–	–	–	–	–	–	–	–	–	3.0259	–
1070	Al99.7	–	–	–	–	–	4508	–	–	–	3.0275	–
3103	AlMn	–	N3	–	–	–	–	–	–	–	3.0515	–
3003	AlMnCu	–	–	–	–	–	–	–	–	–	3.0517	–
3005	AlMn1Mg0.5	–	–	–	–	–	–	–	–	–	3.0525	–
3004	AlMn1Mg1	–	–	–	–	–	–	–	–	–	3.0526	–
–	AlMgSiPb	–	–	–	–	–	–	–	–	–	3.0615	–
–	SG-Al 99,5Ti	–	–	–	–	–	–	–	–	–	3.0805	–
–	SG-Al 99,5 Ti	–	–	–	–	–	–	–	–	–	3.0805	–
2014	AlCuSiMn	–	H15	–	–	A-U4SG	3581	–	–	–	3.1255	–
2017	AlCuMg 1	–	–	–	AW-2017 A	A-U4G	3579	–	–	–	3.1325	–
2024	AlCuMg 2	–	L97	–	AW-2024	A-U4G1	–	–	–	–	3.1355	–
–	AlCuMgPb	–	–	–	–	–	–	–	–	–	3.1645	–
2011	AlCuBiPb	–	FC1	–	–	A-U5PbBi	6362	–	–	–	3.1655	–
6082	AlMgSi 1	–	H30	–	AW-6005 A	A-SGM0.7	3571	–	–	–	3.2315	–
6060	AlMgSi0.5	–	–	–	–	–	–	–	–	–	3.3206	–
6063	AlMgSi0.7	–	H9	–	–	A-GS	3569	–	–	–	3.3206	–
6463	EAlMgSi0.5	–	91E	–	–	–	–	–	–	–	3.3207	–
5005	AlMg 1	–	N41	–	AW-6082	A-G0.6	5764-66	–	–	–	3.3315	–
5050	–	–	–	–	–	–	–	–	–	–	3.3316	–
5052	AlMg2.5	–	2L56	–	–	A-G2.5C	4574	–	–	–	3.3523	–
5754	AlMg 3	–	N5	–	–	A-G3M	3575	–	–	–	3.3535	–
5454	AlMg2.5Mn	–	N51	–	–	A-G2.5MC	7789	–	–	–	3.3537	–
5086	AlMg4Mn	–	–	–	–	–	–	–	–	–	3.3545	–
–	SG-Al Mg 4,5 Mn Zr	–	–	–	–	–	–	–	–	–	3.3546	–
5083	AlMg4,5Mn	–	N8	–	–	A-G4.5MC	7790	–	–	–	3.3547	–
5056	AlMg5	–	N6	–	–	A-G5	3576	–	–	–	3.3549	–
–	AlMg 5	–	–	–	–	–	–	–	–	–	3.3555	–
7050	AlZnMgCu0,5	L 86	–	–	–	AZ 4 GU/9051	811-04	–	–	–	3.4144	–
7020	AlZn4.5Mg1	–	H17	–	–	A-Z5G	–	–	–	–	3.4335	–
7022	AlZnMgCu0.5	–	–	–	–	–	–	–	–	–	3.4345	–
–	AlZn5,5MgCu	–	–	–	–	–	–	–	–	–	3.4365	–
7075	AlZnMgCu 1.5	–	DTD5074	A97075	AL-P7075	A-Z5GU	3735	–	7075	–	3.4365	–
1000	Al99.5H	L31	–	–	–	A59050C	–	–	–	–	3.0250	–
–	Al99.8	–	–	–	–	–	–	–	–	–	3.0280	–
–	AlMg3Mn	–	–	–	–	–	–	–	–	–	–	–
2025	–	–	A 2025 FD	A92025	–	–	–	–	2025	B 247 2025	–	–
1100	–	–	–	–	–	–	–	–	–	–	–	–
3105	–	–	–	–	–	–	–	–	–	–	–	–
5657	AlMg0.8Si	–	–	–	–	–	–	–	–	–	–	–
6070	–	–	–	–	–	–	–	–	–	–	–	–
6262	–	–	–	–	–	–	–	–	–	–	–	–
7003	–	–	–	–	–	–	–	–	–	–	–	–
2050	–	–	–	–	–	–	–	–	–	–	–	–
7475	–	–	–	–	–	–	–	–	–	–	–	–
7175	–	–	–	–	–	–	–	–	–	–	–	–
7178	–	–	–	–	–	–	–	–	–	–	–	–
5251	AlMg2Mo3	–	N4	–	–	A-G2M	3574	–	–	–	–	–
6151	–	–	–	–	–	–	–	–	–	–	–	–
7001	–	–	–	–	–	–	–	–	–	–	–	–
7040	–	–	–	–	–	–	–	–	–	–	–	–

N2 ■ Liste des matériaux à usiner • Non ferreux • N2

N2 Alliages d'aluminium à basse teneur en silicium et alliages de magnésium *Teneur : Si <12,2%*

AISI**	DIN	BTS	JIS	UNS	EN	AFNOR	UNI	SIS	SAE	ASTM	Numéro Matière	Référence Fabricant
–	SG-Al99,8	–	–	–	–	–	–	–	–	–	3.0286	–
–	G-AlCu 4 TiMg	–	–	–	–	–	–	–	–	–	3.1371	–
–	G-AlCu 4 TiMg	–	–	–	–	–	–	–	–	–	3.1371	–
–	G-AlCu 5 Ni 1,5	–	–	–	–	–	–	–	–	–	3.1754	–
–	G-AlCu 4 Ti	–	–	–	–	–	–	–	–	–	3.1841	–
–	G-AlSi 5 Cu 1	–	–	–	–	–	–	–	–	–	3.2131	–
–	G-AlSi 6 Cu 4	–	–	–	–	–	–	–	–	–	3.2151	–
–	G-AlSi 8 Cu 3	–	–	–	–	–	–	–	–	–	3.2161	–
–	G-AlSi 9 Cu 3	–	–	–	–	–	–	–	–	–	3.2163	–
–	G-AlSi 1 1	–	–	–	–	–	–	–	–	–	3.2211	–
–	SG-AlSi 5	–	–	–	–	–	–	–	–	–	3.2245	–
–	SG-AlSi 5	–	–	–	–	–	–	–	–	–	3.2245	–
–	G-AlSi 5 Mg	–	–	–	–	–	–	–	–	–	3.2341	–
4218 B	G-AlSi 7 Mg	–	–	–	–	–	–	–	–	–	3.2371	–
–	G-AlSi 9 Mg	–	–	–	–	–	–	–	–	–	3.2373	–
–	G-AlSi 10 Mg	–	–	–	–	–	–	–	–	–	3.2381	–
–	G-D AlSi 10 Mg	–	–	–	–	–	–	–	–	–	3.2382	–
A 360.2	G-AlSi 10 Mg(Cu)	LM 9	–	–	–	–	–	4253	–	–	3.2383	–
A 413.0	G-D AlSi 12	–	–	–	–	–	–	4247	–	–	3.2582	–
–	SG-AlSi 12	–	–	–	–	–	–	–	–	–	3.2585	–
–	G-D AlSi 12(Cu)	–	–	–	–	–	–	–	–	–	3.2982	–
6061	AlMgSiCu	–	H20	–	–	A-GSUC	6170	–	–	–	3.3211	–
–	G-AlMg 3 Si	–	–	–	–	–	–	–	–	–	3.3241	–
–	G-AlMg 5 Si	–	–	–	–	–	–	–	–	–	3.3261	–
–	G-D AlMg 9	–	–	–	–	–	–	–	–	–	3.3292	–
–	G-AlMg5Si(Cu,Mn)	–	–	–	–	–	–	–	–	–	3.3458	–
–	SG-AlMg 3	–	–	–	–	–	–	–	–	–	3.3536	–

(suite)

N2 Liste des matériaux à usiner • Non ferreux • N2 *(suite)*

N2 Alliages d'aluminium à basse teneur en silicium et alliages de magnésium *Teneur : Si <12,2%*

AISI**	DIN	BTS	JIS	UNS	EN	AFNOR	UNI	SIS	SAE	ASTM	Numéro Matière	Référence Fabricant
–	G-AlMg 3	–	–	–	–	–	–	–	–	–	3.3541	–
–	SG-AlMg 4,5 Mn	–	–	–	–	–	–	–	–	–	3.3548	–
–	SG-AlMg 5	–	–	–	–	–	–	–	–	–	3.3556	–
–	G-AlMg 5	–	–	–	–	–	–	–	–	–	3.3561	–
ZE 41	G-MgZn 4 SE 1 Zr 1	MAG 5	–	–	MCMgZn 4 RE 1 Zr	G-Z 4 TR	–	–	–	–	3.5101	–
–	G-MgZn 5 Th 2 Zr 1	–	–	–	–	–	–	–	–	–	3.5102	–
EZ 33	MgSE 3 Zn 2 Zr 1	MAG 6	–	–	MCMgRE 3 Zn 2 Zr	G-TR 3 Z 2	–	–	–	–	3.5103	–
–	MgAl 9 Zn 1	–	–	–	–	–	–	–	–	–	3.5104	–
–	G-MgTh 3 Zn 2 Zr 1	–	–	–	–	–	–	–	–	–	3.5105	–
QE 22	G-MgAg 3 SE 2 Zr 1	MAG 12	–	–	MCMgRE 2 Ag 2 Zr	G-Ag 22,5	–	–	–	–	3.5106	–
–	G-D MgAl 6 Zn 1	–	–	–	–	–	–	–	–	–	3.5612	–
–	G-D MgAl 6	–	–	–	–	–	–	–	–	–	3.5662	–
AZ 81	G-MgAl 8 Zn 1	MAG 1	–	–	MCMgAl 8 Zn 1	G-A 9	–	–	–	–	3.5812	–
AZ 91	G-MgAl 9 Zn 1	MAG 7	–	–	MCMgAl 9 Zn 1	G-A 9 Z 1	–	–	–	–	3.5912	–
–	G-MgAl 8 Zn 1	–	–	–	–	–	–	–	–	–	3.5200	–
AS 41	G-D MgAl 4 Si 1	–	–	–	MCMgAl4Si	G-A4S 1	–	–	–	–	3.5470	–
–	G-AlZn10Si8Mg	–	–	–	–	–	–	–	–	–	–	–
AS 7 G	AlSi7Mg	–	–	–	–	–	–	–	–	–	–	–
2117	–	–	–	–	–	–	–	–	–	–	–	–
2218	AlCuMgNi2	–	–	–	–	–	–	–	–	–	–	–
2091	–	–	–	–	–	–	–	–	–	–	–	–
8090	–	–	–	–	–	–	–	–	–	–	–	–
2090	–	–	–	–	–	–	–	–	–	–	–	–
2224	–	–	–	–	–	–	–	–	–	–	–	–
2094	–	–	–	–	–	–	–	–	–	–	–	–
2095	–	–	–	–	–	–	–	–	–	–	–	–
2097	–	–	–	–	–	–	–	–	–	–	–	–
2098	–	–	–	–	–	–	–	–	–	–	–	–
2099	–	–	–	–	–	–	–	–	–	–	–	–
2195	–	–	–	–	–	–	–	–	–	–	–	–
2196	–	–	–	–	–	–	–	–	–	–	–	–
2197	–	–	–	–	–	–	–	–	–	–	–	–
2198	–	–	–	–	–	–	–	–	–	–	–	–
2297	–	–	–	–	–	–	–	–	–	–	–	–
2397	–	–	–	–	–	–	–	–	–	–	–	–
8017	–	–	–	–	–	–	–	–	–	–	–	–
8024	–	–	–	–	–	–	–	–	–	–	–	–
8091	–	–	–	–	–	–	–	–	–	–	–	–
8093	–	–	–	–	–	–	–	–	–	–	–	–
2199	–	–	–	–	–	–	–	–	–	–	–	–

N3 Liste des matériaux à usiner • Non ferreux • N3

N3 Alliages d'aluminium à haute teneur en silicium et alliages de magnésium *Teneur : Si >12,2%*

AISI**	DIN	BTS	JIS	UNS	EN	AFNOR	UNI	SIS	SAE	ASTM	Numéro Matière	Référence Fabricant
A 413.1	G-AlSi 12(Cu)	LM 20	–	–	–	–	–	4260	–	–	3.2583	–
A 413.2	G-AlSi 12	LM 6	–	–	–	–	–	4261	–	–	3.2581	–
–	G-AlSi17Cu4Mg	–	–	–	–	–	–	–	–	–	–	–
–	GK-AlSi18CuNiMg	–	–	–	–	–	–	–	–	–	–	–
–	GK-AlSi21CuNiMg	–	–	–	–	–	–	–	–	–	–	–
–	GK-AlSi12CuNiMg	–	–	–	–	–	–	–	–	–	–	–
–	GK-AlSi25CuNiMg	–	–	–	–	–	–	–	–	–	–	–
–	G-AlSi 21 CuNiMg	–	–	–	–	–	–	–	–	–	–	–
4032	–	–	–	–	–	–	–	–	–	–	–	–

N4 Liste des matériaux à usiner • Non ferreux • N4

N4 Matériaux à base de cuivre, laiton ou zinc basé sur un indice d'usinabilité de 70–100

AISI**	DIN	BTS	JIS	UNS	EN	AFNOR	UNI	SIS	SAE	ASTM	Numéro Matière	Référence Fabricant
C 11000	E-Cu 58	C 101	–	–	–	Cn-a2	–	–	–	–	2.0065	–
C 81100	G-CuL 45	HCC 1	–	–	–	–	–	–	–	–	2.0082	–
C 81100	G-Cu L 50	HCC 1	–	–	–	–	–	–	–	–	2.0085	–
–	CuZn 40 MnPb	–	–	–	–	–	–	–	–	–	2.0241	–
C 26000	CuZn 30	CZ 102	C 2600	–	–	CuZn 30	–	–	–	–	2.0265	–
C 27200	CuZn 37	CZ 108	–	–	–	CuZn 37	C 2720	–	–	–	2.0321	–
–	CuZn 36 Pb 1.5	–	–	–	–	–	–	–	–	–	2.0331	–
–	S-CuZn40	–	–	–	–	–	–	–	–	–	2.0366	–
–	CuZn 39 Pb 3 + D567	–	–	–	–	–	–	–	–	–	2.0401	–
–	CuZn 40 Pb 2	–	–	–	–	–	–	–	–	–	2.0402	–
B-198	G-CuZn 15Si 4	–	–	–	–	–	–	–	–	–	2.0492	–
–	CuZn 40Al 1	–	–	–	–	–	–	–	–	–	2.0561	–
–	G-KCuZn 38 Al	–	–	–	–	–	–	–	–	–	2.0591	–
C 86500	G-CuZn 35 Al 1	HTB 1	–	–	–	U-Z 36 N 3	–	–	–	–	2.0592	–
–	G-KCuZn 37 Al 1	–	–	–	–	–	–	–	–	–	2.0595	–
C 86200	G-CuZn 34 Al 2	HTB 1	–	–	–	U-Z 36 N 3	–	–	–	–	2.0596	–
–	G-CuZn 25 Al 5	–	–	–	–	–	–	–	–	–	2.0598	–
–	S - CuNi 30 Fe	–	–	–	–	–	–	–	–	–	2.0837	–
–	CuNi 10 Fe 1 Mn	–	–	–	–	–	–	–	–	–	2.0872	–

REMARQUE : Pour la légende, voir page Y217.

(suite)

N4 Liste des matériaux à usiner • Non ferreux • N4 *(suite)*

N4 Matériaux à base de cuivre, laiton ou zinc basé sur un indice d'usinabilité de 70–100

AISI**	DIN	BTS	JIS	UNS	EN	AFNOR	UNI	SIS	SAE	ASTM	Numéro Matière	Référence Fabricant
–	S - CuNi 10 Fe	–	–	–	–	–	–	–	–	–	2.0873	–
–	CuNi 30 Mn 1 Fe	–	–	–	–	–	–	–	–	–	2.0882	–
–	SG-Cu Al 8	–	–	–	–	–	–	–	–	–	2.0921	–
–	SG-CuAl 8 Ni 2	–	–	–	–	–	–	–	–	–	2.0922	–
–	SG-CuAl 9 Ni5 Fe	–	–	–	–	–	–	–	–	–	2.0927	–
–	CuAl 10 Fe 3 Mn 2	CA 103	–	–	–	U-A 10 Fe	–	–	–	–	2.0936	–
–	SG-Cu Al 10 Fe	–	–	–	–	–	–	–	–	–	2.0937	–
C 63000	CuAl 10 Ni 5 Fe 4	Ca 104	–	–	–	U-A 10 N	–	–	–	–	2.0966	–
B-148-52	G-CuAl 10 Ni	–	–	–	–	–	–	–	–	–	2.0975	–
–	SG-Cu Sn	–	–	–	–	–	–	–	–	–	2.1006	–
–	SG-Cu Sn 6	–	–	–	–	–	–	–	–	–	2.1022	–
C 90800	G-CuSn 12	Pb 2	–	–	–	UE 12 P	–	–	–	–	2.1052	–
–	G-CuSn 12 Pb	–	–	–	–	–	–	–	–	–	2.1061	–
–	G-CuSn 10 Zn	–	–	–	–	–	–	–	–	–	2.1086	–
C 93200	G-CuSn 7 ZnPb	–	–	–	–	U-E 7 Z 5 Pb 4	–	–	–	–	2.1091	–
–	G-CuSn 6 ZnNi	LG 4	–	–	–	–	–	–	–	–	2.1093	–
C 83600	G-CuSn 5 ZnPb	LG 2	–	–	–	U-E 5 Pb 5 Z 5	–	–	–	–	2.1096	–
–	G-CuSn 2 ZnPb	–	–	–	–	–	–	–	–	–	2.1098	–
C 93700	G-CuPb 10 Sn	LB 2	–	–	–	U-E 10 Pb 10	–	–	–	–	2.1176	–
C 93800	G-CuPb 15 Sn	LB 1	–	–	–	U-Pb 15 E 8	–	–	–	–	2.1182	–
C 94100	G-CuPb 20 Sn	LB 5	–	–	–	U-Pb 20	–	–	–	–	2.1188	–
C 81500	G-CuCrF 35	CC1-FF	–	–	–	–	–	–	–	–	2.1292	–
C 18200	CuCrZr	CC 102	–	–	–	U-Cr 0,8 Zr	–	–	–	–	2.1293	–
–	SG-Cu Mn 13 Al 7	–	–	–	–	–	–	–	–	–	2.1367	–
–	SG-Cu Si 3	–	–	–	–	–	–	–	–	–	2.1461	–
CuSi 3 Mn	–	–	–	–	–	–	–	–	–	–	2.1525	–
–	OF-Cu	–	–	–	–	–	–	–	–	–	2.0040	–
B-120	E-Cu 57	–	–	–	–	–	–	–	–	–	2.0060	–
C 10300	SE-Cu	C 101	–	–	–	Cu-c1	–	–	–	–	2.0070	–
–	CuZn 5	–	–	–	–	–	–	–	–	–	2.0220	–
C 23000	CuZn 15	CZ 102	C 2300	–	–	CuZn 15	–	–	–	–	2.0240	–
–	G-CuZn 33 Pb	–	–	–	–	–	–	–	–	–	2.0290	–
–	CuZn 36 Pb 2	–	–	–	–	–	–	–	–	–	2.0330	–
–	G-CuZn 37 Pb	–	–	–	–	–	–	–	–	–	2.0340	–
–	CuZn 40	–	–	–	–	–	–	–	–	–	2.0360	–
–	CuZn 39 Pb 2	–	–	–	–	–	–	–	–	–	2.0380	–
–	CuZn 20 Al 2	–	–	–	–	–	–	–	–	–	2.0460	–
–	CuZn 37Al 1	–	–	–	–	–	–	–	–	–	2.0510	–
–	CuZn 40 Al 2	–	–	–	–	–	–	–	–	–	2.0550	–
–	G-CuZn 40 Fe	–	–	–	–	–	–	–	–	–	2.0590	–
–	G-CuAl 10 Fe	–	–	–	–	–	–	–	–	–	2.0940	–
C 90700	G-CuSn 10	CT 1	–	–	–	–	–	–	–	–	2.1050	–
C 91700	G-CuSn 12 Ni	–	–	–	–	–	–	–	–	–	2.1060	–
–	C35100	–	–	–	–	–	–	–	–	–	–	–
–	17665	–	–	C95500	–	–	–	–	–	–	–	–
–	MS60	–	–	–	–	–	–	–	–	–	–	–

N5 Liste des matériaux à usiner • Non ferreux • N5

N5 Nylon, plastiques, caoutchoucs, dérivés phénoliques, résines, fibre de verre

AISI**	DIN	BTS	JIS	UNS	EN	AFNOR	UNI	SIS	SAE	ASTM	Numéro Matière	Référence Fabricant
–	LEXAN	–	–	–	–	–	–	–	–	–	–	–
–	HOSTALEN	–	–	–	–	–	–	–	–	–	–	–
–	Polystyrol	–	–	–	–	–	–	–	–	–	–	–
–	Makralon	–	–	–	–	–	–	–	–	–	–	–

N6 Liste des matériaux à usiner • Non ferreux • N6

N6 Carbone, Composites au graphite, CFRP

AISI**	DIN	BTS	JIS	UNS	EN	AFNOR	UNI	SIS	SAE	ASTM	Numéro Matière	Référence Fabricant
–	GFK	–	–	–	–	–	–	–	–	–	–	–
–	CFK	–	–	–	–	–	–	–	–	–	–	–
Graphite	–	–	–	–	–	–	–	–	–	–	–	–
CFRP	–	–	–	–	–	–	–	–	–	–	–	–

S1 Liste des matériaux à usiner • Alliages hautes températures • S1

S1 Alliages réfractaires à base de fer *Résistance à la traction RM (MPa)* : 500–1200 Dureté (HB) : 160–260 (HRC) : 25–48*

AISI**	DIN	BTS	JIS	UNS	EN	AFNOR	UNI	SIS	SAE	ASTM	Numéro Matière	Référence Fabricant
–	X 10 Cr 25	–	–	–	–	–	–	–	–	–	1.3811	–
–	D 1 a	–	–	–	–	–	–	–	–	–	1.3915	–
–	D 3	BD 3	–	–	X 210 Cr 1 2	Z 200 C 12	X 205 Cr 12 KU	–	–	–	1.3916	–
–	RNi 12	–	–	–	–	–	–	–	–	–	1.3926	–
–	RNi 8	–	–	–	–	–	–	–	–	–	1.3927	–
–	GX 2 NiCoMoTi1 7 10	–	–	–	–	–	–	–	–	–	1.6351	Maraging
6501, 6512, 6520	X 2 NiCoMo 18 8 5	–	–	UNS K92890	S162	Z2NKD18.8	–	–	–	ASTM A646	1.6359	ATI VascoMax® C-250
–	X 2 NiCoMo 18-8-5	–	–	K92890	–	–	–	–	–	–	1.6359	Maraging
–	X 1 CrNiCoMo 13 8 5	–	–	–	–	–	–	–	–	–	–	Maraging
–	Ni 36	–	–	–	–	–	–	–	–	–	1.3910	Magnifer 36
–	Ni 46	–	–	–	–	–	–	–	–	–	1.3920	–
–	X 2 CrNiCoMo 12 8 5	–	–	–	–	–	–	–	–	–	1.6980	Maraging
ASTM B463	–	–	–	UNS N08020	–	–	–	–	–	ASTM B463	2.4660	20CB-3
ASTM A666	–	–	–	–	–	–	–	–	–	ASTM A666	–	6/21/09
ASTM B753	–	–	–	–	–	–	–	–	–	ASTM B753	–	AL 4750
S66286	–	–	NAS 660	UNS S66286	–	–	A-286	–	–	–	–	ATI A286™
–	–	–	–	UNS K92810	–	–	–	–	–	–	–	ATI VascoMax® C-200
6514	–	–	–	UNS K93120	–	–	–	–	–	–	–	ATI VascoMax® C-300
–	–	–	–	–	–	–	–	–	–	–	–	ATI VascoMax® C-350
–	–	–	–	–	–	–	–	–	–	–	–	ATI VascoMax® T-200
6518, 6519, 6591	–	–	–	–	–	–	–	–	–	–	–	ATI VascoMax® T-250
–	–	–	–	–	–	–	–	–	–	–	–	ATI VascoMax® T-300
5725	–	–	–	–	–	Z3NCT25	–	–	SAE 16-25-6	–	–	Discaloy 16-25-6
ASTM A638	–	–	–	–	–	Z3NCT25	–	–	Discaloy	ASTM A638	–	Discaloy 24
–	–	–	–	R30556	–	–	–	–	–	–	–	Haynes® 556
5768	X 12 CrCoNi 21 20	–	–	–	–	Z12CKNDWNb21.20.20	–	–	–	–	–	Haynes 556
ASTM F30	–	–	–	–	–	–	–	–	Invar	ASTM F30	–	Invar 42
5768	–	–	–	UNS R30155	–	Z12CNKDW20	–	–	–	–	–	Multimet N-155
–	–	–	–	–	–	–	–	–	–	–	–	Multimet N-156
5533	X 40 CoCrNi 20 20	–	–	–	–	Z42CKNDW	–	–	–	–	–	S 590
–	X 2 NiCrAlTi 32 20	–	–	–	–	–	–	–	–	–	–	Sanicro 30
AISI:665	–	–	–	–	–	Z8NCTDA2613	–	–	–	–	–	W-545

S2 Liste des matériaux à usiner • Alliages hautes températures • S2

S2 Alliages réfractaires à base de cobalt *Résistance à la traction RM (MPa)* : 1000–1450* *Dureté (HB) : 250–450 (HRC) : 25–48*

AISI**	DIN	BTS	JIS	UNS	EN	AFNOR	UNI	SIS	SAE	ASTM	Numéro Matière	Référence Fabricant
–	CoCr 26 Ni 9 Mo	–	–	–	–	–	–	–	–	–	2.4681	–
–	CoCr 25 NiW	–	–	–	–	KC25WN	–	–	–	ASTM A567	2.4682	Stellite® 31 (X40)
–	CoCr 22 NiW	–	–	–	–	–	–	–	–	–	2.4683	–
–	CoCr 28 Mo	–	–	–	–	KC27D5NFe	–	–	–	ASTM F-75	2.4691	HS 21
–	CoCr 20 Ni 15 Mo	–	–	–	–	–	–	–	–	–	2.4711	–
–	CoCr 29 Mo	–	–	–	–	–	–	–	–	–	2.4723	–
–	CoCr 33 W	–	–	–	–	–	–	–	–	–	2.4775	–
–	CoCr 28	–	–	–	–	–	–	–	–	–	2.4778	–
–	CoCr 28 Nb	–	–	–	–	–	–	–	–	–	2.4779	–
–	–	–	–	–	–	–	–	–	–	ASTM F90	2.4964	F 90
–	–	–	–	R30605	–	KC20WN	–	–	–	–	2.4964	Haynes 25
–	CoCr 20 W 15 Ni	HR 240	–	R30605	–	KC20WN	–	–	–	5759	2.4964	L 605
–	CoCr 20 W 15 Ni	–	–	Version MOULÉE du L605	–	KC20WN	–	–	–	5759	2.4964	Stellite 25
AMS 5399	NiCr 19 Co 11 MoTi	–	–	–	–	NC 19 KDT	–	–	–	–	2.4973	–
–	CoCr 20 Ni 20 W	–	–	–	–	–	–	–	–	5534	2.4979	S 816
–	CoCr20NiW	–	–	–	–	–	–	–	–	–	2.4989	–
–	–	–	–	R31537 & R31538	–	CoCr28Mo	–	–	–	ASTM F1537	–	F 1537
–	–	–	–	–	–	–	–	–	–	ASTM F562	–	F 562
–	–	–	–	–	–	–	–	–	–	ASTM F563	–	F 563
–	–	–	–	R30188	–	KC22N22W14Fe	–	–	–	–	–	Haynes 188
AISI 670	CoCr 20 W 15 Ni	–	–	–	–	KC20WN	–	–	–	–	–	HS 25
–	CoCr 26 Ni 14 Mo	–	–	–	–	–	–	–	–	5380	–	HS 30
–	CoCr 19 W 14 NiB	–	–	–	–	–	–	–	–	–	–	HS 36
–	–	–	–	–	–	–	–	–	–	–	–	L 251
–	CoCrW 10 TaZrB	–	–	–	–	KC21W10Ta9	–	–	–	–	–	MAR-M 302
–	CoCr 22 W 9 TaZrNb	–	–	–	–	KC21W9Ta	–	–	–	–	–	MAR-M 322
–	CoCr 24 Ni 10 WTaZrB	–	–	–	–	KC23N10W7Ta	–	–	–	–	–	MAR-M 509
–	–	–	–	–	–	KC20N20Ta7	–	–	–	–	–	MAR-M 905
–	CoCr 20 Ni 20 Ta	–	–	–	–	KC20N20Ta7	–	–	–	–	–	MAR-M 918
–	–	–	–	R30159	–	–	–	–	–	–	–	MP159
–	–	–	–	R30035	–	–	–	–	–	–	–	MP35N
–	–	–	–	–	–	KC33W13	–	–	–	–	–	Stellite 1
–	–	–	–	–	–	KC28W8	–	–	–	–	–	Stellite 12
–	–	–	–	–	–	KC22N22W14Fe	–	–	–	–	–	Stellite 188
–	–	–	–	–	–	KC26NW	–	–	–	–	–	Stellite 6
–	–	–	–	–	–	–	–	–	–	–	–	Stellite 8 (F75)
–	CoCr 25 Ni 20 MoWNb	–	–	–	–	KC25N20DFeWNb	–	–	–	–	–	V-36
–	CoCr 21 Mo 11 W	–	–	–	–	KC21W11ANbT	–	–	–	–	–	WI-52
–	–	–	–	–	–	KC25N10W7Fe	–	–	–	–	–	X 45
–	–	–	–	–	–	–	–	–	J-1570	–	–	–
–	K13C20N126Fe15D7	–	–	R3003 & R3008	–	K13C20N126Fe15D7	–	–	–	ASTM F1058	–	–

REMARQUE : Pour la légende, voir page Y217.

S3 Liste des matériaux à usiner • Alliages hautes températures • S3

S3 Alliages réfractaires à base de nickel *Résistance à la traction RM (MPa)* : 600–1700* *Dureté (HB) : 160–450 (HRC) : <48*

AISI**	DIN	BTS	JIS	UNS	EN	AFNOR	UNI	SIS	SAE	ASTM	Numéro Matière	Référence Fabricant
–	X 7 NiCrCoMo 54 20	–	–	–	–	–	–	–	–	–	1.2789	–
–	Ni 99,7 Mg 0,07	–	–	J24053	–	–	–	–	–	A 915 J24053	2.4053	–
–	LC-Ni 99,6	–	–	N02201	–	–	–	–	–	–	2.4061	–
–	–	–	–	N02200	–	–	–	–	–	–	2.4066	200
Nickel 200	Ni 99,2	NA 11	–	N02200	–	–	–	–	–	–	2.4066	–
–	–	–	–	N02201	–	–	–	–	–	–	2.4068	201
Nickel 201	LC-Ni 99	NA 12	–	–	–	–	–	–	–	–	2.4068	–
–	NiMn 1	–	–	–	–	–	–	–	–	–	2.4106	–
–	NiMn 1 C	–	–	–	–	–	–	–	–	–	2.4108	–
–	NiMn 1,5	–	–	–	–	–	–	–	–	–	2.4109	–
–	NiMn 3 Al	–	–	–	–	–	–	–	–	–	2.4122	–
–	NiMn 3 SiMg	–	–	–	–	–	–	–	–	–	2.4126	–
–	NiCr 2 Mn	–	–	–	–	–	–	–	–	–	2.4145	–
–	NiCr 2 MnSi	–	–	–	–	–	–	–	–	–	2.4146	–
–	NiCr 5 MnSi	–	–	–	–	–	–	–	–	–	2.4151	–
–	SG-NiTi 4	NA32	–	–	NA 32	–	–	–	–	–	2.4155	–
CZ-100	G-Ni 93 C	–	–	–	–	–	–	–	–	–	2.4175	–
–	NiCr 4 Mn	–	–	–	–	–	–	–	–	–	2.4199	–
M 35-1/2	G-NiCu 30 Nb	–	–	N24030	–	–	–	–	–	–	2.4365	–
–	EL-NiCu 30 Mn	–	–	N04402	–	–	–	–	–	–	2.4366	–
M 30-H	G-NiCu 30 Si 3	–	–	–	–	–	–	–	–	–	2.4367	–
M-255	G-NiCu 30 Si 4	–	–	–	–	–	–	–	–	–	2.4368	–
–	NiCu 30 Al	–	–	–	–	–	–	–	–	–	2.4374	–
–	NiCu 30 Al	NA 18	–	N05500	3072.76	NU 30 AT	–	–	–	–	2.4375	Monel® K500
–	SG-NiCu 30 MnTi	NA 33	–	–	–	–	–	–	–	–	2.4377	–
–	NiFe 16 CuCr	–	–	–	–	–	–	–	–	–	2.4501	–
–	G-NiMo 16 CrW	–	–	–	–	–	–	–	–	–	2.4537	–
–	NiCr 21 Mo 14 W	–	–	N26022	–	–	–	–	–	–	2.4602	INCONEL® 622
–	NiCr 30 FeMo	–	–	–	–	–	–	–	–	–	2.4603	Hastelloy® G-30
–	–	–	–	N06059	–	–	–	–	–	ASTM B575	2.4605	Allcorr
–	NiCr 23 Mo 16 Al	–	–	–	–	–	–	–	–	–	2.4605	–
–	SG/UP-NiCr 23 Mo 16	–	–	–	–	–	–	–	–	–	2.4607	–
–	NiCr 26 MoW	–	–	–	–	–	–	–	–	–	2.4608	–
–	SG-NiMo 27	–	–	–	–	–	–	–	–	–	2.4615	–
–	NiMo 28	–	–	N10665	–	NiMo 28	–	–	–	–	2.4617	–
–	NiCr 22 Mo 6 Cu	–	–	–	–	–	–	–	–	–	2.4618	–
–	–	–	–	N06985	–	–	–	–	–	–	2.4619	Hastelloy G-3
–	NiCr 22 Mo 7 Cu	–	–	N06985	–	–	–	–	–	–	2.4619	–
–	SG-NiCr 23 Al	NA 49	–	–	–	–	–	–	–	–	2.4626	–
–	SG-NiCr 22 Co 12 Mo	NA 50	–	–	–	–	–	–	–	–	2.4627	–
–	NiCr 20 Ti	HR5	–	N06075	HR5, 203.4	NC 20 T	–	–	–	–	2.4630	Nimonic® 75
–	NiCr 20 TiAl	NA 20	NCF 80A	N07080	HR401, 601	NC 20 TA	–	–	–	–	2.4631	Nimonic 80A
–	NiCr 20 Co 18 Ti	NA 36	–	N07090	HR2, 202	NC20KTA	–	–	–	–	2.4632	Nimonic 90
–	NiCo 20 Cr 15 MoAlTi	–	–	N13021	HR3	NCKD20ATV	–	–	–	–	2.4634	Nimonic 105
–	NiCo 15 Cr 15 MoAlTi	HR4	–	–	HR401, 601	NCVK15ATD	–	–	–	–	2.4636	Nimonic 115
AISI 687	NiCo 15 Cr 15 MoAlTi	–	–	–	–	NCKD20AT	–	–	–	–	2.4636	Udimet® 700
–	NiCr 22 Mo 8 AlCuTi	–	–	–	–	–	–	–	–	–	2.4637	–
–	SG-NiCr 20	NA 34	–	–	–	–	–	–	–	–	2.4639	–
–	NiCr 21 Mo 6 Cu	–	NCF 600 TP	–	–	–	–	–	–	–	2.4641	–
–	NiCr 29 Fe	–	NCF 690	N06690	–	NC 30 Fe	–	–	–	–	2.4642	INCONEL® 690
–	NiCr 25 FeAlYC	–	–	–	–	–	–	–	–	–	2.4647	–
–	NiCr 20 CoMoTi	NA 38	NCF 690	N07263	HR10	NCK 20 D	–	–	–	–	2.4650	Nimonic C263
–	EL-NiCr 26 Mo	–	–	–	–	–	–	–	–	–	2.4652	–
–	NiCr 19 Co 14 Mo 4 Ti	–	–	N07001	–	NC20K14Y	–	–	–	–	2.4654	Waspaloy
–	SG-NiCr 29 Mo	–	–	–	–	–	–	–	–	–	2.4656	–
–	NiCr 70 30	–	–	N06008	–	–	–	–	–	–	2.4658	–
–	SG-NiCr 30 Mo 5 W	–	–	–	–	–	–	–	–	–	2.4659	–
–	EL-NiCr 29 Mo 5 W	–	–	–	–	–	–	–	–	–	2.4661	–
–	NiFe 35 Cr 14 MoTi	–	–	N09901	–	Z8NCDT42	–	–	–	–	2.4662	INCOLOY® 901
–	NiCr 13 Mo 6 Ti 3	–	–	N09901	–	Z8NCDT42	–	–	–	–	2.4662	Nimonic 901
–	NiCr 23 Co 12 Mo	–	–	N06617	–	NC22K12D9A	–	–	–	–	2.4663	INCONEL® 617
–	NiCr 22 FeMo	–	–	N06002	HR6, 204	NC22FeD	–	–	–	–	2.4665	Hastelloy X
–	NiCr 22 Fe 18 Mo	NA 40	–	N06002	–	NC22FeD	–	–	–	–	2.4665	INCONEL HX
–	NiCr 18 CoMo	–	–	–	–	NKCD20ATU	–	–	–	–	2.4666	Nimonic PK25
–	SG-NiCr 19 NbMoTi	NA 51	–	–	–	–	–	–	–	–	2.4667	–
–	NiCr 19 FeNbMo	–	–	N07718	HR8	NC 19 Fe Nb	–	–	–	–	2.4668	INCONEL 718
–	NiCr 15 Fe 7 TiAl	–	–	N07750	–	NC 15 Fe 7 TA	–	–	–	–	2.4669	INCONEL X750
–	G-NiCr 12 Al 6 MoNb	–	–	–	–	–	–	–	–	–	2.4671	–
–	G-NiCr 20 Co 20 MoTi	–	–	–	–	–	–	–	–	–	2.4672	–
–	NiCo 15 Cr 10 MoAlTi	–	–	N13100	–	NK15CAT	–	–	–	–	2.4674	IN 100
–	NiCo 15 Cr 10 MoAlTi	–	–	–	–	NK15C10A5T	–	–	–	–	2.4674	René 100
–	G-NiCo 15 Cr 10 AlTiMo	–	–	–	–	–	–	–	–	–	2.4674	–
–	G-NiCo 10 W 10 CrAlNb	–	–	–	–	–	–	–	–	–	2.4676	–
–	G-NiCr 50	–	–	–	–	–	–	–	–	–	2.4678	–
–	G-NiCr 35	–	–	–	–	–	–	–	–	–	2.4679	–
–	–	–	–	N10665	–	–	–	–	–	N7M	2.4685	Hastelloy B-2
CW-12 MW	G-NiMo 17 CrW	–	–	–	–	–	–	–	–	–	2.4686	–
–	NiCr 25 Mo 7 Ti	–	–	–	–	–	–	–	–	–	2.4693	–
–	NiCr 16 Fe 7 TiAl	–	–	N 07751	–	–	–	–	–	–	2.4694	INCONEL 751
–	G-NiCr 20 Mo 15	–	–	–	–	–	–	–	–	–	2.4697	–
–	NiCr 22 W 14 Mo	–	–	–	–	–	–	–	–	–	2.4733	–
–	NiCr 20 AlY	–	–	–	–	–	–	–	–	–	2.4764	–
–	NiCr 17 AlWY	–	–	–	–	–	–	–	–	–	2.4765	–
–	SG-NiCr 20 Nb	NA 35	–	–	–	–	–	–	–	–	2.4806	–
–	G-NiCr 50 Nb	–	–	–	–	–	–	–	–	–	2.4813	–
–	NiCr 15 Fe	NA 14	NCF 600	N06600	3072.76	NC 15 Fe	–	–	–	–	2.4816	INCONEL 600
–	G-NiMo 30	–	–	N10276	–	NC 15 D 14 KFe	–	–	–	–	2.4819	Hastelloy C-276
ASME SB575	NiMo 16 Cr 15 W	–	–	N10276	–	NC 17 D	–	–	–	–	2.4819	Nimonic C276

(suite)

S3 Liste des matériaux à usiner • Alliages hautes températures • S3 *(suite)*

S3 Alliages réfractaires à base de nickel *Résistance à la traction RM (MPa)* : 600–1700* *Dureté (HB) : 160–450 (HRC) : <48*

AISI**	DIN	BTS	JIS	UNS	EN	AFNOR	UNI	SIS	SAE	ASTM	Numéro Matière	Référence Fabricant
–	SG-NiCr 21 Mo 9 Nb	–	–	–	–	–	–	–	–	–	2.4831	–
–	NiCr 20 Mo 15	–	–	–	–	–	–	–	–	–	2.4836	–
–	SG-NiCr 20 Mo 15	–	–	–	–	–	–	–	–	–	2.4839	–
–	–	–	–	N06601	–	–	–	–	–	–	2.4851	Haynes® 601
–	NiCr 23 Fe	–	NCF 601	N06601	–	NC 23 Fe 14 A	–	–	–	–	2.4851	INCONEL 601
–	NiFe 33 Cr 25 Co	–	–	–	–	–	–	–	–	–	2.4854	–
–	NiCr 19 Mo 9 Si	–	–	–	–	–	–	–	–	–	2.4855	–
ASME SB443	NiCr 22 Mo 9 Nb	–	–	N06625	–	NC 22 Fe DNb	–	–	–	–	2.4856	Haynes 625
ASME SB443.4	NiCr 22 Mo 9 Nb	NA 21	NCF 625	N06625	–	NC 22 Fe DNb	–	–	–	–	2.4856	INCONEL 625
ASME SB163	NiCr 21 Mo	–	–	N08825	3072.76	NC21FeDU	–	–	–	–	2.4858	INCOLOY® 825
–	NiCr 60 15	–	–	–	–	–	–	–	–	–	2.4867	–
–	NiCr 80 20	–	–	–	–	–	–	–	–	–	2.4869	–
–	NiCr 20 AlSi	–	–	–	–	–	–	–	–	–	2.4872	–
–	G-NiCr 28 W	–	–	–	–	–	–	–	–	–	2.4879	Centralloy® 4879
–	NiCr 17 Mo 17 FeW	–	–	N10002	–	NC17DWY	–	–	–	CW12MW	2.4883	Hastelloy C
–	G-NiMo 16 Cr	–	–	–	–	–	–	–	–	–	2.4883	–
–	SG-NiMo 16 cr 16 W	NA 48	–	–	–	–	–	–	–	–	2.4886	–
–	G-NiCr 13 MoAl	–	–	–	–	–	–	–	–	–	2.4888	–
–	NiCr 20 Ti	HR 5	–	N06621	–	NC 20 T	–	–	–	–	2.4951	–
–	NiCr 20 TiAl	NA 20	NCF 80 A	N07080	–	NC 20 TA	–	–	–	–	2.4952	–
–	NiFe 25 Cr 20 NbTi	–	–	–	NiFe 25 Cr 20 NbTi	–	–	–	–	–	2.4955	–
–	NiCr 20 Co 18 Ti	NA 19	–	N07090	–	–	–	–	–	–	2.4969	–
–	NiCr 22 W 12 Fe	–	–	–	–	–	–	–	–	–	2.4972	–
–	NiCr 19 Co 11 MoTi	–	–	N07041	–	NC19KDT	–	–	–	–	2.4973	René 41
–	NiFeCr 12 Mo	–	–	–	–	–	–	–	–	–	2.4975	–
–	NiCr 20 Mo	–	–	–	–	–	–	–	–	–	2.4976	–
–	NiCr 20 CoMo	–	–	–	–	–	–	–	–	–	2.4982	–
–	NiCr 18 Co	–	–	N07500	–	–	–	–	–	–	2.4983	Co500
AISI 684	NiCr 18 CoMoAlTi	–	–	N07500	–	NCK19DAT	–	–	–	–	2.4983	Udimet® 500
–	Ni 99,6	NA 46	–	–	–	–	–	–	–	–	2.4060	–
–	NiMn 2	–	–	–	–	–	–	–	–	–	2.4110	–
SZ-100	G-Ni 95	–	–	–	–	–	–	–	–	–	2.4170	–
–	G-Ni 93 Si	–	–	–	–	–	–	–	–	–	2.4180	–
–	NiCu 30 Fe	–	–	N04400	3072.76	NU30	–	–	–	–	2.4360	Monel® 400
–	NiCu 30 Ti	–	–	–	–	–	–	–	–	–	2.4370	Monel 60
–	NiFe 44	–	–	–	–	–	–	–	–	–	2.4420	Magnifer 53
–	NiFe 16 CuMo	–	–	–	–	–	–	–	–	–	2.4530	Perm 77
–	NiFeK 6040	–	–	–	–	–	–	–	–	–	2.4560	–
–	NiMo 16 Cr 16 Ti	NA 45	–	N26455	–	–	–	–	–	–	2.4610	Hastelloy C-4
–	–	–	–	–	–	20CB-3	–	–	–	ASTM B463	2.4660	INCOLOY 020
–	NiCr 20 CuMo	–	–	N08020	–	–	–	–	–	–	2.4660	–
–	G-NiCr 13 Al 16 MoNb	–	–	–	HC203	NC13AD	–	–	–	–	2.4670	Nimocast 713
–	G-NiCr 50 Nb	–	–	–	–	–	–	–	–	–	2.4680	–
–	NiMo 23 Cr 8 Fe	–	–	–	–	–	–	–	–	–	2.4710	–
–	NiMo 30	–	–	–	–	ND27FeV	–	–	–	N-12 MV	2.4810	Hastelloy B
–	NiCr 45 23	–	–	–	–	–	–	–	–	–	2.4890	–
–	–	–	–	N13017	–	NK17C15D5AT	–	–	–	–	–	Astroloy
–	–	–	–	–	–	–	–	–	–	–	–	Centralloy® 60HTD
AISI 686	–	–	–	–	–	NC15Fe10D5AT	–	–	–	–	–	GMR 235
–	NiCr 16 MoAl	–	–	–	–	NC15D5FeAT	–	–	–	–	–	GMR 235-D
–	–	–	–	–	–	–	–	–	–	CW6M	–	Hastelloy C-22
–	–	–	–	N06007	–	NC22Fe19D6KTa	–	–	–	–	–	Hastelloy G
–	–	–	–	N10003	–	–	–	–	–	–	–	Hastelloy N
–	–	–	–	N06635	–	NC15D14KFe	–	–	–	–	–	Hastelloy S
–	–	–	–	N10004	–	–	–	–	–	–	–	Hastelloy W
–	–	–	–	N07263	–	NC20K20D6T	–	–	–	–	–	Haynes® 263
–	–	–	–	–	–	–	–	–	–	–	–	Haynes 282
–	NiCr 15 Fe	–	–	N06600	–	–	–	–	–	–	–	Haynes 600
–	–	–	–	–	–	–	–	–	–	–	–	Haynes 75
–	NiCo 32 Cr 26 Mo	–	–	–	–	–	–	–	–	–	–	HS27
–	–	–	–	N06102	–	–	–	–	–	–	–	IN 102
ASME SB409	X 10 NiCrAlTi 32-20	–	–	N08800	3082.76	Z10NC3221	–	–	–	–	–	INCOLOY 800
–	–	–	–	–	–	Z4NC3221	–	–	–	–	–	INCOLOY 802
–	–	–	–	–	–	NC29Fe25	–	–	–	–	–	INCOLOY 804
–	NiFe 42 K 15 Nb	–	–	N19903	–	Z3NK28	–	–	–	–	–	INCOLOY 903
–	–	–	–	N19907	–	–	–	–	–	–	–	INCOLOY 907
–	–	–	–	N09925	–	–	–	–	–	–	–	INCOLOY 925
–	–	–	–	N09945	–	–	–	–	–	–	–	INCOLOY 945
ASME SB575	–	–	–	–	–	NiMo16Cr15	–	–	–	–	–	INCONEL 22
–	–	–	–	–	–	–	–	–	–	–	–	INCONEL 230
–	–	–	–	–	–	–	–	–	–	–	–	INCONEL 600SP
–	–	–	–	–	–	–	–	–	–	–	–	INCONEL 62
–	–	–	–	N06626	–	–	–	–	–	–	–	INCONEL 625LCF
–	–	–	–	–	–	NC15A	–	–	–	–	–	INCONEL 702
–	–	–	–	N09706	–	NFe10C16NbT	–	–	–	–	–	INCONEL 706
–	–	–	–	N07718	–	–	–	–	–	–	–	INCONEL 718 OP
–	–	–	–	–	–	NC16Fe8TM	–	–	–	–	–	INCONEL 721
–	NiCr 16 FeTi	–	–	N07722	–	NC16FeTi	–	–	–	–	–	INCONEL 722
–	–	–	–	R30783	–	–	–	–	–	–	–	INCONEL 783
–	–	–	–	N09925	–	–	–	–	–	B983 N09925	–	INCONEL 925
–	–	–	–	N10276	–	–	–	–	–	–	–	INCONEL C-276
–	–	–	–	N07754	–	–	–	–	–	–	–	INCONEL MA754
–	–	–	–	N07751	–	–	–	–	–	–	–	INCONEL X751
–	–	–	–	K93600 K93603	–	–	–	–	–	ASTM F1684	–	INVAR® 36
–	NiCr 20 Co 18 Ti	–	–	–	–	–	–	–	–	–	–	Jessop G81
–	G-NiCr 19 Co	–	–	N07252	–	–	–	–	–	–	–	M 252
–	–	–	–	N04405	–	–	–	–	–	–	–	Monel® R405

REMARQUE : Pour la légende, voir page Y217.

(suite)

S3 Liste des matériaux à usiner • Alliages hautes températures • S3 *(suite)*

S3 Alliages réfractaires à base de nickel *Résistance à la traction RM (MPa)* : 600–1700* *Dureté (HB) : 160–450 (HRC) : <48*

AISI**	DIN	BTS	JIS	UNS	EN	AFNOR	UNI	SIS	SAE	ASTM	Numéro Matière	Référence Fabricant
–	NiFe 33 Cr 17 Mo	–	–	–	–	–	–	–	–	–	–	Nimocast PD16
–	–	–	–	–	HC202	NC20N13	–	–	–	–	–	Nimocast PE10
–	–	–	–	–	–	NC19K18Fe5TA	–	–	–	–	–	Nimonic® 95
ASME SB575	–	–	–	N06022	–	–	–	–	–	–	–	Nimonic C22
–	NiCr 22 Fe 18 Mo	–	–	–	HR6, 204	NC22FeD	–	–	–	–	–	Nimonic PE13
–	NiFe 33 Cr 17 Mo	–	–	–	HR207	NW11AC	–	–	–	–	–	Nimonic PE16
–	NiCr 20 Co 16 MoTi	–	–	–	–	NC19KDUN	–	–	–	–	–	Nimonic PK33
–	–	–	NCF 3015	–	–	–	–	–	–	–	–	NiReVa 3015
AISI 686	–	–	–	–	–	–	–	–	–	–	–	R-235
AISI 690	–	–	–	–	–	Z6NKCDT38	–	–	–	–	–	Refractaloy 26
–	–	–	–	–	–	NK10C8W7ATaTD	–	–	–	–	–	René 125
–	–	–	–	–	–	NK15C14D6AWT	–	–	–	–	–	René 65
–	–	–	–	–	–	NC15K15ADT	–	–	–	–	–	René 77
–	–	–	–	–	–	NC14K9T5DWA	–	–	–	–	–	René 80
–	–	–	–	–	–	NC14K8	–	–	–	–	–	René 95
–	NiTa 9 Co 8 W 6 CrAl	–	–	–	–	NTa9K7C6W5A5DT	–	–	–	–	–	TRW VIA
–	NiCr 19 NbMo	–	–	–	–	NC18Fe18Nb6DWT	–	–	–	–	–	Udimet® 630
–	–	–	–	–	–	NCK18TDA	–	–	–	–	–	Udimet 710
–	–	–	–	–	–	NC18K15TDA	–	–	–	–	–	Udimet 720

S4 Liste des matériaux à usiner • Alliages hautes températures • S4

S4 Titane et alliages de titane *Résistance à la traction RM (MPa)* : 900–1600* *Dureté (HB) : 300–400 (HRC) : 33–48*

AISI**	DIN	BTS	JIS	UNS	EN	AFNOR	UNI	SIS	SAE	ASTM	Numéro Matière	Référence Fabricant
R 50250	Ti-99.8	2 TA 1	–	UNS R50250	TA6, TA7, TA8, TA9	AIR:9182T35	–	–	–	ASTM B381F1	3.7025	ATI 30 CP Nuance 1
R 50400	Ti-99.7	2 TA 2-5	–	UNS R50400	TA2.5	AIR:9182T40	–	–	–	ASTM B381F2	3.7035	ATI 40 CP Nuance 2
–	SG-Ti 2	–	–	–	–	–	–	–	–	–	3.7036	–
R 50550	Ti-99.6	TA 3	–	UNS R50550	TA2, TA3, TA4, TA5	AIR:9182T50	–	–	–	ASTM B381F3	3.7055	ATI 55 CP Nuance 3
R 50700	Ti-99.5	2 TA 6-9	–	UNS R50700	–	AIR:9182T60	–	–	–	ASTM B381F4	3.7065	ATI 70 CP Nuance 4
–	TiNi 0,8 Mo 0,3	–	–	UNS R53400	–	–	–	–	Ti-3Al-1.5Mn	ASTM Nuance 12	3.7105	–
Ti 5Al-2.5Sn	TiAl 5 Sn 2,5	–	–	UNS R54520	TA 14,17	T-A5E	–	–	Ti-5Al-2.5Sn	–	3.7115	ATI Nuance 6
–	TiCu 2	2 TA 21-24	–	–	–	–	–	–	Ti-2Cu	–	3.7124	–
R 54620	TiAl 6 Sn 2 Zr 4 Mo 2 Si	–	–	UNS R54620	–	–	–	–	Ti-6Al-2Sn-2Zr-4Mo-2Si	–	3.7145	–
–	TiAl 6 ZrMo 0,5	TA 43	–	–	–	–	–	–	Ti-6-5-0.5	–	3.7155	–
R 56400	TiAl 6 V 4	TA 10-13	TC4	UNS R56400	TA10 TA11 TA12 TA13 TA28 TA56	TA6V	–	–	Ti-6Al-4V	–	3.7164	ATI 6-4™
–	TiAl 6 V4	–	TC4	UNS R56400	TA10 TA11 TA12 TA13 TA28 TA56	TA6V; AIR:9183	–	–	Ti-6Al-4V (Beta)	–	3.7164	–
R 56620	TiAl 6 V 6 Sn2	–	–	UNS R56620	–	–	–	–	Ti-6Al-6V-2Sn	–	3.7175	ATI 6-6-2™
–	TiAl 4 Mo 4 Sn 2	TA 45-51	–	–	–	–	–	–	Ti-4Al-4Mo-2Sn	–	3.7185	–
–	TiAl 3 V2.5	–	–	UNS R56320	–	–	–	–	Ti-3Al-2.5V	ASTM Nuance 9	3.7195	ATI 3-2.5-MIL™
R 52250	Ti 1 Pd	TP 1	–	UNS R 52250	–	–	–	–	–	ASTM Nuance 11	3.7225	–
R 52400	Ti 2 Pd	–	–	UNS R 52400	–	–	–	–	–	ASTM Nuance 7	3.7235	–
–	Ti 3 Pd	–	–	–	–	–	–	–	–	–	3.7255	–
–	TiAl 5 Fe 2,5	–	–	–	–	–	–	–	Ti-5Al-2.5Fe	–	3.7110	–
–	TiV13Cr11Al3	–	–	–	–	–	–	–	Ti-13V-11Cr-3Al	–	–	11/13/03
–	Ti-10V-2Fe-3Al	–	–	–	–	–	–	–	Ti-10.2.3	–	–	ATI 10-2-3™
–	–	–	–	UNS R58153	–	–	–	–	Ti-15-333	–	–	ATI 15-333™
–	–	–	–	–	–	–	–	–	Ti-15Mo (Alpha + Beta)	–	–	ATI 15Mo™ (Alpha + Beta)
–	–	–	–	–	–	–	–	–	Ti-15Mo (Beta)	–	–	ATI 15Mo™ (Beta)
–	Ti5Al2Sn2Zr4Cr4Mo	–	–	UNS R58650	–	–	–	–	–	–	–	ATI 17™
–	TIAl 3 V 8 Cr 6 Mo 4 Z 4	–	–	–	–	–	–	–	Ti-3Al-8V-6Cr-4Mo-4Zr	ASTN Nuance 19	–	ATI 38-644™
–	–	–	–	UNS R54250	–	–	–	–	Ti-425	ASTM B265	–	ATI 425®
–	–	–	–	–	–	–	–	–	Ti-425 MIL	–	–	ATI 425®-MIL
–	TiAl 4 Mo 4 Sn 2 Si 0.5	–	–	–	5103	T-A4DE	–	–	Ti-4Al-4Mo-2Sn-0.5Si	–	–	ATI 4-4-2™
–	–	–	–	–	–	–	–	–	Ti-45Nb	–	–	ATI 45Nb™
–	–	–	–	–	–	–	–	–	Ti-5Al-5V-5Mo-3Cr	–	–	ATI 5-5-5-3 PM™
–	–	–	–	–	–	–	–	–	Ti-6Al-2Sn-2Zr-2Mn-2Cr-0.2Si	–	–	ATI 6-2222™
–	–	–	–	UNS R54620	–	–	–	–	Ti-6Al-4Zr-2Mo-2Sn	–	–	ATI 6-2-4-2 PM™
–	TiAl6Zr4Mo2Sn2	–	–	UNS R54620 modifié	–	–	–	–	Ti-6Al-4Zr-2Mo-2Sn-0.2Si	–	–	ATI 6-2-4-2-Si PM™
–	–	–	–	UNS R56260	–	–	–	–	Ti-6-2-4-6	–	–	ATI 6-2-4-6™
–	–	–	–	UNS R56401	–	–	–	–	Ti-6Al-4V ELI	–	–	ATI 6-4 ELI™
–	TiAl 6 V4	–	–	UNS R56400	TA10 TA11 TA12 TA13 TA28 TA56	TA6V; AIR:9183	–	–	Ti-6Al-4V MIL	–	–	ATI 6-4-MIL™
–	TiAl 6 V4	–	–	UNS R56400	TA10 TA11 TA12 TA13 TA28 TA56	TA6V; AIR:9183	–	–	Ti-6Al-4V MIL (HT)	–	–	ATI 6-4-MIL™
–	–	–	–	UNS R56700	–	–	–	–	Ti-6-7	ASTM F 1295	–	ATI 6-7™
–	TiAl8Mo1V1	–	–	UNS R54810	–	–	–	–	Ti-8Al-1Mo-1V	–	–	ATI 8-1-1™
–	–	–	–	–	–	–	–	–	Ti-15Mo-3Nb-3Al-0.2Si	ASTM Nuance 21	–	Beta 21-S
–	–	–	–	–	–	–	–	–	Ti-12Mo-6Zr-2Fe	–	–	TMZF
–	TiAl7Nb	–	–	–	–	–	–	–	Ti-6Al-7Nb	–	–	–
–	TiAl7Mo4	–	–	–	–	–	–	–	–	ASTM B381	–	–
–	TiAl 4 Mo 4 Sn 4 Si 0.5	–	–	–	5203	–	–	–	Ti-4Al-4Mo-4Sn-0.5Si	–	–	–
–	TiA6Zr5Mo0.5Si0.25	–	–	–	–	T.AGZ.50	–	–	Ti-6Al-5Zr-0.5Mo-0.25Si	–	–	–
–	TiAl6Zr5Mo4CuSi0.2	–	–	–	M201	–	–	–	Ti-6Al-5Zr-4Mo-Cu-0.2Si	–	–	–
–	–	–	TC18	–	–	–	–	–	Ti-5Al-5Mo-5V-1Cr-1Fe	–	–	–
–	–	–	–	UNS %58210	–	–	–	–	Ti Beta 21 S	ASTM Nuance 21	–	–
Ti 98.8	Ti 98.8	–	–	–	–	–	–	–	–	–	–	–
Ti 99.9	Ti 99.9	–	–	–	–	–	–	–	–	–	–	–
–	TiAL 6 Sn 2 Zr 4 Mo 2	–	–	–	–	–	–	–	–	–	–	–

REMARQUE : Pour la légende, voir page Y217.

H1 ■ Liste des matériaux à usiner • Aciers trempés et fontes durcies • H1

H1 Matériaux trempés *Dureté HRC : 44–48*

AISI**	DIN	BTS	JIS	UNS	EN	AFNOR	UNI	SIS	SAE	ASTM	Numéro Matière	Référence Fabricant
H 11	X 38 CrMoV 5 H1	BH 11	SKD 6	T20811	X 38 CrMoV 5 H1	Z 38 CDV 5	X 37 CrMoV 5 1 KU	–	–	–	1.2343	–
H11	X 38 CrMoV 5 H1	BH 11	SKD 6	T20811	X 38 CrMoV 5 H1	Z 38 CDV 5	X 37 CrMoV 5 1 KU	–	–	–	1.2343	–
H 13	X 40 CrMoV 5 1	BH 13	SKD 61	T20813	X 40 CrMoV 5 1	Z 40 CDV 5	X 40 CrMoV 5 1 1 KU	2242	–	–	1.2344	–
H 10	X 32 CrMoV 3 3	BH 10	SKD 7	T 20810	X 32 CrMoV 12H-28	32 DCV 28	30 CrMoV 12 27 KU	–	–	–	1.2365	–
H19	X 45 CrCoVW 5 5 5	–	–	–	–	–	–	–	–	–	1.2678	–
A 532 I B NiCr-LC	GX 260 NiCr 42	Nuance 2 A	0512-00	F45001	GJH-X260NiCr 4-2	–	–	0512-00	–	–	0.9620	–
L6	–	–	–	–	–	55 NCDV 07 (HT)	–	–	–	–	–	–

H2 ■ Liste des matériaux à usiner • Aciers trempés et fontes durcies • H2

H2 Matériaux trempés *Dureté HRC : 48–55*

AISI**	DIN	BTS	JIS	UNS	EN	AFNOR	UNI	SIS	SAE	ASTM	Numéro Matière	Référence Fabricant
A 532 I A NiCr-HC	G-X 330 NiCr 42	Nuance 2 B	0513-00	F45000	GJH-X330NiCr 4-2	FB Ni 4 Cr2 HC	–	0513-00	–	–	0.9625	–
H 21	X 30 WCrV 93	BH 21	SKD 5	T 20821	X 30 WCrV 9 3	Z 30 WCV 9	X 30 WCrV 9 3 KU	–	–	–	1.2581	–
H 12	X 37 CrMoW 5 1	BH 12	SKD 62	T20812	–	Z 35 CWDV 5	X 35 CrMoW 05 KU	–	–	–	1.2606	–
–	G-X 300 NiMo 3 Mg	–	–	–	GJH-X300NiMo 3 Mg	–	–	–	–	–	0.9610	–
A 532 I B NiCr-LC	GX 260 NiCr 42	Nuance 2 A	0512-00	F45001	GJH-X260NiCr 4-2	–	–	0512-00	–	–	0.9620	–
A 532 III A 25% Cr	GX 260 Cr 27	Nuance 3 D	0466-00	–	GJH-X260Cr 27	–	–	–	–	–	0.9650	–
–	X 2 NiCoMoTi 180905	–	–	–	–	Z 2 NKD 180905	–	–	–	–	–	Durimphy
K12	–	–	–	–	–	–	–	–	–	–	–	ATI K12 MIL

H3 ■ Liste des matériaux à usiner • Aciers trempés et fontes durcies • H3

H3 Matériaux trempés *Dureté HRC : 56–60*

AISI**	DIN	BTS	JIS	UNS	EN	AFNOR	UNI	SIS	SAE	ASTM	Numéro Matière	Référence Fabricant
A 532 IIC15% CrMo-HC	G-X 300CrMo 15 3	Nuance 3 A	–	–	GJH-X300CrMo 15-3	–	–	–	–	–	0.9635	–
–	G-X 300 CrMoNi 15 2 1	Nuance 3 B	–	F45005	GJH-X300CrMoNi15-2-1	–	–	–	–	–	0.9640	–
A 532 IID20% CrMo-LC	GX 260 CrMoNi 20 2 1	Nuance 3 C	–	F45007	GJH-X260CrMoNi20-2-1	–	–	–	–	–	0.9645	–
A 532 III A 25% Cr	G-X 300 CrMo 27 1	Nuance 3 E	–	–	GJH-X300CrMo 27-1	–	–	–	–	–	0.9655	–
A 2	X 100 CrMoV 5 1	SKD 12	–	–	BA 2	Z 100 CDV 5 (HT)	X 100 CrMoV 51 KU	2260	–	–	1.2363	–
D7 (HT)	–	–	–	T30407	–	Z 230 CVA 12 04	–	–	–	–	1.2378	–
O 2	90 MnCrV 8	BO 2	–	T31502	90 MnV 8	90 MnV 8	90 MnVCr 8 KU	–	–	–	1.2842	–
A 532 I D Ni-HiCr	G-X 300 CrNiSi 95 2	Nuance 2 C	0457-00	F45003	GJH-X300CrNiSi 9-5-2	–	–	–	–	–	0.9630	Nihard type 4
S 1	60 WCrV 7	BS 1	–	–	6020 WCrV 8	55 WC 20	55 WCrV 8 KU	–	–	–	1.2550	–
S 1	60 WCrV 7	BS 1	–	–	60 WCrV 8	55 WC 20	55 WCrV 8 UK	–	–	–	1.2550	–
S 7	50 CrMoV 13 14	–	–	–	–	–	–	–	–	–	–	Cryodur 2357
K 12 (HT)	–	–	–	–	–	–	–	–	–	–	–	ATI K12-MIL

H4 ■ Liste des matériaux à usiner • Aciers trempés et fontes durcies • H4

H4 Matériaux trempés *Dureté HRC : >60*

AISI**	DIN	BTS	JIS	UNS	EN	AFNOR	UNI	SIS	SAE	ASTM	Numéro Matière	Référence Fabricant
W 108	C 80 W 1	–	–	T72301	C 80 U	Y1 90	C 80 KU	1880	–	–	1.1525	–
D 2	X 155 CrVMo 12 1	BD 2	SKD §§	T 30402	X 153 CrMoV 12	Z 160 CDV 12	X 155 CrVMo 12 1 KU	2310	–	–	1.2379	–
–	100 WV4	–	SKS 21	–	–	–	–	–	–	–	1.2515	–
D 3	X 210 Cr 12	BD 3	SKD 1	T30403	X 210 Cr 1 2	Z 200 C 12	X 205 Cr 12 KU	–	–	–	1.2080	–
O 7	110 WCrV 5	–	–	–	–	–	–	–	–	–	–	–
–	Mh97 + Pb	–	–	–	–	–	–	–	–	–	–	LAW 100 Pb

■ Légende de la liste des matériaux à usiner

* 1 MPa = 145 psi.
** Comprend les spécifications matières ASTM et SAE.
AISI — American Iron and Steel Institute (institut américain de la fonte et de l'acier)
AFNOR — Association Française de NORmalisation
AMS — Aerospace Material Specifications (spécifications des matériaux pour l'aéronautique)
ASTM — American Society of Mechanical Engineers (association américaine des ingénieurs en mécanique)
BS — British Standards (normes britanniques)
DIN — Office de normalisation allemand
EN — Normes européennes
JIS — Japanese Industrial Standards (normes industrielles japonaises)
SAE — Society of Automotive Engineers (association des ingénieurs de l'automobile)
SIS — Institut de normalisation suédois
UNI — Organisme de normalisation italien
UNS — Unified Numbering System (système de numérotation unifié)

Service et assistance

Support Applications Clients (CAS)

Trouvez une solution rapide et fiable à vos problèmes d'usinage les plus complexes.

Notre Support applications clients (CAS) est la ressource leader de la profession en matière de conception des outils et de résolution des problèmes.

Accessibilité à une expertise éprouvée dans le domaine de l'usinage.

Partout dans le monde, les ingénieurs Applications clients Kennametal assistent les clients et les ingénieurs dans la sélection d'outils et leur prodiguent des conseils techniques pour l'ensemble de la gamme Kennametal.

EXCELLENCE DU SERVICE	Réponse téléphonique immédiate. Solutions techniques rapides. Gestion efficace du cas.
SERVICES	Paramètres de coupe. Optimisation des processus. Support pièces détachées. Sélection d'outils. Dépannage.
DES OUTILS ET UNE TECHNOLOGIE HORS PAIRS	Base de données Matières. Calculateurs de coupe. Experts en performances des outils.

Pays	Langue	Tél.	E-mail
Australie	anglais	1800 666 667	ap-kmt.techsupport@kennametal.com
Autriche	allemand	0800 202873	eu.techsupport@kennametal.com
Belgique	Anglais/français	0800 80850	eu.techsupport@kennametal.com
Chine	chinois	400 889 2238	k-cn.techsupport@kennametal.com
Danemark	anglais	808 89298	na.techsupport@kennametal.com
Finlande	anglais	0800 919412	na.techsupport@kennametal.com
France	français	080 5540 367	eu.techsupport@kennametal.com
Allemagne	allemand	0800 0006651	eu.techsupport@kennametal.com
Inde	anglais	1 800 103 5227	in.techsupport@kennametal.com
Israël	anglais	1809 449889	na.techsupport@kennametal.com
Italie	italien	800 916561	eu.techsupport@kennametal.com
Japon	anglais	03 3820 2855	ap-kmt.techsupport@kennametal.com
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Malaisie	anglais	1800 812 990	ap-kmt.techsupport@kennametal.com
Mexique	Espagne	1800 253 0758	na.techsupport@kennametal.com
Pays-Bas	anglais	0800 0201 130	eu.techsupport@kennametal.com
Nouvelle-Zélande	anglais	0800 450 941	ap-kmt.techsupport@kennametal.com
Norvège	anglais	800 10080	na.techsupport@kennametal.com
Pologne	polonais	0080 04411887	eu.techsupport@kennametal.com
Russie (filaire)	russe	8800 5556394	eu.techsupport@kennametal.com
Russie (cellulaire)	russe	+7 8005556394	eu.techsupport@kennametal.com
Singapour	anglais	1800 6221031	ap-kmt.techsupport@kennametal.com
Afrique du Sud	anglais	0800 981643	na.techsupport@kennametal.com
Suède	anglais	020799246	na.techsupport@kennametal.com
Taïwan	anglais	0800 666 197	ap-kmt.techsupport@kennametal.com
Thaïlande	anglais	1800 4417820	ap-kmt.techsupport@kennametal.com
Royaume-Uni	anglais	0800 032 8339	na.techsupport@kennametal.com
Ukraine	russe	0800502664	eu.techsupport@kennametal.com
États-Unis	anglais	800 835 3668	na.techsupport@kennametal.com

Les numéros indiqués ne concernent que le pays d'origine.

USINAGE & SÉCURITÉ

CONSIGNES DE SÉCURITÉ IMPORTANTES

À lire avant d'utiliser les outils proposés dans ce catalogue !

Risques de projection et de fragmentation :

Les opérations d'usinage modernes impliquent des vitesses de broche et de fraise élevées, ainsi que des températures et des forces de coupe importantes. Des copeaux de métal brûlants risquent d'être projetés durant l'usinage de la pièce. Bien que les outils de coupe soient conçus et fabriqués pour supporter des efforts de coupe et des températures élevées, ils peuvent parfois s'ébrécher, en particulier s'ils sont soumis à des contraintes ou des chocs importants, ou encore à d'autres mauvais traitements similaires.

Pour éviter de se blesser :

- Toujours porter des équipements de protection personnels adaptés, lunettes de sécurité comprises, lorsqu'on travaille sur une machine d'usinage ou à proximité.
- Toujours vérifier que tous les capots de protection de la machine sont en place.

Risques respiratoires et cutanés :

Le carbure ou tout autre matériau d'outils de coupe avancé produit de la poussière ou un brouillard de particules métalliques. Respirer cette poussière/ce brouillard, surtout pendant une période prolongée, peut provoquer des maladies pulmonaires temporaires ou permanentes, ou bien encore aggraver un état de santé défaillant. Le contact avec cette poussière ou ce brouillard peut être irritant pour les yeux, la peau et les muqueuses ou aggraver des problèmes cutanés.

Risques respiratoires et cutanés :

- Toujours porter une protection respiratoire et des lunettes de sécurité lors des travaux d'affûtage
- Assurer le contrôle de la ventilation et collecter/éliminer dans les règles les poussières et boues d'affûtage.
- Éviter tout contact avec la peau.

Pour plus d'informations, lire la fiche de sécurité établie par Kennametal et consulter les règles d'hygiène et de sécurité professionnelles, Partie 1910, Titre 29 du Code de la réglementation fédérale.

Ces consignes de sécurité sont des indications générales. Les opérations d'usinage sont affectées par de nombreuses variables. Il est impossible de couvrir tous les cas spécifiques. Les informations techniques fournies dans ce catalogue ainsi que les conseils d'usinage risquent de ne pas s'appliquer à votre cas particulier. Pour plus d'informations, consultez le manuel Usinage & Sécurité de Kennametal, que vous pouvez obtenir gratuitement en appelant Kennametal au 724 539 5747 ou par fax au 724 539 5439. Pour les questions spécifiques relatives à la sécurité ou à l'environnement, contactez notre bureau Environnement, Hygiène et Sécurité par téléphone au 724 539 5066 ou par fax au 724 539 5372.

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